EPA-AA-TEB-511-81-11

Evaluation of the Moleculetor Fuel Energizer Under Section 511 of the Motor Vehicle Information and Cost Savings Act

by

Gary T. Jones

May, 1981

Test and Evaluation Branch
Emission Control Technology Division
Office of Mobile Source Air Pollution Control
Environmental Protection Agency

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This document announces the conclusions of	f the EPA evaluation					
of the "Moleculetor Fuel Energizer" under provisions of Section						
511 of the Motor Vehicle Information and Cost Savings Act.						
On March 24, 1980, the EPA received a						
request from Energy Efficiencies, Inc. for evaluation of a fuel saving						
device known as the "Fuel Energizer Moleculetor". This device is						
designed to be installed in the fuel line between	the fuel tank and fuel					
pump. The Applicant claims that as the fuel passes through the device,						
it becomes energized, burns more efficiently a	nd therefore, provides					

improved fuel economy.

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EPA-AA-TEB-511-81-11

ENVIRONMENTAL PROTECTION AGENCY

[40 CFR Part 610]

[FRL ____]

FUEL ECONOMY RETROFIT DEVICES

Announcement of Fuel Economy Retrofit Device Evaluation for "Moleculetor Fuel Energizer"

AGENCY: Environmental Protection Agency (EPA).

ACTION: Notice of Fuel Economy Retrofit Device Evaluation.

SUMMARY: This document announces the conclusions of the EPA evaluation of the "Moleculetor Fuel Energizer" under provisions of Section 511 of the Motor Vehicle Information and Cost Savings Act.

BACKGROUND INFORMATION: Section 511(b)(1) and Section 511(c) of the Motor Vehicle Information and Cost Savings Act (15 U.S.C. 2011(b)) require that:

- (b)(1) "Upon application of any manufacturer of a retrofit device (or prototype thereof), upon the request of the Federal Trade Commission pursuant to subsection (a), or upon his own motion, the EPA Administrator shall evaluate, in accordance with rules prescribed under subsection (d), any retrofit device to determine whether the retrofit device increases fuel economy and to determine whether the representations (if any) made with respect to such retrofit devices are accurate."
- (c) "The EPA Administrator shall publish in the <u>Federal Register</u> a summary of the results of all tests conducted under this section, together with the EPA Administrator's conclusions as to -
 - (1) the effect of any retrofit device on fuel economy;
 - (2) the effect of any such device on emissions of air pollutants; and
 - (3) any other information which the Administrator determines to be relevant in evaluating such device."

EPA published final regulations establishing procedures for conducting fuel economy retrofit device evaluations on March 23, 1979 [44 FK 17946].

ORIGIN OF REQUEST FOR EVALUATION: On March 24, 1980, the EPA received a request from Energy Efficiencies, Inc. for evaluation of a fuel saving device known as the "Fuel Energizer Moleculetor". This device is designed to be installed in the fuel line between the fuel tank and fuel pump. The Applicant claims that as the fuel passes through the device, it becomes energized, burns more efficiently and therefore, provides improved fuel economy.

Availability of Evaluation Report: An evaluation has been made and the results are described completely in a report entitled: "EPA Evaluation of the Fuel Energizer Moleculetor Device Under Section 511 of the Motor Vehicle Information and Cost Savings Act," report number EPA-AA-TEB-511-81-11 consisting of 113 pages including all attachments.

EPA also tested the Fuel Energizer Moleculetor device. The EPA testing is described completely in the report "The Effects of the Moleculetor Fuel Energizer on Emissions and Fuel Economy", EPA-AA-TEB-81-18, consisting of 21 pages. This report is contained in the preceding 511 Evaluation as an attachment.

Copies of these reports may be obtained from the National Technical Information Center by using the above report numbers. Address requests to:

5

National Technical Information Center

U.S. Department of Commerce

Springfield, VA 22161

Phone: (703) 487-4650 or (FTS) 737-4650

Summary of Evaluation

EPA fully considered all of the information submitted by the device

manufacturer in his Application. The evaluation of the "Moleculetor Fuel

Energizer" device was based on that information and the results of the

EPA test program.

The results of this test program did not show consistent effects

attributable to the Moleculetor on the fuel economy and emission levels

of the test vehicles. There were slight improvements in some cases and

slight losses in others. The changes in all cases were quite small and

were consistent with changes observed by EPA in other tests with vehicles

in which fuel economy measurements were made before and after mileage

accumulation. The claims of 10% to 23% fuel economy increases were not

substantiated by the findings of this EPA program.

FOR FURTHER INFORMATION, CONTACT: Merrill W. Korth, Emission Control

Technology Division, Office of Mobile Source Air Pollution Control,

Environmental Protection Agency, 2565 Plymouth Road, Ann Arbor, Michigan

48105, (313) 668-4299.

Date

Edward F. Tuerk Acting Assistant Administrator for Air, Noise, and Radiation EPA Evaluation of "Moleculetor Fuel Energizer" Under Section 511 of the Motor Vehicle Information and Cost Savings Act

The following is a summary of the information on the device as supplied by the Applicant and the resulting EPA analysis and conclusions.

1. Marketing/Identification of the Device:

"Moleculetor Fuel Energizer" or "Fuel Energizer Moleculetor" are the two identifiers which are used interchangeably in the application. The Device is also referred to simply as the "Moleculetor". Various models of this Device are manufactured for different types of vehicles or other applications.

2. Inventor of the Device and Patents:

The inventor of the Device is specified as:

Leonard M. Pickford 83-13 Southwest Freeway Suite 116 Houston, Texas 77074

While no patent number has yet been granted, an application for a patent has been made. The following information applies:

Serial #114,758; Filing Date: 1/24/80.

Title: Energizing Process and Apparatus, Products Thereof and Processors for Using the Products continuation in Part of Serial #852,005, Filing Date: 11/16/79. Continuation of Serial #653,106, Filing Date: 1/28/76

3. Manufacturer of the Device:

Dotcel Associates 83-13 Southwest Freeway Suite 116 Houston, Texas 77074 Leonard M. Pickford

4. Manufacturing Organization Principals:

Dotcel Associates Leonard M. Pickford

5. Marketing Organization in U.S. Marketing Application:

Energy Efficiencies Inc. (currently known as E.E. Industries, Inc.) P.O. Box 676 Rye, New York 10580

6. Identification of Applying Organization Principals:

Richard Hess - President Robert Rich - Financial Administrator Carol Hess - Vice President

7. Description of the Device (as supplied by the Applicant):

"Theory of Operation: The Moleculetor serves as a container for an induced energy field. It is attached to the fuel line between the fuel tank and the fuel pump. As fuel passes through the Moleculetor, it is activated. The result is that as the fuel molecules pass through the carburetor, the vapor mist is more efficiently utilized. The increased combustion efficiency results in major fuel savings and reduces pollution.

Because the effect of the Moleculetor is to further refine the fuel, regular gasoline may be substituted for premium and the average savings are even more dramatic on diesel than on gasoline vehicles. In addition to fuel savings, because the fuel is more efficiently burned, the engine burns cooler and lower emissions are produced."

"Description of Construction and Operation: The Moleculetor is an aluminum cylinder with a hollowed core to permit normal fuel passage. Threading at both ends of the Moleculetor permits a fitting to be attached and then connected to the fuel line of the vehicle. It is manufacturered in four standard sizes. The size is dependent upon the weight of the vehicle, engine displacement and whether it uses gasoline or diesel fuel.

The Moleculetor works on <u>any</u> make, year or model car or truck. There are no moving parts and there is no recharging. The Moleculetor can be removed from one vehicle and used again."

8. Claimed Applicability of the Device:

Moleculetor Fuel Energizer #1 is for all motorcycles.

Moleculetor Fuel Energizer #3 may be used on all domestic or foreign automobiles and light duty trucks up to 6,000 lbs. GVW, regardless of year or model with 4 cylinder, 6 cylinder or 8 cylinder engines using regular, premium or no-lead gasoline.

Moleculetor Fuel Energizer #5 may be used on all motor homes, medium trucks up to 12,000 lbs. GVW, and all diesel cars or light duty trucks with diesel engines.

Moleculetor Fuel Energizer #12 may be used on all heavy duty trucks, both gasoline and diesel powered.

Moleculetor Fuel Energizer is effective on any combustion engine using gasoline or diesel fuel.

9. Device Installation, Tools Required, Expertise Required (claimed):

"Gasoline Vehicles: The Moleculetor must be installed in the main fuel supply line between the fuel tank and fuel pump (diagram is supplied). On those vehicles with an Electric Fuel Pump sealed in the gasoline tank, install Moleculetor in return line and not in main

fuel supply line. Install fittings into the threading and tighten securely. Use Teflon tape or any other approved sealant. Type of fittings will depend upon size of fuel line (Installation kits will be sold separately). Locate convenient place to install Moleculetor (in most cases this will be near fuel tank or fuel pump). Avoid being too close to muffler or catalytic converter. Cut section out of fuel line the same length as Moleculetor fuel Energizer with fittings and install using two short sections of fuel line (same type and size as in vehicle now) and four clamps. Tighten clamps securely and start car; examine closely for leaks. Support Moleculetor to frame by using high resistant plastic straps."

"Diesel Engines: The Moleculetor must be installed in the fuel supply line between the main tank and primary fuel filter (diagram provided). Use proper fittings, depending upon size of fuel line. Use Teflon tape or any other approved sealant on fittings installed on the Moleculetor. Tighten all fittings and connections and start engine; examine closely for leaks. The Moleculetor must be supported properly with metal or high resistant plastic clamps.

The Moleculetor is easily installed by an auto mechanic or a home auto mechanic. Once the proper location has been found, the device is installed in 15 or 20 minutes."

10. Device Maintenance (claimed):

"There are no operating costs, no maintenance, no moving parts and no recharging."

11. Effects on Vehicle Emissions (non-regulated):

Applicant did not provide any information concerning the effect on non-regulated emissions.

12. Effects on Vehicle Safety (claimed):

"None"

13. Test Results - Regulated Emissions and Fuel Economy (supplied by Applicant):

- a) Automotive Exhaust Emission and Fuel Economy Test Report Olson Engineering, Inc. Huntington Beach, CA (Attachments A and B)
- b) An article entitled "Miracle Mileage" by Chuck Nerpel and Peter Frey in the July, 1980 issue of Motor Trend Magazine (Attachment C).
- c) An article entitled "The Moleculetor, Is This the First Genuine Mileage 'Miracle'?" by Bill Estes in the September, 1980 issue of Trailer Life Magazine (Attachment D).

- d) An article entitled "Moleculetor", by Bill Estes, in the September, 1980 issue of Motorhome Life (Attachment E). The text of this article is identical to that in "13C".
- e) Statements by individuals relating actual experience with the Moleculetor (Attachment F).

14. Information Gathered by EPA

A total of four vehicles were obtained and tested by EPA. They were chosen to represent typical in-use passenger cars. Each was inspected to ensure it was operating properly. In some cases, minor adjustment was necessary to restore the test vehicle to manufacturer's specifications.

A brief description of the testing is provided below:

- a) A 1979 Chevrolet Chevette (VIN 1B68E9Y308318) was tested in the following sequence:
 - 1) Three baseline Federal Test Procedures and three baseline Highway Fuel Economy Tests were performed.
 - 2) A Moleculetor #3 was installed.
 - 3) Mileage accumulation was performed (591 miles were accumulated).
 - 4) Three Federal Test Procedures and two Highway Fuel Economy Tests were performed on the Moleculetor-equipped test vehicle.

Test data is supplied in Attachment G.

- b) A 1980 Chevrolet Citation (VIN 1X117AW122438) was tested in the following sequence:
 - 1) Two baseline Federal Test Procedures and two baseline Highway Fuel Economy Tests were performed.
 - 2) A Moleculetor #5 was installed.
 - 3) Mileage accumulation was performed (632 miles were accumulated).
 - 4) Two Federal Test Procedures and three Highway Fuel Economy Tests were performed on the Moleculetor-equipped test vehicle.

Test data is supplied in Attachment G.

- c) A 1980 Ford Fairmont (VIN 0E91B104395) was tested in the following sequence:
 - 1) Two baseline Federal Test Procedures and two baseline Highway Fuel Economy Tests were performed.
 - 2) A Moleculetor #5 was installed.

- 3) Mileage accumulation was performed (591 miles were accumulated).
- 4) Four Federal Test Procedures and four Highway Fuel Economy Tests were performed on the Moleculetor-equipped test vehicle.
- 5) Five Federal Test Procedures and five Highway Fuel Economy Tests were performed at increasing time intervals after removal of the Moleculetor.

Test data is supplied in Attachment G. The results from this vehicle were not included in the summary averages or the general conclusions for the following reasons:

- 1) There were intermittent problems evident in the electrical system during baseline testing which culminated in a complete system failure during mileage accumulation on the Moleculetor equipped test vehicle. The problem was traced to the voltage regulator which allowed either full or no charge. This indicated that non-typical engine loading was occurring during the baseline testing. The vehicle was impossible to rebaseline because the Moleculetor had been installed, which, according to the manufacturer's claims, "energizes" the fuel system and takes 56 days to "de-energize" after removal of the Moleculetor.
- 2) The NOx values, which averaged .50 grams per mile during the Federal Test Procedure baseline testing, were atypical and approximately one third of the values generated by that particular engine family during Certification testing. These values tripled from the baseline testing to the first test with the Moleculetor installed.
- 3) The average fuel economy results obtained during the baseline testing were atypical. The value for the Federal Test Procedure was 78% of the EPA Gas Mileage Guide value while the baseline fuel economy for the Highway Fuel Economy Test was only 70% of the corresponding Guide value.
- d) Another Ford Fairmont (VIN OE91B104396), obtained as a substitute for the Ford Fairmont described in 14c, was tested in the following sequence:
 - 1) Six baseline Federal Test Procedures and six baseline Highway Fuel Economy Tests were performed.
 - 2) A Moleculetor #5 was installed.
 - 3) Mileage accumulation was performed (622 miles were accumulated).
 - 4) Five Federal Test Procedures and five Highway Fuel Economy Tests were performed on the Moleculetor equipped test vehicle.

Test data is supplied in Attachment G.

15. Analysis

- a) Description of Device: The description given in the application of the physical dimensions of the device appear correct. However, the theory of operation does not identify the induced "energy field".
- b) Applicability of the Device: The applicability requirements stated in the application have changed in relation to which Moleculetor model is to be used on six and eight cylinder engines. The application states that a Moleculetor Fuel Energizer #3 is to be used on the six cylinder vehicles. At the request of the Applicant, the #5 unit was used on the Citation and Fairmont. A statement was signed by the Moleculetor representative which stated that all instructions and advertising will be amended to provide that the #5 unit shall be used on six and eight cylinder engines.
- c) Device Installation: The installation is straightforward and does not require any special tools. The instructions given in the application are adequate enough to enable the average auto mechanic to install the device in less than an hour. However, the instructions did not state that the device should be installed as close to the fuel tank as possible, as we were instructed to do by the Moleculetor Representative.
- d) <u>Device Maintenance</u>: The statement in the application that no maintenance is required appears to be correct and reasonable.
- e) Effects on Vehicle Emissions (non-regulated): Non-regulated emission levels were not assessed as part of this evaluation.
- f) Safety of the Device: As long as the device is installed properly and no gasoline leaks are evident, the statements on safety in the application appear to be correct.
- g) Test Results Supplied by the Applicant: 1) Vehicle exhaust emissions and fuel economy data obtained according to EPA test procedures were collected at Olson Engineering, Inc. (OEI) and submitted by the Applicant. Four vehicles were tested with and without the device installed. Following is a vehicle by vehicle analysis.

1978 Chevrolet Caprice 305 CID, 8 Cylinder 2 barrel carburetor Automatic Transmission Odometer: 888 miles

Only one baseline test sequence was performed on this vehicle. The baseline FTP fuel economy was 2 mpg (15%) below the corresponding <u>Gas Mileage Guide</u> number, and the HFET number was 3 mpg (16%) below the <u>Guide</u> value. After the baseline test sequence, the device was installed and it appeared that

approximately 60 miles were accumulated. Only one test sequence was then performed which showed a 6% increase in fuel economy on the FTP and an 11% increase on the HFET. Another test sequence was run after an additional 1000 miles were accumulated. Because of the low odometer reading, this additional mileage may have had an influence on the engine functions because of the breaking-in effect of the "green" engine. However, this test sequence produced approximately the same numbers as the preceding test. Because of the low odometer reading of the vehicle and the fact that duplicate baseline tests were not conducted, these data are deemed insufficient.

1974 Fiat X 1/9 1300 cc, 4 cylinder 2 barrel carburetor Manual Transmission Odometer: 65,933

This vehicle received one baseline test sequence and one test sequence after installation of the device. 54 miles were accumulated after installation of the device. The FTP fuel economy showed a 7% increase while the HFET showed a 2% increase. The HFET increase is within OEI's claimed tolerance of $\pm 2\%$ (Attachment A). Again, because of the lack of duplicate tests, these data are deemed insufficient.

1979 Chevrolet Malibu 231 CID, 6 Cylinder 2 Barrel Carburetor Automatic Transmission Odometer: 1,508 miles

This vehicle received one baseline test sequence and one device test sequence. 159 miles were accumulated after installation of the device. The FTP fuel economy showed a 5% increase and the HFET showed a 1% increase. The HFET increase is within OEI's $\pm 2\%$ tolerances. Again, because of the lack of duplicate tests, these data are deemed insufficient.

1978 Ford Thunderbird 400 CID, 8 Cylinder 2 Barrel Carburetor Automatic Transmission Odometer: 16,782

This vehicle received one baseline test sequence and one device test sequence. 159 miles were accumulated after installation of the device. The FTP fuel economy showed a 5% increase and the HFET showed a 1% increase. All gas mileages generated were below the corresponding values found in the <u>Gas Mileage Guide</u>. These data are deemed insufficient because of the lack of duplicate tests.

Summary comments on the Olson Engineering reports supplied by the Applicant:

- a) No duplicate tests were performed at any single test point. For this reason alone, the data supplied is insufficient to determine a statistically significant increase in fuel economy.
- b) Of the four test vehicles, only one (the Ford Thunderbird) had an odometer reading in a reasonable mileage interval for a test vehicle. The other vehicles were at extreme ends of the spectrum, one being beyond its "useful life" and the other two in the "green engine" category.
- c) Except for the first HFET test on the Chevrolet Caprice, none of the increases were within the 10% to 23% claimed by the Applicant.
- 2) The tests run by "Motor Trend Magazine" cannot be realistically considered as test data since they were all "on the road" evaluations which involve many uncontrollable variables.
- 3) The tests run on the "Trailer Life Magazine" were similar to those run by "Motor Trend Magazine" and the same analysis applies.
- 4) The article in "Motorhome Life Magazine" is identical to the article in "Trailer Life Magazine" (the former is published by the latter).
- h) The Information Gathered by EPA: Testing by EPA is discussed in detail in Attachment G.

16) Conclusions

The results of this test program did not show consistent effects attributable to the Moleculetor on the fuel economy and emission levels of the test vehicles. There were slight improvements in some cases and slight losses in others. The changes in all cases were quite small and were consistent with changes observed by EPA in other tests with vehicles in which fuel economy measurements were made before and after mileage accumulation. The claims of 10% to 23% fuel economy increases were not substantiated by the findings of this EPA program.

List of Attachments

Attachment A Olson Engineering Report (June 1, 1978).

Attachment B Olson Engineering Report (August 7, 1979).

Attachment C Motor Trend Article.

Attachment D Trailer Life Article.

Attachment E Motorhome Life Article

Attachment F Statements by Individuals.

Attachment G TEB Report: "The Effects of The Moleculetor

Fuel Energizer on Emissions and Fuel Economy".

Attachment A

Olson Engineering, Inc. Report Dated June 1, 1978

AUTOMOTIVE EXHAUST EMISSION AND FUEL ECONOMY TEST REPORT

PREPARED FOR'

I.E.M. CORPORATION

June 1, 1978

By





INTRODUCTION

This report summarizes a vehicle testing program conducted at Olson Engineering, Inc. in Huntington Beach, California. The program was designed to measure and compare exhaust emissions and fuel economy with and without the moleculetor fuel energy device.

TEST VEHICLE

One test vehicle was selected and supplied by the client for these comparisons.

Test Vehicle: 1978 Chevrolet Caprice

305 CID V-8

with 2 BBL carburetion and automatic transmission

The test vehicle was adjusted to MAN. Specifications for idle speed and ignition timing prior to the baseline and device measurements. The odometer mileage prior to the baseline test was 0888 miles.

VEHICLE PREPARATION

After baseline measurements the test vehicle was equipped with the moleculetor fuel energy device by the clients representative and the tune-up parameters were re-established or verified by OEI personnel.

TEST FUEL

The test fuel was an indolene clear (unleaded) fuel which conforms to the Federal specifications for exhaust and evaporative emissions testing.



TEST CONDITIONS AND PROCEDURES

Ourrently regulated gaseous emission are unburned hydrocarbons (HC), carbon monoxide (CO) and oxides of nitrogen (NO $_{\rm x}$).

Unburned HC and NO_X react in the atmosphere to form photochemical smog. Smog, which is highly oxidizing in nature, causes eye and throat irritation, odor, plant damage and decreased visibility. Certain oxides of nitrogen are also toxic in their effect on man.

CO impairs the ability of the blood to carry oxygen. Excessive exposure to CO during periods of high concentrations (such as rush-hour traffic) can decrease the supply of oxygen to the brain, resulting in slower reaction times and impaired judgement.

Particulate and other emissions include such things as sulfate emissions, aldehyde emissions, and smoke emissions from diesel-powered vehicles. These emissions are generally not measured as part of a routine dévice evaluation. They may be measured if the control system or engine being tested could potentially contribute to particulate or other emissions:

The test procedure used by Olson Engineering, Inc. to measure exhaust emissions from passenger cars, light trucks, and motorcycles is the 1975 Federal Test Procedure (FTP). This procedure may also be referred to as the Federal Driving Schedule, CVS C/H Test, or the Cold Start CVS Test.



TEST CONDITIONS AND PROCEDURES (Continued)

On the day before the scheduled 1975 FTP, the vehicle must be parked for at least 12 hours in a area where the temperature is maintained between 68°F and 86°F. This period is referred to as the "cold" soak.

The 1975 FTP is a cold start test, so the test vehicle is pushed onto the dynamometer without starting the engine. After placement of the vehicle on the dynamometer, the emission collection system is attached to the tailpipe, and a cooling fan is placed in front of the vehicle. The emission test is run with the engine compartment hood open.

The emission sampling system and test vehicle are started simultaneously, so that emissions are collected during engine cranking. After starting the engine, the driver follows a controlled driving schedule known as the Urban Dynamometer Driving Schedule (RDDS) or LA-4, which is patterned to represent average urban driving. The driving schedule is displayed to the driver of the test vehicle, who matches the vehicle speed to that displayed on the schedule. The LA-4 driving cycle is 1372 seconds long and covers a distance of 7.5 miles.

At the end of the driving cycle, the engine is stopped, the cooling fan and sample collection system shut off and the hood closed. The vehicle remains on the dynamometer and soaks for 10 minutes. This is the "hot" soak preceding the hot start portion of the test. At the end of ten minutes, the vehicle and CVS are again restarted and the vehicle is driven through the first 505 seconds (3.59 miles) of the LA-4 cycle.



TEST_CONDITIONS AND PROCEDURES (Continued)

The 1975 FTP is the procedure used in the certification tests of new cars beginning with the 1975 model year. It is also the procedure EPA has been using since 1971 to evaluate prototype engines and emission control systems. The 1975 FTP provides the most representative characterization available of exhaust emissions and urban fuel economy.

The test is run in a controlled ambient cell where temperature and other conditions can be maintained within specified limits. During the 1975 PTP, the vehicle is driven on a chassis dynamometer over a stop-and-go driving schedule having as average speed of 21.6 m.p.h. Through the use of flywheels and a water brake, the loads that the vehicle would actually see on the road are reproduced. The vehicle's exhaust is collected, diluted and thoroughly mixed with filtered background air, to a known constant volume flow, using a positive displacement pump. This procedure is known as Constant Volume Sampling (CVS). The 1975 FTP captures the emissions generated during a "cold" start and includes a "Hot" start after a ten minute shut-down following the first 7.5 miles of driving.

A chassis dynamometer reproduces vehicle inertia with flywheels and road load with a water brake. Inertia is available in 250 lb. increments between 1750 lbs. and 3000 lbs. and in 500 lb. increments between 3000 lbs. and 5500 lbs. For each inertia weight class, a road load is specified which takes into account rolling resistance and aerodynamic drag for an average vehicle in each class.



TEST CONDITIONS AND PROCEDURES (Continued)

Exhaust emissions measured during the 1975 FTP cover 3 regimes of engine operation. The exhaust emissions during the first 505 seconds of the test are the "cold transient" emissions. During this time period, the vehicle gradually warms up as it is driven over the LA-4 cycle. The emissions during this period will show the effects of choke operation and vehicle warm-up characteristics. When the vehicle inters into the remaining 867 seconds of the LA-4 cycle, it is considered to be fully warmed up. The emissions during this portion of the test are the "stabilised" emissions. The final period of the test, following the hot soak, is the "hot transient" section, and shows the effect of the hot start. The emissions from each of the three portions of the test are collected in separate bags. Laboratory accuracy is normally maintained within 7 2% tolerance.

Fuel economy is measured on a chassis dynamometer reproducing typical urban and highway driving speeds and loads. The fuel economy of the test vehicle is calculated from the exhaust emission date using the carbon balance method. Urban fuel economy is measured during the 1975 Federal Test Procedure, and highway fuel economy is measured over the EPA Highway Puel Economy Test. The average speed during the 1975 Federal Test Procedure is 21.6 miles per hour. The average speed of the Highway Fuel Economy Test is 48.2 miles per hour.



TEST CONDITIONS AND FROCEDURES (Continued)

A complete description of the procedures (Vol. 37 No. 221, Part II, Nov. 15, 1972) that are followed during a 1975 FTP can be found in the Federal Register. Evaluation tests usually do not include measurement of evaporative emissions.

TEST RESULTS

Test results of this program are summarised in Table I.





TABLE I

COMPOSITE SUMMARY OF RESULTS

	Test Date	Test Number	Description	HC	<u>co</u>	NOX	MPG
Tq.	5/24/78	7828	Baseline	0.22	4.02	1.14	11.02
	5/25/78	7843	with I.E.M. Device	0.26	3.41	1.08	11.63
	5/31/78	7868	with I.E.M. Device after 1000 miles accumulation	0.24	2.75	1.03	11.69
	5/24/78	7829	Highway fuel sconomy test Baseline				16.08
	5/25/78	7844	Righway fuel economy test with I.E.M. Device				17.82
	5/31/78	7869	Highway fuel economy test with I.E.M. Device after 1000 miles accumulation				17.58

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NOX
SPAN CALIBRATION
INSTREBANGE VALUE CMUTS 'GAIN FRE
                  4740 0.999
              471
€02
                  4577 1.002
             2343
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                   HUNTINGTON BEACH. CA. 9260
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 TEST # 7823
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 ENGINE # /
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DISF 305 PC
 WEIGHT 4000
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 NOX
              2260
                     4547 1.001
           1
ZERO CALIBRATION
INSTR RANGE VALUE CMVTS
                            MUTS ERR
 COS
           2
                  Ø
                         0
                             -13
           2
 CO
                  Ø
                         0
                                0
 HC
                  5
                         2
                                5
           1
 NOX
                         0
           1
                  0
                             -10
```

ahar and

OLSON ENB NEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

```
UNIT # 1
DATE: 05/25/78
                  TIME: 14:21:48
TEST # 7843
CHASSIS # IN69U8C12015
ENGINE # /
CLASS 78
DISP 350
WEIGHT 4000
TRAN Ø
AXEL /
 CARB 1X4
ODOM 00974
TEMP 75
 BAR 29.88
 HUMID 48
 COLD START CUS II/WITH DEVICE/I.E.M. DEVICE
BAG# REV
               HC
                      CO
                              NO
                                    CO2
                                            HC CO
                                                           MO
                                                                   COS
AMBI
               4.6
                      0.0
                              0 - 1
                                    0.64
EXH1 11254
              96.4
                    817.0
                             39.6
                                    2.43
                                            0.44
                                                   7.92
                                                           0.57 364.96
AMB2
               7.0
                              0.0
                                    0.04
                      0.0
EXH2 19305
               9.5
                      0.0
                             21.4
                                     1.63
                                            0.03
                                                    0.00
                                                           0.53 416.46
AMB3
                                    0.05
               4.4
                      1.0
                              0.3
EXH3 11247
              20.0
                             37.7
                                            9.98
                                                           0.54 320.69
                      2.0
                                    2.15
                                                    9.01
WTD GRAMS/MILE
                                            9.26
                                                   3.41
                                                           1.08 756.19
FUEL CONSUMPTION
                    11.63 MPG
```

```
**ABORT
                    TIME: 03:29:15
DATE: 05/24/78
 SYSTEM START-UP
 DATE: 05/24/78
                    TIMF: 03:29:35
 ENTER FUNCTION
?BA
ZERO CALIBRATION
INSTR RANGE VALUE CMUTS
                            MUTS ERR
 COS
            2
                  Ø
                         Ø
                              -13
  CO
            2
                  0
                         0
 HC
            1
                  Ø
                        -5
                                5
 NOX
            1
                  0
                         Ø
                               -5
 SPAN CALIBRATION
 INSTR RANGE VALUE CMVTS
                             GAIN ERR
  CO2
            5
                472
                      4745 0.999
 CO
            2
               2850
                      4580 0.970
 HC
            1
               4672
                      4775 1.011
 NOX
            1
               2261
                      4550 0.989
ZERO CALIBRATION
 INSTR RANGE VALUE CMUTS
                            MUTS ERR
  C02
            2
                        -3
                                7
                  0
  CO
            2
                  Ø
                        -3
                                5
 HC
            1
                  0
                        - 5
                                7
 NOX
                  Ø
                         Ø
                              -13
            1
```

OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

```
UNIT # 1
DATE: 05/24/78
                  TIME: 08:32:32
TEST # 7829
CHASSIS # IN69UBC12015
ENGINE # /
CLASS 78
DISP 305
WEIGHT 4000
TRAN Ø
AXEL /
CARE 2B
ODOM 80900
TEMP 82
BAR 29.86
HUMID 30
HOT START HFFT/AT BASELINE
                                                   CO
                                                                   C02
BAG
      REV
               HC
                      CO
                              NO
                                    COS
                                            HC
                                                           NO
               6.3
AMBI
                       0.0
                              0.1
                                    0.05
                                    3.28
                                            0.03
                                                   8.09
                                                           1.30 551.23
EXH1 17044
               9.5
                      8.0
                             82.2
                                            9.83
                                                   8.89
                                                           1.38 551.23
WID GRAMS/MILE
FUEL CONSUMPTION
                    16.03 MPG
```

```
++!: QHZ VZ UQSFSTART-UF
 DATE: 05/25/78
                   TIME: 14:49:55
ENTER FUNCTION
? BA
 ZERO CALIBRATION
 INSTR RANGE VALUE CMVTS
                             MUTS ERR
 C02
           2
                  Ø
                        Ø
                             - 5
 CO
           2
                  Ø
                        2
                               2
 HC
           1
                  2
                        2
                               2
 NOX
                         0
                             -23
           1
                  Ø
 SPAN CALIBRATION
INSTR RANGE VALUE CMUTS
                            GAIN ERR
 C02
           2
               473
                     4747 0.996
 CO
           2
              28 48
                     4577 0.998
 HC
               4671
                     4770 0.964
 NOX
           1
              2257
                     4542 1.010
ZERO CALIBRATION
INSTR RANGE VALUE CMUTS
                            MUTS ERR
 C02
           2
                  Ø
                        Ø
                              10
 CO
           2
                  0
                        0
                               2
 HC
           1
                        -3
                               0
 MOX
           1
                  1
                        2
                             -23
```

OLSON FNG NFERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

```
UNIT # 1
 DATE: 05/25/78
                   TIME: 14:52:56
TEST # 7844
 CHASSIS # IN69U8C12015
ENGINE # /
 CLASS 78
 DISP 350
WEIGHT 4000
 TRAN Ø
AXEL /
 CARB 1X4
ODOM 00985
TEMP 83
BAR 29.87
HUMID 29
 HFET/ W/I.E.M. DEVICE
                                    C02
                                           HC
                                                   CO
                                                          NO
                                                                  C02
               HC
                             NO
BAG#
                      CO
                                    0.05
AMB1
               8.5
                      0.0
                              0.8
EXH1 17114
                                           0.02
                                                          1.16 497.45
                             74.3
                                    2.97
                                                   0.00
              11.0
                      0.0
                                                   0.00
                                                          1.16 497.45
WID GRAMS/MILE
                                           0.02
FUEL CONSUMPTION 17.32 MPG.
```

```
ZFRO CALIERATION
INSTR HANGE VALUE CMVTS
                            MVTS ERH
 C05
           2
                  P
                        - 5
                              10
 CO
           2
                        -3
                                5
                  0
                                2
HC
           1
                  e.
                         0
 NOX
                  0
                         Q.
                             -13
           1
SPAN CALIERATION
INSTR RANGE VALUE CMUTS
                            GAIN
           2
               472
                     4745 1.000
 C05
 CO
           2
             23 50
                     4530 1.000
HC
                     4772 1.000
           1
              4667
              22€2
                     4552 P.935
 NOX
           1
ZERO CALIBRATION
INSTR RANGE VALUE CMVTS
                            MUTS ERR
 C05
           2
                  0
                        -3
                              -3
           2
                               2
 CO
                  0
                         0
HC
           1
                  Ø
                         Ø
                              - 3
                             -10
 NOX
           1
                  Ø
                         0
```

UNIT # 1

DATE: 05/31/73

OLSON FNGINFERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

TIMF: 03:43:36

```
TEST # 7368
CHASSIS # IN69U3C12015
ENGINE # /
CLASS 73
DISP 305
WEIGHT 4000
TRAN @
 AX FL /
 CARE 1X2
ODOM 02028
TEMP
     72
BAR 29.35
HUMID 42
COLD START CVS II/W/AFRX 1000 MI/ACM-AFTER I.F.M.
BAG# REV
               HC
                      CO
                              NO
                                     C05
                                            HC
                                                            NO
                                                                   C02
                                                    CO
AMB1
               5.3
                      0.0
                                     0.05
                              0.0
EXH1 11242
              83.7
                                            0.41
                                                    6.37
                    652.0
                             3€.1
                                     2.34
                                                            0.52353.00
AMB2
               7.3
                      0.0
                              0.2
                                     0.05
EXH2 19289
              10.5
                       0.0
                                     1.63
                                            0.03
                                                    0.00
                                                            0.52 417.86
                             21.4
AME3
               5.€
                       0.0
                              0.3
                                     0.05
EXH3 11240
              15.3
                      2.0
                             35.9
                                     2.14
                                            0.05
                                                    0.02
                                                            0.51 322.03
WID GRAMS/MILF
                                            0.24
                                                    2.75
                                                            1.03 753.23
FUEL CONSUMPTION
                    11.69 MFG
```

```
**AEOhT
TATE: 05/31/73
                   11MF: 09:19:35
 SYSTEM START-UF
                   TIMF: 09:19:51
DATE: 05/31/73
FNTFR FUNCTION
? BA
 ZFhO CALIEFATION
INSTH RANGE VALUE CMUTS
                           MUTS FRH
           5
                  0
 C05
                       -3
                               0
 CO
           2
                  0
                        - 5
                               7
 HС
                         Ø
                               0
           1
                  0
 NOX
           1
                         0
                              -5
SFAN CALIEFATION
INSTE HANGE VALUE CMVTS
                           GAIN FRE
                     4742 0.997
 C02
           2
               472
 CO
           2
              2346
                     4575 1.002
 HC
              4€ € 5
                     4770 1.004
 NOX
               2260
                     4547 6.973
           1
ZFRO CALIERATION
INSTH RANGE VALUE CMVTS
                            MUTS FAR
 CO5
           2
                  0
                         0
                              - 3
 CO
           2
                  0
                         P
                               5
 HC
           1
                  0
                         0
                               2
 NOX
           1
                  e
                         0
                             -10
```

UNIT # 1

OLSON ENGINFFRING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON EFACH, CA. 92649

DATF: 05/31/73 TIME: 09:22:53 TES1 # 73€9 CHASSIS # IN69U3C12015 FNGINF # / CLASS 73 **DISF 305** WEIGHT 4000 TRAN @ AXFL / CARE 1X2 010M 68639 TEMP 76 HAF 29.35 HUMIL 41 HOT START MEET/SAME COMMENTS AS TEST NO. 7363 CC 11C EAC# LFU 'H (' CO 110 COS 40 005 AMF I 5.1 6.6 0.1 P. P5 FXH1 17019 10.0 78.7 3.01 0.03 0.00 1.14504.37 6.6 WIL GLAMS/MILE 0.00 0.63 1.14504.37 FUEL COMSUMERTOM 17.52 MFG

Attachment B

Olson Engineering, Inc. Report dated August 7, 1979

AUTOMOTIVE EXHAUST EMISSION AND FUEL ECONOMY TEST REPORT

Prepared for

I.E.M. CORPORATION 5030 Paradise Road Las Vegas, Nevada 89119

August 7, 1979

Ву





INTRODUCTION

This report summarizes a vehicle testing program conducted at Olson Engineering, Inc. in Huntington Beach, California. The program was designed to measure and compare exhaust emissions and fuel economy with and without the moleculator fuel energy device.

TEST VEHICLES

Three test vehicles were selected and supplied by OEI for these comparisons.

1974 Fiat X-19 Test Vehicle No. 1:

> 1300 cc 4 cylinder 2 barrel carburetion Manual transmission 65,933 miles Odometer:

Basic timing: TDC Idle RPM: 850 1.25% Idle CO:

Test Vehicle No. 2: 1979 Chevrolet Malibu

231 CID V-6

2 barrel carburetion Automatic transmission Odometer: 1,508 miles Basic timing: 150 BTC

Idle RPM: 600 (D)

Test Vehicle No. 3: 1978 Ford Thunderbird

400 CID V-8

2 barrel carburetion Automatic transmission Basic timing: 120 BTC

Idle RPM: 600 (D)



TEST VEHICLES (Continued)

The test vehicles were adjusted to manufacturer's specifications prior to baseline measurements and reconfirmed prior to device measurements.

VEHICLE PREPARATION

After baseline measurements the test vehicles were equipped with the moleculator fuel energy device by OEI Technicians and the tuneup parameters were reestablished or verified by OEI Personnel. (Installation instructions attached.)

TEST FUEL

The test fuel was an indolene clear (unleaded) fuel which conforms to the Federal specifications for exhaust and evaporative emissions testing. The test vehicle's fuel tanks were filled prior to baseline measurements, and the same fuel was used for all tests and mileage accumulation.

TEST CONDITIONS AND PROCEDURES

Currently regulated gaseous emissions are unburned hydrocarbons (HC), carbon monoxide (CO) and oxides of nitrogen (NOx).

Unburned HC and NOx react in the atmosphere to form photochemical smog. Smog, which is highly oxidizing in nature, causes eye and throat irritation, odor, plant damage and decreased visibility.



TEST CONDITIONS AND PROCEDURES (Continued)

Certain oxides of nitrogen are also toxic in their effect on man.

CO impairs the ability of the blood to carry oxygen. Excessive exposure to CO during periods of high concentrations (such as rush-hour traffic) can decrease the supply of oxygen to the brain, resulting in slower reaction times and impaired judgment.

Particulate and other emissions include such things as sulfate emissions, aldehyde emissions, and smoke emissions from diesel-powered vehicles. These emissions are generally not measured as part of a routine device evaluation. They may be measured if the control system or engine being tested could potentially contribute to particulate or other emissions.

The test procedure used by Olson Engineering, Inc. to measure exhaust emissions from passenger cars, light trucks and motorcycles is the 1975 Federal Test Procedure (FTP). This procedure may also be referred to as the Federal Driving Schedule, CVS C/H Test, or the Cold Start CVS Test.

The 1975 FTP is the procedure used in the certification tests of new cars beginning with the 1975 model year. It is also the



procedure EPA has been using since 1971 to evaluate prototype engines and emission control systems. The 1975 FTP provides the most representative characterization available of exhaust emissions and urban fuel economy.

The test is run in a controlled ambient cell where temperature and other conditions can be maintained within specified limits. During the 1975 FTP the vehicle is driven on a chassis dynamometer over a stop-and-go driving schedule having an average speed of 21.6 mph. Through the use of flywheels and a water brake, the loads that the vehicle would actually see on the road are reproduced. The vehicle's exhaust is collected, diluted and thoroughly mixed with filtered background air, to a known constant volume flow, using a positive displacement pump. This procedure is known as Constant Volume Sampling (CVS). The 1975 FTP captures the emissions generated during a "cold" start and includes a "hot" start after a ten minute shutdown following the first 7.5 miles of driving.

A chassis dynamometer reproduces vehicle inertia with flywheels and road load with a water brake. Inertia is available in 250 lb. increments between 1750 lbs. and 3000 lbs. and in 500 lb. increments between 3000 lbs. and 5500 lbs. For each



inertia weight class, a road load is specified which takes into account rolling resistance and aerodynamic drag for an average vehicle in each class.

On the day before the scheduled 1975 FTP, the vehicle must be parked for at least 12 hours in an area where the temperature is maintained between 68°F and 86°F. This period is referred to as the "cold" soak.

The 1975 FTP is a cold start test, so the test vehicle is pushed onto the dynamometer without starting the engine. After placement of the vehicle on the dynamometer, the emission collection system is attached to the tailpipe and a cooling fan is placed in front of the vehicle. The emission test is run with the engine compartment hood open.

The emission sampling system and test vehicle are started simultaneously so that emissions are collected during engine cranking. After starting the engine the driver follows a controlled driving schedule known as the Urban Dynamometer Driving Schedule (RDDS) or the LA-4 which is patterned to represent average urban driving. The driving schedule is displayed to the driver of the test vehicle who matches the vehicle speed



to that displayed on the schedule. The LA-4 driving cycle is 1372 seconds long and covers a distance of 7.5 miles.

At the end of the driving cycle the engine is stopped, the cooling fan and sample collection system shut off and the hood closed. The vehicle remains on the dynamometer and soaks for 10 minutes. This is the "hot" soak preceding the hot start portion of the test. At the end of 10 minutes the vehicle and CVS are again restarted and the vehicle is driven through the first 505 seconds (3.59 miles) of the LA-4 cycle.

Exhaust emissions measured during the 1975 FTP cover three regimes of engine operation. The exhaust emissions during the first 505 seconds of the test are the "cold transient" emissions. During this time period the vehicle gradually warms up as it is driven over the LA-4 cycle. The emissions during this period will show the effects of choke operation and vehicle warm-up characteristics. When the vehicle enters into the remaining 867 seconds of the LA-4 cycle it is considered to be fully warmed up. The emissions during this portion of the test are the "stabilized" emissions. The final period of the test following the hot soak is the "hot transient" section and shows



the effect of the hot start. The emissions from each of the three portions of the test are collected in separate bags.

Laboratory accuracy is normally maintained within ± 2% tolerance.

Fuel economy is measured on a chassis dynamometer reproducing typical urban and highway driving speeds and loads. The fuel economy of the test vehicle is calculated from the exhaust emission data using the carbon balance method. Urban fuel economy is measured during the 1975 Federal Test Procedure, and highway fuel economy is measured over the EPA Highway Fuel Economy Test. The average speed during the 1975 Federal Test Procedure is 21.6 miles per hour. The average speed of the Highway Fuel Economy Test is 48.2 miles per hour.

A complete description of the procedures that are followed during a 1975 FTP can be found in the Federal Register (Vol. 37 No. 221, Part II, Nov. 15, 1972). Evaluation tests usually do not include measurement of evaporative emissions.

TEST RESULTS

Test results of this program are summarized in Tables I - III.

Mileage was accumulated by OEI drivers after device installation
to "condition" the moleculator device as requested by the client.



TEST RESULTS (Continued)

These test data and results pertain to the referenced vehicles only and are not necessarily representative of the vehicle population in general.

* * * * * * * * *



TABLE I COMPOSITE SUMMARY OF RESULTS TEST VEHICLE NO. 1

1974 Fiat X-19 1300 cc

Test Date	Test Description	<u>HC</u>	<u>co</u>	\underline{NOx}	MPG
5/3/79	Baseline CVS-II	3.83	34.61	1.07	20.21
5/3/79	Baseline HFET				30.38
5/4/79	*Moleculator CVS-II	3.86	31.90	1.09	21.59
5/4/79	Moleculator HFET				31.06

^{*}After 54 highway miles of device conditioning



TABLE II COMPOSITE SUMMARY OF RESULTS TEST VEHICLE NO. 2

1979 Chevrolet Malibu 231 CID

		(grams/mile)					
Test Date	Test Description	<u>HC</u>	<u>co</u>	<u>NOx</u>	MPG		
6/8/79	Baseline CVS-II	0.19	3.72	1.19	17.38		
6/8/79	Baseline HFET				25.70		
6/12/79	*Moleculator CVS-II	0.19	3.74	1.01	18.23		
6/12/79	Moleculator HFET				26.02		

^{*}After 155 miles of device conditioning



TABLE III COMPOSITE SUMMARY OF RESULTS TEST VEHICLE NO. 3

1978 Ford Thunderbird 400 CID

		(grams/mile)				
Test Date	Test Description	<u>HC</u>	<u>co</u>	NOx	MPG	
7/12/79	Baseline CVS-II	0.42	12.22	0.80	10.61	
7/12/79	Baseline HFET				15.64	
7/17/79	*Moleculator CVS-II	0.35	10.11	0.84	11.11	
7/17/79	Moleculator HFET				15.86	

^{*}After 159 miles of device conditioning

ZFFO (CALI PE	PT ON			
INSII	FANCE	VALUE	CMV15	MVIS	FFR
COS	٤	r	- ,3	L.	
CO	٤	C	Ć,	- 5	
HC	1	L I	٩	82	
イロス	1	₽:	- 5	- 58	
ELEN (TALIFF	MOIFA			
INSTE	PAYOF	LALUF	CMUTS	CAIN	FFF
C O 2	٤	456	4445	(.999	
\mathbf{c}_0	ç	2566	4137	6.994	
ЧC	1	4987	4597	1.683	
ところ	1	88 B 41	4555	1.005	
SFIO (CALIFF	NOITA			
INSTE	POVEE	VALUE	CMUIS	MUTS	FRU
6 0 &	5	r.	e	- 9	•
CO	િ	(C)	C	- 5	
ЧC	1	4	?	32	
NOX	1	1	5	- 18	

OLSON FUGINEFRING, INC. AUTOMOTILE RESEARCH CENTER HUNTINGTON PEACH, CA. 92649

UNIT # 1 T'A1F1 05/03/79 TIMF: 19: 04: 55 1F51 # 9933 CHASSIS # FIAT FUCIVE # / CLASS 74 DISF 79 WFIGHT 2256 TRAN 4 SPD AXFI. / CAFE SPA 019M (5933 1FMF 76 PAF 29.93 HIMIT 44 COLT START CIS BASOLING

FACE IFL	पट	(CI)	NO	ር ሰያ	4C	(,)	110	r:o2
LAL1	17.1	∵• r	r.7	0.05				
FX91 11430	1.61.7	14 FF . P	44.3	1 - 17	₽∙ अस	10.00	0.71	194.95
AMER	7.8	(° • C	(:. 7	0.05				
FXHC 19703	106.9	952• ሮ	14.5	C.74	1.41	17.47	(• 39	199•41
VAL3	.17.€	P. C	e• t	0.05				
FY93 11403	300.0	1467.0	∆Ր• ←	1.00	1.74	15.03	0.06	116.12
#11 Gi/95/	HILF				3.43	3/.(1	1.67	379.34
FUFL CONSE	MITTON	₽C+81 N	AEG.					

OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON PEACH, CA. 92649

UNIT # 1 DATE: 05/03/79 TIME: 16:32:08 TEST # 9937 CHASSIS # FIAT ENGINE # / CLASS 74 DISP 79 WEIGHT 8250 TRAN 45PD AX EL / CARP 2PPL 0 DOM 659 55 TEMP 78 PAR 29.92 HUMID 39 HFFT REV CO 5 PAG# HC CO NO HC CO NO COS AMR 1 8.5 2.1 0.05 0.0 EXH1 17250 182.0 1511.0 80.4 1.44 1.03 17.95 1.40 260.48 WTD GRAMS/MILE 1.03 17.95 1.40 260.48 FUEL CONSUMPTION 30.38 MPG

OLSON ENGINEFRING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

```
UNIT # 1
DATE: 05/04/79
              TIME: 16:25:03
TEST # 9945
CHASSIS # 0020361
ENGINE # 128A-5
CLASS 74
DISP 79
WEIGHT 2250
TRAN 4 SPD
AXEL /
CARP 2PPL
OPOM 65987
TEMP 78
PAR 29.94
HUMID 49
COLD START CVS II / MALE WINDLECULATOR
PAG# REV
             HC
                    CO
                         NO
                                CO 5
                                      HC CO
                                                   NO C05
AM B I
                                0.05
            12.6
                    0.0
                         1.5
EXH1 11423
           481.2 2002.0
                               1.09
                                      2.48 21.34 0.73 175.02
                         44.2
AMP2
             5.3
                    0.0
                         2.0
                                0.05
                                                    0.39 187.80
EXH2 19614
           206.6 833.0
                         15.1
                                0.70
                                     1.83 15.25
AMP3
             7.8
                    0.0
                         1.3
                                0.05
          328.2 1231.0
EXH3 11418
                         41.1
                                0.94 1.69 13.12 0.68 149.68
WID GRAMS/MILE
                                       3.86 31.90 1.09 348.38
FUEL CONSUMPTION 21.59 MPG
```

ZERO	CALIPRA	TION			
INSTR	RANGE	VALUE	CMVTS	MVTS	ERR
CO 5	8	0	0	- 5	
CO	8	0	Ø	15	
HC	1	Ø	0	35	
NOX	1	0	0	- 15	
SPAN	CALIPRA	NOITA			
INSTR	RANGE	VALUE	CMVTS	GAIN	FRR
C 0 S	2:	420	4445	0.997	
CO	2	2496	4132	0.998	
HC	1	8973	4592	1.000	
NOX	1	2289	4565	0.998	
ZERO	CALIPRA	MOITA			
INSTR	RANGE	VALUE	CMVTS	MVTS	FRR
CO 5	2	Ø	P	- 5	
CO	5	0	-3	17	
HC	1	0	Ø	5	
NOX	1	Ø	0	- 5	

ur.

OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON PEACH, CA. 92649

UNIT # 1 DATE: 05/04/79 TIME: 16:59:19 TEST # 9946 CHASSIS # 0020361 ENGINE # 128A-5 CLASS 74 DISP 79 WEIGHT 2250 TRAN 4 SPD AXEL / CARP 2PFL 0 DOM 65998 TEMP 78 BAR 29.94 HUMID 49 HOT START CVS HFET / BASELINE TEST / W/MOLECULATOR HC PAG# REV HC CO NO C02 CO NO CU5 AMPI 0.05 7.8 0.0 2.5 179.2 1349.0 EXH1 17288 89.5 1.43 1.01 15.94 1.65 257.25 WTD GRAMS/MILE 1.01 15.94 1.65 257.25 FUEL CONSUMPTION 31.06 MPG

OLSON ENGINFERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON REACH, CA. 92649

UNIT # 1 DATE: 06/08/79 TIME: 13:12:07 TFST # 10154 CHASSIS # 1T27A9R45839 ENGINE # / CLASS 79 DISP 231 **WEIGHT 3.500** TRAN AUTO AXEL / CARP IXEP 0 DOM 01508 **TEMP 86** PAR 29.80 HUMID 44 COLD START CUSII-PASELINE

PAG#	REV	HC	CO	NO	CO 5	нс	CO	NO	COS
AMP1		7.8	0.0	1.5	0.05				
FXH 1	11398	74.9	818.0	48 • 7	1.55	0.35	8 • 61	0.85	249.14
AMP?		9 • 3	0.0	1 • 5	0.05				
EXH2	19 559	11.2	1.0	15.8	0.99	0.02	0.02	0.44	267.88
AMP3		7.0	0.0	1.3	0.05				
EXH3	11389	12.7	0.0	38.9	1 • 41	0.03	0.00	0.67	225.66
WID G	PAMS/MI	ILF				0.19	3.72	1 - 19	503.64
FUFL	CONSUM	PTION	17.38 N	1PG					

Z FRO CALIPRATION INSTR RANGE VALUE CMVTS MVTS FRR COS 5 0 0 55 CO 5 P 0 10 HC 0 - 5 17 1 NOX 1 5 SPAN CALIPRATION INSTE RANGE VALUE CMVIS GAIN ERR CO 5 2 420 4445 1.006 CO 2492 4127 0.999 HC 4597 1.006 4502 1 4560 0.999 NOX 288 F 1 ZFRO CALIPPATION INSTE RANGE VALUE CMVTS MUTS FRE CO 2 9 Ø Ø 17 CO 2 P 9 10 HC 0 -8 12 1 NOX 0 0 15

OLSON ENGINFERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON PEACH, CA. 92649

UNIT # 1 DATE: 96/88/79 TIMF: 13:59:30 TEST # 10155 CHASSIS # 1T27A9R45839 ENGINE # / CLASS 79 DISP 231 WEIGHT 3500 TRAN AUTO AXEL / CARP IX2-V 0 DOM Ø1519 TEMP 86 PAR 29.81 HIMID 44 HOT START HFET / PASELINE TEST PAG# REV HC CO NO CO 5 HC CO NO COS AMP1 7.5 0.0 1.6 0.05 EXH1 17277 11.5 0.0 46. 8 1.92 0.03 0.00 0.89 344.98 WID GRAMS/MILF 0.03 9.00 0.89 344.98 FUFL CONSUMPTION 25.70 MPG

•

```
FNTER FUNCTION
?PP
ZERO CALIPPATION
 INSTR RANGE VALUE CMUTS
                             MVTS ERR
            P
                   0
  CUS
                          0
                              -13
  CO
            δ
                   0
                         - 3
                                 5
 HC
            1
                   0
                          0
                                -8
 NOX
                   0
                          0
                                 0
            1
SPAN CALIFRATION
 INSTR BANGE VALUE CMVTS
                             GAIN ERR
  COS
            2
                421
                      4447 0.994
            2
               249 6
                       4132 0.999
  CO
 HC
                4560
                      4648 0.999
  NOX
               2289
                      4565 0.969
            1
ZFRO CALIFRATION
 INSTR FANGE VALUE CMUTS
                             MUTS FFR
            2
                   0
  CUS
                        - 5
                              -13
            9
                   0
  CO
                         -3
                                 5
 HC
                   0
                          0
            1
                                -8
  NOX
                   3
            1
                          0
                                -3
```

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```
UNIT # 1
DATE: 06/12/79
                   TIME: 16:19:21
TEST # 10182
CHASSIS # R458392
ENGINE # /
CLASS 79
DISP 231
WEIGHT 3500
TRAN AUTO
AXFL /
CARP SPFL
0 DOM 01663
TEMP 86
PAR 29.82
HIMIP 33
COLP START CVSII/1979 MALIPU/ W/DEVICE
                                                            10
                                                                    COS
PAC# HIT
               HC:
                       CO
                               NO
                                     CU 5
                                             HC
                                                     CO
                                     0.04
AMP1
               8.8
                               0.9
                       0.0
                    830.0
FXH1 11410
              74.4
                              44.1
                                     1.50
                                             0.35
                                                     8.71
                                                            0.70 241.43
               9.8
                                     P. P4
AMF?
                       0.0
                               1.2
FX42 19701
              11.7
                       0. 0
                              15.1
                                     0.94
                                             0.02
                                                     0.00
                                                            0.39 255.62
                                     0.04
AM P3
               R . 5
                       0.0
                               1.5
FX43 11410
                                             P. P3
                                                     0.00
                                                            0.56 211.63
              13.9
                              35.7
                                     1.32
                       0.0
                                                            1.01 480.07
                                                     3.70
VID CHAMS/MILE
                                             0.19
FUEL CONSUMPTION
                     18.23 MPG
```

CO 2 2494 4130 1.000 4557 4640 0.995 HC ١ NOX 1 2289 4565 0.997 ZFEO CALIFFATION INSIE RANGE VALUE CMVTS MUTS FFR 6) 002 01 - 5 - 38

١

ZFRO CALIPRATION INSTR RANGE VALUE CMUTS M VTS ERR 9 - 5 -23 COP 7 CO HC 0 0 1 Ø NOX - 5 5 1 SPAN CALIPRATION INSTR RANGE VALUE CMVTS GAIN ERP COS P 420 4445 0.994 CO 2 2494 4139 9.999 4642 1.003 HC 4560 NOX 2288 4562 0.990 1 ZERO CALIPPATION INSTE PANCE VALUE CMUTS MUTS FRR C05 2 0 - 3 -25 CO 2 Ø 0 7 HC 1 4 5 -3 NOX 0 1 Ø

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INIT # 1 PATF: 46/19/79 TIMF: 16:42:33 TFST # 10183 CHASSIS # P458392 FNCINF # / CLASS 79 DISF #31 WEIGHT 3500 TRAN AUTO AXFL / CARP PPH. 0 MM 61674 TEMP 86 PAR 29.80 HIMID 33 HFF1/1979 MALIPU W/DFVICE PAC# FEU H.C. CO NO COS HC NO \mathbf{C} COP PMF1 6.3 0.0 1.5 4. 95 FXH1 17534 0.0 15.7 51.2 1.88 P. 06 P.91 340.65 0.00 WIT GEAMS/MILF 9. MF M. 04 0.91 340.65 FUEL CONSUMPTION 26.02 MPG



VEHICLE EMISSION TEST DATA

TEST NO. 10183				
VEHICLE Chevrolot	YEAR 157	MODEL	17/10/,60	
LIC NO. NONE	VEH I.	D. R4583	92 ENG	I.D
TRANS Automotic	CARB	Rochester	BBL.	2
ENG TYPE V-G	DISPLACEME	NT 231	AXLE	
ODO START 01674		ODO	FINISH	
TYPE TEST HEET	COLD		нот_	<u> </u>
TYPE TEST HFET BARO 27,96 "Hg.	29.80	HG WET BU	ILB 66	OF DRY BULB 80
DYNO INERTIA3500	ACT RL	IP 11.3	IND.	RLHP 8.0
CVS INLET PRESS. 56	·. (_	cvs 🛆	P 66.5	
cvs inlet press. 56 test driver Esquivel		OPERAT	OR Rig	gio_
IGN. TIM				
CONVERTER/YES	NO			
IGN TYPE		EVAP.	SYS	
EGR/YES NO				
VAC ADV /YES				
P/A				
SILENCERS/YES				
CARB. I.D. NO.		PRI. JET	SIZE	
OTHER				
COMMENTS: u/Do	Vice			
C1	(III



VEHICLE EMISSION TEST DATA

TEST NO. 10182	DATE 6-12-	79 PROJ NO. 613 9	
vehicle <u>Chervolet</u>	YEAR 1979	MODEL Malibu	
		. R458392 ENG I.D.	
		Rochester BBL. 2	
ENG TYPE V-G	DISPLACEMENT	23/ AXLE	
ODO START 0166	3	ODO FINISH	
TYPE TEST CVS.II	COLD_	нот	
BARO 201.98 "Hg.	29.82	"HG WET BULB 66 TORY BULB	86
		113 IND. RLHP 80	
CVS INLET PRESS. 56		cvs & P 66.6	
TEST DRIVER = Squivel		OPERATOR Rigger	
IGN. TIM	IDLE RPM	IDLE CO%	-
CONVERTER/YES	NO		
IGN TYPE		EVAP. SYS	
EGR/YESNO	***************************************	LOCATION	
VAC ADV /YES	NO	DELAY VALVE/YESNO	_
P/A		SIZE	
SILENCERS/YES	NO		
CARB. 1.D. NO		PRI. JET SIZE	
OTHER			
COMMENTS: LU Devi	ce		
C.1	CS	нг	

ZERO CALIBRATION INSTR RANGE VALUE CM VTS MVTS ERR COS 2 -3 - 18 CO 2 -3 7 HC 1 -13 • NOX 1 8 -5 10 SPAN CALIBRATION INSTR RANGE VALUE CMVTS GAIN ERR COS 422 2 4468 6.995 2 CO 2493 4875 0.984 HC 4448 4495 8.996 1 NOX 1 2300 4585 1.661 ZERO CALIBRATION INSTR RANGE VALUE CHUTS MUTS ERR CO 2 2 . - 5 . 2 CO 7 HC 1 -3 - 18 NOX -5 7 1 0

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```
UNIT # 1
DATE: 67/12/79
                  TIME: 18:45:61
TEST # 10366
CHASSIS # 8J87H187425
ENGINE / /
CLASS 78
DISP 400
VEIGHT 4500
TRAN AUTO
AX EL /
CARB IX2V
0 DOM 16782
TEMP 84
BAR 29.66
HUMID 43
COLD START CVS II
BAG
                                     C05
                                            HC
                                                    CÓ
     REV
               HC
                       CO
                              NO
                                                            NO
                                                                   C05
AMBI
                                     6.03
               8.4
                       0.0
                              0.6
EXH 1 11346
             130.6 1856.0
                                     2.77
                             37.5
                                             0.62
                                                   18 - 64
                                                            0.61 432.85
AH P2
               9.6
                       4.0
                              0.6
                                     0.03
EXH2 19486
              13.8
                       1.0
                              12.9
                                     1.60
                                             0.05
                                                   -0.04
                                                            0.35 425.89
AMP3
                                     0.02
               7.4
                       0.0
                              6.3
EXH3 11360
              44.5
                    743.0
                                     2.28
                                             6.19
                                                    7.46
                                                            0.33 357.15
                             20.5
WID GRAMS/MILE
                                             0.42
                                                   12.22
                                                            0.80 815.59
FUEL CONSUMPTION
                    10.61 MPG
```

ZERO CALIBRATION HVTS ERR INSTR RANGE VALUE CHVTS **CO 2** 2 0 -3 - 5 CO 2 . 2 -10 HC • NOX Ω Ω 1 SPAN CALIBRATION INSTR RANGE VALUE CM VTS BAIN ERR 2 421 4457 1.001 CO 2 2493 4875 8.982 HC 4450 4497 1.005 1 NOX 2298 4568 1.083 1 ZERO CALIBRATION INSTR RANGE VALUE CHUTS MUTS ERR COS 2 0 2 - 28 CO 2 -13 • 8 HC 1 5 NOX 1 0 -5 7

> OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

UNIT # 1 DATE: 67/18/79 TIME: 19:11:52 TEST # 10367 CHASSIS # 8J87H187495 ENGINE # / CLASS 78 DISP 400 WEIGHT 4500 TRAN AUTO AXEL / CARB IXEV 0 DOM 1679 2 TEMP 86 BAR 29.66 HUMID 39 HOT START HEET BAG! REV CO COS HC CO NO COS HC NO AMP1 6.6 4. 8 8. 2 6.05 EXH 1 17170 142.0 33.4 3.27 0. 67 1.54 0.60 564.47 17.3 WTD GRAMS/MILE 6.07 1 • 54 0.60 564.47 FUEL CONSUMPTION 15.64 MPG

ZERO CALIBRATION INSTR RANGE VALUE CHUTS MUTS ERR COS 2 0 2 - 23 CO 2 • 2 -3 NC . 88 0 MOX 1 1 2 17 SPAN CALIBRATION INSTR RANGE VALUE CHVTS BAIN ERR 4462 0.993 C05 422 2 CO 2 2497 4155 0.983 HC 4470 4542 1.012 2294 4572 1.002 NOX ZERO CALIBRATION INSTR RANGE VALUE CHUTS MVTS ERR C05 2 Ø -3 - 5 CO 2 0 0 -3 HÇ 1 • -10 8 NOX 1 0 -5 25

> OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

UNIT # 1 DATE: 87/17/79 TIME: 05:44:49 TEST # 10409 CHASSIS # 8J87H187425 ENGINE . T-BIRD CLASS 78 DI SP 400 VEIGHT 4500 TRAN AUTO AXEL / CARP IXEV 0 DOM 16941 TEMP 80 BAR 29.95 HUMID 54 COLD START CUS II W/DEV. CO PAG! REV HC CO NO COS HC NO C05 AMPI 8.5 8. 6 0.5 6. 64 **0.60** 126.7 2068.0 30.9 2.50 20.72 0.52 390.08 EXH1 11365 AMB2 9.3 0.05 8. 0 8. 6 EXH2 19495 13.0 1.0 11.9 1.57 0. 64 0.02 0.35 413.67 AM B3 6.5 0.0 0.2 0.03 EXH3 11344 22.8 2.08 0.47 351.02 0.09 207.0 27.4 2.25 WID GRAMS/MILE Ø.35 10.11 0.84 781.48 FUEL CONSUMPTION 11.11 MPG

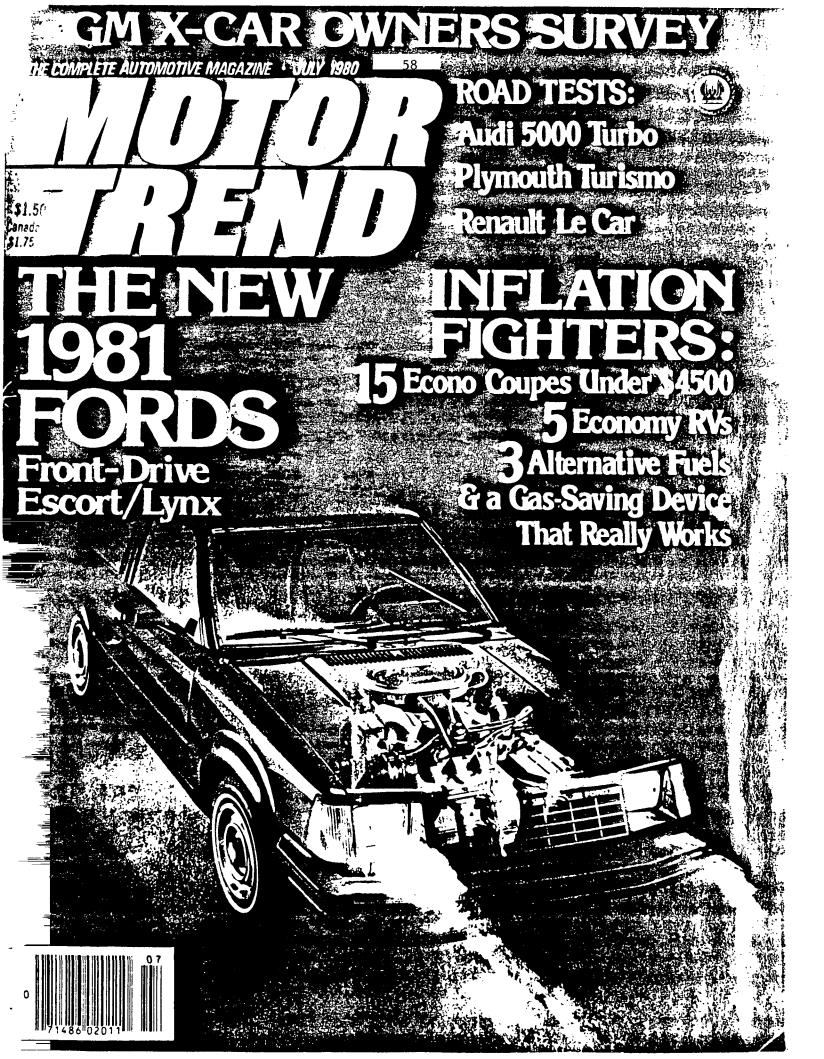
```
SYSTEM START-UP
                    TIME: 09:08:2/
 DATE: 87/17/79
 ENTER FUNCTION
13A
ZERO CALIBRATION
INSTR RANGE VALUE CMVTS
                            MVTS ERR
  CO 2
            2
                         2
                               -8
  CO
            2
                          8
                               -3
                   HC
                   9
                              -13
 NOX
                                7
            1
                         2
 SPAN CALIBRATION
INSTR RANGE VALUE CHVTS
                             GAIN
  COS
            2
                421
                      4457 6.997
  CO
            2
                      4155 0.982
               2497
 HC
               4475
                      4547 1.612
 NOX
               2368
                      4600 1.017
ZERO CALIBRATION
INSTR RANGE VALUE CM VTS
                             MUTS ERR
  CO 5
            2
                   .
                        - 5
                              -10
  CO
            2
                   0
                         .
                                0
 HC
            1
                   0
                          Ø
                                0
 NOX
            1
                   0
                         0
                                5
```

OLSON ENGINEERING, INC. AUTOMOTIVE RESEARCH CENTER HUNTINGTON BEACH, CA. 92649

```
UNIT # 1
DATE: 67/17/79
                   TIME: 69: 11: 27
TEST # 18418
CHASSIS # 6J67HI67425
ENGINE . T-BIRD
CLASS 78
DI SP 400
WEIGHT 4500
TRAN AUTO
AX EL /
CARE IXEV
0 DOM 169 51
TEMP 74
PAR 29.96
HUMID 58
                 W/DEU.
HOT START HEET
PAG!
     REV
               HC
                       CO
                                     C05
                                             HC
                                                     CO
                                                            NO
                                                                    C02
                               NO
AMP1
               7.8
                       0.0
                                     0.03
                               0. 6
                                     3.21
                                                     0.52
EXH 1 17166
              15. B
                      47.8
                              45.5
                                             0.05
                                                             0.82 558.50
WTD GRAMS/MILE
                                             0.05
                                                     0.52
                                                            0.82 558.50
FUEL CONSUMPTION
                     15.86 MPG
```

Attachment C

"Motor Trend" Article





COVER STORY:

46 The 1981 Model E Ford

The all-new front-drive Escort may turn the world upside down—by Jim McCraw

ROAD TESTS:

- 31 Cross-Country in the Audi 5000 Turbo

 Damn the tornados, full speed ahead—by Fred
 M.H. Gregory
- 35 TC3 Turismo
 The 2 plus 2 Horizon moves toward becoming
 America's first new wave GT—by Bob Nagy
- 91 Renault Le Car
 Americanizing a little car with a lot of value—by Jim McCraw

INFLATION FIGHTERS:

- 65 15 Econo Coupes Under \$4500

 Digging for the bare bones of personal transportation—by Peter Frey
- 73 Recreation Salvation
 The latest vacation vehicles offer solutions for the \$1.50-a-gallon problem
- 82 Miracle Mileage
 We still don't believe it—by Chuck Nerpel and
 Peter Frey
- 87 Slaking the Automotive Thirst
 Alcohol, whether grain or wood, is a gasoline
 stretcher and octane booster—by Chuck Nerpel

FEATURES:

- 23 The New Economics

 Are you ready for the new money rules of car ownership?—by Leon Mandel
- 38 Porsche 917-30

 Last symbol of a bygone era—by Burge Hulett
- 50 Retrospect: 1970 Flat Abarth Scorpione
 1958 is the year John Rich first went to Italy
 to meet Carlo Abarth-by Len Frank
- 57 The X-Car Owners Survey

 How they really feel about it out there

 -by Ro McGonegal

DEPARTMENTS:

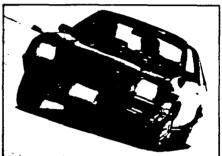
- 5 Editor's Report-by John Dianna
- 6 Readers' Report
- 13 Detroit Report-by Ro McGonegal
- 16 International Report-by Fred Stafford
- 18 Roving Report-by Jim McCraw
- 99 Competition Report-by Bob Nagy
- 104 Last Report-by Leon Mandel

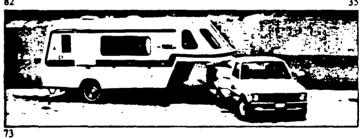
COVER Photography by Don Rockhey, Ford Photomedia

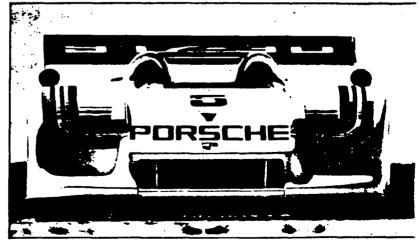
JULY 1980 VOL.32, NO.7











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Mirace VII

We still don't believe it

by Chuck Nerpel and Peter Frey PHOTOS BY JIM BROWN

Then we were approached by representatives of the Internal Energy Management Corporation with a device they called the Moleculator Fuel Energizer Unit, we were openly skeptical.

The device appears to be a solid piece of aluminum rod an inch-and-ahalf in diameter and 6 inches long, with a hole drilled down the center. (The device comes in three lengths-longer for larger engines—and has a 45-day money-back warranty, with one year free replacement. Prices range from \$139.95 for the smallest unit to \$395 for a diesel truck unit. However, at the outset of our talks with I.E.M., the devices sold for only \$97.45, \$137.50 and \$302.50, respectively.) It is installed in the main fuel supply line, as close to the tank as possible, so that fuel runs through it on its way to the engine. A secret "energy field," supposedly stored in the aluminum, reportedly rearranges the normal "clumped" structure of the molecules in the fuel into a more "linear" form. This is supposed to turn them into "smaller, more burnable units," and raise the BTU (British Thermal Unit) content.

The manufacturer's claim is that the Moleculator will improve the efficiency of an internal combustion engine, whether gasoline or diesel. According to the claims, after a break-in period of 500-1200 miles, large trucks should show a fuel-economy improvement of up to 40%, and a passenger car should

improve up to 23%.

This all sounded very unlikely, but I.E.M. sparked our interest when they produced a folderful of the results of tests run by the California Air Resources Board and Olson Engineering (a government-approved testing laboratory), and what appeared to be testimonial letters from a state director of The Good Sam Club (a recreational vehicle organization), several large trucking firms, a diesel engine manufacturer, a law-enforcement organization, and an international company that services oil drilling rigs.

We agreed to run our own tests. A

program involving five cars was set up. and while they were being run over a period of several weeks, we began digesting the information the Moleculator people supplied us.

The section of the Olson Engineering report that contained the hard data from the laboratory-controlled tests they ran seemed to indicate a fuel economy increase in every case. Tests on four cars were included, but three of them showed only the highway-cycle results, and the fourth only the city-cycle test. All the tests were run on a chassis dynamometer that reproduces typical urban and highway driving speeds and loads under completely controlled atmospheric conditions, according to the

approved Federal Test Procedure.

When we showed a copy of the report to a representative of Olson Engineering, he confirmed that the data indicating a highway-cycle fuel mileage increase from 16.08 to 17.82 mpg for a 1978 Chevrolet Caprice with a 305cid V-8 and automatic transmission was correct, but that it was only one of many tests they had run. When we pressed him for a conclusion, he answered with an engineer's typical caution: "The number of tests we ran was not sufficient to produce a statistically defensible conclusion. The data they present here, which is not complete, is representative of the test vehicles only. and may not necessarily be applicable to all cars.'

The California Air Resources Board came to a more pointed conclusion. Portions of the Olson Engineering report, selected by the I.E.M. people, were presented to the ARB as part of the process of getting an exemption from the provisions of Section 27156 of the California Vehicle Code, which prohibits the sale of any automotive aftermarket device that alters vehicle emissions for use on 1979 or later cars. Their comments on the evidence presented indicated seven cars had been tested, not just the four on which we had seen data. They state that of the seven cars, only three had been tested according to the full ARB-specified



eage



procedure. These cars showed average gains of 5-7% in urban-cycle fuel economy, and 1-2% in highway-cycle economy, both of 1 61 dered to be within the bounds of test variability. The remaining four cars showed 8-23% increases, but the tests did not comply with ARB specifications and, therefore, could not be considered valid.

The ARB then ran its own tests on two other cars, measuring the fuel economy with both the carbon-balance analysis of exhaust gases, and with a flow-meter placed in the fuel supply line. These tests showed no increase in mileage with the Moleculator, and their report ended with that conclusion.

Suddenly, we were faced with a problem. The first two items of evidence we examined, both from laboratories where the tests are completely controlled and results are calculated down to the nth degree, seem to have torn the credibility of the Moleculator completely to shreds. We probably would have dropped the project right then except for two things: these tests are the same kind that produce the EPA new-car mileage figures, and we know how they vary according to real-world driving; and we got back the results from our first field test, showing a significant improvement in fuel economy.

The test vehicle was a 1979 Ford Econoline van with a 351cid V-8 and automatic transmission. It has dual fuel tanks, so we installed a Moleculator in the line from the main tank only, which would allow us to switch back and forth between the "energized" and "un-energized" fuel. Tests were run over our 73-mile loop and on an all-highway cruise at 55 mph.

Test No. 1, 1970 Feed Fo

Test No. 1: 1979 Ford Econoline Van (351cid V-8, automatic) Test course-MT 73-mile fuel loop

	متنبط	Moleculator
Distance	73 miles	73 miles
Time	2 hours	2 hours
Fuel used	4.9 galions	4.2 gallons
	14.89 mpg	
Increase: 16.7%		

Test course-highway (constant 55 mph)

	•	
Distance	100 miles	100 miles
Time	1.8 hours	1.8 bours
Fuel used	7.0 gallons	6.0 gallons
Mileage	14.29 mpg	16.66 mpg
Increase: 10.4%		

We also put the van through instrumented acceleration testing, with fuel supplied first from one tank, then the other, and noted no difference. We used a chassis dynamometer to measure the rear-wheel horsepower, and an exhaust-gas analyzer to check the emissions. The "energized" and "un-energized" fuel produced exactly the same readings.

We couldn't see how only the fuel economy could be affected, so we contacted the diesel engine manufacturer that had tested the device on an engine dynamometer, which produces much more accurate horsepower readings. Their test engine was also equipped

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Street		
City		
State	Zip	
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Miracle Mileage

with sensors to measure manifold pressure and exhaust-gas temperature. The man who supervised the tests said there had been no difference in any of the readings they had taken. They did, however, notice a 14.2% decrease in fuel consumption.

The deeper we dug into this thing, the more tangled the information was getting. We decided it would be a good idea to talk to someone who knew more about the chemistry of gasoline, so we contacted a scientist at the research division of a major oil company. We explained what the device was supposed to do and what information we'd gathered so far, including the positive test results on the van. His responses did nothing to reassure us.

He said the process of changing the molecular structure of the fuel in the way the manufacturer of the device describes is called "isomerization," and that with the best technology currently available, the process requires a considerable amount of energy and a catalytic agent, neither of which aluminum has. If the device actually did raise the BTU content of the fuel, it would show up as an increase in horsepower and in exhaust-gas temperature. And, in response to our own testing, he simply said, "There are so many variables in a field test that it is exceedingly difficult to get accurate results."

Once again we wavered on the edge of killing the project, but two more of our tests had been completed, and both showed improved fuel economy with

the Moleculator.

Test No. 2: 1979 Honda Accord Test course—MT 73-mile fuel loop (Note: Moleculator was installed in engine compartment,

contrary to installation instructions)

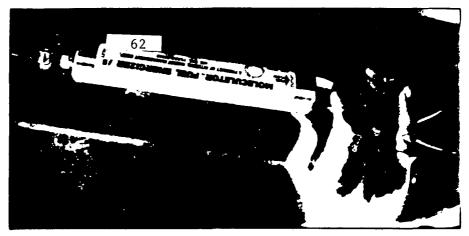
	Daviler	Meleculator
Distance	73 miles	73 miles
Time	1.6 hours	1.6 hours
Fuel used	2.1 gallons	2.0 gallons
	34.76 mpg	
Inneres: 62		

Test No. 3: 1980 Honda Civic (1500cc 4-cylinder, 5-speed manual) Test course—MT 73-mile fuel loop

	Barrier .	Meleculater
Distance	73 miles	73 miles
Time	2 hours	2 bours
Fuel used	1.7 gallons	1.5 gallons
	42.8 mpg	
Increase: 13.25		,,,

Certainly there were variables, but we went to considerable lengths to make sure the tests were as accurate as possible. In each test, the baseline and withdevice tests were done by the same driver, over the same route, at the same time of day, and under as nearly identical conditions of humidity and temperature as possible. We were satisfied that our test results were accurate.

Our next contact was the law-enforcement organization whose captain had



A Moleculator was installed in the main tank fuel line of a 1979 Ford van equipped with two tanks. This allowed us to run back-to-back mileage tests, first on the un-Moleculated fuel from the auxiliary tank, then again with fuel from the main tank that passed through the device.

written a letter to the I.E.M. people, stating that in tests his organization had run on two patrol cars, they recorded a 15.4% and 17.1% increase in fuel economy. We spoke to an officer who himself had been involved in the testing, and he told us the letter referred to a relatively casual initial test. Later tests, run out of headquarters, involved 20 vehicles, six months, and several hundred thousand miles. The conclusion was that the Moleculator "... was found to have no appreciable effect on fuel economy."

Next, we got in touch with the state director of a branch of The Good Sam Club, whose letter stated that, in tests on a motorhome with a Dodge 440cid engine, mpg had gone from 6.9 to 7.5 when members installed a Moleculator. She confirmed the results and said that several other club members had gotten similar results from their own tests. She also said that The Good Sam Club viewed the Moleculator as a possible salvation of the RV concept.

When we contacted the club's official technical representative at their national headquarters, he said he was aware of the tests run by the state chapter, but that they were purely uncontrolled, individual tests and should not be considered as the official position taken by The Good Sam Club. He admitted that his club was officially testing the device, but had not yet been able to draw any conclusions.

We were beginning to feel that the people from I.E.M. had presented us with information that was, to put it charitably, open to question. Predictably, just as we had gotten good and suspicious, everyone else we contacted confirmed a fuel economy improvement in their tests of the Moleculator. A large trucking company reported an average increase in fuel economy on the order of 19% for a test involving 10 diesel trucks over a year-and-a-half period. A company that services oil well drilling rigs tested the Moleculator on two diesel-engined generators and confirmed a 19.23% and a 21.18% decrease in fuel consumption. The chief mechanic of a fleet of mortuary vehicles told

us of a 25% fuel economy improvement on a 1979 Cadillac limousine.

All of these results agreed with the results of our own final series of tests.

Test No. 4: 1972 Toyota Land Cruiser (236cid inline six, 3-speed manual) Test course—highway (constant 55 mph)

	<i>Baseline</i>	Moleculator
Distance	250 miles	250 miles
Time	4.5 hours	4.5 hours
Fuel used	15.0 gallons	12.5 gallons
	16.6 npg	
James 20 4		

(Note: This test was run four times, each time under the same conditions, with the same driver. The tests showed a gradual increase. Results above are from the final test.)

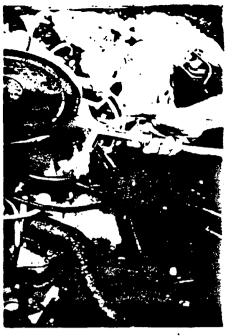
Test No. 5: 1970 Datsun 240Z (2.4-liter inline six, 4-speed manual) Test course—highway (constant 55 mph)

	Bareline	Moleculator
Distance	. 200 miles	. 200 miles
Time	. 3.6 hours	. 3.6 hours
Fuel used	. 7.2 gailons	6.7 gallons
	. 27.7 mpg	
Increase: 7.58%		

At this point, since the story of the Moleculator has so many conflicting elements, let's summarize the major soints:

- 1) The I.E.M. Corporation has offered no acceptable explanation of exactly how the Moleculator operates, or exactly what it does.
- 2) Within the bounds of currently recognized technology, we can find no proven way to induce a permanent energy field in aluminum that will alter the molecular structure of fluids passing through it.
- Tests conducted by the California ARB indicate that the Moleculator does not significantly affect emissions or fuel economy.
- 4) Tests conducted by Olson Engineering according to ARB specifications and submitted to the ARB by the I.E.M. Corporation show no improvement in fuel economy. Other tests, also conducted by Olson but not according to ARB specifications, show an increase but are not considered valid by the ARB.





WATCH THIS FOAM EAT GREASE.

See the difference with STP Foaming Engine **Degreaser!** Its all foam, no film formula eats through grease and grime. Safely cleans right down to engine surfaces. Stays where it's sprayed. Powers into grease, grime and dirt. Lifts them up. Even loosens grit!

Just spray

It on. See its grimepenetrating formula blanket your engine



with cleaning power. See it cling as t cleans: it won't run off like kerosenepased cleaners

Then hose

it off. And take a look at clean. Right down to the surface Engine looks great Easier to work on. you can see exactly what you're doing And there's no oily film to attract more grime STP Foaming Engine Degreaser All oam. No film. Try it

c 1980 STP corporation, 1400 W. Commercial Blvd. Ft. Lauderdale, Fla. 33310

Miracle Mileage

5) Field tests conducted by companies and organizations on various kinds of engines in various applications produced conflicting results.

6) Field tests conducted by the Motor Trend staff consistently indicated improved fuel economy.

All of these considerations make any absolute conclusion about the Moleculator impossible. The important point to us, however, is the final one. We ran our tests most carefully, and in a field experiment with many variables, we would expect results on a fuel-saving device that didn't work to fall on both sides of the baseline data. In each of our tests, the results came up positive by a significant degree. We even fabricated our own "Moleculator," compared it to the baseline test and the tests run with the I.E.M. version, and we got a substantial decrease in mileage (baseline mpg, 43.5; with I.E.M. Moleculator, 48.6; with our "Moleculator," 36.6). Although we don't know why, the vehicles in which we installed an I.E.M. Moleculator went farther on every gallon of fuel that passed through it.

Adding to the data...

We have tried to present as balanced a view of the information concerning the Moleculator as possible. If you have decided to purchase one (Internal Energy Management Corporation, P.O. Box 1429, Del Rio, TX 78840) and try it out, we would appreciate if you would keep a record of the results and drop us a line after you've reached your own conclusions. If we get enough responses, we'll do a follow-up story a couple of months from now, based on your results.

Test Procedure

- I Baseline:
- Note temperature, barometric pressure, and humidity.
- Note the beginning and end time of test, and the miles traveled, so that you can calculate average speed.
- Top off fuel tank (shake car to eliminate air pockets in tank).

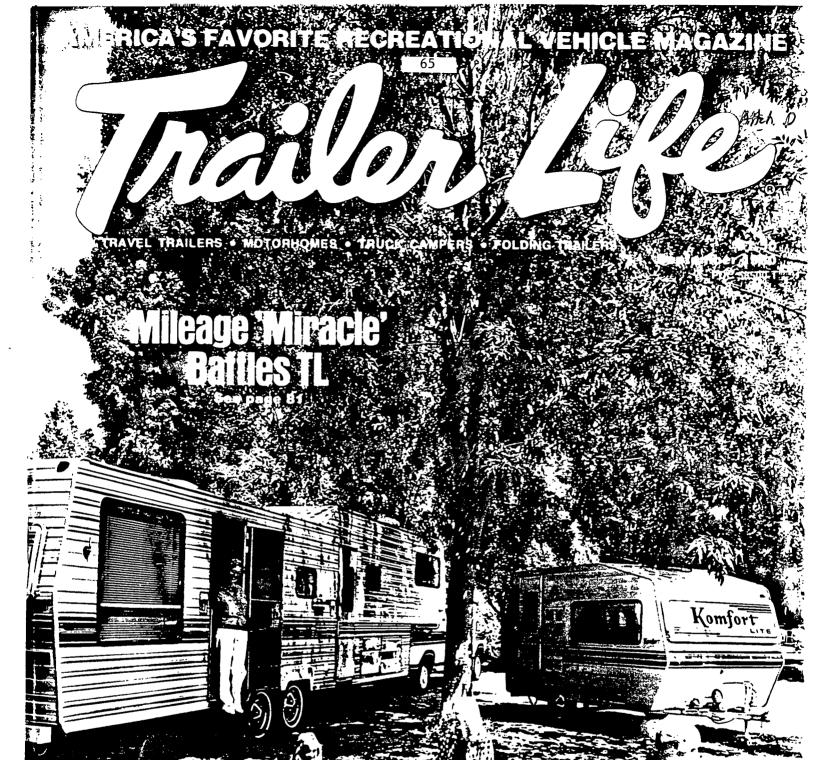
 Drive car 80-100 miles.
- Refill tank.
- Divide miles-traveled by gallons-offuel-used to obtain mpg.
- Il. Install Moleculator as per instructions. Follow specified break-in proce-
- III. Re-test car as in section I. Try to duplicate conditions as accurately as possible.

Factors that affect fuel mileage

- 1) Air temperature
- 2) Headwinds
- 3) Wet roads
- 4) Engine's state of tune
- 5) Tire inflation
- 6) Hilly terrain
- 7) Driving technique

Attachment D

"Trailer Life" Article



elerguide To Lightweight Trailers



The Moleculetor

Is this the first genuine mileage 'miracle?'

by Bill Estes

WHAT WOULD YOUR REACTION BE if someone were to show you a round aluminum cylinder 1½ inches in diameter and 8 inches long, with a hole through the center, and claim that you could increase fuel economy up to 23% simply by running the fuel through this device before it reaches the carburetor?

Your initial reaction probably would be the same as ours: "Come on . . . you don't expect me to believe that!" You're insulted that the guy would have the nerve to lay such a fairy tale on you. You're thinking, "How can I get rid of this bum?"

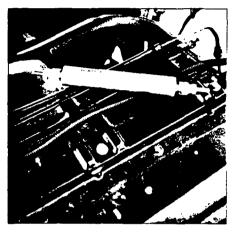
But before you're able to call for help (he's bigger than you are), he pulls out a rather exhaustive fuel economy test performed by a major automotive testing laboratory (Olson Engineering of Huntington Beach, California) and mentions that a couple of other magazines are involved in testing the device.

On closer examination, the Olson report shows fuel economy increases ranging from 10.82% to 20.30% for two Chevrolet passenger cars and a Dodge half-ton truck.

The device, called the Moleculetor, is described by the company as a simple cylinder of aluminum which contains a special energy field (secret) that supposedly changes the molecular structure of the fuel, for more efficient combustion. The energy is supposedly distributed throughout the vehicle by the Moleculetor.

The energy is said to last the lifetime of the vehicle, or maybe longer. It wouldn't have surprised us if they also claimed it removed warts.

But Doug Lovegrove, the Moleculetor representative who called on us, is not the usual gas-gimmick huckster. He knows automotive theory. Most people selling worthless gimmicks don't even have a clear understanding of how an internal combustion engine operates. Lovegrove has been in the automotive field for more than 20 years, having worked in Chrysler Corporation's racing program several years ago. And he seems quite sincere in his belief that the Moleculetor does work. Lovegrove handles Nevada and Hawaii for the Moleculetor distributor, Internal Energy Management Corporation of Del Rio, Texas. He became interested in Trailer Life® through Etha Mae Wilson, Nevada state



Moleculetor is designed to be spliced into fuel line between fuel pump and tank.

director of the Good Sam Club³, who installed a Moleculetor on her motorhome and reported a fuel economy increase from 6.8 to 8.5 mpg. Etha Mae's fuel economy results are her own, and not connected with any test performed by the club or by TL personnel, but she is quite enthusiastic about the benefits of the device.

Of course, most marketers of gas-saving devices are able to come up with a variety of testimonals. Sponsors of the Moleculetor are substantial in number. They don't prove anything conclusively for a broad range of vehicles.

Does the Moleculetor actually work? It seems to . . . and it's rather uncomfortable to say so in absence of a logical explanation. That business about the secret energy field is a bit too much for one's sense of practicality.

In any case, we tested the unit on two vehicles over a period of two months and 3,000 miles. Results were an 18% improvement in a 1978 Oldsmóbile station wagon with 350 V-8 engine, and a 10% improvement in a 1978 Chevrolet Blazer with 400 V-8 engine. We're not alone in suggesting that the system may actually work. Motor Trend magazine planned an article to appear in their July issue describing their five tests: Ford Econoline Van, 16.7% improvement; Honda Accord, 5% improvement, Honda Civic, 13.28% improvement; Toyota Land Cruiser, 20.4% improvement; and Datsun 240Z, 7.58% improvement.

Our tests produced interesting results. First, we tested the Blazer by running fuel economy tests, then driving the vehicle 600 miles and performing the tests again. We used a separate fuel container so we could accurately measure the amount of gasoline used. We performed repeat tests to establish margin of error, which usually was around two-tenths of one mile per gallon.

At the end of the 600-mile trip (the company recommends at least two tanks of fuel be used before the Moleculetor has its effect) we tested again and the results showed no fuel economy improvement. The news was phoned to Lovegrove. Initially he couldn't come up with a reason for the poor results, but after consulting with company directors it was their opinion that use of the separate fuel container was the reason. The separate container was not "energized" by the Moleculetor since it was not permanently carried in the vehicle. Back to the drawing board.

Next, the 1978 Olds was evaluated during initial fuel economy tests in which we simply filled up at a service station—a practice we don't like because the margin of error increases. The procedure was the one recommended in last month's article on gas-savers. We filled up at the same pump, parked in the same position, under the same weather conditions and set the pump's automatic shutoff nozzle on slow feed. When it shut off automatically, we hung it up. Repeat tests showed a mileage margin of error of around ½ mpg . . . larger than we normally tolerate.

The plan was to drive about 800 miles to get a feel for on-the-road fuel economy, install the Moleculetor and drive an additional 800 miles back to the departure point, which should be enough distance for the unit to do its "energization" number. Initial mileage figures were in the 10-11 range. Then, at about the 600-mile mark, the figures mysteriously increased to the 12-13 mpg range. The Moleculetor was installed at the 800-mile mark and the good fuel economy figures continued through the remainder of the trip.

Upon return, the original series of mileage tests was performed and the result was a 2 mpg increase.

"Why," we asked Lovegrove, "did the more on page 93

MOLECULETOR from page 81

mileage increase before we even installed the Moleculetor?" His reply was a question: "Where did you carry the Moleculetor on the first leg of the trip?" "In the rear storage compartment," was our reply . . . and it was obvious what he would say next—that whatever it is the Moleculetor produces would affect the "energization" of the vehicle even if the fuel is not routed through the device. The Moleculetor, he said, will affect fuel economy simply by being close to the fuel tank.

At this point it became apparent that the device not only will remove warts, it will cure sexual impotency.

Then we went back to the Blazer which showed no improvement in our first test. Initial tests were conducted, the vehicle was driven on a 1,200-mile trip, and comparisons tests were conducted immediately afterward. The result was a 10% improvement, from 13.2 to 14.6 mpg (solo).

Installation on most vehicles is simple. The device is spliced into the fuel line between tank and fuel pump. The company says it should be as close to the tank as possible but our installations were at the fuel pump.

The price of the Moleculetor for RVs was \$129.95 when we first discussed testing the device in March. At presstime in May it had been increased to \$214.95. The unit for passenger cars was \$89.95 and was increased to \$139.95. A money-back guarantee is offered within 45 days. The unit may be returned to the dealer for replacement up to one year, if the buyer is unsatisfied with results.

More important than the actual price is how long the device will take to pay for itself. In the case of the Oldsmobile, the 2 mpg improvement would save \$182 every 10,000 miles with fuel at \$1.30 a gallon. With the Blazer, the savings would be \$94 for each 10,000 miles at the same fuel cost, assuming the mileage improvement would occur the same way it did during our tests.

Do our tests and those conducted by Motor Trend mean the Moleculetor works? Your interpretation of the results is about as good as ours. While the results appear to be uniformly positive, the idea that a simple little aluminum tube can produce enough magic to improve fuel economy in vehicles weighing several thousand pounds is not logical.

Possibly we're looking at the first genuine mileage "miracle." If so, the volume of test data will have to increase substantially before it's strong enough to make believers out of us skeptics who have seen too many worthless gas gimmicks. TL

(Company address: Internal Energy Management Corporation, Box 1429, Del Rio, Texas 78840, or circle Reader Service No. 337. Phone 800/331-1750 except in Oklahoma; phone 800/722-3600 in Oklahoma.)

Attachment E

"Motorhome Life" Article





Although no hard scientific data can be used to explain why the Moleculetor is successful, MHL tests reported a substantial increase in mileoge.

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The procedure is the one recommended in the beginning article, in this issue — Gas Savers: Gimmicks or Godsends? We fill up at the same pump, park

more on page 63

Moleculetor

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GADGETS from page 37

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Installation on most vehicles is simple. The device is spliced into the fuel line between tank and fuel pump. The company says it should be as close to the tank as possible but our installations were at the fuel pump. Both vehicles utilized vapor return systems so part of the fuel drawn through the device was returned to the tank

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ing the device in March. At presstime in May it had been increased to \$214.95. The unit for passenger cars was \$89.95 and was increased to \$139.95. A money-back guarantee is offered within 45 days. The unit may be returned to the dealer for replacement up to one year, if the buyer is unsatisfied with results.

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(Company address: Internal Energy Management Corporation, Box 1429, Del Rio, Texas 78840. Phone 800/331-1750 except in Oklahoma; Phone 800/722-3600 in Oklahoma.)

Attachment F
Statements by Individuals



The World's Largest (and Fastest Growing) RV Owners Organization International Headquarters, P.O. Box 500, Agoura, California 91301, (213) 991-4980

I.TTA MAL WILSON Nevada State Director 2605 Spear St. North Las Vegas, NV 89030

March 25, 1980

Moleculetor Sales of Nevada 3715 West Twain Avenue Las Vegas, Nevada 89103

Dear Mr. Lovegrove:

Thank you for conducting a test on our 1978 Winnebago 26ft motor home equiped with a 440 Dodge engine. The results of the test showed an increase from 6.8 miles per gallon to 8.5 miles per gallon, the total amount of increase is 25%.

The fuel crises has become such a problem with RV owners and automobile owners across the country and with these kind of results I am more than satisfied with the product. As Nevada State Director of the Good Sam Club and personaly I would recommend this product to any RV or automobile owner.

I look forward to using this product as an Instrument to help keep our present status of RV life. This may possibly be the very thing that will keep us rolling into the future.

Best of RVing to Everyone,

Ethe Mai Wilson.

Etha Mae Wilson Nevada State Director



Trailer Life Publishing Co., Inc.:

STATE OF ARIZONA

COUNTY OR PARISH OF MARICOPA

AFFIDAVIT	OF	·
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sworn, avers and states as follows: , having been duly

74

My name is KENNETH M. TAYLOR , and I am a citizen of the United States of America, domiciled in the State of _ARIZONA I am an employee of the CUMMINS ARIZONA DIESEL INC. which I presently serve in the capacity of SERVICE MANAGER . During the time period indicated by the attached exhibits, I was employed by the same employer as SERVICE MANAGER; my continuous service began on october , 19 68.

The date set forth in the attached Exhibits inclusive were obtained through standard runs and test runs (i.e., after installation of MOLECULETOR energizers in the fuel lines of the described engines and vehicles) conducted under my supervision and under my control, and such data were obtained and kept in the records of my employer in the usual course of its business. They represent the facts they purport to disclose and summarize. To the best of my knowledge, information and belief, all such data are accurate and trustworthy, and for the vehicles described in the exhibits show an average increase of 14.4 % in the mileage performance of such vehicles.

If my initials appear in the following blank (but otherwise I have crossed out the blank), some of the "standard" data of the attached exhibits were obtained otherwise than under my supervision and control, as they extend retroactively to include a period preceding my present employment, but such data were taken from records of my employer made and maintained by my employers in the usual course of its business and to the best of my knowledge, information and belief such data are accurate and trustworthy, and accurately state the facts they purport to set forth:

SUBSCRIBED AND SWORN TO before me, the undersigned officer duly authorized to administer oaths and verify Statements by the above named Kenneth h. Taylor

this 30 TW day of C

on meagher

Benneth M. Tay

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Cummins Arizona Diesel Inc. 2239 North Black Canyon Highway P. O. Box 6697 Phoenix, Arizona 85005 602 252 8021



July 6, 1979

Mr. Larry Wilkinson
Internal Energy Management Inc.
P.O. Box 1259
League City, Texas 77573

Dear Larry:

Please accept my sincere apology for being so slow in getting this letter to you, but with union contract negotiations and the normal every day "B.S.", time slipped away very rapidly.

Cummins Arizona Diesel, Inc. was very happy to have the opportunity to run the fuel moleculator tests with your company. I have enclosed several copies of the dyno report which shows the fuel rate with and without the fuel moleculator involved. As you can see from the report, none of the readings varied a great amount except for the fuel rate which dropped an average of 24 lbs. per hour or approximately 14.4%.

As per our agreement, the dyno report shows the tests exactly as they were performed but, please remember that this is not an endorsement of the product by Cummins Engine Company or Cummins Arizona Diesel, Inc.

Again, it was our pleasure to be involved in the tests and if we can be of any further assistance, please don't hesitate to call at any time.

Very truly yours,

CUMMINS ARIZONA DIESEL, INC.

Kenneth M. Taylor

General Service Manager

KMT/ck

Enclosures

DYNO OPERATOR HUBBARD

ENGINE MODEL VIA-42-5/N/23-15-82

CUSTOMER /NTERNAL ENERLY MANAGENENTS/0# 25287

OIL PRESSURE COLD START PSI 90 PS// RPM 5.50 PUMP CODE 2383

- RPM	SCALE	HP	INTAKE MFD PRESS	RAIL PRESS	INTAKE AIR TEMP	FUEL RATE	EXHAT TEMP RB		WATER	ENGINE OIL · TEMP ·	ENGINE OIL PRESS	CRANK CASE PRESS	DYNO WATER TEMP
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	2300 2300	2300 15.5 2300 15.5 230 15.5	2300 15.5 357 2300 15.5 357 330 15.5 357	RPM SCALE HP PRESS 2300 15.5 357 17.5 2300 15.5 357 16.0 330 15.5 357 16.0	RPM SCALE HP MFD PRESS RAIL PRESS 23c0 15.5 357 17.5 -155 23c0 1575 357 16.0 155 23c0 15.5 357 16.0 155 23c0 15.5 357 16.0 135 23c0 15.5 357 16.0 135	RPM SCALE HP PRESS PRESS TEMP 2300 15.5 357 17.5 -155 82 WITHOUTHOUTH 2300 15.5 357 16.0 155 93 2310 15.5 357 16.0 155 91	RPM SCALE HP PRESS PRESS TEMP FUEL RATE 2300 15.5 357 17.5 -155 82 16.9 WITHOUT 2300 15.5 357 16.0 155 96 151 2300 15.5 357 16.0 155 96 151 2300 15.5 357 16.0 155 91 143	RPM SCALE HP PRESS PRESS TEMP RATE RB 2300 15.5 357 17.5 -155 82 16.9 WITHOUT MOU 2300 15.5 357 16.0 155 96 151 2310 15.5 357 16.0 155 91 143 26	RPM SCALE HP PRESS RAIL AIR FUEL TEMP RATE RB LB 2300 15.5 357 17.5 -155 82 169 Montesca 2200 15.5 357 16.0 155 93 137 230 15.5 357 16.0 155 96 151	RPM SCALE HP PRESS PRESS TEMP RATE RB LB TEMP 2300 15.5 357 17.5 -155 82 163 175 175 2300 15.5 357 16.0 155 93 137 173 2300 15.5 357 16.0 155 96 151 173 2300 15.5 357 16.0 155 96 151 173 2300 15.5 357 16.0 155 91 143 860 175	RPM SCALE HP PRESS RAIL AIR FUEL TEMP LB WATER OIL TEMP. 2300 15.5 357 17.5 -155 82 163 No. 50 17.5 2341 2300 15.5 357 16.0 155 93 137 173 2411 2300 15.5 357 16.0 155 96 151 173 238 2300 15.5 357 16.0 155 91 143 260 125 233	RPM SCALE HP PRESS RAIL AIR FUEL TEMP RB LB TEMP TEMP PRESS RAIL AIR PRESS LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP PRESS RAIL AIR RATE RB LB TEMP TEMP TEMP TEMP TEMP FRESS RAIL AIR RATE RB LB TEMP TEMP TEMP TEMP TEMP TEMP TEMP TEMP	RPM SCALE HP PRESS PRESS TEMP RATE RB LB TEMP OIL OIL PRESS

TAKE OIL SAMPLE. CHECK VISCOSITY & RECORD

STATE	OF .	ARIZO	NA		
COUNTY	OR	PARISH	OF	MARICOPA	

		•		
AFFIDAVIT	OF	ERNEST	H. Mc	INTURE

AFFIDAVIT OF ERNEST H. Mc INTYRE
, having been duly
sworn, avers and states as follows:
My name is FRNEST H. McINTYRE, and I am a citizen of the United States of America, domiciled in the State of ARIZONA. I am an employee of the The TANNER COMPANIES which I presently serve in the capacity of ASST VICE President. During the time period indicated by the attached exhibits, I was employed by the same employer as
Fleet Supervisor ; my continuous service began on
December 1 , 19 48.
through inclusive were obtained through standard runs and test runs (i.e., after installation of MOLECULETOR energizers in the fuel lines of the described engines and vehicles) conducted under my supervision and under my control, and such data were obtained and kept in the records of my employer in the usual course of its business. They represent the facts they purport to disclose and summarize To the best of my knowledge, information and belief, all such data are accurate and trustworthy, and for the vehicles described in the exhibits show an average increase of % in the mileage performance of such vehicles.
If my initials appear in the following blank (but otherwise I have crossed out the blank), some of the "standard data of the attached exhibits were obtained otherwise than under my supervision and control, as they extend retroactively to include a period preceding my present employment, but such data were taken from records of my employer made and maintained by my employers in the usual course of its business and to the best of my knowledge, information and belief such data are accurate and trustworthy, and accurately state the facts they purport to set forth:
Enel Maly
SUBSCRIBED AND SWORN TO before me, the undersigned officer duly authorized to administer oaths and verify statements by the above named, at
this 39 day of January , 1980.
Claire L'Fryer

78 _{EX}	HIBIT	5	то	18
AFFIDAVIT	OF THE	TANNER	COMP	PANIES

I. Run Used for Standard
1. Basic Vehicle Description (Mfg., year,
model, VIN, total miles, weight including engine,
etc.) TRUCK NO. 43-591
MFG I.H.C., YEAR - 1978, VIN - HGB11682,
TOTAL NILES - 168,173, WEIGHT - 16,300
2. Engine Description (Mfg., year, model, S.N., original or replacement and year if a
replacement, total mileage, type, fuel, etc.)
MFG CUM., YEAR - 1978, MODEL - NTC290,
S.N 10676578, TOTAL MILES - 168,173,
FUEL - NO. 2 DIESEL
3. Load Description:
A. If carried in above vehicle (no trailer),
general description plus gross weight (vehicle
plus load):
B. (1) If load is a towed vehicle, description
of trailer (Mfg., model, year, number of wheels,
weight without cargo, etc.) MFG CHALLENCE,
MODEL - BODOM DUMP, YEAR - 1977, NO. WHEELS - 12,
EMPTY WEIGHT - 11,800
B. (2) For towed vehicle, gross weight of trailer
plus pulling vehicle, with cargo:
AVERAGE GVW - 56,000
4. General Description of Standard Run
(Starting point, finish point, general weather
conditions, general traffic conditions, etc.)
STARTING POINT - PHOENIX TO YUMA AND ENDING IN
PHOENIX, GENERAL WEATHER - FAIR, GENERAL TRAFFIC -
LIGHT TO MEDIUM
5. Miles for Standard Run
Final odometer reading 100874 miles
Starting odometer reading 90021 miles

		Dates of Stan	11-1	19_78_
	g Date:		11-30	19
Finish o				.19
7.	Fuel Cons	umption For St	andard Run	
(Number	of gallons	used, plus st	atement of	how measured
whether	by filling	pump meter at	start and	finish, or
other):		2411.8		gallons
by FI	LLED BY PUN	MP METER AT SAM	ME LOCATION	DURING
TH	ST PERIOD			.,
8.	<u>Calculate</u> <u>Run</u>	d Rate of Cons	umption for	Standard
Net mile Gal fue	es traveled 1 used (7 a	(5 above) =	4.5	miles gal.
•		•		•
II. Te	st Run Afte	r Installation	of MOLECUI	ETOR
En	ergizer in	Fuel Line of E	ngine Vehic	ele (as
đe	scribed in	Part I above)		
1.	Basic Veh	icle, changes	(any signif	icant
differe	nces, inclu	ding increase,	in total m	niles,
from Sta	andard Run;	if none, plea	se so sta te	·)
		,		
2.	Engine de	scription chan	ges (any si	.gnificant
		ing miles; Ple	acó stato !	none" if
differe	nce, inclua		ase state	
	re none.)		ase state	
		NONE		
there a	re none.) _	NONE		
there as	Load desc	NONE	es:	
3.	Load desc	NONE ription, chang	es: difference	in type,
3. A. No ilload and	Load desc Trailer: (A	NONE ription, chang ny significant	es: difference oss weight	in type,
3. A. No ilload and	Load desc Trailer: (A d gross wei	NONE ription, chang ny significant ght. State gr	es: difference oss weight ificant dif	e in type, regardless, ferences)
3. A. No 'load and plus "no B. (1)	Load desc Trailer: (A d gross wei	NONE ription, chang ny significant ght. State gr re are no sign NONE	es: difference oss weight ificant dif	in type, regardless, ferences)

Exh. 5 . P. 2 of 3

	"Same as Standard Run" if	this is correct. C	•
	include starting point, fi		
	conditions, general traffi	c conditions, etc.)	
	SAME		
	5. Miles for Test Ru	ın:	
	Final odometer reading:	111535	miles
	Starting odometer reading:	101017	miles
	Net Travel	10,218	miles
	6. Inclusive Dates o	f Test Run:	
	Starting date:	12-1	19 78
	Finish date:		19 78
	7. Fuel Consumption		
	(Number of gallons, plus s	tatement of how mea	sured,
	whether by filling pump me	ter at start and fi	nish,
	or other method): GALLON	IS USED - 1,892.2	
	FILLED WITH PUMP METE	ER AT SAME LOCATION	DURING
	TEST PERIOD		
	8. Calculated Rate o	f Consumption for T	est Run:
	Net miles traveled (5 above) Gal. fuel used (7 above)	<u>e)</u> =5.4	miles gal.
	III. Calculated Benefit Ob	tained by Adding MO	LECULTOR
	to Engine:	· · · · · · · · · · · · · · · · · · ·	
n	5.4 Miles with energizer	(P II, S 8) Miles gal	standard (P I, S 8)
веле	$\begin{array}{c} \text{fit} = \\ & 4.5 \frac{\text{Miles}}{\text{gal.}} \end{array}$	Standard	
£	4 Miles increase		
= .	gal.	•	
4	gal. =	0.9 = 0.	0.0 •
		•	
		:	
	Pub E P	3 of 3	
	Exh. 5, P.	2 01 2	

81_{EXHIBIT} 1 TO 10

Addition to the second
AFFIDAVIT OF BEST-WAY TRANSPORTATION INC.
I. Run Used for Standard
1. Rasic Vehicle Description (Mfg., year,
model, VIN, total miles, weight including engine,
etc.) TRUCK NO. 501
MFG I.H.C., YEAR - 1978, MODEL - CO4070
VIN E2317HGA18110, MILES - 142, 361, WEIGHT - 10,000
2. Engine Description (Mfg., year, model,
S.N., original or replacement and year if a
replacement, total mileage, type, fuel, etc.) MFG DETROIT, YEAR - 1978, MODEL - 8V92TTA
MILEAGE - 142,361, FUEL TYPE - DIESEL
3. Load Description:
A. If carried in above vehicle (no trailer),
general description plus gross weight (vehicle
plus load):
B. (1) If load is a towed vehicle, description
of trailer (Mfg., model, year, number of wheels,
weight without cargo, etc.) MFG TRAILMOBILE,
MODEL - 27 FT. DRY VAN, YEAR - 1979, NO. WHEELS -
4, WEIGHT - 7,000
B. (2) For towed vehicle, gross weight of trailer
plus pulling vehicle, with cargo: 78,000 GVW
4. General Description of Standard Run
(Starting point, finish point, general weather
conditions, general traffic conditions, etc.)
PHOENIX TO LOS ANGELES, BACK TO PHOENIX, WEATHER -
GOOD, TRAFFIC - MEDIUM
5. Miles for Standard Run
Final odometer reading 102611 miles
- 00001

Starting odometer reading 82361 miles 20250 Net Travel _____ miles

6.	nclusive Dates of Standard	Run
Starting	oate: 7 - 1	19_79_
Finish da	e: <u>8 - 30</u>	19
7. 1	uel Consumption For Standar	d Run
(Number o	gallons used, plus stateme	nt of how measure
whether by	filling pump meter at star	t and finish, or
other):	3,894.2	gallons
byFILI	ED IN YARD BY METERED PUMP	
8. (alculated Rate of Consumption	on for Standard
- : 1	Run	
Net miles Gal fuel v	traveled (5 above) = 5.2	miles gal.
	ı	
II. Test	Run After Installation of Mo	OLECULETOR
Energ	izer in Fuel Line of Engine	Vehicle (as
desc	ibed in Part I above)	
1. 1	asic Vehicle, changes (any	significant
difference	s, including increase, in to	otal miles,
from Stand	ard Run; if none, please so	state)
2. I	ngine description changes (any significant
difference	, including miles; Please s	tate "none" if
there are	none.) NONE	
	· · · · · · · · · · · · · · · · · · ·	
3. 1	oad description, changes:	
A. No Tra	iler: (Any significant diffe	erence in type,
load and c	ross weight. State gross we	eight regardless,
plus "none	" if there are no significan NONE	nt differences)
B. (1) 7	owed Vehicle (Any significat	nt differences
other than	weight, stating "none" if a	applicable)
B. (2) C	ross weight of trailer with	cargo and

Exh. 1., P. 2 of 3

	un" if this is corre int, finish point, g	
conditions, general	traffic conditions,	etc.)
5. Miles for	Test Run:	
Final odometer read	ing: 121968	miles
Starting odometer re	eading: 102618	miles
Net Travel	19350	miles
6. Inclusive	Dates of Test Run:	
Starting date:	9-1	, 19
Finish date:	10-30	, 19 <u></u>
	mption for Test Run:	
· ·	NO. GALLONS - 3,071	•
or other method):	NO. GALLONS - 3,071	•
or other method):	NO. GALLONS - 3,071	1.4
or other method):	NO. GALLONS - 3,071 TEST Rate of Consumption (5 above)	for Test Run:
or other method):	NO. GALLONS - 3,071 TEST Rate of Consumption (5 above)	for Test Run: miles gal.
or other method):	NO. GALLONS - 3,071 TEST Rate of Consumption (5 above) Dove) = 6.3	for Test Run: miles gal.
8. Calculated Net miles traveled Gal. fuel used (7 a) III. Calculated Benefits Engine: 6.3 Miles with energal	NO. GALLONS - 3,071 TEST Rate of Consumption (5 above) = 6.3 efit Obtained by Add	for Test Run: miles gal.
8. Calculated Net miles traveled Gal. fuel used (7 a) III. Calculated Bender to Engine: 6.3 Miles with ene	NO. GALLONS - 3,071 TEST Rate of Consumption (5 above) = 6.3 efit Obtained by Add rgizer (P II, S 8)	for Test Run: miles gal. ding MOLECULTOR Miles standard (P I,

Exh. 1 , P. 3 of 3

84 EXHIBIT 1 TO 10
AFFIDAVIT OF BEST-WAY TRANSPORTATION INC.
I. Run Used for Standard
1. Basic Vehicle Description (Mfg., year,
model, VIN, total miles, weight including engine,
etc.) TRUCK NO. 501
MFG I.H.C., YEAR - 1978, MODEL - CO4070
VIN E2317HGA18110, MILES - 142, 361, WEIGHT - 10,000
2. Engine Description (Mfg., year, model,
S.N., original or replacement and year if a
replacement, total mileage, type, fuel, etc.) MFG DETROIT, YEAR - 1978, MODEL - 8V92TTA
MILEAGE - 142,361, FUEL TYPE - DIESEL
3. Load Description:
A. If carried in above vehicle (no trailer),
general description plus gross weight (vehicle
plus load):
B. (1) If load is a towed vehicle, description
of trailer (Mfg., model, year, number of wheels,
weight without cargo, etc.) MFG TRAILMOBILE,
MODEL - 27 FT. DRY VAN, YEAR - 1979, NO. WHEELS -
4, WEIGHT - 7,000
B. (2) For towed vehicle, gross weight of trailer
plus pulling vehicle, with cargo: 78,000 GVW
4. General Description of Standard Run
(Starting point, finish point, general weather
conditions, general traffic conditions, etc.)
PHOENIX TO LOS ANGELES, BACK TO PHOENIX, WEATHER -
GOOD, TRAFFIC - MEDIUM
5. Miles for Standard Run
Final odometer reading 102611 miles
Starting odometer reading 82361 miles
Net Travel 20250 miles

Starting	0.5			•
Dearcang	Date 85	7 - 1		19_79_
Finish d	ate:	8 - 30	1	19 <u></u> 79
7.	Fuel Cons	sumption For	Standard R	<u>un</u>
(Number	of gallons	s used, plus	statement	of how measur
whether other):	_	,894.2	:	nd finish, or
	IIED IV VA	RD BY METER	•	gallons
by	LELD IN IN	IND DI METER	ED FOIR	
******			· · · · · · · · · · · · · · · · · · ·	
8.	Calculate	ed Rate of (Consumption	for Standard
	Run	•	÷	
Net mile Gal fuel	s traveled used (7 a	d (5 above) above)	5.2	miles gal.
i		t.	•	
II. Tes	t Run Afte	er Installat	ion of MOLE	CULETOR
Ene	rgizer in	Fuel Line o	of Engine Vel	hicle (as
des	cribed in	Part I abov	/e)	: .
1.	Basic Vel	nicle, chang	ges (any sig	nificant,
differen	ces, inclu	uding increa	se, in total	l miles,
•	•		lease so st	
		,, , ;		u.c.,
		NONE		:
		NONE		:
	Duning	· · · · · · · · · · · · · · · · · · ·		
2.	•	escription (,	significant
2.	•	escription of	changes (any Please state	• .
2.	•	escription (,	• .
2.	ce, includ	escription of	,	• .
2.	ce, include none.)	escription of	Please state	• .
2. differen there ar	ce, include none.) Load desc	escription of the secription of the secription, characteristics.	Please state	e "none" if
2. differen there ar 3.	ce, include none.) Load descrailer: ()	escription of the secription of the secription, change signification.	Please state	e "none" if
2. differen there ar 3. A. No T load and	Load descrailer: ()	escription of ding miles; NONE cription, chany signification, State	Please state nanges: cant differe	nce in type,
2. differen there ar 3. A. No T load and	Load descrailer: ()	escription of ding miles; NONE cription, chany signification, State ere are no se	Please state	nce in type,
2. differen there ar 3. A. No T load and plus "no	Load descrailer: (Agross weine" if the	escription of ding miles; NONE cription, chany signification. State are no serion.	Please state nanges: eant differe e gross weightightighticant	nce in type, ht regardless
2. differen there ar 3. A. No T load and plus "no B. (1)	Load descrailer: () gross we: ne" if the	escription of ding miles; NONE Cription, chany signification. State are no serion.	nanges: eant differe e gross weigh	nce in type, ht regardless differences)
2. differen there ar 3. A. No T load and plus "no B. (1)	Load descrailer: () gross we: ne" if the	escription of ding miles; NONE Cription, chany signification. State are no serion.	Please state nanges: eant differe e gross weightightighticant	nce in type, ht regardless differences)
2. differen there ar 3. A. No T load and plus "no B. (1)	Load descrailer: () gross we: ne" if the	escription of ding miles; NONE Cription, chany signification of the control of t	nanges: eant differe e gross weigh	nce in type, ht regardless differences)
2. differen there ar 3. A. No T load and plus "no B. (1) other th	Load descrailer: () gross we: ne" if the Towed Vel	escription of ding miles; NONE Cription, chany signification of the control of t	Please state nanges: eant differe e gross weig significant none" if app	nce in type, ht regardless differences) differences

Exh. 1 , P. 2 of

4. General description of Test Run (Can state
"Same as Standard Run" if this is correct.	Otherwise
include starting point, finish point, gene	ral weather
. conditions, general traffic conditions, et	c.)
SAME	
5. Miles for Test Run:	
Final odometer reading: 121968	miles
Starting odometer reading: 102618	miles
Net Travel 19350	miles
6. Inclusive Dates of Test Run:	•
Starting date: 9-1	, 19
Finish date: 10-30	
7. Fuel Consumption for Test Run:	•
(Number of gallons, plus statement of how	measured,
whether by filling pump meter at start and	finish,
or other method): NO. GALLONS - 3,071.4	
FILLED SAME AS BASE TEST	·
8. Calculated Rate of Consumption fo	r Test Run:
Net miles traveled (5 above) Gal. fuel used (7 above) = 6.3	miles gal.
III. Calculated Benefit Obtained by Adding	MOT FOUT TOR
to Engine:	Hobbedbiok
6.3 Miles with energizer (P II, S 8) Mil ga	
enefit =	
gal.	
6.3 Miles increase	
$5.2 \frac{\text{Miles standard}}{\text{gal.}} = 1.1 = 0.$	₌ 21.1
The state of the s	·

Exh. 1 , P. 3 of 3

STATE OF ARIZONA
COUNTY OR PARISH OF MARICO PA
AFFIDAVIT OF
CARL ETTER , having been duly sworn, avers and states as follows:
My name is CARL ETTER , and I am a citizen of the United States of America, domiciled in the State of ARIZONA . I am an employee of the BEST-WAY TRANSPORTATION Co. which I presently serve in the capacity of MAINTENANCE SUPERVISOR . During the time period indicated by the attached exhibits, I was employed by the same employer as MAINTENANCE SUPERVISOR ; my continuous service began on September , 19 74.
The date set forth in the attached Exhibits through inclusive were obtained through standard runs and test runs (i.e., after installation of MOLECULETOR energizers in the fuel lines of the described engines and vehicles) conducted under my supervision and under my control, and such data were obtained and kept in the records of my employer in the usual course of its business. They represent the facts they purport to disclose and summarize. To the best of my knowledge, information and belief, all such data are accurate and trustworthy, and for the 10 vehicles described in the exhibits show an average increase of 19.3% in the mileage performance of such vehicles.
If my initials appear in the following blank (but otherwise I have crossed out the blank), some of the "standard" data of the attached exhibits were obtained otherwise than under my supervision and control, as they extend retroactively to include a period preceding my present employment, but such data were taken from records of my employer made and maintained by my employers in the usual course of its business and to the best of my knowledge, information and belief such data are accurate and trustworthy, and accurately state the facts they purport to set forth:
bal batte
SUBSCRIBED AND SWORN TO before me, the undersigned officer duly authorized to administer oaths and verify statements by the above named <u>Carl Edu</u> , at this <u>29</u> day of <u>January</u> , on
Jen & Stule

My Commission Expires Aug. 20, 1982

88 EXHIBIT 2 TO 10
AFFIDAVIT OF BEST-WAY TRANSPORTATION INC.
I. Run Used for Standard
1. Basic Vehicle Description (Mfg., year,
model, VIN, total miles, weight including engine,
etc.) TRUCK NO. 503
MFG I.H.C., YEAR - 1978, MODEL - C04070, VIN
E2317HGA18118, MILES - 137086, WEIGHT - 10,000
2. Engine Description (Mfg., year, model,
S.N., original or replacement and year if a
replacement, total mileage, type, fuel, etc.)
MFG DETROIT, YEAR - 1978, MODEL 8V92TTA
MILEAGE - 137086, FUEL TYPE - DIESEL
3. Load Description:
A. If carried in above vehicle (no trailer),
general description plus gross weight (vehicle
plus load):
B. (1) If load is a towed vehicle, description
of trailer (Mfg., model, year, number of wheels,
weight without cargo, etc.) MFG TRAILMOBILE,
MODEL - 27 FT. DRY VAN, YEAR - 1979, NO. WHEELS -
4. WEIGHT - 7,000
B. (2) For towed vehicle, gross weight of traile
plus pulling vehicle, with cargo: 48,000 GVW
4. General Description of Standard Run
(Starting point, finish point, general weather
conditions, general traffic conditions, etc.)
PHOENIX TO LOS ANGELES, BACK TO PHOENIX, WEATHER -
GOOD, TRAFFIC - MEDIUM
5. Miles for Standard Run
Final odometer reading 95558 miles
Starting odometer reading 74872 miles

20686

			•	<u>un</u>
Startir	ng Date 89	7-1		1979
Finish	date: _	8-30		19 79
7.	Fuel Con	sumption Fo	r Standard	Run
(Number	of gallon	s used, plu	s statemen	t of how measur
whether	by fillin	ng pump mete	r at start	and finish, o
other):		4,221.6	· .	gallons
b у	TLLED IN Y	ARD BY METER	RED PUMP	· · · · · · · · · · · · · · · · · · ·
8.	Calculat	ed Rate of	Consumptio	n for Standard
	Run	•	•	
	les travele el used (7	ed (5 above) above)	4.9	miles gal.
		,	# •	•
II. Te	est Run Aft	er Installa	tion of MO	LECULETOR
Er	nergizer in	Fuel Line	of Engine	Vehicle (as
		n Part I abo		L
1.	. Basic Ve	hicle, chan	iges (any s	ignificant
differe	ences, incl	luding incre	ase, in to	tal miles,
from St	andard Run	; if none,	please so	state)
		•	•	•
		NONE		• • .
		NONE		
2.	Engine d	,	changes (a	ny significant
	•	description	•	ny significant
differe	•	description ding miles;	•	
differe	ence, inclu	description ding miles;	•	
differe	ence, inclu	description ding miles;	Please st	
differe there a	ence, inclusive none.) Load des	description ading miles; NONE	Please st	
different there a	Load des	nescription ading miles; NONE scription, c	Please st	ate "none" if
differenthere and are also also are als	Load des	nescription ading miles; NONE scription, c	Please standard cant difference gross we	rence in type,
different there and an arrangement of the arrangeme	Load des Trailer: (and gross we	nescription ading miles; NONE scription, c (Any significight. Statemere are no NONE	hanges: cant diffe e gross we significan	rence in type,
different there and an arrangement of the arrangeme	Load des Trailer: (and gross we none if the	nescription ading miles; NONE scription, c (Any significight. Statemere are no NONE	hanges: cant diffe e gross we significan	rence in type, ight regardles: t differences)
different there at the same at	Load des Trailer: (and gross we none if the	nescription ading miles; NONE scription, c (Any significight. Statemere are no NONE chicle (Any	hanges: cant diffe e gross we significan	rence in type, ight regardles: t differences)
different there at the same at	Load des Trailer: (and gross we none if the Towed Vo	nescription ading miles; NONE scription, c (Any significight. Statemere are no NONE chicle (Any	Please standard cant difference gross we significant significant none if a	rence in type, ight regardles: t differences) t differences

Exh. 2 P. 2 of 3

	90 4. General description	n of Test Run (Can	state	
	"Same as Standard Run" if the	his is correct. O	therwise	•
	include starting point, fin	ish point, general	weather	-
•	conditions, general traffic	conditions, etc.)		
		The state of the s		
	5. Miles for Test Run			
	Final odometer reading:	116655	miles	
	Starting odometer reading:		miles	
	Net Travel	21086 .	miles	
•	6. Inclusive Dates of	Test Run:		
	Starting date:	9-1	19 79	
	Finish date:	10-30	19 79	
	7. Fuel Consumption f			•
	(Number of gallons, plus st	atement of how mea	sured,	• -
	whether by filling pump met	•	:,	
	or other method): NO. GAL	•		
			:	٠,
			······································	
	8. Calculated Rate of			
				•
	Net miles traveled (5 above Gal. fuel used (7 above)	<u>)</u> = <u>5.9</u>	miles gal.	
	III. Calculated Benefit Obt	ained by Adding MO	LECULTOR	٠,٠٠٠
	to Engine:	•		·
	5.9 Miles with energizer (P II, S 8) Miles gal	standard (PI, S 8
Ber	4 4	tandard		
	gai.			
=	5.9 Miles increase	•		
	$4.9 \frac{\text{Miles}}{\text{gal.}} \text{ standard} = 1$	0 = 0. =	20.4	

sub 2 D 2 of 2

Net Travel

5541

miles

6. Inclusive pates of 5	
Starting Date:	7-1 19 79
Finish date:	8-30 19 79
7. Fuel Consumption For	Standard Run
(Number of gallons used, plus	statement of how measur
whether by filling pump meter	at start and finish, or
other):	1,351.5 gallons
by FILLED IN YARD BY METER	NED PUMP
8. Calculated Rate of C	Consumption for Standard
Run	
Net miles traveled (5 above)	miles
Gal fuel used (7 above)	= 4.1 gal.
II. Test Run After Installat	
Energizer in Fuel Line o	of Engine Vehicle (as
described in Part I abov	/e)
1. Basic Vehicle, chang	ges (any significant
differences, including increa	ise, in total miles,
from Standard Run; if none, p	please so state)
NONE	
2. Engine description of	hanges (any significant
difference, including miles;	Please state "none" if
there are none.) NONE	
3. Load description, ch	anges:
A. No Trailer: (Any signific	ant difference in type,
load and gross weight. State	gross weight regardless
plus "none" if there are no s	ignificant differences)
NONE	
B. (1) Towed Vehicle (Any s	ignificant differences
other than weight, stating "n	one" if applicable)
NONE	
	•••
	
B. (2) Gross weight of trai	ler with cargo and
B. (2) Gross weight of trai pulling vehicle: 78,000 GVW	ler with cargo and

Exh. 7, p. 2 of 3

	Standard Run" if thi	s is correct:	Otherwise	
include s	tarting point, finis	sh point, gener	al weather	
. condition	s, general traffic c	conditions, etc	.)	
·	SAME	· · · · · · · · · · · · · · · · · · ·	·	
•		:	· · · · · · · · · · · · · · · · · · ·	
5.	Miles for Test Run:			
Final odo	meter reading:	291662	miles	•
Starting	odometer reading:	285944	miles	
Net Trave		5718	miles	
6.	Inclusive Dates of T	Test Run:		
Starting	date:	9-1	, 19 ⁷⁹	
Finish da	te:	10-30	, 19 ⁷⁹	•
7.	Fuel Consumption for	Test Run:		
	of gallons, plus stat	• • • • • • • • • • • • • • • • • • • •	easured	- ;
		ST		
Net miles	Calculated Rate of C		miles	
Net miles	<i>,</i>		· ;	
Net miles Gal. fuel	traveled (5 above)	Consumption for	miles gal.	
Net miles Gal. fuel III. Calc	traveled (5 above) used (7 above) culated Benefit Obtai	Consumption for =5.4	miles gal.	(P I, S
Net miles Gal. fuel III. Calc to E	traveled (5 above) used (7 above) culated Benefit Obtai	Consumption for = _5_4 ined by Adding II, S 8) Mile	miles gal. MOLECULTOR	(P I, S
Net miles Gal. fuel III. Calc to E 5.4 Miles Benefit =	traveled (5 above) used (7 above) culated Benefit Obtai	Consumption for = 5.4 ined by Adding II, S 8) Mile gal	miles gal. MOLECULTOR	(P I, S
Net miles Gal. fuel III. Calc to E 5.4 Mile gal Benefit =	traveled (5 above) used (7 above) culated Benefit Obtai Engine: es with energizer (P	Consumption for = 5.4 Ined by Adding II, S 8) Mile gal	miles gal. MOLECULTOR	(P I, S
Net miles Gal. fuel III. Calc to E 5.4 Mile gal Benefit = 5.4 Miles gal. 4.1 Miles	traveled (5 above) used (7 above) culated Benefit Obtai Cngine: s with energizer (P 4.1 Miles Sta increase standard	Consumption for = 5.4 Ined by Adding II, S 8) Mile gal	miles gal. MOLECULTOR	(P I, S
Net miles Gal. fuel III. Calc to E 5.4 Mile gal Benefit = 5.4 Miles gal. 4.1 Miles	traveled (5 above) used (7 above) culated Benefit Obtai Cngine: s with energizer (P 4.1 Miles Sta increase standard	Consumption for = 5.4 Ined by Adding II, S 8) Mile gal	miles gal. MOLECULTOR	(P I, S
Net miles Gal. fuel III. Calc to E 5.4 Mile gal Benefit = 5.4 Miles gal. 4.1 Miles	traveled (5 above) used (7 above) culated Benefit Obtai Cngine: s with energizer (P 4.1 Miles Sta increase standard	Consumption for = 54 Ined by Adding II, S 8) Mile gal andard	miles gal. MOLECULTOR	(P I,

EXHIBIT $\frac{5}{}$ TO $\frac{10}{}$
AFFIDAVIT OF BEST-WAY TRANSPORTATION INC.
I. Run Used for Standard
1. Basic Vehicle Description (Mfg., year,
model, VIN, total miles, weight including engine,
etc.) TRUCK NO. 507
MFG I.H.C., YEAR - 1979, MODEL - C0470, VIN
E2317JGA10483, MILES 87199, WEIGHT - 10,000
2. Engine Description (Mfg., year, model,
S.N., original or replacement and year if a
replacement, total mileage, type, fuel, etc.) MFG CUM., YEAR - 1979, MODEL - FORMULA 350,
MILEAGE - 87199, FUEL TYPE - DIESEL
3. Load Description:
A. If carried in above vehicle (no trailer),
general description plus gross weight (vehicle
plus load):
plus Toddy.
B. (1) If load is a towed vehicle, description
of trailer (Mfg., model, year, number of wheels,
weight without cargo, etc.) MFG TRAILMOBILE,
MODEL - 27 FT. DRY VAN, YEAR - 1979, NO. WHEELS -
4, WEIGHT - 7,000
B. (2) For towed vehicle, gross weight of traile
plus pulling vehicle, with cargo: 78,000 GVW
4. General Description of Standard Run
(Starting point, finish point, general weather
conditions, general traffic conditions, etc.)
PHOENIX TO LOS ANGELES, BACK TO PHOENIX, WEATHER -
GOOD, TRAFFIC - MEDIUM
5. Miles for Standard Run
Final odometer reading 52730 miles
Starting odometer reading 32874 . miles
Not Travel 19856 miles

6. <u>Ir</u>	nclusive Dates of Standard Run	•
Starting Da	ate 95 7-1	19
Finish date	e: 8-30	19_79
7: <u>Ft</u>	uel Consumption For Standard Run	· · · ·
(Number of	gallons used, plus statement of	how measure
whether by	filling pump meter at start. and	finish, or
other):	4,316.5	gallons
byFILLE	ED IN YARD AT METERED PUMP	1
	:	
8. <u>C</u>	alculated Rate of Consumption for	Standard
R	<u>un</u>	٠,
Net miles	traveled (5 above) sed (7 above)	miles gal.
Our ruer u	sed (7 above)	901.
II. Test I	Run After Installation of MOLECUL	ETOR
Energi	izer in Fuel Line of Engine Vehic	le (as
	ibed in Part I above)	
1. Ba	asic Vehicle, changes (any signif	icant
differences	s, including increase, in total m	iles,
from Standa	ard Run; if none, please so state) 1
	NONE	·
·		!
2. Er	ngine description changes (any si	gnificant
difference	, including miles; Please state "	none" if
there are r	none.) NONE	· · · · · · · · · · · · · · · · · · ·
		<u> </u>
3. Lo	oad description, changes:	
A. No Trai	iler: (Any significant difference	in type,
load and gr	ross weight. State gross weight	regardless,
plus "none'	" if there are no significant dif	ferences)
	NONE	
B. (1) To	owed Vehicle (Any significant dif	ferences
other than	weight, stating "none" if applic	able)
	NONE	
	<u> </u>	
	ross weight of trailer with cargo	and
pulling veh	hicle: 78,000 GVW	
١	Exh. 5 , P. 2 of 3	
•		* 4

"Same as Standard Run" if this			
include starting point, finish	point, general	weather	
conditions, general traffic co	nditions, etc.)		
SAME			
	* 5		
5. Miles for Test Run:	• .		
Final odometer reading:		miles	•
Starting odometer reading:	53180	miles	
Net Travel	20356	miles	
6. Inclusive Dates of Te		•	
•	9-1	79 مر	
Starting date:			•
Finish date:	10-30	19 15	
7. Fuel Consumption for	Test Run:		•
(Number of gallons, plus state whether by filling pump meter			•
whether by filling pump meter	at start and fins - 3,450.1.		•
whether by filling pump meter or other method): NO. GALLON	at start and fins - 3,450.1.		•
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co	at start and finds - 3,450.1.	est Run:	•
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co	at start and find its - 3,450.1.	nish,	•
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co	at start and find its - 3,450.1. Insumption for T	est Run:	•
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co Net miles traveled (5 above) Gal. fuel used (7 above)	at start and find its - 3,450.1. Insumption for T 5.9 ed by Adding MO	est Run:	
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co Net miles traveled (5 above) Gal. fuel used (7 above) ### III. Calculated Benefit Obtain to Engine: 5.9 Miles with energizer (P I	at start and find its - 3,450.1. Insumption for T 5.9 ed by Adding MO	est Run:	(P I,
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co Net miles traveled (5 above) Gal. fuel used (7 above) III. Calculated Benefit Obtain to Engine: 5.9 Miles with energizer (P I gal efit =	at start and find its - 3,450.1. Insumption for T 5.9 ed by Adding MO I, S 8) Miles gal	est Run: miles gal. LECULTOR	(P I,
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co Net miles traveled (5 above) Gal. fuel used (7 above) = III. Calculated Benefit Obtain to Engine: 5.9 Miles with energizer (P I gal	at start and find its - 3,450.1. Insumption for T 5.9 ed by Adding MO I, S 8) Miles gal	est Run: miles gal. LECULTOR	(P I,
whether by filling pump meter or other method): NO. GALLON FILLED SAME AS BASE TEST 8. Calculated Rate of Co Net miles traveled (5 above) Gal. fuel used (7 above) III. Calculated Benefit Obtain to Engine: 5.9 Miles with energizer (P I gal efit =	at start and find its - 3,450.1. Insumption for T 5.9 ed by Adding MO I, S 8) Miles gal	est Run: miles gal. LECULTOR	(P I,

Exh. 5, P. 3 of 3

Attachment G

TEB Report
"The Effects of the Moleculetor Fuel Energizer on Emissions and Fuel Economy"

The Effects of the Moleculetor Fuel Energizer on Emissions and Fuel Economy

> by Gary T. Jones

> > May 1981

Test and Evaluation Branch
Emission Control Technology Division
Office of Mobile Source Air Pollution Control
Environmental Protection Agency

Abstract

This paper describes a program designed to evaluate the effects of the Moleculetor Fuel Energizer on exhaust emissions and fuel economy. Three late model passenger cars were subjected to a series of test sequences both before and after installation of the device. Each test sequence included the current Federal Test Procedure (for exhaust emissions only) and the Highway Fuel Economy Test. Test vehicles were selected on the basis of high sales volume and were set to manufacturer's specifications before entering the program.

Based on the results of this testing, there is no reason to believe that the Moleculetor conclusively had an effect on the fuel economy and emission levels of the test vehicles. The changes that were shown were quite small and were not inconsistent with trends found by EPA on other fleets of test vehicles which were subjected to mileage accumulation.

Background

The Environmental Protection Agency receives information about many devices which appear to offer potential for emissions reduction and/or fuel economy improvement on conventional engines and vehicles. invites developers of such devices to apply for a "Section Evaluation". Section 511 of the Motor Vehicle Information and Cost Savings Act (15 U.S.C. 2011) requires EPA to evaluate fuel economy retrofit devices with regard to both emissions and fuel economy, and to publish the results in the Federal Register. The applicant must provide complete technical data on the device, principles of operation, and results of emissions and fuel economy tests. Should the application indicate that the device shows promise, confirmatory testing will be conducted by the EPA at its Motor Vehicle Emission Laboratory in Ann Arbor, Michigan. The results of such test projects are set forth in a series of reports by the Test and Evaluation Branch.

EPA received a 511 application, dated March 24, 1980, from Energy Efficiencies, Inc. (EEI) to perform an evaluation of their Fuel Energizer Moleculetor (hereafter referred to as Moleculetor). The Moleculetor is a cylinder of aluminum approximately 1.5 inches in diameter. models in different lengths are offered for various applications. is a hole drilled length-wise through the center with a brass fitting on each end. The Moleculetor is installed into the fuel line between the fuel tank and fuel pump. According to the instructions, the installation takes 15 to 20 minutes once the proper location has been found. manufacturer claims that the aluminum serves as a container for an induced "energy field". The energy field supposedly changes molecular structure of the fuel as it passes through the device and causes it to burn more efficiently. According to the manufacturer, maximum efficiency is reached after 500 miles of driving. According to advertisements for the Moleculetor, fuel economy improvements from 10% to In the 511 application, it was stated that 23% can be expected. significant emission reductions were displayed by all cars that were tested for their support data. No claims were made on changes in driveability. EEI supplied two reports by Olson Engineering, Inc. as the main body of their support data. Also supplied were three magazine articles, and testimonials by individuals describing their experience with the Moleculetor.

Purpose of EPA Program

The purpose of this program was to evaluate the effects of the Moleculetor on fuel economy and regulated emissions. Judging from the preliminary examination of the device itself, the claims concerning the ease of installation and the lack of required maintenance seem to be correct. The claim that vehicle safety would not be affected also seems correct as long as the device was installed properly. Thus, these aspects of the device were not part of the EPA test program.

The following test plan was developed to address the claims made for the Moleculetor.

- 1. Identify and obtain three test vehicles Typical, current in-use passenger cars were sought. Only vehicles with between 10,000 and 20,000 miles were to be obtained. The original candidates were: Chevette, Citation, Fairmont, Cutlass, and Omni.
- 2. Conduct underhood inspection and perform minor adjustments These checks and adjustments were to ensure that the cars were operating in accordance with the manufacturer's tune-up specifications.
- 3. Perform first Road Route sequence The first sequence was to consist of a mileage accumulation route, approximately 130 miles in length. Since the test vehicle would be a rental car of unknown prior use, this sequence would assure that each vehicle was reasonably preconditioned.
- 4. Perform dynamometer test sequences This sequence was to include the Federal Test Procedure (exhaust emissions only) and the Highway Fuel Economy Test. They were to be performed at least twice at each test point or as many times as necessary to obtain stable results. Values for HC, CO, CO₂, NO_x and fuel economy were to be measured.
- 5. Install Moleculetor This was to be performed once all baseline testing was complete.
- 6. Perform second Road Route sequence This sequence was to consist of four mileage accumulation routes, totaling over 500 miles. This amount of mileage was specified by the Applicant to be necessary for full "energization" of the vehicle.
- 7. Perform dynamometer test sequence with Moleculetor This was to be performed in the same manner as that in Step 4.
- 8. Assemble results and complete report.

This test plan was submitted to and approved by EEI. At this time, they also appointed a representative to oversee the test program and provide technical assistance. The test vehicles were then procured from local rental agencies. They were as follows:

A 1979 Chevrolet Chevette with a 1.6 liter four cylinder engine, two barrel carburetor, and an automatic transmission.

A 1980 Chevrolet Citation with a 2.8 liter six cylinder engine, two barrel carburetor, and an automatic transmission.

A 1980 Ford Fairmont with a 3.3 liter six cylinder engine, one barrel carburetor, and an automatic transmission.

These test vehicles were selected on the basis of sales. They represented the top three domestic nameplates in registrations for 1980. Even though the Chevrolet Chevette was a 1979 model, its ranking in sales was similar to the 1980 models.

There were four mileage accumulation road routes used in this program that ranged from 127 miles to 153 miles in length. Each requires 3 to 3 1/2 hours for an average speed of approximately 45 mph. They were developed and used in earlier EPA programs. They consist of mostly two lane rural roads, but all have some highway and city type driving. A description of the road routes is attached in Appendix A.

The dynamometer testing was conducted according to the Federal Test Procedure (FTP) described in the <u>Federal Register</u> of June 28, 1977 and the Highway Fuel Economy Test (HFET) described in the <u>Federal Register</u> of September 10, 1977.

Conduct of the Test Program

The time interval for the dynamometer testing portion of this program ran from November, 1980 to March, 1981. This was longer than originally planned because numerous delays prolonged the program. After sucessful underhood inspections were performed on the test vehicles the first road route sequence was performed without incident. Following this the baseline testing began. Although the Chevette and Citation completed this phase without problems, the Fairmont displayed an apparent erratic malfunction in the charging system. The alternator warning light would blink off and on intermittently during the baseline tests. Nothing was done to correct the problem at that time. Finally, after installation of the Moleculetor, the charging system completely failed during the second road route mileage accumulation sequence. The Fairmont was towed back to the laboratory and the malfunction was traced to the voltage regulator. After the installation of a new regulator, the Fairmont continued mileage accumulation. The decision at this time was to continue testing on the Fairmont even though changes to the vehicle had been made. The vehicle could not be rebaselined because the Moleculetor had already been According to the manufacturer's claims, this energizes the installed. entire fuel system and takes 56 days to de-energize after removal. other two vehicles completed the road route sequences without incident.

Upon beginning the second series of dynamometer tests, the Fairmont began After the dynamometer testing was to display erratic test results. completed, the decision was made to acquire an identical Fairmont to A replacement Fairmont was obtained, but replace the original one. proved to be somewhat erratic in its baseline data. Six sequences were run before an acceptable baseline was established. The replacement Fairmont then completed the rest of the test procedure. Because of the problems encountered with the original Fairmont, it was decided to perform further testing after the removal of the Moleculetor. results obtained from this vehicle are not included in the averages. However, all individual data generated from this and the other test vehicles can be found in Appendix B.

There was one additional change in the original test plan. Rather than conducting the program using commercial fuel, Indolene Clear was used. This fuel is used throughout EPA and the automotive industry as the standard for emissions and fuel economy testing. Its specifications are well established and tightly controlled. The use of commercial gasoline would have required drum storage or frequent purchases from local gas stations. The former situation was discouraged on the basis of safety while the latter was unacceptable because of the variability in fuel properties and quality. These reasons for the fuel change in the original test plan were approved by EEI. Most other test variables were also minimized through the use of the same driver for each car and the same test cell throughout the program.

Test Results

Shown in Table 1 are the average baseline and "Moleculetor installed" FTP emission and fuel economy results for the test vehicles.

Table 1
Average FTP Emissions and Fuel Economy
(Emission values in grams/mile)

Vehicle	Test	Number of Tests	HС	<u>co</u>	<u>co</u> 2	NOx	MPG
Citation	Baseline Moleculetor	2 2	.47 .44	4.00 3.64	427 417	1.55 1.74	20.40 20.95
Chevette	Baseline	3	.60	6.20	348	1.50	24.70
	Moleculetor	3	.66	7.17	352	1.48	24.27
Fairmont	Baseline	. 6	.59	6.23	460	1.73	18.80
	Moleculetor	5	.61	6.42	443	2.02	19.50

As these results show, there were slight variances in the fuel economy data. The Citation displayed a 3% increase, the Chevette a 2% decrease, and the Fairmont a 4% increase. Overall, this amounts to approximately a 2% average improvement. Typically, test-to-test variability in fuel economy measurements for "back-to-back" testing is in the range of 1-3%. This range can be expected to expand slightly due to equipment and vehicle changes if time or mileage occurs between the tests as required in this evaluation program. Thus, when test variability is taken into account, these changes are negligible. The emission levels also remained fairly stable with the exception of NOx on the Fairmont which increased 17%.

Table 2 displays the average HFET emission and fuel economy results.

Table 2
Average HFET Emissions and Fuel Economy
(Emission values in grams/mile)

		Number					
Vehicle	Test	of Tests	HC	<u>co</u>	<u>co</u> 2	NOx	MPG
Citation	Baseline	2	.11	.49	299	1.50	29.55
	Moleculetor	3	.10	•56	284	1.49	31.10
Chevette	Baseline	3	.13	.57	274	1.75	32.20
	Moleculetor	2	.12	•50	278	1.75	31.85
Fairmont	Baseline	6	•13	.06	366	1.50	24.18
	Moleculetor	5	.15	.03	348	1.57	25.48

As with the FTP, the HFET fuel economy varied on both the plus and minus side. The Citation and the Fairmont both displayed a 5% increase, while the Chevette decreased 1%. Overall, a 3% improvement was measured. The emission values displayed very little variances between the baseline and Moleculetor tests.

The original Fairmont which was subsequently disqualified showed marked increases in the FTP and HFET test numbers after the Moleculetor was installed and 500 miles of on-the-road driving was performed. Both fuel economy and emissions had changed significantly from the baseline tests. Further testing after removal of the Moleculetor showed the same trend continuing. In fact, the final test (seven weeks after removal) displayed the highest fuel economy of any of the preceding tests performed on it. Complete test data can be found in Appendix B.

Analysis of Results

After assembling the results, two statistical tests were performed. The first was the one-sided t-test at a 95% confidence level. This test was performed on individual vehicles. It showed a statistically significant increase in fuel economy for the Fairmont over both the FTP and HFET. The HFET fuel economy increase for the Citation was also found to be significant. Using this same technique, no statistically significant changes were observed for either test on the Chevette, or for the FTP on the Citation. The other statistical test was the univariate 1-way ANOVA. In this test, results from all three cars were standardized and grouped. The increases in NOx emissions and the HFET fuel economy for the fleet were deemed statistically significant by this method.

As these tests show, even statistically speaking the results are somewhat inconsistent. The questionable nature of the data is evident upon the observance of the changes in the simple before and after averages of the individual vehicles. Discounting the variability of the test, two vehicles displayed increases on both the FTP and HFET, while the third displayed a decrease on each test. Even if some level of test variability is acknowledged, these changes may be attributed to the 500 miles of "on the road" driving between the "before and after" tests. Other EPA programs have demonstrated that minor improvements in fuel economy are possible throughout the course of test program which includes mileage accumulation.

Conclusion

The results of this test program did not show consistent effects attributable to the Moleculetor on the fuel economy and emission levels of the test vehicles. There were slight improvements in some cases and slight losses in others. The changes in all cases were quite small and were consistent with changes observed by EPA in other tests with vehicles in which emissions and fuel economy measurements were made before and after mileage accumulation. The claims of 10% to 23% fuel economy increases were not substantiated by the findings of this EPA program.

Appendix A

Description of Road Routes Used for Mileage Accumulation

107 #1 Adrian Road Route

(130 miles, about 3 hours)

Location	Route	Miles	Approx. Time
			hr:min
EPA	Start at EPA Parking Area EPA to Plymouth Road (turn left)	0.0	0:00
•	Plymouth Road to US-23 (North) (turn left onto ramp)	·. · .	· · · · · · · · · · · · · · · · · · ·
	US-23 to M-14 (West) (follow expressway to left twice)		
,	M-14 to I-94 (West) (merge)	10.1	0:17
Jackson	I-94 to US-127 (South) (exit right, clover-		
	leaf)	38.8	0:50
	continue on US-127 when expressway ends	45.2	1:00
Hudson	US-127 to M-34 (East) (turn left)	69.0	1:28
Adrian	M-34 to M-52 (North) (turn left)	86.2	1:50
	Follow M-52 through Adrian (3 to 4 turns) M-52 to M-12 (turn right)	100.8	2:12
Saline	M-12 to Ann Arbor-Saline Road (turn left)	115.0	2:30
	At Wagner Road, continue on Ann Arbor-Saline		
	Road at STOP sign (veer right)		
Ann Arbor	Ann Arbor-Saline Road turns into Main Street (straight)		
	Main Street to Stadium Blvd. (turn right) Stadium runs into Washtenaw (merge)	122.8	2:43
	Washtenaw to Huron Parkway (turn left) Huron Parkway to Plymouth Road (turn left) Plymouth Road to EPA	125.6	2:51
EPA	Finish at EPA Parking Area	129.5	3:00

#2 - Ohio Road Route .

(133 miles, about 3 hours)

Location	Route	Miles
EPA	Start at EPA Parking Lot	0.0
	EPA to Plymouth Road (turn left) .	•
	Plymouth Road to US-23 (South) (turn right, enter ramp)	
Toledo, Ohio	US-23 to SR-2 in Ohio (West) (exit right)	48.8
·	SR-2 (West) to SR-109 (North) (turn right)	66.7
Ann Arbor, MI	SR-109 turns into N-52 at Michigan border (straight)	76.3
	M-52, through Adrian, to M-50 (East) (turn right)	96.8
	M-50 to Ridge Highway (turn left)	104.1
	Ridge Highway to Mooreville Road (turn right)	113.7
•	Mooreville Road to Stony Creek (turn left)	114.2
	Stony Creek to Carpenter Road (turn left)	117.7
	Carpenter Road turns to Hogback at Washtenaw (straight) Hogback Road turns into Huron River Drive (straight)	125.8
	Huron River Drive to Dixboro Road (turn left)	127.0
	Dixboro to Plymouth Road (turn left)	
*	Plymouth Road to EPA (turn right)	
	The state of TDA Deviling Year	300 7
EPA	Finish at EPA Parking Lot	132.7

(153 miles, 3-1/2 to 4 hours)

Location	Route	Miles	Time hr:min
EPA	Start at EPA Parking Lot EPA to Plymouth Road (left turn) Plymouth Road to Ford Road (right turn)	0.0	0:00
	Ford Road to Prospect (right turn)	6.0	0:09
Ypsilanti	Prospect to Forest (right turn) Forest to Hamilton (left turn) Hamilton through Ypsilanti & over I-94	11.0	0:17
	Hamilton changes to Whittaker Whittaker to Milan-Oakville Road (right turn)	23.0	0:36
Milan	Milan-Oakville Road to Main (veer right) Main, through Milan, to Saline-Milan Road (right turn)	30.0	0:45
Saline	Saline-Milan Road to Michigan Ave. (left turn)	35.0	0:55
	Michigan Ave., through Saline, to Austin Road (right turn)	36.0	0:56
Manchester	Austin changes to M-52 in Manchester M-52 to Main (left turn) Main changes back to Austin Road	50.0	1:13
Napoleon	Austin Road to M-50 (straight at STOP sign) M-50 to Napoleon Road (right turn) Napolean changes to Broad Street (straight at STOP sign on Lee)	62.0	1:29
Michigan Center	Broad to Fifth (right turn) Fifth to Page Ave. (right turn)	68.0	1:37
	Page to Ballard Road at TRICO Industries before RR tracks (see map on next page)	•	
	(left turn) Ballard to Michigan Road (right turn)	69.0 70.0	1:40 1:42
Grass Lake	Michigan to Mt. Hope (left turn) NOTE: Mt. Hope is Union Street on the right side of Michigan Road in Grass Lake	76.0	1:50
	Mt. Hope over I-94 to Seymour (right turn) Seymour turns into Trist (no noticeable turns)	81.0	1:56
•	Trist to Clear Lake (left turn) Clear Lake to Waterloo Road (turn right)	84.0	2:00
•	Waterloo to M-52 (turn right)	91.0	2:10

#3 - Ann Arbor Road Route cont.

Location	Route	Miles	Time hr:min
Chelsea	M-52 to Middle Street at light (left turn) Middle Street to McKinley (left turn)	94.0 94.0	2:15 2:16
	McKinley over RR tracks to Dexter-Chelsea Road (right turn)		
Dexter	Dexter-Chelsea Road to Main in Dexter (left turn)	101.0	2:24
***************************************	Main, under viaduct, to Dexter-Pinckney (veer right)	202.0	6+ 6
	NOTE: Main changes to Island Lake Road at Dexter-Pinckney Road	•	•
Pinckney	Dexter-Pinckney Road to M-36 (right turn)	110.0	2:38
	M-36 to US-23 (North) (left turn)	121.0	2:54
	US-23 to I-96 (East) (exit right)	127.0	3:01
	I-96 to Milford-New Hudson, Exit 155, to	227.0	3.01
	Pontiac Trail (also Milford Road)		
	(exit right, then turn right)	134.0	3:09
New Hudson	Pontiac Trail across Grand River (veer right) continue on Pontiac Trail (see map below) ²		•
	Pontiac Trail turns left at Silver Lake Road		· · · · · · · · · · · · · · · · · · ·
•	(left turn)		
South Lyon	Pontiac Trail through South Lyon	•	
	Pontiac Trail to Dixboro Road (left turn)	147.0	3:27
•	Dixboro Road to Plymouth Road (right turn)	151.0	3:33
	Plymouth Road to EPA (right turn)		
EPA	Finish at EPA Parking Lot	153.0	3:37

#4 - Howell Road Route

(127 miles, 3-1/4 to 3-1/2 hours)

Location	Route	Miles	Time hr:min
EPA	Start at EPA Parking Lot	0.0	0:00
•	EPA to Plymouth Road (turn left)		• .
•	Plymouth Road to Ford Road (detour) (turn		
·. •	right)		
	Ford Road to M-153 (West) (turn right, then 180° left turn at island)		
Plymouth	M-153 to Plymouth (finish detour) (right turn)		
	Plymouth Road turns to Ann Arbor Road in	•	
	Plymouth, also called M-14		•
•	M-14 (East) to I-275 (North) (right turn onto		
	cloverleaf)	16.2	0:00
	I-275 to I-96 (West) (follow left lane of		<i>3</i> .
	I-275 straight)		
	I-96 to Novi Exit (Walled Lake) (right turn		
	off exit ramp)	27.0	
	Novi Road to East Lake Drive (right turn)		
	E. Lake Drive to Pontiac Trail (right turn)	30.8	0:45
	Pontiac Trail to South Commerce Road (left turn)	31.6	
	S. Commerce to Oakley Park Road (right turn)	33.7	
	Oakley Park to Newton (left turn)	34.2	
	Newton to Richardson (right turn)	34.5	0:52
	Richardson to Union Lake Road (left turn)	35.7	
• • • • • • • • • • • • • • • • • • • •	Union Lake to Elizabeth Lake (left turn)	40.5	•
	Elizabeth Lake to M-59 (Highland Park) (left		
	turn) (veer left at fork)	42.3	•
	M-59, over US-23, past Howell, to I-96 (West)	,	-
	(right turn on ramp)	67.5	
·	I-96 to M-52 (South) (exit right, turn left	•	
•	off of ramp)	78.9	1:40
,			:
Chelsea	M-52 through Stockbridge to Chelsea		
•	M-52 to Middle Road in Chelsea (left turn)	106.8	2:25
	Middle Road to McKinley Street (turn left)		•
•	McKinley, over RR tracks, to Dexter-Chelsea Rd.		•
•	(right turn)		
Dexter	Dexter-Chelsea to Main (right turn)	114.0	
•	Main to Central (veer left)	•	•
	Central to Huron River Drive (turn right)	114.7	
•		,	
Ann Arbor	Huron River Drive to N. Main Street (turn	•	• .
	right)	123.8	•
	Main to Depot Street (left turn)		
•	Depot goes under Broadway Bridge then up to	٠	•
	Broadway on right lane (right turn, circle	• •	
	270° right)		-
			•

Location	Route	Miles	Time hr:min
A ² cont.	Broadway to Plymouth (veer left at fork) Plymouth Road to EPA	125.7	·
EPA	Finish at EPA Parking Lot	127.1	3:15

Appendix B

Individual Test Results

114

Moleculetor Fuel Energizer Evaluation 1979 Chevette

FTP Results - Emission values are expressed in grams per mile.

Test		Test				•	
Number	Date	Condition	HC	<u>co</u>	$\frac{\text{co}}{2}$	NOx	MPG
80-6781	11/19/80	Baseline	•62	6.9	351	1.42	24.4
80-6783	11/20/80	Baseline	• 57	5.4	346	1.54	24.9
80-6785	11/21/80	Baseline	•61	6.3	346	1.53	24.8
80-6936	12/2/80	Moleculetor	.76	7.8	348	1.39	24.5
80-6938	12/3/80	Moleculetor	•61	6.8	354	1.48	24.2
80-6956	12/4/80	Moleculetor	•60	6 • 9 _:	355	1.56	24.1

HFET Results - Emission values are expressed in grams per mile.

Test		Test			2-13 ⁴		
Number	Date	Condition	HC ·	<u>co</u>	$\frac{\text{co}}{2}$	NOx	MPG
80-6782	11/19/80	Baseline	•13	0.8	280	1.79	31.5
80-6784	11/20/80	Baseline	•13	0.3	272	1.68	32.5
80-6784	11/21/80	Baseline	•13	0.6	271	1.78	32.6
80-6937	12/2/80	Moleculetor*	•16	1.1	318	2.15	27.7
80-6939	12/3/80	Moleculetor	•12	0.5	276	1.70	32.0
80-6955	12/4/80	Moleculetor	•12	0.5	279	1.80	31.7

^{*}Test voided - results not averaged into summary.

Moleculetor Fuel Energizer Evaluation 1980 Chevrolet Citation

FTP Results - Emission values are expressed in grams per mile.

Test		Test				•	
Number	Date	Condition	HC	co	co ₂	NOx	MPG
					-		
80-6786	11/18/80	Baseline	•50	3.9	420	1.52	20.7
	11/19/80	Baseline	.43.	4.1	434	1.58	20.1
						· v	
80-6786		Moleculetor*	•49	4.8	410	1.64	21.2
80-6788	12/3/80	Moleculetor	•43	3.3	416	1.76	21.0
80-6958	12/4/80	Moleculetor	•45	4.0	417	1.72	20.9
			:`				
*Test void	led - results	not averaged int	o sum	nary•			
	*					÷	

HFET Results - Emission Values are expressed in grams per mile.

			e e de	
항상 그는 환경 작업 과장 시	со	CO ₂	NOx	MPG
				
Baseline	0.5	298	1.50	29.6
Baseline .10	0.5	299	1.49	29.5
Moleculetor	0.6	277	1.43	31.9
Moleculetor .10	. 0.5	291	1.52	30.4
Moleculetor .10	0.6	285	1.53	31.0
	Baseline •11 Baseline •10 Moleculetor •11	ConditionHCCOBaseline.110.5Baseline.100.5Moleculetor.110.6Moleculetor.100.5	Condition HC CO CO ₂ Baseline .11 0.5 298 Baseline .10 0.5 299 Moleculetor .11 0.6 277 Moleculetor .10 0.5 291	Condition HC CO CO ₂ NOx Baseline .11 0.5 298 1.50 Baseline .10 0.5 299 1.49 Moleculetor .11 0.6 277 1.43 Moleculetor .10 0.5 291 1.52

Moleculetor Fuel Energizer Evaluation 1980 Ford Fairmont

FTP Results - Emission values are expressed in grams per mile.

Test		Test					
Number	Date	Condition	HC	<u>co</u>	$\frac{\text{co}}{2}$	NOx	MPG
					_		
80-7262	1/13/81	Baseline	•61	7.2	471	1.58	18.3
80-7264	1/14/81	Baseline	•59	6.3	460	1.66	18.8
80-7266	1/15/81	Baseline	• 58	5.7	452	1.80	19.2
80-7268	1/16/81	Baseline	•58	5.9	460	1.92	18.8
80-7271	2/3/81	Baseline	• 56	4.6	455	1.71	19.1
80-7273	2/4/81	Baseline	•64	7.8	462	1.71	18.6
80-7744	2/12/81	Baseline*	•41	2.3;	456	2.22	19.2
							•
80-7750	2/20/81	Moleculetor	•68	7.8	448	1.97	19.2
80-7752	2/24/81	Moleculetor	• 58	5.2	443	2.01	19.6
80-7754	2/25/81	Moleculetor	•60	6.0	447	2.15	19.3
80-7756	3/3/81	Moleculetor	•60	6.3	435	1.98	19.8
80-7978	3/4/81	Moleculetor	•61	6.8	441	1.99	19.6

^{*}Test voided - results not averaged into summary.

HFET Results - Emission values are expressed in grams per mile.

Test		Test					
Number	Date	Condition	HC	<u>co</u>	<u>co</u> 2	NOx	MPG
80-7263	1/13/81	Baseline	•12	•03	370	1.45	23.9
80-7265	1/14/81	Baseline	•13	.09	371	1.51	23.9
80-7267	1/15/81	Baseline	•13	• 04	363	1.50	24.4
80-7270	1/16/81	Baseline	•13	•06	367	1.56	24.1
80-7272	2/3/81	Baseline	-14	•03	356	1.47	24.9
80-7283	2/4/81	Baseline	-13	•09	371	1.49	23.9
80-7745	2/12/81	Baseline*	•14	.01	358	1.73	24.7

80-7751	2/20/81	Moleculetor	•15	•06	356	1.53	24.9
80-7753	2/24/81	Moleculetor	•15	•03	348	1.57	25.4
80-7755	2/25/81	Moleculetor	•15	.01	345	1.65	25.7
80-7757	3/3/81	Moleculetor	•15	•02	345	1.61	25.7
80-7979	3/4/81	Moleculetor	•14	•02	345	1.49	25.7

^{*}Test voided - results are not averaged into summary.

Moleculetor Fuel Energizer Evaluation 1980 Ford Fairmont (Disqualified)

FTP Results - Emission values are expressed in grams per mile.

Test	33 - 10 - 10 - 10 - 10 - 10 - 10 - 10 -	Test					
Number	<u>Date</u>	Condition	HC	<u>co</u>	<u>co</u> 2	NOx	MPG
					-		
80-6798	11/18/80	Baseline	•46	4.9	555	•49	15.7
80-6799	11/19/80	Baseline	•49	5.6	563	• 51	15.5
80-6801	12/2/80	Moleculetor	•71	8.2	523	1.51	16.5
80-6803	12/3/80	Moleculetor	•71	3.9	456	1.51	19.1
80-6954	12/4/80	Moleculetor	•67	4.7	448	1.37	19.4
80-7254	1/13/81	Moleculetor	•65	6.3	458	1.08	18.9
. 80−7256-\}	1/14/81	w/o Moleculetor	•62	· 5 · 1	452	1.06	19.2
80-7258	1/20/812	.w/o Moleculetor	.68	5.7	456	1.19	19.0
80-7260	∍1/29/81 3	w/o Moleculetor	•65	5.1	470	1.14	18.5
80-7610	2/3/81	w/o Moleculetor	.65	5.2	470	1.21	18.5
80-7611	×3/3/814303	w/o Moleculetor	•62	4.8	414	1.14	20.9
OU /ULL		W/O MOIECUIECOI	•02	4.0	414	1.14	20.9

HFET Results - Emission values are expressed in grams per mile.

Test	Test	:					
Number Date	<u>Date</u> <u>Condition</u>		<u>HC</u>	<u>co</u>	<u>co</u> 2	NOx	MPG
80-6797 117	/18/80 Base	eline	•05	•50	465	•46	19.0
80-6800 11/	/19/80 Base	Baseline		•60	469	•47	18.9
80-6802 12,	/2/80 Mole	eculetor	•14	•19	397	•95	22.3
80-6804 127	/3/80 Mole	eculetor	•17	•05,	367	1.19	24.1
80-6953 12,	/4/80 Mole	eculetor	•15	•13	363	1.02	24.4
80-7255 1/3	13/81 Mole	eculetor	•12	•22	371	.78	23.9
80-7257 1/3	14/81 w/o	Moleculetor	•14	.22	364	• 93	24.3
80-7259 1/2	20/81 w/o	Moleculetor	•14	•16 ··	364	•91	24.3
80-7261 1/2	29/81 w/o	Moleculetor	•14	•16	370	.80	23.9
80-7609 2/3	3/81 w/o	Moleculetor	•16	.20	363	•93	24.4
80-7612 3/3	3/81 w/o	Moleculetor	•14	•17	335	.98	26.4