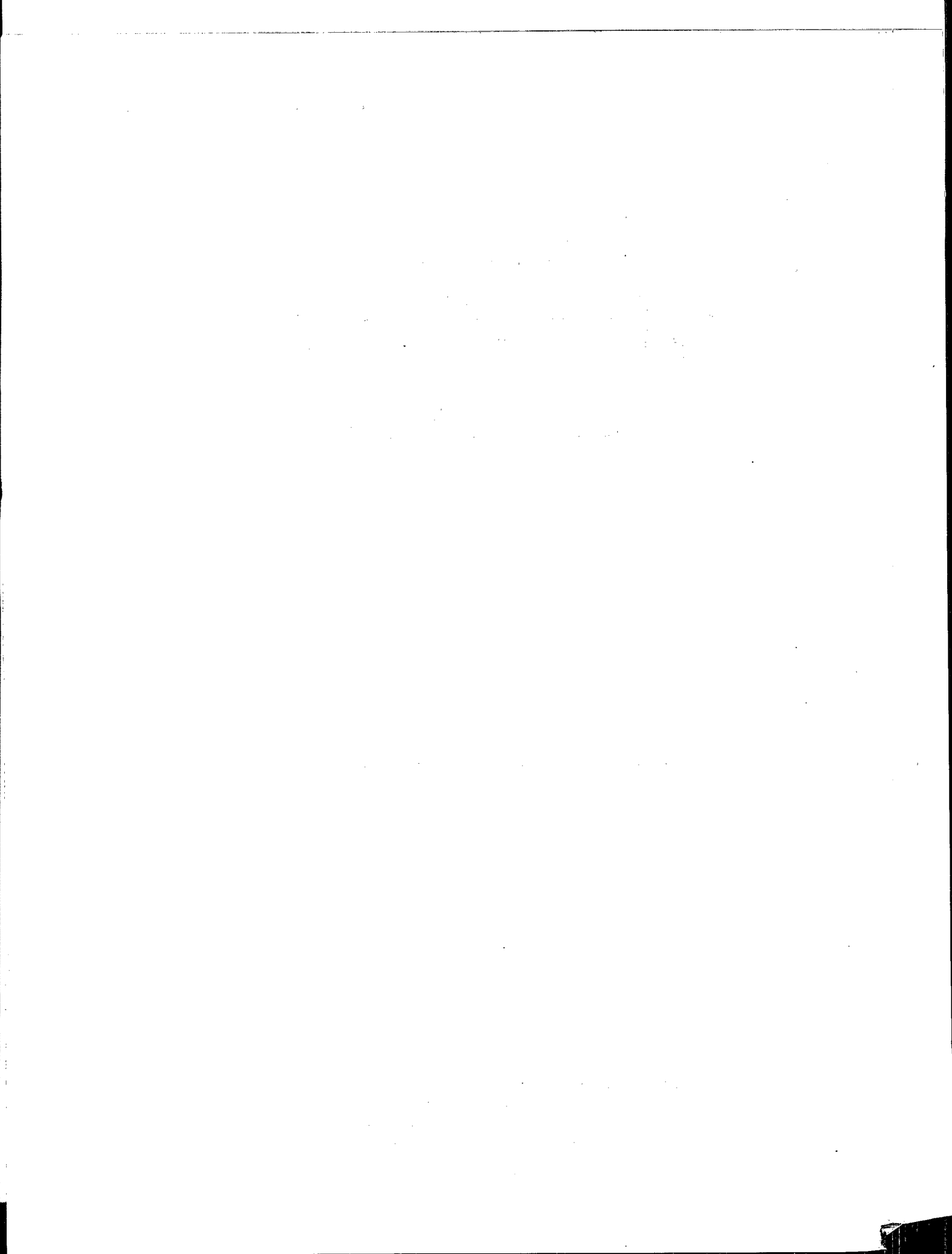


Air



Metallic Material____ Processing Plants - Background Information for Proposed Standards Volume 2: Appendices

N S P S



APPENDIX A. CREATION OF THE BACKGROUND INFORMATION DOCUMENT

In August 1979, the U.S. Environmental Protection Agency promulgated a list of 63 major source categories and ranked them in order of priority for NSPS development (44 FR 49222). The method used to rank the source categories was preceded by the Administrator's determination that these sources contribute significantly to air pollution that may reasonably be anticipated to endanger public health or welfare. Following this determination, source category rankings were based on the quantity of emissions from each source category and the mobility and competitive nature of each stationary source category. The metallic mineral processing industry was ranked 14th in priority on a list of source categories selected by EPA.

Based upon the results of a screening study conducted during May to October 1978, work on the Background Information Document (BID) was initiated for the metallic mineral category.

In June 1978, a literature survey was begun and the industry was canvassed by phone to obtain information on plant operations and to determine which plants, if any, appeared to be well controlled. Plant visits were then scheduled to obtain information on process details, quantities of emissions, and emission control equipment. The feasibility of emission testing was also determined during the plant visits. The significant events relating to this effort are discussed in the chronology below.

A.1 CHRONOLOGY

The chronology beginning on the next page lists the important events which have occurred in the development of background information for a New Source Performance Standard for the Metallic Mineral Processing Industry.

Date	Activity
June 13, 1978	Literature survey initiated for screening study.
June 23, 1978	First contact with the American Mining Congress.
July 6, 1978	Telephone survey of metallic mineral processing plants initiated.
August 8, 1978	Plant visit to NL Industries, Inc., MacIntyre Development, New York.
August 14-15, 1978	Plant visit to St. Joe Lead Company, Brushy Creek, Fletcher, and Viburnum Operations, Missouri.
August 15, 1978	Plant visit to Cominco American, Inc., Magmont Mine, Missouri.
August 17, 1978	Plant visit to Climax Molybdenum Co., Henderson Operations, Colorado.
August 18, 1978	Plant visit to Climax Molybdenum Co., Climax Operations, Colorado.
August 21, 1978	Plant visit to Aluminum Company of America, Arkansas Operations, Arkansas.
August 22, 1978	Plant visit to Reynolds Metals Co., Sherwin Alumina Plant, Texas.
August 23, 1979	Plant visit to New Jersey Zinc Co., Sterling Operations, New Jersey.
August 24, 1979	Plant visit to Cyprus Mines Corp., Cyprus Bagdad Operations, Arizona.
August 28, 1978	Plant visit to Homestake Mining Co., Black Hills Operations, South Dakota.
August 29, 1978	Plant visit to The Anaconda Company, Mineral Resources Group, Butte Operations, Montana.
August 30, 1978	Plant visit to Sunshine Mining Co., Sunshine Mine, Idaho.

Date	Activity
August 31, 1978	Plant visit to Earth Resources Co., DeLamar Silver Mine, Idaho.
October 1, 1978	Initiate work on Background Information Document.
December 4, 1978	Plant visit to Pickands, Mather & Co., Taconite Harbor Facility, Minnesota.
December 5, 1978	Plant visit to Duluth, Missabe, and Iron Range Railway Co., Two Harbors Facility, Minnesota.
December 5, 1978	Plant visit to Duluth, Missabe, and Iron Range Railway Co., Duluth Harbor Facility, Minnesota.
March 1, 1979	Plant visit to Union Carbide Corp., Hot Springs Operation, Arkansas.
March 8, 1979	Plant visit to Exxon Minerals Co., Highland Uranium Operations, Wyoming.
March 19, 1979	Plant visit to The Anaconda Company, Mineral Resources Group, New Mexico Operations.
April 30, 1979	Plant visit to E.I. DuPont de Nemours & Co., Inc., Highland Plant, Florida.
May 17, 1979	Plant visit to Union Carbide Corp., Emerson Operations, Nevada.
May 18, 1979	Plant visit to Magma Copper Co., San Manuel Division, Arizona.
July 25-26, 1979	Emission testing at Pickands, Mather & Co., Taconite Harbor Facility, Minnesota.
August 23-30, 1979	Emission testing at Climax Molybdenum Co., Henderson Operations, Colorado.
September 26 - October 1, 1979	Emission testing at Exxon Minerals Co., Highland Uranium Operations, Wyoming.
October 23-26, 1979	Emission testing at The Anaconda Company, Mineral Resources Group, Butte Operations, Montana.

Date	Activity
November 7, 1979	Plant visit to Martin Marietta Alumina, Inc., Kingshill Alumina Plant, Virgin Islands.
November 12-17, 1979	Emission testing at Cyprus Mines Corp., Cyprus Bagdad Operations, Arizona.
November 19-29, 1979	Emission testing at New Jersey Zinc Co., Sterling Operations, New Jersey.
December 4-8, 1979	Emission testing at Union Carbide Corp., Hot Springs Operations, Arkansas.
January 14-17, 1980	Emission testing at Homestake Mining Co., Black Hills Operations, South Dakota.
January 17, 1980	Plant visit to Earth Resources Co., Delamar Silver Mine, Idaho.
April 9-10, 1980	Plant visit to Inspiration Consolidated Copper Co., Inspiration, Arizona.
June 23-25, 1980	Emission testing at Reynolds Metals Co., Sherwin Alumina Plant, Texas.
April 29, 1981	National Air Pollution Control Techniques Advisory Committee Meeting (NAPCTAC).
June 16-17, 1981	Emission testing at Alumax Inc., Goose Creek, South Carolina

APPENDIX B. INDEX TO ENVIRONMENTAL IMPACT CONSIDERATIONS

Agency Guidelines for Preparing Regulatory Action Environmental Impact Statements (39 FR 37419)

Location Within the Background Information Document

(1) Background and summary of regulatory alternatives

The regulatory alternatives from which standards will be chosen for proposal are summarized in Chapter 1, Section 1.1.

Statutory basis for proposing standards

The statutory basis for proposing standards is summarized in Chapter 2, Section 2.1.

Relationship to other regulatory agency actions

The various relationships between the regulatory agency actions are discussed in Chapters 3, 7, and 8.

Industry affected by the regulatory alternatives

A discussion of the industry affected by the regulatory alternatives is presented in Chapter 3, Section 3.1. Further details covering the "business/economic" nature of the industry is presented in Chapter 9, Section 9.1.

Specific processes affected by the regulatory alternatives

The specific processes and facilities affected by the regulatory alternatives are summarized in Chapter 1, Section 1.1. A detailed technical discussion of the sources and processes affected by the regulatory alternatives is presented in Chapter 3, Section 3.2.

Availability of control technology

Information on the availability of control technology is given in Chapter 4.

Existing regulations

A discussion of existing regulations on the industry to be affected by the regulatory alternatives is included in Chapter 3, Section 3.3 and Chapter 8, Section 8.2.

(continued)

APPENDIX B. INDEX TO ENVIRONMENTAL IMPACT CONSIDERATIONS (concluded)

Agency Guidelines for Preparing Regulatory Action-Environmental Impact Statements (39 FR 37419)

Location Within the Background Information Document

(2) Economic impact of the regulatory alternatives

Costs

The costs of alternative control techniques are discussed in Chapter 8, Section 8.1. Other cost considerations affecting the metallic minerals processing industry are discussed in Chapter 8, Section 8.2.

Economic impacts

The economic impact of the regulatory alternatives on costs is discussed in Chapter 9, Section 9.2.

B-2

(3) Environmental impact of the regulatory alternatives

Air pollution

The air pollution impact of the regulatory alternatives is discussed in Chapter 7, Section 7.1.

Water pollution

The water pollution impact of the regulatory alternatives is discussed in Chapter 7, Section 7.2.

Solid waste disposal

The solid waste disposal impact of the regulatory alternatives is discussed in Chapter 7, Section 7.3.

Energy impact

The energy impacts of the regulatory alternatives is discussed in Chapter 7, Section 7.4.

Noise impact

The noise impact of the regulatory alternatives is discussed in Chapter 7, Section 7.5.

APPENDIX C

SUMMARY OF TEST DATA

Numerous sources were tested by EPA to evaluate the best systems of particulate-emission control available for metallic mineral plant process operations. These process operations include crushers, screens, dryers, storage bins, truck and railcar loading and unloading operations, other material handling operations, and conveyor transfer points. The tables presented in this appendix summarize the emission points and test parameters at each process tested, the results of the particulate-emission tests, particle size distribution tests, and visible emission observations. Also included are tables summarizing the mathematical modelling of medium- and high-energy venturi scrubber performance on actual particulate emission sources.

Emissions data included in Appendix C were gathered from 17 mineral processing plants. Of the 17, 9 process metallic minerals and 8 process nonmetallic minerals. At the 17 plants, 39 control units were tested. Fourteen of these control units were wet scrubbers and 25 were bag-houses. Table C-1 is a summary of the plants and process points tested. This table outlines the process operations ducted to each control device, the points where emissions were tested, and the type of tests performed at each point. A total of 55 tests of fugitive emissions at hoods or pick-up points are also reported in this appendix. Tables C-2 through C-241 summarize the actual results of the various tests performed at these plants. Included in these tables are results of particulate-emission tests (by EPA Method 5), particulate-size-distribution analysis (by cascade impactor method), and visible emissions observations (by Methods 9 and 22). Tables C-242 through C-246 summarize the venturi scrubber mathematical modelling data. The data predicts the performance of 15-inch pressure drop and 30-inch

pressure drop venturi scrubbers on actual measured emission points. The modeling was performed according to guidelines set forth in the document SR-52 Programmable Calculator Programs for Venturi Scrubbers and Electrostatic Precipitators (EPA-600/7-78-026).

Table C-1. TESTS PERFORMED AT METALLIC AND
NON-METALLIC MINERAL PROCESSING PLANTS

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
A/Copper	A-1 Baghouse	60.4	Truck loadout conveyor	5,PS
			Truck loadout hood	5,PS
			Baghouse outlet	5,9
			Truck dump hopper hood (fugitive)	9,22
			Railroad car loading chute (fugitive)	9,22
	A-1 Scrubber	2,567	Total inlet	5,PS
			Primary crusher conveyor exhaust	5,PS
			Primary crusher surge bin exhaust	5,PS
			Scrubber outlet	5,PS,9
	A-2 Scrubber	599	Secondary crusher scrubber inlet (total inlet)	5,PS
			Secondary crusher exhaust (inlet to scrubber)	5,PS
			Scrubber outlet	5,PS,9
			Secondary crusher tunnel outlet (fugitive)	9,22
			Secondary crusher reclaim feeder hood (fugitive)	9,22
B/Molybdenum	B-1 Scrubber		Primary crusher transfer points exhaust duct	5,PS,9,22
			Primary crusher, crusher pit exhaust duct	5,PS
			Primary crusher, scrubber outlet	5,PS,9
			Railroad car unloading (fugitive)	9,22
			Crusher building (fugitive)	9,22

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
C/Uranium	B-2 Scrubber	365	Pebble screening & milling, total scrubber inlet	5,PS
			Pebble screening & milling, screen exhaust duct	5,PS
			Pebble screening & milling, bucket elevator exhaust duct	5,PS
			Pebble screening & milling, scrubber outlet	5,PS,9
			Bucket elevator exhaust hood (fugitive)	9,22
			Pebble screen hood (fugitive)	9,22
	B-3 Scrubber	365	Molybdenum dryer, scrubber inlet	5,PS
			Molybdenum dryer, scrubber outlet	5,PS,9
			Dryer area (fugitive)	9,22
	C-1 Scrubber	365	Crusher scrubber inlet duct	5,PS
			Crusher transfer point exhaust (inlet to scrubber)	5,PS
			Crusher pressure grizzly exhaust (inlet to scrubber)	5,PS
			Crusher scrubber outlet duct	5,PS,9
			Crusher transfer point area (fugitive)	9,22
			Grizzly hood & crusher entrance process hoods (fugitive)	9,22
			Crusher grizzly (fugitive)	9,22

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
	C-2 Scrubber	349	Fine ore bins scrubber inlet duct	5,PS,9
			Fine ore bins hopper exhaust	5,PS
			Fine ore bins scrubber outlet duct	5,PS,9
			Fine ore bins hopper exhaust process area (fugitive)	9,22
	C-3 Scrubber		Packaging area exhaust duct	5,PS
			Packaging area (fugitive)	9,22
	C-4 Scrubber		Dryer scrubber inlet duct	5,PS
			Dryer scrubber outlet duct	5,PS,9
D/Vanadium	D-1 Scrubber		Dryer scrubber inlet, north	5,PS
			Dryer scrubber inlet, south	5,PS
			Dryer cyclone inlet, north	5,PS
			Dryer cyclone inlet, south	5,PS
			Dryer scrubber outlet	5,9
			Dryer conveyor or transfer point (fugitive)	9,22
	D-2 Scrubber		Grinder conveyor inlet (fugitive)	9,22
E/Iron	E-1 Scrubber		Secondary & tertiary crusher, rotoclone discharge stack, west	5,9

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
F/Iron	F-1 Baghouse		Secondary & tertiary crusher baghouse outlet	5,9
	F-2 Baghouse		Fine crusher conveyor to concentrator baghouse inlet	5
			Fine crusher conveyor to concentrator baghouse outlet	5,9
	F-3 Baghouse		Ore car dump, baghouse outlet	5,9
	F-1 Scrubber		Fine crusher, scrubber outlet	5
G/Copper	G-1 Baghouse	2,118	Crusher baghouse, total inlet	5,PS
			Crusher grizzly east duct	5,PS
			Crusher hood duct	5,PS
			Crusher baghouse, outlet duct	5,PS,9
			Coarse ore transfer point (fugitive)	9,22
			East grizzly screen (fugitive)	9,22
			West grizzly screen (fugitive)	9,22
	G-2 Baghouse	2,255	Truck dump baghouse inlet duct	5,PS
			Truck dump baghouse outlet duct	5,PS,9

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
H/Aluminum	H-1 Baghouse		Fine ore storage bins outlet	5,9
	H-1 Scrubber		Ship unloading area, scrubber inlet	5
			Ship unloading area, scrubber outlet	5,PS,9
I/Gold	I-1 Baghouse	124	Primary crusher inlet to baghouse	5,PS,9,22
			Secondary and Tertiary crusher (conveyor transfer) inlet to baghouse	5,PS
			Ore storage reclaim, inlet to baghouse	5,PS
			Baghouse outlet	5,PS,9
			Crusher building (fugitive)	9,22
			Grizzly screen area (fugitive)	9,22
			Conveyor transfer inlet (fugitive)	9,22
J/Limestone	J-1 Baghouse	1,011	Primary crusher baghouse outlet	5,9
			Primary impact crusher dis- charge (fugitive)	9
	J-2 Baghouse	1,015	Primary crusher screen, bag- house outlet	5,9
	J-3 Baghouse	899	Primary crusher transfer point baghouse outlet	5,9
			Conveyor transfer point (fugitive)	9

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
	J-4 Baghouse	163	Secondary screen/crusher, baghouse outlet	5,9
K/Limestone	K-1 Baghouse	353	Primary crusher, baghouse inlet	5
			Primary crusher, baghouse outlet	5,9
	K-2 Baghouse	270	Secondary crusher, baghouse outlet	5,9
			Scalping screen (fugitive)	9
			Hammer mill (fugitive)	9
			Surge bin (fugitive)	9
			Secondary crusher #1 (fugitive)	9
			Secondary crusher #2 (fugitive)	9
			Secondary crusher #3 (fugitive)	9
			3 deck finishing screen (L) (fugitive)	9
			3 deck finishing screen (R) (fugitive)	9
L/Limestone	L-1 Baghouse	123	Scalping screen/hammer mill, inlet to baghouse	5,9
			Primary crusher, inlet to baghouse	5
			Baghouse outlet	5

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
	L-2 Baghouse	123	Sizing screens, conveyor transfer points; baghouse inlet	5
			Sizing screens, conveyor transfer points; baghouse outlet	5,9
M/Traprock	M-1 Baghouse	225	Secondary tertiary crushers & associated screens; baghouse outlet	5,9
			No. 1 tertiary gyrasphere cone crusher (fugitive)	9
			No. 2 tertiary gyrasphere cone crusher (fugitive)	9
			Secondary standard cone crusher (fugitive)	9
			Scalping screen (fugitive)	9
			Secondary (2-deck) sizing screen (fugitive)	9
			Secondary (3-deck) sizing screen (fugitive)	9
	M-2 Baghouse	225	Final sizing screens & asso- ciated transfer and discharge points; baghouse outlet	5,9
N/Traprock	N-1 Baghouse	395	Tertiary crushers, associated screens & transfer points baghouse outlet	5,9
	N-2 Baghouse	395	Finishing screens & conveyor transfer points; baghouse outlet	5,9

(continued)

Table C-1. (Continued)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
O/Feldspar	O-1 Baghouse		#2 Pebble mill baghouse, north inlet	5,PS
			#2 Pebble mill baghouse, south inlet	5,PS
			Pebble mill baghouse outlet	5,9
			Ball mill (feed end) (fugitive)	9
			Ball mill (discharge end) (fugitive)	9
			Indoor transfer point #1 (fugitive)	9
			Indoor transfer point #2 (fugitive)	9
			Truck loading (fugitive)	9
			Railroad car loading (fugitive)	9
P/Kaolin	P-1 Baghouse		Raymond mill baghouse inlet	5,PS
			Raymond mill baghouse outlet	5,9
	P-2 Baghouse		Roller mill baghouse inlet	5,PS
			Roller mill baghouse outlet	5,9
Q/Fullers Earth	Q-1 Baghouse		Raymond mill baghouse inlet	5,PS
			Raymond mill baghouse outlet	5,9
	Q-2 Baghouse		#2 fluid energy mill, baghouse inlet	5,PS
			#2 fluid energy mill, baghouse outlet	5,9

(continued)

Table C-1. (Concluded)

Plant/ ore type	Control unit	Average process rate (TPH)	Test point	Type tests performed ^a
R/Gypsum	R-1 Baghouse		Hammer mill	9
S/Mica	S-1 Baghouse		Bagging operation	9
T/Talc	T-1 Baghouse		Vertical mill, Secondary crusher, Bagger, Pebble mill	9 9 9 9

- ^a 5 = EPA Method 5, particulate emissions
 PS = Particle size distribution method
 9 = EPA Method 9, visible emissions
 22 = EPA Method 22, visible emissions

Table C-2. SUMMARY OF EMISSIONS TEST RESULTS; BAGHOUSE A-1
TRUCK LOADOUT CONVEYOR, INLET TO BAGHOUSE A-1

Run number	<u>7</u>	<u>8</u>	<u>9</u>	<u>Average</u>
Date	11/16/79	11/17/79	11/17/79	
Test time - minutes	56	48	48	
Production rate Mg/hr (TPH)	63.2 (69.7)	52.7 (58.1)	48.6 (53.6)	54.8 (60.4)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	37 (1320)	39 (1370)	37 (1320)	38 (1337)
Flow rate DNm ³ /min (dscfm)	32 (1130)	33 (1180)	32 (1130)	32 (1147)
Temperature °C (°F)	24.6 (76.3)	16.9 (62.3)	20.2 (68.3)	20.6 (69.0)
Water vapor Vol%	0.2	2.1	1.1	1.1
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	1.382 (0.604)	1.123 (0.491)	2.288 (1.00)	1.598 (0.695)
g/m ³ (gr/acf)	1.193 (0.521)	0.974 (0.426)	1.962 (0.857)	1.376 (0.601)
kg/hr (lb/hr)	2.7 (5.9)	2.3 (5.0)	4.4 (9.7)	3.1 (6.9)
kg/Mg (lb/ton)	0.043 (0.086)	0.044 (0.088)	0.091 (0.182)	0.059 (0.118)

Table C-3. SUMMARY OF EMISSIONS TEST RESULTS; BAGHOUSE A-1
TRUCK LOADOUT HOOD, INLET TO BAGHOUSE A-1

Run number	<u>7</u>	<u>8</u>	<u>9</u>	<u>Average</u>
Date	11/16/79	11/17/79	11/17/79	
Test time - minutes	60	60	60	60
Production rate Mg/hr (TPH)	63.2 (69.7)	52.7 (58.1)	48.6 (53.6)	54.8 (60.4)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	50 (1780)	51 (1810)	50 (1780)	51 (1790)
Flow rate DNm ³ /min (dscfm)	44 (1540)	45 (1580)	44 (1550)	44 (1557)
Temperature °C (°F)	23.0 (73.3)	15.2 (59.3)	19.1 (66.3)	19.1 (66.3)
Water vapor Vol%	0.4	1.2	0.5	0.7
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.127 (0.056)	0.066 (0.029)	0.022 (0.010)	0.072 (0.031)
g/m ³ (gr/acf)	0.110 (0.048)	0.058 (0.025)	0.018 (0.008)	0.062 (0.027)
kg/hr (lb/hr)	0.33 (0.73)	0.18 (0.39)	0.05 (0.12)	0.19 (0.41)
kg/Mg (lb/ton)	0.005 (0.010)	0.003 (0.006)	0.001 (0.002)	0.003 (0.006)

Table C-4. SUMMARY OF EMISSIONS TEST RESULTS; BAGHOUSE A-1
BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/16/79	11/17/79	11/17/79	
Test time - minutes	56	54	58	56
Production rate Mg/hr (TPH)	63.2 (69.7)	52.7 (58.1)	48.6 (53.6)	54.8 (60.4)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	84 (2950)	88 (3100)	85 (2990)	85 (3013)
Flow rate DNm ³ /min (dscfm)	72 (2530)	76 (2690)	72 (2550)	73 (2590)
Temperature °C (°F)	26.9 (80.3)	16.9 (62.3)	22.4 (72.3)	22.0 (71.6)
Water vapor Vol%	0.6	1.9	1.2	1.2
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.020 (0.009)	0.036 (0.016)	0.035 (0.015)	0.030 (0.013)
g/m ³ (gr/acf)	0.016 (0.007)	0.031 (0.014)	0.030 (0.013)	0.026 (0.011)
kg/hr (lb/hr)	0.08 (0.18)	0.16 (0.36)	0.15 (0.33)	0.13 (0.29)
kg/Mg (lb/ton)	0.001 (0.002)	0.003 (0.006)	0.003 (0.006)	0.002 (0.002)

Table C-5. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE A-1
TRUCK LOADOUT CONVEYOR, INLET TO BAGHOUSE A-1

Run number				7
Date				11/10/79
Test time (min)				13.9
Water vapor %				0.2
Stack temperature °C				24.4
(°F)				(76.0)
Sampling rate m ³ /min				0.026
(acfm)				(0.93)
Volume of sample, cf				12.98

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.08	208.80	65.18
2	10.08 - 6.42	56.00	17.48
3	6.42 - 4.23	34.00	10.11
4	4.23 - 2.92	13.90	4.33
5	2.92 - 1.87	5.30	1.65
6	1.87 - 0.95	2.90	0.90
7	0.95 - 0.57	0.40	0.12
8	0.57 - 0.38	0.20	0.06
Filter	<0.38	0.40	0.12
Total weight (mg)		320.30	

(continued)

Table C-5. (Concluded)

Run number				8
Date				11/17/79
Test time (min)				7.83
Water vapor %				2.1
Stack temperature °C				16.7
(°F)				(62.0)
Sampling rate m ³ /min				0.030
(acfm)				(1.05)
Volume of sample, cf				8.09

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.38	260.50	45.60
2	9.38 - 5.99	104.90	17.88
3	5.99 - 3.94	127.60	21.75
4	3.94 - 2.72	58.50	9.97
5	2.72 - 1.74	20.60	3.51
6	1.74 - 0.88	5.40	0.92
7	0.88 - 0.53	0.70	0.11
8	0.53 - 0.35	0.50	0.08
Filter	<0.35	0.80	0.13
Total weight (mg)		586.50	

Table C-6. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE A-1
TRUCK LOADOUT EXHAUST HOOD, INLET TO BAGHOUSE A-1

Run number				7
Date				11/16/79
Test time (min)				35.0
Water vapor (%)				0.4
Stack temperature °C				22.8
(°F)				(73.0)
Sampling rate m ³ /min				0.035
(acfm)				(1.22)
Volume of sample, cf				43.16
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	≥8.73	91.00	42.68	
2	8.73 - 5.59	40.60	19.04	
3	5.59 - 3.67	39.80	18.66	
4	3.67 - 2.53	24.00	11.25	
5	2.53 - 1.62	8.60	4.03	
6	1.62 - 0.82	5.00	2.34	
7	0.83 - 0.49	0.90	0.42	
8	0.49 - 0.32	1.10	0.51	
Filter	<0.32	2.20	1.03	
Total weight (mg)		213.20		

(continued)

Table C-6. (Concluded)

Run number	8
Date	11/17/79
Test time (min)	7.0
Water vapor %	1.2
Stack temperature °C	15.0
(°F)	(59.0)
Sampling rate m ³ /min	0.037
(acfm)	(1.32)
Volume of sample, cf	9.48

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥8.33	38.10	89.01
2	8.33 - 5.34	1.60	3.73
3	5.34 - 3.50	1.50	3.50
4	3.50 - 2.42	0.70	1.63
5	2.42 - 1.55	0.30	0.70
6	1.55 - 0.78	0.40	0.93
7	0.78 - 0.47	0.20	0.46
8	0.47 - 0.31	0.00	0
Filter	<0.31	0.00	0
Total weight (mg)		42.80	

Table C-7. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE A-1
TRUCK LOADOUT BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack		
Height of discharge point	70 ft		
Description of sky	clear-overcast		
Distance from observer to point	100 ft		
Color of plume	white		
Date	11/16-17/79		

<u>Set no</u>	Run 7 test time (1157-1400)	Run 8 test time (0805-1056)	Run 9 test time (1200-1445)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0		0
9			0

Table C-8. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE A-1
TRUCK DUMP HOPPER HOOD (INTERMITANT TEST)
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	15 ft
Description of sky	clear-overcast
Distance from observer to point	25 ft
Color of plume	white
Date	11/16-17-79

<u>Set no</u>	Run 7 test time (1157-1415)	Run 8 test time (0803-1056)	Run 9 test time (1201-1446)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0		

Table C-9. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE A-1
TRUCK DUMP HOPPER HOOD

	Type of discharge		fugitive	
	Height of discharge point		15 ft	
	Description of sky		clear-overcast	
	Distance from observer to point		25 ft	
	Color of plume		white	
Test no.	7	8	9	Total
Date	11/16/79	11/17/79	11/17/79	
Test period	1158-0220	0805-1101	1202-0252	
Test duration (sec)	4380	4020	4020	12420
Duration of fugitive emissions (sec)	3678	1734	1721	7133
Fugitive emissions (%)	84.0	43.1	42.8	57.4

Table C-10. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE A-1
RAILROAD CAR LOADING CHUTE (INTERMITTANT SOURCE)
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft
Description of sky	clear-overcast
Distance from observer to point	100 ft
Color of plume	white
Date	11/16-17-79

<u>Set no</u>	Run 7 test time (1157-1401)	Run 8 test time (0804-1057)	Run 9 test time (1202-1452)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	5	0
2	0	5	0
3	5	5	0
4	5	5	0
5	0	5	5
6	0	5	0
7	5	0	0
8			0
9			0

Table C-11. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE A-1
RAILROAD CAR LOADING CHUTE

	Type of discharge Height of discharge point Description of sky Distance from observer to point Color of plume	fugitive 20 ft clear-overcast 100 ft white		
Test no.	7	8	9	Total
Date	11/16/79	11/17/79	11/17/79	
Test period	1158-1420	0805-1101	1202-1452	
Test duration (sec)	4320	3960	4080	12360
Duration of fugitive emissions (sec)	3429	3234	3037	9700
Fugitive emissions (%)	79.4	81.7	74.4	78.5

Table C-12. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-1
PRIMARY CRUSHER SCRUBBER INLET (TOTAL)

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/13/79	11/13/79	11/13/79	
Test time - minutes	56	56	56	56
Production rate Mg/hr (TPH)	2511 (2763)	Not Available	2740 (3021)	2625 (2888)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	215 (7590)	209 (7380)	210 (7430)	211 (7467)
Flow rate DNm ³ /min (dscfm)	199 (7010)	186 (6560)	186 (6570)	190 (6713)
Temperature °C (°F)	14.6 (58.3)	19.6 (67.3)	19.1 (66.4)	17.8 (64.0)
Water vapor Vol%	0	1.6	2.2	1.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.240 (0.105)	0.723 (0.316)	0.540 (0.236)	0.501 (0.219)
g/m ³ (gr/acf)	0.225 (0.097)	0.646 (0.281)	0.476 (0.209)	0.449 (0.194)
kg/hr (lb/hr)	2.9 (6.3)	8.1 (17.8)	6.0 (13.3)	5.7 (12.4)
kg/Mg (lb/ton)	0.001 (0.002)	-- ---	0.002 (0.004)	0.002 (0.004)

Table C-13. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-1
PRIMARY CRUSHER CONVEYOR EXHAUST, INLET TO SCRUBBER

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		11/13/79	11/13/79	11/13/79	
Test time - minutes		56	56	56	56
Production rate	Mg/hr (TPH)	2511 (2763)	Not Available	2740 (3021)	2625 (2888)
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	43 (1513)	45 (1590)	83 (2930)	57 (2011)
Flow rate	DNm ³ /min (dscfm)	38 (1350)	40 (1410)	73 (2590)	50 (1783)
Temperature	°C (°F)	16 (61)	20 (68)	20 (68)	19 (66)
Water vapor	Vol%	1.9	1.0	1.1	1.3
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.134 (0.059)	0.210 (0.092)	0.160 (0.070)	0.168 (0.073)
	g/m ³ (gr/acf)	0.120 (0.052)	0.185 (0.081)	0.137 (0.060)	0.147 (0.064)
	kg/hr (lb/hr)	0.31 (0.68)	0.50 (1.1)	0.68 (1.5)	0.50 (1.09)
	kg/Mg (lb/ton)	0.0001 (0.0002)	-- --	0.0002 (0.0004)	0.0002 (0.0004)

Table C-14. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-1
PRIMARY CRUSHER SURGE BIN EXHAUST, INLET TO SCRUBBER

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		11/13/79	11/13/79	11/13/79	
Test time - minutes		60	60	60	60
Production rate	Mg/hr (TPH)	2511 (2763)	Not Available	2740 3021	2625 (2888)
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	59.5 (2100)	60.0 (2120)	58.9 (2080)	59.5 (2100)
Flow rate	DNm ³ /min (dscfm)	53.2 (1880)	52.4 (1850)	51.5 (1820)	52.4 (1850)
Temperature	°C (°F)	16 (61)	20 (67)	19 (66)	18 (65)
Water vapor	Vol%	1.2	2.2	2.2	1.9
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
g/DNm ³ (gr/dscf)		2.123 (0.928)	1.604 (0.701)	1.972 (0.862)	1.900 (0.830)
g/m ³ (gr/acf)		1.907 (0.833)	1.398 (0.611)	1.733 (0.757)	1.679 (0.734)
kg/hr (lb/hr)		6.8 (15.0)	5.0 (11.1)	6.1 (13.5)	6.0 (13.2)
kg/Mg (lb/ton)		0.003 (0.006)	-- --	0.002 (0.004)	0.003 (0.005)

Table C-15. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-1
PRIMARY CRUSHER SCRUBBER OUTLET

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		11/13/79	11/13/79	11/13/79	
Test time - minutes		78	78	96	84
Production rate	Mg/hr (TPH)	2511 (2763)	Not Available	2740 (3021)	2625 (2888)
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	231 (8160)	224 (7920)	225 (7940)	227 (8007)
Flow rate	DNm ³ /min (dscfm)	210 (7400)	200 (7080)	199 (7020)	203 (7167)
Temperature	°C (°F)	17.4 (63.3)	19.6 (67.3)	20.2 (68.4)	19.1 (66.3)
Water vapor	Vol%	1.3	1.2	2.1	1.5
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.025 (0.011)	0.027 (0.012)	0.022 (0.010)	0.025 (0.011)
	g/m ³ (gr/acf)	0.022 (0.010)	0.023 (0.010)	0.019 (0.008)	0.022 (0.009)
	kg/hr (lb/hr)	0.31 (.68)	0.31 (.69)	0.26 (.57)	0.29 (0.65)
	kg/Mg (lb/ton)	0.0001 (0.0002)	-- --	0.0001 (0.0002)	0.0001 (0.0002)

Table C-16. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-1
PRIMARY CRUSHER, SCRUBBER INLET

Run number	1
Date	11/13/79
Test time (min)	20
Water vapor %	1.6
Stack temperature °C	19.4
(°F)	(67.0)
Sampling rate m ³ /min	0.024
(acfm)	(0.83)
Volume of sample, cf	16.46

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.61	127.00	71.72
2	10.61 - 6.75	19.10	10.73
3	6.75 - 4.45	12.60	7.08
4	4.45 - 3.07	5.80	3.26
5	3.07 - 1.06	6.00	3.37
6	1.06 - 1.00	6.10	3.42
7	1.00 - .60	.70	.39
8	.60 - .40	0.00	.00
Filter	<.40	0.00	.00
Total weight (mg)		177.90	

(continued)

Table C-16. (Continued)

Run number 2 Date 11/13/79 Test time (min) 15 Water vapor % 2.2 Stack temperature °C 18.9 Stack temperature °F (66.0) Sampling rate m³/min 0.025 Sampling rate (acfm) (0.87) Volume of sample, cf 12.80			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.38	230.80	60.64
2	10.38 - 6.60	105.50	27.72
3	6.60 - 4.35	31.60	8.30
4	4.35 - 3.01	5.85	1.53
5	3.01 - 1.92	3.40	.89
6	1.92 - .98	2.50	.65
7	.98 - .59	.60	.15
8	.59 - .39	.20	.05
Filter	<.39	.10	.02
Total weight (mg)		380.55	

(continued)

Table C-16. (Concluded)

Run number	3
Date	11/13/79
Test time (min)	15
Water vapor %	2.2
Stack temperature °C	18.9
(°F)	(66.0)
Sampling rate m ³ /min	0.022
(acfm)	(0.76)
Volume of sample, cf	11.19

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥11.12	188.20	38.76
2	11.12 - 7.05	90.00	18.53
3	7.05 - 4.66	94.20	19.40
4	4.66 - 3.22	77.70	16.00
5	3.22 - 2.05	30.20	6.22
6	2.05 - 1.05	4.40	.90
7	1.05 - .63	.50	.10
8	.63 - .42	.30	.06
Filter	<.42	.00	.00
Total weight (mg)		485.50	

Table C-17. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-1
PRIMARY CRUSHER CONVEYOR EXHAUST, INLET TO SCRUBBER

Run number	1
Date	11/13/79
Test time (min)	20
Water vapor %	1.0
Stack temperature °C	19
(°F)	(67)
Sampling rate m ³ /min	0.028
(acfm)	(0.99)
Volume of sample, cf	19.68

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	<9.82	79.80	61.71
2	9.82 - 6.26	23.80	18.40
3	6.26 - 4.12	10.00	7.73
4	4.12 - 2.85	5.90	4.56
5	2.85 - 1.82	6.00	4.64
6	1.82 - 0.92	3.30	2.55
7	0.92 - 0.55	0.40	0.30
8	0.55 - 0.37	0.10	0.07
Filter	<0.37	0	0
Total weight (mg)		129.30	

(continued)

Table C-17. (Continued)

Run number	2
Date	11/13/79
Test time (min)	15
Water vapor %	1.1
Stack temperature °C	20
(°F)	(68)
Sampling rate m ³ /min	0.019
(acfm)	(0.66)
Volume of sample, cf	9.80

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.20	27.10	68.26
2	12.20 - 7.72	1.90	4.78
3	7.72 - 5.10	3.70	9.31
4	5.10 - 3.53	2.10	5.28
5	3.53 - 2.25	1.70	4.28
6	2.25 - 1.15	1.30	3.27
7	1.15 - 0.70	0.50	1.25
8	0.70 - 0.47	0.70	1.76
Filter	<0.47	0.70	1.76
Total weight (mg)		39.70	

(continued)

Table C-17. (Concluded)

Run number				3
Date				11/13/79
Test time (min)				20
Water vapor %				1.1
Stack temperature °C				20
(°F)				(68)
Sampling rate m ³ /min				0.020
(acfm)				(0.72)
Volume of sample, cf				14.42
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	>11.40	97.60	60.13	
2	11.40 - 7.23	26.20	16.14	
3	7.23 - 4.77	26.00	16.01	
4	4.77 - 3.30	6.00	3.69	
5	3.30 - 2.10	3.40	2.09	
6	2.10 - 1.08	2.80	1.72	
7	1.08 - 0.65	0.20	0.12	
8	0.65 - 0.44	0.10	0.06	
Filter	<0.44	0.00	0.00	
Total weight (mg)		162.30		

Table C-18. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-1
PRIMARY CRUSHER SURGE BIN EXHAUST, INLET TO SCRUBBER

Run number	1
Date	11/13/80
Test time (min)	30
Water vapor %	6.2
Stack temperature °C	19
(°F)	(67)
Sampling rate m ³ /min	0.021
(acfm)	(0.75)
Volume of sample, cf	22.07

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.21	670.00	94.36
2	11.21 - 7.11	4.50	0.63
3	7.11 - 4.69	7.00	0.98
4	4.69 - 3.25	5.70	0.80
5	3.25 - 2.07	8.70	1.22
6	2.07 - 1.06	9.90	1.39
7	1.06 - 0.64	3.70	0.52
8	0.64 - 0.43	0.50	0.07
Filter	<0.43	0.00	0.00
Total weight (mg)		710.00	

(continued)

Table C-18. (Continued)

Run number	2
Date	11/13/79
Test time (min)	15
Water vapor %	2.2
Stack temperature °C	19
	(66)
Sampling rate m ³ /min	0.022
(acfm)	(0.76)
Volume of sample, cf	11.29

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.07	298.90	97.55
2	11.07 - 7.03	1.00	0.32
3	7.03 - 4.64	1.10	0.35
4	4.64 - 3.21	1.00	0.32
5	3.21 - 2.05	2.00	0.65
6	2.05 - 1.05	1.90	0.62
7	1.05 - 0.63	0.50	0.16
8	0.63 - 0.42	0.00	0.00
Filter	<0.42	0.00	0.00
Total weight (mg)		306.40	

(continued)

Table C-18. (Concluded)

Run number	3
Date	11/13/79
Test time (min)	15
Water vapor %	2.2
Stack temperature °C	19
(°F)	(66)
Sampling rate m ³ /min	0.021
(acfm)	(0.75)
Volume of sample, cf	11.05

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.19	1266.00	98.40
2	11.19 - 7.10	3.60	0.27
3	7.10 - 4.69	4.20	0.32
4	4.69 - 3.24	3.00	0.23
5	3.24 - 2.07	4.20	0.32
6	2.07 - 1.06	4.30	0.33
7	1.06 - 0.64	1.10	0.08
8	0.64 - 0.43	0.00	0.00
Filter	<0.43	0.10	0.00
Total weight (mg)		1286.50	

Table C-19. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-1
PRIMARY CRUSHER SCRUBBER OUTLET

Run number 1 Date 11/12/79 Test time (min) 90 Water vapor % 1.3 Stack temperature, °C 19.4 (°F) (67.0) Sampling rate m³/min 0.023 (acfm) 0.82 Volume of sample, cf 73.18			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.69	15.40	61.11
2	10.69 - 6.79	.10	.39
3	6.79 - 4.48	.00	.00
4	4.48 - 3.10	1.20	4.76
5	3.10 - 1.98	2.00	7.93
6	1.98 - 1.01	4.30	17.06
7	1.01 - .61	1.80	7.14
8	.61 - .41	.30	1.19
Filter	<.41	.10	.39
Total weight (mg)		25.20	

Table C-20. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-1
PRIMARY CRUSHER SCRUBBER OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	30 ft
Description of sky	clear
Distance from observer to point	100 ft
Color of plume	white
Date	11/13/79

Set no	Run 1 test time (0913-1037)	Run 2 test time (1340-1458)	Run 3 test time (1640-1728)
	Average opacity	Average opacity	Average opacity
1	10	5	10
2	5	5	10
3	5	5	10
4	10	5	5
5	5	5	5
6	5	5	5
7	5	5	10
8	5	5	5
9	5	10	
10	5	10	
11	5	10	
12	10	5	
13	5		
14	5		

Table C-21. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-2
SECONDARY CRUSHER SCRUBBER INLET (TOTAL INLET)

Run number	<u>4</u>	<u>5</u>	<u>6</u>	<u>Average</u>
Date	11/14/79	11/15/79	11/15/79	
Test time - minutes	60	60	60	60
Production rate Mg/hr (TPH)	*	*	*	*
	*	*	*	*
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	278 (9810)	260 (9180)	274 (9690)	271 (9560)
Flow rate DNm ³ /min (dscfm)	234 (8270)	223 (7880)	234 (8250)	230 (8133)
Temperature °C (°F)	19.1 (66.4)	16.3 (61.3)	19.1 (66.4)	18.2 (64.7)
Water vapor Vol%	1.3	1.2	1.3	1.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.766 (0.335)	0.577 (0.252)	0.524 (0.229)	0.622 (0.272)
g/m ³ (gr/acf)	0.645 (0.282)	0.494 (0.216)	0.446 (0.195)	0.529 (0.231)
kg/hr (lb/hr)	10.8 (23.7)	7.7 (17.0)	7.3 (16.2)	8.6 (19.0)
kg/Mg (lb/ton)	*	*	*	*
	*	*	*	*

* Because the secondary crusher scrubber inlet services both the secondary crusher and ore reclaim systems, and because both of these systems operate at different production rates, a production rate applicable to the total scrubber inlet cannot be calculated.

Table C-22. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-2
SECONDARY CRUSHER EXHAUST, INLET TO SCRUBBER

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/14/79	11/15/79	11/15/79	
Test time - minutes	60	60	60	60
Production rate Mg/hr (TPH)	183 (202)	194 (213)	196 (215)	191 (210)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	58 (2060)	61 (2140)	61 (2140)	60 (2113)
Flow rate DNm ³ /min (dscfm)	50 (1750)	52 (1850)	52 (1830)	51 (1810)
Temperature °C (°F)	22 (71)	19 (67)	21 (69)	21 (69)
Water vapor Vol%	2.2	1.7	2.4	2.1
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	4.28 (1.87)	1.876 (0.820)	2.068 (0.904)	2.741 (1.198)
g/m ³ (gr/acf)	3.64 (1.59)	1.622 (0.709)	1.771 (0.774)	2.343 (1.024)
kg/hr (lb/hr)	12.7 (28.0)	5.9 (13.0)	6.4 (14.2)	8.3 (18.4)
kg/Mg (lb/ton)	0.069 (0.139)	0.030 (0.061)	0.033 (0.066)	0.043 (0.088)

Table C-23. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER A-2
SECONDARY CRUSHER SCRUBBER OUTLET

Run number		<u>4</u>	<u>5</u>	<u>6</u>	<u>Average</u>
Date		11/14/79	11/15/79	11/15/79	
Test time - minutes		96	96	96	96
Production rate	Mg/hr (TPH)	*	*	*	*
		*	*	*	*
<u>Stack Effluent</u>					
**Flow rate	m ³ /min (acfm)	722 (25500)	705 (24900)	705 (24900)	711 (25100)
**Flow rate	DNm ³ /min (dscfm)	626 (22100)	615 (21700)	612 (21600)	617 (21800)
Temperature	°C (°F)	17.9 (64.2)	16.8 (62.2)	18.5 (65.3)	17.7 (63.9)
Water vapor	Vol%	1.9	2.3	2.5	2.2
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.054 (0.023)	0.027 (0.012)	0.043 (0.019)	0.041 (0.018)
	g/m ³ (gr/acf)	0.046 (0.020)	0.023 (0.010)	0.038 (0.016)	0.035 (0.015)
**kg/hr (lb/hr)		2.0 (4.4)	1.0 (2.1)	1.6 (3.5)	1.5 (3.3)
**kg/Mg (lb/ton)		*	*	*	*
		*	*	*	*

* Because the secondary crusher scrubber inlet services both the secondary crusher and ore reclaim systems, and because both of these systems operate at different production rates, a production rate applicable to the total scrubber inlet cannot be calculated.

** These results subject to revision due to cyclonic flow at the outlet.

Table C-24. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-2
SECONDARY CRUSHER SCRUBBER INLET (TOTAL INLET)

Run number	4
Date	11/15/79
Test time (min)	20
Water vapor %	1.2
Stack temperature °C	16
(°F)	(61)
Sampling rate m ³ /min	0.031
(acfm)	(1.09)
Volume of sample, cf	21.68

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.19	175.20	68.11
2	9.19 - 5.87	43.50	16.91
3	5.87 - 3.86	18.30	7.11
4	3.86 - 2.66	8.90	3.46
5	2.66 - 1.70	6.90	2.68
6	1.70 - .86	4.40	1.71
7	.86 - .52	.00	.00
8	.52 - .34	.00	.00
Filter	<.34	.00	.00
Total weight (mg)		257.20	

(continued)

Table C-24. (Continued)

Run number 5 Date 11/15/79 Test time (min) 10 Water vapor % 1.3 Stack temperature °C 18.9 (°F) (66.0) Sampling rate m ³ /min 0.032 (acfm) (1.13) Volume of sample			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.08	104.00	68.42
2	9.08 - 5.80	22.30	14.67
3	5.80 - 3.81	11.10	7.30
4	3.81 - 2.63	7.00	4.60
5	2.63 - 1.68	5.00	3.28
6	1.68 - .85	2.30	1.51
7	.85 - .51	.20	.13
8	.51 - .34	.10	.06
Filter	<.34	.00	.00
Total weight (mg)		152.00	

(continued)

Table C-24. (Concluded)

Run number	6
Date	11/15/79
Test time (min)	5
Water vapor %	1.3
Stack temperature °C	18.9
(°F)	(66.0)
Sampling rate m ³ /min	0.032
(acfm)	(1.13)
Volume of sample, cf	5.53

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.09	49.00	59.75
2	9.09 - 5.81	12.80	15.60
3	5.81 - 3.81	8.30	10.12
4	3.81 - 2.64	5.30	6.46
5	2.64 - 1.68	3.60	4.39
6	1.68 - .85	1.70	2.07
7	.85 - .51	.20	.24
8	.51 - .34	.50	.60
Filter	<.34	.60	.73
Total weight (mg)		82.00	

Table C-25. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-2
SECONDARY CRUSHER EXHAUST, INLET TO SCRUBBER

Run number 1 Date 11/15/79 Test time (min) 20 Water vapor % 1.7 Stack temperature °C 19 (°F) (67) Sampling rate m³/min 0.023 (acfm) (0.81) Volume of sample, cf 16.02			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.75	390.20	93.48
2	10.75 - 6.83	7.00	1.67
3	6.83 - 4.50	4.80	1.14
4	4.50 - 3.11	4.60	1.10
5	3.11 - 1.99	4.40	1.05
6	1.99 - 1.01	5.00	1.19
7	1.01 - 0.61	1.00	0.23
8	0.61 - 0.41	0.40	0.09
Filter	<0.41	0.00	0.00
Total weight (mg)		417.40	

(continued)

Table C-25. (Continued)

Run number	2
Date	11/15/79
Test time (min)	10
Water vapor %	1.7
Stack temperature °C	19
(°F)	(67)
Sampling rate m ³ /min	0.024
(acfm)	(0.86)
Volume of sample, cf	8.52

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.42	441.30	90.20
2	10.42 - 6.62	21.40	4.37
3	6.62 - 4.36	11.30	2.30
4	4.36 - 3.02	4.90	1.00
5	3.02 - 1.93	5.40	1.10
6	1.93 - 0.98	4.20	0.85
7	0.98 - 0.59	0.60	0.12
8	0.59 - 0.39	0.10	0.02
Filter	<0.39	0	0
Total weight (mg)		489.20	

(continued)

Table C-25. (Concluded)

Run number 3 Date 11/15/79 Test time (min) 5 Water vapor % 2.4 Stack temperature °C 21 (°F) (69) Sampling rate m³/min 0.024 (acfm) (0.85) Volume of sample, cf 4.20			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.47	79.20	47.48
2	10.47 - 6.66	40.60	24.34
3	6.66 - 4.39	27.20	16.30
4	4.39 - 3.03	12.70	7.61
5	3.03 - 1.94	4.10	2.45
6	1.94 - 0.99	2.50	1.49
7	0.99 - 0.59	0.30	0.17
8	0.59 - 0.40	0.20	0.11
Filter	<0.40	0.00	0.00
Total weight (mg)		166.80	

Table C-26. PARTICULATE SIZE DISTRIBUTION; SCRUBBER A-2
SECONDARY CRUSHER SCRUBBER OUTLET

Run number 1 Date 11/15/79 Test time (min) 90 Water vapor % 2.5 Stack temperature °C 18.3 (°F) (65.0) Sampling rate m³/min 0.020 (acfm) (0.70) Volume of sample, cf 62.28			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥11.54	21.20	86.53
2	11.54 - 7.31	.20	.81
3	7.31 - 4.83	.30	1.22
4	4.83 - 3.34	.30	1.22
5	3.34 - 2.13	.60	2.44
6	2.13 - 1.09	1.00	4.08
7	1.09 - .66	.80	3.26
8	.66 - .44	.10	.40
Filter	<.44	.00	.00
Total weight (mg)		24.50	

Table C-27. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-2
SECONDARY CRUSHER SCRUBBER OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	50 ft
Description of sky	clear
Distance from observer to point	50 ft
Color of plume	white
Date	11/14/79

	Run 1 test time (1533-1715)	Run 2 test time (0804-1008)	Run 3 test time (1110-1258)
<u>Set no</u>	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18		0	0
19		0	

Table C-28. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-2
SECONDARY CRUSHER TUNNEL OUTLET
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	6 ft
Description of sky	clear-cloudy
Distance from observer to point	15 ft
Color of plume	white
Date	11/14-15/79

Set no	Run 4	Run 5	Run 6
	test time (1420-1520; 1533-1633; 1645-1715)	test time (0802-0856; 0905-1005)	test time (1100-1202; 1205-1305)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0
21	0		
22	0		
23	0		
24	0		
25	0		

Table C-29. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-2
SECONDARY CRUSHER TUNNEL OUTLET

	Type of discharge			fugitive
	Height of discharge point			6 ft
	Description of sky			clear-cloudy
	Distance from observer to point			15 ft
	Color of plume			white
Test no.	4	5	6	Total
Date	11/14/79	11/15/79	11/15/79	
Test period	1420-1717	0802-1005	1100-1305	
Test duration (sec)	9120	7200	7200	23520
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-30. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-2
SECONDARY CRUSHER RECLAIM FEEDER HOOD
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	1 ft
Description of sky	N/A (indoors)
Distance from observer to point	7 ft
Color of plume	white
Date	11/14-15/79

Set no	Run 4 test time (1420-1730)	Run 5 test time (0800-1000)	Run 6 test time (1115-1257)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	5	0
3	0	0	0
4	0	0	0
5	0	5	0
6	0	5	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0
21	0	0	0
22	0	0	0
23	0	0	0
24	0	0	0
25	0	0	0

Table C-31. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER A-2
SECONDARY CRUSHER RECLAIM FEEDER HOOD

Type of discharge	fugitive			
Height of discharge point	1 ft			
Description of sky	N/A (indoors)			
Distance from observer to point	7-10 ft			
Color of plume	white			
Test no.	4	5	6	Total
Date	11/14/79	11/15/79	11/15/79	
Test period	1420-1730	0905-0945	1120-1255	
Test duration (sec)	9000	5408	5130	19538
Duration of fugitive emissions (sec)	0	913	352	1265
Fugitive emissions (%)	0	16.9	6.9	6.5

Table C-34. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-1
PRIMARY CRUSHER, SCRUBBER OUTLET (SPRAYS ON)

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	8/27/79	8/27/79	8/27/79	
Test time - minutes	144	144	144	144
*Production rate Mg/hr (TPH)	N/A N/A	N/A N/A	N/A N/A	N/A N/A
<u>Stack Effluent</u>				
**Flow rate m ³ /min (acfm)	4131 (145871)	4257 (150331)	4176 (147475)	4188 (147892)
**Flow rate DNm ³ /min (dscfm)	2991 (105617)	3061 (108102)	3022 (106705)	3024 (106808)
Temperature °C (°F)	12.8 (55.0)	13.2 (55.7)	12.8 (55.1)	12.9 (55.3)
Water vapor Vol%	2.5	3.0	2.5	2.7
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.020 (0.009)	0.008 (0.003)	0.008 (0.004)	0.012 (0.005)
g/m ³ (gr/acf)	0.014 (0.006)	0.005 (0.002)	0.006 (0.003)	0.009 (0.004)
**kg/hr (lb/hr)	3.52 (7.76)	1.39 (3.06)	1.53 (3.38)	2.15 (4.73)

*Confidential information.

**These results subject to revision due to cyclonic flow at the outlet.

Table C-35. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-1
PRIMARY CRUSHER, TRANSFER POINTS EXHAUST DUCT
(SPRAYS ON)

Run number 1 Date 08/27/79 Test time (min) 6.70 Water vapor % 2.0 Stack temperature °C 18.3 Stack temperature °F (65.0) Sampling rate m³/min 0.012 (dscfm) (0.289) (acfm) (0.410)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>15.29	11.81	31.4
2	15.29 - 9.54	4.21	11.19
3	9.54 - 6.46	5.57	14.81
4	6.46 - 4.40	4.12	10.95
5	4.40 - 2.82	4.60	12.23
6	2.82 - 1.41	4.30	11.43
7	1.41 - 0.87	1.42	3.78
8	0.87 - 0.57	0.64	1.70
Filter	<0.57	0.94	2.50
Total weight (mg)		37.61	

(continued)

Table C-35. (Continued)

Run number	2
Date	10/27/79
Test time (min)	5.70
Water vapor %	2.0
Stack temperature °C	18.3
(°F)	(65.0)
Sampling rate m ³ /min	0.010
(dscfm)	(0.254)
(acfm)	(0.360)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>16.32	2.15	69.13
2	16.32 - 10.19	0.00	0
3	10.19 - 6.90	0.00	0
4	6.90 - 4.71	0.00	0
5	4.71 - 3.02	0.00	0
6	3.02 - 1.51	0.38	12.22
7	1.51 - 0.93	0.00	0
8	0.93 - 0.62	0.48	15.43
Filter	<0.62	0.10	3.22
Total weight (mg)		3.11	

(continued)

Table C-35. (Concluded)

Run number 3 Date 10/27/79 Test time (min) 6.25 Water vapor % 2.0 Stack temperature °C 18.3 Stack temperature °F (65.0) Sampling rate m³/min 0.012 (dscfm) (0.310) (acfm) (0.440)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.75	34.06	65.99
2	14.75 - 9.21	3.22	6.24
3	9.21 - 6.24	2.91	5.64
4	6.24 - 4.25	3.25	6.30
5	4.25 - 2.72	2.14	4.15
6	2.72 - 1.36	3.72	7.21
7	1.36 - 0.83	1.12	2.17
8	0.83 - 0.55	0.42	0.81
Filter	<0.55	0.77	1.49
Total weight (mg)		51.61	

Table C-36. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-1
PRIMARY CRUSHER, CRUSHER PIT EXHAUST (SPRAYS ON)

Run number	1
Date	10/27/80
Test time (min)	4.00
Water vapor %	2.0
Stack temperature °C	15.6
(°F)	(60.0)
Sampling rate m ³ /min	0.015
(dscfm)	(0.389)
(acfm)	(0.530)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.39	18.19	67.32
2	13.39 - 8.35	3.82	14.14
3	8.35 - 5.66	1.67	6.18
4	5.66 - 3.85	1.08	4.00
5	3.85 - 2.47	1.27	4.70
6	2.47 - 1.23	0.64	2.37
7	1.23 - 0.75	0.16	0.59
8	0.75 - 0.49	0.08	0.30
Filter	<0.49	0.11	0.41
Total weight (mg)		27.02	

(continued)

Table C-36. (Continued)

Run number Date Test time (min) Water vapor % Stack temperature °C Stack temperature °F Sampling rate m³/min (dscfm) (acfm) 2 10/27/79 3.80 2.0 15.6 (6.00) 0.015 (0.385) (0.540)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.26	10.06	28.35
2	13.26 - 8.27	2.89	8.15
3	8.27 - 5.60	5.47	15.42
4	5.60 - 3.81	3.40	9.58
5	3.81 - 2.44	7.84	22.10
6	2.44 - 1.21	1.71	4.82
7	1.21 - 0.74	1.67	4.71
8	0.74 - 0.48	2.39	6.74
Filter	<0.48	0.05	0.14
Total weight (mg)		35.48	

(continued)

Table C-36. (Concluded)

Run number	3
Date	10/27/79
Test time (min)	3.75
Water vapor %	2.0
Stack temperature °C	15.6
(°F)	(60.0)
Sampling rate m ³ /min	0.016
(dscfm)	(0.393)
(acfm)	(0.550)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.14	8.45	57.33
2	13.14 - 8.20	1.91	12.96
3	8.20 - 5.55	1.53	10.38
4	5.55 - 3.78	1.07	7.26
5	3.78 - 2.42	0.83	5.63
6	2.42 - 1.20	0.93	6.31
7	1.20 - 0.73	0.00	0
8	0.73 - 0.48	0.00	0
Filter	<0.48	0.02	0.14
Total weight (mg)		14.74	

Table C-37. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-1
PRIMARY CRUSHER, SCRUBBER OUTLET (SPRAYS ON)

Run number		1	
Date		10/27/79	
Test time (min)		124.0	
Water vapor %		3.00	
Stack temperature °C		12.8	
(°F)		(55.0)	
Sampling rate m ³ /min		0.012	
(dscfm)		(0.316)	
(acfm)		(0.440)	
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.62	0.00	0
2	14.62 - 9.12	0.14	22.95
3	9.12 - 6.18	0.06	9.84
4	6.18 - 4.21	0.12	19.67
5	4.21 - 2.70	0.01	1.64
6	2.70 - 1.35	0.03	4.92
7	1.35 - 0.83	0.06	9.84
8	0.83 - 0.54	0.03	4.92
Filter	<0.54	0.16	26.23
Total weight (mg)		0.61	

Table C-38. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
PRIMARY CRUSHER, SCRUBBER OUTLET (SPRAYS ON)
(6 Minute Average)

Type of discharge		stack	
Height of discharge point		75 ft	
Description of background		sky	
Description of sky		clear to overcast	
Distance from observer to point		300 ft	
Date		8/27/79	

Set no	Run 1 test time (0913-1136)	Run 2 test time (1253-1518)	Run 3 test time (1623-1843)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	5	8	9
2	5	9	5
3	7	9	5
4	5	9	5
5	5	9	5
6	5	6	8
7	5	5	5
8	5	5	7
9	5	5	5
10	5	5	6
11	5	5	5
12	5	5	7
13	10	10	5
14	5	7	6
15	5	8	5
16	6	5	8
17	5	6	5
18	5	6	6
19	5	5	6
20	5	8	5
21	5	5	5
22	5	5	5
23	5	9	5
24	5	5 (7 min)	5 (2 min)
25	5		

Table C-39. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
TRANSFER POINT (SPRAYS ON)
(6 Minute Average)

Type of discharge	fugitive		
Description of sky	N/A		
Distance from observer to point	84 in		
Date	8/27/79		

Set no	Run 1 test time (0915-1115)	Run 2 test time (1300-1500)	Run 3 test time (1600-1800)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0

Table C-40. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
TRANSFER POINT (SPRAYS ON)

	Type of discharge Description of sky Distance from observer to point		fugitive N/A 84 in	
Test no.	1	2	3	Total
Date	8/27/79	8/27/79	8/27/79	
Test period	0915-1115	1300-1500	1600-1800	
Test duration (sec)	7200	7200	7200	21600
Duration of fugitive emissions (sec)	0	30	0	30
Fugitive emissions (%)	0.0	0.4	0.0	0.14

Table C-41. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
RAILCAR UNLOADING (SPRAYS ON)
(6 Minute Average)

Type of discharge		fugitive
Description of sky		clear
Distance from observer to point		25 ft
Height of observation point		Level 6
Date		8/27/79

Set no	Run 1	Run 2
	test time (0915-1140)	test time (1258-1458)
	<u>Average opacity</u>	<u>Average opacity</u>
1	1 (2 mins)	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
8	0	0
9	0	0
10	0	0
11	0	0
12	0	0
13	0	0
14	0	0
15	0	0
16	0	0
17	0	0
18	0	0
19	0	0
20	0	0
21	0	0
22	0	0
23	0	0
24	0	0
25	0	0

Table C-42. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
RAILCAR UNLOADING (SPRAYS ON)

	Type of discharge Description of sky Distance from observer to point Height of observation point		fugitive clear 20 ft Level 6	
Test no.	1	2	3	Total
Date	8/27/79	8/27/79	8/27/79	
Test period	0915-1140	1258-1458	1621-1821	
Test duration (sec)	8700	7200	7200	23100
Duration of fugitive emissions (sec)	135	87	170	392
Fugitive emissions (%)	1.6	1.2	2.4	1.7

Table C-43. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-1
CRUSHER BUILDING (SPRAYS ON)
(6 Minute Average)

Set no	Type of discharge Description of sky Distance from observer to point Date			fugitive clear-cloudy 150 ft 8/27/79		
	Run 1 test time (0915-1152)	Run 2 test time (1253-1519)	Run 3 test time (1623-1844)			
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>			
1	0	0	0			
2	0	0	0			
3	0	0	0			
4	0	0	0			
5	0	0	0			
6	0	0	0			
7	0	0	0			
8	0	0	0			
9	0	0	0			
10	0	0	0			
11	0	0	0			
12	0	0	0			
13	0	0	0			
14	0	0	0			
15	0	0	0			
16	0	0	0			
17	0	0	0			
18	0	0	0			
19	0	0	0			
20	0	0	0			
21	0	0	0			
22	0	0	0			
23	0	0	0			
24	0	0	0 (4 mins)			
25	0	0				
26	0					

Table C-46. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, SCREEN EXHAUST DUCT INLET TO SCRUBBER

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	8/29/79	8/29/79	8/30/79	
Test time - minutes	80	80	80	80
*Production rate Mg/hr (TPH)	N/A N/A	N/A N/A	N/A N/A	N/A N/A
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	57 (2014)	52 (1834)	51 (1798)	53 (1882)
Flow rate DNm ³ /min (dscfm)	41 (1435)	36 (1278)	36 (1273)	38 (1329)
Temperature °C (°F)	23.4 (74.1)	26.7 (80.0)	21.1 (70.0)	23.7 (74.7)
Water vapor Vol%	0.0	1.1	1.4	0.8
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.017 (0.007)	0.018 (0.008)	0.019 (0.008)	0.018 (0.008)
g/m ³ (gr/acf)	0.012 (0.005)	0.012 (0.005)	0.013 (0.006)	0.012 (0.005)
kg/hr (lb/hr)	0.04 (0.09)	0.04 (0.08)	0.04 (0.09)	0.04 (0.09)

*Confidential information.

Table C-47. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-2
PEBBLE SCREENING AND MILLING,
BUCKET ELEVATOR EXHAUST DUCT INLET TO SCRUBBER

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		8/29/79	8/29/79	8/30/79	
Test time - minutes		80	80	80	80
*Production rate	Mg/hr (TPH)	N/A N/A	N/A N/A	N/A N/A	N/A N/A
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	32 (1115)	30 (1022)	29 (1041)	30 (1076)
Flow rate	DNm ³ /min (dscfm)	23 (796)	21 (741)	21 (738)	21 (759)
Temperature	°C (°F)	18.7 (65.6)	20.6 (69.1)	18.3 (65.0)	19.2 (66.6)
Water vapor	Vol%	0.7	3.1	1.5	1.8
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.103 (0.045)	0.192 (0.084)	0.144 (0.063)	0.146 (0.064)
	g/m ³ (gr/acf)	0.073 (0.032)	0.133 (0.058)	0.102 (0.045)	0.103 (0.045)
	kg/hr (lb/hr)	0.14 (0.31)	0.24 (0.53)	0.18 (0.40)	0.19 (0.41)

*Confidential information.

Table C-48. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, SCRUBBER OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	8/29/79	8/29/79	8/30/79	
Test time - minutes	112	112	112	112
*Production rate Mg/hr (TPH)	N/A N/A	N/A N/A	N/A N/A	N/A N/A
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	200 (7055)	229 (8078)	244 (8628)	224 (7921)
Flow rate DNm ³ /min (dscfm)	144 (5095)	166 (5868)	177 (6258)	163 (5740)
Temperature °C (°F)	12.8 (55.0)	12.7 (54.8)	10.6 (51.1)	12.0 (53.6)
Water vapor Vol%	1.9	2.0	2.9	2.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.022 (0.010)	0.011 (0.005)	0.013 (0.006)	0.016 (0.007)
g/m ³ (gr/acf)	0.016 (0.007)	0.008 (0.004)	0.010 (0.004)	0.011 (0.005)
kg/hr (lb/hr)	0.19 (0.42)	0.11 (0.25)	0.14 (0.31)	0.15 (0.33)

*Confidential information.

Table C-49. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, TOTAL SCRUBBER INLET

Run number 1 Date 10/30/80 Test time (min) 60.0 Water vapor % 2.0 Stack temperature ^{°C} 21.1 (^{°F}) (70.0) Sampling rate m³/min 0.021 (dscfm) (0.509) (acfm) (0.730)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.47	2.60	59.77
2	11.47 - 7.15	0.72	16.55
3	7.15 - 4.83	0.62	14.25
4	4.83 - 3.29	0.01	0.23
5	3.29 - 2.10	0.15	3.45
6	2.10 - 1.04	0.20	4.60
7	1.04 - 0.63	0.05	1.15
8	0.63 - 0.37	0.00	0.00
Filter	<0.37	0.00	0.00
Total Weight (mg)		4.35	

(continued)

Table C-49. (Continued)

Run number	2		
Date	10/30/79		
Test time (min)	77.00		
Water vapor %	2.0		
Stack temperature °C	21.1		
(°F)	(70.0)		
Sampling rate m ³ /min	0.021		
(dscfm)	(0.509)		
(acfm)	(0.730)		
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.47	15.86	76.99
2	11.47 - 7.15	1.09	5.29
3	7.15 - 4.83	1.24	6.02
4	4.83 - 3.29	0.54	2.62
5	3.29 - 2.10	0.89	4.32
6	2.10 - 1.04	0.52	2.52
7	1.04 - 0.63	0.23	1.12
8	0.63 - 0.37	0.14	0.68
Filter	<0.37	0.09	0.44
Total weight (mg)		20.60	

(continued)

Table C-49. (Concluded)

Run number 3 Date 10/30/79 Test time (min) 46.00 Water vapor % 2.0 Stack temperature ^oC 21.1 (^oF) (70.0) Sampling rate m³/min 0.023 (dscfm) (0.558) (acfm) (0.800)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>10.95	1.15	36.16
2	10.95 - 6.82	0.91	28.62
3	6.82 - 4.61	0.18	5.66
4	4.61 - 3.13	0.24	7.55
5	3.13 - 2.00	0.42	13.21
6	2.00 - 0.99	0.24	7.55
7	0.99 - 0.60	0.04	1.26
8	0.60 - 0.35	0.00	0.00
Filter	<0.35	0.00	0.00
Total weight (mg)		3.18	

Table C-50. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, SCREEN EXHAUST DUCT INLET TO SCRUBBER

Run number	1
Date	08/29/79
Test time (min)	60
Water vapor %	2.0
Stack temperature °C	18.3
(°F)	(65.0)
Sampling rate m ³ /min	0.020
(dscfm)	(0.504)
(acfm)	(0.710)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.59	2.30	13.95
2	11.59 - 7.23	5.01	30.38
3	7.23 - 4.89	2.16	13.10
4	4.89 - 3.32	1.57	9.52
5	3.32 - 2.12	1.45	8.79
6	2.12 - 1.05	1.10	6.67
7	1.05 - 0.64	0.66	4.00
8	0.64 - 0.40	0.46	2.79
Filter	<0.40	1.78	10.79
Total Weight (mg)		16.49	

(continued)

Table C-50. (Continued)

Run number 2 Date 08/29/80 Test time (min) 71.2 Water vapor % 2.0 Stack temperature $^{\circ}\text{C}$ 21.1 ($^{\circ}\text{F}$) (70.0) Sampling rate m^3/min 0.020 (dscfm) (0.485) (acfm) (0.690)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.80	5.61	50.31
2	11.80 - 7.36	0.96	8.61
3	7.36 - 4.98	1.37	12.29
4	4.98 - 3.38	1.08	9.69
5	3.38 - 2.16	0.94	8.43
6	2.16 - 1.07	0.46	4.13
7	1.07 - 0.65	0.56	5.02
8	0.65 - 0.41	0.16	1.43
Filter	<0.41	0.01	0.09
Total weight (mg)		11.15	

(continued)

Table C-50. (Concluded)

Run number	3
Date	08/29/79
Test time (min)	60
Water vapor %	2.0
Stack temperature °C	21.1
(°F)	(70.0)
Sampling rate m ³ /min	0.022
(dscfm)	(0.535)
(acfm)	(0.760)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.24	2.39	42.75
2	11.24 - 7.00	0.66	11.81
3	7.00 - 4.74	0.97	17.35
4	4.74 - 3.22	0.49	8.77
5	3.22 - 2.05	0.57	10.20
6	2.05 - 1.01	0.30	5.37
7	1.01 - 0.61	0.09	1.61
8	0.61 - 0.38	0.08	1.43
Filter	<0.38	0.04	0.72
Total Weight (mg)		5.59	

Table C-51. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, BUCKET ELEVATOR EXHAUST DUCT INLET TO BAGHOUSE

Run number 1 Date 08/29/79 Test time (min) 60 Water vapor % 2.0 Stack temperature °C 21.1 (°F) (70.0) Sampling rate m ³ /min 0.015 (dscfm) (0.370) (acfm) (0.530)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.48	3.25	21.92
2	13.48 - 8.41	2.15	14.50
3	8.41 - 5.69	2.32	15.64
4	5.69 - 3.87	1.42	9.58
5	3.87 - 2.48	1.71	11.53
6	2.48 - 1.23	1.57	10.59
7	1.23 - 0.75	0.84	5.66
8	0.75 - 0.49	0.65	4.38
Filter	<0.49	0.92	6.20
Total Weight (mg)		14.83	

(continued)

Table C-51. (Continued)

Run number	2
Date	08/29/79
Test time (min)	66
Water vapor %	2.0
Stack temperature $^{\circ}\text{C}$	21.1
($^{\circ}\text{F}$)	(70.0)
Sampling rate m^3/min	0.013
(dscfm)	(0.321)
(acfm)	(0.460)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.48	43.74	70.96
2	14.48 - 9.03	2.72	4.41
3	9.03 - 6.12	3.40	5.52
4	6.12 - 4.16	2.93	4.75
5	4.16 - 2.67	2.87	4.66
6	2.67 - 1.33	2.58	4.19
7	1.33 - 0.81	1.32	2.14
8	0.81 - 0.53	0.91	1.48
Filter	<0.53	1.17	1.90
Total Weight (mg)		61.64	

(continued)

Table C-51. (Concluded)

Run number 3 Date 08/29/79 Test time (min) 65 Water vapor % 2.0 Stack temperature °C 21.1 (°F) (70.0) Sampling rate m³/min 0.016 (dscfm) (0.384) (acfm) (0.550)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.23	8.50	37.69
2	13.23 - 8.25	2.66	11.80
3	8.25 - 5.59	3.73	16.54
4	5.59 - 3.80	2.15	9.53
5	3.80 - 2.43	2.24	9.93
6	2.43 - 1.21	1.65	7.32
7	1.21 - 0.74	1.03	4.57
8	0.74 - 0.48	0.37	1.64
Filter	<0.48	0.22	0.98
Total Weight (mg)		22.55	

Table C-52. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-2
PEBBLE SCREENING AND MILLING, SCRUBBER OUTLET

Run number 1			
Date 10/30/79			
Test time (min) 203.2			
Water vapor % 2.0			
Stack temperature °C 21.1			
(°F) (70.0)			
Sampling rate m ³ /min 0.020			
(dscfm) (0.496)			
(acfm) (0.700)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.72	0.46	11.56
2	11.72 - 7.30	0.00	0.00
3	7.30 - 4.94	0.50	12.56
4	4.94 - 3.36	0.07	1.76
5	3.36 - 2.15	0.30	7.54
6	2.15 - 1.06	0.65	16.33
7	1.06 - 0.64	0.66	16.58
8	0.64 - 0.43	0.38	9.55
Filter	<0.43	0.96	24.12
Total Weight (mg)		3.98	

Table C-53. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-2
 PEBBLE SCREENING AND MILLING, SCRUBBER OUTLET
 (6 Minute Average)

Type of discharge		stack	
Height of discharge point		50 ft	
Description of sky		clear to overcast	
Distance from observer to point		50 ft	
Date		8/29-30/79	

Set no	Run 1 test time (1215-1405)	Run 2 test time (1643-1726)	Run 3 test time (0857-1047)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0 (4 min)	0
19	0 (2 min)		0 (2 min)

Table C-54. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-2
 BUCKET ELEVATOR EXHAUST HOOD
 (6 Minute Average)

Type of discharge	fugitive		
Description of sky	N/A		
Distance from observer to point	N/A		
Date	8/29/79		

Set no	Run 1 test time (1215-1415)	Run 2 test time (1545-1705)	Run 3 test time (0900-1043)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0 (2 mins)	0
15	0		0
16	0		0 (4 mins)
17	0		
18	0		
19	0		
20	0		

Table C-55. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-2
BUCKET ELEVATOR EXHAUST HOOD

	Type of discharge Description of sky Distance from observer to point		fugitive N/A N/A	
Test no.	1	2	3	Total
Date	8/29/79	8/29/79	8/30/79	
Test period	1215-1415	1545-1705	0857-1047	
Test duration (sec)	7200	4800	6000	18000
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0.0	0.0	0.0	0

Table C-56. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-2
 PEBBLE SCREEN HOOD
 (6 Minute Average)

Type of discharge		fugitive	
Description of sky		cloudy	
Distance from observer to point		15 ft	
Date		8/29/79	

Set no	Run 1 test time (1340-1510)	Run 2 test time (1548-1728)	Run 3 test time (0904-1100)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0 (1 min)	0	0
17		0 (3 mins)	0
18			0
19			0
20			0 (2 mins)

Table C-57. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-2
PEBBLE SCREEN HOOD

	Type of discharge Description of sky Distance from observer to point		fugitive cloudy 15 ft	
Test no.	1	2	3	Total
Date	8/29/79	8/29/79	8/30/79	
Test period	1340-1510	1548-1728	0900-1100	
Test duration (sec)	5400	6000	7200	18600
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0.0	0.0	0.0	0

Table C-58. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-3
MOLYBDENUM DRYER, TOTAL SCRUBBER INLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	8/23/79	8/23/79	8/24/79	
Test time - minutes	84	84	84	84
*Production rate Mg/hr (TPH)	N/A N/A	N/A N/A	N/A N/A	N/A N/A
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	148 (5237)	172 (6062)	156 (5505)	159 (5601)
Flow rate DNm ³ /min (dscfm)	74 (2611)	88 (3106)	87 (3061)	83 (2926)
Temperature °C (°F)	66.5 (151.8)	65.6 (150.0)	65.8 (150.4)	66.0 (150.7)
Water vapor Vol%	18.7	16.7	9.8	15.1
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.48 (0.212)	0.38 (0.168)	0.67 (0.293)	0.51 (0.224)
g/m ³ (gr/acf)	0.24 (0.105)	0.20 (0.086)	0.37 (0.163)	0.27 (0.118)
kg/hr (lb/hr)	2.15 (4.73)	2.02 (4.46)	3.49 (7.69)	2.55 (5.63)

*Confidential information.

Table C-59. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER B-3
MOLYBDENUM DRYER, SCRUBBER OUTLET

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		8/23/79	8/23/79	8/24/79	
Test time - minutes		96	96	96	96
*Production rate	Mg/hr	N/A	N/A	N/A	N/A
	(TPH)	N/A	N/A	N/A	N/A
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	154 (5433)	164 (5803)	134 (4736)	151 (5324)
Flow rate	DNm ³ /min (dscfm)	87 (3056)	90 (3171)	85 (2988)	87 (3072)
Temperature	°C (°F)	43.1 (109.5)	39.9 (103.8)	33.8 (92.8)	38.9 (102.0)
Water vapor	Vol%	15.6	18.8	8.3	14.2
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.029 (0.013)	0.013 (0.006)	0.017 (0.007)	0.020 (0.009)
	g/m ³ (gr/acf)	0.016 (0.007)	0.007 (0.003)	0.011 (0.005)	0.011 (0.005)
	kg/hr (lb/hr)	0.15 (0.33)	0.07 (0.16)	0.09 (0.19)	0.10 (0.22)

*Confidential information.

Table C-60. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-3
MOLYBDENUM DRYER, TOTAL SCRUBBER INLET

Run number	2
Date	10/23/79
Test time (min)	30.00
Water vapor %	18.0
Stack temperature °C	65.6
(°F)	(150.0)
Sampling rate m ³ /min	0.022
(dscfm)	(0.388)
(acfm)	(0.762)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.44	7.81	3.79
2	11.44 - 7.12	6.18	3.00
3	7.12 - 4.81	9.10	4.41
4	4.81 - 3.27	19.88	9.64
5	3.27 - 2.08	82.98	40.26
6	2.08 - 1.02	57.24	27.77
7	1.02 - 0.61	9.60	4.66
8	0.61 - 0.28	3.84	1.86
Filter	<0.28	9.49	1.60
Total Weight (mg)		206.1	

(continued)

Table C-60. (Concluded)

Run number 3 Date 10/24/79 Test time (min) 120.0 Water vapor % 28.0 Stack temperature °C 65.6 (°F) (150.0) Sampling rate m ³ /min 0.020 (dscfm) (0.313) (acfm) (0.700)			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.75	25.34	11.65
2	11.75 - 7.32	2.51	1.15
3	7.32 - 4.95	10.12	4.65
4	4.95 - 3.36	13.30	6.12
5	3.36 - 2.14	94.94	43.66
6	2.14 - 1.05	0.00	0.00
7	1.05 - 0.63	55.18	25.38
8	0.63 - 0.29	4.20	1.93
Filter	<0.29	11.84	5.45
Total Weight (mg)		217.4	

Table C-61. PARTICULATE SIZE DISTRIBUTION; SCRUBBER B-3
MOLYBDENUM DRYER, SCRUBBER OUTLET

Run number				1
Date				10/23/79
Test time (min)				60.00
Water vapor %				9.4
Stack temperature °C				40.6
(°F)				(105.0)
Sampling rate m ³ /min				0.025
(dscfm)				(0.552)
(acfm)				(0.900)
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	>10.39	2.35	3.03	
2	10.39 - 6.47	2.30	2.96	
3	6.47 - 4.37	2.26	2.91	
4	4.37 - 2.97	3.66	4.71	
5	2.97 - 1.89	19.67	25.33	
6	1.89 - 0.93	39.69	51.10	
7	0.93 - 0.56	4.36	5.61	
8	0.56 - 0.35	3.38	4.35	
Filter	<0.35	0.00	0.00	
Total Weight (mg)		77.67		

Table C-62. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-3
MOLYBDENUM DRYER, SCRUBBER OUTLET
(6 Minute Average)

Type of discharge	stack		
Height of discharge point	6 ft above roof		
Description of sky	overcast-clear		
Distance from observer to point	25 ft		
Date	8/23-24/79		

Set no	Run 2 test time (1320-1459)	Run 3 test time (1543-1717)	Run 4 test time (0812-0950)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	16	16	16
2	18	12	16
3	19	15	15
4	18	20	14
5	18	20	12
6	15	18	12
7	20	17	10
8	20	19	9
9	17	19	9
10	17	15	7
11	20	15	5
12	16	18	5
13	17	21	5
14	16	19	5
15	15	22	9
16	14	24	10
17	16 (3 mins)		10 (3 mins)

Table C-63. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-3
 DRYER AREA
 (6 Minute Average)

Type of discharge	fugitive
Description of sky	N/A
Distance from observer to point	8 ft
Date	8/23/79

Set no	Run 2 test time (1352-1452)	Run 3 test time (1613-1713)	Run 4 test time (0806-0906)
	Average opacity	Average opacity	Average opacity
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0

Table C-64. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER B-3
DRYER AREA

	Type of discharge Description of sky Distance from observer to point			fugitive N/A 8 ft
Test no.	2	3	4	Total
Date	8/23/79	8/23/79	8/24/79	
Test period	1352-1452	1613-1713	0806-0906	
Test duration (sec)	3600	3600	3600	10800
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0.0	0.0	0.0	0

Table C-65. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-1
CRUSHER SCRUBBER INLET DUCT

Run number	1	2	3	Average
Date	9/27/79	9/27/79	9/27/79	
Test time - minutes	96	96	96	96
Production rate Mg/hr (TPH)	311 (342)	386 (425)	370 (407)	356 (391)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	252 (8890)	264 (9320)	240 (8470)	252 (8893)
Flow rate DNm ³ /min (dscfm)	201 (7100)	213 (7510)	195 (6870)	203 (7160)
Temperature °C (°F)	25 (77)	22 (71)	22 (71)	23 (73)
Water vapor Vol%	1.3	1.6	0.9	1.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.027 (0.012)	0.021 (0.009)	0.014 (0.006)	0.021 (0.009)
g/m ³ (gr/acf)	0.022 (0.010)	0.016 (0.007)	0.011 (0.005)	0.017 (0.007)
kg/hr (lb/hr)	0.337 (0.742)	0.255 (0.562)	0.155 (0.341)	0.249 (0.548)
kg/Mg (lb/ton)	0.001 (0.002)	0.0005 (0.001)	0.0005 (0.001)	0.0005 (0.001)

Table C-66. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-1
CRUSHER TRANSFER POINT EXHAUST, INLET TO SCRUBBER

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/27/79	9/27/79	9/27/79	
Test time - minutes	96	96	96	96
Production rate Mg/hr (TPH)	311 (342)	386 (425)	370 (407)	356 (391)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	37 (1300)	35 (1240)	34 (1200)	35 (1247)
Flow rate DNm ³ /min (dscfm)	30 (1050)	29 (1010)	27 (970)	29 (1010)
Temperature °C (°F)	24 (76)	22 (71)	19 (67)	22 (71)
Water vapor Vol%	1.1	1.2	1.8	1.4
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.005 (0.002)	0.007 (0.003)	0.030 (0.013)	0.014 (0.006)
g/m ³ (gr/acf)	0.005 (0.002)	0.007 (0.003)	0.023 (0.010)	0.012 (0.005)
kg/hr (lb/hr)	0.010 (0.021)	0.013 (0.029)	0.049 (0.107)	0.024 (0.052)
kg/Mg (lb/ton)	<0.0001 (0.0001)	<0.0001 (0.0001)	0.0001 (0.0003)	0.0001 (0.0001)

Table C-67. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-1
CRUSHER PRESSURE GRIZZLEY EXHAUST DUCT, INLET TO SCRUBBER

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/27/79	9/27/79	9/27/79	
Test time - minutes	86	96	96	91
Production rate Mg/hr (TPH)	311 (342)	386 (425)	370 (407)	356 (391)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	84 (2960)	91 (3200)	90 (3180)	88 (3113)
Flow rate DNm ³ /min (dscfm)	67 (2370)	73 (2580)	73 (2590)	71 (2513)
Temperature °C (°F)	26 (78)	24 (75)	22 (72)	24 (75)
Water vapor Vol%	1.2	0.7	0.8	0.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.018 (0.008)	0.023 (0.010)	0.030 (0.013)	0.023 (0.010)
g/m ³ (gr/acf)	0.015 (0.007)	0.019 (0.008)	0.025 (0.011)	0.020 (0.009)
kg/hr (lb/hr)	0.076 (0.168)	0.104 (0.229)	0.135 (0.298)	0.105 (0.232)
kg/Mg (lb/ton)	0.0002 (0.0005)	0.0002 (0.0005)	0.0004 (0.0007)	0.0003 (0.0006)

Table C-68. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-1
CRUSHER SCRUBBER OUTLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/27/79	9/27/79	9/27/79	
Test time - minutes	96	96	96	91
Production rate Mg/hr (TPH)	311 (342)	386 (425)	370 (407)	356 (391)
<u>Stack Effluent</u>				
*Flow rate m ³ /min (acfm)	496 (17500)	490 (17300)	479 (16900)	488 (17233)
*Flow rate DNm ³ /min (dscfm)	399 (14100)	396 (14000)	391 (13800)	396 (13967)
Temperature °C (°F)	23 (74)	22 (72)	22 (71)	22 (72)
Water vapor Vol%	1.5	1.4	1.1	1.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.005 (0.002)	0.011 (0.005)	0.009 (0.004)	0.008 (0.004)
g/m ³ (gr/acf)	0.004 (0.002)	0.009 (0.004)	0.007 (0.003)	0.007 (0.003)
*kg/hr (lb/hr)	0.132 (0.290)	0.265 (0.584)	0.202 (0.446)	0.200 (0.440)
*kg/Mg (lb/ton)	0.0004 (0.0008)	0.0007 (0.0014)	0.0006 (0.0011)	0.0006 (0.0011)

*These results subject to revision due to cyclonic flow at the outlet.

Table C-69. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-1
CRUSHER SCRUBBER INLET DUCT

Run number	1
Date	09/27/79
Test time (min)	60
Water vapor %	1.3
Stack temperature °C	23
(°F)	(73)
Sampling rate m ³ /min	0.023
(acfm)	(0.81)
Volume of sample, cf	49.17

Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	11.7	1.0	12.0
2	7.5	0.8	9.6
3	5.0	0.6	7.2
4	3.5	0.5	6.0
5	2.2	0.8	9.6
6	1.1	1.0	12.1
7	0.67	1.0	12.1
8	0.45	1.3	15.7
Filter		1.3	15.7
Total Weight (mg)		8.3	

(continued)

Table C-69. (Continued)

Run number				2
Date				09/28/79
Test time (min)				70
Water vapor %				1.6
Stack temperature °C				23
(°F)				(73)
Sampling rate m ³ /min				0.019
(acfm)				(0.69)
Volume of sample, cf				47.84

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.7	0.9	10.9
2	8.05	0.3	3.6
3	5.3	0.6	7.2
4	3.75	0.8	9.6
5	2.35	1.1	13.3
6	1.2	1.2	14.5
7	0.74	1.2	14.5
8	0.50	0.8	9.6
Filter		1.4	16.9
Total Weight (mg)		8.3	

(continued)

Table C-69. (Concluded)

Run number	3
Date	09/28/79
Test time (min)	70
Water vapor %	0.9
Stack temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	23 (73)
Sampling rate m^3/min (acfm)	0.019 (0.67)
Volume of sample, cf	46.49

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.6	0.9	11.4
2	8.4	0.5	6.3
3	5.45	1.0	12.7
4	3.75	0.7	8.9
5	2.4	1.6	20.3
6	1.2	0.9	11.4
7	0.76	1.0	12.7
8	0.52	0.6	7.6
Filter		0.7	8.9
Total Weight (mg)		7.9	

Table C-70. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-1
CRUSHER TRANSFER POINT
EXHAUST DUCT, INLET TO SCRUBBER

Run number	1
Date	09/28/79
Test time (min)	75
Water vapor %	1.1
Stack temperature °C	22
(°F)	(72)
Sampling rate m ³ /min	0.018
(acfm)	(0.62)
Volume of sample, cf	43.65

Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	13.5	0.5	11.9
2	8.55	0.4	9.5
3	5.65	0.5	11.9
4	4.00	0.4	9.5
5	2.50	0.3	7.1
6	1.30	0.6	14.3
7	0.80	0.5	11.9
8	0.54	0.4	9.5
Filter		0.6	14.3
Total Weight (mg)		4.2	

(continued)

Table C-70. (Continued)

Run number	2
Date	09/28/79
Test time (min)	90
Water vapor %	1.2
Stack temperature ^o C	22
(^o F)	(72)
Sampling rate m ³ /min	0.018
(acfm)	(0.63)
Volume of sample, cf	57.87

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	13.2	0.6	10.3
2	8.4	0.8	13.8
3	5.5	0.5	8.6
4	3.8	0.3	5.2
5	2.5	1.2	20.7
6	1.25	1.0	17.2
7	0.78	0.5	8.6
8	1.52	0.6	10.3
Filter		0.3	5.2
Total Weight (mg)		5.8	

(continued)

Table C-70. (Concluded)

Run number	3		
Date	09/28/79		
Test time (min)	90		
Water vapor %	1.8		
Stack temperature °C	22		
(°F)	(72)		
Sampling rate m ³ /min	0.018		
(acfm)	(0.63)		
Volume of sample, cf	56.83		

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	13.2	0.7	12.7
2	8.4	0.3	5.5
3	5.5	0.5	9.1
4	3.8	0.7	12.7
5	2.5	1.0	18.2
6	1.25	0.5	9.1
7	0.78	0.5	9.1
8	0.52	0.7	12.7
Filter		0.6	10.9
Total Weight (mg)		5.5	

Table C-71. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-1
CRUSHER PRESSURE GRIZZLEY
EXHAUST DUCT, INLET TO SCRUBBER

Run number 1			
Date 09/28/80			
Test time (min) 75			
Water vapor % 1.2			
Stack temperature °C 24			
(°F) (75)			
Sampling rate m ³ /min 0.022			
(acfm) (0.77)			
Volume of sample, cf 62.22			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	12.2	1.1	13.8
2	7.7	0.6	7.5
3	5.3	0.9	11.3
4	3.7	0.5	6.3
5	2.3	1.3	16.3
6	1.2	1.0	12.5
7	0.72	0.9	11.3
8	0.47	0.7	8.8
Filter		1.0	12.5
Total Weight (mg)		8.0	

(continued)

Table C-71. (Continued)

Run number	2
Date	09/28/79
Test time (min)	75
Water vapor %	0.7
Stack temperature °C	24
(°F)	(75)
Sampling rate m ³ /min	0.022
(acfm)	(0.77)
Volume of sample, cf	58.14

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.2	1.7	22.1
2	7.7	1.2	15.6
3	5.3	0.8	10.4
4	3.7	0.4	5.2
5	2.3	0.7	9.1
6	1.2	0.8	10.4
7	0.72	0.8	10.4
8	0.47	0.6	7.8
Filter		0.7	9.1
Total Weight (mg)		7.7	

(continued)

Table C-71. (Concluded)

Run number	3
Date	09/28/79
Test time (min)	75
Water vapor %	0.8
Stack temperature °C	24
(°F)	(75)
Sampling rate m ³ /min	0.022
(acfm)	(0.76)
Volume of sample, cf	57.41

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.4	1.0	13.2
2	7.9	0.5	6.6
3	5.3	0.4	5.3
4	3.7	0.5	6.6
5	2.4	1.2	15.8
6	1.2	1.3	17.1
7	0.73	0.9	11.8
8	0.48	0.8	10.5
Filter		1.0	13.2
Total Weight (mg)		7.6	

Table C-72. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-1
CRUSHER SCRUBBER OUTLET DUCT

Run number	1
Date	09/27/79
Test time (min)	160
Water vapor %	1.4
Stack temperature °C	18
(°F)	(65)
Sampling rate m ³ /min	0.019
(acfm)	(0.68)
Volume of sample, cf	110.48

Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	12.4	0.2	4.2
2	8.0	0.2	4.2
3	5.35	0.3	6.25
4	3.7	0.4	8.3
5	2.4	0.7	14.6
6	1.2	0.6	12.5
7	0.73	0.7	14.6
8	0.50	1.0	20.8
Filter		0.7	14.6
Total Weight (mg)		4.8	

Table C-73. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
CRUSHER SCRUBBER OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	@120 ft
Description of background	scattered
Description of sky	partly cloudy
Distance from observer to point	@7 ft
Height of observation point	5 ft below lip
Date	9/27/79

	Run 1 test time (1804-1913)
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0
11	0
12	0 (3 mins)

Table C-74. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
CRUSHER TRANSFER POINT AREA
(6 Minute Average)

Type of discharge		fugitive	
Height of discharge point		@50 ft	
Distance from observer to point		@ 50 ft	
Height of observation point		5 ft above walk	
Date		9/27/79	

Set no	Run 1 test time (1740-1938)	Run 2 test time (2100-2242)	Run 3 test time (0000-0138)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0 (2 mins)
18	0		
19	0		
20	0 (4 mins)		

Table C-75. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
CRUSHER TRANSFER POINT AREA

Type of discharge		fugitive		
Distance from observer to point	17 ft			
Test no.	1	2	3	Total
Date	9/27/79	9/27/79	9/27/79	
Test period	1743-1940	2100-2245	0000-0145	
Test duration (sec)	4800	4800	4800	14400
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-76. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
GRIZZLY HOOD AND CRUSHER ENTRANCE, PROCESS HOODS
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	@12 ft
Description of background	inside building
Distance from observer to point	25 ft
Height of observation point	ground level
Date	9/27/79

Set no	Run 1 test time (1745-1953)	Run 2 test time (2115-2305)	Run 3 test time (0005-0149)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0		0
17	0		0
18	0		0 (3 mins)
19	0		
20	0		
21	0		
22	0 (2 mins)		

Table C-77. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
GRIZZLY HOOD AND CRUSHER ENTRANCE, PROCESS HOODS

	Type of discharge Height of discharge point Description of background Distance from observer to point Height of observation point		fugitive @ 12 ft inside building 25 ft ground level	
Test no.	1	2	3	Total
Date	9/27/79	9/27/79	9/28/79	
Test period	1745-1950	2115-2300	0000-0135	
Test duration (sec)	6000	5400	4800	16200
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-78. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
CRUSHER GRIZZLY
(6 Minute Average)

Type of discharge	fugitive		
Height of discharge point	12 ft		
Description of background	inside building		
Distance from observer to point	25 ft		
Height of observation point	ground level		
Date	9/27/79		

Set no	Run 1 test time (1751-1907)	Run 2 test time (2116-2258)	Run 3 test time (0002-0138)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0 (2 mins)	0	0
16		0	0

Table C-79. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-1
CRUSHER GRIZZLY

Type of discharge				fugitive
Height of discharge point				12 ft
Description of background				inside building
Distance from observer to point				25 ft
Height of observation point				ground level
Test no.	1	2	3	Total
Date		9/27/79	9/27-28/79	
Test period	N/A	2115-2300	0005-0145	
Test duration (sec)		5100	4800	9900
Duration of fugitive emissions (sec)		0	0	0
Fugitive emissions (%)		0	0	0

Table C-80. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-2
FINE ORE BINS SCRUBBER INLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/28/79	9/28/79	9/28/79	
Test time - minutes	64	64	64	64
Production rate Mg/hr (TPH)	341 (375)	374 (412)	371 (408)	362 (398)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	66 (2320)	67 (2360)	66 (2320)	66 (2333)
Flow rate DNm ³ /min (dscfm)	52 (1850)	54 (1910)	53 (1880)	53 (1880)
Temperature °C (°F)	22 (72)	18 (64)	16 (61)	19 (66)
Water vapor Vol%	1.0	0.9	1.0	1.0
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.014 (0.006)	0.007 (0.003)	0.009 (0.004)	0.010 (0.004)
g/m ³ (gr/acf)	0.010 (0.004)	0.006 (0.003)	0.007 (0.003)	0.007 (0.003)
kg/hr (lb/hr)	0.040 (0.089)	0.026 (0.057)	0.029 (0.065)	0.032 (0.070)
kg/Mg (lb/ton)	0.0002 (0.0004)	0.0005 (0.0001)	0.0001 (0.0002)	0.0001 (0.0002)

Table C-81. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-2
FINE ORE BINS HOPPER EXHAUST DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/28/79	9/28/79	9/28/79	
Test time - minutes	64	64	64	64
Production rate Mg/hr (TPH)	341 (375)	374 (412)	371 (408)	362 (398)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	12 (440)	12 (430)	11 (400)	12 (423)
Flow rate DNm ³ /min (dscfm)	10 (350)	10 (350)	9 (330)	10 (343)
Temperature °C (°F)	21 (70)	19 (66)	18 (64)	19 (67)
Water vapor Vol%	1.7	1.1	0.9	1.2
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.007 (0.003)	0.007 (0.003)	0.007 (0.003)	0.007 (0.003)
g/m ³ (gr/acf)	0.007 (0.003)	0.005 (0.002)	0.005 (0.002)	0.006 (0.002)
kg/hr (lb/hr)	0.005 (0.010)	0.004 (0.008)	0.004 (0.008)	0.004 (0.009)
kg/Mg (lb/ton)	0.00002 (0.00004)	0.00001 (0.00002)	0.00001 (0.00002)	0.00001 (0.00003)

Table C-82. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-2
FINE ORE BINS SCRUBBER OUTLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/28/79	9/28/79	9/28/79	
Test time - minutes	64	64	64	64
Production rate Mg/hr (TPH)	341 (375)	374 (412)	371 (408)	362 (398)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	85 (2990)	87 (3060)	78 (2770)	83 (2940)
Flow rate DNm ³ /min (dscfm)	69 (2450)	72 (2530)	65 (2300)	69 (2427)
Temperature °C (°F)	21 (69)	18 (64)	17 (63)	19 (65)
Water vapor Vol%	1.3	1.2	1.1	1.2
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.007 (0.003)	0.005 (0.002)	0.005 (0.002)	0.005 (0.002)
g/m ³ (gr/acf)	0.005 (0.002)	0.005 (0.002)	0.005 (0.002)	0.005 (0.002)
kg/hr (lb/hr)	0.025 (0.056)	0.024 (0.054)	0.022 (0.048)	0.023 (0.053)
kg/Mg (lb/ton)	0.0001 (0.0002)	0.0005 (0.0001)	0.0005 (0.0001)	0.0004 (0.0001)

Table C-83. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-2
FINE ORE BINS SCRUBBER INLET DUCT

Run number				1
Date				09/28/79
Test time (min)				90
Water vapor %				1.0
Stack temperature °C				19
(°F)				(66)
Sampling rate m ³ /min				0.023
(acfm)				(0.80)
Volume of sample, cf				71.78
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	11.8	0.6	4.4	
2	7.4	2.0	14.7	
3	4.9	3.5	25.7	
4	3.5	1.1	8.1	
5	2.2	1.7	12.5	
6	1.1	2.0	14.7	
7	0.67	1.1	8.1	
8	0.46	0.9	6.6	
Filter		0.7	5.1	
Total Weight (mg)		13.6		

(continued)

Table C-83. (Continued)

Run number 2			
Date 09/30/79			
Test time (min) 90			
Water vapor % 0.9			
Stack temperature °C 19			
(°F) (66)			
Sampling rate m ³ /min 0.017			
(acfm) (0.60)			
Volume of sample, cf 72.82			
Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.8	0.4	9.5
2	7.4	0.2	4.8
3	4.9	0.5	11.9
4	3.5	0.7	16.7
5	2.2	0.8	19.0
6	1.1	0.5	11.9
7	0.67	0.5	11.9
8	0.46	0.4	9.5
Filter		0.2	4.8
Total Weight (mg)		4.2	

(continued)

Table C-83. (Concluded)

Run number	3		
Date	09/30/79		
Test time (min)	85		
Water vapor %	1.0		
Stack temperature °C	19		
(°F)	(66)		
Sampling rate m ³ /min	0.023		
(acfm)	(0.81)		
Volume of sample, cf	68.54		

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.8	0.9	13.2
2	7.4	0.6	8.8
3	4.9	1.0	14.7
4	3.5	0.3	4.4
5	2.2	1.5	22.1
6	1.1	0.7	10.3
7	0.67	0.7	10.3
8	0.46	0.6	8.8
Filter		0.5	7.4
Total Weight (mg)		6.8	

Table C-84. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-2
FINE ORE BINS HOPPER EXHAUST DUCT

Run number				1
Date				09/29/79
Test time (min)				75
Water vapor %				1.7
Stack temperature °C				19
(°F)				(66)
Sampling rate m ³ /min				0.022
(acfm)				(0.77)
Volume of sample, cf				59.88
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	12.0	0.2	3.9	
2	7.5	0.3	5.9	
3	5.0	0.4	7.8	
4	3.6	0.7	13.7	
5	2.2	1.0	19.6	
6	1.1	0.8	15.7	
7	0.7	0.7	13.7	
8	0.45	0.5	9.8	
Filter		0.5	9.8	
Total Weight (mg)		5.1		

(continued)

Table C-84. (Continued)

Run number	2
Date	10/01/79
Test time (min)	75
Water vapor %	1.1
Stack temperature $^{\circ}\text{C}$	19
$^{\circ}\text{F}$	(66)
Sampling rate m^3/min	0.021
(acfm)	(0.75)
Volume of sample, cf	59.78

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.1	0.2	5.7
2	7.6	0.1	2.9
3	5.1	0.3	8.6
4	3.6	0.4	11.4
5	2.3	0.4	11.4
6	1.2	0.7	20.0
7	0.7	0.6	17.1
8	0.45	0.5	14.3
Filter		0.3	8.6
Total Weight (mg)		3.5	

(continued)

Table C-84. (Concluded)

Run number	3
Date	10/01/79
Test time (min)	85
Water vapor %	0.9
Stack temperature °C	(66)
Stack temperature °F	(66)
Sampling rate m ³ /min	0.022
Sampling rate (acfm)	(0.76)
Volume of sample, cf	66.55

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.0	0.2	4.2
2	7.5	0.1	2.8
3	5.0	0.4	8.3
4	3.6	0.7	14.6
5	2.2	0.9	18.8
6	1.1	1.1	22.9
7	0.7	0.7	14.6
8	0.45	0.5	10.4
Filter		0.2	4.2
Total Weight (mg)		4.8	

Table C-85. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-2
FINE ORE BINS SCRUBBER OUTLET DUCT

Run number	1
Date	09/28/79
Test time (min)	90
Water vapor %	1.2
Stack temperature °C	18
(°F)	(65)
Sampling rate m ³ /min	0.024
(acfm)	(0.83)
Volume of sample, cf	79.80

Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	11.4	0.1	2.9
2	7.1	0.1	2.9
3	4.8	0.2	5.9
4	3.4	0.3	8.8
5	2.1	0.4	11.8
6	1.1	0.7	20.6
7	0.65	0.8	23.5
8	0.45	0.5	14.7
Filter		0.3	8.8
Total Weight (mg)		3.4	

Table C-86. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-2
FINE ORE BINS TRANSFER POINT, SCRUBBER INLET
(6 Minute Average)

Type of discharge		fugitive	
Height of discharge point		8 ft	
Distance from observer to point		25 ft	
Date		9/28/79	

Set no	Run 1 test time (1850-2005)	Run 2 test time (2125-2240)	Run 3 test time (2330-0020)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0 (2 mins)
10	0	0	
11	0	0	
12	0	0	
13	0 (3 mins)	0 (3 mins)	

Table C-87. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-2
FINE ORE BINS, SCRUBBER OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	170 ft
Description of sky	clear
Distance from observer to point	@35 ft
Height of observation point	150 ft
Date	9/28/79

	Run 1 test time (1845-1945)
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-88. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-2
FINE ORE BIN HOPPER EXHAUST, PROCESS AREA
(6 Minute Average)

Set no	Type of discharge Height of observation point Date	fugitive eye level 9/28/79		
		Run 1 test time (1848-2010)	Run 2 test time (2120-2200)	Run 3 test time (2325-0030)
		<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1		0	0	0
2		0	0	0
3		0	0	0
4		0	0	0
5		0	0	0
6		0	0	0
7		0	0 (4 mins)	0
8		0		0
9		0		0
10		0		0
11		0		0 (5 mins)
12		0		
13		0 (5 mins)		

Table C-89. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-2
FINE ORE BIN HOPPER EXHAUST, PROCESS AREA

	Type of discharge Height of observation point		fugitive eye level	
Test no.	1	2	3	Total
Date	9/28/79	9/28/79	9/28/79	
Test period	0650-0810	0923-0958	1126-1231	
Test duration (sec)	4800	2100	3900	10800
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-90. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-3*
PACKAGING AREA EXHAUST DUCT
(SCRUBBER OUTLET)

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/01/79	10/01/79	10/01/79	
Test time - minutes	64	64	64	64
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	33 (1180)	32 (1120)	33 (1160)	33 (1153)
Flow rate DNm ³ /min (dscfm)	25 (890)	24 (830)	24 (860)	24 (860)
Temperature °C (°F)	37 (98)	41 (105)	49 (120)	42 (108)
Water vapor Vol%	1.6	2.0	1.5	1.7
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.016 (0.007)	0.007 (0.003)	0.007 (0.003)	0.010 (0.004)
g/m ³ (gr/acf)	0.011 (0.005)	0.006 (0.003)	0.005 (0.002)	0.007 (0.003)
kg/hr (lb/hr)	0.023 (0.050)	0.011 (0.025)	0.010 (0.023)	0.015 (0.033)

*Scrubber C-3 is subsequently ducted to scrubber C-4.

Table C-91. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-3*
PACKAGING AREA EXHAUST DUCT
(SCRUBBER OUTLET)

Run number				1
Date				10/01/79
Test time (min)				55
Water vapor %				1.6
Stack temperature °C				40
Stack temperature °F (104)				
Sampling rate m ³ /min				0.029
(acfm)				(1.01)
Volume of sample, cf				54.88
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	11.4	1.3	11.7	
2	7.0	1.6	14.4	
3	4.7	1.0	9.0	
4	3.3	1.0	9.0	
5	2.0	1.9	17.1	
6	0.99	2.1	18.9	
7	0.65	1.0	9.0	
8	0.44	0.9	8.1	
Filter		0.3	2.7	
Total Weight (mg)		11.1		

(continued)

Table C-91. (Continued)

Run number	2
Date	10/01/79
Test time (min)	55
Water vapor %	2.0
Stack temperature °C	40
(°F)	(104)
Sampling rate m ³ /min	0.027
(acfm)	(0.96)
Volume of sample, cf	50.77

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.5	1.6	13.2
2	7.2	1.6	13.2
3	4.8	0.8	6.6
4	3.4	1.0	8.3
5	2.2	2.0	16.5
6	1.1	1.4	11.6
7	0.67	1.4	11.6
8	0.45	0.8	6.6
Filter		1.5	12.4
Total Weight (mg)		12.1	

(continued)

Table C-91. (Concluded)

Run number	3		
Date	10/01/79		
Test time (min)	55		
Water vapor %	1.5		
Stack temperature °C	40		
(°F)	(104)		
Sampling rate m ³ /min	0.027		
(acfm)	(0.96)		
Volume of sample, cf	51.89		

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.5	1.0	9.7
2	7.2	0.8	7.8
3	4.8	1.0	9.7
4	3.4	1.3	12.6
5	2.2	1.6	15.5
6	1.1	1.3	12.6
7	0.67	1.2	11.7
8	0.45	1.0	9.7
Filter		1.1	10.7
Total Weight (mg)		10.3	

* Scrubber C-3 is subsequently ducted to scrubber C-4.

Table C-92. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-3*
 PACKAGING AREA (BARRELLING ENCLOSURE)
 (6 Minute Average)

Type of discharge	fugitive		
Description of sky	Indoors		
Distance from observer to point	15 ft		
Height of observation point	eye level		
Date	10/01/79		

Set no	Run 1	Run 2	Run 3
	test time (0930-1034)	test time (1230-1333)	test time (1435-1535)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0 (4 mins)
8	0	0	
9	0	0	
10	0 (5 mins)	0 (4 mins)	

* Scrubber C-3 is subsequently ducted to scrubber C-4.

Table C-93. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-3*
BARRELING ENCLOSURE AREA (BARRELING ENCLOSURE)

Type of discharge		fugitive		
Test no.	1	2	3	Total
Date	10/01/79	10/01/79	10/01/79	
Test period	0930-1040	1230-1335	1435-1540	
Test duration (sec)	4200	4500	3900	12600
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

* Scrubber C-3 is subsequently ducted to scrubber C-4.

Table C-94. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-4
DRYER SCRUBBER INLET DUCT

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		10/01/79	10/01/79	10/01/79	
Test time - minutes		64	64	64	64
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	53 (1860)	58 (2040)	49 (1730)	53 (1877)
Flow rate	DNm ³ /min (dscfm)	16 (580)	16 (550)	16 (560)	16 (563)
Temperature	°C (°F)	300 (572)	313 (595)	313 (595)	309 (587)
Water vapor	Vol%	24.2	32.6	18.7	25.1
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	5.782 (2.527)	7.630 (3.335)	2.059 (0.900)	5.157 (2.254)
	g/m ³ (gr/acf)	1.798 (0.786)	2.061 (0.901)	0.671 (0.293)	1.510 (0.660)
	kg/hr (lb/hr)	5.68 (12.53)	7.14 (15.75)	1.97 (4.35)	4.93 (10.88)

Table C-95. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER C-4
DRYER SCRUBBER OUTLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/01/79	10/01/79	10/01/79	
Test time - minutes	64	64	64	64
<u>Stack Effluent</u>				
Flow rate m^3/min (acfm)	117 (4140)	110 (3870)	115 (4060)	114 (4023)
Flow rate DNm^3/min (dscfm)	74 (2620)	66 (2340)	75 (2640)	72 (2533)
Temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	55 (131)	58 (137)	52 (125)	55 (131)
Water vapor Vol%	12.1	14.8	10.3	12.4
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm^3 (gr/dscf)	0.286 (0.125)	0.117 (0.051)	0.062 (0.027)	0.156 (0.068)
g/m^3 (gr/acf)	0.181 (0.079)	0.070 (0.031)	0.040 (0.018)	0.121 (0.053)
kg/hr (lb/hr)	1.27 (2.81)	0.46 (1.02)	0.28 (0.61)	0.67 (1.48)

Table C-96. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-4
DRYER SCRUBBER INLET DUCT

Run number				1
Date				10/01/79
Test time (min)				2
Water vapor %				24.2
Stack temperature °C				308
(°F)				(587)
Sampling rate m ³ /min				0.067
(acfm)				(2.35)
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	12.6	30.6	30.5	
2	8.1	22.1	22.1	
3	5.5	14.1	14.1	
4	3.7	12.6	12.6	
5	2.4	9.4	9.4	
6	1.2	2.3	2.3	
7	0.72	3.5	3.5	
8	0.49	2.6	2.6	
Filter		3.0	3.0	
Total Weight (mg)		100.2		

(continued)

Table C-96. (Continued)

Run number				2
Date				10/01/79
Test time (min)				2
Water vapor %				32.6
Stack temperature °C				308
(°F)				(587)
Sampling rate m ³ /min				0.069
(acfm)				(2.44)
Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate	
1	12.4	24.8	25.9	
2	8.0	26.3	27.5	
3	5.4	13.0	13.6	
4	3.6	12.9	13.5	
5	2.3	7.9	8.3	
6	1.2	3.4	3.7	
7	0.71	2.3	2.4	
8	0.48	2.0	2.1	
Filter		2.9	3.0	
Total Weight (mg)		95.5		

(continued)

Table C-96. (Concluded)

Run number	3
Date	10/01/79
Test time (min)	1.5
Water vapor %	18.7
Stack temperature °C	308
(°F)	(587)
Sampling rate m ³ /min	0.058
(acfm)	(2.04)

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	13.9	29.3	32.7
2	8.5	24.7	27.6
3	5.7	13.2	14.7
4	3.9	9.2	10.3
5	2.5	5.9	6.6
6	1.3	2.3	2.6
7	0.77	1.7	1.9
8	0.52	1.2	1.3
Filter		2.0	2.2
Total Weight (mg)		89.5	

Table C-97. PARTICULATE SIZE DISTRIBUTION; SCRUBBER C-4
DRYER SCRUBBER OUTLET DUCT

Run number 1 Date 10/01/79 Test time (min) 4.0 Water vapor % 12.1 Stack temperature °C 54 Stack temperature °F (130) Sampling rate m³/min 0.023 Sampling rate acfm (0.81)			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	12.8	1.1	21.6
2	8.2	0.7	13.7
3	5.4	0.3	5.9
4	3.9	0.2	3.9
5	2.3	0.4	7.8
6	1.2	0.8	15.7
7	0.74	0.5	9.8
8	0.50	0.3	5.9
Filter		0.8	15.7
Total Weight (mg)		5.1	

Table C-98. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER C-4
 DRYER SCRUBBER OUTLET DUCT
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	@ 80 ft
Description of sky	clear
Distance from observer to point	@150 ft
Height of observation point	@65 ft
Date	10/01/79

<u>Set no</u>	Run 1 test time (930-1034)	Run 2 test time (1230-1341)	Run 3 test time (1430-1535)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	3	5	0
2	2	4	0
3	0	5	0
4	0	4	0
5	0	4	0
6	0	5	0
7	0	3	0
8	0	3	0
9	0	4	0
10	0	4	0
11	0 (4 mins)	3	0 (5 mins)
12		2 (5 mins)	

Table C-99. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER D-1
DRYER CYCLONE INLET, NORTH

Run number		<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>Average</u>
Date		12/6/79	12/7/79	12/8/79	12/8/79	
Test time - minutes		82	22	30	32	
<u>Stack Effluent</u>						
Flow rate	m ³ /min (acfm)	833 (29420)	596 (21060)	628 (22160)	800 (28240)	714 (25220)
Flow rate	DNm ³ /min (dscfm)	414 (14630)	320 (11300)	318 (11220)	387 (13680)	360 (12708)
Temperature	°C (°F)	147 (297)	101 (214)	156 (313)	171 (340)	144 (291)
Water vapor	Vol%	27.6	31.0	26.5	27.1	28.1
<u>Particulate Emissions</u>						
<u>Probe and Filter Catch</u>						
g/DNm ³ (gr/dscf)		119.00 (52.01)	199.58 (87.23)	227.98 (99.64)	163.68 (71.54)	177.56 (77.61)
g/m ³ gr/acf)		59.17 (25.86)	107.10 (46.81)	115.41 (50.44)	79.30 (34.66)	90.24 (39.44)
kg/hr (lb/hr)		2957 (6520)	3833 (8450)	4345 (9580)	3806 (8390)	3735 (8235)

Table C-100. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER D-1
DRYER CYCLONE INLET, SOUTH

Run number		<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>Average</u>
Date		12/6/79	12/7/79	12/8/79	12/8/79	
Test time - minutes		40	24	32	32	
<u>Stack Effluent</u>						
Flow rate	m ³ /min (acfm)	645 (22780)	716 (25270)	753 (26580)	792 (27980)	726 (25653)
Flow rate	DNm ³ /min (dscfm)	359 (12680)	410 (14470)	342 (12090)	416 (14690)	382 (13483)
Temperature	°C (°F)	140 (284)	94 (201)	204 (399)	109 (228)	137 (278)
Water vapor	Vol%	20.3	27.7	26.5	32.0	26.63
<u>Particulate Emissions</u>						
<u>Probe and Filter Catch</u>						
g/DNm ³ (gr/dscf)		88.68 (38.76)	190.93 (83.45)	86.07 (37.62)	142.75 (62.39)	127.11 (55.56)
g/m ³ gr/acf)		49.33 (21.56)	109.33 (47.78)	39.17 (17.12)	74.99 (32.77)	68.20 (29.81)
kg/hr (lb/hr)		1910 (4210)	4695 (10350)	1769 (3900)	3565 (7860)	2985 (6580)

Table C-101. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER D-1
DRYER SCRUBBER INLET, NORTH

Run number		<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>Average</u>
Date		12/06/79	12/07/79	12/08/79	12/08/79	
Test time - minutes		40	20.9	32	32	
<u>Stack Effluent</u>						
Flow rate	m ³ /min (acfm)	837 (29560)	681 (24060)	720 (25440)	722 (25510)	740 (26143)
Flow rate	DNm ³ /min (dscfm)	427 (15090)	401 (14170)	415 (14660)	410 (14470)	413 (14598)
Temperature	°C (°F)	161 (321)	96 (205)	110 (229)	110 (229)	119 (246)
Water vapor	Vol%	23.1	25.0	25.2	26.3	24.9
<u>Particulate Emissions</u>						
<u>Probe and Filter Catch</u>						
	g/DNm ³ (gr/dscf)	18.354 (8.022)	13.236 (5.785)	14.840 (6.486)	24.713 (10.801)	17.786 (7.774)
	g/m ³ (gr/acf)	9.391 (4.105)	7.799 (3.409)	8.552 (3.738)	14.022 (6.128)	9.941 (4.345)
	kg/hr (lb/hr)	472 (1040)	319 (703)	370 (815)	608 (1340)	442 (975)

Table C-102. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER D-1
DRYER SCRUBBER INLET, SOUTH

Run number		<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>Average</u>
Date		12/06/79	12/07/79	12/08/79	12/08/79	
Test time - minutes		34	64	32	32	40.5
<u>Stack Effluent</u>						
Flow rate	m ³ /min (acfm)	757 (26730)	786 (27760)	1020 (36010)	873 (30810)	859 (30328)
Flow rate	DNm ³ /min (dscfm)	406 (14320)	434 (15330)	559 (19730)	433 (15300)	458 (16170)
Temperature	°C (°F)	142 (288)	102 (215)	186 (366)	149 (299)	144 (292)
Water vapor	Vol%	22.7	28.5	14.7	28.8	23.7
<u>Particulate Emissions</u>						
<u>Probe and Filter Catch</u>						
	g/DNm ³ (gr/dscf)	25.1 (10.99)	21.2 (9.28)	13.7 (5.98)	47.3 (20.69)	26.8 (11.74)
	g/m ³ (gr/acf)	13.48 (5.89)	11.73 (5.13)	7.49 (3.27)	23.48 (10.26)	14.04 (6.14)
	kg/hr (lb/hr)	612 (1350)	553 (1220)	458 (1010)	1229 (2710)	713 (1573)

Table C-103. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER D-1
DRYER SCRUBBER OUTLET

Run number	<u>4</u>	<u>5</u>	<u>6</u>	<u>Average</u>	
Date	12/06/79	12/07/79	12/08/79		
Test time - minutes	96	96	96	96	
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	1819 (64240)	1561 (55130)	1745 (61630)	1709 (60333)
Flow rate	DNm ³ /min (dscfm)	1155 (40800)	981 (34650)	1152 (40680)	1096 (38710)
Temperature	°C (°F)	71 159	71 159	70 157	71 159
Water vapor	Vol%	24.6	25.8	23.6	24.7
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.121 (0.053)	0.043 (0.019)	0.101 (0.044)	0.088 (0.039)
	g/m ³ (gr/acf)	0.076 (0.033)	0.027 (0.012)	0.067 (0.029)	0.057 (0.025)
	kg/hr (lb/hr)	8.3 (18.4)	2.5 (5.6)	7.0 (15.4)	6.0 (13.1)

Table C-104. PARTICULATE SIZE DISTRIBUTION; SCRUBBER D-1
DRYER CYCLONE INLET, NORTH

Run number				4
Date				12/6/79
Test time (min)				0.67
Water vapor %				27.6
Stack temperature °C				147
(°F)				(297)
Sampling rate m ³ /min				0.029
(acfm)				(1.03)
Volume of sample, cf				0.491

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>10.85	475.45	60.39
2	10.85 - 6.92	156.10	19.82
3	6.92 - 4.55	110.90	14.08
4	4.55 - 3.14	28.55	3.62
5	3.14 - 2.01	13.15	1.67
6	2.01 - 1.02	1.85	0.23
7	1.02 - 0.61	0.50	0.06
8	0.61 - 0.41	0.25	0.03
Filter	<0.41	0.50	0.06
Total weight (mg)		787.25	

(continued)

Table C-104. (Continued)

Run number	5		
Date	12/6/79		
Test time (min)	0.59		
Water vapor %	27.6		
Stack temperature °C	147		
(°F)	(297)		
Sampling rate m ³ /min	0.031		
(acfm)	(1.10)		
Volume of sample, cf	0.46		
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>10.48	386.45	42.63
2	10.48 - 6.69	219.65	24.23
3	6.69 - 4.40	203.90	22.49
4	4.40 - 3.04	59.80	6.59
5	3.04 - 1.94	20.60	2.27
6	1.94 - 0.99	6.20	0.68
7	0.99 - 0.59	1.40	0.15
8	0.59 - 0.39	3.00	0.33
Filter	<0.39	5.50	0.60
Total weight (mg)		906.50	

(continued)

Table C-104. (Concluded)

Run number	6
Date	12/6/79
Test time (min)	0.50
Water vapor %	27.6
Stack temperature $^{\circ}\text{C}$	147
$(^{\circ}\text{F})$	(297)
Sampling rate m^3/min	0.037
(acfm)	(1.31)
Volume of sample, cf	0.47

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>9.57	249.35	36.82
2	9.57 - 6.13	180.00	26.58
3	6.13 - 4.02	130.95	19.34
4	4.02 - 2.78	69.70	10.29
5	2.78 - 1.78	35.00	5.16
6	1.78 - 0.90	8.00	1.18
7	0.90 - 0.54	0.55	0.08
8	0.54 - 0.35	1.00	0.14
Filter	<0.35	2.50	0.36
Total weight (mg)		677.05	

Table C-105. PARTICULATE SIZE DISTRIBUTION; SCRUBBER D-1
DRYER CYCLONE INLET, SOUTH

Run number				4
Date				12/6/79
Test time (min)				0.26
Water vapor %				20.3
Stack temperature °C				140
				(284)
Sampling rate m ³ /min				0.018
(acfm)				(0.64)
Volume of sample, cf				0.13

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.73	259.10	96.31
2	13.73 - 8.68	6.20	2.30
3	8.68 - 5.74	2.00	0.74
4	5.74 - 3.97	0.70	0.26
5	3.97 - 2.53	0.40	0.14
6	2.53 - 1.30	0.40	0.14
7	1.30 - 0.78	0.00	0.00
8	0.78 - 0.53	0.00	0.00
Filter	<0.53	0.20	0.07
Total weight (mg)		269.00	

(continued)

Table C-105. (Continued)

Run number	5		
Date	12/6/79		
Test time (min)	0.26		
Water vapor %	27.7		
Stack temperature °C	140		
(°F)	(284)		
Sampling rate m ³ /min	0.024		
(acfm)	(0.85)		
Volume of sample, cf	0.156		

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.91	163.30	97.02
2	11.91 - 7.57	2.30	1.36
3	7.57 - 4.99	0.75	0.44
4	4.99 - 3.45	0.40	0.23
5	3.45 - 2.20	0.30	0.17
6	2.20 - 1.12	0.50	0.29
7	1.12 - 0.68	0.40	0.23
8	0.68 - 0.45	0.15	0.08
Filter	<0.45	0.20	0.11
Total weight (mg)		168.30	

(continued)

Table C-105. (Concluded)

Run number	6		
Date	12/6/79		
Test time (min)	0.26		
Water vapor %	26.5		
Stack temperature °C	204		
(°F)	(399)		
Sampling rate m ³ /min	0.018		
(acfm)	(0.65)		
Volume of sample, cf	0.119		

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.44	221.00	98.81
2	14.44 - 9.14	0.80	0.35
3	9.14 - 6.04	0.45	0.20
4	6.04 - 4.18	0.30	0.13
5	4.18 - 2.67	0.15	0.06
6	2.67 - 1.37	0.20	0.08
7	1.37 - 0.83	0.35	0.15
8	0.83 - 0.56	0.20	0.08
Filter	<0.56	0.20	0.08
Total weight (mg)		223.65	

Table C-106. PARTICULATE SIZE DISTRIBUTION; SCRUBBER D-1
DRYER SCRUBBER INLET, NORTH

Run number 4 Date 12/08/79 Test time (min) .50 Water vapor % 25.2 Stack temperature °C 161 (°F) (321) Sampling rate m³/min 0.033 (acfm) (1.18) Volume of sample, cf 0.429			
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥ 10.25	210.60	68.08
2	10.25 - 6.55	40.50	13.09
3	6.55 - 4.30	28.90	9.34
4	4.30 - 2.97	16.35	5.28
5	2.97 - 1.90	9.30	3.00
6	1.90 - 0.96	2.75	0.88
7	0.96 - 0.58	0.20	0.06
8	0.58 - 0.38	0.40	0.12
Filter	<0.38	0.30	0.09
Total Weight (mg)		309.30	

(continued)

Table C-106. (Continued)

Run number	5
Date	12/08/79
Test time (min)	0.417
Water vapor %	25.2
Stack temperature °C	203.9
(°F)	(399.0)
Sampling rate m ³ /min	0.038
(acfm)	(1.35)
Volume of sample, cf	0.398

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥ 9.96	206.60	61.06
2	9.96 - 6.39	65.10	19.24
3	6.39 - 4.18	32.90	9.72
4	4.18 - 2.89	18.05	5.23
5	2.89 - 1.85	10.95	3.23
6	1.85 - 0.93	3.50	1.03
7	0.93 - 0.56	0.15	0.04
8	0.56 - 0.37	0.35	0.10
Filter	<0.37	0.75	0.22
Total Weight (mg)		338.35	

(continued)

Table C-106. (Concluded)

Run number	6
Date	12/08/79
Test time (min)	0.50
Water vapor %	25.2
Stack temperature °C	203.9
	(°F) (399.0)
Sampling rate m ³ /min	0.035
(acfm)	(1.23)
Volume of sample, cf	0.436

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥ 10.43	196.25	60.58
2	10.43 - 6.68	47.30	14.60
3	6.68 - 4.38	31.30	9.66
4	4.38 - 3.03	25.75	7.94
5	3.03 - 1.94	15.40	4.75
6	1.84 - 0.98	6.95	2.14
7	0.98 - 0.59	0.50	0.15
8	0.59 - 0.39	0.20	0.06
Filter	<0.39	0.30	0.09
Total Weight (mg)		323.95	

Table C-107. PARTICULATE SIZE DISTRIBUTION; SCRUBBER D-1
DRYER SCRUBBER INLET, SOUTH

Run number	4		
Date	12/07/79		
Test time (min)	0.583		
Water vapor %	28.5		
Stack temperature °C	102.2		
(°F)	(216.0)		
Sampling rate m ³ /min	0.039		
(acfm)	(1.38)		
Volume of sample, cf	0.587		

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥ 8.93	234.00	64.83
2	8.93 - 5.73	64.90	17.98
3	5.73 - 3.75	38.60	10.69
4	3.75 - 2.59	14.20	3.93
5	2.59 - 1.66	6.00	1.66
6	1.66 - 0.84	1.50	0.41
7	0.84 - 0.50	0.50	0.13
8	0.50 - 0.33	0.40	0.11
Filter	<0.33	0.80	0.22
Total Weight (mg)		360.90	

(continued)

Table C-107. (Continued)

Run number	5
Date	12/07/79
Test time (min)	0.417
Water vapor %	28.5
Stack temperature °C	101.7
(°F)	(215.0)
Sampling rate m ³ /min	0.035
(acfm)	(1.23)
Volume of sample, cf	0.375

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.47	254.55	76.92
2	9.47 - 6.06	38.30	11.57
3	6.06 - 3.98	24.00	7.25
4	3.98 - 2.75	9.20	2.78
5	2.75 - 1.76	3.70	1.11
6	1.76 - 0.89	0.60	0.18
7	0.89 - 0.53	0.20	0.06
8	0.53 - 0.35	0.00	0
Filter	<0.35	0.35	0.10
Total Weight (mg)		330.90	

(continued)

Table C-107. (Concluded)

Run number				6
Date				12/07/79
Test time (min)				0.50
Water vapor %				28.5
Stack temperature °C				101.7
(°F)				(215.0)
Sampling rate m ³ /min				0.038
(acfm)				(1.34)
Volume of sample, cf				0.490

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥9.06	233.95	65.91
2	9.06 - 5.81	64.90	18.28
3	5.81 - 3.81	33.70	9.49
4	3.81 - 2.63	14.30	4.02
5	2.63 - 1.68	4.80	1.35
6	1.68 - 0.85	1.80	0.50
7	0.85 - 0.51	0.40	0.11
8	0.51 - 0.33	0.30	0.08
Filter	<0.33	0.80	0.22
Total Weight (mg)		354.95	

Table C-108. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER D-1
 DRYER SCRUBBER OUTLET
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	150 ft
Description of sky	clear
Distance from observer to point	250 ft
Color of plume	white
Date	12/6-8/79

Set no	Run 1 test time (1610-1710)	Run 2 test time (1020-1202)	Run 3 test time (0829-1017)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	5	0	0
8	5	0	0
9	0	0	0
10	0	0	0
11		0	0
12		0	0
13		5	0
14		5	0
15		0	0
16		0	0
17		0	0
18			0

Table C-109. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER D-1
DRYER CONVEYOR TRANSFER POINT

Type of discharge	conveyor belt discharge		
Height of discharge point	4 ft		
Description of sky	clear		
Distance from observer to point	20 ft		
Color of plume	white		
Test no.	1	2	Total
Date	12/07/79	12/07/79	
Test period	1100-1207	1208-1317	
Test duration (sec)	2850	2850	5700
Duration of fugitive emissions (sec)	0	0	0
Fugitive emissions (%)	0	0	0

Table C-110. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER D-1
 DRYER CONVEYOR TRANSFER POINT
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	4 ft
Description of sky	clear
Distance from observer to point	20 ft
Color of plume	white
Date	12/08/79

<u>Set no</u>	Run 1 test time (1300-1400)	Run 2 test time (1200-1300)	Run 3 test time (1400-1500)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0

Table C-111. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER D-2
GRINDER CONVEYOR INLET

	Type of discharge Description of sky Distance from observer to point Color of plume		stack N/A 15 ft white	
Test no.	1	2	3	Total
Date	12/04/79	12/05/79	12/05/79	
Test period	1628-1840	1313-1512	0856-1041	
Test duration (sec)	6055	4500	4380	14935
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-112. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER D-2
GRINDER CONVEYOR INLET
(6 Minute Average)

Type of discharge	stack		
Description of sky	N/A		
Distance from observer to point	15 ft		
Color of plume	white		
Date	12/04-05/79		

Set no	Run 1 test time (1631-1837)	Run 2 test time (0958-1058)	Run 3 test time (1330-1430)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0		0
9	0		0
10	0		0
11	0		
12	0		
13	0		
14	0		
15	0		
16	0		
17	0		
18	0		
19	0		
20	0		
21	0		

Table C-113. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER E-1
SECONDARY AND TERTIARY CRUSHER, ROTOCONE DISCHARGE STACK (WEST)

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		10/23/75	10/23/75	10/23/75	
Test time - minutes		72	72	72	72
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	855 (30200)	833 (29400)	784 (27700)	824 (29100)
Flow rate	DNm ³ /min (dscfm)	801 (28300)	770 (27200)	745 (26300)	772 (27300)
Temperature	°C (°F)	14 (58)	15 (59)	16 (60)	15 (59)
Water vapor	Vol%	2.53	3.60	0.81	2.31
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.009 (0.004)	0.050 (0.022)	0.018 (0.008)	0.026 (0.011)
	g/m ³ (gr/acf)	0.008 (0.004)	0.046 (0.020)	0.017 (0.008)	0.024 (0.011)
	kg/hr (lb/hr)	0.42 (0.92)	2.3 (5.1)	0.84 (1.8)	1.2 (2.6)
<u>Total Catch</u>					
	g/DNm ³ (gr/dscf)	0.010 (0.005)	0.052 (0.023)	0.021 (0.009)	0.028 (0.012)
	g/m ³ (gr/acf)	0.010 (0.004)	0.047 (0.021)	0.020 (0.009)	0.026 (0.011)
	kg/hr (lb/hr)	0.50 (1.1)	2.4 (5.2)	0.95 (2.1)	1.3 (2.8)

Table C-114. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER E-1
SECONDARY AND TERTIARY CRUSHER, ROTOCONE DISCHARGE STACK (WEST)
(6 Minute Average)

Type of discharge	stack
Height of discharge point	100 ft
Description of background	light blue-gray
Description of sky	overcast
Distance from observer to point	$\frac{1}{4}$ mile
Height of observation point	30 ft above ground
Color of plume	not visible
Date	10/23/79

Set no	Run 1		
	test time (1130-1724)		
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	2
8	0	0	2
9	0	0	2
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0

Table C-115. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE F-1
SECONDARY AND TERTIARY CRUSHER BAGHOUSE OUTLET

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		7/13/78	7/13/78	7/14/78	
Test time - minutes		60	60	60	60
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	424 (14970)	389 (13746)	378 (13330)	397 (14015)
Flow rate	DNm ³ /min (dscfm)	402 (14200)	371 (13100)	360 (12700)	377 (13300)
Temperature	°C (°F)	24 (76)	24 (75)	24 (75)	24 (75)
Water vapor	Vol%	1.6	1.2	0.9	1.2
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.008 (0.003)	0.009 (0.004)	0.007 (0.003)	0.008 (0.003)
	g/m ³ (gr/acf)	0.007 (0.003)	0.008 (0.004)	0.007 (0.003)	0.007 (0.003)
	kg/hr (lb/hr)	0.183 (0.403)	0.192 (0.424)	0.161 (0.355)	0.179 (0.394)
<u>Total Catch</u>					
	g/DNm ³ (gr/dscf)	0.016 (0.007)	0.013 (0.005)	0.014 (0.006)	0.014 (0.006)
	g/m ³ (gr/acf)	0.015 (0.007)	0.012 (0.005)	0.014 (0.006)	0.014 (0.006)
	kg/hr (lb/hr)	0.379 (0.836)	0.279 (0.615)	0.306 (0.675)	0.321 (0.709)

Table C-116. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE F-1
SECONDARY AND TERTIARY CRUSHER BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	60 ft
Description of background	partly cloudy
Description of sky	clear
Distance from observer to point	200 ft
Height of observation point	20 ft
Date	7/13-14/79

Set no	Run 1 test time (1645-1755)	Run 2 test time (1915-2017)	Run 3 test time (0900-1030)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0 (2 mins)	0
12	0 (4 mins)		0
13			0
14			0
15			0

Table C-117. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE F-2
FINE CRUSHER CONVEYOR-TO-CONCENTRATOR, BAGHOUSE INLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	8/29/78	8/29/78	8/30/78	
Test time - minutes	60	60	60	60
<u>Stack Effluent</u>				
Flow rate DNm ³ /min (dscfm)	833 (29400)	838 (29600)	861 (30400)	844 (29800)
Temperature °C (°F)	21 69	20 68	18 65	20 67
Water vapor Vol%	1.8	2.5	1.3	1.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	2.52 (1.10)	2.75 (1.20)	3.73 (1.63)	3.00 (1.31)
kg/hr (lb/hr)	125 (276)	138 (304)	193 (425)	152 (335)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	2.52 (1.10)	2.75 (1.20)	3.73 (1.63)	3.00 (1.31)
kg/hr (lb/hr)	126 (277)	138 (305)	193 (426)	152 (336)

Table C-118. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE F-2
FINE CRUSHER CONVEYOR-TO-CONCENTRATOR, BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>	
Date	8/29/78	8/29/78	8/29/78		
Test time - minutes	60	60	60	60	
<u>Stack Effluent</u>					
Flow rate	DNm ³ /min (dscfm)	918 (32400)	915 (32300)	937 (33100)	923 (32600)
Temperature	°C (°F)	24 (75)	24 (75)	21 (70)	23 (73)
Water vapor	Vol%	1.6	2.1	0.5	1.4
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.014 (0.006)	0.007 (0.003)	0.007 (0.003)	0.009 (0.004)
	kg/hr (lb/hr)	0.807 (1.78)	0.328 (0.724)	0.447 (0.986)	0.527 (1.16)
<u>Total Catch</u>					
	g/DNm ³ (gr/dscf)	0.018 (0.008)	0.009 (0.004)	0.016 (0.007)	0.014 (0.006)
	kg/hr (lb/hr)	1.06 (2.33)	0.544 (1.20)	0.895 (1.97)	0.833 (1.83)

Table C-119. SUMMARY OF VISIBLE EMISSIONS (6 MINUTE AVERAGE): BAGHOUSE F-2
FINE CRUSHER CONVEYOR-TO-CONCENTRATOR, BAGHOUSE OUTLET

Type of discharge	stack
Height of discharge point	60 ft
Description of background	partly cloudy
Description of sky	clear to partly cloudy
Distance from observer to point	200 ft
Height of observation point	50 ft
Date	8/28-29/78

	Run 1 test time (1610-1722)	Run 2 test time (1843-2001)	Run 3 test time (1527-1651)
<u>Set no</u>	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13		0	0
14			0

Table C-120. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE F-3
ORE CAR DUMP, BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>	
Date	7/10/78	7/10/78	7/10/78		
Test time - minutes	60	60	60	60	
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	2006 (70833)	2015 (71142)	1992 (70333)	2004 (70769)
Flow rate	DNm ³ /min (dscfm)	1916 (67655)	1889 (66692)	1892 (66816)	1899 (67054)
Temperature	°C (°F)	27 (80)	29 (85)	27 (80)	28 (82)
Water vapor	Vol%	0.8	1.6	1.2	1.2
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
g/DNm ³ (gr/dscf)	0.009 (0.004)	0.007 (0.003)	0.006 (0.002)	0.007 (0.003)	
g/m ³ (gr/acf)	0.009 (0.004)	0.007 (0.003)	0.006 (0.002)	0.007 (0.003)	
kg/hr (lb/hr)	1.06 (2.34)	0.82 (1.81)	0.65 (1.43)	0.84 (1.86)	
<u>Total Catch</u>					
g/DNm ³ (gr/dscf)	0.015 (0.007)	0.012 (0.005)	0.013 (0.006)	0.013 (0.006)	
g/m ³ (gr/acf)	0.015 (0.006)	0.011 (0.005)	0.011 (0.005)	0.012 (0.005)	
kg/hr (lb/hr)	1.75 (3.87)	1.33 (2.94)	1.47 (3.23)	1.52 (3.35)	

Table C-121. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE F-3
ORE CAR DUMP, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	60 ft
Description of background	blue sky
Description of sky	partly cloudy
Distance from observer to point	200 ft
Height of observation point	ground level
Date	7/10-11/78

Set no	Run 1 test time (1325-1513)	Run 2 test time (1724-1912)	Run 3 test time (1342-1456)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0 (2 mins)
14	0	0	
15	0	0	
16	0	0	
17	0	0	
18	0	0	

Table C-122. SUMMARY OF EMISSION TEST RESULTS; SCRUBBER F-1
FINE CRUSHER STACK, SCRUBBER OUTLET

Run number	1
Date	9/11/73
Test time - minutes	120
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 481 (16989)
Flow rate	DNm^3/min (dscfm) 471 (16644)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 15.9 (60.7)
Water vapor	Vol% 1.0
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
	g/DNm^3 (gr/dscf) 0.011 (0.005)
	g/m^3 (gr/acf) 0.010 (0.005)
	kg/hr (lb/hr) 0.30 (0.66)
	kg/Mg (lb/ton) 0.00073 (0.00146)
<u>Total Catch</u>	
	g/DNm^3 (gr/dscf) 0.011 (0.005)
	g/m^3 (gr/acf) 0.011 (0.005)
	kg/hr (lb/hr) 0.32 (0.70)
	kg/Mg (lb/ton) 0.00078 (0.00156)

Table C-123. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-1
CRUSHER BAGHOUSE, TOTAL INLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/25/79	10/25/79	10/26/79	
Test time - minutes	96	96	96	96
Production rate Mg/hr (TPH)	2209 (2435)	1681 (1853)	1875 (2067)	1921 (2118)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	2359 (83300)	2520 (89000)	2526 (89200)	2469 (87167)
Flow rate DNm ³ /min (dscfm)	1824 (64400)	1963 (69300)	1971 (69600)	1919 (67767)
Temperature °C (°F)	24 (75)	22 (72)	22 (71)	23 (73)
Water vapor Vol%	1.7	1.5	1.5	1.6
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	6.43 (2.81)	5.99 (2.62)	3.87 (1.69)	5.43 (2.37)
g/m ³ (gr/acf)	4.96 (2.17)	4.67 (2.04)	3.02 (1.32)	4.22 (1.84)
kg/hr (lb/hr)	703 (1549)	707 (1558)	458 (1010)	622 (1372)
kg/Mg (lb/ton)	0.33 (0.66)	0.42 (0.84)	0.25 (0.49)	0.33 (0.66)

Table C-124. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-1
CRUSHER GRIZZLEY EAST DUCT, INLET TO BAGHOUSE

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>	
Date	10/25/79	10/25/79	10/26/79		
Test time - minutes	90	90	90	90	
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	643 (22700)	705 (24900)	702 (24800)	683 (24133)
Flow rate	DNm ³ /min (dscfm)	493 (17400)	549 (19400)	555 (19600)	532 (18800)
Temperature	°C (°F)	24 (76)	24 (76)	21 (70)	23 (74)
Water vapor	Vol%	2.7	1.2	0.6	1.5
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.295 (0.129)	0.133 (0.058)	0.156 (0.068)	0.194 (0.085)
	g/m ³ (gr/acf)	0.227 (0.099)	0.103 (0.045)	0.124 (0.054)	0.151 (0.066)
	kg/hr (lb/hr)	8.71 (19.2)	4.39 (9.67)	5.22 (11.5)	6.10 (13.5)

Table C-125. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-1
CRUSHER HOOD DUCT, INLET TO BAGHOUSE

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>	
Date	10/25/79	10/25/79	10/26/79		
Test time - minutes	96	96	96	96	
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	685 (24200)	700 (24700)	685 (24200)	690 (24367)
Flow rate	DNm ³ /min (dscfm)	535 (18900)	544 (19200)	544 (19200)	541 (19100)
Temperature	°C (°F)	24 (75)	22 (72)	18 (64)	21 (70)
Water vapor	Vol%	1.1	1.7	1.2	1.3
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	3.55 (1.55)	3.39 (1.48)	2.29 (1.00)	3.07 (1.34)
	g/m ³ (gr/acf)	2.77 (1.21)	2.63 (1.15)	1.83 (0.80)	2.41 (1.05)
	kg/hr (lb/hr)	114 (251)	111 (244)	75 (166)	100 (220)

Table C-126. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-1
CRUSHER BAGHOUSE, OUTLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/25/79	10/25/79	10/26/79	
Test time - minutes	96	96	96	96
Production rate Mg/hr (TPH)	2209 (2435)	1681 (1853)	1875 (2067)	1921 (2118)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	2809 (99200)	2795 (98700)	2974 (105000)	2859 (100967)
Flow rate DNm ³ /min (dscfm)	2178 (76900)	2161 (76300)	2325 (82100)	2221 (78433)
Temperature °C (°F)	26 (78)	24 (76)	23 (73)	24 (76)
Water vapor Vol%	1.4	2.3	2.0	1.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.011 (0.005)	0.011 (0.005)	0.016 (0.007)	0.013 (0.006)
g/m ³ (gr/acf)	0.010 (0.004)	0.008 (0.003)	0.013 (0.006)	0.010 (0.004)
kg/hr (lb/hr)	1.62 (3.58)	1.33 (2.93)	2.27 (5.01)	1.74 (3.84)
kg/Mg (lb/ton)	0.001 (0.002)	0.001 (0.002)	0.001 (0.002)	0.001 (0.002)

Table C-127. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-1
CRUSHER BAGHOUSE TOTAL INLET DUCT

Run number 1 Date 10/26/79 Test time (min) 4.0 Water vapor % 1.6 Stack temperature °C 23 (°F) (73) Sampling rate m ³ /min 0.014 (acfm) (0.48) Volume of sample, cf 2.26			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	14.0	214.2	93.4
2	8.6	3.2	1.4
3	5.6	8.7	3.8
4	4.0	1.4	0.6
5	2.6	0.5	0.2
6	1.3	0.5	0.2
7	0.82	0.2	0.1
8	0.55	0.1	0.1
Filter		0.5	0.2
Total Weight (mg)		229.3	

(continued)

Table C-127. (Continued)

Run number	2
Date	10/26/79
Test time (min)	3.0
Water vapor %	1.6
Stack temperature °C	23
(°F)	(73)
Sampling rate m ³ /min	0.014
(acfm)	(0.48)
Volume of sample, cf	1.67

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	14.0	134.0	88.9
2	8.6	12.2	8.0
3	5.6	2.2	1.5
4	4.0	0.9	0.6
5	2.6	0.4	0.3
6	1.3	0.2	0.1
7	0.82	0.3	0.2
8	0.55	0.2	0.1
Filter		0.4	0.3
Total Weight (mg)		150.8	

(continued)

Table C-127. (Concluded)

Run number 3 Date 10/26/79 Test time (min) 3.0 Water vapor % 1.6 Stack temperature ^oC 23 (^oF) (73) Sampling rate m³/min 0.013 (acfm) (0.46) Volume of sample, cf 1.61			
Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	13.8	195.9	96.6
2	8.8	4.5	2.2
3	5.9	1.4	0.7
4	4.1	0.2	0.1
5	2.7	0.1	0.05
6	1.3	0.1	0.05
7	0.9	0.1	0.05
8	0.6	0.4	0.2
Filter		0.1	0.05
Total Weight (mg)		202.8	

Table C-128. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-1
CRUSHER GRIZZLEY EAST DUCT, INLET TO BAGHOUSE

Run number	1
Date	10/25/79
Test time (min)	5.0
Water vapor %	1.0
Stack temperature °C	23
(°F)	(74)
Sampling rate m ³ /min	0.016
(acfm)	(0.58)
Volume of sample, cf	3.79

Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	12.5	5.4	48.2
2	8.0	3.2	28.6
3	5.2	1.1	9.8
4	3.7	0.1	0.9
5	2.3	0.3	2.7
6	1.2	0.2	1.8
7	0.74	0.5	4.5
8	0.49	0.0	0.0
Filter		0.0	0.0
Total Weight (mg)		11.2	

(continued)

Table C-128. (Continued)

Run number	2		
Date	10/25/79		
Test time (min)	5.0		
Water vapor %	1.0		
Stack temperature °C	23		
(°F)	(74)		
Sampling rate m ³ /min	0.016		
(acfm)	(0.58)		
Volume of sample, cf	3.74		
Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.5	1.6	32.0
2	8.0	1.8	36.0
3	5.2	0.6	12.0
4	3.7	0.1	2.0
5	2.3	0.1	2.0
6	1.2	0.2	4.0
7	0.74	0.3	6.0
8	0.49	0.1	2.0
Filter		0.2	4.0
Total Weight (mg)		5.0	

(continued)

Table C-128. (Concluded)

Run number	3
Date	10/25/79
Test time (min)	5.0
Water vapor %	1.0
Stack temperature °C	23
(°F)	(74)
Sampling rate m ³ /min	0.017
(acfm)	(0.60)
Volume of sample, cf	3.90

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	12.0	2.6	53.1
2	7.8	0.6	12.2
3	5.3	0.2	4.1
4	3.7	0.1	2.0
5	2.3	0.1	2.0
6	1.2	0.3	6.1
7	0.73	0.4	8.2
8	0.47	0.2	4.1
Filter		0.4	8.2
Total Weight (mg)		4.9	

Table C-129. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-1
CRUSHER HOOD DUCT, INLET TO BAGHOUSE

Run number 1 Date 10/25/79 Test time (min) 5 Water vapor % 1.3 Stack temperature $^{\circ}\text{C}$ 21 $(^{\circ}\text{F})$ (70) Sampling rate m^3/min 0.021 (acfm) (0.75) Volume of sample, cf 4.89			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	11.3	45.9	49.6
2	7.0	31.3	33.8
3	4.5	7.0	7.6
4	3.5	2.7	2.9
5	2.1	1.4	1.5
6	1.1	1.2	1.3
7	0.64	0.6	0.6
8	0.64 - 0.43	0.8	0.9
Filter		1.6	1.8
Total Weight (mg)		92.5	

(continued)

Table C-129. (Continued)

Run number	2
Date	10/25/79
Test time (min)	5.0
Water vapor %	1.3
Stack temperature °C	21
(°F)	(70)
Sampling rate m ³ /min	0.021
(acfm)	(0.75)
Volume of sample, cf	4.89

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.3	40.9	56.1
2	7.0	17.6	24.1
3	4.5	8.4	11.5
4	3.5	1.3	1.8
5	2.05	1.4	1.9
6	1.05	0.6	0.8
7	0.64	0.6	0.8
8	0.43	0.4	0.6
Filter		1.8	2.4
Total Weight (mg)		72.9	

(continued)

Table C-129. (Concluded)

Run number	3		
Date	10/25/79		
Test time (min)	4		
Water vapor %	1.3		
Stack temperature °C	21		
(°F)	(70)		
Sampling rate m ³ /min	0.022		
(acfm)	(0.77)		
Volume of sample, cf	3.99		

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.0	33.8	47.5
2	6.8	27.0	37.9
3	4.6	4.9	6.9
4	3.2	1.8	2.5
5	2.0	0.7	1.0
6	1.0	0.3	0.4
7	0.63	0.5	0.7
8	0.42	0.6	0.8
Filter		1.7	2.3
Total Weight (mg)		71.2	

Table C-130. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-1
CRUSHER BAGHOUSE OUTLET DUCT

Run number				1
Date				10/25/79
Test time (min)				60
Water vapor %				1.9
Stack temperature °C				23
(°F)				(74)
Sampling rate m ³ /min				0.020
(acfm)				(0.69)
Volume of sample, cf				51.95
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	11.5	1.3	25.5	
2	7.2	0.8	15.7	
3	4.8	0.3	5.9	
4	3.4	0.5	9.8	
5	2.2	0.3	5.9	
6	1.1	0.3	5.9	
7	0.66	0.6	11.8	
8	0.45	0.5	9.8	
Filter		0.5	9.7	
Total Weight (mg)		5.1		

Table C-131. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
CRUSHER BAGHOUSE, OUTLET DUCT
(6 Minute Average)

Type of discharge	stack
Height of discharge point	15 ft above roof
Description of background	Multicolored mine wall
Description of sky	N/A
Distance from observer to point	50 ft
Height of observation point	15 ft above roof
Color of plume	gray
Date	10/25/80

Run 1 test time (1630-1800)	
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	1
8	0
9	0
10	0
11	0
12	0
13	0
14	0
15	0

Table C-132. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
COARSE ORE TRANSFER POINT
(6 Minute Average)

Type of discharge	conveyor belt discharge		
Height of discharge point	85 ft		
Description of sky	N/A		
Distance from observer to point	15 ft		
Height of observation point	85 ft		
Color of plume	N/A		
Date	10/26/79		

<u>Set no</u>	Run 1	Run 2	Run 3
	test time (1850-1950)	test time (2000-2050)	test time (2120-2220)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0

Table C-133. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
COARSE ORE TRANSFER POINT

Type of discharge	conveyor belt discharge			
Height of discharge point	85 ft			
Description of sky	N/A			
Distance from observer to point	15 ft			
Height of observation point	85 ft			
Color of plume	N/A			

Test no.	1	2	3	Total
Date	10/26/79	10/26/79	10/26/79	
Test period	1850-2000	2005-2025	2120-2230	
Test duration (sec)	7200	7200	7200	21600
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0	0	0	0

Table C-134. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
EAST GRIZZLY SCREEN
(6 Minute Average)

Type of discharge	grizzly chute		
Height of discharge point	10-20 ft above floor		
Description of sky	N/A		
Distance from observer to point	10 ft		
Color of plume	N/A		
Date	10/25-26/79		

	Run 1	Run 2	Run 3
	test time	test time	test time
	(1630-1838)	(2050-2224)	(0040-0230)
<u>Set no</u>	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6		0	0
7		0	0
8		0	0
9		0	0
10		0	0
11		0	0
12		0	0

Table C-135. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
EAST GRIZZLY SCREEN

Type of discharge	grizzly chute			
Height of discharge point	10-20 ft above floor			
Description of sky	N/A			
Distance from observer to point	10 ft			
Color of plume	N/A			
Date	10/25/79			

Test no.	1	2	3	Total
Date	10/25/79	10/25/79	10/25/79	
Test period	1630-1830	2050-2224	0045-0235	
Test duration (sec)	5400	11940	17400	34740
Duration of fugitive emissions (sec)	0	0	16	16
Fugitive emissions (%)	0	0	0.09	0.05

Table C-136. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
WEST GRIZZLY SCREEN
(6 Minute Average)

Type of discharge	grizzly chute		
Height of discharge point	10-20 ft above floor		
Description of sky	N/A		
Distance from observer to point	30 ft		
Color of plume	N/A		
Date	10/25/79		

<u>Set no</u>	Run 1 test time (1630-1800)	Run 2 test time (2050-2224)	Run 3 test time (0040-0235)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	6
6		0	3
7		0	2
8		0	0
9		0	0
10		0	0
11			0
12			0
13			0

Table C-137. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-1
WEST GRIZZLY SCREEN

Type of discharge	grizzly chute			
Height of discharge point	10-20 ft above floor			
Description of sky	N/A			
Distance from observer to point	30 ft			
Color of plume	N/A			

Test no.	1	2	3	Total
Date	10/25/79	10/25/79	10/25/79	
Test period	1630-1838	2050-2224	0045-0235	
Test duration (sec)	5580	11940	17400	34920
Duration of fugitive emissions (sec)	25	0	209	234
Fugitive emissions (%)	0.4	0	1.2	0.7

Table C-138. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-2
TRUCK DUMP BAGHOUSE, INLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/26/79	10/26/79	10/26/79	
Test time - minutes	60	60	60	60
Production rate Mg/hr (TPH)	2059 (2270)	2074 (2287)	2002 (2207)	2045 (2255)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	2161 (76300)	2172 (76700)	2206 (77900)	2180 (76967)
Flow rate DNm ³ /min (dscfm)	1815 (64100)	1826 (64500)	1880 (66400)	1841 (65000)
Temperature °C (°F)	6 (43)	6 (43)	3 (38)	5 (41)
Water vapor Vol%	1.7	1.3	1.4	1.5
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.384 (0.168)	0.307 (0.134)	0.222 (0.097)	0.304 (0.133)
g/m ³ (gr/acf)	0.322 (0.141)	0.263 (0.115)	0.190 (0.083)	0.259 (0.113)
kg/hr (lb/hr)	41.8 (92.1)	34.2 (75.5)	25.1 (55.4)	33.7 (74.3)
kg/Mg (lb/ton)	0.01 (0.02)	0.005 (0.01)	0.015 (0.03)	0.01 (0.02)

Table C-139. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE G-2
TRUCK DUMP BAGHOUSE, OUTLET DUCT

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/26/79	10/26/79	10/26/79	
Test time - minutes	64	64	64	64
Production rate Mg/hr (TPH)	2059 (2270)	2074 (2287)	2002 (2207)	2045 (2255)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	2368 (83600)	2331 (82300)	2396 (84600)	2365 (83500)
Flow rate DNm ³ /min (dscfm)	1960 (69200)	1943 (68600)	2008 (70900)	1970 (69567)
Temperature °C (°F)	13 (55)	12 (54)	11 (51)	12 (53)
Water vapor Vol%	1.1	0.45	0.70	2.25
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.046 (0.020)	0.043 (0.019)	0.032 (0.014)	0.040 (0.018)
g/m ³ (gr/acf)	0.038 (0.017)	0.036 (0.016)	0.027 (0.012)	0.034 (0.015)
kg/hr (lb/hr)	5.4 (12.0)	5.0 (11.0)	3.9 (8.56)	4.8 (10.5)
kg/Mg (lb/ton)	(0.003)	(0.002)	(0.004)	(0.003)

Table C-140. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-2
TRUCK DUMP BAGHOUSE INLET

Run number			
1			
Date			
10/26/79			
Test time (min)			
15.0			
Water vapor %			
1.5			
Stack temperature °C			
4			
(°F)			
(40)			
Sampling rate m ³ /min			
0.019			
(acfm)			
(0.66)			
Volume of sample, cf			
12.06			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	11.4	3.3	11.8
2	7.2	6.4	22.9
3	4.9	8.1	29.0
4	3.4	4.6	16.5
5	2.1	2.2	7.9
6	1.1	0.7	2.5
7	0.65	0.7	2.5
8	0.44	0.8	2.9
Filter		1.1	4.0
Total Weight (mg)		27.9	

(continued)

Table C-140. (Continued)

Run number	2		
Date	10/26/79		
Test time (min)	15.0		
Water vapor %	1.5		
Stack temperature °C	4		
(°F)	(40)		
Sampling rate m ³ /min	0.019		
(acfm)	(0.67)		
Volume of sample, cf	12.10		

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.4	2.2	10.5
2	7.9	4.4	21.1
3	4.9	6.8	32.5
4	3.4	3.7	17.7
5	2.1	0.9	4.3
6	1.1	0.6	2.9
7	0.65	0.7	3.4
8	0.44	0.4	1.9
Filter		1.2	5.7
Total Weight (mg)		20.9	

Table C-140. (Concluded)

Run number	3
Date	10/26/79
Test time (min)	15.0
Water vapor %	1.5
Stack temperature °C	4
(°F)	(40)
Sampling rate m ³ /min	0.019
(acfm)	(0.67)
Volume of sample, cf	12.23

Plate no.	EAD (micrometers)	Weight (milligrams)	Percent per plate
1	11.4	3.6	15.5
2	7.9	5.2	22.4
3	4.9	7.6	32.8
4	3.4	2.1	9.1
5	2.1	1.7	7.3
6	1.1	0.5	2.2
7	0.65	0.5	2.2
8	0.44	0.8	3.5
Filter		1.2	5.0
Total Weight (mg)		23.2	

Table C-141. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE G-2
TRUCK DUMP BAGHOUSE OUTLET

Run number				1
Date				10/25/79
Test time (min)				90
Water vapor %				0.75
Stack temperature °C				11
(°F)				(52)
Sampling rate m ³ /min				0.021
(acfm)				(0.75)
Volume of sample, cf				82.72
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate	
1	11.2	11.3	35.0	
2	6.8	10.7	33.1	
3	4.5	5.5	17.0	
4	3.2	1.8	5.6	
5	2.0	1.0	3.1	
6	1.0	0.5	1.6	
7	0.62	0.4	1.2	
8	0.42	0.3	0.9	
Filter		0.8	2.5	
Total Weight (mg)		32.3		

Table C-142. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE G-2
TRUCK DUMP BAGHOUSE, OUTLET DUCT
(6 Minute Average)

Type of discharge	stack
Height of discharge point	15 ft above roof
Description of background	multicolored mine wall
Description of sky	partly cloudy-cloudy
Distance from observer to point	100-150 ft
Height of observation point	15 ft above roof
Color of plume	gray
Date	10/26/79

Set no	Run 1	Run 2
	test time (1445-1545; 1545-1629)	test time (1726-1753; 1802-1837)
	<u>Average opacity</u>	<u>Average opacity</u>
1	0	1
2	1	0
3	1	4
4	0	0
5	1	1 (3 mins)
6	0	0
7	3	2
8	2	0
9	0	4
10	3	1
11	1	0 (5 mins)
12	7 (4 mins)	

Table C-143. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE H-1
FINE ORE STORAGE BINS OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/25/80	6/25/80	6/25/80	
Test time - minutes	96	96	96	96
<u>Stack Effluent</u>				
Flow rate m^3/min (acfm)	433 (15300)	442 (15600)	433 (15300)	436 (15400)
Flow rate DNm^3/min (dscfm)	405 (14300)	411 (14500)	396 (14000)	404 (14267)
Temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	33 (91)	34 (93)	34 (94)	34 (93)
Water vapor Vol%	2.9	3.2	3.8	3.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm^3 (gr/dscf)	0.007 (0.003)	0.007 (0.003)	0.009 (0.004)	0.007 (0.003)
g/m^3 (gr/acf)	0.007 (0.003)	0.007 (0.003)	0.009 (0.004)	0.007 (0.003)
kg/hr (lb/hr)	0.176 (0.388)	0.178 (0.392)	0.219 (0.482)	0.191 (0.421)

Table C-144. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE H-1
FINE ORE STORAGE BINS OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	125 ft
Description of sky	clear
Distance from observer to point	350 ft
Height of observation point	100 ft
Color of plume	N/A
Date	6/25/80

<u>Set no</u>	Run 1 test time (0926-1108)	Run 2 test time (1209-1345)	Run 3 test time (1442-1618)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0

Table C-145. SUMMARY OF EMISSION TEST RESULTS;
 SCRUBBER H-1
 SHIP UNLOADING AREA SCRUBBER INLET

Run number	<u>1</u>
Date	6/24/80
Test time - minutes	96
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 2543 (89800)
Flow rate	DNm^3/min (dscfm) 2339 (82600)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 31 (87)
Water vapor	Vol% 3.7
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
g/DNm^3 (gr/dscf)	2.61 (1.14)
g/m^3 (gr/acf)	2.40 (1.05)
kg/hr (lb/hr)	366 (806)

Table C-146. SUMMARY OF EMISSION TEST RESULTS;
 SCRUBBER H-1
 SHIP UNLOADING AREA SCRUBBER OUTLET

Run number	<u>1</u>
Date	6/24/80
Test time - minutes	96
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 2614 (92300)
Flow rate	DNm^3/min (dscfm) 2390 (84400)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 35 (95)
Water vapor	Vol% 3.5
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
g/DNm ³ (gr/dscf)	0.039 (0.017)
g/m ³ (gr/acf)	0.036 (0.016)
kg/hr (lb/hr)	5.7 (12.6)

Table C-147. PARTICULATE SIZE DISTRIBUTION; SCRUBBER H-1
SHIP UNLOADING AREA SCRUBBER OUTLET

Run number			
Date			
06/24/80			
Test time (min)			
95.0			
Water vapor %			
3.5			
Stack temperature °C			
24			
(°F)			
(76)			
Sampling rate m ³ /min			
0.017			
(acfm)			
(0.61)			
Volume of sample, cf			
59.3			
Plate no.	Effective Aerodynamic Diameter (EAD) (micrometers)	Weight (milligrams)	Percent per plate
1	12.5	18.9	32.7
2	7.8	0.5	0.8
3	5.2	0.9	1.6
4	3.6	1.8	3.1
5	2.7	4.5	7.8
6	1.2	15.4	26.6
7	.71	8.7	15.1
8	.48	4.8	8.3
Filter		2.3	4.0
Total Weight (mg)		57.8	

Table C-148. SUMMARY OF VISIBLE EMISSIONS; SCRUBBER H-1
SHIP UNLOADING AREA SCRUBBER OUTLET

Type of discharge	stack
Height of discharge point	5 ft
Description of sky	clear
Distance from observer to point	40 ft
Height of observation point	25 ft
Color of plume	rust
Date	6/24/80

	Run 1 test time (0808-0945)
<u>Set no</u>	<u>Average opacity</u>
1	18
2	19
3	20
4	19
5	20
6	19
7	18
8	19
9	18
10	20
11	19
12	19
13	19
14	19
15	19
16	20 (7 mins)

Table C-149. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE I-1
PRIMARY CRUSHER INLET TO BAGHOUSE I-1

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	1/15/80	1/16/80	1/16/80	
Test time - minutes	140	92	84	105.3
Production rate Mg/hr (TPH)	112 (124)	111 (125)	111 (125)	111 (124)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	64 (2254)	66 (2315)	67 (2372)	66 (2314)
Flow rate DNm ³ /min (dscfm)	52 (1828)	54 (1904)	55 (1938)	54 (1890)
Temperature °C (°F)	19.9 (67.9)	18.3 (65.0)	21.1 (70.0)	19.8 (67.6)
Water vapor Vol%	1.5	1.9	1.6	1.7
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.525 (0.229)	0.649 (0.284)	0.953 (0.417)	0.709 (0.310)
g/m ³ (gr/acf)	0.426 (0.186)	0.534 (0.233)	0.779 (0.340)	0.579 (0.253)
kg/hr (lb/hr)	1.63 (3.59)	2.10 (4.63)	3.14 (6.92)	2.29 (5.05)
kg/Mg (lb/ton)	0.015 (0.029)	0.019 (0.037)	0.028 (0.056)	0.021 (0.041)

Table C-150. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE I-1
CONVEYOR TRANSFER INLET (SECONDARY AND TERTIARY
CRUSHERS) TO BAGHOUSE I-1

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	1/15/80	1/16/80	1/16/80	
Test time - minutes	140	89	84	104.1
Production rate Mg/hr (TPH)	112 (124)	111 (125)	111 (125)	111 (124)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	153 (5391)	188 (6655)	171 (6056)	171 (6034)
Flow rate DNm ³ /min (dscfm)	123 (4335)	154 (5455)	138 (4887)	139 (4893)
Temperature °C (°F)	20.5 (68.9)	20.4 (68.7)	20.5 (68.9)	20.5 (68.8)
Water vapor Vol%	2.1	1.5	3.0	2.2
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.616 (0.269)	1.030 (0.450)	0.591 (0.258)	0.746 (0.326)
g/m ³ (gr/acf)	0.496 (0.217)	0.844 (0.369)	0.477 (0.208)	0.606 (0.265)
kg/hr (lb/hr)	4.54 (10.01)	9.55 (21.05)	4.90 (10.81)	6.33 (13.96)
kg/Mg (lb/ton)	0.040 (0.081)	0.086 (0.169)	0.044 (0.087)	0.057 (0.112)

Table C-151. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE I-1
ORE STORAGE RECLAIM INLET TO BAGHOUSE I-1

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	1/15/80	1/16/80	1/16/80	
Test time - minutes	140	84	84	102.6
Production rate Mg/hr (TPH)	112 (124)	111 (125)	111 (125)	111 (124)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	271 (9567)	275 (9695)	291 (10280)	279 (9847)
Flow rate DNm ³ /min (dscfm)	221 (7791)	223 (7874)	238 (8417)	227 (8027)
Temperature °C (°F)	13.2 (55.7)	19.6 (67.3)	16.7 (62.1)	16.5 (61.7)
Water vapor Vol%	2.2	1.6	1.9	1.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.092 (0.040)	0.139 (0.061)	0.078 (0.034)	0.103 (0.045)
g/m ³ (gr/acf)	0.075 (0.033)	0.113 (0.049)	0.064 (0.028)	0.084 (0.037)
kg/hr (lb/hr)	1.22 (2.70)	1.85 (4.09)	1.11 (2.45)	1.40 (3.08)
kg/Mg (lb/ton)	0.011 (0.022)	0.017 (0.033)	0.010 (0.020)	0.013 (0.025)

Table C-152. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE I-1
BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	1/15/80	1/16/80	1/16/80	
Test time - minutes	144	103	96	114.1
Production rate Mg/hr (TPH)	112 (124)	111 (125)	111 (125)	111 (124)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	601 (21238)	635 (22441)	624 (22043)	620 (21907)
Flow rate DNm ³ /min (dscfm)	495 (17476)	529 (18669)	522 (18422)	515 (18189)
Temperature °C (°F)	15.8 (60.4)	15.5 (60.0)	15.6 (60.0)	15.6 (60.1)
Water vapor Vol%	1.6	1.9	1.4	1.6
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.018 (0.008)	0.017 (0.008)	0.009 (0.004)	0.015 (0.007)
g/m ³ (gr/acf)	0.015 (0.007)	0.015 (0.006)	0.008 (0.003)	0.013 (0.006)
kg/hr (lb/hr)	0.54 (1.20)	0.55 (1.22)	0.29 (0.65)	0.46 (1.02)
kg/Mg (lb/ton)	0.005 (0.010)	0.005 (0.010)	0.003 (0.005)	0.004 (0.008)

Table C-153. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE I-1
SECONDARY CRUSHER INLET TO BAGHOUSE I-1

Run number				1
Date				01/16/80
Test time (min)				30
Water vapor %				1.7
Stack temperature °C				18
(°F)				(65.0)
Sampling rate m ³ /min				0.020
(dscfm)				(0.568)
(acfm)				(0.690)
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	>11.78	58.88	28.23	
2	11.78 - 7.35	22.43	10.75	
3	7.35 - 4.98	13.12	6.29	
4	4.98 - 3.39	6.58	3.15	
5	3.39 - 2.17	2.85	1.37	
6	2.17 - 1.08	2.09	1.00	
7	1.08 - 0.66	1.20	0.58	
8	0.66 - 0.44	0.54	0.26	
Filter	<0.44	100.91	48.37	
Total Weight (mg)		208.6		

(continued)

Table C-153. (Continued)

Run number	2
Date	01/16/80
Test time (min)	20.0
Water vapor %	1.7
Stack temperature °C	18
(°F)	(65.0)
Sampling rate m ³ /min	0.013
(dscfm)	(0.390)
(acfm)	(0.473)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.25	69.40	61.48
2	14.25 - 8.89	20.23	17.92
3	8.89 - 6.03	12.44	11.02
4	6.03 - 4.11	4.09	3.62
5	4.11 - 2.64	3.97	3.52
6	2.64 - 1.32	2.09	1.85
7	1.32 - 0.81	0.52	0.46
8	0.81 - 0.54	0.07	0.06
Filter	<0.54	0.07	0.06
Total Weight (mg)		112.8	

(continued)

Table C-153. (Concluded)

Run number	3		
Date	01/16/80		
Test time (min)	20.0		
Water vapor %	1.7		
Stack temperature °C	18		
(°F)	(65.0)		
Sampling rate m ³ /min	0.013		
(dscfm)	(0.383)		
(acfm)	(0.465)		

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>14.37	63.07	44.65
2	14.37 - 8.97	15.94	11.28
3	8.97 - 6.08	15.56	11.02
4	6.08 - 4.14	14.35	10.16
5	4.14 - 2.66	14.91	10.56
6	2.66 - 1.33	12.39	8.77
7	1.33 - 0.82	4.09	2.90
8	0.82 - 0.54	0.92	0.65
Filter	<0.54	0.02	0.01
Total Weight (mg)		141.2	

Table C-154. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE I-1
CONVEYOR TRANSFER INLET TO BAGHOUSE I-1

Run number	1
Date	01/16/80
Test time (min)	20.00
Water vapor %	2.2
Stack temperature °C	21
(°F)	(70.0)
Sampling rate m ³ /min	0.016
(dscfm)	(0.468)
(acfm)	(0.576)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.93	25.07	43.76
2	12.93 - 8.07	9.51	16.70
3	8.07 - 5.47	8.31	14.51
4	5.47 - 3.72	6.08	10.61
5	3.72 - 2.39	4.19	7.31
6	2.39 - 1.19	2.92	5.10
7	1.19 - 0.73	0.52	0.91
8	0.73 - 0.48	0.00	0
Filter	<0.48	0.63	1.10
Total Weight (mg)		57.29	

(continued)

Table C-154. (Continued)

Run number	2		
Date	01/16/80		
Test time (min)	20.0		
Water vapor %	2.2		
Stack temperature ^o C	21		
(^o F)	(70.0)		
Sampling rate m ³ /min	0.015		
(dscfm)	(0.412)		
(acfm)	(0.526)		
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>13.53	32.19	46.35
2	13.53 - 8.44	13.73	19.77
3	8.44 - 5.72	10.53	15.16
4	5.72 - 3.90	6.24	8.98
5	3.90 - 2.50	3.90	5.62
6	2.50 - 1.25	2.55	3.67
7	1.25 - 0.76	0.31	0.45
8	0.76 - 0.50	0.00	0
Filter	<0.50	0.00	0
Total Weight (mg)		69.45	

(continued)

Table C-154. (Concluded)

Run number	3
Date	01/16/80
Test time (min)	21.0
Water vapor %	2.20
Stack temperature °C	21
(°F)	(70.0)
Sampling rate m ³ /min	0.016
(dscfm)	(0.464)
(acfm)	(0.572)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.97	150.08	62.90
2	12.97 - 8.09	46.03	19.29
3	8.09 - 5.48	19.74	8.27
4	5.48 - 3.73	13.01	5.45
5	3.73 - 2.39	6.15	2.58
6	3.29 - 1.20	3.32	1.39
7	1.20 - 0.73	0.28	0.12
8	0.73 - 0.48	0.00	0.00
Filter	<0.48	0.00	0.00
Total Weight (mg)		238.6	

Table C-155. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE I-1
ORE STORAGE RECLAIM INLET TO BAGHOUSE I-1

Run number				1
Date				01/16/80
Test time (min)				50.0
Water vapor %				1.9
Stack temperature °C				16
				(°F) (60.0)
Sampling rate m ³ /min				0.017
				(dscfm) (0.494)
				(acfm) (0.602)
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	>12.57	2.60	77.28	
2	12.57 - 7.84	0.76	22.62	
3	7.84 - 5.31	0.00	0	
4	5.31 - 3.62	0.00	0	
5	3.62 - 2.32	0.00	0	
6	2.32 - 1.16	0.00	0	
7	1.16 - 0.71	0.00	0	
8	0.71 - 0.45	0.00	0	
Filter	<0.45	0.00	0	
Total Weight (mg)		3.36		

(continued)

Table C-155. (Continued)

Run number	2
Date	01/16/80
Test time (min)	50.0
Water vapor %	1.90
Stack temperature °C	16
	(60.0)
Sampling rate m ³ /min	0.017
(dscfm)	(0.480)
(acfm)	(0.585)

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.75	5.24	52.24
2	12.75 - 7.96	2.01	20.81
3	7.96 - 5.39	1.19	12.32
4	5.39 - 3.67	0.37	3.83
5	3.67 - 2.35	0.44	4.55
6	2.35 - 1.17	0.17	1.76
7	1.17 - 0.72	0.10	1.04
8	0.72 - 0.46	0.08	0.83
Filter	<0.46	0.06	0.62
Total Weight (mg)		9.66	

(continued)

Table C-155. (Concluded)

Run number	3		
Date	01/16/80		
Test time (min)	50.0		
Water vapor %	1.9		
Stack temperature °C	16		
	(°F)	(60.0)	
Sampling rate m ³ /min	0.016		
	(dscfm)	(0.474)	
	(acfm)	(0.578)	

Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.83	10.61	66.15
2	12.83 - 8.01	1.77	11.03
3	8.01 - 5.42	1.46	9.10
4	5.42 - 3.69	0.69	4.30
5	3.69 - 2.37	0.35	2.18
6	2.37 - 1.18	0.36	2.24
7	1.18 - 0.72	0.23	1.43
8	0.72 - 0.47	0.45	2.81
Filter	<0.47	0.12	0.75
Total Weight (mg)		16.04	

Table C-156. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE I-1
BAGHOUSE OUTLET

Run number				1
Date				01/16/80
Test time (min)				137.0
Water vapor %				1.60
Stack temperature °C				18
				(°F) (65.0)
Sampling rate m ³ /min				0.012
				(dscfm) (0.366)
				(acfm) (0.446)
Plate no.	Diameter (micrometers)	Weight (milligrams)	Percent per plate	
1	>15.75	6.84	92.06	
2	15.75 - 9.83	0.26	3.50	
3	9.83 - 6.66	0.00	0	
4	6.66 - 4.53	0.00	0	
5	4.53 - 2.90	0.00	0	
6	2.90 - 1.45	0.33	4.44	
7	1.45 - 0.89	0.00	0	
8	0.89 - 0.59	0.00	0	
Filter	<0.59	0.00	0	
Total Weight (mg)		7.43		

Table C-157. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge		stack	
Height of discharge point		30 ft	
Description of sky		clear-partly cloudy	
Distance from observer to point		100 ft	
Date		1/15-16/80	

Set no	Run 1	Run 2	Run 3
	test time (1155-1350; 1455-1523)	test time (1015-1036; 1121-1247)	test time (1413-1617)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0 (2 mins)
19	0	0 (1 min)	
20	0		
21	0		
22	0		
23	0		
24	0		

Table C-158. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
CRUSHER BUILDING
(6 Minute Average)

Type of discharge	fugitive		
Description of sky	clear - ptly cloudy		
Distance from observer to point	$\frac{1}{4}$ mile		
Date	1/15/80		

	Run 1	Run 2	Run 3
	test time	test time	test time
	(1154-1409)	(1025-1232)	(1444-1620)
<u>Set no</u>	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	
18	0	0	
19	0	0	
20	0	0	

Table C-159. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
CRUSHER BUILDING

	Type of discharge Description of sky Distance from observer to point			fugitive clear-overcast $\frac{1}{4}$ mile
Test no.	1	2	3	Total
Date	1/15/80	1/16/80	1/16/80	
Test period	1309-1409	1025-1125	1550-1620	
Test duration (sec)	3600	3600	5400	12600
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0.0	0.0	0.0	0

Table C-160. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
GRIZZLY SCREEN AREA
(6 Minute Average)

Type of discharge		fugitive	
Height of discharge point		12 ft	
Description of sky		N/A	
Distance from observer to point		20 ft	
Date		1/15-16/80	

Set no	Run 1 test time (1151-1517)	Run 2 test time (1018-1237)	Run 3 test time (1435-1612)
	Average opacity	Average opacity	Average opacity
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0		
18	0		
19	0		
20	0		

Table C-161. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
GRIZZLY SCREEN AREA

	Type of discharge Height of discharge point Description of sky Distance from observer to point	fugitive 12 ft N/A 20 ft		
Test no.	1	2	3	Total
Date	1/15/80	1/16/80	1/16/80	
Test period	1155-1255	1018-1237	1435-1612	
Test duration (sec)	3600	8340	5820	17760
Duration of fugitive emissions (sec)	12	4	1	17
Fugitive emissions (%)	0.3	0.04	0.01	0.2

Table C-162. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
CONVEYOR TRANSFER INLET
(6 Minute Average)

Type of discharge	fugitive		
Description of sky	N/A		
Distance from observer to point	15 ft		
Height of observation point	15 ft		
Date	1/15-16/80		

Set no	Run 1 test time (1151-1517)	Run 2 test time (1020-1236)	Run 3 test time (1435-1612)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0 (2 mins)	0
17	0		0 (2 mins)
18	0		
19	0		
20	0		

Table C-163. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
CONVEYOR TRANSFER INLET

	Type of discharge			fugitive
	Description of sky			N/A
	Distance from observer to point			15 ft
	Height of observation point			15 ft
Test no.	1	2	3	Total
Date	1/15/80	1/16/80	1/16/80	
Test period	1151-1251	1020-1236	1435-1612	
Test duration (sec)	3600	5460	5820	14880
Duration of fugitive emissions (sec)	0	0	0	0
Fugitive emissions (%)	0.0	0.0	0.0	0

Table C-164. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
SECONDARY CRUSHER INLET
(6 Minute Average)

Type of discharge Description of sky Date		fugitive N/A 1/15-16/80	
Set no	Run 1 test time (1155-1523)	Run 2 test time (1020-1236)	Run 3 test time (1435-1603)
	Average opacity	Average opacity	Average opacity
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0 (4 mins)
16	0	0 (3 mins)	
17	0		
18	0		
19	0		
20	0		

Table C-165. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE I-1
SECONDARY CRUSHER INLET

Type of discharge		fugitive		
Test no.	1	2	3	Total
Date	1/15/80	1/16/80	1/16/80	
Test period	1155-1523	1020-1236	1435-1603	
Test duration (sec)	3600	3600	3600	10800
Duration of fugitive emissions (sec)	229	203	491	923
Fugitive emissions (%)	6.4	5.6	13.6	8.5

Table C-166. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE J-1
PRIMARY CRUSHER BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/10/74	6/11/74	6/12/74	
Test time - minutes	400	320	240	320
Production rate Mg/hr (TPH)	902.6 995	931.7 1027	916.3 1010	916.9 1011
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	748.5 (26430)	754.8 (26653)	768.6 (27142)	757.3 (26472)
Flow rate DNm ³ /min (dscfm)	632.9 (22351)	627.0 (22140)	637.3 (22502)	632.4 (22331)
Temperature °C (°F)	27.2 (81.0)	31.1 (88.0)	31.1 (88.0)	29.8 (85.6)
Water vapor Vol%	2.5	3.0	3.3	2.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.011 (0.005)	0.012 (0.005)	0.017 (0.007)	0.013 (0.006)
g/m ³ (gr/acf)	0.009 (0.004)	0.010 (0.004)	0.014 (0.006)	0.011 (0.005)
kg/hr (lb/hr)	0.408 (0.90)	0.435 (0.96)	0.635 (1.4)	0.493 (1.07)
kg/Mg (lb/ton)	0.004 (0.0009)	0.0005 (0.00102)	0.0006 (0.00139)	0.0005 (0.00111)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	N/A N/A	0.0137 (.00597)	0.0192 (.00839)	0.0164 (.00718)
g/m ³ (gr/acf)	N/A N/A	.0113 (.00495)	.0159 (.00695)	.0136 (.00595)
kg/hr (lb/hr)	N/A N/A	.5125 (1.13)	.7348 (1.62)	.6236 (1.38)
kg/Mg (lb/ton)	N/A N/A	(.00121)	(.00160)	(.00140)

Table C-167. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-1
PRIMARY IMPACT CRUSHER DISCHARGE
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	6 ft
Description of background	grey wall
Description of sky	Indoors
Distance from observer to point	15 ft
Height of observation point	Ground level
Color of plume	White
Date	7/09-10/75

<u>Set no</u>	<u>Run 1</u> <u>Average opacity</u>	<u>Run 2</u> <u>Average opacity</u>
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
8	0	0
9	0	0
10	0	0
11	0	0
12	0	0
13	0	0
14	0	0
15	0	0
16	0	0
17	0	0
18	0	0
19	0	0
20	0	0

Table C-168. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-1
PRIMARY CRUSHER BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	14 ft
Description of background	grey building
Description of sky	clear
Distance from observer to point	75 ft
Height of observation point	ground level
Color of plume	none
Date	6/04-05/74

Run 1 test time (0850-0926; 1123-1141; 1212-1236)		Run 2 test time (0811-1141)		Run 2 test time (0811-1141)	
<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	14	0	31	0
2	0	15	0	32	0
3	0	16	0	33	0
4	0	17	0	34	0
5	0	18	0	35	0
6	0	19	0	36	0
7	0	20	0	37	0
8	0	21	0	38	0
9	0	22	0	39	0
10	0	23	0	40	0
11	0	24	0	41	0
12	0	25	0	42	0
13	0	26	0	43	0
		27	0	44	0
		28	0	45	0
		29	0	46	0
		30	0	47	0
				48	0

Table C-169. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE J-2
PRIMARY CRUSHER SCREEN, BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/10/74	6/11/74	6/12/74	
Test time - minutes	400	320	240	320
Production rate Mg/hr (TPH)	875.4 965	928.0 1023	958.0 1056	920.5 1015
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	447.4 (15797)	446.6 (15771)	449.3 (15866)	447.8 (15811)
Flow rate DNm ³ /min (dscfm)	378.6 (13368)	375.1 (13246)	373.7 (13196)	375.8 (13270)
Temperature °C (°F)	32.2 (90.0)	32.2 (90.0)	34.4 (94.0)	32.9 (91.3)
Water vapor Vol%	1.4	2.1	2.5	2.0
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.004 (0.002)	0.004 (0.002)	0.005 (0.002)	0.005 (0.002)
g/m ³ (gr/acf)	0.003 (0.001)	0.004 (0.002)	0.004 (0.002)	0.004 (0.002)
kg/hr (lb/hr)	0.0907 (0.20)	0.0952 (0.21)	0.1134 (0.25)	0.0997 (0.22)
kg/Mg (lb/ton)	0.00010 (0.00021)	0.00012 (0.00024)	0.00012 (0.00024)	0.00011 (0.00023)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	N/A N/A	0.0054 (0.00235)	0.0072 (0.00314)	0.0063 (0.00275)
g/m ³ (gr/acf)	N/A N/A	0.0045 (0.00197)	0.0060 (0.00261)	0.0052 (0.00224)
kg/hr (lb/hr)	N/A N/A	0.1225 (0.27)	0.1633 (0.36)	0.1429 (0.32)
kg/Mg (lb/ton)	N/A N/A	0.00015 (0.00030)	0.00017 (0.00034)	0.00016 (0.00032)

Table C-170. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-2
PRIMARY CRUSHER SCREEN, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	10 ft
Description of background	sky
Description of sky	clear
Distance from observer to point	60 ft
Height of observation point	ground level
Color of plume	none
Date	6/10-11/74

Run 1 test time (1035-1141; 1230-1436)		Run 1 test time (1035-1141; 1230-1436)		Run 2 test time (0940-1016)	
<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	17	0	33	0
2	0	18	0	34	0
3	0	19	0	35	0
4	0	20	0	36	0
5	0	21	0	37	0
6	0	22	0	38	0
7	0	23	0		
8	0	24	0		
9	0	25	0		
10	0	26	0		
11	0	27	0		
12	0	28	0		
13	0	29	0		
14	0	30	0		
15	0	31	0		
16	0	32	0		

Table C-171. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE J-3
PRIMARY CRUSHER TRANSFER POINT, BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/10/74	6/11/74	6/12/74	
Test time - minutes	360	288	288	312
Production rate Mg/hr (TPH)	825.5 910	830.0 915	792.0 873	815.8 899
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	65.2 (2303)	65.5 (2313)	68.5 (2422)	66.4 (2346)
Flow rate DNm ³ /min (dscfm)	53.8 (1900)	53.8 (1902)	56.7 (2003)	54.7 (1935)
Temperature °C (°F)	36.6 (98.0)	38.3 (101.0)	36.1 (97.0)	37 (98.7)
Water vapor Vol%	2.4	2.4	2.3	2.4
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.002 (0.001)	0.004 (0.002)	0.005 (0.002)	0.004 (0.002)
g/m ³ (gr/acf)	0.002 (0.001)	0.003 (0.001)	0.004 (0.002)	0.003 (0.001)
kg/hr (lb/hr)	0.0090 (0.02)	0.0136 (0.03)	0.0181 (0.04)	0.0136 (0.03)
kg/Mg (lb/ton)	0.00001 (0.00002)	0.000015 (0.00003)	0.00002 (0.00004)	0.000015 (0.00003)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	N/A N/A	0.0043 (0.00190)	0.0059 (0.00259)	0.0051 (0.00224)
g/m ³ (gr/acf)	N/A N/A	0.0036 (0.00156)	0.0049 (0.00214)	0.0043 (0.00185)
kg/hr (lb/hr)	N/A N/A	0.0136 (0.03)	0.0181 (0.04)	0.0158 (0.035)
kg/Mg (lb/ton)	N/A N/A	0.000015 (.00003)	0.000025 (.00005)	0.00002 (.00004)

Table C-172. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-3
CONVEYOR TRANSFER POINT
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	8 ft
Description of background	sky
Description of sky	partly cloudy
Distance from observer to point	50 ft
Height of observation point	6 ft
Color of plume	White
Date	7/09/75

<u>Set no</u>	Run 1 test time <u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0
11	0
12	0
13	0
14	0
15	0
16	0
17	0
18	0 (4 mins)

Table C-173. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-3
PRIMARY CRUSHER CONVEYOR TRANSFER POINT, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge		stack	
Height of discharge point		8 ft	
Description of background		grey apparatus	
Description of sky		clear	
Distance from observer to point		60 ft	
Height of observation point		8 ft	
Color of plume		none	
Date		6/11/74	

Run 1 test time (1040-1340)		Run 1 test time (1040-1340)		Run 2 test time (1345-1445)	
<u>Setno.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	16	0	31	0
2	0	17	0	32	0
3	0	18	0	33	0
4	0	19	0	34	0
5	0	20	0	35	0
6	0	21	0	36	0
7	0	22	0	37	0
8	0	23	0	38	0
9	0	24	0	39	0
10	0	25	0	40	0
11	0	26	0		
12	0	27	0		
13	0	28	0		
14	0	29	0		
15	0	30	0		

Table C-174. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE J-4
SECONDARY SCREEN/CRUSHER BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/06/74	6/07/74	6/08/74	
Test time - minutes	320	320	320	320
Production rate Mg/hr (TPH)	154.2 170	147.0 162	137.9 152	147.9 163
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	299.6 (10579)	282.4 (9971)	312.8 (11045)	298.3 (10532)
Flow rate DNm ³ /min (dscfm)	262.7 (9277)	246.7 (8711)	273.5 (9656)	261.0 (9214)
Temperature °C (°F)	27.2 (81.0)	25 (77.0)	26.6 (80.0)	26.3 (79.3)
Water vapor Vol%	2.3	2.2	2.1	2.2
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.0008 (0.0004)	0.002 (0.001)	0.002 (0.001)	0.002 (0.001)
g/m ³ (gr/acf)	0.001 (0.0003)	0.002 (0.001)	0.002 (0.001)	0.001 (0.001)
kg/hr (lb/hr)	0.0136 (0.03)	0.0272 (0.06)	0.0272 (0.06)	0.0226 (0.05)
kg/Mg (lb/ton)	0.000085 (0.00017)	0.00017 (0.00034)	0.0002 (0.00041)	0.00015 (0.00031)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.0010 (0.00047)	0.0024 (0.00104)		0.0017 (0.00068)
g/m ³ (gr/acf)	0.0009 (.00041)	0.0021 (0.00095)		0.0015 (0.00068)
kg/hr (lb/hr)	0.0181 (0.04)	0.0362 (0.08)		0.0272 (0.06)
kg/Mg (lb/ton)	0.0001 (0.00022)	0.00025 (0.00050)		0.00017 (0.00034)

Table C-175. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE J-4
SECONDARY CRUSHER AND SCREEN, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	15 ft
Description of background	sky
Description of sky	clear
Distance from observer to point	100 ft
Height of observation point	ground level
Color of plume	none
Date	6/06/74

Run 1 test time (1040-1340)		Run 1 test time (1040-1340)		Run 2 test time (1345-1445)	
<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	16	0	31	0
2	0	17	0	32	0
3	0	18	0	33	0
4	0	19	0	34	0
5	0	20	0	35	0
6	0	21	0	36	0
7	0	22	0	37	0
8	0	23	0	38	0
9	0	24	0	39	0
10	0	25	0	40	0
11	0	26	0		
12	0	27	0		
13	0	28	0		
14	0	29	0		
15	0	30	0		

Table C-176. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE K-1
PRIMARY CRUSHER BAGHOUSE INLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/29/74	10/30/74	10/30/74	
Test time - minutes				
Production rate Mg/hr (TPH)	293.9 (324)	325.7 (359)	340.2 (375)	320.2 (353)
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	121.9 (4442)	130.0 (4790)	129.1 (4828)	127 (4687)
Flow rate DNm ³ /min (dscfm)	125.8 (4305)	135.6 (4592)	136.7 (4560)	132.7 (4486)
Temperature °C (°F)	18 (65)	22 (72)	25 (77)	22 (71)
Water vapor Vol%	2.09	2.36	2.62	2.36
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	14.18 (6.20)	11.65 (5.09)	17.42 (7.61)	14.42 (6.30)
g/m ³ (gr/acf)	13.75 (6.01)	11.17 (4.88)	16.45 (7.19)	13.79 (6.03)
kg/hr (lb/hr)	103.72 (228.67)	90.84 (200.28)	134.93 (297.46)	109.83 (242.13)
kg/Mg (lb/ton)	0.352 (0.706)	0.278 (0.558)	0.396 (0.793)	0.342 (0.686)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	14.19 (6.20)	11.65 (5.09)	17.42 (7.61)	14.42 (6.30)
g/m ³ (gr/acf)	13.75 (6.01)	11.17 (4.88)	16.46 (7.19)	13.79 (6.02)
kg/hr (lb/hr)	103.74 (228.71)	90.86 (200.31)	134.94 (297.49)	109.85 (242.17)
kg/Mg (lb/ton)	0.352 (0.706)	0.278 (.0558)	0.396 (0.793)	0.342 (0.686)

Table C-177. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE K-1
PRIMARY CRUSHER BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/29/74	10/30/74	10/30/74	
Test time - minutes	180	120	120	140
Production rate Mg/hr (TPH)	293.9 324	325.7 359	340.2 375	320.2 353
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	145.9 (5154)	173.3 (6121)	172.1 (6078)	163.7 (5784)
Flow rate DNm ³ /min (dscfm)	141.5 (4998)	166.9 (5896)	162.9 (5753)	157.1 (5549)
Temperature °C (°F)	21.1 (70)	24.4 (76)	28.3 (83)	24.6 (76.3)
Water vapor Vol%	1.8	1.87	2.06	1.91
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.021 (0.009)	0.002 (0.001)	0.023 (0.010)	0.016 (0.007)
g/m ³ (gr/acf)	0.027 (0.012)	0.009 (0.004)	0.025 (0.011)	0.021 (0.009)
kg/hr (lb/hr)	0.182 (0.402)	0.033 (0.072)	0.227 (0.500)	0.147 (0.325)
kg/Mg (lb/ton)	0.0006 (0.0012)	0.0001 (0.0002)	0.00065 (0.0013)	0.00045 (0.0007)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.021 (0.009)	0.002 (0.001)	0.023 (0.010)	0.015 (0.007)
g/m ³ (gr/acf)	0.025 (0.011)	0.007 (0.003)	0.025 (0.011)	0.019 (0.008)
kg/hr (lb/hr)	0.2250 (0.496)	0.0816 (0.180)	0.2508 (0.553)	0.1858 (0.408)
kg/Mg (lb/ton)	0.0008 (0.0015)	0.00025 (0.0005)	0.00075 (0.0015)	0.0006 (0.0012)

Table C-178. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-1
PRIMARY CRUSHER BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	25 ft
Description of background	grey quarry wall
Description of sky	clear - cloudy
Distance from observer to point	15 ft
Height of observation point	ground level
Color of plume	white
Date	10/29-30/80

Run 1 test time (1030-1457)		Run 2 test time (0905-1457)		Run 2 test time (0905-1457)	
Set no.	Average opacity	Set no.	Average opacity	Set no.	Average opacity
1	0	31	0	51	0
2	1	32	0	52	0
3	1	33	0	53	0
4	1	34	0	54	0
5	1	35	0	55	0
6	0	36	0	56	0
7	0	37	0	57	0
8	1	38	0	58	0
9	1	39	0	59	0
10	1	40	0	60	0
11	1	41	0	61	0
12	1	42	0	62	0
13	1	43	0	63	0
14	0	44	0	64	0
15	1	45	0	65	0
16	0	46	0	66	0
17	0	47	0	67	0
18	0	48	0	68	0
19	0	49	0	69	0
20	0	50	0		
21	0				
22	0				
23	0				
24	0				
25	0				
26	0				
27	0				
28	0				
29	0				
30	0				

Table C-179. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE K-2
SECONDARY CRUSHER BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	10/31/74	10/31/74	11/11/74	
Test time - minutes	108	108	108	108
Production rate Mg/hr (TPH)	244.9 270	244.9 270	244.9 270	244.9 270
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	557.5 (19684)	535.8 (18921)	467.0 (16487)	520.1 (18197)
Flow rate DNm ³ /min (dscfm)	518.4 (18296)	500.0 (17638)	444.0 (15681)	487.5 (17205)
Temperature °C (°F)	33.3 (92.0)	35.5 (96.0)	26.1 (79.0)	31.6 (87.0)
Water vapor Vol%	1.95	1.92	2.01	1.96
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.007 (0.003)	0.011 (0.005)	0.007 (0.003)	0.008 (0.004)
g/m ³ (gr/acf)	0.007 (0.003)	0.011 (0.005)	0.007 (0.003)	0.008 (0.004)
kg/hr (lb/hr)	0.1936 (0.427)	0.3415 (0.753)	0.2072 (0.457)	0.2474 (0.546)
kg/Mg (lb/ton)	0.0008 (0.0016)	0.0014 (0.0028)	0.00085 (0.0017)	0.0010 (0.0020)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.014 (0.006)	0.014 (0.006)	0.016 (0.007)	0.014 (0.006)
g/m ³ (gr/acf)	0.011 (0.005)	0.014 (0.006)	0.016 (0.007)	0.014 (0.006)
kg/hr (lb/hr)	0.4154 (0.916)	0.4436 (0.978)	0.4331 (0.955)	0.4307 (0.946)
kg/Mg (lb/ton)	0.0017 (0.0034)	0.0018 (0.0036)	0.00175 (0.0035)	0.00175 (0.0035)

Table C-180. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SECONDARY CRUSHER COMPLEX, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	8 ft
Description of background	sky
Description of sky	clear - partly cloudy
Distance from observer to point	30 ft
Height of observation point	5 ft
Color of plume	white
Date	10/31/74 - 11/01/74

Run 1 test time (0927-1509)		Run 1 test time (0927-1509)		Run 2 test time (0811-0947)	
<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	21	0	41	0
2	0	22	0	42	0
3	0	23	0	43	0
4	0	24	0	44	0
5	0	25	0	45	0
6	0	26	0	46	0
7	0	27	0	47	0
8	0	28	0	48	0
9	0	29	0	49	0
10	0	30	0	50	0
11	0	31	0	51	0
12	0	32	0	52	0
13	0	33	0	53	0
14	0	34	0	54	0
15	0	35	0	55	0
16	0	36	0	56	0
17	0	37	0		
18	0	38	0		
19	0	39	0		
20	0	40	0		

Table C-181. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SCALPING SCREEN
(6 Minute Average)

Type of discharge	fugitive		
Height of discharge point	50 ft (approx.)		
Description of background	hazy		
Description of sky	clear (blue/gray)		
Height of observation point	15 ft (approx.)		
Date	6/30/75-7/01/75		

Set no	Run 1 test time (0730-0919)	Run 2 test time (0925-1131)	Run 3 test time (0845-0937)
	Average opacity	Average opacity	Average opacity
1	0	2	0
2	0	1	0
3	0	2	0
4	0	4	1
5	1	1	0
6	0	2	0
7	0	2	0
8	0	2	0
9	0	1	0 (3 mins)
10	0	3	
11	0	3	
12	0	2	
13	0	3	
14	1	1	
15	0	3	
16	1	3	
17	0	2	
18	0	2	
19		1	
20		3	
21		3 (5 mins)	

Table C-182. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
HAMMER MILL
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	50 ft (approx.)
Description of background	hazy
Description of sky	clear (blue/gray)
Height of observation point	15 ft (approx.)
Date	6/30/75-7/01/75

Set no	Run 1 test time (0730-0919)	Run 2 test time (0925-1131)	Run 3 test time (0845-0937)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0 (3 mins)
10	0	0	
11	0	0	
12	0	0	
13	0	0	
14	0	0	
15	0	0	
16	0	0	
17	0	0	
18	0	0	
19		0	
20		0	
21		0 (5 mins)	

Table C-183. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SURGE BIN
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	50 ft (approx.)
Description of background	hazy
Description of sky	clear (blue/gray)
Height of observation point	15 ft (approx.)
Date	6/30/75-7/01/75

Set no	Run 1 test time (0730-0919)	Run 2 test time (0925-1131)	Run 3 test time (0845-0937)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0 (3 mins)
10	0	0	
11	0	0	
12	0	0	
13	0	0	
14	0	0	
15	0	0	
16	0	0	
17	0	0	
18	0	0	
19		0	
20		0	
21		0 (5 mins)	

Table C-184. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SECONDARY CRUSHER NO. 1
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft (approx.)
Description of sky	clear
Distance from observer to point	45 ft
Height of observation point	2 ft
Color of plume	white
Date	6/30/75

Run 1 test time (0745-1145)		Run 1 test time (0745-1145)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	2	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	1	35	0
16	1	36	0
17	1	37	0
18	0	38	0
19	0	39	1
20	0	40	1

Table C-185. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SECONDARY CRUSHER NO. 2
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft (approx.)
Description of sky	clear
Distance from observer to point	45 ft
Height of observation point	2 ft
Color of plume	white
Date	6/30/75

<u>Set no</u>	Run 1 test time (0745-1145)	<u>Set no</u>	Run 1 test time (0745-1145)
	<u>Average opacity</u>		<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	0	35	0
16	0	36	0
17	0	37	0
18	0	38	0
19	0	39	0
20	0	40	0

Table C-186. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
SECONDARY CRUSHER NO. 3
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft (approx.)
Description of sky	clear
Distance from observer to point	45 ft
Height of observation point	2 ft
Color of plume	white
Date	6/30/75

Run 1 test time (0745-1145)		Run 1 test time (0745-1145)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	0	35	0
16	0	36	0
17	0	37	0
18	0	38	0
19	0	39	0
20	0	40	0

Table C-187. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
3 DECK FINISHING SCREEN (L)
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	40 ft (approx.)
Description of background	light blue sky
Description of sky	clear
Distance from observer to point	80 ft
Height of observation point	ground level
Color of plume	white
Date	7/01/75

<u>Set no</u>	Run 1 test time (1000-1148) <u>Average opacity</u>
1	1
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	1
11	1
12	0
13	0
14	1
15	0
16	0
17	0
18	0

Table C-188. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE K-2
3 DECK FINISHING SCREEN (R)
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	40 ft (approx.)
Description of background	light blue sky
Description of sky	clear
Distance from observer to point	80 ft
Height of observation point	ground level
Color of plume	white
Date	7/01/75

Run 1
test time
(1000-1148)

<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0
11	0
12	0
13	0
14	0
15	0
16	0
17	0
18	0

Table C-189. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE L-1
SCALPING SCREEN/HAMMER MILL INLET TO BAGHOUSE

Run number	<u>1</u>	<u>2</u>	<u>Average</u>
Date	11/21/74	11/21/74	
Test time - minutes			
Production rate Mg/hr (TPH)	108 (119)	115 (127)	112 (123)
<u>Stack Effluent</u>			
Flow rate m ³ /min (acfm)	219 (7740)	208 (7340)	214 (7540)
Flow rate DNm ³ /min (dscfm)	220 (7750)	211 (7460)	215 (7605)
Temperature °C (°F)	2.8 (37)	5.0 (41)	3.9 (39)
Water vapor Vol%	1.2	1.1	1.15
<u>Particulate Emissions</u>			
<u>Probe and Filter Catch</u>			
g/DNm ³ (gr/dscf)	0.002 (0.001)	5.740 (2.51)	2.871 (1.26)
g/m ³ (gr/acf)	0.002 (0.001)	5.670 (2.48)	2.836 (1.241)
kg/hr (lb/hr)	0.03 (0.07)	71.8 (158)	35.92 (79.04)
kg/Mg (lb/ton)	0.0003 (0.0006)	0.62 (1.2)	0.3102 (0.6003)

Table C-190. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE L-1
PRIMARY CRUSHER INLET TO BAGHOUSE

Run number	<u>1</u>	<u>2</u>	<u>Average</u>
Date	11/21/74	11/22/74	
Test time - minutes			
Production rate Mg/hr (TPH)	108 (119)	115 (127)	112 (123)
Flow rate m ³ /min (acfm)	31.4 (1110)	31.1 (1100)	31.3 (1105)
Flow rate DNm ³ /min (dscfm)	31.4 (1110)	31.7 (1120)	31.6 (1115)
Temperature °C (°F)	4.4 (40)	5.6 (42)	5.0 (41)
Water vapor Vol%	0.6	0.6	0.6
<u>Particulate Emissions</u>			
<u>Probe and Filter Catch</u>			
g/DNm ³ (gr/dscf)	0.434 (0.190)	0.556 (0.239)	0.495 (0.215)
g/m ³ (gr/acf)	0.435 (0.190)	0.546 (0.243)	0.491 (0.217)
kg/hr (lb/hr)	0.82 (1.8)	1.0 (2.3)	0.91 (2.1)
kg/Mg (lb/ton)	0.008 (0.02)	0.009 (0.02)	0.009 (0.02)

Table C-191. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE L-1
PRIMARY CRUSHER, SCALPING SCREEN, AND HAMMERMILL; BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/19/74	11/21/74	11/22/74	
Test time - minutes	120	240	240	200
Production rate TPH	132	119	127	126
<u>Stack Effluent</u>				
Flow rate m^3/min (acfm)	208 (7340)	214 (7560)	213 (7520)	212 (7473)
Flow rate DNm^3/min (dscfm)	206 (7260)	219 (7720)	221 (7800)	215 (7593)
Temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	18.8 (66.0)	3.3 (38.0)	6.6 (44.0)	(49.3)
Water vapor Vol%	1.0	0.4	0.1	0.5
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm^3 (gr/dscf)	0.007 (0.003)	0.002 (0.001)	0.007 (0.003)	0.005 (0.002)
g/m^3 (gr/acf)	0.007 (0.003)	0.0001 (0.0001)	0.007 (0.003)	0.005 (0.002)
kg/hr (lb/hr)	0.0816 (0.18)	0.0226 (0.05)	0.0771 (0.17)	0.0604 (0.10)
kg/Mg (lb/ton)	0.0005 (0.001)	0.0002 (0.0004)	0.0005 (0.001)	0.0004 (0.0008)
<u>Total Catch</u>				
g/DNm^3 (gr/dscf)	0.016 (0.007)	0.002 (0.001)	0.007 (0.003)	0.008 (0.004)
g/m^3 (gr/acf)	0.016 (0.007)	0.002 (0.001)	0.007 (0.003)	0.008 (0.004)
kg/hr (lb/hr)	0.1950 (0.43)	0.0408 (0.09)	0.0952 (0.21)	0.1103 (0.24)
kg/Mg (lb/ton)	0.0015 (0.003)	0.0004 (0.0008)	0.001 (0.002)	0.001 (0.0019)

Table C-192. SUMMARY OF VISIBLE EMISSIONS BAGHOUSE L-1;
PRIMARY CRUSHER AND HAMMER MILL
(6 Minute Average)

Type of discharge	stack
Height of discharge point	40 ft
Description of background	trees
Description of sky	overcast
Distance from observer to point	100 ft
Height of observation point	50 ft
Color of plume	white
Date	11/22/74

Run 1 test time (1210-1610)		Run 1 test time (1210-1610)		Run 1 test time (1210-1610)	
<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>	<u>Set no.</u>	<u>Average opacity</u>
1	0	14	0	27	0
2	0	15	0	28	0
3	0	16	0	29	0
4	0	17	0	30	0
5	0	18	0	31	0
6	0	19	0	32	0
7	0	20	0	33	0
8	0	21	0	34	0
9	0	22	0	35	0
10	0	23	0	36	0
11	0	24	0	37	0
12	0	25	0	38	0
13	0	26	0	39	0
				40	0

Table C-193. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE L-2
SIZING SCREENS, CONVEYOR TRANSFER POINTS; BAGHOUSE INLET

Run number	<u>1</u>	<u>2</u>	Average
Date	11/21/74	11/22/74	
Test time - minutes			
Production rate Mg/hr (TPH)	108 (119)	115 (127)	112 (123)
<u>Stack Effluent</u>			
Flow rate m ³ /min (acfm)	337 (11900)	275 (9710)	306 (10805)
Flow rate DNm ³ /min (dscfm)	334 (11800)	277 (9790)	306 (10795)
Temperature °C (°F)	7.2 (45)	7.2 (45)	7.2 (45)
Water vapor Vol%	0.3	0.8	0.6
<u>Particulate Emissions</u>			
<u>Probe and Filter Catch</u>			
g/DNm ³ (gr/dscf)	0.165 (0.072)	0.714 (0.312)	0.440 (0.192)
g/m ³ (gr/acf)	0.163 (0.071)	0.717 (0.313)	0.440 (0.192)
kg/hr (lb/hr)	3.3 (7.3)	11.9 (26.2)	7.6 (16.8)
kg/Mg (lb/ton)	0.03 (0.06)	0.10 (0.21)	0.07 (0.14)

Table C-194. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE L-2
SIZING SCREENS, CONVEYOR TRANSFER POINTS; BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/19/74	11/21/74	11/22/74	
Test time - minutes	120	240	240	200
Production rate Mg/hr (TPH)	119.8 132	108 119	115.2 127	114.3 126
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	176.2 (6220)	195.0 (6870)	185.2 (6540)	185.5 (6543)
Flow rate DNm ³ /min (dscfm)	177.3 (6260)	194.8 (6880)	189.7 (6700)	187.3 (6613)
Temperature °C (°F)	16.6 (62.0)	10 (50.0)	10.5 (51.0)	12.4 (54.3)
Water vapor Vol%	0.4	0.3	0.1	0.27
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.014 (0.006)	0.0001 (0.00003)	0.001 (0.0004)	0.005 (0.002)
g/m ³ (gr/acf)	0.014 (0.006)	0.0001 (0.00003)	0.001 (0.0004)	0.005 (0.002)
kg/hr (lb/hr)	0.1406 (0.31)	0.0009 (0.002)	0.009 (0.02)	0.0502 (0.111)
kg/Mg (lb/ton)	0.001 (0.002)	0.00001 (0.00002)	0.0001 (0.0002)	0.00037 (0.00074)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.018 (0.008)	0.001 (0.001)	0.002 (0.001)	0.007 (0.003)
g/m ³ (gr/acf)	0.021 (0.009)	0.002 (0.001)	0.002 (0.001)	0.008 (0.006)
kg/hr (lb/hr)	0.2086 (0.46)	0.0181 (0.04)	0.0227 (0.05)	0.0831 (0.18)
kg/Mg (lb/ton)	0.0015 (0.003)	0.00015 (0.0003)	0.0002 (0.0004)	0.00062 (0.0012)

Table C-195. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE L-2
SCREENS AND CONVEYOR TRANSFER POINTS, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	40 ft
Description of background	trees
Description of sky	overcast
Distance from observer to point	200 ft
Height of observation point	50 ft
Color of plume	white
Date	11/27/74

Run 1 test time (1210-1610)		Run 1 test time (1210-1610)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	0	35	0
16	0	36	0
17	0	37	0
18	0	38	0
19	0	39	0
20	0	40	0

Table C-196. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE M-1
SECONDARY TERTIARY CRUSHERS AND ASSOCIATED SCREENS; BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/17/74	9/18/74	9/19/74	
Test time - minutes	240	240	240	240
Production rate Mg/hr (TPH)	204.1 225	208.6 230	199.6 220	204.1 225
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	901.4 (31830)	900.8 (31810)	904.8 (31950)	902.3 (31863)
Flow rate DNm ³ /min (dscfm)	888.4 (31370)	868.0 (30650)	884.4 (31230)	880.3 (31083)
Temperature °C (°F)	18.8 (66.0)	21.6 (71.0)	20.0 (68.0)	20.1 (68.3)
Water vapor Vol%	1.2	1.7	1.6	1.5
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.022 (0.010)	0.019 (0.008)	0.018 (0.008)	0.019 (0.009)
g/m ³ (gr/acf)	0.022 (0.009)	0.018 (0.008)	0.018 (0.008)	0.019 (0.008)
kg/hr (lb/hr)	1.16 (2.55)	.9661 (2.13)	.9661 (2.13)	1.03 (2.27)
kg/Mg (lb/ton)	0.0057 (0.0113)	0.0047 (0.0093)	0.0049 (0.0097)	0.0050 (0.0101)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.023 (0.010)	0.019 (0.009)	0.020 (0.009)	0.021 (0.009)
g/m ³ (gr/acf)	0.022 (0.010)	0.019 (0.008)	0.019 (0.008)	0.020 (0.009)
kg/hr (lb/hr)	1.22 (2.69)	1.01 (2.23)	1.04 (2.30)	1.09 (2.41)
kg/Mg (lb/ton)	0.0060 (0.0120)	0.0049 (0.0097)	0.0053 (0.0105)	0.0054 (0.0107)

Table C-197. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
SECONDARY AND TERTIARY CRUSHERS AND SCREENS, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	55 ft
Description of background	trees
Description of sky	partly cloudy
Distance from observer to point	300 ft
Height of observation point	40 ft
Color of plume	none
Date	9/17/74

Run 1 test time (0910-1300)		Run 1 test time (0910-1300)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	0	35	0
16	0	36	0
17	0	37	0
18	0	38	0
19	0	39	0
20	0	40	0

Table C-198. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
 NO. 1 TERTIARY GYRASPHERE CONE CRUSHER
 (6 Minute Average)

Type of discharge		fugitive	
Description of background		machinery	
Description of sky		overcast	
Distance from observer to point		30 ft	
Height of observation point		ground level	
Color of plume		white	
Date		7/08/75	

Run 1		Run 1	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	16	0
2	0	17	0
3	0	18	0
4	0	19	0
5	0	20	0
6	0	21	0
7	0	22	0
8	0	23	0
9	0	24	0
10	0	25	0
11	0	26	0
12	0	27	0
13	0	28	0
14	0	29	0 (2 mins)
15	0		

Table C-199. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
 NO. 2 TERTIARY GYRASPHERE CONE CRUSHER.
 (6 Minute Average)

Type of discharge		fugitive	
Description of background		machinery	
Description of sky		overcast	
Distance from observer to point		30 ft	
Color of plume		white	
Date		7/08/75	

Run 1		Run 1	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	16	0
2	0	17	0
3	0	18	0
4	0	19	0
5	0	20	0
6	0	21	0
7	0	22	0
8	0	23	0
9	0	24	0
10	0	25	0
11	0	26	0
12	0	27	0
13	0	28	0
14	0	29	0 (2 mins)
15	0		

Table C-200. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
SECONDARY STANDARD CONE CRUSHER
(6 Minute Average)

Type of discharge		fugitive	
Description of background		machinery	
Description of sky		overcast	
Distance from observer to point		30 ft	
Color of plume		white	
Date		7/08/75	

Run 1		Run 1	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	16	0
2	0	17	0
3	0	18	0
4	0	19	0
5	0	20	0
6	0	21	0
7	0	22	0
8	0	23	0
9	0	24	0
10	0	25	0
11	0	26	0
12	0	27	0
13	0	28	0
14	0	29	0 (2 mins)
15	0		

Table C-201. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
SCALPING SCREEN
(6 Minute Average)

Type of discharge		fugitive	
Description of background		equipment	
Description of sky		overcast	
Distance from observer to point		30 ft	
Height of observation point		15 ft	
Color of plume		white	

Run 1		Run 1	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	19	0
2	0	20	0
3	0	21	0
4	0	22	0
5	0	23	0
6	0	24	0
7	0	25	0
8	0	26	0
9	0	27	0
10	0	28	0
11	0	29	0
12	0	30	0
13	0	31	0
14	0	32	0
15	0	33	0
16	0	34	0
17	0	35	0
18	0		

Table C-202. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
SECONDARY (2-DECK) SIZING SCREEN
(6 Minute Average)

Type of discharge	fugitive
Description of background	equipment
Description of sky	overcast
Distance from observer to point	30 ft
Height of observation point	15 ft
Color of plume	white
Date	7/09/75

Run 1		Run 1	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	19	0
2	0	20	0
3	0	21	0
4	0	22	0
5	0	23	0
6	0	24	0
7	0	25	0
8	0	26	0
9	0	27	0
10	0	28	0
11	0	29	0
12	0	30	0
13	0	31	0
14	0	32	0
15	0	33	0
16	0	34	0
17	0	35	0
18	0		

Table C-203. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-1
SECONDARY (3-DECK) SIZING SCREEN
(6 Minute Average)

Type of discharge	fugitive
Description of background	equipment
Description of sky	overcast
Distance from observer to point	30 ft
Height of observation point	15 ft
Color of plume	white
Date	7/09/75

Set no	Run 1	Set no	Run 1
	Average opacity		Average opacity
1	0	19	0
2	0	20	0
3	0	21	0
4	0	22	0
5	0	23	0
6	0	24	0
7	0	25	0
8	0	26	0
9	0	27	0
10	0	28	0
11	0	29	0
12	0	30	0
13	0	31	0
14	0	32	0
15	0	33	0
16	0	34	0
17	0	35	0
18	0		

Table C-204. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE M-2
FINAL SIZING SCREENS AND ASSOCIATED TRANSFER AND DISCHARGE POINTS
BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/17/74	9/18/74	9/19/74	
Test time - minutes	240	240	240	240
Production rate Mg/hr (TPH)	204.1 225	208.6 230	199.6 220	204.1 225
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	758.7 (26790)	743.7 (26260)	703.2 (24830)	735.2 (25960)
Flow rate DNm ³ /min (dscfm)	742.0 (26700)	714.5 (25230)	684.5 (24170)	713.6 (25200)
Temperature °C (°F)	20.5 (69.0)	23.3 (74.0)	22.2 (72.0)	22.1 (71.7)
Water vapor Vol%	1.3	1.6	1.3	1.4
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.006 (0.003)	0.009 (0.004)	0.005 (0.002)	0.007 (0.003)
g/m ³ (gr/acf)	0.006 (0.003)	0.008 (0.004)	0.005 (0.002)	0.006 (0.003)
kg/hr (lb/hr)	0.2767 (0.61)	0.3720 (0.82)	0.2132 (0.47)	0.2857 (0.63)
kg/Mg (lb/ton)	0.0014 (0.0027)	0.0018 (0.0036)	0.0010 (0.0021)	0.0014 (0.0028)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.009 (0.004)	0.010 (0.005)	0.007 (0.003)	0.009 (0.004)
g/m ³ (gr/acf)	0.009 (0.0040)	0.010 (0.0043)	0.007 (0.003)	0.009 (0.004)
kg/hr (lb/hr)	0.4128 (0.91)	0.4445 (0.98)	0.2903 (0.64)	0.3810 (0.84)
kg/Mg (lb/ton)	0.0020 (0.0040)	0.0022 (0.0043)	0.0015 (0.0029)	0.0019 (0.0037)

Table C-205. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE M-2
FINAL SIZING SCREENS AND TRANSFER POINTS BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	55 ft
Description of background	trees
Description of sky	clear
Distance from observer to point	300 ft
Height of observation point	40 ft
Color of plume	none
Date	9/18/74

Run 1 test time (0830-1230)		Run 1 test time (0830-1230)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0	31	0
12	0	32	0
13	0	33	0
14	0	34	0
15	0	35	0
16	0	36	0
17	0	37	0
18	0	38	0
19	0	39	0
20	0	40	0

Table C-206. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE N-1
TERTIARY CRUSHERS, ASSOCIATED SCREENS AND TRANSFER POINTS;
BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/18/74	11/18/74	11/19/74	
Test time - minutes	120	120	120	120
Production rate Mg/hr (TPH)	348.4 384	310.3 342	417.3 460	358.3 395
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	432.5 (15272)	396.4 (13997)	424.1 (14975)	417.6 (14748)
Flow rate DNm ³ /min (dscfm)	461.5 (16297)	419.0 (14796)	443.0 (15642)	441.2 (15578)
Temperature °C (°F)	.61 (33.1)	4.6 (40.4)	5 (41.0)	3.4 (38.2)
Water vapor Vol%	0.5	0.0	0.5	0.3
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.031 (0.013)	0.027 (0.012)	0.034 (0.015)	0.030 (0.013)
g/m ³ (gr/acf)	0.033 (0.014)	0.028 (0.012)	0.035 (0.015)	0.032 (0.014)
kg/hr (lb/hr)	0.8482 (1.87)	0.6668 (1.47)	0.8935 (1.97)	0.8209 (1.77)
kg/Mg (lb/ton)	0.0025 (0.0049)	0.0022 (0.0043)	0.0022 (0.0043)	0.0023 (0.0045)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.039 (0.0170)	0.031 (0.0137)	0.038 (0.0164)	0.036 (0.0157)
g/m ³ (gr/acf)	0.041 (0.018)	0.033 (0.015)	0.039 (0.017)	0.038 (0.017)
kg/hr (lb/hr)	1.08 (2.37)	0.7892 (1.74)	0.9979 (2.20)	0.9525 (2.10)
kg/Mg (lb/ton)	0.0034 (0.0067)	0.0026 (0.0051)	0.0024 (0.0048)	0.0028 (0.0055)

Table C-207. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE N-1
TERTIARY CRUSHERS AND SCREENS, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	$\frac{1}{2}$ ft
Description of background	gray wall
Description of sky	overcast
Distance from observer to point	60 ft
Height of observation point	ground level
Color of plume	none
Date	11/18-19/74

Run 1 test time (0900-1000; 1015-1115)		Run 2 test time (1007-1107)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0		
12	0		
13	0		
14	0		
15	0		
16	0		
17	0		
18	0		
19	0		
20	0		

Table C-208. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE N-2
FINISHING SCREENS AND CONVEYOR TRANSFER POINTS; BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	11/18/74	11/18/74	11/19/74	
Test time - minutes	120	120	120	120
Production rate Mg/hr (TPH)	348.4 384	310.3 342	417.3 460	358.3 395
<u>Stack Effluent</u>				
Flow rate m ³ /min (acfm)	627.8 (22169)	559.9 (19772)	606.8 (21426)	598.2 (21122)
Flow rate DNm ³ /min (dscfm)	651.4 (23001)	564.4 (19930)	616.8 (21779)	610.9 (21570)
Temperature °C (°F)	6.9 (44.5)	15.1 (59.2)	12.7 (55.0)	11.6 (52.9)
Water vapor Vol%	1.1	1.1	0.6	0.9
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm ³ (gr/dscf)	0.030 (0.013)	0.022 (0.010)	0.035 (0.015)	0.029 (0.013)
g/m ³ (gr/acf)	0.031 (0.014)	0.022 (0.010)	0.035 (0.016)	0.030 (0.013)
kg/hr (lb/hr)	1.18 (2.60)	0.75 (1.65)	1.29 (2.85)	1.08 (2.37)
kg/Mg (lb/ton)	0.0034 (0.0068)	0.0024 (0.0048)	0.0031 (0.0062)	0.0030 (0.0059)
<u>Total Catch</u>				
g/DNm ³ (gr/dscf)	0.047 (0.021)	0.315 (0.138)	0.039 (0.017)	0.039 (0.017)
g/m ³ (gr/acf)	0.049 (0.21)	0.032 (0.014)	0.040 (0.017)	0.040 (0.018)
kg/hr (lb/hr)	1.84 (4.05)	1.07 (2.35)	1.44 (3.18)	1.45 (3.19)
kg/Mg (lb/ton)	0.0053 (0.0105)	0.0035 (0.0069)	0.0035 (0.0069)	0.0041 (0.0081)

Table C-209. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE N-2
FINISHING SCREENS AND CONVEYOR TRANSFER POINTS, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Height of discharge point	$\frac{1}{2}$ ft
Description of background	hillside
Description of sky	clear
Distance from observer to point	120 ft
Height of observation point	ground level
Color of plume	none
Date	11/18-19/74

Run 1 test time (1250-1400)		Run 2 test time (0905-1005)	
<u>Set no</u>	<u>Average opacity</u>	<u>Set no</u>	<u>Average opacity</u>
1	0	21	0
2	0	22	0
3	0	23	0
4	0	24	0
5	0	25	0
6	0	26	0
7	0	27	0
8	0	28	0
9	0	29	0
10	0	30	0
11	0		
12	0		
13	0		
14	0		
15	0		
16	0		
17	0		
18	0		
19	0		
20	0		

Table C-210. SUMMARY OF EMISSION TEST RESULTS;
BAGHOUSE 0-1
#2 PEBBLE MILL BAGHOUSE, NORTH INLET

Run number	<u>1</u>
Date	9/28/76
Test time - minutes	
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 43 (1520)
Flow rate	DNm^3/min (dscfm) 36 (1260)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 39 (103)
Water vapor	Vol%
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
g/DNm^3 (gr/dscf)	29.6 (12.9)
g/m^3 (gr/acf)	24.6 (10.7)
kg/hr (lb/hr)	63.5 (140)
<u>Total Catch</u>	
g/DNm^3 (gr/dscf)	29.6 (12.9)
g/m^3 (gr/acf)	24.6 (10.7)
kg/hr (lb/hr)	63.5 (140)

Table C-211. SUMMARY OF EMISSION TEST RESULTS;
BAGHOUSE 0-1
#2 PEBBLE MILL BAGHOUSE, SOUTH INLET

Run number	<u>1</u>
Date	9/28/76
Test time - minutes	
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 59 (2070)
Flow rate	DNm^3/min (dscfm) 49 (1720)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 39 (103)
Water vapor	Vol%
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
g/DNm^3 (gr/dscf)	2.260 (0.989)
g/m^3 (gr/acf)	1.880 (0.823)
kg/hr (lb/hr)	6.61 (14.6)
<u>Total Catch</u>	
g/DNm^3 (gr/dscf)	2.260 (0.989)
g/m^3 (gr/acf)	1.880 (0.823)
kg/hr (lb/hr)	6.61 (14.6)

Table C-212. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE 0-1
#2 PEBBLE MILL BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	9/28/76	9/28/76	9/29/76	
Test time - minutes	120	120	120	120
<u>Stack Effluent</u>				
Flow rate m^3/min (acfm)	143.6 (5070)	136.8 (4830)	126.6 (4470)	135.6 (4790)
Flow rate DNm^3/min (dscfm)	119.2 (4210)	111.5 (3940)	105.4 (3720)	112.1 (3960)
Temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	40.5 (105)	46.1 (115)	39.4 (103)	42.2 (108)
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm^3 (gr/dscf)	0.011 (0.005)	0.011 (0.005)	0.009 (0.004)	0.011 (0.005)
g/m^3 (gr/acf)	0.009 (0.004)	0.009 (0.004)	0.009 (0.004)	0.009 (0.004)
kg/hr (lb/hr)	0.0771 (0.17)	0.0816 (0.18)	0.0635 (0.14)	0.0725 (0.16)
<u>Total Catch</u>				
g/DNm^3 (gr/dscf)	0.011 (0.005)	0.011 (0.005)	0.009 (0.004)	0.011 (0.005)
g/m^3 (gr/acf)	0.009 (0.004)	0.009 (0.004)	0.009 (0.004)	0.009 (0.004)
kg/hr (lb/hr)	0.0771 (0.17)	0.0816 (0.18)	0.0635 (0.14)	0.0725 (0.16)

Table C-213. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE 0-1
PEBBLE MILL BAGHOUSE NORTH INLET

Date		09/28/76	
Stack temperature		39	
		(°C)	(102)
	(°F)		
Plate no.	Diameter (micrometers)	Weight (grams)	Percent per plate
1	≥45.0	11.4	34.2
2	45.0 - 30.0	4.2	12.5
3	30.0 - 20.0	3.3	10.0
4	20.0 - 10.0	7.8	23.5
5	10.0 - 8.0	0.2	0.4
6	8.0 - 6.3	0.4	1.2
7	6.3 - 5.0	0.7	2.1
8	5.0 - 4.0	0.6	2.0
9	4.0 - 3.2	0.8	2.5
10	3.2 - 2.5	1.0	3.1
11	2.5 - 2.0	0.9	2.7
12	2.0 - 1.6	0.6	1.9
13	1.6 - 1.3	0.4	1.1
14	1.3 - 1.0	0.4	1.2
15	1.0 - 0.5	0.4	1.2
Filter	<0.5	0.1	0.4
Total Weight (g)		33.3	

Table C-214. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE 0-1
PEBBLE MILL BAGHOUSE SOUTH INLET

Date		09/28/76	
Stack temperature		39	
		(°C)	(102)
		(°F)	
Plate no.	Diameter (micrometers)	Weight (grams)	Percent per plate
1	≥45	0.4	25.7
2	45 - 30	0.3	19.1
3	30 - 20	0.2	16.4
4	20 - 10	0.1	9.9
5	10 - 50	0.1	6.6
6	5.0 - 4.0	0.006	0.4
7	4.0 - 3.2	0.02	1.1
8	3.2 - 2.5	0.03	2.1
9	2.5 - 2.0	0.04	2.8
10	2.0 - 1.6	0.04	3.1
11	1.6 - 1.3	0.04	2.5
12	1.3 - 1.0	0.03	2.4
13	1.0 - 0.5	0.07	5.1
Filter	<0.5	0.04	2.8
Total Weight (g)		1.423	

Table C-215. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
 #2 PEBBLE MILL, BUCKET ELEVATOR, TRANSFER POINTS, PRODUCT LOADOUT,
 BAGHOUSE OUTLET
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	100 ft
Description of background	trees
Description of sky	overcast
Distance from observer to point	40 ft
Height of observation point	100 ft
Color of plume	none
Date	9/28-29/76

Set no	Run 1	Run 2	Run 3
	test time (0948-1206)	test time (1448-1700)	test time (0835-1037)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0
21	0	0	0 (3 mins)
22	0		
23	0		

Table C-216. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
 BALL MILL (FEED END)
 (6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft
Description of background	building and equipment
Distance from observer to point	35 ft
Color of plume	not visible
Date	9/28/76

Run 1	
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-217. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
 BALL MILL (DISCHARGE END)
 (6 Minute Average)

Type of discharge	fugitive
Height of discharge point	20 ft
Description of background	building and equipment
Distance from observer to point	35 ft
Color of plume	not visible
Date	9/28/76

<u>Set no</u>	Run 1
	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-218. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
INDOOR TRANSFER POINT NO. 1
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	variable
Description of background	building wall
Description of sky	N/A
Distance from observer to point	6 ft - 35 ft
Color of plume	not visible
Date	9/28/76

<u>Set no</u>	Run 1 test time (1600-1700) <u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-219. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
 INDOOR TRANSFER POINT NO. 2
 (6 Minute Average)

Type of discharge	fugitive
Height of discharge point	variable
Description of background	building wall
Description of sky	N/A
Distance from observer to point	6 ft - 35 ft
Color of plume	not visible
Date	9/28/76

Run 1 test time (1500-1600)	
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-220. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
TRUCK LOADING
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	15 ft
Description of background	building wall
Description of sky	cloudy
Distance from observer to point	30 ft
Color of plume	not visible
Date	9/28/76

Run 1
test time
(0903-0915)

Set no

Average opacity

1
2

0
0

Table C-221. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE 0-1
RAILROAD CAR LOADING
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	15 ft
Description of background	building wall
Description of sky	cloudy
Distance from observer to point	25 ft
Height of observation point	ground level
Date	9/28/76

	Run 1 test time (1209-1239)
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	1
4	1
5	2

Table C-222. SUMMARY OF EMISSION TEST RESULTS;
BAGHOUSE P-1
RAYMOND IMPACT MILL BAGHOUSE INLET

Run number	<u>1</u>
Date	12/06/78
Test time - minutes	60
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm)
	486.5 (17180)
Flow rate	DNm^3/min (dscfm)
	397.6 (14040)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$)
	57.7 (136)
Water vapor	Vol%
	7.4
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
	g/DNm^3 (gr/dscf)
	10.36 (4.53)
	g/m^3 (gr/acf)
	8.46 (3.70)
	kg/hr (lb/hr)
	247.2 (545)

Table C-223. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE P-1
RAYMOND IMPACT MILL BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>	
Date	12/06/78	12/06/78	12/06/78		
Test time - minutes	96	96	96	96	
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	501 (17690)	509 (17960)	511 (18060)	507 (17903)
Flow rate	DNm ³ /min (dscfm)	419 (14790)	415 (14650)	427 (15080)	420 (14840)
Temperature	°C (°F)	55 (131)	61 (141)	61 (141)	59 (138)
Water vapor	Vol%	7.0	7.8	5.4	6.7
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
g/DNm ³ (gr/dscf)	0.046 (0.020)	0.027 (0.012)	0.037 (0.016)	0.037 (0.016)	
g/m ³ (gr/acf)	0.039 (0.017)	0.023 (0.010)	0.030 (0.013)	0.030 (0.013)	
kg/hr (lb/hr)	1.13 (2.49)	0.70 (1.54)	0.91 (2.01)	0.91 (2.01)	

Table C-224. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE P-1
#8 RAYMOND IMPACT MILL BAGHOUSE INLET

Run number			
Date			
12/06/78			
Test time (min)			
5			
Water vapor %			
8			
Stack temperature °C			
57			
(°F) (135)			
Sampling rate m ³ /min			
0.017			
(acfm) (.59)			
Volume of sample, cf			
2.946			
Plate no.	Effective Aerodynamic Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥13.1	35.1	10.1
2	8.1	45.9	13.2
3	5.5	124.9	35.8
4	3.8	97.3	27.9
5	2.4	30.9	8.0
6	1.2	12.3	3.5
7	0.7	2.1	0.0
Filter		0.0	0.0
Total Weight (mg)		348.5	

Table C-225. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE P-1
 RAYMOND IMPACT MILL, BAGHOUSE OUTLET
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	80 ft
Description of background	trees
Description of sky	blue
Distance from observer to point	7 ft
Height of observation point	80 ft
Color of plume	white
Date	12/06/78

<u>Set no</u>	Run 1 test time (1400-1530) <u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0
11	0
12	0
13	0
14	0
15	0

Table C-226. SUMMARY OF EMISSION TEST RESULTS
BAGHOUSE P-2
ROLLER MILL BAGHOUSE INLET

Run number	1
Date	12/06/78
Test time - minutes	56
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 242 (8550)
Flow rate	DNm^3/min (dscfm) 197 (6960)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 57 (134)
Water vapor	Vol% 7.9
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
	g/DNm^3 (gr/dscf) 4.03 (1.76)
	g/m^3 (gr/acf) 3.27 (1.43)
	kg/hr 48 (lb/hr) (105)

Table C-227. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE P-2
ROLLER MILL BAGHOUSE OUTLET

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		12/05/78	12/05/78	12/06/78	
Test time - minutes		120	120	120	120
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	277.0 (9780)	278.4 (9830)	292.8 (10340)	282.7 (9983)
Flow rate	DNm ³ /min (dscfm)	230.0 (8120)	230.8 (8150)	242.4 (8560)	234.4 (8277)
Temperature	°C (°F)	53.8 129	50.5 123	57.7 136	53.8 129
Water vapor	Vol%	8.4	9.4	6.7	8.2
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.023 (0.010)	0.011 (0.005)	0.016 (0.007)	0.016 (0.007)
	g/m ³ (gr/acf)	0.018 (0.008)	0.009 (0.004)	0.014 (0.006)	0.014 (0.006)
	kg/hr (lb/hr)	0.3311 (0.73)	0.1723 (0.38)	0.2177 (0.48)	0.2404 (0.53)

Table C-228. PARTICULATE SIZE DISTRIBUTION; FACILITY P-2
ROLLER MILL INLET

Run number			
Date			
12/06/78			
Test time (min)			
3			
Water vapor %			
8			
Stack temperature °C			
57			
(°F) (135)			
Volume of sample, cf			
2.796			
Plate no.	Effective Aerodynamic Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	≥10.3	17.0	13.2
2	6.7	27.4	21.3
3	4.4	37.1	28.8
4	2.9	23.0	17.9
5	1.8	16.8	13.0
6	1.0	7.1	5.5
7	0.6	0.4	0.3
7	0.4	0.0	0.0
Filter		0	0
Total Weight (mg)		128.8	

Table C-229. SUMMARY OF VISIBLE EMISSIONS: BAGHOUSE P-2
 ROLLER MILL, BAGHOUSE OUTLET
 (6 Minute Average)

Type of discharge	stack
Height of discharge point	100 ft
Description of background	sky
Description of sky	clear
Distance from observer to point	25 ft
Height of observation point	100 ft
Color of plume	white
Date	12/05/78

Set no	Run 1	Run 2
	test time (1357-1605)	test time (1050-1251)
	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0
6	0	0
7	0	0
8	0	0
9	0	0
10	0	0
11	0	0
12	0	0
13	0	0
14	0	0
15	0	0
16	0	0
17	0	0
18	0	0
19	0	0
20	0	0 (5 mins)
21	0	
22	0 (2 mins)	

Table C-230. SUMMARY OF EMISSION TEST RESULTS;
BAGHOUSE Q-1
RAYMOND MILL, BAGHOUSE INLET

Run number	<u>1</u>
Date	6/15/78
Test time - minutes	120
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 72.5 (2560)
Flow rate	DNm^3/min (dscfm) 61.5 (2170)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 67 (153)
Water vapor	Vol% 1.8
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
	g/DNm^3 (gr/dscf) 11.99 (5.24)
	g/m^3 (gr/acf) 10.16 (4.44)
	kg/hr (lb/hr) 44.2 (97.4)

Table C-231. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE Q-1
RAYMOND MILL BAGHOUSE INLET

Date6/15/78 Test time (min)0.50 Water vapor %1.8 Stack temperature °C67 (°F)153 Sampling rate (dscfm)0.69			
Plate no.	Effective Aerodynamic Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>12.1	22.6	44.4
2	7.69	13.6	26.7
3	5.09	13.0	25.5
4	3.6	0.0	0.0
5	2.3	0.3	0.6
6	1.2	0.5	1.0
7	0.7	0.6	1.2
8	.47	0.0	0.0
Filter		0.3	0.6
Total weight (mg)		50.9	

Table C-232. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE Q-1
#2 RAYMOND MILL, BAGHOUSE OUTLET

Run number	<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date	6/14/78	6/15/78	6/15/78	
Test time - minutes	120	120	120	120
<u>Stack Effluent</u>				
Flow rate m^3/min (acfm)	73.1 (2580)	69.6 (2460)	69.4 (2450)	70.2 (2497)
Flow rate DNm^3/min (dscfm)	59.5 (2100)	59.2 (2090)	59.5 (2100)	59.4 (2097)
Temperature $^{\circ}\text{C}$ ($^{\circ}\text{F}$)	83.8 183	65.5 151	65.6 150	71.6 161
Water vapor Vol%	1.1	1.7	1.6	1.5
<u>Particulate Emissions</u>				
<u>Probe and Filter Catch</u>				
g/DNm^3 (gr/dscf)	0.005 (0.002)	0.005 (0.002)	0.002 (0.001)	0.005 (0.002)
g/m^3 (gr/acf)	0.005 (0.002)	0.005 (0.002)	0.002 (0.001)	0.005 (0.002)
kg/hr (lb/hr)	0.0136 (0.03)	0.0181 (0.04)	0.0090 (0.02)	0.0136 (0.03)

Table C-233. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE Q-1
RAYMOND MILL, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack
Description of background	sky
Description of sky	cloudy
Distance from observer to point	90 ft
Height of observation point	35 ft
Color of plume	None
Date	6/14-15/78

Set no	Run 1 test time (1538-1809)	Run 2 test time (0913-1127)	Run 3 test time (1332-1606)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0	0	0
14	0	0	0
15	0	0	0
16	0	0	0
17	0	0	0
18	0	0	0
19	0	0	0
20	0	0	0
21	0	0	
22	0	0	
23	0	0	
24	0		
25	0		
26	0 (1 min)		

Table C-234. SUMMARY OF EMISSION TEST RESULTS;
 BAGHOUSE Q-2
 #2 FLUID ENERGY MILL, BAGHOUSE INLET

Run number	<u>1</u>
Date	6/15/78
Test time - minutes	126.0
<u>Stack Effluent</u>	
Flow rate	m^3/min (acfm) 58.3 (2060)
Flow rate	DNm^3/min (dscfm) 49.3 (1740)
Temperature	$^{\circ}\text{C}$ ($^{\circ}\text{F}$) 49 (121)
Water vapor	Vol% 4.7
<u>Particulate Emissions</u>	
<u>Probe and Filter Catch</u>	
	g/DNm^3 (gr/dscf) 2.38 (1.04)
	g/m^3 (gr/acf) 2.02 (0.88)
	kg/hr 7.1 (lb/hr) (15.6)

Table C-235. PARTICULATE SIZE DISTRIBUTION; BAGHOUSE Q-2
#2 FLUID ENERGY MILL BAGHOUSE INLET

Date		6/15/78	
Test time (min)		1.5	
Water vapor %		4.7	
Stack temperature ^o C		49	
(°F)		121	
Sampling rate (dscfm)		0.64	
Plate no.	Effective Aerodynamic Diameter (micrometers)	Weight (milligrams)	Percent per plate
1	>11.0	1.0	3.6
2	7.7	1.2	4.3
3	5.1	1.4	5.1
4	3.6	3.5	12.6
5	2.3	9.1	32.9
6	1.2	6.0	21.7
7	.70	3.1	11.2
8	.467	1.6	5.7
Filter		0.8	2.9
Total weight (mg)		27.7	

Table C-236. SUMMARY OF EMISSION TEST RESULTS; BAGHOUSE Q-2
#2 FLUID ENERGY MILL, BAGHOUSE OUTLET

Run number		<u>1</u>	<u>2</u>	<u>3</u>	<u>Average</u>
Date		6/14/78	6/15/78	6/15/78	
Test time - minutes		120	120	120	120
<u>Stack Effluent</u>					
Flow rate	m ³ /min (acfm)	52.1 (1840)	42.2 (1490)	44.2 (1560)	46.2 (1630)
Flow rate	DNm ³ /min (dscfm)	45.8 (1620)	36.8 (1300)	38.5 (1360)	40.4 (1427)
Temperature	°C (°F)	51.1 124	49.4 121	51.1 124	50.5 123
Water vapor	Vol%	2.8	4.1	4.2	3.7
<u>Particulate Emissions</u>					
<u>Probe and Filter Catch</u>					
	g/DNm ³ (gr/dscf)	0.002 (0.001)	0.002 (0.001)	0.016 (0.007)	0.007 (0.003)
	g/m ³ (gr/acf)	0.002 (0.001)	0.002 (0.001)	0.014 (0.006)	0.007 (0.003)
	kg/hr (lb/hr)	0.0045 (0.01)	0.0090 (0.02)	0.0408 (0.09)	0.0181 (0.04)

Table C-237. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE Q-2
FLUID ENERGY MILL, BAGHOUSE OUTLET
(6 Minute Average)

Type of discharge	stack		
Description of background	sky		
Description of sky	partly cloudy		
Distance from observer to point	90 ft		
Height of observation point	85 ft		
Date	6/14-15/78		

Set no	Run 1	Run 2	Run 3
	test time (1528-1558)	test time (0850-1058)	test time (1359-1618)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6		0	0
7		0	0
8		0	0
9		0	0
10		0	0
11		0	0
12		0	0
13		0	0
14		0	0
15		0	0
16		0	0
17		0	0
18		0	0
19		0	0
20		0	0
21		0	0
22		0 (2 mins)	0
23			0
24			0 (1 min)

Table C-238. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE R-1
HAMMER MILL
(6 Minute Average)

Type of discharge	fugitive
Height of discharge point	N/A
Description of background	inside plant
Description of sky	N/A
Distance from observer to point	25 ft
Height of observation point	ground level
Color of plume	white
Date	10/27-28/76

Set no	Run 1 test time (0953-1110)	Run 2 test time (1307-1548)	Run 3 test time (0825-1108)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
9	0	0	0
10	0	0	0
11	0	0	0
12	0	0	0
13	0 (5 mins)	0	0
14		0	0
15		0	0
16		0	0
17		0 (5 mins)	0
18			0
19			0 (2 mins)

Table C-239. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE S-1
 BAGGING OPERATION
 (6 Minute Average)

Type of discharge	fugitive
Height of discharge point	3 ft
Distance from observer to point	7 ft
Height of observation point	ground level
Date	9/30/76

Run 1	
<u>Set no</u>	<u>Average opacity</u>
1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

Table C-240. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE T-1
 PEBBLE MILL, INLET TO BAGHOUSE
 (6 Minute Average)

Type of discharge	fugitive
Description of background	inside
Description of sky	N/A
Distance from observer to point	10 ft
Height of observation point	floor
Color of plume	white
Date	10/19/76

Run 1
 test time
 (0959-1129)

Set no

Average opacity

1	0
2	0
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0
11	1
12	2
13	0
14	0
15	2

Table C-241. SUMMARY OF VISIBLE EMISSIONS; BAGHOUSE T-1
BAGGER, INLET TO BAGHOUSE
(6 Minute Average)

Type of discharge	fugitive
Description of background	inside
Description of sky	N/A
Distance from observer to point	10 ft
Height of observation point	floor
Color of plume	white
Date	10/19-21/76

Set no	Run 3 test time (1007-1149)	Run 1 test time (1503-1555)	Run 2 test time (1015-1201)
	<u>Average opacity</u>	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0	2
2	0 (7 mins)	0	0 (2 mins)
3	1 (4 mins)	0	0
4	0	0	3
5	1	0	3
6	0 (5 mins)	0	2
7	0	0	1
8	0	8	9
9	2		
10	0 (9 mins)		
11	0 (3 mins)		

Table C-242. SUMMARY OF VISIBLE EMISSIONS: BAGHOUSE T-1
VERTICAL MILL, INLET TO BAGHOUSE
(6 Minute Average)

Type of discharge	fugitive
Description of background	inside
Description of sky	N/A
Distance from observer to point	10 ft
Height of observation point	floor
Color of plume	white
Date	10/20-21/76

Set no	Run 1 test time (1457-1600)	Run 2 test time (0741-0810)
	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0
2	0	0
3	0	0
4	0	0
5	0	0 (5 mins)
6	0	
7	0	
8	0	
9	0	
10	0	
11	0 (3 mins)	

Table C-243. SUMMARY OF VISIBLE EMISSIONS: BAGHOUSE T-1
SECONDARY CRUSHER, INLET TO BAGHOUSE
(6 Minute Average)

Type of discharge	fugitive
Description of background	inside
Description of sky	N/A
Distance from observer to point	5 ft
Height of observation point	floor
Color of plume	white
Date	10/20-21/76

Set no	Run 1 test time (0812-1006)	Run 2 test time (0820-0850; 0851-0921)
	<u>Average opacity</u>	<u>Average opacity</u>
1	0	0
2	0	0
3	0	0
4	0	0
5	0	1
6	0	0
7	0	0
8	0 (3 mins)	0
9	0	0
10	0	0
11	0	
12	0	
13	0	
14	0 (3 mins)	
15	0	
16	0	

Table C-244. VENTURI SCRUBBER MODELLING DATA;
BASED ON THE MOLYBDENUM DRYER SCRUBBER INLET, SCRUBBER B-3

Calculation of overall penetration using a given pressure drop for a venturi scrubber operating under given test conditions

Modelling data for: 15" venturi 30" venturi

Given:

Temperature (°C)	66	66
Empirical factor (usually 0.5)	0.5	0.5
Mass mean particle diameter (microns)	1.75	1.75
Geometric standard deviation	1.5	1.5
Initial particle diameter for integration (microns)	0.1	0.1
Final particle diameter for integration (microns)	1.0	1.0
Particle diameter increment for integration (microns)	0.1	0.1
Density of liquid (g/cm ³)	1.0	1.0
Liquid to gas flow rate ratio (m ³ /m ³)	9.36 x 10 ⁻⁴	1.0695 x 10 ⁻³
Gas velocity in venturi throat (cm/sec)	7028	9300
Gas viscosity (poise)	1.8 x 10 ⁻⁴	1.8 x 10 ⁻⁴
Density of the particles (g/cm ³)	3.8	3.8

Penetration results:

Particle size integration intervals (microns)	*Weighted penetration	
	15" venturi	30" venturi
0.1 - 1.0	0.0017510204	0.0002471797
1.0 - 5.0	0.0043085551	0.0005062783
5.0 - 10.0	0.0000092926	0.0000010697
10.0 - 20.0	0.0000000197	0.0000000023
Total penetration	0.0060688878	0.00075453
Percent efficiency = (1-penetration)x100	99.4%	99.92%

Particulate concentration at scrubber inlet, as tested.

	g/DNm ³	(gr/dscf)
run 1	0.485	(0.212)
run 2	0.384	(0.168)
run 3	0.670	(0.293)

* Weighted penetration is that portion of the total penetration attributable to a specific particle size interval based on the particle size distribution parameters given above. Total penetration = (1-efficiency).

Table C-245. VENTURI SCRUBBER MODELLING DATA;
BASED ON THE TOTAL INLET DUCT, SCRUBBER C-4

Calculation of overall penetration using a given pressure drop for a venturi scrubber operating under given test conditions

Modelling data for:	15" venturi	30" venturi
<u>Given:</u>		
Temperature (°C)	57.6	57.6
Empirical factor (usually 0.5)	0.5	0.5
Mass mean particle diameter (microns)	6.0	6.0
Geometric standard deviation	4.6	4.6
Initial particle diameter for integration (microns)	0.1	0.1
Final particle diameter for integration (microns)	1.0	1.0
Particle diameter increment for integration (microns)	0.1	0.1
Density of liquid (g/cm ³)	1.0	1.0
Liquid to gas flow rate ratio (m ³ /m ³)	9.36×10^{-4}	1.0695×10^{-3}
Gas velocity in venturi throat (cm/sec)	7028	9300
Gas viscosity (poise)	1.8×10^{-4}	1.8×10^{-4}
Density of the particles (g/cm ³)	3.8	3.8
<u>Penetration results:</u>		
Particle size integration intervals (microns)	<u>*Weighted penetration</u>	
	15" venturi	30" venturi
0.1 - 1.0	0.015990352	0.0064967814
1.0 - 5.0	0.0012780762	0.000149821
5.0 - 10.0	0.0003148684	0.0000363128
10.0 - 20.0	<u>0.0002489702</u>	<u>0.0000288283</u>
Total penetration	<u>0.0178322667</u>	<u>0.0067117435</u>
Percent efficiency = (1-penetration)x100	<u>98.2%</u>	<u>99.33%</u>

Particulate concentration at scrubber inlet, as tested.

	g/DNm ³	(gr/dscf)
run 1	2.290	(1.001)
run 2	3.043	(1.33)
run 3	0.817	(0.357)

* Weighted penetration is that portion of the total penetration attributable to a specific particle size interval based on the particle size distribution parameters given above. Total penetration = (1-efficiency).

Table C-246. VENTURI SCRUBBER MODELLING DATA;
BASED ON THE TOTAL DRYER SCRUBBER INLET, SCRUBBER D-1

Calculation of overall penetration using a given pressure drop for a venturi scrubber operating under given test conditions

Modelling data for: 15" venturi 30" venturi

Given:

Temperature (°C)	156	156
Empirical factor (usually 0.5)	0.5	0.5
Mass mean particle diameter (microns)	5.0	5.0
Geometric standard deviation	1.9	1.9
Initial particle diameter for integration (microns)	0.1	0.1
Final particle diameter for integration (microns)	1.0	1.0
Particle diameter increment for integration (microns)	0.1	0.1
Density of liquid (g/cm ³)	1.0	1.0
Liquid to gas flow rate ratio (m ³ /m ³)	9.36 x 10 ⁻⁴	1.0695 x 10 ⁻³
Gas velocity in venturi throat (cm/sec)	7028	9300
Gas viscosity (poise)	1.8 x 10 ⁻⁴	1.8 x 10 ⁻⁴
Density of the particles (g/cm ³)	3.8	3.8

Penetration results:

Particle size integration intervals (microns)	*Weighted penetration	
	15" venturi	30" venturi
0.1 - 1.0	0.0001311675	0.0000192393
1.0 - 5.0	0.0013734764	0.0001584718
5.0 - 10.0	0.0006377524	0.0000735353
10.0 - 20.0	0.0002066908	0.0000239249
Total penetration	0.0023490871	0.0002751713
Percent efficiency = (1-penetration)x100	99.77%	99.97%

Particulate concentration at scrubber inlet, as tested.

	g/DNm ³	(gr/dscf)
run 1	21.7	(9.5)
run 2	17.2	(7.5)
run 3	14.2	(6.2)
run 4	36.04	(15.75)

* Weighted penetration is that portion of the total penetration attributable to a specific particle size interval based on the particle size distribution parameters given above. Total penetration = (1-efficiency).

Table C-247. VENTURI SCRUBBER MODELING DATA BASED ON THE SECONDARY CRUSHER
BAGHOUSE INLET, BAGHOUSE I-1

Calculation of overall penetration using a given pressure drop for a venturi scrubber operating under given test conditions

Modelling data for:	6" venturi	15" venturi	30" venturi
<u>Given:</u>			
Temperature (°C)	18.3	18.3	18.3
Empirical factor (usually 0.5)	0.5	0.5	0.5
Mass mean particle diameter (microns)	11.2	11.2	11.2
Geometric standard deviation	3.7	3.7	3.7
Initial particle diameter for integration (microns)	0.1	0.1	0.1
Final particle diameter for integration (microns)	1.0	1.0	1.0
Particle diameter increment for integration (microns)	0.1	0.1	0.1
Density of liquid (g/cm ³)	1.0	1.0	1.0
Liquid to gas flow rate ratio (m ³ /m ³)	9.36×10^{-4}	9.36×10^{-4}	1.0695×10^{-3}
Gas velocity in venturi throat (cm/sec)	4445	7028	9300
Gas viscosity (poise)	1.8×10^{-4}	1.8×10^{-4}	1.8×10^{-4}
Density of the particles (g/cm ³)	2.5	2.5	2.5
<u>Penetration results:</u>			
Particle size integration intervals (microns)	*Weighted penetration		
	6" venturi	15" venturi	30" venturi
0.1 - 1.0	0.0108262579	0.0044299742	0.0016772595
1.0 - 5.0	0.0039164015	0.0011009241	0.0001326129
5.0 - 10.0	0.0007929081	0.0003646701	0.0000419832
10.0 - 20.0	0.0006737884	0.0003381429	0.0000391184
Total penetration	<u>0.016209356</u>	<u>0.0062337113</u>	<u>0.001890374</u>
Percent efficiency = (1-penetration)x100	<u>98.4%</u>	<u>99.38%</u>	99.81%

Particulate concentration at baghouse inlet, as tested.

	g/DNm ³	(gr/dscf)
run 1	0.524	(0.229)
run 2	0.650	(0.284)
run 3	0.954	(0.417)

* Weighted penetration is that portion of the total penetration attributable to a specific particle size interval based on the particle size distribution parameters given above. Total penetration = (1-efficiency).

Table C-248. VENTURI SCRUBBER MODELLING DATA; BASED ON THE #2
ENERGY MILL BAGHOUSE INLET, BAGHOUSE Q-2

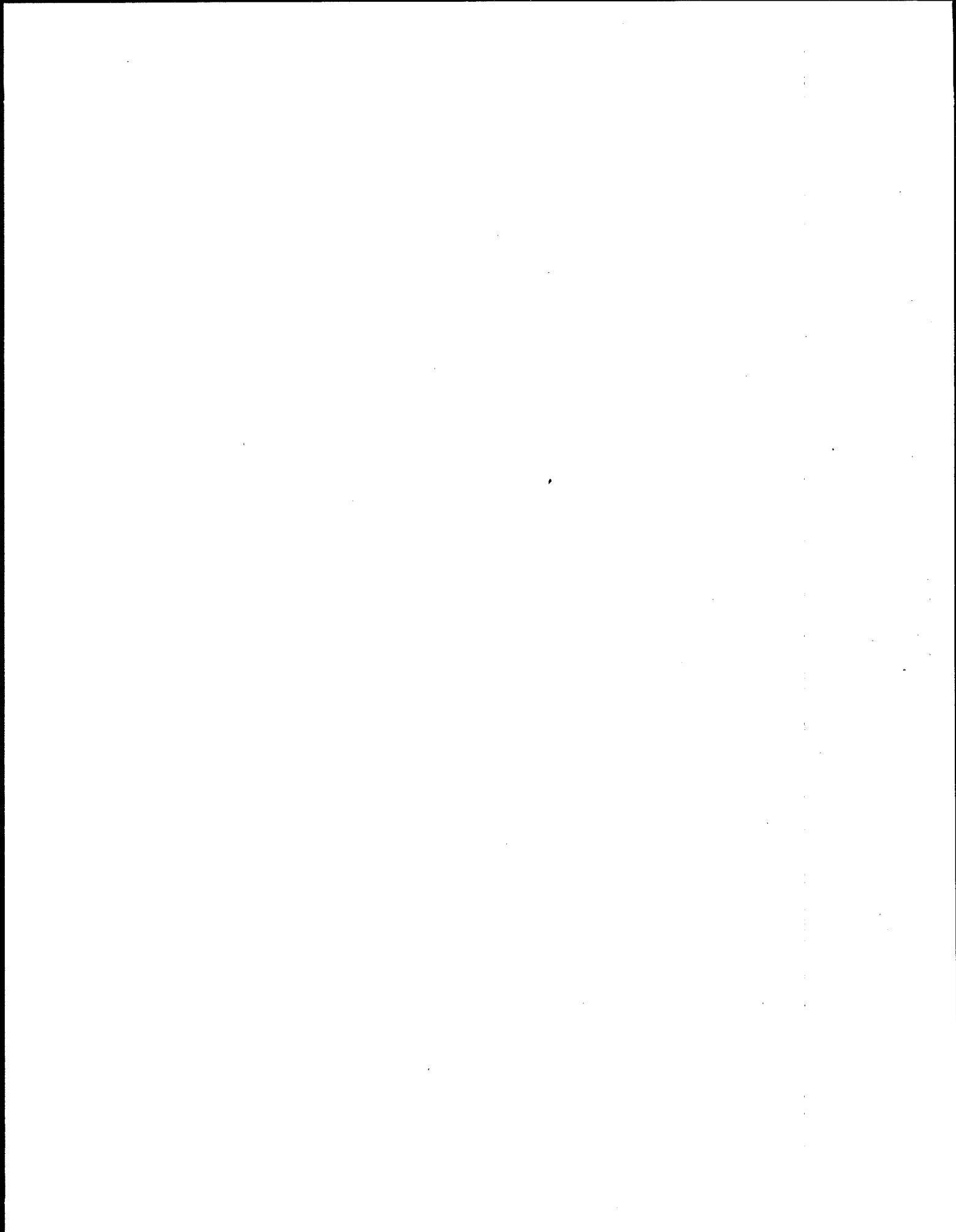
Calculation of overall penetration using a given pressure drop for a venturi
operating under given test conditions

Modelling data for:	6" venturi	15" venturi	30" venturi
<u>Given:</u>			
Temperature (°C)	51.1	51.1	51.1
Empirical factor (usually 0.5)	0.5	0.5	0.5
Mass mean particle diameter (microns)	1.5	1.5	1.5
Geometric standard deviation	2.3	2.3	2.3
Initial particle diameter for integration (microns)	0.1	0.1	0.1
Final particle diameter for integration (microns)	1.0	1.0	1.0
Particle diameter increment for integration (microns)	0.1	0.1	0.1
Density of liquid (gm/cm ³)	1.0	1.0	1.0
Liquid to gas flow rate ratio (m ³ /m ³)	9.36×10^{-4}	9.36×10^{-4}	1.0695×10^{-3}
Gas velocity in venturi throat (cm/sec)	4445	7030	9300
Gas viscosity (poise)	1.8×10^{-4}	1.8×10^{-4}	1.8×10^{-4}
Density of the particles (gm/cm ³)	2.1	2.1	2.1
<u>Penetration results:</u>			
Particle size integration intervals (microns)	*Weighted penetration		
	6" venturi	15" venturi	30" venturi
0.1 - 1.0	0.1244299172	0.0528489857	0.0201920044
1.0 - 5.0	0.0214611842	0.0052475505	0.0006637656
5.0 - 10.0	0.0002815686	0.0001243509	0.0000142996
10.0 - 20.0	0.0000370809	0.0000182875	0.0000021084
Total penetration	<u>0.1462097009</u>	<u>0.0582391246</u>	<u>0.0208721781</u>
Percent efficiency = (1-penetration)x100	<u>85.4%</u>	<u>94.2%</u>	<u>97.9%</u>

Particulate concentration at baghouse inlet, as tested.

	g/DNm ³	(gr/dscf)
run 1	2.38	(1.04)

* Weighted penetration is that portion of the total penetration attributable to
a specific particle size interval based on the particle size distribution
parameters given above. Total penetration = (1-efficiency).



APPENDIX D

D.1 EMISSION MEASUREMENT METHODS

During the standard support study for the metallic minerals industry, EPA conducted particulate emission tests at eight facilities; three were controlled with baghouses and three with scrubbers, and two with a combination of both. A data base of iron ore beneficiation and non-metallic minerals were also taken into consideration for this study. There were three test runs before and after each control system. The tests were run in accordance with EPA Method 5 (40 CFR Part 60 - Appendix A). Method 5 provides detailed procedures and equipment criteria, and other considerations necessary to obtain accurate and representative particulate emission data. Visible emission data were taken during the EPA tests in accordance with Method 9 (40 CFR Part 60 - Appendix A).

Of the eight facilities tested, minor modifications were required at seven sites. Three facilities using the scrubber control system had cyclonic flows at the outlet test points. Testing procedures at these locations were altered to adhere to Method 1-2.4 (40 CFR Part 60 - Appendix A). Even with this method the flow balance between inlet and outlet test points dictated EPA's decision to recalculate these data using only inlet flows. Two facilities contained high moisture in the ore being processed which resulted in plugged probe nozzles during the sampling. Normal testing times were shortened to obtain a sample in order to successfully complete testing program.

D.2 MONITORING SYSTEMS

The opacity monitoring systems that are adequate for other stationary sources, such as steam generators, covered by performance specifications contained in Appendix B of 40 CFR 60 Federal Register, October 6, 1975, are also technically feasible for the metallic mineral industry except where condensed moisture is present in the exhaust stream. When wet scrubbers

are used for emission reductions from metallic mineral facilities, monitoring of opacity is not applicable; therefore, another parameter, such as pressure drop, would need to be monitored as an indicator of emission control.

Equipment and installation costs for visible emission monitoring are estimated to be about \$18,000 to \$20,000 per site. Annual operating costs which include the recording and reducing the data, are estimated at about \$8,000 to \$9,000 per site. Some savings in operating costs may be achieved if multiple systems are used at a given facility.

D.3 PERFORMANCE TEST METHODS

Consistent with the data upon which the new source standards have been established, the recommended performance test method for particulate matter is Method 5 (Appendix A, 40 CFR 60 - Federal Register, December 23, 1971, as amended August 18, 1977). In order to perform Method 5, Methods 1 through 5 must be used.

Subpart A of 40 CFR 60 requires that affected facilities which are subject to standards of performance for stationary sources must be constructed so the sampling ports adequate for the performance tests are provided. Platforms, access, and utilities necessary to perform testing at those ports must be provided.

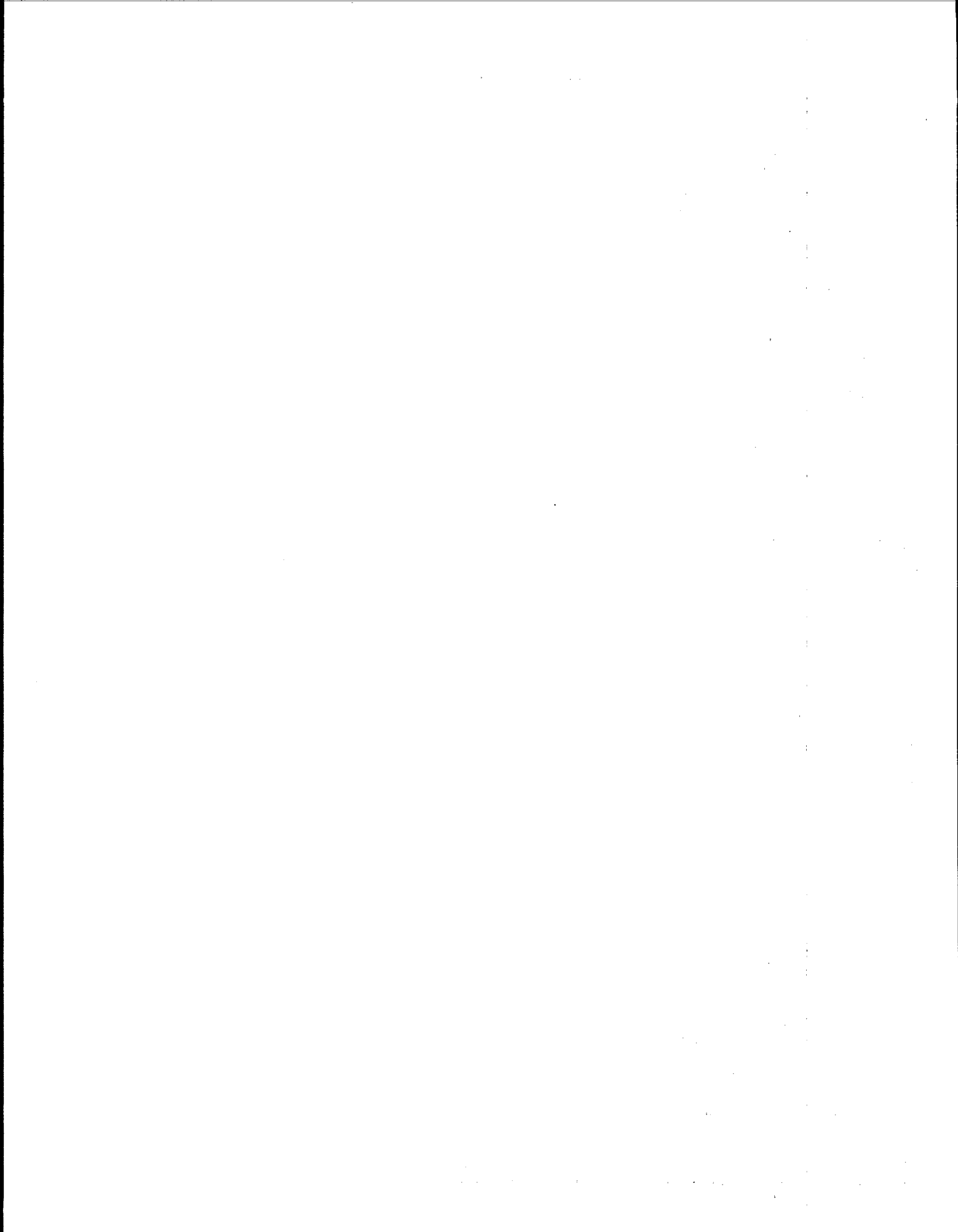
Sampling costs for performing a test consisting of three Method 5 runs is estimated to range from \$5,000 to \$9,000. If in-plant personnel are used to conduct tests, the cost will be somewhat less.

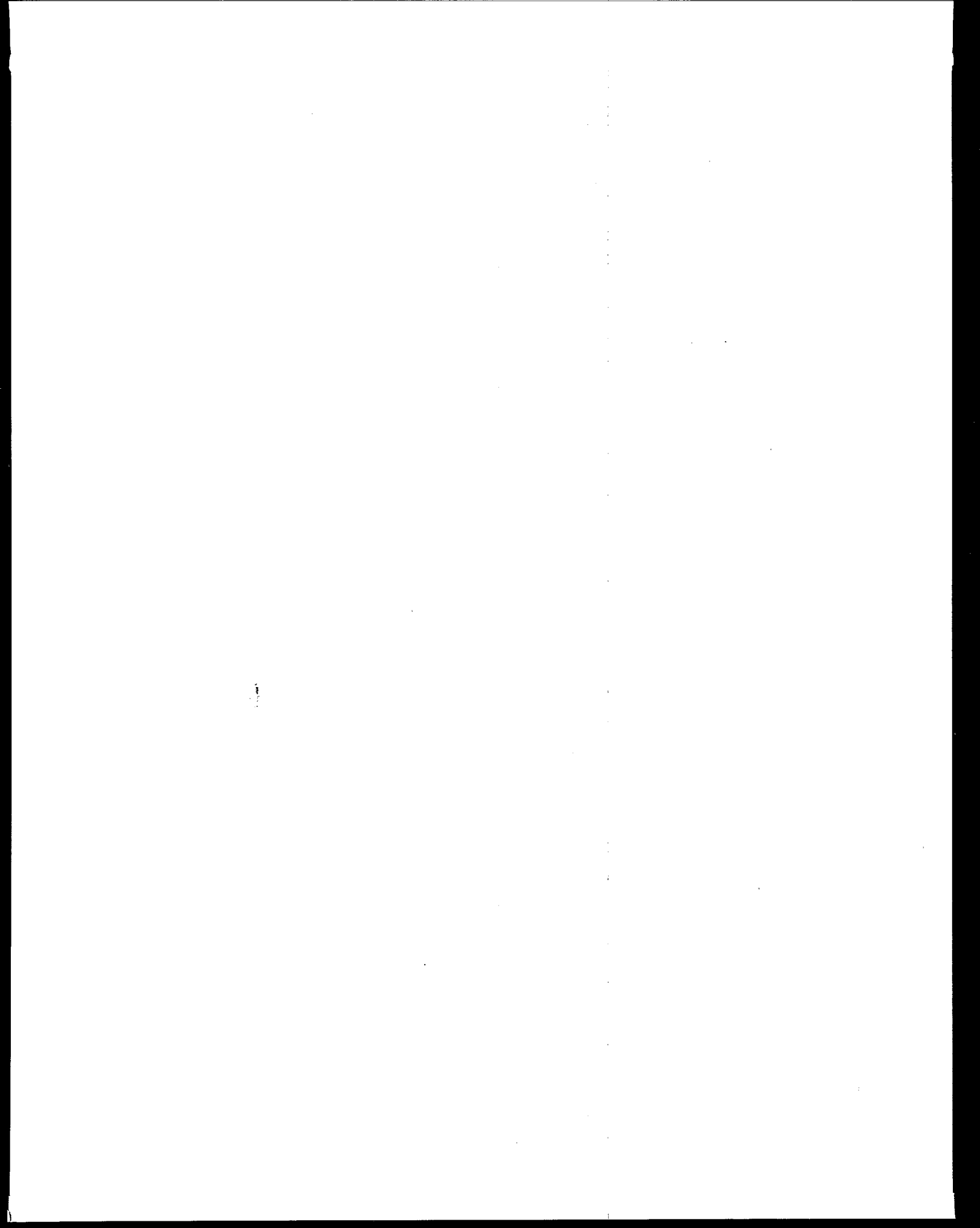
The recommended performance test method for visible emission is Method 9 (Appendix A, 40 CFR 60, Federal Register, November 12, 1974).

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(Please read Instructions on the reverse before completing)

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