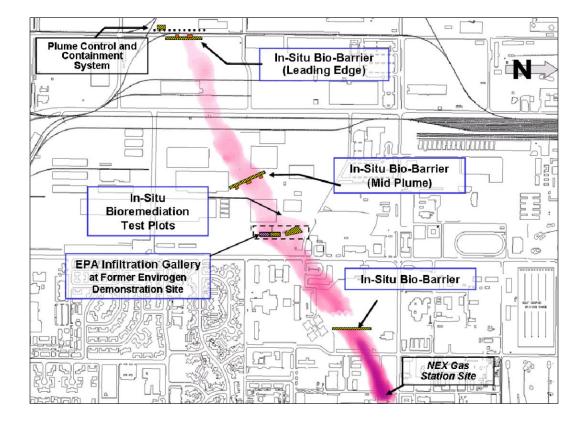


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Demonstration and Evaluation of an Automated Infiltration Gallery System at Port Hueneme, CA



Demonstration and Evaluation of an Automated Infiltration Gallery System at Port Hueneme, CA.

by

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Sally Gutierrez, Director National Risk Management Research Laboratory

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ABSTRACT

Laboratory and field studies have shown that is possible to degrade most fuel components under oxidizing conditions. The spread of soluble fuel components released to groundwater environments is often enhanced because ground water can not supply oxygen at a rate equal to the demand of the dissolved fuel. This study was conducted to evaluate the feasibility of using the vadose zone or soil above the water table which was maintained in an oxidizing state by a control system without artificially adding oxygen to treat fuel components. The test was performed at Port Hueneme California in an area formerly contaminated by a fuel spill. The scope of the study was limited to evaluating the field reliability of a remotely operated infiltration gallery. The results showed that it was possible to operate the system remotely with very little intervention from a field technician. None of the problems normally associated with infiltration galleries plugging from biological growth were observed. This was likely due to the draining of the distribution lines between each water application cycle. The study was conducted for more than a year but there was little contamination remaining in the groundwater when the study was performed and it was not possible to evaluate the chemical performance of the system.

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1 INTRODUCTION

1.1 Objectives

The objective of this project was to demonstrate and evaluate the robustness of an automated infiltration gallery system at Port Hueneme, CA designed to remove fuel components from ground water by moving the ground water from a reducing environment in the water table aquifer to the vadose zone where oxidizing conditions exist providing favorable conditions for aerobic bioremediation of the potentially contaminated groundwater. The primary source of oxygen in the vadose zone is the atmosphere. Oxygen is supplied by a combination of processes including diffusion, and natural pumping actions caused by changes in water content and changes in atmospheric pressures. An infiltration gallery, as used in this report, refers to a structure in the soil consisting of slightly perforated (10% or less of the surface area) horizontal pipes surrounded initially by permeable sands or gravels used to distribute water within the soil profile and then allow the water to infiltrate naturally. Infiltration galleries are frequently used for onsite waste treatment called leach fields after a septic tank and to assist in dissipating waters in storm water catchments basins in urban areas. Installing an infiltration gallery at underground storage tank (UST) facilities provides immediate access to local groundwater providing rapid identification of contamination with a built in remedial system capable of handling small releases. Questions to be answered directly by this investigation were: (1) the ability to detect the depletion of oxygen in the vadose zone and consequently reduce the application of water until oxygen returns to the infiltration gallery; (2) automatically calibrate oxygen sensors used to assess the oxygen status of the vadose zone; (3) maintain the ability of delivering groundwater to the vadose zone without plugging the distribution system with biological growth which has been a major shortcoming of the infiltration gallery approach; (4) monitor the performance of the system remotely with minimum local intervention. In addition, there were concerns as to the durability of the different sensors, in particular the oxygen sensors many of which have a short useable life (the ones used in this study were reported to have a life expectancy of ten years), and control systems under this type of environmental conditions.

1.2 Rationale

Methyl tertiary Butyl Ether (MTBE), the principal oxygenate in fuel, peaked in US production at about 3.3 billion gal per year in 1998 (USGS, 2006). MTBE was the second most-produced chemical in the U.S. in 1997 (OEHHA, 1999). MTBE is the second most frequently detected VOC in samples from domestic and public wells despite its relatively short production and use history (USGS, 2006). In general, most fuel components are biologically degradable under aerobic conditions. If favorable subsurface environmental conditions can be maintained, there is considerable potential for natural attenuation processes to mitigate small releases from Underground Storage Tanks (UST). Selected evidence of the attenuation potential is discussed below.

1.2.1 MTBE biodegradation

There are numerous laboratory and field studies that document the degradation of MTBE and other fuel components under oxidizing conditions (Borden et al., 1997; Bradley et al., 1999; Church et al., 1999; Javanmardian and Glasser, 1997; Mackay et al., 1999; Mackay et al., 2000; Wilson et al., 2002; Wilson et al., 1999). Compared to other fuel components MTBE may be more recalcitrant than many but there are sufficient organisms naturally occurring to expect degradation can occur. When MTBE is present one of the daughter products, tertiary butyl alcohol (TBA), is also frequently observed. TBA is also degradable under oxidizing conditions (Bradley et al., 2002; Kaharoune et al., 2002; Schmidt et al., 2004; Wilson et al., 2001). At subsurface fuel releases, even when the resident ground water is initially oxidizing, the demand for oxygen frequently out strips the natural ability of a formation to attenuate the contamination before risks are evident at water supply wells. The problem is exacerbated when the groundwater is reducing.

There are technologies available in the waste water industry that effectively treat oxidizable waste waters. Most of the systems collect the waste water and treat it in centralized plants. Unlike the municipal and industrial waste water sources, our gasoline distribution system is diffuse and scattered in our urban and rural communities such that it is not practical to collect contaminated ground water and treat it at centralized facilities. An alternative would be to use one of the land-based on-site small flows waste water treatment systems. In this study, an infiltration gallery, utilizing the principals of a Mound On-Site Treatment System, was selected for evaluation because of its adaptability to a large range of soil conditions.

1.2.2 Mound On-Site Treatment System

The objective of the mound, as with other soil-based units, is to treat and disperse domestic and commercial waste water on-site via the subsurface in an environmentally acceptable manner and to protect the public health (Converse and Tyler, 2000). A mound treatment system consists of a septic tank that removes solids by settling and floatation with some of the solids transformed into soluble material which pass to the dosing chamber (Figure 1). The dosing chamber contains a pump or siphon, which transfers effluent, under pressure, to a distribution network of small diameter pipes with small perforations which distributes the effluent uniformly over the absorption area of the mound. The effluent infiltrates into and percolates through the mound sand and native soil, the pathogens are removed, the organic matter is transformed both aerobically and anaerobically, nitrogen is transformed sequentially from organic and ammoniacal forms to nitrate which requires oxidizing conditions and phosphorus is retained in the native soil and may slowly migrate depending on the soil properties.

The design and performance of the mound system, as well as other soil based treatment systems, is usually based on typical domestic waste water properties which has been pretreated by passing the waste water through a septic tank. Typical domestic effluent

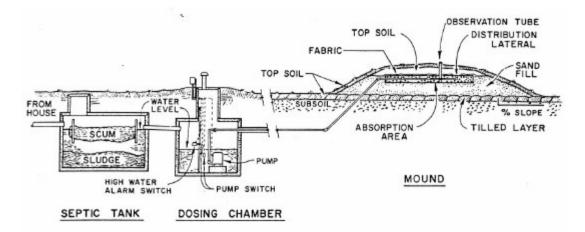


Figure 1. Schematic of the Wisconsin mound system showing septic tank, dosing and mound (Converse and Tyler, 2000).

will have a biochemical oxygen demand (BOD) in the range of 150 - 250 mg/L and total suspended solids (TSS) in range of 50 - 100 mg/L. Fats oils and greases (FOG) are typically below 15 mg/L. The mound treatment system is suitable for final treatment and dispersal of highly pretreated effluent from units such as aerobic treatment systems, sand filters, peat filters and biofilters which typically produce effluent with BOD and TSS less than 25 mg/L (Converse and Tyler, 2000).

An efficient on-site waste water system has a balance between the amount of oxygen entering the system with the amount of oxygen needed to decompose the organic matter and meet the demand for other reactions. If the amount of oxygen entering the system cannot meet the demand, a clogging mat will form (Erickson and Tyler, 2001). Clogging mats form at a contrast in the hydraulic conductivity (when the fluid passes from a high hydraulic conductivity area to a lower hydraulic conductivity). If the system design can be manipulated to supply oxygen into the soil exceeding the rate needed, the life and loading rate of the on-site waste water system can be greatly increased. Aerobic bacteria use oxygen as their terminal electron acceptor to convert organic molecules to carbon dioxide and ammonia to nitrate. Oxygen is the most effective oxidizing agent; therefore decomposition in an aerobic setting is far more efficient than in an anaerobic environment.

In addition to supplying the oxygen needed to avoid a clogging mat, sufficient separation distance is required between the discharge point in the mound and the regulatory control plane to allow time for aerobic transformations. The regulatory control plane is the location along the flow path of the treated waste water where the treated waste water must meet health and safety requirements (usually considered to be the water table or perched water table under the mound).

The natural soil formation must be capable of accepting the hydraulic load from the mound system. The acceptable loading rate can be estimated based on the soil texture, depth to the seasonal high water table, and slope of the soil surface (water table slope and soil surface slope are usually assumed to be the same) (Tyler, 2001).

The composition of the contaminants in groundwater down gradient from a fresh fuel release will be the mole fraction solubility of the components in the fuel (Cline et al., 1991). With time, the composition will change and the ability of the treatment system to accept a load will change. For this study, rather than designing the system based solely on an expected water composition, the oxygen status is monitored and water is applied only when there is sufficient oxygen to prevent the development of a clogging mat. An upper application rate is limited to the maximum the natural soil can accept hydraulically.

2 SITE DESCRIPTION

2.1 Prior Studies and Information Relevant to System Design

The test plots were located at a site previously used to study the degradation of MTBE in a plume created by a leaking underground storage tank at the Port Hueneme's Base Exchange as shown in Figure 2. Port Hueneme has performed numerous studies related to MTBE remediation and the evaluation of sight characterization tools. The

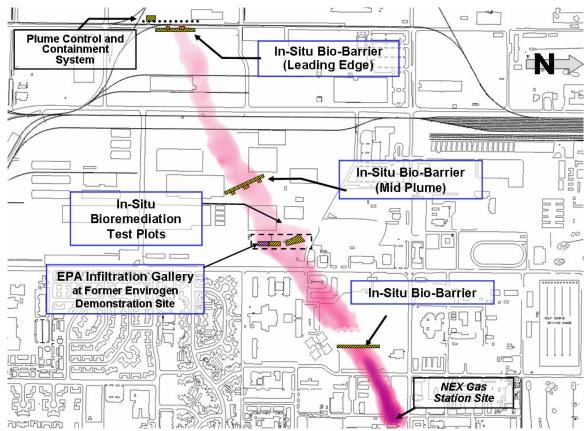
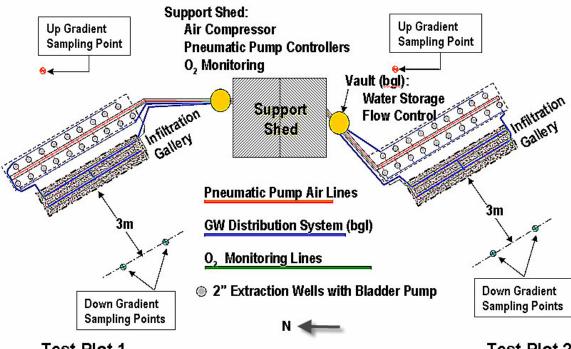


Figure 2. Port Hueneme MTBE and BTEX plume as of May 2001 showing project area used in this study.

infrastructure already available made it a good candidate as a test site for this study. The study site selected by personnel at Port Hueneme was a site previously used by Envirogen to study MTBE degradation *in situ* using propane to stimulate biodegradation. We modified the Envirogen site for the infiltration gallery study. The study area was near monitoring well CBC-45. These test plots were previously set up to monitor MTBE degradation in the water table aquifer and installed normal to the direction of groundwater flow as shown in Figure 3. Previously during the Envirogen study a bromide tracer study was performed at the site using all of the 2" wells shown in Figure 3. The study was performed similar to a borehole dilution study where bromide was injected into the formation at a constant rate and water within the borehole was circulated with non contact pneumatic pumps to generate a uniform concentration in the bore hole.

Time of travel to the various monitoring points was then evaluated. The flow rate through aquifer was variable as a function of depth with a maximum determined interstitial velocity of 0.05 m/day for a zone 2.3 m thick. In a regional study based on historical data of the movement of the MTBE, the average interstitial velocity was determined to be 0.006 m/day with a total average aguifer thickness of 3.5 m. This information, based on prior work not funded by this project, was used to estimate the desired maximum pumping rate for the plots. Each plot for the current study was constructed 5 m in width. If one assumes the porosity of the formation is 0.25 then the volume flow needing to extract all of the water passing through a plane through the infiltration gallery averages 0.05 1/m for the high flow rate zone measured using tracers or 0.015 l/min for the aquifer averaged flow rate calculated based on an interstitial velocity of 0.006 m/day.



EPA Infiltration Gallery Test Plots

Test Plot 1

Test Plot 2

Figure 3. Schematic layout of test plots. Wells used in a previous study at this location were left in place. Many of the wells and monitoring points were reused in this study.

2.2 Infiltration Gallery and Plot Installation

The area previously occupied by the oxygen and propane injectors used in the Envirogen study was removed (Figure 4) and the infiltration galleries constructed in this area. The existing soil was removed down to 1.2m (Figure 5) and the formation soil replaced by a medium sand. The infiltration gallery (Figure 6) consisted of a water distribution system constructed from 1/2" polyethylene tubing and oxygen permeable membranes placed at two depths below the water distribution system. The lower loop oxygen permeable

membrane (1/8" ID x 0.365 OD silicone tubing) was placed on a bed of sand. Then 45 cm of sand placed on the lower membrane. And then an upper oxygen measurement membrane was installed in the plot. The upper membrane was the same design as the lower membrane. The upper membrane was covered by 45 cm of sand and the distribution system was placed approximately 30 cm below the ground surface. Multi depth vadose zone samplers were installed in the plot but sampling was discontinued when it was discovered that there was little quantifiable MTBE in the formation water.



Figure 4. Location of north infiltration gallery showing Envirogen gas injection wells prior to the beginning of work.



Figure 5. Removal of 1.2 m of the existing formation material to allow for the constriction of the infiltration gallery.



Figure 6. Infiltration gallery as installed.

2.3 Limitation of Scope Due to MTBE Depletion

When the project was initially proposed and the permitting process initiated, the site was contaminated with MTBE based on data provided by the Envirogen study. Vadose zone samplers were installed to monitor water quality as it passed through the vadose zone. However, by the time permits were in place and the system constructed, either the MTBE had been dissipated by up-gradient remedial activities or the flow direction changed sufficiently to deplete the MTBE from the test area making chemical performance evaluation a moot point. It was decided, after the first few months of sampling did not find MTBE above quantifiable limits, to continue the evaluation without performing chemical analysis and evaluate the mechanical performance of the design system and not artificially add chemicals to the water potentially increasing Port Hueneme's liability by adding contaminants to the site.

3 LABORATORY GAS PERMEABLE MEMBRANE DIFFUSION TEST

Remediation of MTBE contaminated water requires oxygenated water as referenced above. One of the objectives of this work was to maintain an oxidizing environment in the vadose zone. The hypothesis was that one should be able to change the water application rate such that oxidizing conditions were continually maintained in the formation. Thus if oxygen conditions in the vadose zone fell below a set level (15% in air in equilibrium with the soil solution) the water application rate would be turned off. To do this, it is necessary to monitor the oxygen in the vadose zone. This suggests two issues that must be addressed. First there needs to be a method for measuring the oxygen status of the formation and a need to be able to calibrate the measurement device to insure accurate measurements. Silicone tubing is known to be permeable to oxygen as well as numerous other gases. It was selected as a gas permeable membrane that could equilibrate with the soil water allowing the assessment of the oxygen in the water. The membrane material was tested under laboratory conditions to evaluate how fast the gas within the membrane could respond to a step change in oxygen concentration surrounding the membrane. Ideally, if the response were very fast then air could be pumped through tubing installed in the infiltration gallery and the amount of oxygen remaining would represent an equilibrium state between the gas in the tubing and the water in the formation. This equilibrium value could be determined by some type of sensor with the output signal used for control purposes. The oxygen sensor selected was either a Figaro KE-50-F3 which is reported to have a life of 10 years and a nominal output of 250 mV at 100% oxygen or a Figaro KE-25-F3 with a reported half life of 5

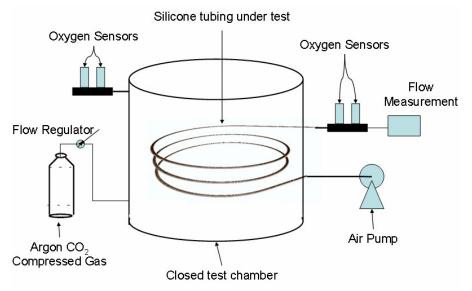


Figure 7. Schematic drawing of the laboratory test chamber used to evaluate the silicone tubing used as a diffusion membrane for oxygen measurement.

years and a nominal output of 60 mV at 100% oxygen. The membrane diffusion was tested by first calibrating four of the oxygen sensors using air as 20.5% oxygen and then

passing a welding gas composed of Argon and CO_2 passed by the sensing membrane assumed to represent 0% oxygen. For the membrane diffusion test, two of the sensors were placed at the discharge of the chamber used (Figure. 7) to verify that the oxygen in the test chamber had been purged. Two oxygen sensors were also placed at the discharge from a known length of silicone tubing placed in the chamber. Air was pumped through the tubing at known flow rates and measurements made of the oxygen concentration emitted. At time zero for each flow rate both the oxygen in the test chamber and the oxygen in the tubing were at the same concentration assumed to be 20.5% oxygen. Then the test chamber was purged with a mixture of CO_2 and Argon (i.e. no oxygen). The chamber oxygen level rapidly droped from 20.5% to near zero. This was verified using the oxygen sensors at the discharge of the test chamber and is equivalent to a step change in relative concentration going from one to zero. The air entering the silicone tubing remained at 20.5% but diffused through the tubing to the test chamber where it is flushed away. The longer the gas resides in the tubing the lower the oxygen concentration in the effluent. Since this is primarily a diffusion process, the shape of the curve should be exponential where the loss is initially fast and then slows down as the concentration gradient is reduced. Evaluations can be made only at the discharge of the test chamber. Thus, changing the flow rate through the membrane tubing changed the residence time of a packet of air analyzed by the oxygen sensor. Residence time is inversely proportional to flow rate through the tubing. The test was performed using the same type of oxygen sensors used in the field so the response time reported includes the response time of the sensors (Figure 8). The figure shows the relative change in oxygen as a function of residence time in the oxygen permeable tubing. The last data point is likely in error and the residence time was likely much longer than reported. The reason for the error is that the flow rate was at the limit of both the pump and flow measuring equipment and it is believed that the flow intermittently stopped during this portion of the test. It was not possible to maintain flow at lower flow rates with the equipment available. Based on the data presented in Figure 8, the time that would be required to achieve equilibrium was sufficiently long that the design used in the field employed a closed loop for measuring the oxygen rather than single pass air.

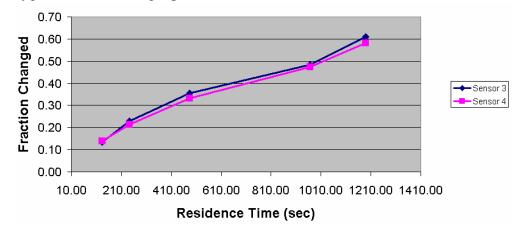
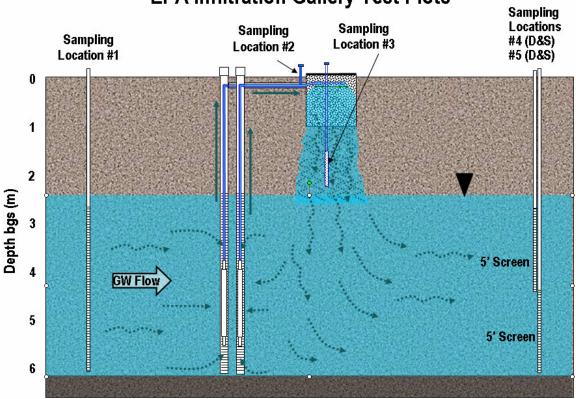


Figure 8. Performance of a length of silicone tubing in the laboratory test chamber. Residence time is the length of time a parcel of gas remains in the test tubing. This was calculated based on the measured flow rate and the manufactures reported inside diameter of the tubing.

4 AUTOMATED INFILTRATION GALLERY CONCEPT & DESIGN

The design of the system was to pump ground water up to the vadose zone and apply water to the vadose zone with a maximum rate that would capture all of the ground water passing beneath the infiltration gallery and redirecting the water through the vadose zone occupied by the infiltration gallery (Figure 9). In the design it was necessary to keep all of the water below grade to avoid the regulatory requirement for treating water that passed through the plane of the surface before it could be reinjected into the ground. As mentioned previously, the depth of aquifer treated has the saturated thickness above a confining clay (approximately 4 m). Laboratory studies have suggested that there needs to be at least two meters of soil above the water table to be able to maintain sufficient oxygen to achieve the treatment desired. The depth to the water table was greater than 2 meters so it was not considered necessary to build a mound to operate the system. If water could be applied at the maximum design rate, essentially all of the groundwater would be redirect through the vadose zone. The maximum design flow rate was based on previous work at the site mentioned above.



EPA Infiltration Gallery Test Plots

Figure 9. Cross section of infiltration gallery as originally proposed.

4.1 Infrastructure

4.1.1 Ground water extraction and distribution

Each plot had four non-contact bladder pneumatic pumps that were placed in 2" monitoring wells immediately upgradient from the infiltration gallery. The pneumatic extraction pumps delivered water to a pressure tank and maintained the pressure between 9 and 10 psi (Figure 10). Pneumatic pumps are operated by pulses of air such that, when pressurized, they force water into the pressure tank and, when they vent, the pump is allowed to refill the pump body. Two check valves are used in the pump, one to prevent back flow into the well from the pressure tank and the other to prevent water in the pump body from reentering the well bore. The pump cycle used was 40 seconds of pressure and 20 seconds of venting. The pumps operated on this cycle whenever the pressure in the pressure tank was less than 9 psi, but once the cycling started they continued to pump until they exceeded 10 psi.

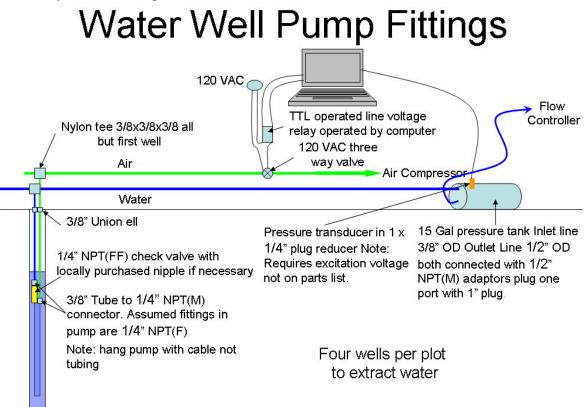
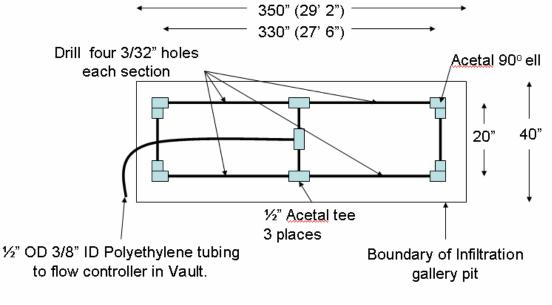


Figure 10. Water Extraction System.

Water was distribution (Figure 11) to the plots cyclically. This was done for two reasons: First, if flow is continuous and slow, bacteria begin to develop in the piping and soon plug the distribution system to a point where water could not be delivered to the infiltration gallery. This was observed at a previous study with fuel contaminated ground water performed at Dover AFB and is a common cause of failure of infiltration systems. The second reason for pulses of water is to improve the distribution of the water. If water



is delivered at a slow rate, then it would be delivered only to the emitter locations and penetrate to ground water relatively rapidly along preferential flow paths. The amount of

In plot water distribution system place 3-4 in below ground surface

Figure 11. Water distribution system.

contact with vadose zone oxygen would be small and the system would likely fail due to either poor oxidation of the chemicals or successive plugging of the formation. Applying water at instantaneous rates, greater than the saturated hydraulic conductivity of the soil, will cause the water to spread horizontally filling the void spaces in the vadose zone improving the areal distribution of the water. The system was designed to deliver pulses of water followed by two pulses of air after each pulse of water. The air was used to drain the distribution system and minimize the potential of the distribution fouling from bacterial growth, at the same time adding some oxygen to the vadose zone. Oxygen from this source is not a requirement for system operation. The major components of the system are shown in Figure 12.

In the initial design, a programmable metering pump was used to deliver water to the plot, rather than a flow controller shown in Figure 12. This system failed due to flooding of the site. When the system was rebuilt, a vault was added such that the top was above the high water level of the previous years flood, but still keeping the fluids below ground elevation. A sump pump was added to remove any water that might penetrate the vault's walls. At this time the decision was made to replace the pump with a less expensive flow controller. An advantage of the flow controller was that it included a flow totalizer, a stop valve when the control signal was set to zero, and a flow rate output that could be logged by the computer system. The flow controller used has some restrictions related to the amount of grit that could be tolerated and the manufacture suggested that the water be filtered prior to passing through the flow controller. Filtering was the only treatment provided before the ground water was injected into the infiltration gallery. It was

necessary to manually record the totalized flow. Manual recording of totalized flow occurred on an approximately weekly schedule. The totalizing flow meter would frequently roll over and begin counting from zero between reading cycles. The data was manually incremented to reflect these changes. Another disadvantage of the flow controller was that it relied on the pressure developed by the pneumatic extraction pumps for power to deliver water to the plots. The pneumatic pumps used were not designed to operate at high pressures. The pumps were operating near the maximum head that could reliably operate over long periods of time and were not able to operate at a rate that would supply the maximum design flow.

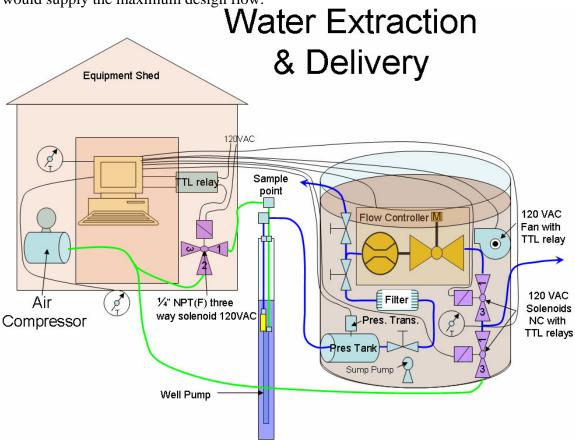


Figure 12. Water extraction and delivery system.

4.1.2 Infiltration Gallery Oxygen Monitoring

The control system was to apply all of the groundwater flowing past under the infiltration gallery to the infiltration gallery as long as there was sufficient oxygen in the vadose zone to avoid dropping the oxygen content in air in equilibrium with the soil moisture below 15%. If the oxygen fell below 15% the system stopped applying water until sufficient oxygen was observed. The system was set up such that under program control the oxygen sensors could be presented one of three different gases (Figure 13). Two of the gases were used for calibration. One calibration gas was atmospheric air representing a reference 20.5% oxygen, and the other was GC grade nitrogen which served as a

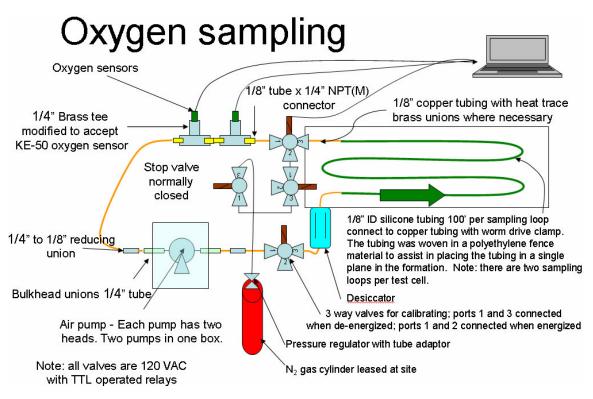


Figure 13. Gas sampling system.

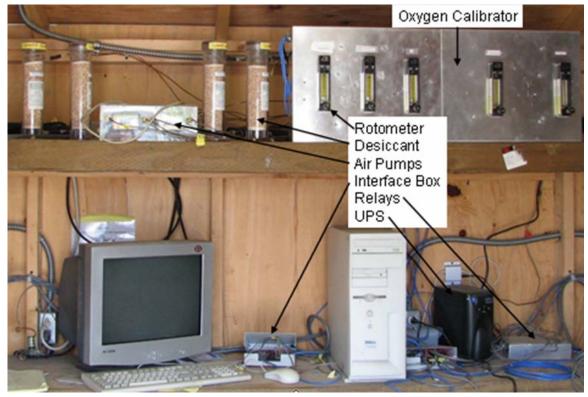


Figure 14. Instrumentation housed in the equipment shed. Note, the rotometers in the photo were not in use.

reference 0% oxygen. The third gas was the gas in the sampling loop. The sampling loop was isolated and closed when the system was being calibrated. Initially a rotometer, as seen in Figure 14, was used to measure gas flow, but continuous maintenance was required to obtain reasonable reading. The rotometers were removed from the system to minimize potential leaks. In the de-energized state, gas can flow through the solenoid valves used in the gas sampling loop remain de-energized. When the system calls for a calibration, the gas diffusion membrane was isolated from the system and atmospheric air was pumped by the oxygen sensors for a predetermined amount of time. The voltage was recorded for all of the sensors every 20 seconds for four minutes. Then nitrogen was pumped through each individual sensor pair one at a time. This was done in case there was a leak in one of the systems. Data was again recorded every 20 seconds for four minutes and all four loops were sequenced. The final measurements, air, representing 20.5% oxygen, and nitrogen, representing 0% oxygen, were used to calculate slopes and intercepts used to evaluate the oxygen levels.

4.2 Program Control Logic

The system was controlled using an INTEL 386[™] based PC. System changes were slow and there was no need for a high speed computer. The computer was placed on a small UPS to handle short term power interruptions and ran continuously throughout the project using Windows 2000TM operating system without any interruptions. The program was written in Visual Basic 6 with a supplemental library of subroutines supplied by Measurement Computing[®]. The remote interface was based on SYMANTEC pcANYWHERETM. Communication between the PC and the Internet was provided wirelessly by an IP provider, Sky River. There were two primary functions for the onsite hardware: data collection and storage and process control. To accomplish these functions, two Measurement Computing® interface cards were added to the PC. The two PCI cards were a DAS6033 with 64-channels of 100 kS/s analog I/O with eight digital I/O, and two counter/timers, and a PCI-DDA02/16 with 2 Channels of 16-Bit Analog Output and 48 Bits of Digital I/O. In the upper right hand corner of Figure 14, is the oxygen calibrator. The rotometers were initially in the system but removed because they continuously needed to be cleaned to give reliable results. The pumps that moved the gas through the diffusion membrane and desiccators are in the upper left of the picture. In the lower right of the figure, in addition to the computer, are two breakout boxes where the control signals and sensors were attached to the computer, the small UPS system, and one relay box. The digital I/O ports functioned as output switches. The power up state for the ports was a digital high. The interfaces to the AC loads were zero voltage relays capable of handling loads up to 20 Amp. The relays were turned on by a digital high. The power up state of the Measurement Computing® interface cards was also a digital high. To avoid potential problems during power up sequencing, an additional transistor switch was used between the computer card and the output relay to present the relay with a digital low when the digital output port was set high and a digital high when the digital output port was set low. This is counter intuitive, requiring special attention during the preparation and evaluation of the code.

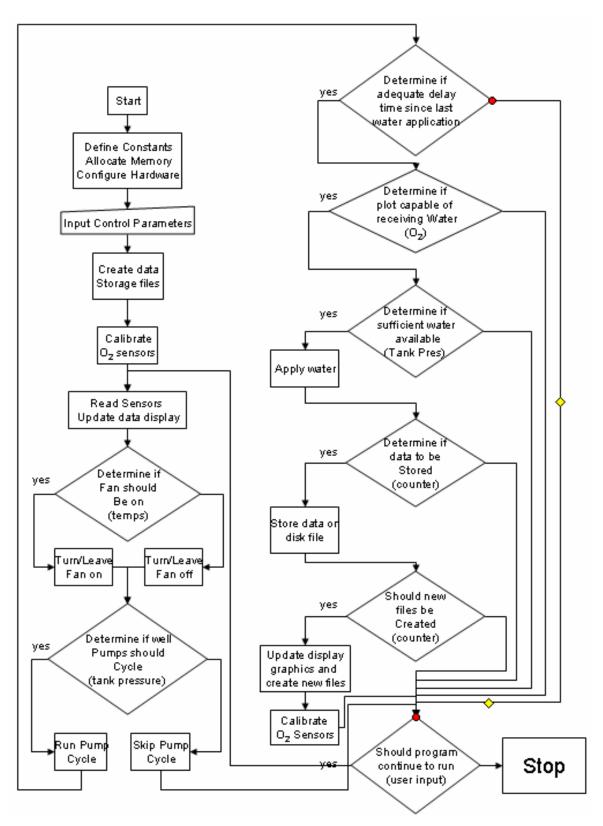


Figure 15. Flow diagram of the computer program that operated the system.

A simplified flow diagram of the control logic of a single test plot is provided in Figure 15. There were two test plots called north and south. For a given plot, the pneumatic extraction well pumps, four on each plot, were controlled by a single three wave solenoid valve and operated in parallel. During initialization the user can adjust the timing by setting the number of seconds for filling the bladder (solenoid valve vents to the atmosphere) and the number of seconds the pump discharges (solenoid valve delivers regulated pressure to the bladder). Pump pressure was regulated manually and the pressure was not recorded electronically. During the power up sequence a default value for the timing was provided. After tuning the pumping system to get a good delivery, the default values were reset to the adjusted values. This was done to avoid needing to reset the pumping sequence each time there was a power interruption.

Decision	True Condition
Turn on or leave on vault exhaust fan	If Vault temp > 10 °C and Air temp < Vault
	temp
Cycle Well pumps	If Pressure tank pressure < 9 psi or if on
	previous cycle pumps were on and pressure
	tank pressure < 10 psi
Has there been sufficient delay since last	Pump cycle count since last water
water application	application ≥ 20
Is there sufficient oxygen for water	$O_2 \ge 15\%$
application	
Is there sufficient water in tank to apply	Tank pressure > 8 psi
water	
Should data be stored	If counter ≥ 10 then reset counter
Should new data file be created	If number of records in data file ≥ 1000
Should O ₂ sensors be recalibrated	When new data file is created

There were four pressure transducers monitored; two on each of the pressure tanks. The manufactures supplied calibration curve parameters were stored in a subroutine called "parms.bas". Two different brands were used, one of each brand was placed in each of the pressure tanks. There were four temperature transducers. The temperature transducers were semiconductors with a linear output (LM35). The calibration parameters were stored in the subroutine "parms.bas". One temperature transducer was placed in each of the vaults used to deliver water to the plots, one was in the shed that stored the computer, and air compressor and one was in an air space under the shed to measure ambient air temperature. There were eight oxygen sensors, four measuring oxygen on each plot two at each sampling elevation. Initial calibrated under program control as discussed later. The flow controllers had outputs of instantaneous flow rate that were periodically sampled and stored.

Data was stored in engineering units in three different groups of comma separated variable files with names that included the type of data included in the file. Each file name would have the form DATA month, day (number), minute, second, and either blank, cal, or flow .csv. The data file (without cal or flow) stored data in units of °C,

oxygen as %, tank pressure in psig and counters as integers. The file had the format datetime not including seconds, four temperatures (South Vault, North Vault, Shed and Air), eight oxygens (South Low 1, South Low 2, South High 1, South High 2, North Low 1, North Low 2, North High 1, North High 2), South well pump cycle counter, North well pump cycle counter, South Application counter, North Application Counter, South pressure tank pressure, and North pressure tank pressure. The data files with the suffix cal contained the calibration data for the oxygen sensors. The first column was datetime followed by the voltage output of the oxygen sensors in the same sequence as listed above. The last column gave the gas being presented to the oxygen sensors. The final two rows are the calibration parameters determined, based on linear regression.

4.2.1 Fan Control

The vaults could get very warm and go above the maximum operating temperature of the flow controllers. To minimize this impact, fans were installed in the vaults to exhaust air when needed. The fans did not run all of the time since we did not want to create conditions where condensation could occur, potentially shorting out some of the instrumentation. The fans were operated when the air temperature was above 5 °C and the temperature of the vault was greater than the temperature of the outside air. This should avoid potentially freezing the water in the lines and avoid condensing conditions. No data was collected indicating what part of the time the fans were running.

4.2.2 Extraction Well Control

The extraction wells were operated such that the pumps would begin to cycle when the pressure in the tank fell below the lower set point (9 psi) and then stoped cycling when the pressure went above the upper set point (10 psi). The computer displayed the pressure reported by all of the pressure transducers but only one pressure data point for each pressure tank was recorded in the data file. Once a pump cycle started, the entire cycle was completed before other operations were initiated, including a called program stop.

4.2.3 Plot Water Application

Water was applied to the plots in doses similar to a mound type wastewater treatment system. The objective is to inject sufficient water to cause it to spread horizontally over the infiltration gallery, based on a premise that the horizontal hydraulic conductivity will be greater than the vertical hydraulic conductivity. An individual dose might be 1.0 cm of water. For the study plots this would be 0.05 m^3 or 501. The pressure tank was undersized for optimum operation. While the pressure tank should have been able to deliver the required volume, it wouldn't have been able to supply the volume with adequate pressure to maintain the flow rate desired. The flow controller was limited to a maximum flow rate of 0.5 l/min and would have required 10 minutes of delivery for a single cycle. A less than optimum compromise was used. The application duration was

reduced to a single pump cycle (1 minute) and the flow rate was reduced 0.3 l/min. The control flow rate was set in the subroutine parms.bas and the controller attempted to match the desired rate. Application occurred no more frequently than once every N cycles where N is set in the parms.bas subroutine. Water application would occur only if the pressure in the pressure tank were greater than the minimum pressure set point -1 psi.

4.2.4 Data Storage

Every Mth observation was stored in the data files. After O records were stored on a data file new files were created. The size of a file and the frequency of recording were set in the subroutine parms.bas.

4.2.5 Data Display

The field operator was provided with a display (Figure 16) showing the operating conditions and information about how the system was working. The display was divided

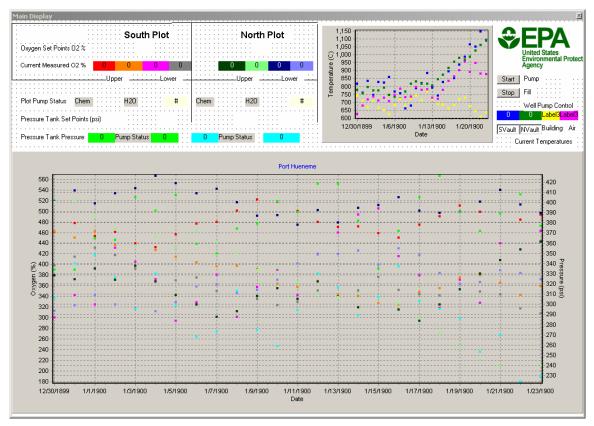


Figure 16. Computer monitor display of the program. This screen capture was obtained in programming mode. The values displayed are placeholders not data.

into several regions. In the upper left hand corner there was a flag that would indicate the system was recalibrating the oxygen sensors. The color would change indicating which sensor was being calibrated. When the oxygen sensors were being calibrated the display reported the voltage being measured rather than the oxygen percentage in the gas. After calibration the display reported oxygen in percent. There were status flags indicating conditions that might cause water delivery to be skipped, as well as the approximate amount of time before the next plot water delivery cycle. The times were updated only once every pump extraction cycle. In the upper right hand corner, the pump pressurization (pump) and venting (fill) times were input as well as the start stop buttons for the program. There were also two graphical displays that were continuously updated. One display was the temperature history and the other displayed oxygen and pressure tank pressure. Each time a data file was closed the displays were erased and then regenerated with current data. The displays were auto ranging. The values shown in the Figure 16 are not actual data, just space fillers.

5 PERFORMANCE EVALUATION

A very large amount of data was collected during the entire performance period. To permit discussing the results, we will focus on the data collected between November 19, 2006 and April 8, 2007.

5.1 Hardware Performance

The system performed as expected with few design difficulties. The pumping system delivering water from the formation to the pressure tanks worked with no down time for the entire duration of the study. The control system was able to maintain the pressure in the pressure tank with in the expected range. The redundant pressure transducers measuring the pressure in the pressure tank were not recalibrated during the test. There were a total of three pressure transducers on each tank, two were reported to the display and one was stored in the data base table continuously. They continued to track each other over the duration of the project. The third transducer located in the flow controller was checked when senior staff were at the site and gave similar values, but this information was not recorded in the data log. No changes were required in the computer code that operated these pumps. The code was designed to allow setting the pressurization and venting time by the operator. Once this timing was established it was not re-adjusted during the study. The code was modified such that the default values for pump timing in the code were the same as those determined experimentally as giving the best flow rates. In this way, if there was a power outage, the program could be restarted automatically when the computer rebooted without human intervention. The solenoid valves that supplied and discharged the compressed air functioned continuously without a problem. Power outages did take place during the project, but either the small UPS system or the auto restart function in the code kept the system running, appearently continuously.

We had one problem with the oxygen calibration system, the regulator supplying the nitrogen for calibration developed a leak, at a rate of one cylinder per week. The regulator was replaced and an additional solenoid stop valve (Figure 13) added to the system which solved the problem. Once the leak was stopped, very little nitrogen gas was consumed. The oxygen sensors showed very little drift over the period of the experiment. Calibration repeatability was within $\pm 2\%$ when the nitrogen was available for calibration. The loop measuring the plot oxygen initially had problems with water condensing in the line, even with a desiccant column in the loop. Water would condense as it cooled during the winter and the air pump was not able to force the water out of the lines. A heat trace all along the 1/8" copper tubing, as indicated in Figure 13, was added to the system and no further problems were observed.

The major difficulty was with the equipment that was installed below ground level. The initial installation was splash proof but was unable to withstand flooding. During one of the storm events, everything was flooded and destroyed. A different type of vault was

installed where the top of the vault was above the high water level and a sump pump installed to remove water that might enter through the small penetrations in the vault walls required for electrical, pneumatic and hydraulic fittings (Figure 17). To conserve

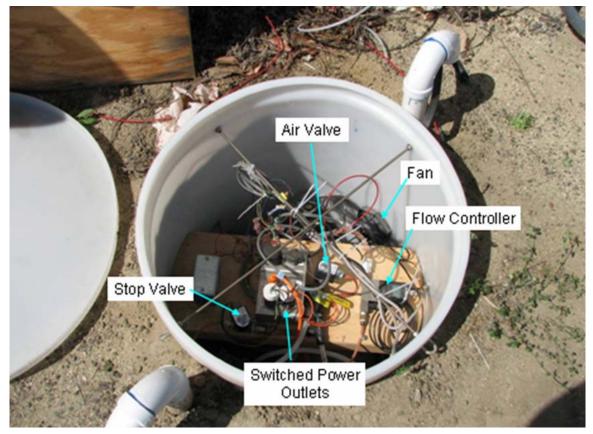


Figure 17. Equipment in the vault.

funds, a flow controller, rather than a metering pump, was used in the vault when the system was rebuilt. The flow controller relied on the pressure in the pressure tank to deliver water to the plot. There was insufficient pressure to deliver the design flow rate, even when the distribution system was above ground. To achieve the desired flow rate with these flow controllers, it would be necessary to have a greater tank pressure. The pneumatic well pumps being used were not capable of supplying this pressure, suggesting the addition of a pressure pump or using the metering pumps as initially installed in the system. Once the modifications were made, the system continued to function at a reduced flow rate for the remainder of the study period and there was little reduction in the flow through the system over time. This suggests that draining the distribution lines with compressed air after each water application was successful in controlling the biomass buildup in the distribution system. This had been a problem in earlier work where the lines were not drained. The modified system did survive major flooding events without any problems.

5.2 Chemical Performance

Prior to the installation of the system, it was believed that methyl tertiary butyl ether (MTBE) was present in the formation water. The site had been used previously for MTBE research and data was available suggesting sufficient MTBE to warrant a study to evaluate the degradation of MTBE. However, after the first few rounds of sampling it was discovered that there was little MTBE remaining and studying the chemical response would not provide definitive information as to the field application of the technology for the removal of MTBE. It was felt that it would beneficial to continue monitoring the system to verify how robust the system would be mechanically and to learn what improvements might be made to improve the viability of the technology. Laboratory studies have repeatedly shown that under oxidizing conditions, fuel components degrade in a soil environment. In this study, we have shown that a system can be reliably installed and operated remotely and when a reduction in sensed oxygen occurs the flow rate to the plots is reduced. Very few modifications were required. A study needs to demonstrate the total system performance where dissolved fuel components are present. We were not able to depress the oxygen level in the vadose zone using the ground water at this site. This is partially due to the quality of water being applied and partially due to the inability to apply excess water to the system. The infiltration gallery was scaled so that the maximum design flow would be 5% of the saturated hydraulic conductivity. It was felt, based on research on infiltration galleries with municipal waste water, the system should be capable of accepting this loading rate without biologically fouling. No biological fouling was observed. The flow controllers could not apply this rate to the infiltration gallery with the pressure available. The metering pumps initially installed could have met the design maximum flow rate, but may not have been able to pump at a sufficiently high rate to depress the oxygen in the formation since there was little oxygen demand remaining in the water.

5.3 Temperature

The temperature was monitored at four different locations: in each of the vaults, inside the shed where the computer was stored and in the airspace below the shed. The primary purpose for measuring the temperature at these locations was to determine if the temperature ever exceeded the operational range of the instrumentation (0 - 40 °C). A sample of the experimental data is shown in Figure 18. Other data looks similar but is not shown. It was necessary to provide shading for the vaults to avoid overheating even with an exhaust fan that was used under program control whenever the air temperature below the shed was below the air temperature in the vault and above 5 °C. This range was used to avoid condensation in the vault and potentially freezing the water distribution system. The temperature sensors, LM35s, proved to be very reliable and robust. The program did not set an alarm for out of range temperatures. This did not create a problem at Port Hueneme but might be a problem at other locations with wider temperature swings.

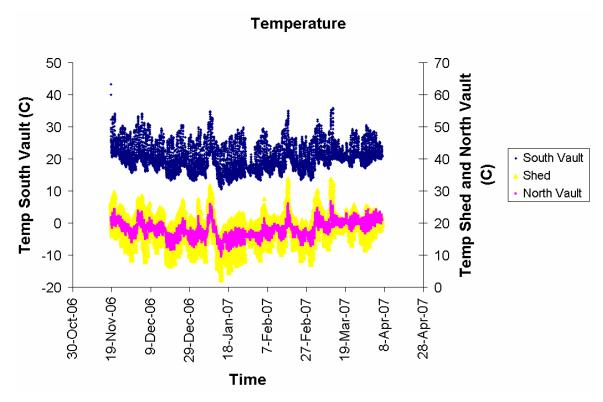
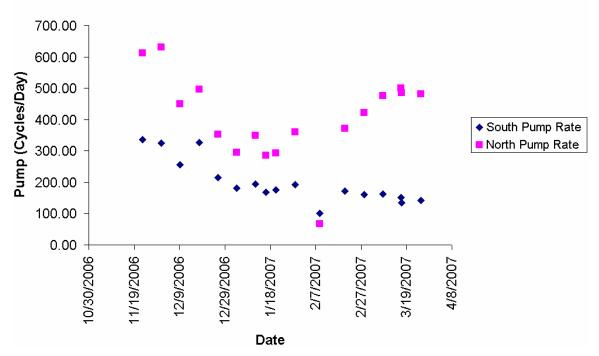


Figure 18. Temperature fluctuations at three different locations. Note, the south vault temperature fluctuated much more than the north vault. The north vault was shaded by the equipment shed much of the time.

5.4 Pumping Required to Maintain Pressure Tank Pressure

There were two check valves in each of the four pumps on each of the plots. The bottom check valve allowed water to enter the pump when the pump bladder was vented to atmosphere and stoped the flow when the pump was pressurized. The top check valve was at the top of the pump body and prevented backflow into the well from the water column and pressure tank. Under ideal conditions each pump cycle should produce the same amount of flow and, if all pumps are operating under the same head conditions, all of the pumps should discharge at the same flow rate. As a crude performance metric the number of times the pumps were cycled was recorded for each of the plots (Figure 19). The north plot showed a roughly constant flow rate of 400 to 500 cycles per day while the south plot was showing a slow decline but only about half as many cycles except for one period about February 7 2007 when both plots showed a decrease in pumping rates. The cause of this pumping rate decrease is discussed later. The maximum possible number of pump cycles per day was less than 1440 or one cycle per minute minus the time used in other computer operations such as data collection, display and storage. At the end of the project when the pumps were removed from the formation there were major differences in the appearance of the pumps (Figure 20). Some of the pumps had a significant amount of what appears to be iron oxide on the outside and water that drained from the pumps was rusty in appearance. From previous studies not referenced, the

formation water was known to contain a significant amount of reduced iron. From the observation, it appears that some of the pumps were leaking air into the well bore causing the iron to oxidize and fall out of solution. This may suggest that more frequent maintenance of the pumps was required and checking the seals to make sure there was no air leakage.



Pumping required to maintian pressure in tank

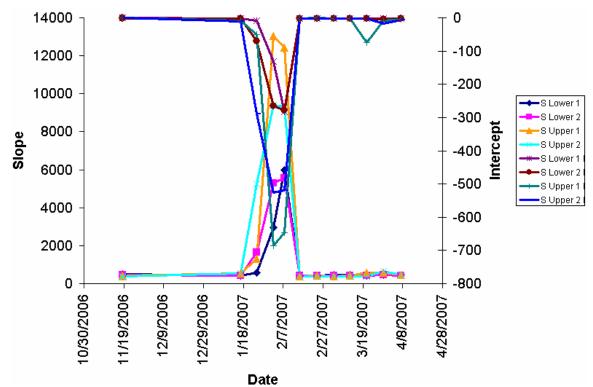
Figure 19. Average pump cycles per day required to maintain pressure in tank located in vault.



Figure 20. Pumps after approximately 18 months of continuous operation.

5.5 Oxygen Sensor Calibration.

The oxygen sensors were recalibrated after every M x O (10000) data points were collected or before each data file was created. The number of data points was fixed by parameters passed to the operating program. Figure 21 shows the changes in the calibration curves. The period of time between 11/19/2006 and 1/17/2007 was the time period when the regulator was leaking and the default oxygen calibrations were used. Thus the slope (377) and intercept (-1.06) remain constant. The repair to the system occurred 1/17/2007. After that point in time the calibrated sensors reported the same oxygen level for both plots except for the short period of time when there was apparently a small amount of dirt that made the regulator inoperative (Figure 22). During this period of time in attempting to calibrate the algorithm used made the intercept go more negative and the slope to increase dramatically yielding false data. If the there had been no drift in the oxygen sensors, both the slope of the calibration curve and the intercept of the calibration curve should have been constant. The period of time illustrated shows significant deviation for a short period of time. It is believed that a piece of dirt caused the regulator to malfunction. Touching the regulator resolved the problem. The problem



was discovered almost immediately but it took some time before the technician could respond to the problem.

Figure 21. Oxygen calibration parameters illustrating period of time when oxygen was not available. The first four curves are the slope of the four south plot oxygen sensors and the next four curves are the respective oxygen sensors intercept. The nominal value for the intercept is -1.

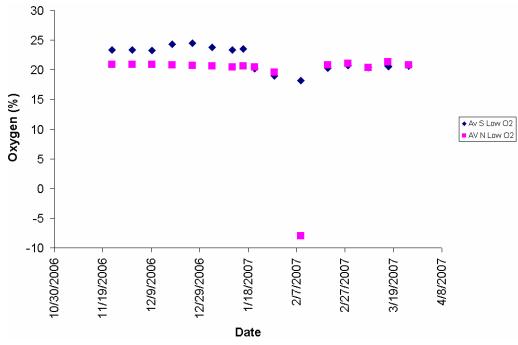
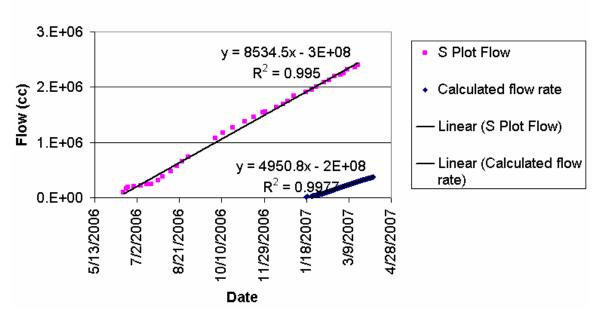


Figure 22. Measured oxygen based on calibration curves.

To improve the maintenance and reliability, a pressure transducer should be added to the nitrogen line and add an alarm that would alert the operator of a fault automatically bypassing the recalibration of the oxygen sensor until the alarm had been reset. The nitrogen cylinder should also be moved into a secure location to minimize tampering. When nitrogen was present, the oxygen measurement system calibrated with good stability. The oxygen sensors were still functioning reliability five years after the date of manufacturer. The manufacturer suggests that the life expectancy for this series of oxygen sensors is ten years. No data was collected beyond the five year period.Looking at the average oxygen measured over the same period of time (Figure 22) we see there is a major dip in the reported oxygen level. The observed apparent dip in the oxygen occurred at the same time the calibration curves were apparently in error because there was insufficient nitrogen to bring the sensor down to the reduced oxygen level. No provision had been made in the code to set off alarms or to use the default settings when there was an apparent fault in the data being collected.

5.6 Water Applied to the Plot.

One of the primary evaluation criteria was the ability to deliver water to the test plots. Previously, at Dover AFB, a test was performed but the system failed due to an accumulation of biomass in the plumbing system. The Dover AFB system failed after a few months of operation and it was not possible to continue delivering water to the plot. In this study we did not apply as much water to the plots as the initial design called for. The target upper was 72 l/d to each of the plots. We applied less than 9 l/day. There were two primary reasons for the reduced delivery. First, the extraction pumps did not deliver the amount of water anticipated. The pumps ran continuously to extract water from the formation but were not capable of maintaining the required pressure in the pressure tank to deliver water at every potential cycle. Second, there was either backflow from the pressure tank into the formation between pump cycles or a system gas leak. This was observed as a drop in pressure in the pressure tank when there was no flow. Finally, the flow controllers need more pressure to deliver the maximum flow through the distribution system. The pumps were tested in the field to see if their pumping rate was adequate. The testing pumped into an open vessel with no back pressure other than elevation head and pressure drop through the plumbing. As tested, back flow could not occur and the pumps appeared to be delivering adequate flow. A pressure flow curve was not developed and hindsight suggests that additional pumping capacity would have been beneficial. The flow controllers were unable to deliver the maximum flow even when first turned on without any potential back pressure caused by system fouling. This limitation was recognized at the beginning of the test. It was decided to continue, knowing that it would not be possible to deliver the maximum amount of water desired. If flow controllers are to be used, a pressure pump should be added to the system to increase the pressure available to deliver the water or a different type of extraction pump should be used that is capable of delivering higher pressure reliably. We had two methods of estimating flow, one based on the flow totalizer, and one based on the flow rate measurements and the theoretical duration of a flow cycle. Flow rate was measured only one time during each flow cycle and assumed to be constant throughout the cycle. If the flow controller operated as expected, the flow rate would not be a true constant as the control valve will continuously "seek" the set point and there will be overshoot and undershoot problems. The duration of the flow cycle was set by an internal clock as a fixed amount of delay. In addition to the delay there were other activities going on that required time. The actual cycle time is not known, but should have been very reproducible. It is known that the actual time is greater than the program delay (1 minute). The estimated flow, based on the flow rate will, therefore, be less that the actual total. The flow totalizer counted to 99.999 l before turning over and restarting. Technicians manually recorded the totalized flow. Measurements were made on a weekly schedule. It was frequently necessary to use judgment to decide how many times the counter had turned over between recorded values. A portion of Cumulative flow data is shown in Figure 23. The slope of the cumulative flow data is the flow rate. A linear



Cumulative Flow

Figure 23. Cumulative water application to south plot using two different metrics.

function was fit to the experimental data and the results presented on the figure. The starting times are different so only the slopes not the cumulative flow values are significant. The totalized flow suggests an average flow rate of 8.5 l/day this is based on the measurements made using the flow totalizer that was part of the flow controller and manually recorded by a field technician. Calculating the totalized flow based on one instantaneous measurement flow rate and the theoretical time of a flow pulse suggests an average flow rate of 5 l/day. Both of the plots are essentially linear suggesting there is little if any evidence of system failure due to biological fouling. This suggests the system design which included draining the distribution lines with compressed air was successful in achieving one of the major concerns of system reliability under field operation. Only minor design adjustment would be required to achieve the desired maximum pumping rates

6 RECOMMENDED NEXT STEPS

It has been demonstrated in the field that a reliable system can be constructed and operated remotely and requires little field operator intervention. Several items can be improved over the initial installation to improve the overall system. The gas supply used for the oxygen sensor calibration should be maintained in a limited access area and a pressure transducer should be added to the system that can be monitored remotely. The control program should be modified and the old calibration curve parameters for the oxygen sensors should be kept when signals indicate calibration gas is not present. As implemented in the current design, we used a continuous loop for oxygen measurement. To avoid moisture collection in the system we used a heat trace along the copper lines to and from the plot and a dryer. The system required a significant amount of maintenance. Two alternative potential improvements are: a refrigerated dropout pot with automatic drain in the closed loop system, or a one pass system. In either case, it is likely that the heat trace would still be required to avoid condensation in the gas lines. It is also recommended that a mass flow controller be used in the gas sampling system if one pass air is used or a mass flow meter if a closed loop system is used. By controlling and measuring the flow, confidence will be gained that the gas being sampled is actually what is passing through the diffusion membrane. A controller would also be a requirement if one pass air is used to insure the appropriate residence time to obtain representative oxygen measurements.

The water delivery system needs to be capable of supplying a known flow at known flow rates with varying amounts of back pressure and supply pressure. We did not achieve these objectives in the present study. Either the flow controller should be replaced with a metering pump or a pressurizing pump should be added that can maintain adequate pressure during a delivery cycle.

Material costs should be considered when designing a future demonstration. Since it is not reasonable to make a site-independent cost estimate, it is recommended that the project be designed in a two step process, once a tentative site has been selected. The first step would be to determine how large an infiltration gallery would be required, based on areal extent of the design and the hydraulic properties of the formation. Once this information is known, it is possible to make a reasonable cost estimate. Some of the items that should be considered up front are:

- 1. Wells for the extraction of groundwater and the evaluation of the flow rate of the groundwater including a determination of the direction of flow.
- 2. A pre analysis of the flow rate at the site can be done with the wells that are installed to extract water. A test similar to a borehole dilution test would be adequate. There are several other alternatives that should be considered.
- 3. Well pumps The pumps needed are low flow pumps that will provide long term service with minimum maintenance. Non-contact bladder pumps for 2" wells appear to be adequate, if the pumping head is not too great. Air lift pumps may be required for greater depths. An analysis needs to be made comparing the

difference between the cost of installing 2" monitoring wells and using more expensive pumps or 4" wells and less expensive pumps.

- 4. Equipment Shed for storing equipment will heat and/or cooling be required?
- 5. Air compressor. The size of the air compressor will be dependent on whether air is used just for draining the lines or also used for water extraction from the formation. An oilless pump should be used to avoid the potential transfer of oil from the compressor to the formation.
- 6. Automatic Drain to remove condensate will be needed for the air compressor.
- 7. PC A low cost slow computer that is reliable is all that is needed. Care must be taken regarding the temperature range anticipated. Hard disk drives are generally limited to 0 40 °C. In dusty environments fans can have a problem it would be better to have a unit that did not require moving parts.
- 8. Interface cards for the PC. Water condensing environmental conditions may require special coatings on the computer cards at some locations.
- 9. Pressure tank for the extracted well water a bladder isolated pressure tank is recommended that has a storage volume equal to two or more application cycle volumes to the infiltration gallery. It may be desirable to include a deairing valve upgradient of the pressure tank if there is any potential of introducing air into the water. Additional air will potentially encourage bacterial growth in the pressure tank and this should be avoided as much as possible.
- 10. Plot delivery pump and infiltration gallery size (the distance along the flow path of the groundwater) are critical items that must be scaled to the flow rates desired. This will be dependent on the ground water flow rate and system size.
- 11. From a design standpoint, there was no indication that there were problems applying water at 5% of the saturated conductivity of the infiltration gallery fill material. An additional constraint is that the hydraulic conductivity of the natural formation material must be capable of accepting the entire application rate of the water.
- 12. The silicone tubing used in the study was reinforced tubing with 1/8" nominal ID with 1/8" copper lines to the oxygen sensors It might be better to use 1/4" ID tubing with 1/4" copper lines to deliver the sampled gas to the oxygen sensors. This will give more time for equilibration.
- 13. A self regulating heat trace is considered essential to avoid water condensation in the oxygen measurement system. Manufacturers will assist in the design of an appropriate size. Take into consideration that rodents like to eat the insulation of wire. Metal conduit may be appropriate where the wire is exposed.
- 14. There was nothing special about the solenoid valves used. They were all120VAC and activated using TTL input optically isolated zero voltage switches.The switches were used to isolate the valves from the computer system.

The system needs to be scaled to a full sized system and implemented at a site with existing contamination. The performance monitoring needs to be evaluated over a period of time of 18 months or more. Longer times would be desirable to make sure there is no bio-fouling of the infiltration gallery. It will likely require a few months for the system to acclimate to the water composition and then several additional months for the biomass to grow to a quasi steady state level. Scaling of the system will require different sized

pressure tanks, and flow controllers. As demonstrated all of the groundwater fluids were maintained below ground surface. This is possible to accomplish, however, it would be preferable if the controls can be placed in a protected area above the ground surface where there is less likelihood of flood damage. Temperature extremes also need to be considered. Where the test was performed we did not have problems keeping equipment within its operating temperature range 0-40°C. Most locations in the Unites States may have difficulty in the winter time maintaining temperatures above freezing unless there is some sort of heat. The computer, in addition to all of the small water lines, needs to be protected from freezing. In the South there may be problems of overheating of equipment. One alternative for the computer's hard disk is to replaced it with a solid state disk with wider environmental constraints.

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APPENDIX 1. Wiring Codes DAS6033

DAS6033 Wiring

DA50033 W	n mg						
Pin Signal Name 1 LLGND	Application	Range	Cable	Wire Pair	Color	Variable Name	Comment
2 CH0 In Hi	Temp South Vault	0-10 VDC		B/B	Blue	Temp(0)	
3 Ch0 In Lo	Temp North		2-A	R/B B/B	Black Blue	Tomp(1)	
4 CH1 IN HI	Vault	0-10 VDC	4 4		Black	Temp(1)	
5 CH1 IN LOW 6 CH2 IN HI	Temp Shed	0-10 VDC	4-A	R/B	DIACK	Temp(2)	
7 CH2 IN LO	Outside Temp						
8 CH3 In HI 9 CH3 IN LO	Air	0-10 VDC				Temp(3)	
10 CH4 IN HI	O2 South Plot Low Sensor 1	0-1 VDC		Y/B Y/B	Yellow Black	O2(0)	
11 CH4 IN LO	O2 South Plot	01120		R/B	Red	O2(1)	
12 CH 5 IN HI 13 CH 5 IN LO	Low Sensor 2	0-1 VDC		Y/B R/B Y/B	Black Black Black	O2(2)	
14 CH 6 IN HI 15 CH 6 IN LO	O2 South Plot High Sensor 1	0-1 VDC		W/B Y/B	White Black	O2(3)	
16 CH7 IN HI 17 CH7 IN LO 18 LLGND	O2 South Plot High Sensor 2	0-1 VDC		G/B Y/B Blue/B	Green Black Blue	O2(4) O2(5)	
19 Ch 8 In HI 20 CH8 IN Low	O2 North Plot Low Sensor 1	0-1 VDC		Y/B Blue/B Y/B	Black Black Black	O2(6)	
21 CH9 IN High 22 CH9 IN LO	O2 North Plot Low Sensor 2	0-1 VDC		G/B	Black	O2(7)	
23 CH10 IN HI 24 CH10 IN LO	O2 North Plot High Sensor 1	0-1 VDC					
25 Ch11 IN HI 26 CH11 IN LOW	O2 North Plot HighSensor 2	0-1 VDC	6-A	Y/B	Black		
27 CH12 IN HI	Pressure Transducer South Plot	0-10 VDC		G/B	Green	Pres(0)	0.5 VDC = 0 psi, 5.5 VDC = 15 psi
28 CH12 IN LO	Decement		1-A		Black	1105(0)	– 15 psi
29 CH13 IN HI	Pressure Transducer	0-10 VDC	3-A	G/B	Green	Pres(1)	

30 CH13 IN LOW 31 CH14 IN HI 32 CH14 IN LOW 33 CH15 IN HI 34 CH15 IN LOW 35	Chem Feed Pump South Plot	0-10 VDC 0-10 VDC		G/B	Black		Return Signal From Pump Return Signal From Pump
36 D/A Out 0 37 D/A Gnd	South Flow Controler South Chemical		1-A	B/B B/B	Blue Black	SWaterPC	
38 D/A Out 1 39 PC +5VDC 40 41 42 43 44 45 46 47 48 49 50 GND 51 LLGND	Metering Pump	0-10 VDC				SChemPO	ut
52 CH16 IN HI 53 CH16 IN LO	Flow Meter Rate South Plot Flow Meter	0-10 VDC	1-A	W/B W/B	White Black		Use 500 ohm resistor
54 CH17 IN HI 55 CH17 IN LO	Totalizer South Plot	0-10 VDC	1-A	Y/B Y/B	Yellow Black		Use 500 ohm resistor
56 CH18 IN HI 57 CH18 IN LO	Flow Meter Rate North Plot Flow Controler	0-10 VDC	3-A	W/B W/B	White Black		Use 500 ohm resistor
58 CH19 IN HI 59 CH19 IN LO	Totalizer North Plot Old Pressure	0-10 VDC	3-A	Y/B Y/B	Yellow Black		Use 500 ohm resistor
60 Ch20 In HI 61 CH20 In LO	transducer Old Pressure	0-10 VDC		G/B G/B	Green Black		
62 CH21 IN HI 63 CH21 IN LO	transducer	0-10 VDC	4-A	G/B G/B	Green Black		

64 65 66 67 68 69 70 75 76 77 78 79 80 81 82 83 84 85 86 DIO1 North Vent Fan South South Compressed Air Compressed North Compressed 80103 Air Compressed 81 82003 Air Valve VB VB VB VB Valve VB Valve VB VB VB Valve Valve Valve Valve Valve VB Valve <td< th=""><th></th><th></th><th></th><th></th><th></th><th></th></td<>						
66 67 68 LLGND 69 70 75 76 74 77 78 78 79 80 81 82 81 82 84 84 76 85 DIO0 South Vent Fan South South Compressed 2-A 87 DIO2 Air Compressed 2-A 88 DIO3 Air South Stop Y/B 90 DIO4 Valve North Stop 7/B 91 DIO6 Valve 02_N2 selector 2 92 DIO7 valves 93 Selector 2 94 95						
67 68 LLGND 69 67 68 67 68 70 75 76 77 78 79 80 81 82 83 84 85 DIO0 South Compressed 87 DIO2 Air South Compressed 88 DIO3 North Compressed 88 DIO3 South Stop Y/B Y/B Yellow PlotAirBit(0) North Compressed 88 DIO3 Air South Stop Y/B Yellow PlotAirBit(1) 90 DIO4 Valve Oxygen Calibration 4 O2_N2 selector 2 V2N2 South South Stop	65					
68 LLGND 69 70 75 75 76 76 77 78 79 80 81 82 81 82 84 84 54 85 DIO0 South Vent Fan 50 Mark 5-4 86 DIO1 North Vent Fan South 2-4 87 DIO2 Air Air 2-4 88 DIO3 Air 89 DIO4 Valve Oxygen 6/8 90 DIO5 Valve Oxygen 6/8 91 DIO6 valves 02_N2 5-4 81 Black 92 DIO7 valves 02_N2 5-4 91 DIO6 Valve 02_N2 5-4 91 DIO6 Valves 03 4 94 5 95 99	66					
69 70 70 75 76 77 78 79 80 81 82 83 84 81 85 DIO0 South Vent Fan 5.4 86 DI01 North Vent Fan 5.4 87 DI02 Air 2.4 North 2.4 Y/B 88 DI03 Air 2.4 88 DI03 Air 4.4 90 DI04 Volth Stop Y/B Yellow 91 DI06 valves 6/3 02_N2 5.4 Blue/B Blue 91 DI06 valves 5.4 Blue/B Blue 92 DI07 valves 5.4 Blue/B Blue 202 alBit(1) 93 94 5 5.4 Blue/B Black Figure 10 96 99 91 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100<	67					
70 75 75 76 77 78 79 80 80 81 82 83 84 84 85 DIO0 South Vent Fan 5-A 86 DIO1 North Vent Fan 5-A 87 DIO2 Air 2-A North 2-A Y/B 88 DIO3 Air 2-A 89 DIO4 Valve V/B 90 DIO5 North Stop Y/B 91 DIO6 Valve Valve 92 DIO7 valves 5-A 92 DIO7 valves 5-A 92 DIO7 valves 5-A 93 S 5-A 94 S 5-A 96 S S 90 S S 90 S S 90 S S 90 S S 91 S S 92 S S 93 S S	68 LLGND					
75 76 76 77 78 79 80 81 82 83 84 84 85 D100 South Vent Fan 5.4 86 D101 North Vent Fan 5.4 87 D102 Air 7.8 North Compressed 2.4 87 D102 Air 7.8 North Compressed 4.4 88 D103 Air 4.4 South Stop W/B Yellow PlotAirBit(1) 90 D104 Valve W/B White PlotStopBit(0) 91 D106 North Stop G/B Green 02CalBit(1) 93 Selector 2 5.4 Blue/B Blue 02CalBit(1) 93 Selector 2 5.4 Blue/B Blue 02CalBit(1) 93 Selector 2 5.4 Blue/B Black Figure 4 94 S Selector 2	69					
76 77 78 79 80 81 81 82 82 83 84	70					
77 78 79 80 80 81 82 83 84 84 85 DIO0 South Vent Fan 8/B R/B Black FanBit(0) 86 DIO1 North Vent Fan 5-A R/B Black FanBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(1) 88 DIO3 Air 2-A Y/B Yellow PlotAirBit(1) 89 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 Valve Q/B Green O2CalBit(0) 91 DIO6 Valves G/B Green O2CalBit(0) 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93	75					
78 79 80 81 82 83 84 84 85 DIO0 South Vent Fan 8/B Red FanBit(0) 86 DIO1 North Vent Fan 5.4 R/B Black FanBit(1) 87 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 87 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 88 DIO3 Air 2.4 Y/B Yellow PlotAirBit(1) 80 DIO3 Air 4.4 Y/B Yellow PlotAirBit(1) 90 DIO4 Valve Walve W/B White PlotStopBit(0) 90 DIO5 Valve O2_N2 Selector 2 O2_N2 Selector 2 O2_N2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 93 94 95 Selector 2 Selector 2 96 GND YB, WB,G/B Black Falling Selector 2 Selector 2 96 GND YB, WB,G/B Black Selector 2 Selector 2	76					
78 79 80 81 82 83 84 84 85 DIO0 South Vent Fan 8/B Red FanBit(0) 86 DIO1 North Vent Fan 5.4 R/B Black FanBit(1) 87 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 87 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 88 DIO3 Air 2.4 Y/B Yellow PlotAirBit(1) 80 DIO3 Air 4.4 Y/B Yellow PlotAirBit(1) 90 DIO4 Valve Walve W/B White PlotStopBit(0) 90 DIO5 Valve O2_N2 Selector 2 O2_N2 Selector 2 O2_N2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 93 94 95 Selector 2 Selector 2 96 GND YB, WB,G/B Black Falling Selector 2 Selector 2 96 GND YB, WB,G/B Black Selector 2 Selector 2	77					
79 80 81 82 82 83 84 84 85 DIO0 South Vent Fan 87 86 DIO1 North Vent Fan 5.4 R/B Black FanBit(1) 86 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 87 DIO2 Air 2.4 Y/B Yellow PlotAirBit(0) 88 DIO3 Air 4.4 Y/B Yellow PlotAirBit(1) 89 DIO4 South Stop Y/B Yellow PlotAirBit(1) 89 DIO5 North Stop Y/B White PlotStopBit(0) 90 DIO5 Valve G/B Green O2CalBit(0) 91 DIO6 valves 5.4 Blue/B Blue O2CalBit(1) 93 Selector 2 5.4 Blue/B Black Yellow Yellow 94 Yellow Vellow O2CalBit(1) Yellow <						
80 81 82 83 84						
81 82 83 84 85 DIO0 South Vent Fan R/B Red FanBit(0) 86 DIO1 North Vent Fan 5-A R/B Black FanBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(0) 88 DIO3 Air 4-A Y/B Yellow PlotAirBit(1) 80 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 Valve Y/B Yellow PlotStopBit(0) 91 DIO6 valves O2_N2 Selector 2 Selector 2 Selector 2 92 DIO7 valves Stalibration 4 Blue/B Blue O2CalBit(1) 93 94 Selector 2 Stalibration 4 Blue/B Black Farset 96 GND Y/B, W/B, G/B Black Farset Farset Farset Farset 99 Selector 2 Selecto						
82 83 84 85 DIO0 South Vent Fan R/B Red FanBit(0) 86 DIO1 North Vent Fan 5-A R/B Black FanBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(0) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(0) 88 DIO3 Air 2-A Y/B Yellow PlotAirBit(0) 89 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 Valve Y/B Yellow PlotAirBit(1) 91 DIO6 valves 6-A Blue/B Blue O2CalBit(1) 93 selector 2 5-A Blue/B Blue O2CalBit(1) 93 94 95 Y/B,W/B,G/B Black Final Bit(2) 96 GND YB Hale B Black Final Bit(2) 99 YB YB Hale B YB						
83 84 85 DIO0 South Vent Fan 86 DIO1 North Vent Fan 66 GND 90 DIO5 Valve 90 DIO5 Valve 96 GND 96 GND 96 GND 87 DIO2 Valve 96 GND 96						
84 85 DIO0 South Vent Fan R/B Red FanBit(0) 86 DIO1 North Vent Fan 5-A R/B Black FanBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(0) 88 DIO3 Air Y/B Yellow PlotAirBit(1) 89 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 North Stop W/B W/B PlotStopBit(0) 90 DIO6 Valve W/B Winte PlotStopBit(0) 91 DIO6 Valve Selector 2 Selector 2 Blue/B Blue O2CalBit(1) 92 DIO7 valves Selector 2 Blue/B Blue O2CalBit(1) 93 Yellow PlotStopBit(2) Yellow PlotStopBit(2) 93 Yellow PlotStopBit(2) Yellow PlotStopBit(2) 94 Yellow Blue/B Blue Yellow Yellow 94 Yellow PlotStopBit(2) Yellow Yellow Yellow Yellow 95 Yellow PlotStopBit(2) <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
85 D100South Vent FanR/BRedFanBit(0)86 D101North Vent Fan South5-AR/BBlackFanBit(1)87 D102Compressed Air North 						
85 DIO0 South Vent Fan 5-A R/B Black FanBit(1) 86 DIO1 North Vent Fan 5-A R/B Black FanBit(1) 87 DIO2 Air 2-A Y/B Yellow PlotAirBit(0) North Compressed 4-A Y/B Yellow PlotAirBit(1) 88 DIO3 Air 4-A Y/B Yellow PlotAirBit(1) 89 DIO3 Air 4-A Y/B Yellow PlotAirBit(1) 89 DIO4 Valve Y/B Yellow PlotAirBit(1) 90 DIO5 Valve W/B White PlotStopBit(0) 90 DIO5 Valve G/B Green O2calBit(0) 91 DIO6 valves O2_N2 Selector 2 Selector 2 Selector 2 92 DIO7 valves 5-A Blue/B Blue O2calBit(1) 93 Selector 2 Selector 3 Blue/B Black Figure 4 94 Selector 2 Selector 3 Blue/B Black Selector 3 96 GND Selector 3 Selector 3 <td< td=""><td>04</td><td></td><td></td><td>R/B</td><td>Red</td><td>FanBit(0)</td></td<>	04			R/B	Red	FanBit(0)
86 DIO1North Vent Fan South Compressed Air5-AR/BBlackFanBit(1)87 DIO2Air North Compressed Air2-AY/BYellowPlotAirBit(0)88 DIO3Air South Stop4-AY/BYellowPlotAirBit(1)89 DIO4Valve North StopY/BYellowPlotAirBit(1)90 DIO5Valve Oxygen Calibration 4G/BGreenO2CalBit(0)91 DIO6Valves O2_N2 selector 25-ABlue/BBlueO2CalBit(1)93Yalves O2_N2 selector 25-ABlue/BBlackYeilit94Y/BY/B,W/B,G/B BlackSlackYeilitYeilitYeilit96 GND 99YeilitYeilitYeilitYeilitYeilitYeilit96 GND 97YeilitYeilitYeilitYeilitYeilitYeilit96 GND 99YeilitYeilitYeilitYeilitYeilitYeilit96 GND 99YeilitYeilitYeilitYeilitYeilitYeilit96 GND 99YeilitYeilitYeilitYeilitYeilitYeilit97YeilitYeilitYeilitYeilitYeilitYeilit98YeilitYeilitYeilitYeilitYeilitYeilit99YeilitYeilitYeilitYeilitYeilitYeilit99YeilitYeilitYeilitYeilitYeilitYeilit90Yeilit <td< td=""><td>85 DIO0</td><td>South Vent Fan</td><td></td><td></td><td>Reu</td><td>T anDit(0)</td></td<>	85 DIO0	South Vent Fan			Reu	T anDit(0)
South Compressed Air2-AY/BYellowPlotAirBit(0)87 DIO2Air2-AY/BYellowPlotAirBit(0)North Compressed4-AY/BYellowPlotAirBit(1)88 DIO3Air4-AY/BYellowPlotAirBit(1)89 DIO4ValveY/BYellowPlotStopBit(0)89 DIO4ValveW/BWhitePlotStopBit(1)90 DIO5ValveG/BGreenO2CalBit(0)91 DIO6valves O2_N2 selector 25-ABlue/BBlueO2CalBit(1)939495Y/B,W/B,G/B ,Blue/BBlackY/B,W/B,G/B ,Blue/BY/B,W/B,G/B ,Blue/BY/B,W/B,G/B ,Black						
87 DIO2Compressed Air Compressed2-AY/BYellowPlotAirBit(0)88 DIO3Air4-AY/BYellowPlotAirBit(1)88 DIO3Air4-AY/BYellowPlotAirBit(1)89 DIO4South StopY/BYellowPlotStopBit(0)89 DIO4ValveW/BWhitePlotStopBit(0)90 DIO5North StopG/BGreenO2CalBit(0)90 DIO5ValveG/BGreenO2CalBit(0)91 DIO6valvesG2_N2Blue/BBlueO2CalBit(1)93valves5-ABlue/BBlueO2CalBit(1)93Y/BY/B,W/B,G/BBlue/BBlackY/B9495Y/BBlackY/BY/BY/B96 GNDYYY/BY/BY/BY/B9899YYYYY91YYYYY92YYYYY93YYYYY94YYYYY95YYYYY94YYYYY95YYYYY96YYYYY97YYYYY98YYYYY99YYYYY94YY<	86 DIO1	North Vent Fan	5-A	R/B	Black	FanBit(1)
87 DIO2Air2-AY/BYellowPlotAirBit(0)North CompressedNorth CompressedV/BYellowPlotAirBit(1)88 DIO3Air4-AY/BYellowPlotAirBit(1)South StopY/BYellowPlotAirBit(1)PlotStopBit(0)89 DIO4ValveW/BWhitePlotStopBit(1)90 DIO5ValveG/BGreenO2CalBit(0)90 DIO5ValveG/BGreenO2CalBit(0)91 DIO6valvesG2_N2Selector 2Selector 292 DIO7valves5-ABlue/BBlueO2CalBit(1)93Selector 2Selector 2Selector 2Selector 2Selector 295Y/B,W/B,G/B ,Blue/BBlackSelector 2Selector 295Selector 2Selector 2Selector 2Selector 294Selector 2Selector 2Selector 2Selector 295Selector 2Selector 2Selector 2Selector 296 GNDSelector 2Selector 2Selector 2Selector 296Selector 2Selector 2Selector 2Selector 296Selector 2Selector 2Selector 2Selector 296Selector 2Selector 2Selector 3Selector 396Selector 2Selector 4Selector 4Selector 497Selector 3Selector 4Selector 4Selector 498Selector 4Selector 4Selector 4Selector 4 <td></td> <td>South</td> <td></td> <td></td> <td></td> <td></td>		South				
North Compressed 88 DIO3 Air South Stop 90 DIO4 Valve North Stop 90 DIO5 Valve Oxygen Calibration 4 91 DIO6 valves O2_N2 selector 2 92 DIO7 valves 93 94 95						
88 DIO3Compressed Air4-AY/BYellowPlotAirBit(1)89 DIO4South Stop Valve North StopY/BYellowPlotStopBit(0)90 DIO5Valve Oxygen Calibration 4G/BGreenO2CalBit(0)91 DIO6valves O2_N2 selector 25-ABlue/BBlueO2CalBit(1)92 DIO7valves O2_N2 selector 25-ABlue/BBlueO2CalBit(1)93	87 DIO2		2-A	Y/B	Yellow	PlotAirBit(0)
88 DIO3 Air 4-A Y/B Yellow PlotAirBit(1) South Stop Y/B Yellow PlotStopBit(0) 89 DIO4 Valve W/B White PlotStopBit(1) North Stop G/B Green O2CalBit(0) 90 DIO5 Valve G/B Green O2CalBit(0) 90 DIO6 Valve G/B Green O2CalBit(0) 91 DIO6 valves O2_N2 Heider State Heider State Heider State 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 valves 5-A Blue/B Blue O2CalBit(1) 93 Heider State France Y/B,W/B,G/B Heider State Heider State 96 GND France Y/B,W/B,G/B Heider State Heider State Heider State Heider State 97 98 99 Heider State Heider State Heider State Heider State Heider State 99 Heider State Heider State Heider State Heider State Heider State 99						
South Stop Valve North Stop O2 N2 elabration 4Y/B W/BYellow PlotStopBit(1) PlotStopBit(1) G/BPlotStopBit(1) PlotStopBit(1) G/B91 DIO6Oxygen Calibration 4A O2_N2 selector 25-ABlue/BBlueO2CalBit(0)92 DIO7valves Valve5-ABlue/BBlueO2CalBit(1)93 94Y/B,W/B,G/B Blue/BBlackY/B,W/B,G/B BlackSince the selection of the selectio	88 DIO2		1 1	V/D	Vallow	\mathbf{D} of \mathbf{A} is \mathbf{D} if (1)
 89 DIO4 Valve W/B White PlotStopBit(1) 90 DIO5 Valve G/B Green O2CalBit(0) 90 DIO5 Valve Oxygen Calibration 4 91 DIO6 valves O2_N2 selector 2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 94 95 96 GND Fight Black Fight Black	88 DIO3		4-A			
90 DIO5North Stop Valve Oxygen Calibration 4G/BGreenO2CalBit(0)91 DIO6valves O2_N2 selector 2	89 DIO4					
90 DIO5 Valve Oxygen Calibration 4 91 DIO6 valves O2_N2 selector 2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 94 95 96 GND , Y/B,W/B,G/B ,Blue/B Black 97 98 99						-
91 DIO6 Calibration 4 valves O2_N2 selector 2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 94 95 95 96 GND Y/B,W/B,G/B ,Blue/B Black 97 98 99	90 DIO5			G/D	Gitten	O2CalDit(0)
91 DIO6 valves O2_N2 selector 2 92 DIO7 valves 94 95 96 GND Y/B,W/B,G/B ,Blue/B Black 97 98 99		Oxygen				
O2_N2 selector 2 92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 94 95 96 GND Y/B,W/B,G/B ,Blue/B Black 97 98 99						
92 DIO7 valves 92 DIO7 valves 94 95 96 GND 97 98 99	91 DIO6					
92 DIO7 valves 5-A Blue/B Blue O2CalBit(1) 93 94 95 95 96 GND ,Blue/B Black 97 98 99		—				
93 94 95 96 GND ,Blue/B Black 97 98 99	02 DIO7		5 1	Dlug/D	Dlue	$O2C_{al}D;t(1)$
94 95 96 GND Y/B,W/B,G/B ,Blue/B Black 97 98 99		valves	<u>J-A</u>	Diue/D	ыше	O2CalDit(1)
95 Y/B,W/B,G/B 96 GND ,Blue/B Black 97 98 99						
96 GND Y/B,W/B,G/B ,Blue/B Black 97 98 99						
96 GND ,Blue/B Black 97 98 99	95					
96 GND ,Blue/B Black 97 98 99						
97 98 99	OC CND					
98 99				,Blue/B	Black	
99						
100 GND						
	100 GND					

APPENDIX 2. Oxygen Sensor Wiring Codes

O₂ Sensors

South Upper			
Sensor Color	Wire Pair	Wire	Comment
1 Red	orange/White	Orange	1 is closest to the panel
Black		White	
2 Red	Green/White	Green	
Black		White	
South Lower			
1 Red	Brown/White	Brown	
Black		White	
2 Red	Blue/White	Blue	
Black		White	
North Upper			
1 Red	orange/White	Orange	
Black		White	
2 Red	Green/White	Green	
Black		White	
North Lower			
1 Red	Brown/White	Brown	
Black		White	
2 Red	Blue/White	Blue	
Black		White	

APPENDIX 3. Oxygen Calibrator Box Wiring Codes

Relay Box Wiring Vault relays in vault

Vault	relays in va			ring					Comment
	Ter s Val min) ve al Compresso	or A	Signal Cable		Pain Clos		Color	Power Cable	
1-8	1 2 3	V	/ault ble 2,4	Y/B		Black Black Yellow Black		10-B,11-B	Pick Up Black In Vault @ AC Cables going to Valut + 2 Signal Cables
Vault]	Relay in Sh	ed							Duplicate for North and South Plot
	Ventilating	g Fa	an						Operate fan when outside temperature is less than inside temperature and inside temperature greater than 10 deg C
	1					Black		9,10A,11A	
	2					Orange		10-A,11-A	
2-6									South Plot Blue, North Plot
	3		-	B/W,O/W		Blue, Or	ange		Orange
	4		5	B/W		White			
	Stop Valv	e No	ormally	/ closed					
	1					Black		Ç	
	2					Red		10-A,11-A	
3-7	3								
			_	G/W,brn/w		Green, B	rown		Green South, Brown North
	4		5	G/W		White			
				Orange/W		White			5 VDC
				Brown/W		White			
0		ה 1	• •			white			5 VDC
Oxyge	n Monitor		-	valve Box					Insulate power terminals
	Three way			•	•.	1 6		1.1	
		atio	n 2 val	ves valves to s	witc		mple to	o calibration	1
	1					Black			
4	2					Red			
	3			Blue/White		Blue			
	4		. 1 1	Blue/White	1	White			Digital Ground Black in Panel
		atio	n I val	ve N2 or air S	outh				
	1					Black			
5	2			D		Orange			
	3			Brown/White	e	Brown			Common Disital Care d
	4								Common Digital Ground

	O2 Calibration 1 va	lve N2 or air South	n Lower	
	1		White	
9	2		Green	
9	3	Green/White	Green	
	4	Green/White	White	Common Digital Ground
	O2 Calibration 1 va	lve N2 or air North	n Upper	
	1			
10	2			
10	3	Orange/White	Orange	
	4			Common Digital Ground
	O2 Calibration 1 va	lve N2 or air North	n Lower	
	1			
11	2			
11	3	Orange/White	White	
	4			Common Digital Ground
				Operate this valve with the valves to switch between
	N2 stop two way va	alve normally open	to pump box	sample and calibrate relay 4
	% VDC Supply	y Brown/White	White	

APPENDIX 4. DDA02-16 Wiring Codes

DDA02-16 Wiring

Pin Signal Name		Range	Cable	Wire Pair	Color	Variable Name	Comment
1.1	North Flow	0-5		D/D	DL		
1 Vout 0	Controler	VDC	2 4	B/B	Blue	NWaterPOut	
2 Analog Gnd			3-A	B/B	Black		
	North						
	Chemical	0.10					
2 V and 1	Metering	0-10				NCh and DOut	
3 V out 1	Pump	VDC				NChemPOut	
4 Analog Gnd							
5							
6							
7							
8							
9							
10							
11							
12 13							
13							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							
27							
28							
29							
30							
31							
32							
33							
34							
35							
36							
37							
38							

39 40 41 42 43 44 45 46 47 48 49 50 Digital Gnd Second Port 51 A Bit 7 Second Port 52 A Bit 6 Second Port 53 A Bit 5 Second Port 54 A Bit 4 Second Port 55 A Bit 3 Second Port 56 A Bit 2 Second Port North Well WellPumpBit(1) 57 A Bit 1 Pump Second Port South Well 58 A Bit 0 Pump WellPumpBit(0) Second Port 59 B Bit 7 Second Port 60 B Bit 6 Second Port 61 B Bit 5 Second Port 62 B Bit 4 Second Port 63 B Bit 3 Second Port 64 B Bit 2 North Chemical Second Port Metering 65 B Bit 1 Pump South Chemical Second Port Metering 66 B Bit 0 Pump

ChemPumpBit(1)

ChemPumpBit(0)

Second Port 67 C Bit 7			
Second Port 68 C Bit 6			
Second Port 69 C Bit 5			
Second Port 70 C Bit 4			
Second Port 71 C Bit 3			
Second Port 72 C Bit 2			
Second Port 73 C Bit 1			FillBit(1)
Second Port 74 C Bit 0			FillBit(0)
First Port A 75 Bit 7			
First Port A 76 Bit 6			
First Port A 77 Bit 5			
First Port A 78 Bit 4	High	Or/W	Orange
First Port A 79 Bit 3	N2 North Low	Or/W	White
First Port A 80 Bit 2	High	Gr/W	Green
First Port A 81 Bit 1	N2 South Low	Br/W	Brown
First Port A 82 Bit 0	Air/Sampling valves & N2 Stop	Bl/W	Blue
First Port B 83 Bit 7	~F		
First Port B 84 Bit 6			
First Port B 85 Bit 5			
First Port B 86 Bit 4			
First Port B 87 Bit 3			
First Port B 88 Bit 2			
First Port B 89 Bit 1			
First Port B 90 Bit 0			

First Port C 91 Bit 7 First Port C 92 Bit 6 First Port C 93 Bit 5 First Port C 94 Bit 4 First Port C 95 Bit 3 First Port C 96 Bit 2 First Port C 97 Bit 1 First Port C 98 Bit 0 99+5 VDC 100 Digital Gnd

Br/W White Bl/W,Gr/W White

APPENDIX 5. Vault Wiring

Vault Signal Level Wiring

	, and bight				
	Color	Function	Pair	Color	Comment
	Pressure Transd	lucer			
	Red	+15 VDC input	R/B	Red	
	Black	Gnd Input	R/B	Black	
					0.5 VDC = 0
					psi, 5.5 VDC =
	Green	+ output	G/B	Green	15 psi
	White	- output	G/B	Black	
	Shield				
	Flow Controller	•			
	Red	+ Analog In	B/B	Blue	0 - 5 VDC
	Blue	Analog In Common	B/B	Black	
					4 ma = no flow,
					20 ma = 2000
	Orange	+ Analog Flow Out	W/B	White	ml/min
	Violet	- Analog Flow Out	W/B	Black	
Cable 1/3-	Yellow	+ Controller Out	Y/B	Yellow	4 - 20 ma
В	Brown	- Controller Out	Y/B	Black	
	Green		\mathbf{B}/\mathbf{B}	Black	
	Temperature Tr	ansducer			
		Supply +5VDC	R/B	Red	
		Common	R/B	Black	
		Signal Out	\mathbf{B}/\mathbf{B}	Blue	
	Digital Switch (Compressed Air			
		Signal	Y/B	Yellow	
		Return	Y/B	Black	
	Old Pressure tra	insducer			
					Use 15 VDC
					power from
Cable 2/4-	Green	+ Output	G/B	Green	Cable 1/3
В	White	- Output	G/B	Black	

APPENDIX 6. Port_Hueneme_Display Code

Option Explicit 'Last revised 3/12/2006 CGE Const Board 1 = 1'Board number 1 is the DAS6033 Const Board2 = 2'Board number 2 is the DDA02 Const Direction = DIGITALOUT ' program digital output Const NumPoints = 2000' nunber of points to be scaNN*MMed to determine average value Const FirstPoint = 0' first point in buffer to scan to array Const CBRate = 90000' scan rate Const NN = 1000'Number of records in a data file before creating a new file Const MM = 10 'Number of measurements+2 between recording in file i.e. if MM = 1every third recorded is recorded Dim SAData(NumPoints) 'Dimension of scan array to hold input data **Dim MemHandle** ' define a variable to contain the handle for memory ' allociated by windows through cbWinBufAlloc%() Dim ADData1(21) As Integer ' raw analog input data Unit 1 16 bit binary Dim A_Data(21) 'Scaled to 1 analog data Dim ADData%(NumPoints) Dim flowcount(3) As Integer 'Flow totalizers number of times pump turned on Dim DataValue% 'Binary Number used to turn pumps on and off Board 2 only Dim DataValue1% Dim ULStat% Dim CycleCountS As Integer 'South plot counter for number of times water has been applied to plot Dim CycleCountN As Integer 'North plot counter for number of times water has been applied to plot Dim O20(NN * MM) As Variant 'Oxygen Sensor O2(0) South lower sensor 1 CH4 High pin 10 low pin 11 Dim O21(NN * MM) As Variant 'Oxygen Sensor O2(1) South lower sensor 2 CH5 High pin 12 low pin 13 Dim O22(NN * MM) As Variant 'Oxygen Sensor O2(2) South upper sensor 1 CH6 High pin 14 low pin 15 Dim O23(NN * MM) As Variant 'Oxygen Sensor O2(3) South upper sensor 2 CH7 High pin 16 low pin 17 Dim O24(NN * MM) As Variant 'Oxygen Sensor O2(4) North lower sensor 1 CH8 High pin 19 low pin 20 Dim O25(NN * MM) As Variant 'Oxygen Sensor O2(5) North lower sensor 2 CH9 High pin 21 low pin 22 Dim O26(NN * MM) As Variant 'Oxygen Sensor O2(6) North upper sensor 1 CH10 High pin 23 low pin 24 Dim O27(NN * MM) As Variant 'Oxygen Sensor O2(7) North upper sensor 2 CH11 High pin 25 low pin 26

Dim Pres0(NN * MM) As Variant 'Pressure Tank Pressure South Plot Pres(0) CH12
High pin 27 Low pin 28
Dim Pres1(NN * MM) As Variant 'Pressure Tank Pressure North Plot Pres(1) CH13
High pin 29 Low pin 30
Dim Temp0(NN * MM) As Variant 'Temperature inside South Vault Temp(0) Ch 0
High pin 2 Low pin 3
Dim Temp1(NN * MM) As Variant 'Temperature inside North Vault Temp(1) Ch 1
High pin 4 Low pin 5
Dim Temp2(NN $*$ MM) As Variant 'Temperature inside Shed Temp(2) Ch 2 High pin 6
Low pin 7 D^{2} T 20 D^{2} D^{2
Dim Temp3(NN * MM) As Variant 'Temperature Air Under Shed Temp(3) Ch 3 High
pin 8 Low pin 9 Dim Flow D(A)NA * M(A) A - Verient / Flow and Flow D(A) South Dist. Flow D(A) North
Dim FlowR0(NN * MM) As Variant 'Flow rate FlowR(0) South Plot, FlowR(1) North
Plot Dim FlowR1(NN * MM) As Variant
Dim FlowR((NN * MM) As Variant 'Totalized Flow TFlow(0) South plot, TFlow(1)
North plot
Dim TFlow1(NN * MM) As Variant
Dim WellPumpBit(1) As Integer 'Bit 0 is the south plot bit 1 is the north plot
Dim ChemPumpBit(1) As Integer 'Bit 0 is the south plot bit 1 is the north plot
Dim FillBit(1) As Integer 'Bit to tell is pressure tank has been filled
Dim PlotPumpBit(7) As Integer 'Bit 0,1 is the south plot bit 2,3 is the north plot
Dim FanBit(1) As Integer 'Bit 0 South Plot, Bit 1 North Plot Ventelating fan for
vault
Dim PlotAirBit(1) As Integer 'bit 0 South Plot, Bit 1 North Plot To remove water form
distribution lines
Dim PlotStopBit(1) As Integer 'Bit 0 South Plot, Bit 1 North Plot To make sure flow
stops when off
Dim O2CalBit(1) 'Bit 0 three way sample/calibrate valve, Bit 1 three way
' Air/N2 valve
Dim DaTime(NN * MM) As Date
Dim Date_time As Date
Dim Run%
Dim Start
Dim Start1
Dim M As Integer 'counter to determine when to write data
Dim N As Integer 'counter to determine when to create a new file
Dim I As Integer
Dim J As Integer
Dim Fillsec1 As Integer
Dim AirVolt(7) As Variant 'O2 sensor voltage in air
Dim N2Volt(7) As Variant 'O2 sensor voltage in N2
Dim SumAdata(21) Dim Data(NumPointe)
Dim Data(NumPoints)
Dim Gain As Variant

Dim Options As Variant Dim ans Dim SFlowR 'South flow controller voltage Dim NFlowR 'North flow controller voltage Dim CycleCoutnS ' Number of times through the pump cycle south plot Dim CycleCoutnN ' Number of times through the pump cycle north plot Dim delay 'seconds of delay

'Board 1 DAS6	033 Function	Code Variable	PinNo(s)
'DIO0	South Vent Fan	FanBit(0)	85
'DIO1	North Vent Fan	FanBit(1)	86
'DIO2	South Compressed Air	PlotAirBit(0)	87
'DIO3	North Compressed Air	PlotAirBit(1)	88
'DIO4	South Stop Valve	PlotStopBit(0)	89
'DIO5	North Stop Valve	PlotStopBit(1)	90
'DIO6	O2 Calibration Valve	O2CalBit(0)	91
'DIO7	O2/Air Calibration VAlve	e O2CalBit(1)	92
'A/D Channel 0	Temp South Vault	Temp(0)	2,3
'A/D Channel 1	Temp North Vault	Temp(0) Temp(1)	4,5
'A/D Channel 2	Temp Shed	Temp(1)	6,7
'A/D Channel 3	Air Temp Under Shed	- · ·	8,9
'A/D Channel 4	O2 South Plot Low Se		10,11
'A/D Channel 5	O2 South Plot Low Se		
'A/D Channel 6			12,13
	0		14,15
'A/D Channel 7	O2 South Plot High So	• •	16,17
'A/D Channel 8	O2 North Plot Low Se		19,20
'A/D Channel 9			21,22
'A/D Channel 1	U	. ,	23,24
'A/D Channel 1	U	. ,	25,26
'A/D Channel 1			27,28
'A/D Channel 1			29,30
'A/D Channel 1			31,32
'A/D Channel 1			33,34
'A/D Channel 1			52,53
'A/D Channel 1			54,55
'A/D Channel 1			56,57
'A/D Channel 1			58,59
'A/D Channel 2			60,61
'A/D Channel 2	1 Pressure Tank North	Plot Old	62,63
'D/A Out 0	South Flow Controller	SWaterOut	36,37
'D/A Out 1	South Chem Feed Pump		
	r r		

'Board	2	DD	A02
--------	---	----	-----

Board 2 DDA02				
'D/A Out 0	North Flow Controller	NWaterPOut	1,2	
'D/A Out 1	N Chem Pump RPM Cont	rol NChemPOu	t	3,4
' SecondPortA				
'Bit 0	North Water pump Valve	WellPumpBit(1)	58	
'Bit 1		57		
' SecondPortB				
'Bit 0	South Chemical pump bit	ChemPumpBit(0)	66	
'Bit 1	North Chemical pump bit	ChemPumpBit(1)	65	
' FirstPortA				
'Bit 0	N2 Stop Valve Stops N2 from Pump box		82	
'Bit 1	N2 South Low	81		
'Bit 2	N2 South High	80		
'Bit 3	N2 North Low	79		
'Bit 4	N2 North High	78		
' FirstPortB				
'Bit 0	South Low Sample/Calibrate valves (2)		90	
'Bit 1	South High Sample/Calibrate valves (2)		89	
'Bit 2	North Low Sample/Calibrate valves (2)		88	
'Bit 3	North HIgh Sample/Calibrate	e valves (2)	87	

Private Sub cmdStart_Click()

This is the basic timing program and is based on the timing sequence of the extraction pumps

Call param

M = 0 'counter used to determine when to write a record to the data file N = 1 ' counter used to store the number of records written in the file 'ReDim O20(64000) 'ReDim O21(64000) 'ReDim O23(64000) 'ReDim Pres0(64000) 'ReDim Pres1(64000) 'ReDim Temp0(64000) 'ReDim Temp1(64000) Run% = 0

' declare revision level of Universal Library

ULStat% = cbDeclareRevision(5.52!) If ULStat% <> 0 Then Stop

ULStat% = cbErrHandling(PRINTALL, DONTSTOP)

If ULStat% <> 0 Then Stop

'If cbErrHandling% is set for STOPALL or STOPFATAL during the program ' design stage, Visual Basic will be unloaded when an error is encountered. 'We suggest trapping errors locally until the program is ready for compiling ' to avoid losing unsaved data during program design. This can be done by 'setting cbErrHandling options as above and checking the value of ULStat% ' after a call to the library. If it is not equal to 0, an error has occurred. ULStat% = cbDConfigBit(Board1, AUXPORT, 0, Direction%) ' configure Bit 0 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 1, Direction%) ' configure Bit 1 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 2, Direction%) ' configure Bit 2 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 3, Direction%) ' configure Bit 3 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 4, Direction%) ' configure Bit 4 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 5, Direction%) ' configure Bit 5 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 6, Direction%) ' configure Bit 6 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigBit(Board1, AUXPORT, 7, Direction%) ' configure Bit 7 as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigPort(Board2, FIRSTPORTA, Direction%) ' configure FirstPortA as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigPort(Board2, FIRSTPORTB, Direction%) ' configure FirstPortB as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigPort(Board2, SECONDPORTA, Direction%) ' configure SecondPortA as output If ULStat% <> 0 Then Stop ULStat% = cbDConfigPort(Board2, SECONDPORTB, Direction%) ' configure SecondPortB as output If ULStat% <> 0 Then Stop '*******

' initialize digital output ports to a digital 1 of off for all but the well pumps '******* DataValue% = 1 + 2ULStat% = cbDOut(Board2, SECONDPORTA, DataValue%) If ULStat% <> 0 Then Stop DataValue% = 1 + 2ULStat% = cbDOut(Board2, SECONDPORTB, DataValue%) If ULStat% <> 0 Then Stop DataValue% = 1 + 2 + 4 + 8 + 16ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 0, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 1, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 2, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 3, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 4, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 5, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 6, 1) If ULStat% <> 0 Then Stop ULStat% = cbDBitOut(Board1%, AUXPORT, 7, 1) If ULStat% <> 0 Then Stop

'********

' initialize pumping rates
'********
ULStat% = cbFromEngUnits(Board1, UNI10VOLTS, SChemPOut, DataValue%)
If ULStat% <> 0 Then Stop
ULStat% = cbAOut(Board1, 1, UNI10VOLTS, DataValue%) ' South Chem pump
RPM output
If ULStat% <> 0 Then Stop
ULStat% = cbFromEngUnits(Board2, UNI10VOLTS, NChemPOut, DataValue%)
If ULStat% <> 0 Then Stop
ULStat% = cbAOut(Board2, 1, UNI10VOLTS, DataValue%) ' North Chem pump
RPM output
If ULStat% <> 0 Then Stop
ULStat% = cbAOut(Board2, 1, UNI10VOLTS, DataValue%) ' North Chem pump
RPM output
If ULStat% <> 0 Then Stop

```
' MsgBox (SWaterPOut%)
```

'******

'Initialize oxygen set point '**************

O2SetS.Caption = Format(O2Set(0), "0.0") O2SetN.Caption = Format(O2Set(1), "0.0") '*************

'Initialize pressure tank and pump settings '*********

'********

'Initialize flow counters flow counters initialized each time a new file is opened 'Flowcount(0) is the South well cluster, Flowcount(1) is the North well cluster 'Flowcount(2) = South Plot Pump, Flowcount(3) = North plot pump '********* For I = 0 To 3 flowcount(I) = 0Next I CmdStart.Enabled = 0'******** 'Initialize Well pump bits '******** FillBit(0) = 0FillBit(1) = 0CycleCountS = 0CycleCountN = 0'MsgBox ("test") '******** 'Calibrate O2 Sensors '******** 'Call O2Cal '********* 'Create a files for storing data '****** Date = NowTime = Now

```
fname = "c:\temp\DATA" + Format$(Date, "mmm dd ") + Format$(Time, "hh mm ss")
      + ".csv"
 Open fname For Output As #1
 Close
 Date = Now
 Time = Now
 fname3 = "c:\temp\DATA" + Format$(Date, "mmm dd ") + Format$(Time, "hh mm
      ss") + "flow.csv"
 Open fname3 For Output As #3
 Close
 Channel 14 = South Chem Metering Pump Hi Pin 31, Low Pin 32
 Channel 15 = North Chem Metering Pump Hi Pin 33, Low Pin 34
 Channel 16 = South Flow Meter Rate Hi Pin 52, Low Pin 53
 Channel 17 = South Flow Totalizer Hi Pin 54, Low Pin 55
'
 Channel 18 = North Flow Meter Rate Hi Pin 56, Low Pin 57
 Channel 19 = North Flow Totalizer Hi Pin 58, Low Pin 59
       Open fname3 For Append As #3
      Write #3, Format("Date Time"), Format("South Chem Pump"), Format("N Chem
      Pump"), _
        Format("S Flow Rate"), Format("S Flow Total"), _
        Format("N Flow Rate"), Format("N FlowTotal")
      Close
Do While Run% <> -1
If FillSec \leq 1 Then
  Fillsec1 = 0
  Else: Fillsec 1 = FillSec - 1
End If
'**********
'Obtain sensor data
'**********
Call Analog_In
Call Analog In4
'*********
'Fan Control
'*********
Call Fan
'**********
' Set up well pump control
'*****
'MsgBox ("Well Pump Cont IN")
Call WellPumpCtrl
'MsgBox ("Well Pump Cont out")
```

'***********

- Determine if plots need water and turn on appropriate pumps Note: make sure there is water in pressure tank
- ' before turning on pumps. If Tank pressure >= low set pressure 1 assume water is in tank.
- ' Delay chemical feed by one pump cycle and maintain water feed by ten pump cycles after turning

' off the chemical feed pump.

' The objective is to reduce the carbon source in the feed line to minimize the potential for biological growth in the

' distribution lines.

!*****

```
'ULStat% = cbDBitOut(Board1, AUXPORT, 2, 0) ' South Air Bit
```

```
' If ULStat% <> 0 Then Stop
```

' Call VentTime

```
'ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1) ' South Air Bit
```

```
' If ULStat% <> 0 Then Stop
```

'MsgBox ("Before South Air")

Call PlotPumpCtrl

'******

Write to the digital output channels the 6052 will be used for the South plot

' and the DDA02 will be used for the north plot the 6052 is configured bitwies and

' the DDA02 is configured port wise

'*****

'******

'Board 1 (6052) Output to control plot pumps and solenoid valves South plot bit 0 water pump

- ' (pin 85), bit 1 solenoid stop valve (pin 86)
- bit 2 chemical feed pump (pin 87), bit 3 three way soelnoid valve for air flush (pin 88),

' and bit 4 the south water well pump bit(0) (pin 89) '*******

- ULStat% = cbDBitOut(Board1%, AUXPORT, 0, PlotPumpBit(0))
- ' If ULStat% <> 0 Then Stop
- ' ULStat% = cbDBitOut(Board1%, AUXPORT, 1, PlotPumpBit(1))
- ' If ULStat% <> 0 Then Stop
- ' ULStat% = cbDBitOut(Board1%, AUXPORT, 2, PlotPumpBit(2))
- ' If ULStat% <> 0 Then Stop
- ' ULStat% = cbDBitOut(Board1%, AUXPORT, 3, PlotPumpBit(3))
- ' If ULStat% <> 0 Then Stop

'*******

```
Port B Board2 Output port to control plot pumps and solenoid valves North plot bit 4
     water pump (pin 32), bit 5 solenoid stop valve (pin 33)
  bit 6 chemical feed pump (pin 34), and bit 7 three way soelnoid valve for air flush
     (pin 35)
'*********
   DataValue1% = PlotPumpBit(4) + 2 * PlotPumpBit(5) + 4 * PlotPumpBit(6) + 8 *
     PlotPumpBit(7)
   ULStat% = cbDOut(Board2%, FIRSTPORTB, DataValue1%)
       If ULStat% <> 0 Then Stop
'*******
 'Bit 4 Board 1 south plot, Port A Unit 2 North plot Output port to control well pumps
     only 1 bits used (pin 21)
'*******
     MsgBox (WellPumpBit(0))
If WellPumpBit(0) = 1 Or WellPumpBit(1) = 1 Then 'Pumps are to run a pressure
     cycle followed by a fill cycle
 DataValue% = WellPumpBit(0) + 2 * WellPumpBit(1)
  ULStat% = cbDOut(Board2, SECONDPORTA, DataValue%)
       If ULStat% <> 0 Then Stop
     MsgBox (DataValue1%)
  Call PressureTime
  DataValue\% = 0 ' Vent pressure lines
   ULStat% = cbDOut(Board2, SECONDPORTA, DataValue%)
       If ULStat% <> 0 Then Stop
  Call FillTime ' Don't turn switches back on until sufficient time to fill bladder
     'MsgBox (DataValue1%)
Else: Call SleepTime 'This is the time for one pump cycle
```

End If

۱

DoEvents 'Yield to other processes Refresh 'required to update the screen

'*******

' determine how to store data it is not necessary to plot or record every data point.

'Data is recorded after M counter observations

' it is also desirable to limit the size of a given record. A new record is started after ' a fixed number (N counter) of events are recorded '*********

If M > MM Then ' Write date after (MM +2) sampling events Date_time = Now Open fname For Append As #1

Write #1, Format(Date_time), Format(A_Data(0), "#0.00"), Format(A_Data(1), "#0.00"), Format(A_Data(2), "#0.00"), Format(A_Data(3), "#0.00"), _

Format(A_Data(4), "#0.00"), Format(A_Data(5), "#0.00"), Format(A_Data(6), "#0.00"), Format(A_Data(7), "#0.00"), _

Format(A_Data(8), "#0.00"), Format(A_Data(9), "#0.00"), Format(A_Data(10), "#0.00"), Format(A_Data(11), "#0.00"), _

Format(flowcount(0), "#00000"), Format(flowcount(1), "#00000"), Format(flowcount(2), "#00000"), _

Format(flowcount(3), "#00000"), Format(A_Data(20), "#0.000"), Format(A_Data(21), "#0.000")

Close

M = 0 'reset the counter for recording and ploting after each data point is recorded '*********

' place the recorded data in arrays for ploting

 $O20(N) = A_Data(4)$ $O21(N) = A_Data(5)$ $O22(N) = A_Data(6)$ $O23(N) = A_Data(7)$ $O24(N) = A_Data(7)$ $O26(N) = A_Data(9)$ $O26(N) = A_Data(10)$ $O27(N) = A_Data(11)$ $Pres0(N) = A_Data(12)$ $Pres1(N) = A_Data(13)$ $Temp0(N) = A_Data(13)$ $Temp0(N) = A_Data(1)$ $Temp1(N) = A_Data(2)$ $Temp3(N) = Date_time$

!******

'update the plot '******

> Call Plot2 N = N + 1

'********

' determine if it is necessary to create a new file '*******

If N > NN Then 'Create a new file name after (NN) samples are recorded N = 1 'reset the counter Date = Now

```
Time = Now
    fname = "c:\temp\DATA" + Format$(Date, "mmm dd ") + Format$(Time, "hh mm
       ss") + ".csv"
    Open fname For Output As #1
    Close
'*******
' reset the flow counters
'*******
    For I = 0 To 3
      flowcount(I) = 0
    Next I
    'Call O2Cal
  End If
'MsgBox DaTime(N)
Else: M = M + 1
End If
```

Loop End Sub

Private Sub Fan()

'This subroutine is to operate the fan in the faults. The objective is to cool the

' vault and reduce the humidity in the vault. The sump pump will only remove part of

' the water and the vault would probably remain at near saturated conditions causing

' corrosion and other problems with the instrumentation. The Fans will be programed to be

' on when the outside temperature is cooler than the inside temperature as long as the inside

' temperature is above 10 C. Need to leave some cussion to avoid freezing conditions.

```
If A_Data(3) < A_Data(0) And A_Data(0) > 10 Then
    FanBit(0) = 0
    Else: FanBit(0) = 1
End If
If A_Data(3) < A_Data(1) And A_Data(1) > 10 Then
    FanBit(1) = 0
    Else: FanBit(1) = 1
End If
    ULStat% = cbDBitOut(Board1, AUXPORT, 0, FanBit(0)) 'Fan Control
    If ULStat% <> 0 Then Stop
        Start = Timer
    ULStat% = cbDBitOut(Board1, AUXPORT, 1, FanBit(1)) 'Fan Control
```

```
If ULStat% <> 0 Then Stop
Start = Timer
```

End Sub

Private Sub O2Cal()

```
Dim AirVolt(7)
Dim N2Volt(7)
'******
'Calibrate O2 Sensors first time throuth routine. Sensor reported to respons 90% in 60
       sec
' Obtain Initial sensor data
'********
'*********
'Create a file for storing Calibration data
'******
Label2.BackColor = & HFF& 'red
Label2.Caption = "Calibrating"
 Date = Now
 Time = Now
 fname2 = "c:\temp\DATA" + Format$(Date, "mmm dd ") + Format$(Time, "hh mm
       ss'') + "cal.csv"
 Open fname2 For Output As #2
 Close
'******
'First obtain air reading all valves at the same time
'******
  DataValue% = 1 * 1 + 1 * 2 + 1 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Do not activate N2 Stop
       valve to pump box Bit 0
   If ULStat% <> 0 Then Stop
  DataValue% = 0 * 1 + 0 * 2 + 0 * 4 + 0 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTB, DataValue%) 'Activate All
       Sample/calibrate valves
   If ULStat% <> 0 Then Stop
    Start1 = Timer
Do While Timer < (Start1 + CalTime)
    Call Analog_In3
      Date time = Now
    Open fname2 For Append As #2
    Write #2, Format(Date time), Format(A Data(4), "#0.000"), Format(A Data(5),
       "#0.000"), _
    Format(A_Data(6), "#0.000"), Format(A_Data(7), "#0.000"), _
```

```
Format(A_Data(8), "#0.000"), Format(A_Data(9), "#0.000"), Format(A_Data(10),
       "#0.000"),
    Format(A_Data(11), "#0.0000"), Format(" Air")
    Close
  O2Val(0).Caption = Format$(A Data(4), "0.000")
  MsgBox (A_Data(4))
  O2Val(1).Caption = Format(A_Data(5), "0.000")
  O2Val(2).Caption = Format(A_Data(6), "0.000")
  O2Val(3).Caption = Format(A_Data(7), "0.000")
  O2Val(4).Caption = Format(A_Data(8), "0.000")
  O2Val(5).Caption = Format$(A_Data(9), "0.000")
  O2Val(6).Caption = Format$(A Data(10), "0.000")
  O2Val(7).Caption = Format(A Data(11), "0.000")
    DoEvents 'Yield to other processes
    Refresh 'required to update the screen
  Call SleepTime
Loop
For I = 0 To 7
AirVolt(I) = A_Data(I + 4)
Next I
'*******
' Supply N2 only to south low stop N2 from pump box
'*******
  DataValue% = 0 * 1 + 0 * 2 + 1 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Activate N2 stop valve
       and Air/N2 valve for N2 calibration
   If ULStat% <> 0 Then Stop
  DataValue% = 0 * 1 + 1 * 2 + 1 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTB, DataValue%) 'Activate
       Sample/Calibrate valves for South Low
   If ULStat% <> 0 Then Stop
'MsgBox ("South Low ")
    Start1 = Timer
Label2.BackColor = &HFF00& ' green
Refresh
Do While Timer < (Start1 + CalTime)
    Call Analog In3
       A Data(4) = 0 'comment line out when not testing
       A_Data(5) = 0 'comment line out when not testing
      Date time = Now
    Open fname2 For Append As #2
    Write #2, Format(Date time), Format(A Data(4), "#0.000"), Format(A Data(5),
       "#0.000"), _
    Format(""), Format(""), _
```

```
Format(""), Format(""), _
    Format(""), Format("N2")
    Close
  O2Val(0).Caption = Format(A_Data(4), "0.000")
  O2Val(1).Caption = Format(A_Data(5), "0.000")
    DoEvents 'Yield to other processes
    Refresh 'required to update the screen
  Call SleepTime
Loop
For I = 0 To 1
  N2Volt(I) = A_Data(I + 4)
Next I
'Begin South High supplying N2
  DataValue% = 0 * 1 + 1 * 2 + 0 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Activate N2/Air Valve
      for N2 stop valve for
       'South High channels 6 and 7
   If ULStat% <> 0 Then Stop
  DataValue% = 1 * 1 + 0 * 2 + 1 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTB, DataValue%) 'Activate
       Sample/Calibrate for
       'South High channels 6 and 7
   If ULStat% <> 0 Then Stop
'MsgBox ("South High 1")
    Start1 = Timer
Do While Timer < (Start1 + CalTime)
    Call Analog In3
       A Data(6) = 0 'comment line out when not testing
,
       A Data(7) = 0 'comment line out when not testing
      Date time = Now
    Open fname2 For Append As #2
    Write #2, Format(Date_time), Format(""), Format(""), _
    Format(A Data(6), "#0.000"), Format(A Data(7), "#0.000"),
    Format(""), Format(""), _
    Format(""), Format("N2")
    Close
  O2Val(2).Caption = Format$(A_Data(6), "0.00")
  O2Val(3).Caption = Format$(A Data(7), "0.00")
    DoEvents 'Yield to other processes
    Refresh 'required to update the screen
  Call SleepTime
Loop
For I = 0 To 1
  N2Volt(I + 2) = A Data(I + 6)
Next I
```

```
'Begin North Low N2 Calibration
  DataValue% = 0 * 1 + 1 * 2 + 1 * 4 + 0 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Activate N2/Air Valve
       and N2 stop valve for
       'North Low Channels 8 and 9
   If ULStat% <> 0 Then Stop
  DataValue% = 1 * 1 + 1 * 2 + 0 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTB, DataValue%) 'Activate
       Sample/Calibrate valves
       'North Low Channels 8 and 9
   If ULStat% <> 0 Then Stop
    Start1 = Timer
Do While Timer < (Start1 + CalTime)
    Call Analog_In3
       A_Data(8) = 0 'comment line out when not testing
       A Data(9) = 0 'comment line out when not testing
      Date_time = Now
    Open fname2 For Append As #2
    Write #2, Format(Date_time), Format(""), Format(""), _
    Format(""), Format(""), _
    Format(A_Data(8), "#0.000"), Format(A_Data(9), "#0.000"), Format(""), _
    Format(""), Format("N2")
    Close
  O2Val(4).Caption = Format(A_Data(8), "0.00")
  O2Val(5).Caption = Format$(A_Data(9), "0.00")
    DoEvents 'Yield to other processes
    Refresh 'required to update the screen
  Call SleepTime
Loop
For I = 0 To 1
  N2Volt(I + 4) = A Data(I + 8)
Next I
'Begin North High N2 Calibration
  DataValue% = 0 * 1 + 1 * 2 + 1 * 4 + 1 * 8 + 0 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Activate N2/Air Valve
       and N2 stop valve
       'North High Channels 10 and 11
   If ULStat% <> 0 Then Stop
  DataValue% = 1 * 1 + 1 * 2 + 1 * 4 + 0 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTB, DataValue%) 'Activate
       Sample/Calibrate valves for
       'North High Channels 10 and 11
   If ULStat% <> 0 Then Stop
    Start1 = Timer
```

```
Do While Timer < (Start1 + CalTime)
    Call Analog_In3
       A_Data(10) = 0 'comment line out when not testing
۲
       A Data(11) = 0 'comment line out when not testing
      Date time = Now
    Open fname2 For Append As #2
    Write #2, Format(Date time), Format(""), Format(""),
    Format(""), Format(""), _
    Format(""), Format(""), Format(A_Data(10), "#0.000"), _
    Format(A_Data(11), "#0.000"), Format("N2")
    Close
  O2Val(6).Caption = Format(A_Data(10), "0.00")
  O2Val(7).Caption = Format(A_Data(11), "0.00")
    DoEvents 'Yield to other processes
    Refresh 'required to update the screen
  Call SleepTime
Loop
For I = 0 To 1
  N2Volt(I + 6) = A Data(I + 10)
Next I
For I = 0 To 7
Slope(I + 4) = 20.9 / (AirVolt(I) - N2Volt(I))
Intercept(I + 4) = (-1) * Slope(I + 4) * N2Volt(I)
Next I
    Open fname2 For Append As #2
    Write #2, Format("Slopes"), Format(Slope(4), "#0.000"), Format(Slope(5),
       "#0.000"),
    Format(Slope(6), "#0.000"),
    Format(Slope(7), "#0.000"), Format(Slope(8), "#0.000"), Format(Slope(9),
       "#0.000"),
    Format(Slope(10), "#0.000"), Format(Slope(11), "#0.000")
    Close
    Open fname2 For Append As #2
    Write #2, Format("Intercepts"), Format(Intercept(4), "#0.000"), Format(Intercept(5),
       Format(Intercept(6), "#0.000"), _
    Format(Intercept(7), "#0.000"), Format(Intercept(8), "#0.000"), Format(Intercept(9),
       "#0.000"),
    Format(Intercept(10), "#0.000"), Format(Intercept(11), "#0.000")
    Close
  DataValue% = 1 * 1 + 1 * 2 + 1 * 4 + 1 * 8 + 1 * 16 + 1 * 32 + 1 * 64 + 1 * 128
   ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%) 'Denergize N2/Air Valve
```

```
If ULStat% <> 0 Then Stop
```

Label2.BackColor = &HFFFFF Label2.Caption = "" DoEvents 'Yield to other processes Refresh 'required to update the screen

End Sub

Private Sub PlotPumpCtrl()

Dim AVGO2 '******

' fluids are pumped only part of the time. This allows draining the lines in an attempt to ' minimize the biological growth in the pipeing. pulses of flow are delivered to the plot

'one part out of the variable cyclecount cyclecount must be 3 or greater '*******

If A_Data(12) > SouthLoPSet - 1 Then ' Sufficient water pressure to operate pump $AVGO2 = (A_Data(4) + A_Data(5)) / 2$ AVGO2 = 20 'for testing purposes If AVGO2 > O2Set(0) Then ' Sufficient oxygen to apply water Cnt1.Caption = Format\$((cyclecount - CycleCountS) * (FilSec + PresSec), "0") CycleCountS = CycleCountS + 1 'used to determine when to pump water vs flush with air 'MsgBox (CycleCountS) If CycleCountS = 1 Then 'Turn on plot pump chemical pump and open solenoid valve flowcount(2) = flowcount(2) + 1 'Increment South water flow counter SFlowR = SWaterPOut ' south plot water flow controller activated PlotStopBit(0) = 0 ' solenoid stop valve activated (opened) normally closed valve ChemPumpBit(0) = 0 ' south chemical pump bit turned on pin 34 Note a zero is ' on for this pump PlotAirBit(0) = 1 'south vent valve is off lblPump(0).BackColor = &HFF00& 'green lblPump(1).BackColor = &HFF00& 'green ElseIf CycleCountS = 2 Then ' Flush line with Air everything off but air SFlowR = 0 ' stop flow through flow controller PlotStopBit(0) = 1 ' closes the solenoid stop valve (normally closed valve) ChemPumpBit(0) = 1 ' a 1 turning off south chemical pump bit turned off PlotAirBit(0) = 0 south vent valve is on lblPump(0).BackColor = &HFFFF& 'yellow lblPump(1).BackColor = &HFFFF& 'Yellow

 $ElseIf\ CycleCountS > 2\ And\ CycleCountS < cyclecount\ Then\ '\ everything\ off$

SFlowR = 0 ' no flow thrugh flow controller PlotStopBit(0) = 1 ' close solenoid stop valve (normally closed valve) ChemPumpBit(0) = 1 'south chemical pump bit turned off PlotAirBit(0) = 1 'south vent valve off (normally closed valve) lblPump(0).BackColor = &HFF& 'red lblPump(1).BackColor = &HFF& 'red ElseIf CycleCountS >= cyclecount Then 'last cycle before a pulse everything off CycleCountS = 0SFlowR = 0 ' no flow thrugh flow controller PlotStopBit(0) = 1 ' close solenoid stop valve (normally closed valve) ChemPumpBit(0) = 1 ' south chemical pump bit turned off PlotAirBit(0) = 1 'south vent valve off (normally closed valve) lblPump(0).BackColor = &HFF& 'red lblPump(1).BackColor = &HFF& 'red ans = MsgBox("Continue?", vbYesNo + vbQuestion, "Problem in Plot Else: Pump Control Logic ")

End If

Else: 'insuficient oxygen to deliver water Cnt1.Caption = Format\$("O2 ??") SFlowR = 0 ' no flow thrugh flow controller PlotStopBit(0) = 1 ' close solenoid stop valve (normally closed valve) ChemPumpBit(0) = 1 'south chemical pump bit turned off PlotAirBit(0) = 1 'south vent valve off (normally closed valve) lblPump(0).BackColor = &HFF& 'red lblPump(1).BackColor = &HFF& 'red End If Else: 'Insuficient water in pressure tank to run a cycle

Cnt1.Caption = Format\$("H2O ??")

SFlowR = 0 ' no flow thrugh flow controller

PlotStopBit(0) = 1 ' close solenoid stop valve (normally closed valve)

ChemPumpBit(0) = 1 'south chemical pump bit turned off

PlotAirBit(0) = 1 'south vent valve off (normally closed valve)

lblPump(0).BackColor = &H8000000F 'grey

lblPump(1).BackColor = &H8000000F 'grey

End If

If A_Data(13) > NorthLoPSet - 1 Then 'Sufficient water pressure to operate pump AVGO2 = (A Data(8) + A Data(9)) / 2AVGO2 = 20 'for testing purposes If AVGO2 > O2Set(1) Then ' Sufficient oxygen to apply water Cnt2.Caption = Format\$((cyclecount - CycleCountN) * (FilSec + PresSec), "0") CycleCountN = CycleCountN + 1If CycleCountN = 1 Then flowcount(3) = flowcount(3) + 1 'Increment South water flow counter

NFlowR = NWaterPOut ' north plot water pump bit turned on pin 32 Note a zero is on for this pump PlotStopBit(1) = 0 ' solenoid stop valve activated (opened) normally closed ChemPumpBit(1) = 0 ' north chemical pump bit turned on PlotAirBit(1) = 1 'north vent valve not activated lblPump(2).BackColor = &HFF00& 'green lblPump(3).BackColor = &HFF00& 'green ElseIf CycleCountN = 2 Then NFlowR = 0 ' a 1 is turning off the South plot water PlotStopBit(1) = 1 ' closes the solenoid stop valve ChemPumpBit(1) = 1 ' north chemical pump bit turned off PlotAirBit(1) = 0 'north compressed air vent valve lblPump(2).BackColor = &HFFFF& 'Yellow lblPump(3).BackColor = &HFFFF& 'Yellow ElseIf CycleCountN > 2 And CycleCountN < cyclecount Then NFlowR = 0 ' a 1 is turning off the flow controller PlotStopBit(1) = 1 ' solenoid stop valve ChemPumpBit(1) = 1 'north chemical pump bit turned off PlotAirBit(1) = 1 'south compressed air vent valve lblPump(2).BackColor = &HFF& 'red lblPump(3).BackColor = &HFF& 'red ElseIf CycleCountN >= cyclecount Then 'last cycle before a pulse CycleCountN = 0NFlowR = 0 ' a 1 is turning off the flow controller PlotStopBit(1) = 1 ' solenoid stop valve ChemPumpBit(1) = 1 'north chemical pump bit turned off PlotAirBit(1) = 1 'south compressed air vent valve lblPump(2).BackColor = &HFF& 'red lblPump(3).BackColor = &HFF& 'red ans = MsgBox("Continue?", vbYesNo + vbQuestion, "Problem in Plot Else: Pump Control Logic ") End If Else: 'insuficient oxygen to deliver water Cnt2.Caption = Format\$("O2 ??") NFlow $\mathbf{R} = 0$ ' a 1 is turning off the flow controller PlotStopBit(1) = 1 ' solenoid stop valve ChemPumpBit(1) = 1 ' north chemical pump bit turned off PlotAirBit(1) = 1 'south compressed air vent valve lblPump(2).BackColor = &HFF& 'red lblPump(3).BackColor = &HFF& 'red End If Else: 'Insuficient water in pressure tank to run a cycle Cnt2.Caption = Format\$("H2O ??") NFlowR = 0 ' a 1 is turning off the flow controller PlotStopBit(1) = 1 ' solenoid stop valve ChemPumpBit(1) = 1 ' north chemical pump bit turned off

```
PlotAirBit(1) = 1 'south compressed air vent valve
      lblPump(2).BackColor = &H8000000F 'grey
      lblPump(3).BackColor = &H8000000F 'grey
  End If
'MsgBox ("test")
'*******
' first set the analog outputs then the Digital outputs
'*******
'ULStat% = cbFromEngUnits(Board2, UNI10VOLTS, NFlowR, DataValue%)
' If ULStat% <> 0 Then Stop
  ULStat% = cbAOut(Board2, 0, UNI10VOLTS, DataValue%)
 If ULStat <> 0 Then Stop
  'MsgBox (NFlowR)
'ULStat% = cbFromEngUnits(Board1, UNI10VOLTS, SFlowR, DataValue%)
' If ULStat% <> 0 Then Stop
 ULStat% = cbAOut(Board1, 0, UNI10VOLTS, DataValue%)
'
  If ULStat <> 0 Then Stop
DataValue\% = ChemPumpBit(0) + 2 * ChemPumpBit(1)
ULStat% = cbDOut(Board2, SECONDPORTB, DataValue%) ' chemical flow bits
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 4, PlotStopBit(0)) 'south stop valve
  If ULStat% <> 0 Then Stop
ULStat\% = cbDBitOut(Board1, AUXPORT, 5, PlotStopBit(1)) 'north stop valve
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 2, PlotAirBit(0)) 'south air valve
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 3, PlotAirBit(1)) 'north air valve
  If ULStat% <> 0 Then Stop
'******
' measure flows
'******
  If PlotStopBit(0) = 0 Or PlotStopBit(1) = 0 Then
      delay = 10
      Call DTime(delay)
      Call Analog In2
      Date time = Now
       Open fname3 For Append As #3
      Write #3, Format(Date_time), Format(A_Data(14), "#0.0000"),
      Format(A_Data(15), "#0.000"), _
        Format(A_Data(16), "#0.000"), Format(A_Data(17), "#0.000"),
      Format(A_Data(18), "#0.000").
        Format(A Data(19), "#0.000")
      Close
```

```
Call DTime(delay)
      Call Analog_In2
      Date_time = Now
       Open fname3 For Append As #3
      Write #3, Format(Date_time), Format(A_Data(14), "#0.0000"),
      Format(A_Data(15), "#0.000"), _
        Format(A_Data(16), "#0.000"), Format(A_Data(17), "#0.000"),
      Format(A_Data(18), "#0.000"), _
        Format(A Data(19), "#0.000")
      Close
      Call DTime(delay)
      Call Analog_In2
      Date time = Now
       Open fname3 For Append As #3
      Write #3, Format(Date_time), Format(A_Data(14), "#0.0000"),
      Format(A_Data(15), "#0.000"), _
        Format(A_Data(16), "#0.000"), Format(A_Data(17), "#0.000"),
      Format(A_Data(18), "#0.000"), _
        Format(A_Data(19), "#0.000")
      Close
      delay = FilSec + PresSec - delay * 3
      Call DTime(delay)
  End If
If CycleCountN = 2 And CycleCountS = 2 Then
  ULStat% = cbDBitOut(Board1, AUXPORT, 2, 0)
    If ULStat% <> 0 Then Stop
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 0)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1)
    If ULStat% <> 0 Then Stop
 ULStat% = cbDBitOut(Board1, AUXPORT, 3, 1)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 2, 0)
    If ULStat% <> 0 Then Stop
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 0)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1)
    If ULStat% <> 0 Then Stop
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 1)
    If ULStat% <> 0 Then Stop
      Call Analog In2
      Date time = Now
       Open fname3 For Append As #3
```

```
Write #3, Format(Date_time), Format(A_Data(14), "#0.0000"),
      Format(A_Data(15), "#0.000"), _
        Format(A_Data(16), "#0.000"), Format(A_Data(17), "#0.000"),
      Format(A_Data(18), "#0.000"), _
        Format(A_Data(19), "#0.000")
      Close
ElseIf CycleCountN = 2 And CycleCountS <> 2 Then
    ULStat% = cbDBitOut(Board1, AUXPORT, 2, 0)
      If ULStat% <> 0 Then Stop
    Call VentTime
    ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1)
      If ULStat% <> 0 Then Stop
    Call VentTime
    ULStat% = cbDBitOut(Board1, AUXPORT, 2, 0)
    If ULStat% <> 0 Then Stop
    Call VentTime
    ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1)
    If ULStat% <> 0 Then Stop
      Call Analog In2
      Date_time = Now
       Open fname3 For Append As #3
      Write #3, Format(Date time), Format(A Data(14), "#0.0000"),
      Format(A_Data(15), "#0.000"), _
        Format(A Data(16), "#0.000"), Format(A Data(17), "#0.000"),
      Format(A_Data(18), "#0.000"), _
        Format(A_Data(19), "#0.000")
      Close
ElseIf CycleCountS = 2 And CycleCountN <> 2 Then
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 0)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 1)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 0)
    If ULStat% <> 0 Then Stop
  Call VentTime
  ULStat% = cbDBitOut(Board1, AUXPORT, 3, 1)
    If ULStat% <> 0 Then Stop
      Call Analog In2
      Date_time = Now
       Open fname3 For Append As #3
      Write #3, Format(Date_time), Format(A_Data(14), "#0.0000"),
      Format(A Data(15), "#0.000"),
        Format(A_Data(16), "#0.000"), Format(A_Data(17), "#0.000"),
      Format(A_Data(18), "#0.000"), _
```

```
Format(A_Data(19), "#0.000")
```

Close

Else:

```
End If
' If WellPumpBit(0) = 0 Or WellPumpBit(1) = 0 Then 'Pumps are to run a pressure
      cycle followed by a fill cycle
   DataValue% = WellPumpBit(0) + 2 * WellPumpBit(1)
   ULStat% = cbDOut(Board2, SECONDPORTA, DataValue%)
         If ULStat% <> 0 Then Stop
       'MsgBox (DataValue1%)
    Call PressureTime
۲
    If CycleCoutnS = 1 Or CycleCountN = 1 Then
۲
       DataValue\% = 3 'Vent pressure lines
       ULStat% = cbDOut(Board2, SECONDPORTA, DataValue%)
,
        If ULStat% <> 0 Then Stop
,
       Call FillTime ' Don't turn switches back on until sufficient time to fill bladder
       'MsgBox (DataValue1%)
    End If
' Else: Call SleepTime ' This is the time for one pump cycle
' End If
DataValue\% = 3
ULStat% = cbDOut(Board2, SECONDPORTB, DataValue%) ' chemical flow bits
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 4, 1) 'south stop valve
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 5, 1) 'north stop valve
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 2, 1) 'south air valve
  If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1, AUXPORT, 3, 1) 'north air valve
  If ULStat% <> 0 Then Stop
    Call Analog_In
```

DoEvents 'Yield to other processes Refresh 'required to update the screen End Sub

Private Sub WellPumpCtrl()

'*****

' Determine if well pumps should cycle. Since the well pumps cycle faster than the plot pumps,

' the well pump cycle will control the sampling frequency '***********

'MsgBox (WellPumpBit(0))

٠

If A Data(12) <= SouthLoPSet Then WellPumpBit(0) = 1FillBit(0) = 0lblPump(4).BackColor = &HFFFF& 'Yellow flowcount(0) = flowcount(0) + 1'MsgBox ("If 1") ElseIf A_Data(12) > SouthHiPSet And FillBit(0) = 1 Then ' WellPumpBit(0) = 0lblPump(4).BackColor = &HFF& 'Red 'MsgBox ("If loop 2") ElseIf A Data(12) > SouthLoPSet And FillBit(0) = 0 And A Data(12) < SouthHiPSet Then ' WellPumpBit(0) = 1lblPump(4).BackColor = &HFF00& 'green flowcount(0) = flowcount(0) + 1'MsgBox ("If loop 3") ElseIf A_Data(12) \geq SouthHiPSet Then WellPumpBit(0) = 0FillBit(0) = 1lblPump(4).BackColor = &HFF& 'red 'MsgBox ("If loop 4") Else: ans = MsgBox("Continue?", vbYesNo + vbQuestion, "Problem in Pump Control Logic ")

End If

If A_Data(13) <= NorthLoPSet Then WellPumpBit(1) = 1 FillBit(1) = 0 lblPump(5).BackColor = &HFFFF& 'Yellow flowcount(1) = flowcount(1) + 1 'MsgBox ("If 1") ElseIf A_Data(13) > NorthLoPSet And FillBit(1) = 1 Then WellPumpBit(1) = 0 lblPump(5).BackColor = &HFF& 'Red 'MsgBox ("If loop 2") ElseIf A_Data(13) > NorthLoPSet And FillBit(1) = 0 And A_Data(13) < NorthHiPSet Then WellPumpBit(1) = 1 lblPump(5).BackColor = &HFF00& 'green flowcount(1) = flowcount(1) + 1 'MsgBox ("If loop 3") ElseIf A_Data(13) >= NorthHiPSet Then WellPumpBit(1) = 0 FillBit(1) = 1 lblPump(5).BackColor = &HFF& 'red 'MsgBox ("If loop 4") Else: ans = MsgBox("Continue?", vbYesNo + vbQuestion, "Problem in Pump Control Logic ")

End If

' MsgBox ("test")

End Sub

Private Sub CmdStop_Click()

'*******

' set output lines to off when system is stoped '******

```
DataValue\% = 3
 ULStat% = cbDOut(Board2, SECONDPORTB, DataValue%)
    If ULStat% <> 0 Then Stop
DataValue\% = 1 + 2 + 4 + 8 + 16
ULStat% = cbDOut(Board2, FIRSTPORTA, DataValue%)
    If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 0, 1)
If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 1, 1)
If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 2, 1)
If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 3, 1)
If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 4, 1)
If ULStat% <> 0 Then Stop
ULStat% = cbDBitOut(Board1%, AUXPORT, 5, 1)
If ULStat% <> 0 Then Stop
```

```
ULStat% = cbDBitOut(Board1%, AUXPORT, 6, 1)
   If ULStat% <> 0 Then Stop
   ULStat% = cbDBitOut(Board1%, AUXPORT, 7, 1)
   If ULStat% <> 0 Then Stop
'*******
'initialize states of the output ports for Board 2 DDA02
'*******
    DataValue1% = 1 + 2 * 1 + 4 * 1 + 8 * 1 + 16 * 1 + 32 * 1
۱
    ULStat% = cbDOut(Board2%, FIRSTPORTB, DataValue1%)
        If ULStat% <> 0 Then Stop
    ULStat% = cbDOut(Board2%, FIRSTPORTA, DataValue1%)
        If ULStat% <> 0 Then Stop
    ULStat% = cbDOut(Board2%, SECONDPORTA, 0)
        If ULStat% <> 0 Then Stop
Run\% = -1
Close 1
```

```
Close 2
```

```
Close 3
```

```
Close
```

CmdStart.Enabled = True

End Sub

Private Sub Analog_In() ' used for channel 0 thru 13

'********

```
'Analog Channel inputs PCI-DAS6031 Board 1
```

- Channel 0 = South Vault Temperature Sensor Hi Pin 2, Low Pin 3
- ' Channel 1 = North Vault Temperature Sensor Hi Pin 4, Low Pin 5
- ' Channel 2 = Shed Temperature Sensor Hi Pin 6, Low Pin 7
- ' Channel 3 = Outside Air Under Shed Temperature Sensor Hi Pin 8, Low Pin 9
- ' Channel 4 = South Plot Low O2 Sensor 1 Hi Pin 10, Low Pin 11
- ' Channel 5 = South Plot Low O2 Sensor 2 Hi Pin 12, Low Pin 13
- ' Channel 6 = South Plot Hi O2 Sensor 1 Hi Pin 14, Low Pin 15
- ' Channel 7 = South Plot Hi O2 Sensor 2 Hi Pin 16, Low Pin 17
- ' Channel 8 = North Plot Low O2 Sensor 1 Hi Pin 19, Low Pin 20
- ' Channel 9 = North Plot Low O2 Sensor 2 Hi Pin 21, Low Pin 22
- ' Channel 10 = North Plot Hi O2 Sensor 1 Hi Pin 23, Low Pin 24
- ' Channel 11 = North Plot Hi O2 Sensor 2 Hi Pin 25, Low Pin 26
- ' Channel 12 = South Pressure Transducer Hi pin 27, Low Pin 28
- ' Channel 13 = North Pressure Transducer Hi Pin 29, Low Pin 30
- ' Channel 14 = South Chem Metering Pump Hi Pin 31, Low Pin 32
- Channel 15 = North Chem Metering Pump Hi Pin 33, Low Pin 34
- ' Channel 16 = South Flow Meter Rate Hi Pin 52, Low Pin 53

```
' Channel 17 = South Flow Totalizer Hi Pin 54, Low Pin 55
' Channel 18 = North Flow Meter Rate Hi Pin 56, Low Pin 57
 Channel 19 = North Flow Totalizer Hi Pin 58, Low Pin 59
 Channel 20 = South Old Pressure transducer Hi pin 60, Low Pin 61
 Channel 21 = North Old Pressure transducer Hi Pin 62, Low Pin 63
'*******
'ReDim SumAdata(13)
'ReDim Data(NumPoints)
For I = 0 To 13
  MemHandle = cbWinBufAlloc(NumPoints)
  If MemHandle = 0 Then Stop
LowChannel = i
'HighChannel = i
'CBCount& = NumPoints% ' Total number of data points to collect
'CBRate\& = 90000
                        'Sampling rate in HZ per channel
    Gain = Voltrange(I)
'Options = CONVERTDATA
  ULStat% = cbAInScan(Board1, I, I, NumPoints, CBRate&, Gain, MemHandle,
      Options)
  If ULStat\% = 91 Then
    ULStat% = cbErrHandling(DONTPRINT, DONTSTOP)
  ElseIf ULStat% <> 0 Then
    Stop
  End If
' transfer values from Windows buffer to data array used by VBA
  ULStat% = cbWinBufToArray(MemHandle, ADData(0), FirstPoint, NumPoints)
  ULStat% = cbWinBufFree(MemHandle)
                                         'Free up memory for use by
  If ULStat% <> 0 Then Stop
                                     ' other programs
  If ULStat% <> 0 Then Stop
  SumAdata(I) = 0
  For J = 0 To NumPoints
    ULStat = cbToEngUnits(Board1, Gain, ADData%(J), Data(J))
    SumAdata(I) = SumAdata(I) + Data(J)
  Next J
  A_Data(I) = SumAdata(I) / NumPoints
'MsgBox (A_Data(i%))
Next I
'*******
' Convert voltages to real world values
'*******
For I = 0 To 13
  A_Data(I) = (A_Data(I) - Intercept(I)) * Slope(I)
Next I
```

```
'*******
'Create Display captions
'*******
'A_Data(4) = 9
'A_Data(5) = 9
For J = 0 To 3
    TempVal(J).Caption = Format$(A_Data(J), "0.00")
Next J
For J = 0 To 7
    O2Val(J).Caption = Format$(A_Data(J + 4), "0.00")
Next J
For J = 0 To 1
    TankPres(J).Caption = Format$(A_Data(J + 12), "0.00")
Next J
```

Refresh 'required to update the screen

End Sub

Private Sub Analog_In2() ' used for channel 14 thru 19

```
'*********
'Analog Channel inputs PCI-DAS6031 Board 1
' Channel 14 = South Chem Metering Pump Hi Pin 31, Low Pin 32
' Channel 15 = North Chem Metering Pump Hi Pin 33, Low Pin 34
' Channel 16 = South Flow Meter Rate Hi Pin 52, Low Pin 53
 Channel 17 = South Flow Totalizer Hi Pin 54, Low Pin 55
 Channel 18 = North Flow Meter Rate Hi Pin 56, Low Pin 57
' Channel 19 = North Flow Totalizer Hi Pin 58, Low Pin 59
'*******
'ReDim SumAdata(13)
'ReDim Data(NumPoints)
For I = 14 To 19
  MemHandle = cbWinBufAlloc(NumPoints)
  If MemHandle = 0 Then Stop
LowChannel = i
'HighChannel = i
'CBCount& = NumPoints% ' Total number of data points to collect
'CBRate& = 90000
                        'Sampling rate in HZ per channel
    Gain = Voltrange(I)
'Options = CONVERTDATA
  ULStat% = cbAInScan(Board1, I, I, NumPoints, CBRate&, Gain, MemHandle,
      Options)
  If ULStat\% = 91 Then
```

```
ULStat% = cbErrHandling(DONTPRINT, DONTSTOP)
 ElseIf ULStat% <> 0 Then
    Stop
 End If
' transfer values from Windows buffer to data array used by VBA
  ULStat% = cbWinBufToArray(MemHandle, ADData(0), FirstPoint, NumPoints)
  ULStat% = cbWinBufFree(MemHandle) 'Free up memory for use by
 If ULStat% <> 0 Then Stop
                                   ' other programs
 If ULStat% <> 0 Then Stop
 SumAdata(I) = 0
 For J = 0 To NumPoints
    ULStat = cbToEngUnits(Board1, Gain, ADData%(J), Data(J))
    SumAdata(I) = SumAdata(I) + Data(J)
  Next J
  A_Data(I) = SumAdata(I) / NumPoints
'MsgBox (A_Data(i%))
```

Next I

Refresh 'required to update the screen

End Sub

Private Sub SleepTime() 'Time between measurements when water is not needed

```
Start = Timer
Do While Timer < Start + FilSec + PresSec
If Timer < Start Then Start = Start - 86400 'Timer crossed midnight
DoEvents ' Yield to other processes
Loop
```

End Sub

Private Sub DTime(delay) 'Delay time

```
Start = Timer
Do While Timer < Start + delay
If Timer < Start Then Start = Start - 86400 'Timer crossed midnight
DoEvents ' Yield to other processes
Loop
```

End Sub

Private Sub Analog_In3() ' used for channel 4 thru 11

'******

```
'Analog Channel inputs PCI-DAS6031 Board 1
' Channel 4 = South Plot Low O2 Sensor 1 Hi Pin 10, Low Pin 11
' Channel 5 = South Plot Low O2 Sensor 2 Hi Pin 12, Low Pin 13
'
 Channel 6 = South Plot Hi O2 Sensor 1 Hi Pin 14, Low Pin 15
' Channel 7 = South Plot Hi O2 Sensor 2 Hi Pin 16, Low Pin 17
 Channel 8 = North Plot Low O2 Sensor 1 Hi Pin 19, Low Pin 20
' Channel 9 = North Plot Low O2 Sensor 2 Hi Pin 21, Low Pin 22
' Channel 10 = North Plot Hi O2 Sensor 1 Hi Pin 23, Low Pin 24
' Channel 11 = North Plot Hi O2 Sensor 2 Hi Pin 25, Low Pin 26
'*******
'ReDim SumAdata(13)
'ReDim Data(NumPoints)
For I = 4 To 11
  MemHandle = cbWinBufAlloc(NumPoints)
  If MemHandle = 0 Then Stop
LowChannel = i
'HighChannel = i
'CBCount& = NumPoints% ' Total number of data points to collect
'CBRate\& = 90000
                        'Sampling rate in HZ per channel
    Gain = Voltrange(I)
'Options = CONVERTDATA
  ULStat% = cbAInScan(Board1, I, I, NumPoints, CBRate&, Gain, MemHandle,
      Options)
  If ULStat\% = 91 Then
    ULStat% = cbErrHandling(DONTPRINT, DONTSTOP)
  ElseIf ULStat% <> 0 Then
    Stop
  End If
' transfer values from Windows buffer to data array used by VBA
  ULStat% = cbWinBufToArray(MemHandle, ADData%(0), FirstPoint, NumPoints)
  ULStat% = cbWinBufFree(MemHandle)
                                          ' Free up memory for use by
  If ULStat% <> 0 Then Stop
                                    ' other programs
  If ULStat% <> 0 Then Stop
  SumAdata(I) = 0
  For J = 0 To NumPoints
    ULStat = cbToEngUnits(Board1, Gain, ADData%(J), Data(J))
    SumAdata(I) = SumAdata(I) + Data(J)
  Next J
  A_Data(I) = SumAdata(I) / NumPoints
'MsgBox (A Data(i%))
Next I
```

Refresh 'required to update the screen

End Sub

Private Sub Analog_In4() 'used for channel 20 thru 21

```
'******
'Analog Channel inputs PCI-DAS6031 Board 1
' Channel 20 = South Old Pressure transducer Hi pin 60, Low Pin 61
' Channel 21 = North Old Pressure transducer Hi Pin 62, Low Pin 63
'*******
'ReDim SumAdata(13)
'ReDim Data(NumPoints)
For I = 20 To 21
  MemHandle = cbWinBufAlloc(NumPoints)
  If MemHandle = 0 Then Stop
LowChannel = i
'HighChannel = i
'CBCount& = NumPoints% ' Total number of data points to collect
'CBRate\& = 90000
                        'Sampling rate in HZ per channel
    Gain = Voltrange(I)
'Options = CONVERTDATA
  ULStat% = cbAInScan(Board1, I, I, NumPoints, CBRate&, Gain, MemHandle,
      Options)
  If ULStat\% = 91 Then
    ULStat% = cbErrHandling(DONTPRINT, DONTSTOP)
  ElseIf ULStat% <> 0 Then
    Stop
  End If
' transfer values from Windows buffer to data array used by VBA
  ULStat% = cbWinBufToArray(MemHandle, ADData%(0), FirstPoint, NumPoints)
  ULStat% = cbWinBufFree(MemHandle)
                                          ' Free up memory for use by
  If ULStat% <> 0 Then Stop
                                    ' other programs
  If ULStat% <> 0 Then Stop
  SumAdata(I) = 0
  For J = 0 To NumPoints
    ULStat = cbToEngUnits(Board1, Gain, ADData%(J), Data(J))
    SumAdata(I) = SumAdata(I) + Data(J)
  Next J
  A_Data(I) = SumAdata(I) / NumPoints
'MsgBox (A_Data(i%))
Next I
'*******
'Convert voltages to real world values
'*******
```

For I = 20 To 21 A_Data(I) = $(A_Data(I) - Intercept(I)) * Slope(I)$

Next I For J = 2 To 3 TankPres(J).Caption = Format\$(A_Data(J + 18), "0.00") Next J

Refresh 'required to update the screen

End Sub

Private Sub FillTime() 'Time to fill pumps

```
Start = Timer
Do While Timer < Start + FilSec 'FillSec it the seconds
If Timer < Start Then Start = Start - 86400 'Timer crossed midnight
DoEvents ' Yield to other processes
Loop
```

End Sub

Private Sub PressureTime() 'Time to fill pumps

```
Start = Timer
Do While Timer < Start + PresSec 'PressureSec it the seconds
If Timer < Start Then Start = Start - 86400 'Timer crossed midnight
DoEvents ' Yield to other processes
Loop</pre>
```

End Sub

Private Sub VentTime() 'Time to pressure vent lines

```
Start = Timer
Do While Timer < Start + VentSec
If Timer < Start Then Start = Start - 86400 'Timer crossed midnight
DoEvents ' Yield to other processes
Loop
End Sub
```

Private Sub Plot2()

Dim Graph() As Single Dim x As Integer Dim myXarray() As Double Dim myYArray0() As Double Dim myYArray1() As Double Dim myYArray2() As Double Dim myYArray3() As Double Dim myYArray4() As Double

```
Dim myYArray5() As Double
Dim myYArray6() As Double
Dim myYArray7() As Double
Dim myYArray8() As Double
Dim myYArray9() As Double
Dim myYArray10() As Double
Dim myYArray11() As Double
Dim myYArray12() As Double
Dim myYArray13() As Double
```

```
' Dim myYArray1()
 ReDim myXarray(N)
 ReDim myYArray0(N)
 ReDim myYArray1(N)
 ReDim myYArray2(N)
 ReDim myYArray3(N)
 ReDim myYArray4(N)
 ReDim myYArray5(N)
 ReDim myYArray6(N)
 ReDim myYArray7(N)
 ReDim myYArray8(N)
 ReDim myYArray9(N)
 ReDim myYArray10(N)
 ReDim myYArray11(N)
 ReDim myYArray12(N)
 ReDim myYArray13(N)
 'Generate some x y data.
 myXarray(0) = DaTime(1)
 myYArray0(0) = O20(1)
 myYArray1(0) = O21(1)
 myYArray2(0) = O22(1)
 myYArray3(0) = O23(1)
 myYArray4(0) = O24(1)
 myYArray5(0) = O25(1)
 myYArray6(0) = O26(1)
 myYArray7(0) = O27(1)
 myYArray8(0) = Pres0(1)
 myYArray9(0) = Pres1(1)
 myYArray10(0) = Temp0(1)
 myYArray11(0) = Temp1(1)
 myYArray12(0) = Temp2(1)
 myYArray13(0) = Temp3(1)
```

' MsgBox N

For x = 1 To N myXarray(x) = DaTime(x) 'value for X-axis

```
myYArray0(x) = O20(x) \text{ 'value for Y-axis}

myYArray1(x) = O21(x)

myYArray2(x) = O22(x)

myYArray3(x) = O23(x)

myYArray4(x) = O24(x)

myYArray5(x) = O25(x)

myYArray6(x) = O26(x)

myYArray7(x) = O27(x)

myYArray8(x) = \operatorname{Pres0}(x)

myYArray9(x) = \operatorname{Pres1}(x)

myYArray10(x) = \operatorname{Temp0}(x)

myYArray11(x) = \operatorname{Temp1}(x)

myYArray13(x) = \operatorname{Temp3}(x)
```

```
Next x
```

' .Series(0).AddXY .Series(0).XValues.Last + 1, .Series(0).YValues.Last / .Series(0).YValues.Last - 1 + (Rnd(100) - (100 / 2)), "", clTeeColor

With TChart1 .AddSeries scPoint .Series(0).AddArray UBound(myYArray0), myYArray0(), myXarray() .Series(0).XValues.DateTime = True .AddSeries scPoint .Series(1).AddArray UBound(myYArray1), myYArray1(), myXarray() .Series(1).XValues.DateTime = True .Series(2).AddArray UBound(myYArray2), myYArray2(), myXarray() .Series(2).XValues.DateTime = True .Series(3).AddArray UBound(myYArray3), myYArray3(), myXarray() .Series(3).XValues.DateTime = True .Series(4).AddArray UBound(myYArray4), myYArray4(), myXarray() .Series(4).XValues.DateTime = True .Series(5).AddArray UBound(myYArray5), myYArray5(), myXarray() .Series(5).XValues.DateTime = True .Series(6).AddArray UBound(myYArray6), myYArray6(), myXarray() .Series(6).XValues.DateTime = True .Series(7).AddArray UBound(myYArray7), myYArray7(), myXarray() .Series(7).XValues.DateTime = True .Series(8).AddArray UBound(myYArray8), myYArray8(), myXarray() .Series(8).XValues.DateTime = True .Series(9).AddArray UBound(myYArray9), myYArray9(), myXarray() .Series(9).XValues.DateTime = True

End With

With TChart2 .AddSeries scPoint .Series(0).AddArray UBound(myYArray10), myYArray10(), myXarray() .Series(0).XValues.DateTime = True .Series(1).AddArray UBound(myYArray11), myYArray11(), myXarray() .Series(1).XValues.DateTime = True .Series(2).AddArray UBound(myYArray12), myYArray12(), myXarray() .Series(2).XValues.DateTime = True .Series(3).AddArray UBound(myYArray13), myYArray13(), myXarray() .Series(3).XValues.DateTime = True

End With

Refresh

End Sub

APPENDIX 7. Parm Code

Option Explicit Public Slope() Public Intercept() Public Range() Public Voltrange() 'Public MM As Integer ' Number of measurements+2 between recording in file i.e. if MM = 1 every third recorded is recorded 'Public NN As Integer ' Number of records in a file before creating a new file Public N As Integer Public O2Set(1) Public O2() Public A_Data() Public fname Public fname2 Public fname3 Public SouthHiPSet Public SouthLoPSet Public NorthHiPSet Public NorthLoPSet Public SWaterPOut 'South Flow Controller Anaog Output 0-5 VDC Public SChemPOut 'South Chemical Metering pump Control Voltage 0-10 VDC Public NWaterPOut 'North Flow Controler Analog ZOutput 0-5 VDC Public NChemPOut 'North Chemicla metering Pump Control Voltate 0-10 VDC Public PresSec Public FilSec Public cyclecount Public VentSec Public CalTime Public Sub param() ReDim Slope(21) ReDim Intercept(21) 'ReDim Range(19) ReDim Voltrange(21) CalTime = 240 'number of seconds allowed to equibilarate for calibration 'MM = 10 'number of measurements between recorded values 'NN = 1000 ' number of records in a data file '******* 'Set Pump Speed Variables '******* SWaterPOut = 0.5SChemPOut = $0.194 \ 0.59 \ \text{ml/min}$ arm on pump right side 1 no ethanol NWaterPOut = 0.5

NChemPOut = 0.5535 ' 1.5ml/min = 1 volt input target flow rate 0.83 ml/min measured 0.847 ml/min

' arm on pump right side 4 with ethanol

cyclecount = 20 ' number of cycles with no plot flow must be greater than or equal to 3 the actual

pumping rate must be greater than the average desired application rate this was

' necessary to allow drying of the piping to minimize chemical degredation in the ' delivery system and plugging due to biological growth in the piping system average

' flow rate = pumping rate/cyclecount estimate the time for a pluse

' by taking the difference in times data are recorded divided by MM

'******

'Well water pump timing variables

'*****

PresSec = 60 ' number of seconds to pressurize pumps

FilSec = 20 'number of seconds to vent the pumps

VentSec = 3 ' number of seconds to air purge distribution lines

O2Set(0) = 15 'Oxygen set point South Plot

O2Set(1) = 15 ' Oxygen set point North Plot

SouthHiPSet = 10 ' Pressure set opint for water tank high pressure South Plot

SouthLoPSet = 7.5 ' Pressure set point for water tank low pressure south plot

NorthHiPSet = 10 ' Pressure set point of water pressure tank North plot

NorthLoPSet = 7.5 ' Lo pressure set point North plot

'******

'Settings for the A/D operations '******

Slope(0) = 100 ' Temp South Vault

Slope(1) = 100 'Temp North Vault

Slope(2) = 100 'Temp Shed

Slope(3) = 100 'Temp Air Under Shed

Slope(4) = 370 ' Preliminary Estimate of O2 South Lower 1

Slope(5) = 370 ' O2 South Lower 2

- Slope(6) = 370 'O2 South Upper 1
- Slope(7) = 370 'O2 South Upper 2
- Slope(8) = 370 'O2 North Lower 1
- Slope(9) = 370 'O2 North Lower 2
- Slope(10) = 370 'O2 North Upper 1
- Slope(11) = 370 'O2 North upper 2
- Slope(12) = 7.5 'South pres
- Slope(13) = 7.5 'North pressure
- Slope(14) = 1
- Slope(15) = 1
- Slope(16) = 1
- Slope(17) = 1

Slope(18) = 1

```
Slope(19) = 1
Slope(20) = 5 'South Old Pressure transducer
Slope(21) = 5
               'North Old Pressure transducer
Intercept(0) = 0
Intercept(1) = 0
Intercept(2) = 0
Intercept(3) = 0
Intercept(4) = 0
Intercept(5) = 0
Intercept(6) = 0
Intercept(7) = 0
Intercept(8) = 0
Intercept(9) = 0
Intercept(10) = 0
Intercept(11) = 0
Intercept(12) = 1
Intercept(13) = 1
Intercept(14) = 0
Intercept(15) = 0
Intercept(16) = 0
Intercept(17) = 0
Intercept(18) = 0
Intercept(19) = 0
Intercept(20) = 0.444
Intercept(21) = 0.61
Voltrange(0) = UNI5VOLTS '0 - 5 volt range Temp Sensor
Voltrange(1) = UNI5VOLTS '0 - 5 volt range
Voltrange(2) = UNI5VOLTS '0 - 5 volt range
Voltrange(3) = UNI5VOLTS '0 - 5 volt range
Voltrange(4) = UNIPT1VOLTS '0 - 0.1 volt range oxygen Sensor
Voltrange(5) = UNIPT1VOLTS '0 - 0.1 volt range oxygen Sensor
Voltrange(6) = UNIPT1VOLTS '0 - 0.1 volt range oxygen Sensor
Voltrange(7) = UNIPT1VOLTS '0 - 0.1 volt range oxygen sensor
Voltrange(8) = UNIPT1VOLTS '0 - 0.1 volt range oxygen sensor
Voltrange(9) = UNIPT1VOLTS '0 - 0.1 volt range oxygen sensor
Voltrange(10) = UNIPT1VOLTS '0 - 0.1 volt range oxygen sensor
Voltrange(11) = UNIPT1VOLTS '0 - 0.1 volt range oxygen sensor
Voltrange(12) = UNI10VOLTS '0 - 10 volt range pressure transducer
Voltrange(13) = UNI10VOLTS '0 - 10 volt range pressure transducer
Voltrange(14) = UNI10VOLTS '0 - 10 volt range South Chemical Feed pump
Voltrange(15) = UNI10VOLTS '0 - 10 volt range North Chemical Feed pump
Voltrange(16) = UNI10VOLTS '0 - 10 volt range South Flow Rate
Voltrange(17) = UNI10VOLTS '0 - 10 volt range South Flow Totalizer
Voltrange(18) = UNI10VOLTS '0 - 10 volt range North Flow Rate
Voltrange(19) = UNI10VOLTS '0 - 10 volt range North Flow Totalizer
Voltrange(20) = UNI10VOLTS '0 - 10 volt range South Old pressure Transducer
```

Voltrange(21) = UNI10VOLTS '0 - 10 volt range North Old Pressure Transducer

End Sub

APPENDIX 8. Main Form 1 (Code)

Private Sub MDIForm_Load() Port_Hueneme_Display.Show MainForm1.AutoShowChildren = True Port_Hueneme_Display.CmdStart.Value = True End Sub

APPENDIX 9. Initial Work Plan PROPOSAL AND WORK PLAN

Evaluation of Enhancement of Natural Attenuation of BTEX, MTBE and ethanol using infiltration galleries

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INTRODUCTION

Port Hueneme NFESC has been studying the MTBE-BTEX plume emanating from the NEX service station near Heritage Park for a number of years. The base has hosted a number of studies and demonstrations of innovative treatment systems and monitoring techniques for remediation both in situ and above ground.

In this work plan, we propose, under new EPA funding, to expand experimental activities previously completed at the Envirogen demonstration area and evaluate the efficacy of infiltration galleries to treat contaminant plumes from fuel sources that have had their oxygen depleted due to natural attenuation process or the properties of the formation geology. There is a large body of evidence that most fuel components are degradable under oxidizing conditions. We believe that infiltration galleries can introduce oxygen into the formation through atmospheric and/or membrane diffusion and thereby provide a potential low cost remedial technology that could be implemented at service stations to limit the transport of contaminants beyond property boundaries; such a system, if proven to work at Port Huemene, it might be useful at the other fuel-contaminated site at Navel facilities. We also believe the experimental design can be conducted with appropriate safeguards to ensure that there is no lasting adverse impact from this experimental activity at the Site. We thus request approval to proceed as proposed in detail below.

The general approach will be to extract reduced groundwater (groundwater with low dissolved oxygen) immediately upgradient of the infiltration gallery and reinject the water in the vadose zone without contact with the air. After establishing and documenting the hydraulic flow field, and demonstrating to ability to control the oxidization status of the infiltrated ground water with or without amendments, fuel components would slowly be added to the injected water to simulate ground water near a leaking storage tank. The injections would be staged initially injecting easily degradable compounds (i.e. ethanol - selected because of California's intent to replace MTBE with ethanol) followed by ethanol combined with BTEX and then combined with MTBE.

THE SITE

Figure 1 presents a map of the BTEX and MTBE plume several hundred feet down gradient of the source area (the service station). We know from years of monitoring that the BTEX concentrations at this site have been strongly attenuated by natural processes and MTBE fluxes have been substantially reduced by *In situ* remedial treatment systems. We plan to utilize the infrastructure previously used by Envirogen shown in Figure 2 to study infiltration galleries as a potential low cost treatment system.

EXPERIMENTAL PLAN

We propose to evaluate the utility and effectiveness of infiltration galleries to enhance the natural attenuation of ethanol, BTEX and MTBE. The motivation for this work is the certainty that such plumes, with or without ethanol, will continue to be present and require management at service stations throughout the country. EPA has already initiated a similar study limited to MTBE and BTEX on the East Coast (Dover AFB) and hopes to use the proposed Port Hueneme test as the example for the West Coast.

We propose to conduct two side-by-side experiments simultaneously. The proposed locations of the two infiltration galleries are illustrated in Figure 3. The proposed location was selected to utilize the infrastructure of the previous Envirogen study and not interfere with ongoing activities at the Port. The propane and oxygen injection wells would be removed or cut off below grade and plugged with bentonite to make room for the infiltration galleries. Selected MTBE/tracer injection wells would be used as extraction wells.

Figure 4 presents vertical schematics of the proposed infiltration gallery experiments. A backhoe will be used to cut two holes through the blacktop after the injection wells were removed. The holes will be outfitted with various water release and oxygen monitoring/releasing devices, etc, and backfilled with non-native coarse sand. Groundwater will be extracted from the aquifer via the former MTBE/tracer injection wells and released into the infiltration galleries. Initially, only groundwater and tracers will be released into the infiltration galleries. This activity will be continued until hydraulic and oxygen control can be established. Then it will be necessary to spike the influent to the infiltration galleries because neither BTEX nor ethanol are present in groundwater near the transect. It may also be necessary to spike the influent with MTBE if insufficient MTBE is present in the groundwater immediately upgradient of the infiltration galleries (which is likely given our past monitoring data). The infiltration galleries will be kept aerobic by controlling the rate at which the influent is added to each gallery, as described in more detail later. It is expected that the chemicals will be degraded during downward infiltration, thus leading to the release of treated water back into the aquifer. Treatment will be confirmed by monitoring wells previously installed for this purpose for the Envirogen study.

The general idea is to conduct two experiments simultaneously, but under different oxidizing conditions. The methods employed allow for rapid and complete cessation of chemical release at the end of the experiments or in case release concentrations or other aspects of the experiment have exceeded contingency criteria discussed below.

Table 1 summarizes the approximate release concentrations that would be typical of aqueous concentrations near a leaking underground storage tank. These concentrations have been utilized at other studies at e.g. Vandenburg AFB to simulate a gasohol release. The goals are: 1) to provide a stable aerobic environment *in situ*, 2) to meter the contaminated water into the infiltration gallery in such a way that the aerobic environment is sustained while the contaminants are degraded by native microbial populations, 3) to provide influent contaminant concentrations that are stable and high enough to allow reliable analysis and quantification, 4) to keep concentrations and total mass low enough so that they will naturally attenuate or can easily be remediated upon the end of the experiment.

We have estimated the total mass of the chemicals to be released. These estimates assume that each 3-m wide infiltration gallery will be dosed with the groundwater migrating through a 3-m wide portion of the sand aquifer immediately upgradient of it. We assume, for the area of these tests a interstitial groundwater velocity of approximately 0.006 m/d (0.194 f/d), a porosity of 0.25, and a saturated thickness of 7 m. The groundwater will be released uniformly across the 1 m by 3 m surface opening (areal extent) of each infiltration gallery. Total duration of the test will be roughly 1.5 years, in order to allow time for final shutdown of the experiments, cleanup of contaminants if required, etc. Prior to final design a pump test will be performed at the site to verify the flux of water passing by the extraction wells. Adjustments will be made in the design based on these measurements.

Chemical	Approximate release concentration	Approximate total mass per unit area to be released over 1.5 years	Approximate total volume (liquid equivalent) per unit area to be released over 1.5	
	(mg/L)	(kg/m^2)	years (gallons/m ²)	
Ethanol	500	1.1	0.37	
Benzene	5	0.02	0.007	
Toluene	15	0.07	0.02	
o-Xylene	5	0.02	0.007	
MTBE	10	0.04	0.015	
Pentaflorobenzoic acid	3	0.001	NA	

 Table 1. Target characteristics of chemical release

(tracer)			
Bromide (tracer)	300	0.13	NA

The infiltration galleries will initially be operated to maintain a fixed oxygen concentration (15%) in the soil gas at the one meter depth within each gallery (called a "control plane"). This oxygen level is required to obtain significant MTBE degradation. If the oxygen level drops below the set point the injection pumps will be turned off until oxygen has returned to the desired levels (confirmed by automated *in situ* monitoring). A second oxygen sensor will monitor the oxygen status 30 cm below the water injection as an internal check on system performance.

We propose to build the infiltration galleries in spring 2004, turn on their pumps and monitoring devices, and run groundwater through them for at least 3 weeks. This will allow time for the native microbes to populate the non-native coarse sand backfill (consistent with prior work by UC Davis and also column work completed in prior years with waters from various source areas). It will also allow us to verify our ability to supply sufficient oxygen to oxidize the native groundwater by diffusion alone. If it is not possible to obtain a reasonable flow (flow rate to be determined later) the upper oxygen monitoring plane will be switched to an oxygen supply plane and oxygen will be supplied through the diffusion membrane to supply required oxygen. Flows through the infiltration galleries will be compared to evaluate the variability in the infiltration galleries. We then will introduce ethanol into both lanes for 3-5 weeks. Ethanol is readily degradable. The initial use of ethanol alone permits making sure the oxygen sensing system is functioning properly prior to injecting potentially more slowly degradable contaminants. After this additional shake down period, ethanol will be removed from one of the lanes and the source water source water for both lanes will be changed to include both BTX and MTBE. One lane will represent a service station that has converted to gasohol but had a previous leak containing MTBE and the other a station that did not convert to MTBE. Tracers will be added to both of the lanes periodically and this will be continued for at least 10 months, but no longer than 18 months. During tracer and organic release, we will monitor the source water and downgradient sampling network in two ways: 1) snapshot sampling of all points every month, (the primary information that will be used to evaluate the efficacy of the infiltration galleries), and 2) weekly or more frequent sampling of key points. The anticipated sample load is outlined below.

				Frequency				
Test Phase	Source	Wells	Depths	Daily	Weekly	Monthly	Duration	Total
							Weeks	Samples
Initial	2			1			3	30
tracer								
		24	3		2		3	432
Ethanol	2				1		5	10
		24	3			3	5	360
MTBE,	2				1		40	80
BTEX,								
TBA,								

Ethanol and tracers						
	24	3		1	40	720

EPA will perform the ground water flux measurement. During the flux measurement ground water will be produced (approximately 500 gal) requiring discharge. NFCSC will supply the tank for water collection and arrange for discharge. EPA will install the infiltration galleries and control systems. NFCSC will assume responsibility for sampling, shipping samples to the Robert S. Kerr Environmental Research Center for analysis, and monitoring system operation. EPA will perform all of the chemical analyses. Periodically cocktails will need to be mixed to supply contaminants to the infiltration gallery. This activity will be performed by NFCSC. NFCSC will either forward files stored on the operating computer to the principal investigator or supply a telephone line to permit downloading the data remotely. System failures should be reported to EPA. EPA will be responsible for making system repairs.

CONTINGENCIES

The primary contingency for this work is the ability to shut off groundwater flow and chemical release automatically if the oxygen concentrations in either of the galleries falls below the value needed to sustain biotreatment. If either infiltration gallery is found to be unable to sustain treatment, its use will be discontinued. The monitoring wells can be used to extract whatever small amount of released chemical mass has escaped either infiltration gallery. At most, we expect to create very small plumes of BTX and MTBE in groundwater beneath the infiltration galleries. By far the majority of the mass released will be treated in the infiltration gallery prior to arriving at the water table. The infiltration galleries, however, will give rise to tracer concentrations that are higher than currently present in the groundwater in the area. We expect that only the tracers will migrate significantly beyond the monitoring well field. Finally, we would expect that the originally efficient in situ natural attenuation of the BTEX compounds would be reestablished very quickly after we stop releasing chemicals into the infiltration galleries. Thus it is highly likely that no additional measures would be necessary after cessation of the infiltration gallery tests, other than monitoring for a month or two, as there would be no fugitive BTX or ethanol mass in situ to manage.

Nevertheless, there is always a chance, however small, of the unexpected happening, i.e. more significant elongation of plumes, more significant concentrations of contaminants in groundwater than anticipated, and/or accidental unplanned releases of the BTX compounds as a result of human error or instrument failure. Thus we have planned two contingencies to be ready, when and if necessary, to handle various levels of problems that might conceivably be encountered. The following table summarizes the two contingencies, which are described in more detail below.

Contingency	What	When	Criterion
1	Pump and treat	During the	Contaminant concentrations in

	using monitoring wells downgradient of experimental zone	experiment	the monitoring wells exceed 10% of the injected concentration of the non tracer compounds (using average values over 2 months of monitoring)
2	Pump and treat using supply and monitoring wells up and downgradient of the experimental zone	After the experiment	Contaminant concentrations exceed pre-injections concentrations by 20% of the non tracer compounds referring to averages of concentrations in all wells (monitoring and supply) utilized for this work

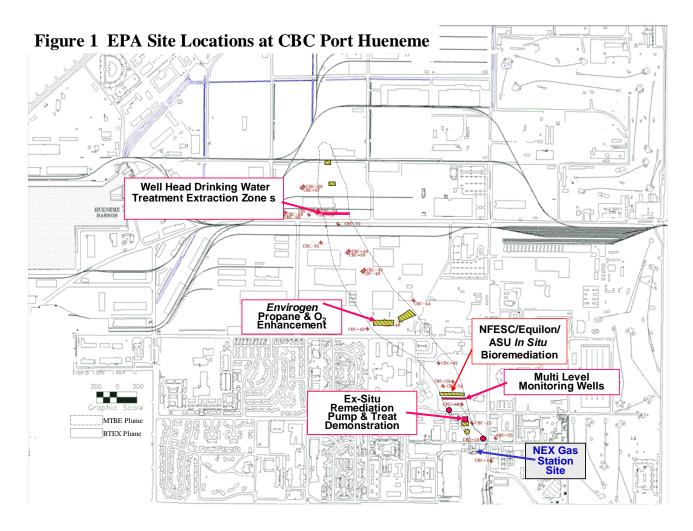
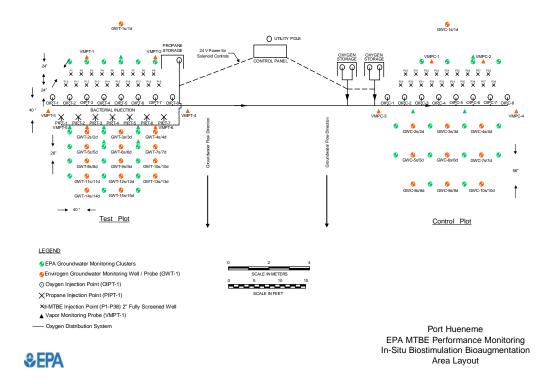
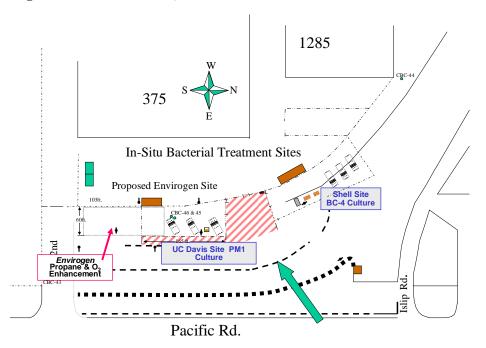


Figure 1. Map showing various features of NEX contamination plume with selected studies that have already been performed



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Figure 2 EPA Site Location, Middle of Plume



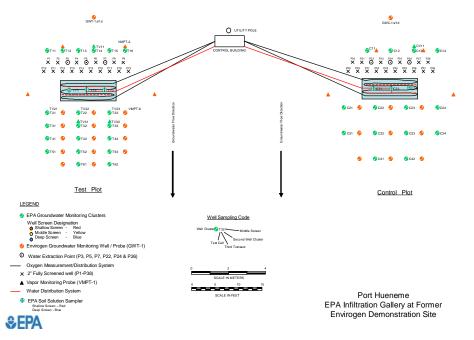


Figure 3. Illustration of the concept for the side-by-side infiltration galleries. A backhoe will be used to cut two holes into the Vadose Zone. The holes will be outfitted with various distribution and monitoring devices, etc. (shown only in the plan view), and backfilled with coarse sand. Groundwater will be extracted from the aquifer via the supply wells, spiked with chemicals of interest (see text) and released into the infiltration galleries. The infiltration galleries will be kept aerobic as described in the text. It is expected that the chemicals will be degraded during downward infiltration, thus leading to release of treated water back into the aquifer. Treatment will be confirmed by monitoring wells previously installed for this purpose. The general idea is to conduct two experiments simultaneously, but under different conditions, i.e. one with release of small amounts of BTX and MTBE and tracers, and the other with the same plus ethanol.

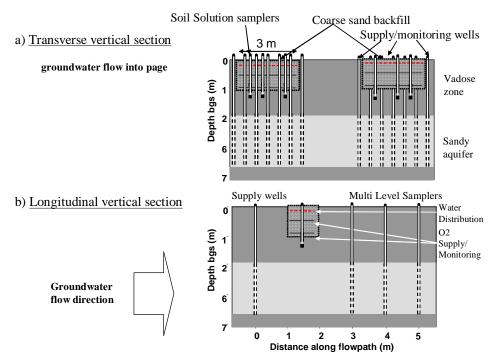


Figure 4 vertical section of proposed infiltration gallery.

APPENDIX 10. Partial Parts List

D		a	Unit		
Part No.	Desciption		-	antity C	
A-07193-00	Drying Column Indicating Drierite	Cole Parmer	62	4	\$248.00Gas Sampling lines
A-07193-05	desicant	Cole Parmer	121	1	\$121.00
	1/3 hp sump pump	MaMaadaa			N 1 10" 1'
9989K53	with diaphram switch	McMaster Carr	108.83	2	Need 18" diameter by 24" \$217.66depth sump for operation
7707KJJ	Panel Mount	McMaster	108.85	2	
5272K234	Coupling 1/8" OD	Carr	5.01	2	Air supply to empty \$10.02distribution pipe
527211257	Coupling 1/0 OD	Cull	5.01	2	\$10.02distribution pipe
	Panel Mount	McMaster			to water lines and pump
5272K233	Coupling 1/2" OD	Carr	9.18	6	\$55.08dicharge from sump pump
	1/2" Tube x 3/4"	McMaster			
5272K296	Male Pipe	Carr	6.56	2	\$13.12Sump pump Adaptor
	1 1/2 x 3/4	McMaster			
4596K428	Reducing bushing	Carr	3.36	2	\$6.72Sump pump Adaptor
	3.15" square fan	McMaster			
1976K67	115VAC	Carr	22.73	2	\$45.46Ventalating fan
• • • • • • • • •		McMaster	• • • • •		
36895K116	2" bulkhead fitting		20.91	4	\$83.64piping adaptor for vent
220011212	2" solvent weld	McMaster	1.00	10	vent through side of tank.
2389K213	street ell	Carr	1.32	12	\$15.84No holes in top
	120VAC Buna-N 3				
0111100	way universal	McMaster	01.6	10	Gas Sampling claibration
8111K94	solenoid	Carr	81.6	12	\$979.20valves
00771740	10014 0 1 1	McMaster	00.00	2	Water line shutoff
8077K48	120VAC solenoid	Carr	98.89	2	\$197.78normally closed
00771242	1201/4 C - 1 1	McMaster	20 72	2	Air valve in distribution
8077K42	120VAC solenoid	Carr	38.73	2	\$77.46system
7010125	2 Gang Weather	McMaster	0 50	2	For sump pumpand vent
7219K25	Proof Box	Carr	8.58	2	\$17.16fan
7219K64	Duplex receptical cover	McMaster Com	11.05	2	\$22.10
/219K04		Carr	11.05	Z	\$22.10
7310K12	Liqid tight Cord	McMaster Carr	1.75	4	\$7.00
/310K12	Grip		1.75	4	\$7.00
7310K14	Liqid tight Cord Grip	McMaster Carr	2.51	2	\$5.02
/310K14	-			2	\$ 5. 02
PCI-DAS6033	64Channel 16 Data I/O Card	Computing®		1	\$1,125.00
rCI-DAS0033		Computing®	1123	1	\$1,125.00
	5 conductor 16 AWG Cable 100 ft				
02F5345	spool OD = 0.504 "	Newark	68.35	1	\$68.35Power except for pump
021 2272	1	1 to wark	00.33	1	\$55.551 ower except for pump
	5 pair shielded 24 AWG Cable 100 ft				
02F4871	spool OD 0.289"	Newark	35.64	1	\$35.64
021 1071	SP001 OD 0.207	1 to wark	55.04	1	<i>400</i> 101

02F4063	18AWG 3 Conductor Cable 100' OD 0.265"	Newark	89.9	1	\$89.90
PXM41MD0- 1.60BARG5V	Heavy duty metric pressure transducer with 0 to 1.6 Bar range, G 1/4 male fitting, 3 meter cable and 0.5 to 5.5 Vdc output		500	2	\$1,000.0012 Week delivery
FL-3607G	5.77 cc/min of air .07 cc/min of water Aluminum Frame, 65mm tube		119	5	\$595.00
FLV2011	Flow controler 20000 sccm	Omega Engineering	2095	2	Don't know fitting size will \$4,190.00need to get after received
	85 gal Polyethylene tank with external 5flange 5Cover for tank Air chuck	US Plastics US Plastics	159.64 29.06	2 2	For Sump will be used to replace one of the valve boxes will come above grade but instuments will \$319.28be laced below grade bolts on should be water \$58.12tight On pressure tank to \$0.00pressurize
			Total		\$9,603.55