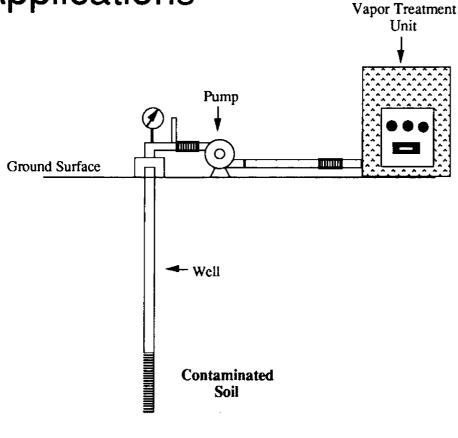
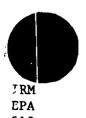


HyperVentilate Users Manual (v1.01 and v2.0)

A Software Guidance System Created For Vapor Extraction Applications



Soluble

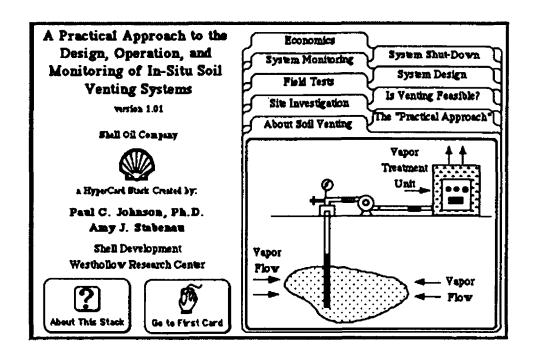


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HyperVentilate Users Manual

A Software Guidance System Created for Vapor Extraction Applications



by

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Apple® Macintosh™ HyperCard™ compatible version 1.01

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Addendum for Microsoft Windows/Spinnaker PLUS Version 2.0

Summary

HyperVentilate - the software guidance system created for vapor extraction applications is now available for IBM-compatible computers. In general, this new version (v2.0) appears and functions like the original Apple Macintosh HyperCard version. Due to differences in the computer platform and operating environment, however, there are some minor modifications. This addendum to the original users manual identifies those modifications.

HyperVentilate v2.0 is a product of collaboration between Shell Oil Company and U.S. EPA, and is still under evaluation. Should you encounter problems that you think are "bugs", please write to the author identifying the problem.

Modifications

software platform

The original Hyperventilate program was developed and operated under the Apple Macintosh HyperCard software environment, and initially there were no plans to develop an IBM-compatible version. Due to popular demand; however, the author relented and used the least painful method of adaption to the new platform. This was accomplished through the use of Spinnaker PLUS, a HyperCard-like program that can utilize pre-v2.0 HyperCard stacks and functions on both Macintosh and IBM-compatible platforms. The Microsoft Windows/Spinnaker PLUS version requires the user to have both Microsoft Windows and a "run-time" version of Spinnaker PLUS (Windows 3.0 version). Information on Spinnaker PLUS can be obtained from:

Spinnaker Software 201 Broadway Cambridge, MA 02139 (617) 494-1200

stack names

As listed on p4, of the original users manual, HyperVentilate for the Apple Macintosh consists of eight files. The Spinnaker PLUS version contains only seven files. The names are:

HyperCard Version Name	Spinnaker PLUS Version Name
Soil Venting Stack	SVS. sta
Soil Venting Help Stack	SVHS.sta
System Design	SD.sta
Air Permeability Test	APT.sta
Aquifer Characterization	AQ.sta
Compound List Update	CLU.sta
HypeVent	HYPEVENT.exe
f77.r1	none
	A

installation

all files must be copied into the PLUS directory on your hard disk.

• starting HyperVentilate v2.0b

To start HyperVentilate v2.0b, open the Windows "File Manager", navigate to within the PLUS directory, then open (double-click on) the file SVS.sta.

printing cards

You may experience difficulties with some of the "Print" buttons in the program. Read your PLUS manual to overcome these difficulties.

appearance of cards

Generally, the cards appear as they are printed in the manual. Due to platform differences, however, some text will appear different. This problem is unavoidable with Windowsbased systems, as different users will have their computers configured with different screen fonts.

tab keys

Some cards utilize spreadsheets. In the HyperCard version the "tab" key is used to navigate through these tables. In the PLUS version the "tab" key is not active and you must use the "arrow" keys.

speed

Due to platform differences, the PLUS version does not operate as smoothly, or quickly, as the HyperCard version. The user will notice that with time the execution speed of the program will slow; therefore, it is recommended that you periodically exit from Windows and restart the system.

On some machines, when HyperVentilate accesses the external compiled code HYPEVENT.EXE after clicking on the "Generate Predictions" button on card 16 of the SVS.sta stack, there will be a long pause (as long as a few minutes) as PLUS Windows, and HYPERVENT.EXE fight over available memory. Typically card 17 will eventually be displayed with a shaded rectangle along a portion of its lower base while this battle is occurring. Be patient and wait for the screen to blank out and display the message "HANG ON..." indicating that HYPEVENT.EXE is running. If you have limited memory (<4MG), or too many applications open, this message will not be displayed, and you will be returned to card 17 as if the program had run. The user needs to be aware that this may occur.

Software Installation Procedure

A discussion on how to load both Spinnaker PLUS and HyperVentilate

- Loading Spinnaker PLUS
- Creating the Spinnaker PLUS Icon and Opening Spinnaker PLUS
- Loading HyperVentilate
- Installing Spinnaker PLUS "Run-Time" Version with HyperVentilate

These directions presume that the user has a working knowledge of Microsoft Windows. The operation of Spinnaker PLUS, and therefore the IBM-compatible version of HyperVentilate requires Microsoft Windows Version 3.0 or higher. If you are using a version of HyperVentilate with a "run time" version of Spinnaker PLUS, skip to the "Loading HyperVentilate" instructions.

Loading Spinnaker PLUS

The Spinnaker PLUS package contains three 3.5-inch and three 5.25-inch diskettes from which to install the program. Use these steps to install the program:

- 1. Enter Windows.
- 2. Double-click on the "Main" window icon (if this window is not already open).
- 3. Double-click on the "File Manager" icon; this will display the "Directory Tree" window.
- 4. Insert Disk 1 into the appropriate drive (A or B).
- 5. In the upper left corner of the "Directory Tree" window you will see symbols representing the drives on your system. Click on the drive (A or B) where you just inserted Disk 1.
- 6. A listing of the files on Disk 1 will appear; double click on the file "plssetup.exe".
- 7. A window called "Spinnaker PLUS Setup" will appear. Change the path of the installation from "C:\PLUS" to "C:\WINDOWS\PLUS" (Note: "C" is a standard drive specification; you should use the letter that designates where Windows is installed on your system). Click on "Continue." The program will start copying files from Disk 1. Follow the rest of the instructions and prompts on the screen.
- 8. When the installation has been completed, exit the "File Manager" and exit Windows.

Creating the Spinnaker PLUS Icon and Opening Spinnaker PLUS

- 1. Re-enter Windows. (Note: exiting and re-entering Windows is a step recommended by the manufacturer of Spinnaker PLUS).
- 2. Close all windows so that the "Program Manager" window is the only one displayed on your screen.
- 3. At the bottom of the window, there will be program icons displayed for "Main," "Accessories," and others. Is there a program icon named "Windows Applications?" If yes, double-click on it and go to Step 4. If no, continue with Steps 3a-c to create one.
- 3a. Click on "File" and drag down to "New." A window called "New Program Object" will appear.
- 3b. Check to make sure "Program Group" is selected; click on "OK." A window called "Program Group Properties" will appear.
- 3c. The cursor will be located at the description field. Type in the words "Windows Applications" and click on "OK." An empty window will appear called "Windows Applications."
- 4. With this window open, click on "File" and drag down to "New." A window called "New Program Object" will appear.
- 5. Check to make sure "Program Item" is selected; click on "OK." A window called "Program Item Properties" will appear.
- 6. Click on "Browse." A window called "Browse" will appear.
- 7. Under "Directories," double-click on "plus."
- 8. Under "File Name," double-click on the "plus.exe" file. This will bring you back to the "Program Item Properties" window.
- 9. Click on "Change Icon," click on the icon for "Plus," and click on "OK."
- 10. You will now be back at the "Program Item Properties" window. Click on "OK."
- 11. You will now be back to the "Windows Applications" window displaying your "Plus" icon.
- 12. Double-click on the "Plus" icon to run Spinnaker PLUS.

Loading HyperVentilate

The HyperVentilate package contains one 3.5-inch diskette from which to install the program. The program can be installed from either the DOS prompt or from within Windows. The following procedures are used for both types of installations (Note: For these installation procedures, the 3.5-inch drive from which you will be installing the program is assumed to be the B drive).

DOS Installation

- 1. Insert the HyperVentilate disk into the appropriate drive.
- 2. From the C:\> prompt in DOS, type "COPY B:*.* C:\WINDOWS\PLUS".

Windows Installation

- 1. Follows Steps 1-5 of the "Loading Spinnaker Plus."
- 2. Click on the B:\folder icon so that it is highlighted and/or a dotted line appears around it.
- 3. Click on "File" and drag down to the "Copy" command. The "Copy" window will appear.
- 4. The curser will be located at the "To" path. Type in "C:\WINDOWS\PLUS"; click on "OK."
- 5. When the installation is complete, exit from the "File Manager."

Opening HyperVentilate

- 1. Enter Windows.
- 2. Double-click on the "Windows Applications" icon (if this window is not already open).
- 3. Double-click on the "Plus" icon.
- 4. Close the "Home" window.
- 5. Click on "File" and drag down to "Open." The window "Open Stack" will appear.
- 6. Either double-click on the "SVS.STA" file or click on "SVS.STA" and then click on "Open." The user is now in HyperVentilate.

Installing Spinnaker PLUS "Run-Time" Version with HyperVentilate

- 1. Create a subdirectory on the hard disk for HyperVentilate and Spinnaker PLUS "Run Time." For example, from the C:> prompt, type "MD WINDOWSPLUS".
- 2. Copy all the files from both the Spinnaker PLUS "Run Time" diskette and the HyperVentilate diskette to the subdirectory. For example, from the C:> prompt, type "COPY B:*.* C:\WINDOWS\PLUS".
- 3. Follow directions in "Creating the Spinnaker PLUS Icon and Opening Spinnaker PLUS" with the following exception: substitute "plusrt.exe" for "plus.exe" in Step 8.
- 4. Follow directions for "Opening HyperVentilate" to run the program.

Disclaimer

The HyperVentilate software package was completed under a Federal Technology Transfer Act Cooperative Research and Development Agreement between EPA and Shell Oil Company, signed in 1990.

EPA is facilitating the distribution of HyperVentilate because the Agency has found the software and manual to be helpful tools, especially in teaching users about in situ soil venting and in guiding them through a structured thought process to evaluate the applicability of soil venting at a particular site. EPA's Office of Underground Storage Tanks advocates the use of innovative cleanup technologies, and in situ soil venting is recognized as an effective remediation alternative for many underground storage tank sites.

HyperVentilate is based on the document titled, "A Practical Approach to the Design, Operation, and Monitoring of Soil Venting Systems" by P. C. Johnson, C. C. Stanley, M. W. Kemblowski, J. D. Colthart, and D. L. Byers, published 1990 by Shell Oil Company. The program asks a series of questions and forms a "decision tree" in an attempt to identify the limitations of in situ soil venting for soils contaminated with gasoline, solvents or other relatively volatile compounds.

EPA and Shell Oil Company make no warranties, either express or implied, regarding the HyperVentilate computer software package, its merchantability, or its fitness for any particular purpose. EPA and Shell Oil Company do not warrant that this software will be error free or operate without interruption. EPA and Shell Oil Company do encourage testing of this product.

EPA will <u>not</u>provide installation services or technical support in connection with the HyperVentilate computer software package. Neither will EPA provide testing, updating or debugging services in connection with the enclosed computer software package.

The HyperVentilate computer software package and this manual are not copyrighted.

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f77.rl is a product of Absoft Corp

Comments/Suggestions?

Comments and/or suggestions about the usefulness of this program can be mailed to:

Paul C. Johnson Shell Development Westhollow Research Center P.O. Box 1380 Room EC-649 Houston, TX 77251-1380

Please do not call the author and/or Shell with questions about the use or interpretation of results from this program.

Foreword

HyperVentilate is a software guidance system for vapor extraction (soil venting) applications. Initial development of this program occured under the Apple Macintosh HyperCard environment, due to its programming simplicity, ability to incorporate text and graphics, and interfacing with other Macintosh programs (such as FORTRAN codes, etc.). The objective was to create a user-friendly software package that could be both educational for the novice environmental professional, and functional for more experienced users.

HyperVentilate will not completely design your vapor extraction system, tell you exactly how many days it should be operated, or predict the future. It will guide you through a structured thought process to: (a) identify and characterize required site-specific data, (b) decide if soil venting is appropriate at your site, (c) evaluate air permeability test results, (d) calculate the minimum number of vapor extraction wells, and (e) quantify how results at your site might differ from the ideal case.

HyperVentilate is based on the article "A Practical Approach to the Design, Operation, and Monitoring of Soil Venting Systems" by P. C. Johnson, C. C. Stanley, M. W. Kemblowski, J. D. Colthart, and D. L. Byers [Ground Water Monitoring Review, Spring 1990, p.159 - 178]. The software performs all necessary calculations and contains "help cards" that define the equations used, perform unit conversions, and provide supplementary information on related topics. In addition, a 62-compound user-updatable library (to a maximum of 400 compounds) is also included.

HyperVentilate version 1.01 for the Apple Macintosh requires an Apple Macintosh (Plus, SE, SE/30, II, IIX, or portable) computer equipped with at least 1 MB RAM (2 MB preferred) and the Apple HyperCard Software Program (v.2.0 or greater)

This manual is not intended to be a primer on soil venting (although the software is) and it is assumed that the user is familiar with the use of an Apple Macintosh personal computer.

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I. Introduction

In situ vapor extraction, or soil venting is recognized as an attractive remediation alternative for "permeable" soils contaminated with "volatile" compounds. As Figure 1 illustrates, vapors are removed from extraction wells, thereby creating a vacuum and vapor flow through the subsurface. Until the residual contamination is depleted, contaminants will volatilize and be swept by the vapor flow to extraction wells. While its use has been demonstrated at service stations, Superfund sites, and manufacturing locations (see Hutzler et al. [1988] for case study reviews), vapor extraction systems are currently designed more by intuition than logic. In fact, many systems are installed at sites where the technology is not appropriate.

"A Practical Approach to the Design, Operation, and Monitoring of In Situ Soil Venting Systems" [Johnson et al. 1990a - see Appendix G] is a first attempt at creating a logical thought process for soil venting applications. The article, which is based on earlier results of Thornton and Wootan [1982], Marley and Hoag [1984], Johnson et al. [1990], and discussions with several of these authors, describes a series of calculations for determining: (a) if soil venting is appropriate at a given site, (b) limitations of soil venting, and (c) system design parameters, such as minimum number of extraction wells and potential operating conditions.

HyperVentilate is a software guidance system based on the Johnson et al. [1990a] article. The software performs all necessary calculations and contains "help cards" that define the equations used, perform unit conversions, and provide supplementary information on related topics. In addition, a 62-compound updatable chemical library (to a maximum of 400 compounds) is included.

Initial development of this program occured under the Apple Macintosh HyperCard environment, due to its programming simplicity, ability to incorporate text and graphics, and interfacing with other Macintosh programs (such as FORTRAN codes, etc.). The objective was to create a user-friendly software package that could be both educational for the novice environmental professional, and a functional tool for more experienced users. The OASIS [1990] system created at Rice University for groundwater contamination problems is another excellent example of the use of HyperCard as a technology transfer tool.

This document is a users manual for HyperVentilate. It contains sections describing the installation and operation of the software. During the development of HyperVentilate, the goal was to create a guidance system that could be used with little or no instruction. Experienced Apple Macintosh users, therefore, can load and explore the capabilities of this program after glancing at the "Loading HyperVentilate Software" section. Those users that are less comfortable about exploring software without a manual are encouraged to read through it once, and work through the sample problem. It is intentionally brief, and a beginner should be able to navigate through the system in less than a couple hours. It is assumed that the user has some previous Macintosh experience. If not, consult a Macintosh users manual for a quick tutorial.

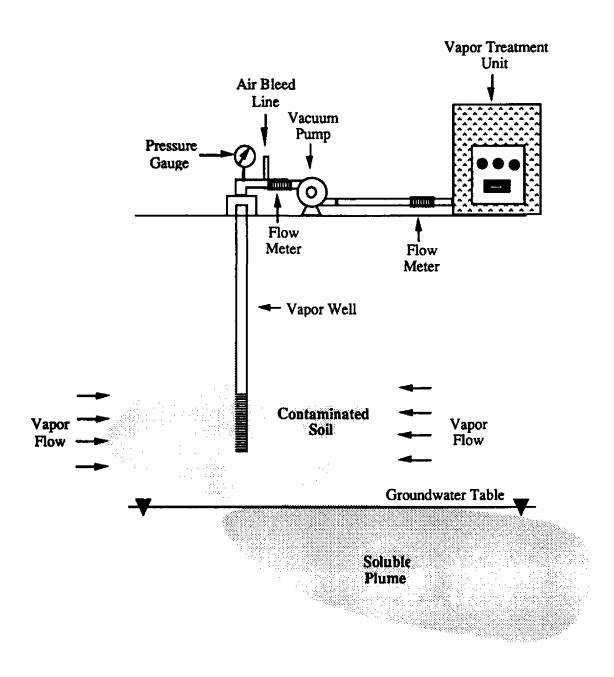


Figure 1. Schematic of a typical vapor extraction operation.

II. Definition of Some Terms Appearing in this Manual

button - an object on a "card" that causes some action to be performed when

"clicked" on

card - an individual screen that you view on your monitor

click - refers to the pressing and releasing of the button on your mouse drag - refers to holding down the mouse button while moving the mouse

field - a text entry location on a "card"

HyperCard - a programming environment created by Apple Computer, Inc.

mouse - the device used to move the cursor within your monitor

select - refers to "dragging" the cursor across a "field"

stack - a group, or file, of "cards"

III. Software/Hardware Requirements

Apple Macintosh HyperVentilate version 1.01 requires an Apple Macintosh (or equivalent) computer equipped with at least 1 MB RAM (2 MB preferable), a hard disk, and the Apple HyperCard Software Program (v 2.0). Check to make sure that your system software is compatible with your version of HyperCard.

IV. Loading HyperVentilate Software

HyperVentilate is supplied on an 800 kB double-sided, double density 3.5" diskette. Follow the instructions listed below to insure proper operation of the software.

- 1) Insert the **HyperVentilate** disk into your computer's floppy drive. The **HyperVentilate** disk should contain the files:
 - "Soil Venting Stack"
 - "Soil Venting Help Stack"
 - "System Design"
 - "Air Permeability Test"
 - "Aquifer Characterization"
 - "Compound List Update"
 - "Hype Vent"
 - "f77.rl"
- 2) Copy these files onto your hard disk. They must be copied into the folder that contains the "HyperCard" program, or else the software will not operate properly.
- 3) Eject the HyperVentilate disk

V. Using HyperVentilate

The authors of HyperVentilate intend it to be an application that requires little pretraining for the user. It is mouse-driven and instructions are included on each card, so please take the time to read them when you first use HyperVentilate.

This section of the users manual is divided into three subsections. Start-up instructions are given in the first, basic features of the cards are described in the second, and a sample exercise is presented in the third. For reference, copies of all cards, as well as more details on each are given in Appendices A through F.

V.1. Starting HyperVentilate

- Those users with color monitors should use the "Control Panel" (pull down the "menu and select "Control Panel", then click on the "Monitors" icon) to set their monitors to black and white, and two shades of grey.
- To avoid unnecessary "card-flipping", set the "Text Arrows" option in your "Home" stack "User Preferences" card to on. You can get to this card from within any HyperCard application by selecting "Home" under the "Go" menu. This will take you to the first card in the "Home" stack. At this point click on the left-pointing arrow and the "User Preferences" card will appear on your screen. Then click on the square to the left of "Text Arrows" until an "X" appears in the square.
- 3) HyperVentilate is started by double-clicking on the "Soil Venting Stack" file icon from the Finder (or Desktop), or by choosing "Open" under the "File" menu (Note that using a more advanced version of HyperCard than the one under which this system was developed (v 2.0) may require you to first "convert" each of the seven HyperCard stacks contained in HyperVentilate).
- 4) Your monitor should display the card shown in Figure 2. Note that there are a number of buttons on this card; there are two at the lower left corner, and then each file folder tab is also a button (some cards may contain less obvious "hidden" buttons; try clicking on the authors name on the title card for example). Clicking on any of these will take you to another card. For example, clicking on the "About This Stack" button will take you to the card shown in Figure 3, which gives a brief description about the use of buttons and fields. Read this card well.
- 5) Explore for a few minutes. Try to see where various buttons will take you, try entering numbers in fields, or play with calculations. Again, just remember to read instructions given on the cards.

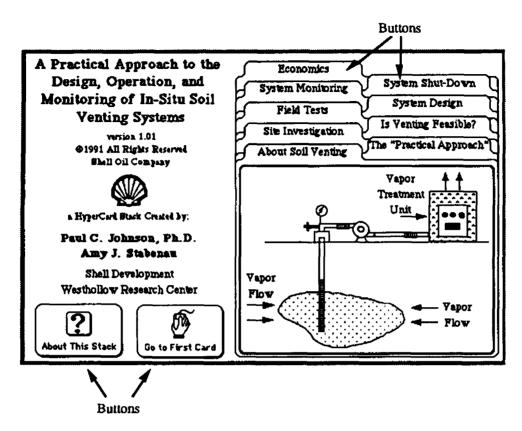


Figure 2. First Card of the "Soil Venting Stack" stack.

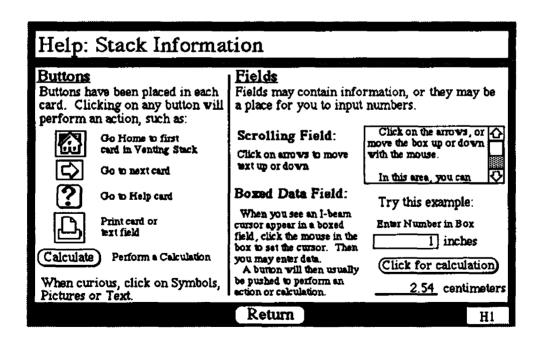


Figure 3. Card H1 of the "Soil Venting Help Stack" stack.

V.2. General Features of Cards

Figures 4 and 5 are examples of cards from the "Soil Venting Stack" stack and "System Design" stack. There are a few general features of these cards that users should understand:

- a) Each card (with the exception of the first card of the "Soil Venting Stack" stack) has been numbered for easy reference with the printouts given in Appendices A through F. In the "Soil Venting Stack" these numbers appear in the bottom center of each card (i.e. number "3" in Figure 4). In other stacks these numbers appear at either the top or bottom corners of the card (i.e. "SD1" in Figure 5).
- b) Arrow buttons are included at the bottom of some cards. Clicking on right-pointing arrow will advance you to the next card in the stack; clicking on the left-pointing arrow will take you in the opposite direction.
- c) The identifying card numbers in the "Soil Venting Stack" stack are also fields into which text can be typed. You can skip to other parts of the "Soil Venting Stack" stack by selecting this field, typing in the card number of your destination (within the "Soil Venting Stack"), and then hitting the "return" key.
- d) Many cards have a house button in the lower left corner. Clicking on this button will take you to the first card of the "Soil Venting Stack" stack, which is the card displayed at start-up (see Figure 2).

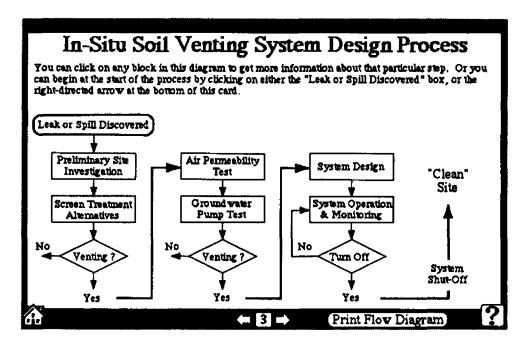


Figure 4. Card 3 of the "Soil Venting Stack" stack.

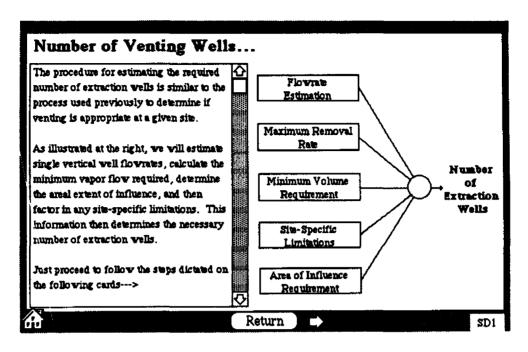


Figure 5. Card SD1 of the "System Design" stack.

V.3. Sample Problem Exercise

In the following a sample problem is executed in excruciating detail. Those not wishing to work along with the example are encouraged to utilize Appendices A through F as references for more details on the less obvious functions of some cards.

This "Sample Problem Exercise" is divided into to four subsections that address: navigating through HyperVentilate (§V.3.1), screening sites to see if soil venting is an appropriate technology (§V.3.2), interpreting air permeability test data (§V.3.3), and guidance for designing soil venting systems (§V.3.4).

V.3.1 Navigating Through HyperVentilate

Step 1: Location: The "Desktop" or Finder.

Action: Start-up HyperVentilate by double-clicking on the "Soil Venting

Stack" icon, or click once on this icon and then choose "Open" from

the "File" menu.

Result: HyperVentilate will start-up and display the title card (Figure 2).

Step 2: Location: Title Card of the "Soil Venting Stack" stack.

Action: Click on the "About This Stack" button.

Result: You are now at card H1 of the "Soil Venting Help Stack" stack

(Figure 3).

Step 3: Location: Card H1 of the "Soil Venting Help Stack" stack.

Action: Play with the buttons and scrolling field. Practice entering a number

in the field in front of "inches". Place the cursor in the box. It will change from a hand to an "I-bar" as it enters the field. Hold down the mouse button and drag the I-bar across the entry, which will become hilited. Now type in another number, or hit the delete key. Practice until you feel comfortable selecting text and entering numbers. Then click on the "Click for Calculation" button. When

you are done practicing, click on the "Return" button.

Result: Return to the title card of the "Soil Venting Stack" (Figure 2).

Step 4: Location: Title Card of the "Soil Venting Stack" stack.

Action: Click on the "Economics" file folder tab.

Result: You are now at card 27 of the "Soil Venting Stack" stack. Take a

quick glance at this card, which is displayed in Figure 6.

Step 5: Location: Card 27 of the "Soil Venting Stack" stack.

Action: Click on the "House" button in the lower left corner.

Result: You are back at the title card (Figure 2).

Step 6: Location: Title card of the "Soil Venting Stack" stack.

Action: Click on the "Go to First Card" button.

Result: You are now at card 1 of the "Soil Venting Stack" stack (Figure 7).

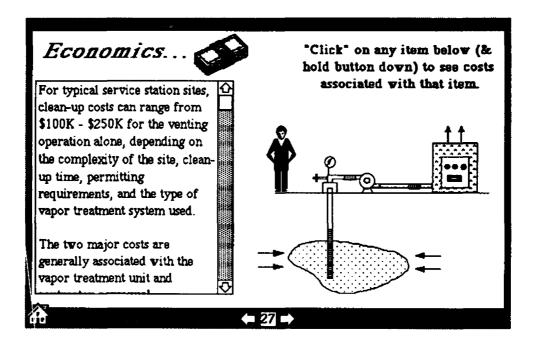


Figure 6. Card 27 of the "Soil Venting Stack" stack.

This HyperCard Stack was created to help guide environmental scientists through the thought process necessary to decide if and how soil venting might be applied to remediate a given site. The organization and logic of this stack follows the paper:

"A Practical Approach to the Design, Operation, and Monitoring of In-Situ Soil Venting Systems"

by

P. C. Johnson, C. C. Stanley, M. W. Kemblowski, J. D. Colthart, & D. L. Byers

published in Ground Water Monitoring Review, Spring 1990, p. 159-178

If at this point you do not feel comfortable with the use of the buttons, please click once on "?" for more info on the mechanics of this stack...

Æ

← □ →

?

Figure 7. Card 1 of the "Soil Venting Stack" stack.

Step 7: Location: Card 1 of the "Soil Venting Stack" stack.

Action: Click on the right-pointing arrow.

Result: You are now at Card 2 of the "Soil Venting Stack" stack (Figure 8).

Step 8: Location: Card 2 of the "Soil Venting Stack" stack.

Action: Read the text, and click on the "down" and "up" arrows on the

displayed text field under "About Soil Venting..." to make the field scroll. Then click on the left-pointing arrow at the card bottom.

Result: You are now back at card 1 of the "Soil Venting Stack" (Figure 7).

Step 9: Location: Card 1 of the "Soil Venting Stack" stack.

Action: Click on the right pointing arrow.

Result: You are again at card 2 of the "Soil Venting Stack" stack (Figure 8).

By now you should feel comfortable using the left- and right-

pointing arrows to travel through the stack.

Step 10: Location: Card 2 of the "Soil Venting Stack" stack.

Action: Click on the "?" button in the lower right corner of the card. This

button indicates that there is a "Help" card containing additional

information.

Result: You are now at card H2 of the "Soil Venting Help Stack" stack

(Figure 9). Scroll through the list of references, then click on the "Return" button to return to card 2 of the "Soil Venting Stack" stack.

At this point you should feel comfortable navigating around in HyperVentilate.

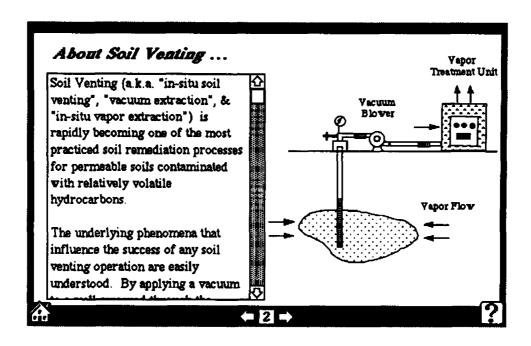


Figure 8. Card 2 of the "Soil Venting Stack" stack.

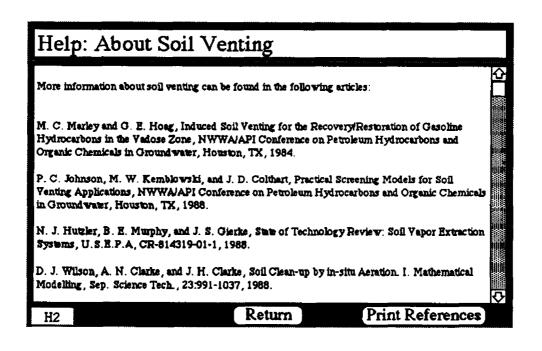
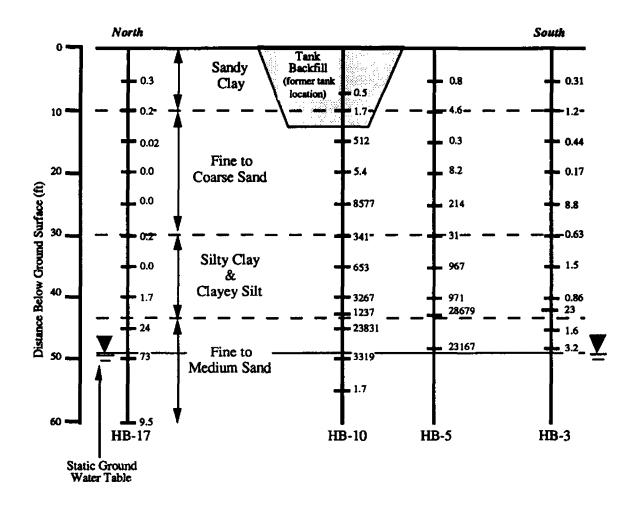
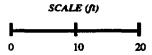


Figure 9. Card H2 of the "Soil Venting Help Stack" stack.

V.3.2 Sample Problem Exercise - Is Venting Appropriate?

In §V.3.2. you will work through an example problem to illustrate how one might decide if venting is appropriate at any given site. For the purpose of this example we will use the example site information given in Figure 10.





Contamination Type: Weathered Gasoline

Figure 10. Sample site data (Johnson et al. [1990a]). Total petroleum hydrocarbons (TPH) [mg/kg] values are noted for each boring.

Using your newly developed navigational skills and the right pointing arrow located at the bottom of each card, slowly step your way through the stack until you reach card 7 of the "Soil Venting Stack" stack (Figure 11). Take your time to read the text and "Help" cards associated with each card along the way.

Step 1: Location: Card 7 of the "Soil Venting Stack" stack.

Action: Read this card. It explains the process that you will use to decide if

venting is appropriate. Then advance to card 8 of the "Soil Venting

Stack" stack.

Result: You are now at card 8 of the "Soil Venting Help Stack" stack

(Figure 12).

Step 2: Location: Card 8 of the "Soil Venting Help Stack" stack.

Action: Read the instructions on this card. Take the time to read the

information on the two "Help" cards: "Info about Calculation" and

"About Soils (& Unit Conversions)".

Now we will evaluate the efficacy of applying in situ soil venting to the lower soil zone (45 - 50 ft below ground surface) in Figure 10, which is composed of fine to medium sands. It also is the zone of highest hydrocarbon residual levels (>20000 mg/kg TPH in some areas).

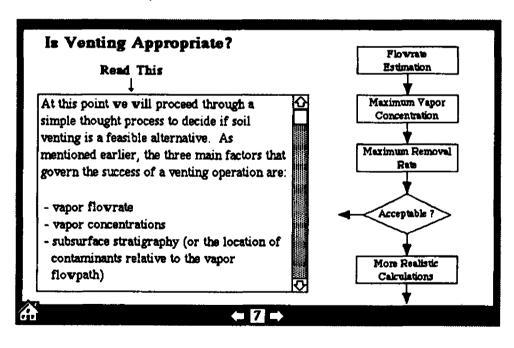


Figure 11. Card 7 of the "Soil Venting Stack" stack.

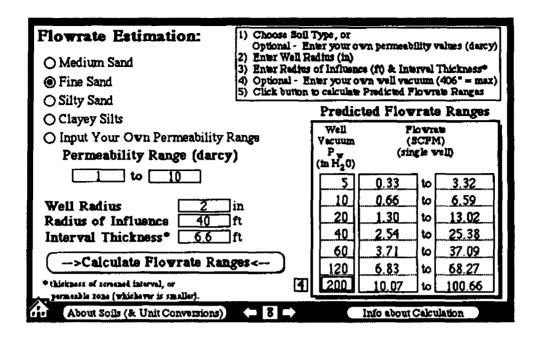


Figure 12. Card 8 of the "Soil Venting Stack" stack.

Location: Card 8 of the "Soil Venting Stack" stack. Step 3:

> Action: Choose the "Fine Sand" soil type, and enter:

> > well radius = 2 in radius of influence = 40 ft

interval thickness = 6.6 ft

user input vacuum = 200 in H₂O

into the appropriate fields, then click on the "-->Calculate Flowrate Ranges<--" button.

Result: The flowrate ranges are calculated and displayed. Your screen

should now look like Figure 12. The calculated values are estimates of the flowrate to a single vertical well (and are only valid estimates when your conditions are consistent with the assumptions built into

the calculation - see Johnson et al. [1990a, b] for more details).

Step 4: Location: Card 8 of the "Soil Venting Stack" stack.

> Action: Click on the right pointing arrow to advance to card 9. Read the

> > information on this card, then advance to card 10

Result: You are now at card 10 of the "Soil Venting Stack" stack (see Figure

13).

Step 5: Location: Card 10 of the "Soil Venting Stack" stack.

> Action: Assume that the soil temperature at our sample site is 18° C. Enter

> > this value in the appropriate field, then hit the "return" key. This

action clears all values from the other fields.

Vарог	Concentration Estima	ation - Calculation
1 Type in Tempe	erature (°C) (hit <return>)</return>	18
② or Choose one of	Composition of Contaminant the Default Distributions	○ Enter Distribution ○ "Fresh" Gasoline ◎ "Weathered" Gasoline
<u> </u>	Distributions, (optional)	Perform Calculations
Results:	Sum of Mass Fractions Calc. Vapor Pressure Calc. Vapor Concentration	1.00000 0.05784 atm 203.94878 mg/l
How Do I Measur	e a Distribution? — 10 —	About Calculation Print Card

Figure 13. Card 10 of the "Soil Venting Stack" stack.

/iev	Only Mode	Gaselize	<u>-</u>	Yapor
#	Compound Name	Mass Fraction	Molecular Weight (g)	Pressure (atm
1	propane	0.00	44.1	8.04673
2	isobutane	0.00	58.1	2.75865
3	n-butane	0	58.1	1.97431
4	trans-2-butene	lo	56.1	1.84196
5	cis-2-butene	0	56.1	1.67019
6	3-methyl-1-butene	lo	70.1	0.88399
7	isopentane	0.0069	72.2	0.73146
8	1-pentene	0.0005	70.1	0.64989
9	2-methyl-1-butene	0.0008	70.1	0.62093
10	2-methyl-1,3-butadiene	0.0000	68.1	0.60914
	<u> </u>	0.99628	- Sum of Me	ass Fractions

Figure 14. Card H16 of the "Soil Venting Help Stack" stack.

At this site the residual hydrocarbon is a "weathered" gasoline, so choose this selection from the three composition options listed. The "Fresh" and "Weathered" gasoline selections correspond to preprogrammed compositions that are useful for estimation purposes. If you knew the composition of your residual, then you could enter it by selecting the "Enter Distribution" option. Click on the "View Distributions" button to take a look at the compound library and the pre-specified composition of "weathered" gasoline.

Result: You are now at card H16 of the "Soil Venting Help Stack" stack

(see Figure 14).

Step 6: Location: Card H16 of the "Soil Venting Help Stack" stack.

Action: View the library and pre-specified composition. If you are

interested, explore some of the help cards. Then click on the

"Return to Vapor Conc. Estimation Card" button to return to card 10

of the "Soil Venting Stack" stack.

Result: You are now at card 10 of the "Soil Venting Stack" stack (Figure

13).

Step 7: Location: Card 10 of the "Soil Venting Stack" stack.

Action: Click on the "Perform Calculations" button.

Result: HyperVentilate calculates the maximum possible vapor

concentration corresponding to the specified composition and temperature. The results are displayed in Card 10 of the "Soil

Venting Stack" stack, which should now look like Figure 13.

Step 8: Location: Card 10 of the "Soil Venting Stack" stack.

Action: Using the right-pointing arrow button, advance to card 11 of the

"Soil Venting Stack" stack. Take the time to read the text, then click

on the "Calculate Estimates" button

Result: You are at card 12 of the "Soil Venting Stack" stack. The calculated

flowrates and maximum possible removal rates are displayed along with an updated list of the input parameters that you have entered. Your screen should look like Figure 15, if you have chosen the

"lb/d" units.

Step 9: Location: Card 12 of the "Soil Venting Stack" stack.

Action: Click on the right-pointing arrow button. You are now at card 13 of

the "Soil Venting Stack" stack. Read the text, then enter:

estimated spill mass = 4000 kg desired remediation time = 180 d

Now click on the "-->Press to Get Rates<--" button

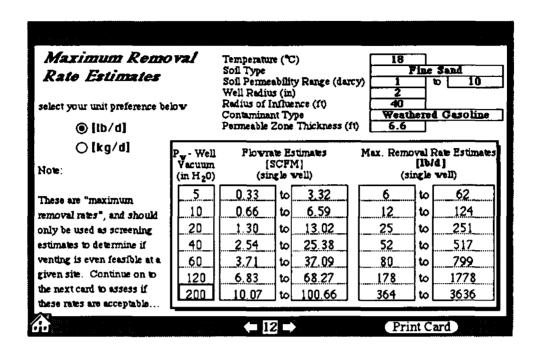


Figure 15. Card 12 of the "Soil Venting Stack" stack.

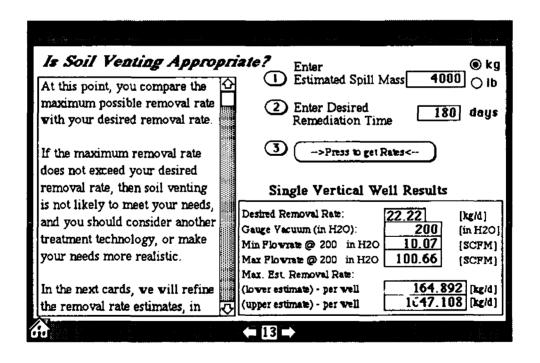


Figure 16. Card 13 of the "Soil Venting Stack" stack.

Result:

Your screen should now look like Figure 16. Note that your desired removal rate (=22 kg/d) is less than the estimated maximum removal rates for a single vertical well (=165 to 1650 kg/d). At this point in the screening exercise, therefore, soil venting still appears to be a viable option.

Step 10:

Location: Card 13 of the "Soil Venting Stack" stack.

Action:

Click on the right-pointing arrow button to advance to card 14 of the "Soil Venting Stack" stack. Read the text, then advance to card 15 of the "Soil Venting Stack" by clicking on the right-pointing arrow button. Again, take the time to read the text, then advance to card 16 of the "Soil Venting Stack" stack. The focus of these cards is the prediction of vapor concentrations and removal rates as they change with time due to composition changes. It is important to try to

understand the concepts introduced in these cards.

Result:

You are at card 16 of the "Soil Venting Stack" stack (see Figure 17).

Step 11: Location:

Card 16 of the "Soil Venting Stack" stack.

Action:

This card is used to finalize your input data prior to calculating vapor concentration and residual soil contamination composition changes with time. Read the instructions in the order that they are numbered. Note that the summary table in the upper right corner of the card contains all the parameter values that you have input thus far. The instructions describe how to change these values, but at this point we will retain the displayed values. Because it is difficult to present the behavior of each compound in a mixture composed of an arbitrary number of compounds, the output is simplified by reporting the behavior in terms of "boiling point" ranges. This simply represents a summation of all compounds whose boiling points fall between pre-specified values. Presented in this fashion, the model results can be interpreted much more quickly. Click on the "tell me more about BP ranges..." button, read the help card, then return to card 16 of the "Soil Venting Stack" stack. Click on the "-->Set Default BP Ranges<--" button. Your screen should now look like Figure 17. Click on the "Generate Predictions" button

Result:

The message "Sit Back and Relax..." will appear on your screen,

followed by a screen on which the following appears:

"Copyright © Absoft Corp 1988 Copyright © Shell Oil Co 1990

HANG ON ---- YOU WILL BE RETURNED TO HYPERCARD...

OF COMPOUNDS IN LIBRARY = 62"

Then card 17 of the "Soil Venting Stack" stack will appear.

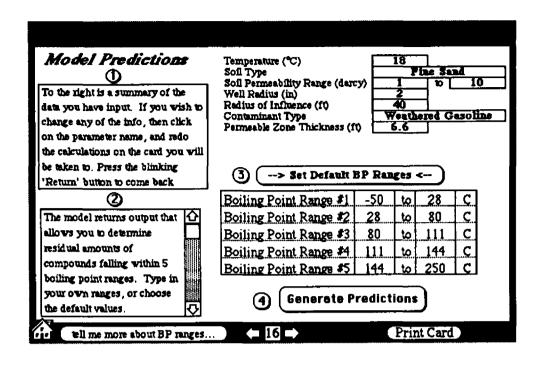


Figure 17. Card 16 of the "Soil Venting Stack" stack.

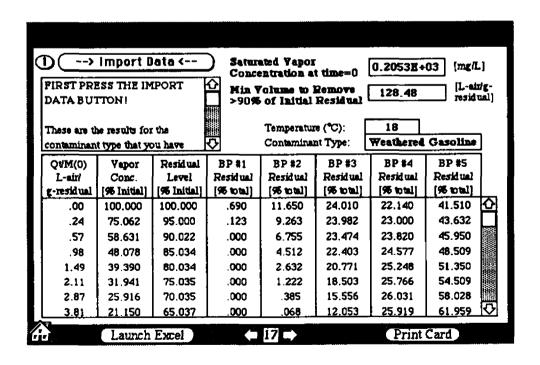


Figure 18. Card 17 of the "Soil Venting Stack" stack.

Step 12: Location: Card 17 of the "Soil Venting Stack" stack.

> Action: Read the instructions, then click on the "-->Import Data<--" button.

Result: Your screen should look like Figure 18. The table in the lower part

of the card lists model predictions: vapor concentration and residual soil concentration (expressed as a percentage of their initial values). as well as the composition of the residual (expressed as a percentage of the total for each boiling point range) as a function of the amount of air drawn through the contaminated soil. Note that as the volume of air drawn through the soil increases, the vapor concentration and residual soil levels decrease, and the composition of the residual becomes richer in the less volatile compounds (BP Range #5). In the upper right corner of the card are displayed the saturated, or initial, vapor concentration and the minimum amount of air that must be drawn through the soil per gram of initial contaminant to achieve at least a 90% reduction in the initial residual level. This value is used in future calculations as a design parameter.

Step 13: Location: Card 17 of the "Soil Venting Stack" stack.

> Action: Click on the right-pointing arrow to advance to card 18 of the "Soil

> > Venting Stack" stack.

You are at card 18 of the "Soil Venting Stack" stack, which should Result:

resemble Figure 19. Read the text. A summary of your input parameters appears on the right side of this card. At the bottom appears two calculated values representing the range of the minimum number of wells required to achieve a 90% reduction in the initial residual level in the desired remediation time. These values correspond to idealized conditions, however, they can be used to gauge the efficacy of soil venting at your site. For example, in this case the minimum number of wells ranges between 0.7 - 7, which is not an unreasonable number for a site the size of a service station. If the range had been 100 - 1000, then it might be wise to consider other remediation options.

It is important to recognize that model predictions are intended to serve as guidelines, and are limited in their ability to describe behavior that might be observed at any given site. One should use all the information available, in addition to idealized model predictions to make rational decisions about the applicability of soil venting.

Step 14: Location: Card 18 of the "Soil Venting Stack" stack.

Action: Click on the right-pointing arrow button to advance to card 19.

Result: You are now at card 19 of the "Soil Venting Stack" stack. This card

lists several phenomena that can cause one to achieve less than ideal removal rates. Take the time to explore each of these options, then

return to card 19 of the "Soil Venting Stack" stack.

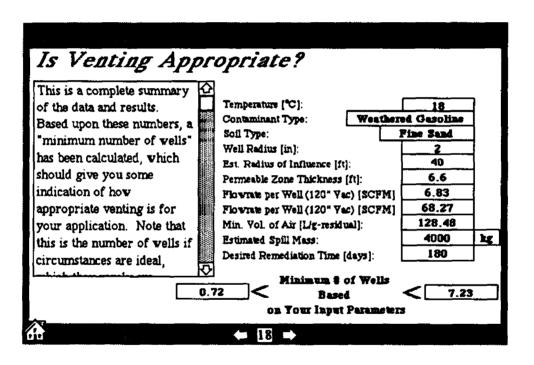


Figure 19. Card 18 of the "Soil Venting Stack" stack.

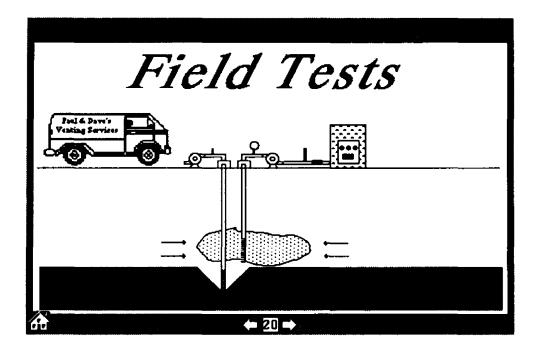


Figure 20. Card 20 of the "Soil Venting Stack" stack.

V.3.3 Sample Problem Exercise - Field Permeability Test.

Note: It is recommended that you always plot and visually inspect your data prior

to attempting to fit it to any theory.

In this example, we use HyperVentilate to analyze air permeability test data from the site pictured in Figure 10. We will focus on results from the lower fine to medium sand zone (45 - 50 ft below ground surface). Advance to card 20 (Figure 20) of the "Soil Venting Stack" stack to begin.

Step 1: Location: Card 20 of the "Soil Venting Stack" stack.

Action: Using the right-pointing arrow, advance to card 21 of the "Soil

Venting Stack" stack. Read the text, then click on the "Air

Permeability Test" button.

Result: You are at card AP1 of the "Air Permeability Test" stack.

Step 2: Location: Card AP1 of the "Air Permeability Test" stack

Action: Read the instructions, then click on the "Show Me Set-up" button.

Take a look at the figure, then click the "Return" button to return to card AP1 of the "Air Permeability Test" stack. Now click on the

"Test Instructions" button.

Result: You are at card AP3 of the "Air Permeability Test" stack.

Step 3: Location: Card AP3 of the "Air Permeability Test" stack.

Action: Read the text, look at the sample data (click on the "show me sample

data" button) then enter the following values for this example:

soil layer thickness = 6.6 ft estimated radius of influence = 50 ft air permeability test flowrate = 15 CFM

Click on the "-->Calculate<--" button to estimate how long the air

permeability test should be conducted.

Result: Your results should match those displayed below in Figure 21.

Step 4: Location: Card AP3 of the "Air Permeability Test" stack.

Action: Click on the "Return" button to return to card AP1 of the "Air

Permeability Test" stack. Then click on the "Data Analysis" button.

Result: You are now at card AP5 of the "Air Permeability Test" stack.

Step 5: Location: Card AP5 of the "Air Permeability Test" stack.

Action: Read the text, then step through cards AP6 and AP7, until you reach

card AP8 of the "Air Permeability Test" stack.

Result: You are now at card AP8 of the "Air Permeability Test" stack.

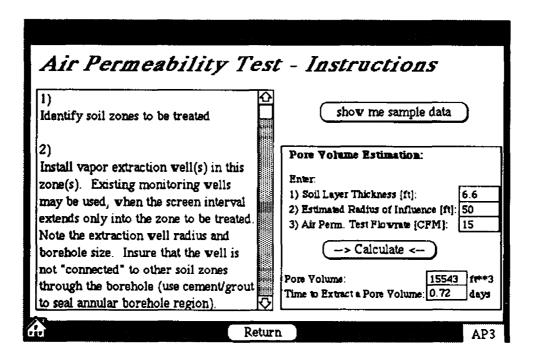


Figure 21. Card AP3 of the "Air Permeability Test" stack.

Step 6: Location: Card AP8 of the "Air Permeability Test" stack.

Action: Read the text, click the "clear" buttons to clear any entries from

columns, then enter the following data:

	r = 53 ft	r	= 32.4 ft
Time [min]	Gauge Vacuum [in H ₂ O]	Time [min]	Gauge Vacuum [in H ₂ O]
9	0.1	4	1.2
11	0.2	7	3.0
15	0.2	9	4.3
23	0.4	12	5.5
30	0.7	16	6.9
40	1.3	24	9.9
100	2.8	30	11
		39	13
		52	16
		77	20
		99	21
		110	23
		121	24.5
		141	25.5

flowrate = 15 SCFM screened interval thickness = 6.6 ft

While entering the data it is convenient to place the curser in the time column, type in the time value, then use the "tab" key to advance to the vacuum reading column. Enter the corresponding vacuum value, then hit the "tab key again. As you see, this advances the curser to the time column again. Now click the "-->Calculate<--" button.

Result:

Your results should match those displayed in Figure 22. Soil permeability values have been calculated by fitting the field data to the theoretical model described in cards AP5 - AP7 of the "Air Permeability Test" stack.

Step 7: Location: Card AP8 of the "Air Permeability Test" stack.

Action: Review the results, then click on the "Expla

Review the results, then click on the "Explanation & Statistics" button. This advances you to card AP9 of the "Air Permeability Test" stack, which lists correlation coefficients for the data fitting process. These values give an indication of how well the model describes the behavior observed in the field. Values approaching unity indicate a good fit. Your results should match those given in Figure 23.

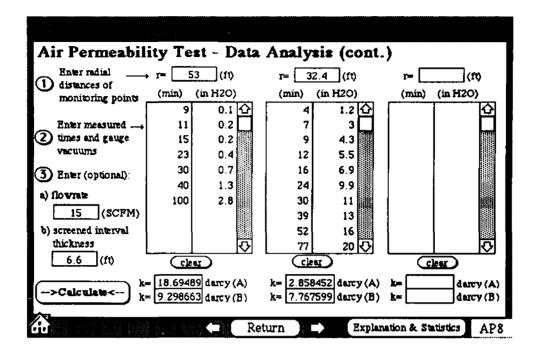


Figure 22. Card AP8 of the "Air Permeability Test" stack.

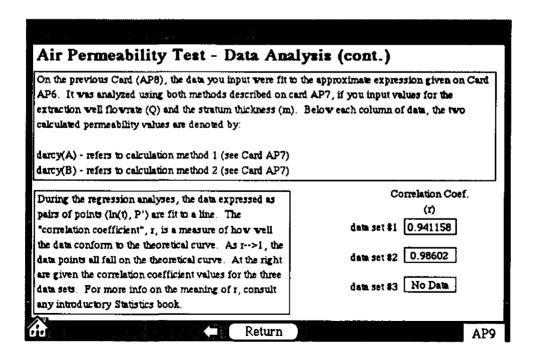


Figure 23. Card AP9 of the "Air Permeability Test" stack.

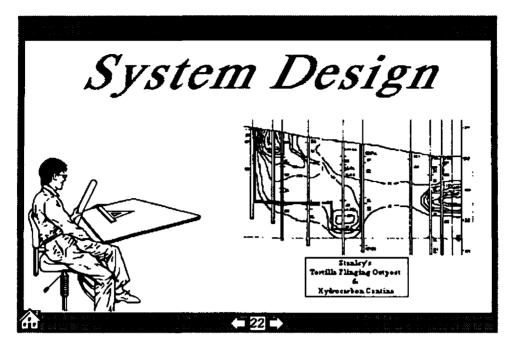


Figure 24. Card 22 of the "Soil Venting Stack" stack.

V.3.4 Sample Problem Exercise - System Design

In this example we illustrate the use of IIyperVentilate for system design guidance. As in §V.3.2 and §V.3.3, we use the sample site presented in Figure 10. At this site gasoline was detected in three distinct soil strata: a fine to coarse zone located 10 - 30 ft below ground surface (BGS), a silty clay/clayey silt zone located 30 to 42 ft BGS, and a fine to medium sand zone that extends from 42 ft BGS to the deepest soil boring (60 ft BGS). Groundwater is detected in monitoring wells at about 50 ft BGS.

Advance to card 22 of the "Soil Venting Stack" stack to begin (Figure 24).

Step 1: Location: Card 22 of the "Soil Venting Stack" stack.

Action: Use the right-pointing arrow to advance to card 23 of the "Soil

Venting Stack" stack. Read the text, then advance to card 24 of the

"Soil Venting Stack" stack.

Result: Card 24 of the "Soil Venting Stack" stack, which appears in Figure

25, should be displayed.

Step 2: Location: Card 24 of the "Soil Venting Stack" stack.

Action: Read the text, explore using some of the options. You will find that

the options: "Well Location", "Well Construction", "Surface Seals", "Groundwater Pumping System", and "Vapor Treatment" provide some useful guidance information on aspects and components of a

soil venting system. Return to card 24.

Result: Card 24 of the "Soil Venting Stack" stack should be displayed.

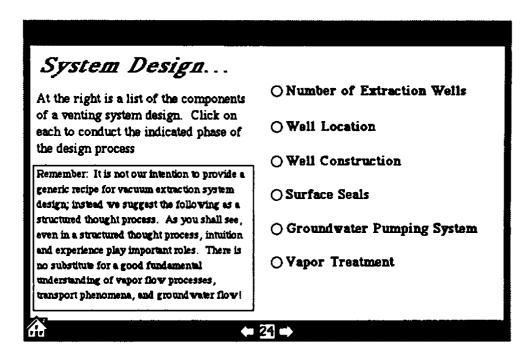


Figure 25. Card 24 of the "Soil Venting Stack" stack.

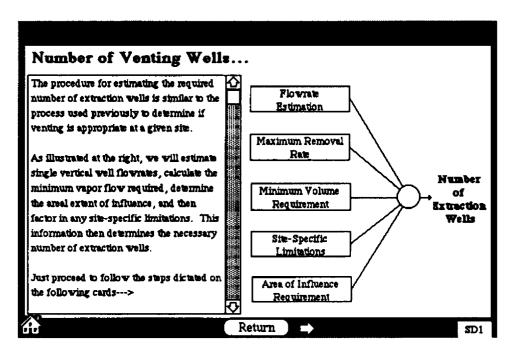


Figure 26. Card SD1 of the "System Design" stack.

Step 3: Location: Card 24 of the "Soil Venting Stack" stack.

Action: Select "Number of Extraction Wells" from the list of options.

Result: Card SD1 of the "System Design" stack should be displayed, as

pictured in Figure 26.

Step 4: Location: Card SD1 of the "System Design" stack.

Action: Read the text, then use the right-pointing arrow to advance to card

SD2.

Result: Card SD2 of the "System Design" stack should be displayed.

Step 5: Location: Card SD2 of the "System Design" stack.

Action: Read the instructions on the card, enter the following values into the

table, then click on the "Update" button:

		Soil Zone	
Parameter	Medium Sand	Clayey Silt	Fine Sand
subsurface interval (ft BGS)	10 -30	30 - 43	43 - 50
description of contaminant	gasoline	gasoline	gasoline
radial extent of contamination (ft)	20	20	20
interval thickness (ft)	20	13	7
average contaminant concentration	100	1000	10000

Result: Card SD2 should now resemble Figure 27.

Step 6: Location: Card SD2 of the "System Design" stack.

Action: Use the right-pointing arrow to advance to card SD3 of the "System

Design" stack.

Result: Card SD3 of the "System Design" stack should be displayed.

Step 7: Location: Card SD3 of the "System Design" stack.

Action: Read the text. Note that "clicking" on many of the table headings

will take you to "help" cards. Take a few minutes to explore the

use of these, then enter the following information:

	Soil Zone					
Parameter	Medium Sand	Clayey Silt	Fine Sand			
permeability (darcy)	10 - 100	0.01 - 0.1	1 - 10			
design vacuum (in H ₂ O)	40	40	40			
Well Construction:						
Radius of Influence (ft)	40	40	40			
Extraction Well Radius (in)	2	2	2			
Extraction Well Screen Thickness (ft)	10	5	5			

Design Input Parameters (soil stratigraphy & contaminant characteristics) Please enter the required information for each distinct soil layer, click on the "Update" button, and then proceed to					3¢	(ltg)				
					then proceed to	Cle	i All E	atries		
	mext card (i.e. cli Tab key can be u				-	Contaminant Distribution			Calc. Total Mass [kg]	
I	Description of Soil Unit	De	pth B [ft]	C 2*	Description of Contamination	radius thickness come. [ft] [ft] [mgfkg]				
1	Medium Sand	10	9	30	gasoline	_20	20	100	120	
2	Clayey Silt	30	9	43	gesoline	20	13	1000	786.0	
3	Fine Sand	43	10	50	gasoline	20	7	10000	4232	
4			10						0.0	
5			10	ļ		_			0.0	
6.			10	ļ 			1		0.	
7			10	 			<u> </u>		0.0	
8		<u> </u>	10	<u> </u>	<u> </u>		<u> </u>		0.0	
	Below Ground My	rises							(Update	

Figure 27. Card SD2 of the "System Design" stack.

Design Input Parameters Please ener the required information for each distinct soil layer, and then proceed to the next card.					No.	et - use bet	more info tab key t ween cell	move	0 P	Sedium Sand ine Sand ilky Sand Ingry Siks
	Extraction Well					Critical				
	Description of Soil Unit	1	zeabil larcy	-	Design Vacuum (in H2O)	well milius [in]	screen Uhickness [ft]	radius of influence [R]	Volume of Air** [Lig]	Efficiency (%)
1	Medium Sand	10	Ø	100	40	2	10	40	128.48	100
2	Clavey Silt	0.01	<u>. 10</u>	1	40	2	5	40	128	100
<u>3</u>	Fine Sand	1	10 10	10	40	2	5	40	128	100
5			10					, ,	,	
6			10)	<u> </u>
7			<u>10</u>		<u></u>	·····				
<u>-</u>	8 0 10									

Figure 28. Card SD3 of the "System Design" stack.

The "Critical Volume of Air" is calculated by the same procedure used previously in §V.3.2 (steps 10 -13). To initiate this calculation, "click" on the "Critical Volume of Air**" heading.

Result:

Card SD5 of the "System Design" stack appears on your screen

(Figure 29).

Step 8:

Location: Card SD5 of the "System Design" stack.

Action:

Read the text carefully. The focus of this card is the prediction of vapor concentrations and removal rates as they change with time due to composition changes. It is important to try to understand the concepts introduced in this card. For more information, read the reference article contained in the appendix. Click on the "Do a Calculation" button to advance to card SD6 of the "System Design"

stack (Figure 30).

Result:

Card SD6 of the "System Design" stack appears on your screen.

Step 9:

Location: Card SD6 of the "System Design" stack.

Action:

This card is used to finalize your input data prior to calculating vapor concentration and residual soil contamination composition changes with time. Read the instructions in the order that they are numbered, then enter "18" for the temperature and select "weathered gasoline" from the three composition options. Because it is difficult to present the behavior of each compound in a mixture composed of an arbitrary number of compounds, the output is simplified by reporting the behavior in terms of "boiling point" ranges. This simply represents a summation of all compounds whose boiling points fall between pre-specified values. Presented in this fashion, the model results can be interpreted much more quickly. Click on the "tell me more about BP ranges..." button, read the help card, then return to card SD6 of the "System Design" stack. Click on the "-->Set Default BP Ranges<--" button. Your screen should now look like Figure 30. Click on the "Generate Predictions" button

Result:

The message "Sit Back and Relax..." will appear on your screen, followed by a screen on which the following appears:

"Copyright © Absoft Corp 1988 Copyright © Shell Oil Co 1990

HANG ON ----- YOU WILL BE RETURNED TO HYPERCARD...

OF COMPOUNDS IN LIBRARY = 62"

Then card SD7 of the "System Design" stack will appear as shown in Figure 31.

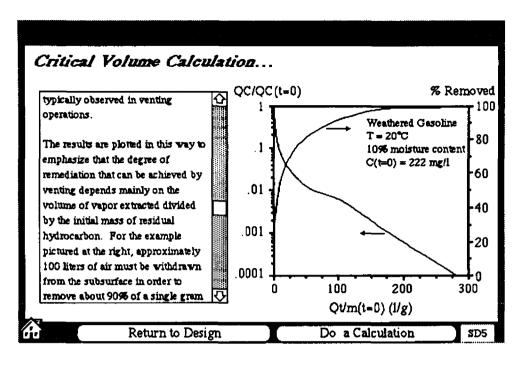


Figure 29. Card SD5 of the "System Design" stack.

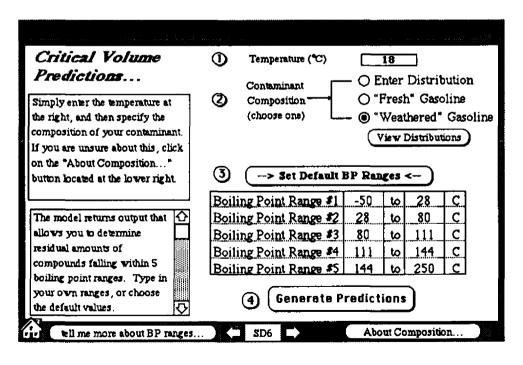


Figure 30. Card SD6 of the "System Design" stack.

Step 10: Location: Card SD7 of the "System Design" stack.

> Action: Read the instructions, then click on the "-->Import Data<--" button. Result: Your screen should look like Figure 31. The table in the lower part

> of the card lists model predictions: vapor concentration and residual

soil concentration (expressed as a percentage of their initial values), as well as the composition of the residual (expressed as a percentage of the total for each boiling point range) as a function of the amount of air drawn through the contaminated soil. Note that as the volume of air drawn through the soil increases, the vapor concentration and residual soil levels decrease, and the composition of the residual becomes richer in the less volatile compounds (BP Range #5). In the upper right corner of the card are displayed the saturated, or initial, vapor concentration and the minimum amount of air that must be drawn through the soil per gram of initial contaminant to achieve at least a 90% reduction in the initial residual level. This value is

used in future calculations as a design parameter.

Step 11: Location: Card SD7 of the "System Design" stack.

> Action: Click on the "Return to System Design" button

Result: A dialog box will appear asking: "Transfer Critical Volume Value?".

> Click on the "Yes" button. You will now be prompted by another dialog box asking: "What soil unit # is this value for?". Enter "1" into the appropriate place then click on the "OK" button. You will now be transferred back to card SD3 of the "System Design" stack. Note that the value "128.48" has been entered into the "Critical

Volume of Air**" column for the medium sand soil unit.

Step 12: Location: Card SD3 of the "System Design" stack.

> Action: Enter "128" into the "Critical Volume of Air**" column for the

> > clayey silt and fine sand soil units. For this example problem enter

"100" for the efficiency in all three soil units

Card SD3 should now resemble Figure 28. Result:

Step 13: Location: Card SD3 of the "System Design" stack.

> Action: Click on the right-pointing arrow at the bottom of the page to

> > advance to Card SD4 of the "System Design" stack.

Result: Card SD4 of the "System Design" stack should appear on your

screen.

Step 14: Location: Card SD4 of the "System Design" stack.

> Action: Assume that you wish to remediate this site in 180 days. Enter

> > "180" in the "Time for Clean-up" column for each soil unit. Click

on the "Update" button.

Result: HyperVentilate calculates a range of flowrates to a single vertical

well, then uses this value and other input parameters to determine the minimum number of wells required based on two approaches.

To read about these, click on the "Number of Wells" column heading. Your card SD4 should resemble Figure 32.

It is important to recognize that model predictions are intended to serve as guidelines, and are limited in their ability to describe behavior that might be observed at any given site. One should use all the information available, in addition to idealized model predictions to make rational decisions about the applicability of soil venting.

You can read about the effect of venting at this site in the article: "Soil Venting at a California Site: Field Data Reconciled with Theory", by P. C. Johnson, C. C. Stanley, D. L. Byers, D. A. Benson, and M. A. Acton, in Hydrocarbon Contaminated Soils and Groundwater: Analysis, Fate, Environmental Health Effects, and Remediation Volume 1, P. T. Kostecki and E. J. Calabrese, editors, Lewis Publishers, p.253 - 281, 1991.

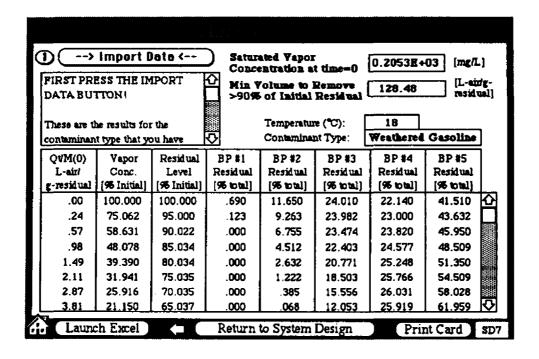


Figure 31. Card SD7 of the "System Design" stack.

Please	ign Inpu	lesired time p	period for				any table h	•	_	
	iation, (2) the 3) click the "uj		•	ind	,		3 (Upda	te)
		1	②				Minim	um Num	ber o	f Wells
	scription of Soil Unit	Time for Clean-up [days]	Design Vacuum (in H2O)		te per action SCFM	Well	Basel on Area	Based on Critical Volume***		
1 M	edium Sand	180	40	38.4	10	384.4	0.2	0.0	10	0.0
2 C	ayey Silt	180	40	0.0	0	0.2	0.2	64.3	D	643.0
3 Fi	ne Sand	180	40	1.9	100	19.2	0.2	3.5	10	34.6
4			************	NA.	<u> w </u>	NA	NA	<u>NA</u>	to	NA
5				NA	10	NA	АИ	NA	10	NA
6				NA	<u> </u>	NA.	NA	МA	<u>10</u>	NA
				NA.	10	NA	NA	NA.	10	NA
8				NA	to	NA	NA	HA	10	NA.
	NA - not enou	gh input data		↔ min		rohume of	rapor requirel	to achieve	DB4	distina

Figure 32. Card SD4 of the "System Design" stack.

References

Hutzler, N. J., Murphy, B. E., and Gierke, J. S., State of Technology Review: Soil Vapor Extraction Systems, U.S.E.P.A, EPA/600/2-89/024, June 1989.

Johnson, P. C., Kemblowski, M. W., and Colthart, J. D., Practical Screening Models for Soil Venting Applications, NWWA/API Conference on Petroleum Hydrocarbons and Organic Chemicals in Groundwater, Houston, TX, 1988.

Johnson, P. C., Stanley, C. C., Kemblowski, M., W., Byers, D. L., and Colthart, J. D., A Practical Approach to the Design, Operation, and Monitoring of In Situ Soil Venting Systems, to appear in Ground Water Monitoring Review, Spring 1990.

Marley, M. C., and Hoag, G. E., Induced Soil Venting for the Recovery/Restoration of Gasoline Hydrocarbons in the Vadose Zone, NWWA/API Conference on Petroleum Hydrocarbons and Organic Chemicals in Groundwater, Houston, TX, 1984.

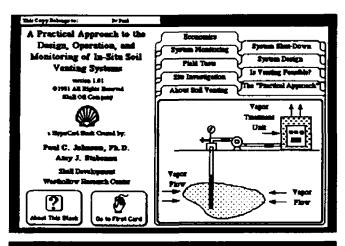
Marley, M. C., Baehr, A. L., and Hult, M. F., Evaluation of Air-Permeability in the Unsaturated Zone using Pneumatic Pump Tests: 1. Theoretical Considerations, in review, 1990.

Thornton, J. S. and Wootan, W. L., Venting for the Removal of Hydrocarbon Vapors from Gasoline Contaminated Soil, J. Environ. Sci. Health, A17(1), 31-44, 1982.

Newell, C. J., Haasbeek, J. F., and Bedient, P. B., OASIS: A Graphical Decision Support System for Ground-Water Contaminant Modeling, Ground Water, 28 (2), 224 - 234, March - April 1990.

		;
		<u>:</u> :

***************************************	***************************************	- HyperVentila	te Users Manua	ul -	·····
	Appendix A	: "Soil Ver	iting Stack	" stack card	5.



This HyperCard Stack was created to help guide environmental scientists through the thought process necessary to decide if and how soil venting might be applied to remediate a given site. The organization and logic of this stack follows the paper:

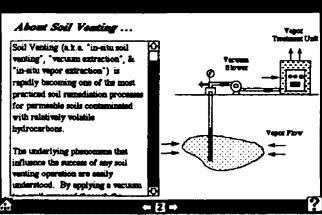
"A Practical Approach to the Design, Operation, and Monitoring of In-Site Soil Venting Systems"

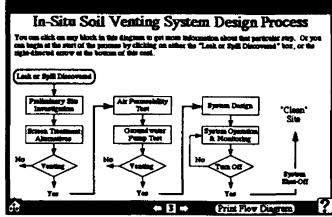
by:

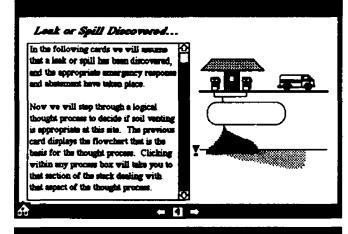
P. G. Jahasen, G. G. Stanby, M. W. Kembleveki, J. D. Cokhert, & D. L. Byers published in Ground Water Monitoring Review, Spring 1990, p. 159-178

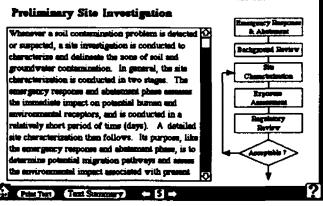
If at this point you do not stell comfortable with the use of the buttons, please effect once on "I" for more indo on the machanics of this stack...

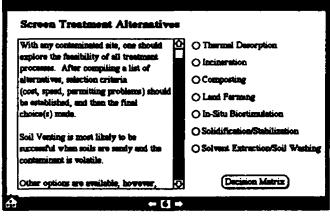
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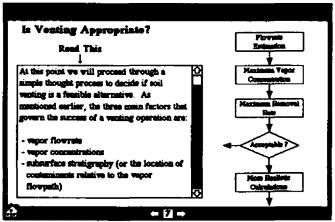


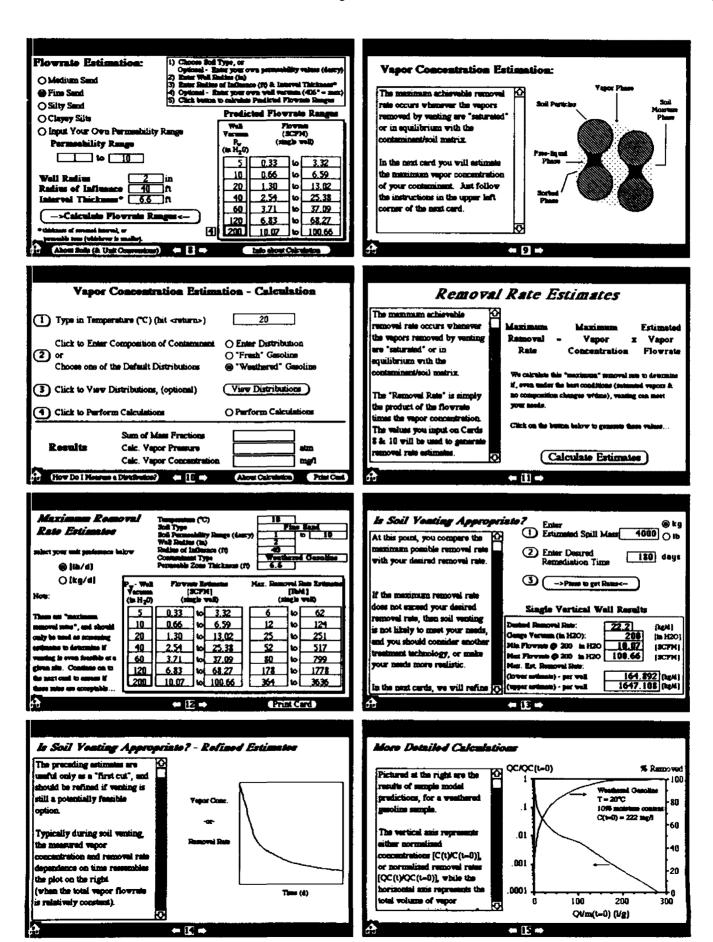


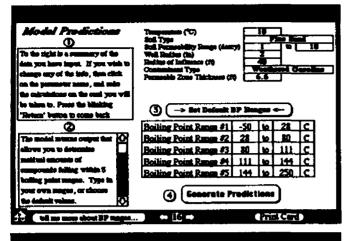


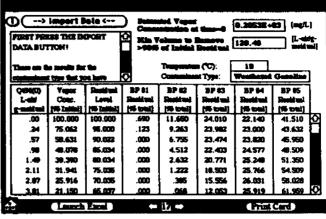


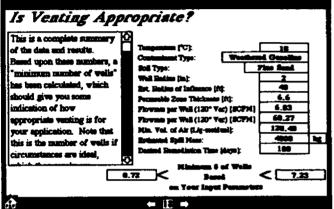


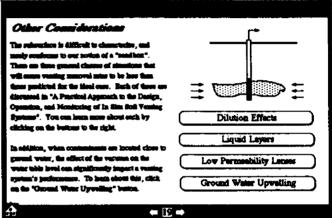


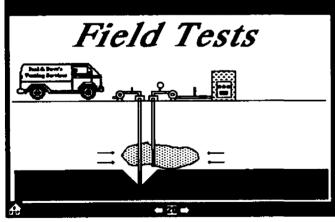


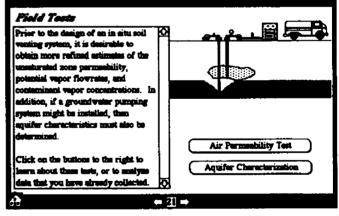


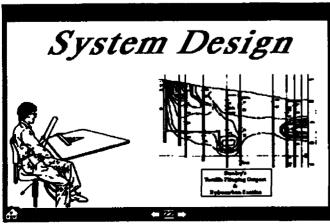


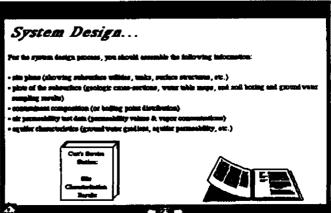














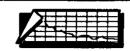
At the right is a list of the components of a venting system design. Click on each to conduct the indicated phase of the design process

wher: It is not over intention to provide a netic melps for vacuum extendion system. dys; harbed we suggest the following or a and thought mooner. As you shall me. ren in a reversand thought procure, intellige and experience play important spins. There is no reletitate for a good fundamen miling of vapor flow passes or phenomen, and ground vater flow

- ONumber of Extraction Wells
- O Well Location
- O Well Construction
- O Surface Seals
- O Groundwater Pumping System
- O Vapor Treatment

3 →

System Monitoring...



The performance of a soil venting O Dute and Time system must be monitored in order to ensure efficient operation, and to help determine when to shut off O Pressure/Vacuum Readings

At a minimum, the items listed to the right should be measured. "Click" on any one to get more information...

- O Vapor Flow Rates
- O Vapor Concentrations & Compositions
- O Temperature

← 至 ⇒

● ② **●**

- O Water Table Level
- O Soil Ges Concentration & Composition

System Shut Down...

Target soil clean-up levels are often set on a site-by-site basis, and are based on the estimated potential impact that any residual may have on air quality, groundwater quality, or other health standards. They may also be related to safety considerations (explosive (imits)

Generally, confirmation soil



O Cumulative Amount Removed

A PPROVED

- O Extraction Well Vapor Concentration
- O Extraction Well Vapor Composition
- O Soil Gar Data

□26 □

O Soil Boring Data

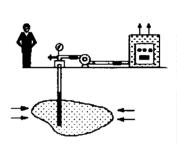
Economics... 🐔



For typical service station sites, clean-up costs can range from \$100K - \$250K for the venting operation alone, depending on the complexity of the site. clean-up time, permitting requirements, and the type of vapor treatment system used.

The two major costs are generally associated with the repor treatment unit and

"Click" on any item below (& hold button down) to see costs associated with that item.



Acknowledgements...

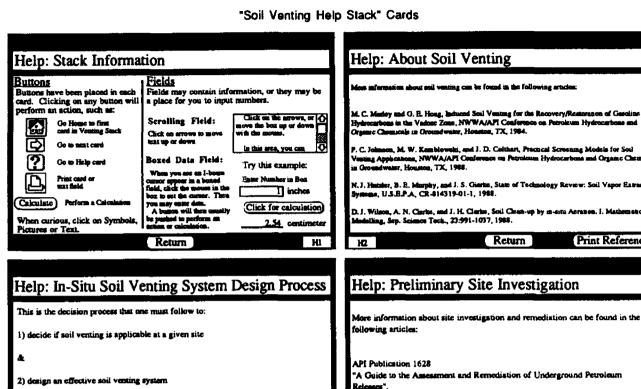
This guidance system was exiginally macional when the ambor decided to tenament of archeology eigens a depr one of "Hyperball" statement at hicks for technology teneder. It is up o to was of the program to judge have will that goal has been achieved.

se its conception, the system's scope nd openition appealed and the project took on a life of its own. Hot liking the very little estention the author was skip to give during normal business hours , it was soon placing severe dominals on the

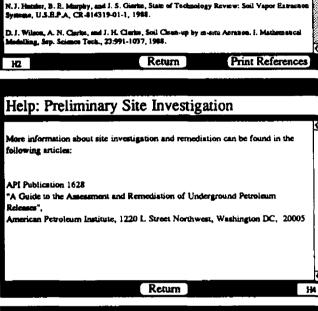


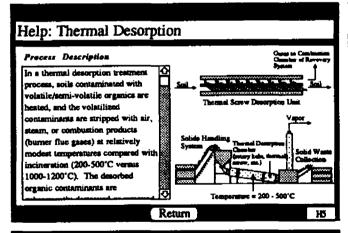
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	Appene	dix B:	"Soil	Venting	Help	Stack"	stack	cards.	



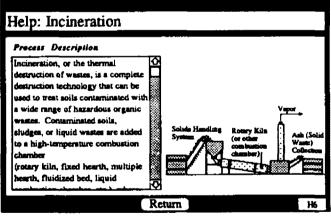
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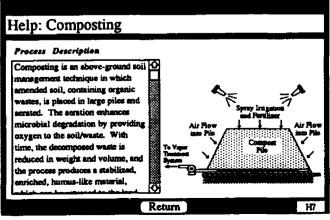


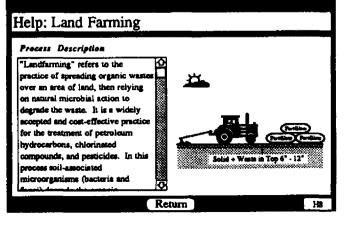


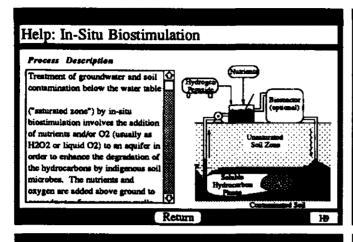
It is an abridged version of Figure 2 in "A Practical Approach to the Design, Operation, & Monitoring of In-Situ Soil Venting Systems", by P. C. Johnson, C. C. Stanley, M. W. Kemblowski, J. D. Colthart, and D. L. Byers.

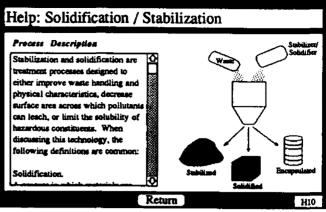
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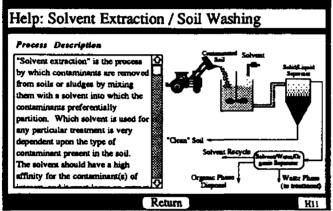


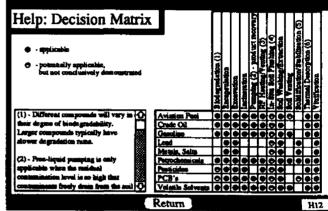


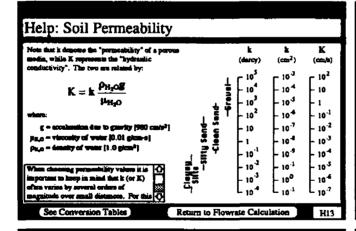




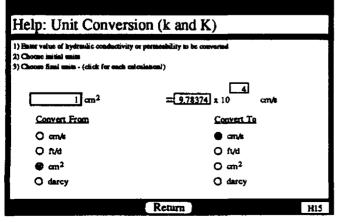


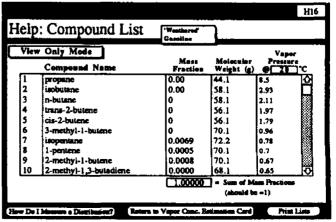




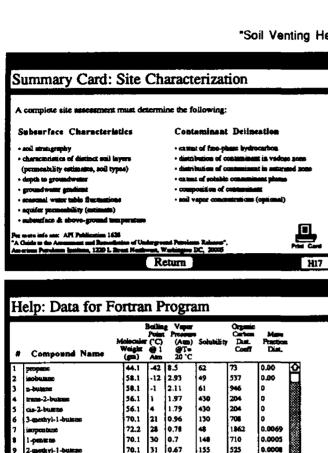


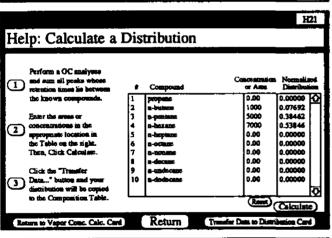
Help: Vapor Flowrate per Unit Well Thickness
The equation below is the steady-state, one-dimensional, ratial flow solution to a vertical well. While aimplistic, it generally provides good estimates for vapor flowrates. In accuracy is, of course, limited by the accuracy of the values you input. In particular, the greatest uncertainty is usually associated with the soil permeability, which can vary by several orders of magnitude over small distances.
$\frac{Q}{H} = \pi \frac{k}{\mu} P_{\Psi} \frac{\left[1 - \left(P_{Atm} / P_{\Psi}\right)^{2}\right]}{\ln \left(R_{\Psi} / R_{I}\right)}$
k = soil permeability to air flow $\{cm^2\}$ or $\{darcy\}$ μ = viscosity of air = 1.8 x 10 ⁻⁴ g/cm-a or 9.018 cp
L = specime intermer or experience well (*π − *χ) or (*π −) ν = specime intermer or experience well (*π − *χ) or (*π −)
P _m = absolute ambiene pronum = 1.01 x 10 ⁶ p/cm e ² or 1 ann
R _w = radius of vapor extraction well (cm)
R ₂ = radius of inflatmon of vapor extraction well (cm)
H = thickmen of well screen manvel, or permeable soil some (choose smallest value)
Return H14





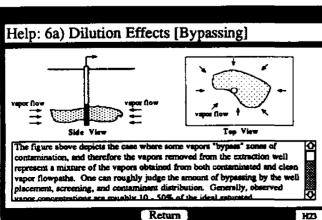
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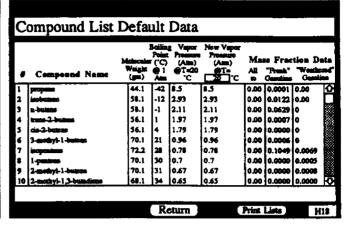


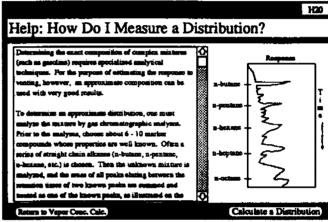


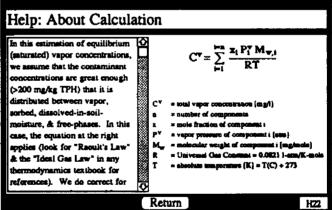
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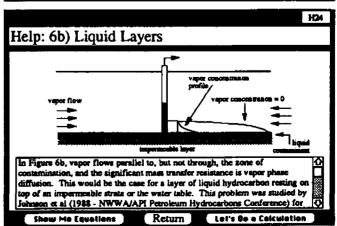
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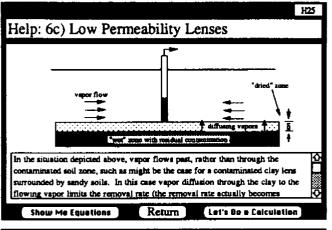


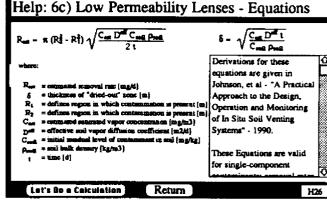


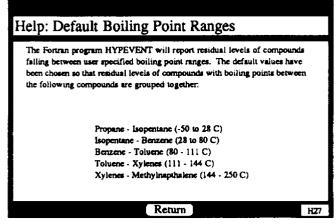


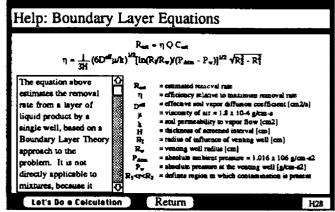


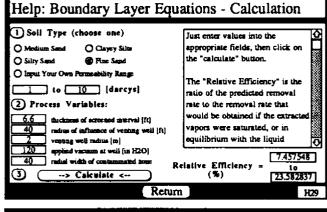


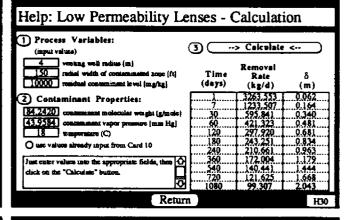


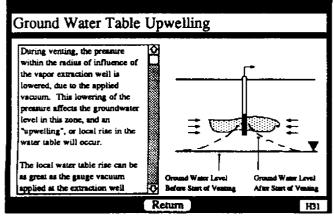


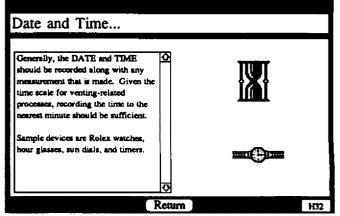


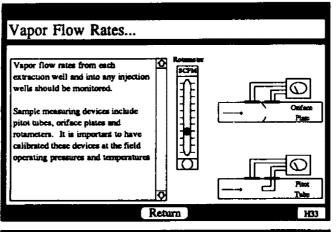


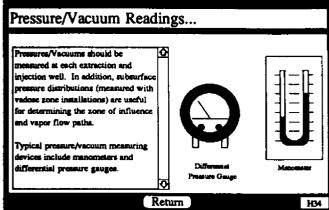


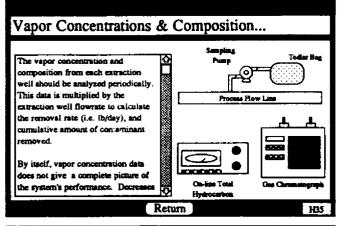


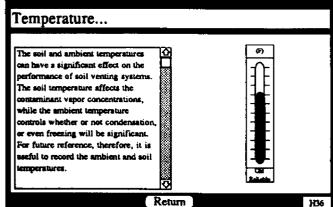


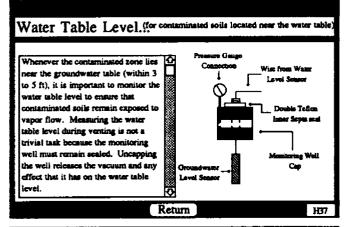


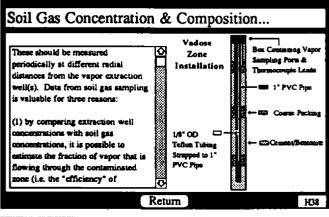


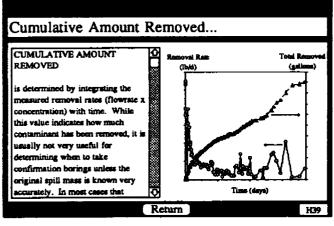


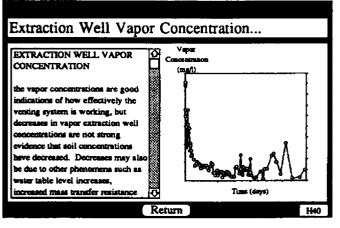


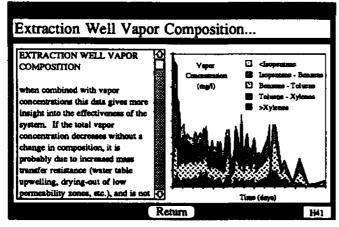


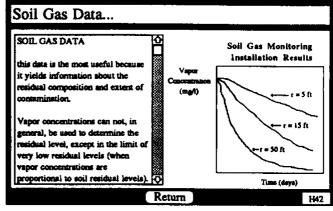


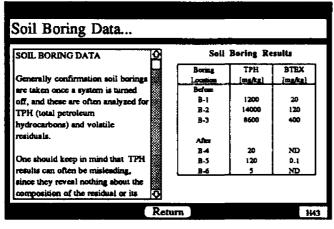






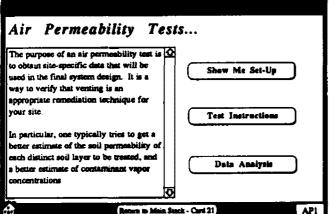


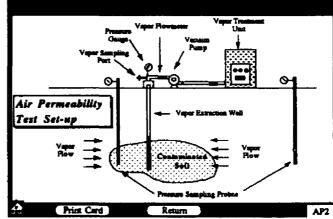


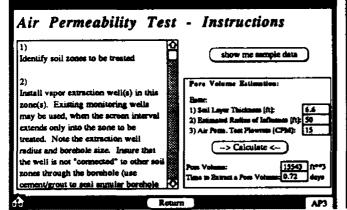


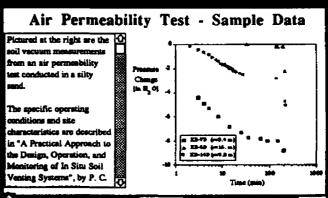
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- HyperVentilate Users Manual -
Appendix C: "Air Permeability Test" stack cards.









Air Permeability Test - Data Analysis

The expected decrease in subsurface pressure (increase in gauge vacuum) P is predicted by: (see Johnson et al. [1990] for derivation)

$$P'(r,t) \approx \frac{Q}{4\pi m(k/\mu)} \int_{\frac{r^2 t \, \mu}{2}}^{\infty} \frac{e^{\tau t}}{2} \, dz$$

- radial distance fo

- Skip the Explanation Return

Air Permeability Test - Data Analysis (cont.)

For $(r^2 \in \mu M \ k \ P_{Am} \ t) < 0.1$, the governing equation can be approximated by the

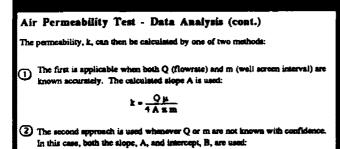
$$P' = \frac{Q}{4\pi m(k/\mu)} \left[-0.5772 - in(\frac{r^2 \epsilon \mu}{4 k P_{APB}}) + in(t) \right]$$

This Equation predicts that a plot of P'-vs- in(t) should be a straight line with slope A and y-intercept B equal to:

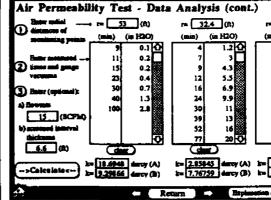
Return 🗅

$$A = \frac{Q}{4 sim(kl\mu)} \qquad B = \frac{Q}{4 sim(kl\mu)} \left[-0.5772 - ln \left(\frac{r^2 \epsilon \mu}{4 \ k \ P_{atm}} \right) \right]$$

(in H2O)



 $k = \frac{r^2 \in \mu}{4 P_{\text{cor}}} \exp[-0.5772 + \frac{B}{A}]$



Air Permeability Test - Data Analysis (cont.) On the previous Cont (APS), the data yes input were fit to the approximant expression gives on Cord. APS. It was sandymed using both methods described on card AP7, if you input values for the extraction well flowers (Q) and the seratural histoness (m). Below each column of data, the two iniculated parametricity values are demond by: - herey(A) - refers to calculation method 1 (see Cord AP7) - herey(A) - refers to calculation method 2 (see Cord AP7) - During the registration markyma, the data expressed as a constant of points (he(t), P) are fit to a line. The 'constant on onefficient', r, is a measure of how well the data conforms to the theoretical curve. As the right are given the convolution coefficient values for the data sets. For more info on the measuring of r, consult my introductory Statistics book.

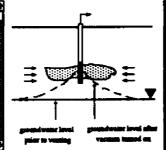
- HyperVentilate Users Manual -				
- Hyper ventuae Osers manua -				
Appendix D: "Aquifer Characterization" stack cards.				

ACI



To achieve efficient venting, the hydrocarbon-contaminated soil must be exposed to air flow, therefore, in most cases where the residual soil contamination lies close to, or below, the saturated soil zone (groundwater table), it will be necessary to incorporate a groundwater pumping system in the vapor extraction system design.

As mentioned previously, one must always be swere of the groundwater



Return to Main Stack ACI

Aguifer Characterization:

Since most venting systems are installed above "phreatic aquifers" (aquifers with unconfined upper surfaces), the two primery equifer parameters needed for design

K = hydraulic conductivity

S = effective parasity (or specific yield)

The first parameter represents a convenient combination of the fundamental parameters: permeability, density, and viscosity:

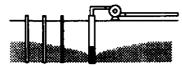
K-FBE

L = viscosity

Return to Main Stack

Aquifer Characterization:

These parameters (K and S) can be estimated using the results of a standard transient groundwater pump test with a constant pumping rate. The results are then compared against standard "type curves" for specific aquifer situations (i.e. leaky, unconfined equifers, etc.).



Press the "References" button below for more information on slug tests, bail tests, pump tests, and data analysis.

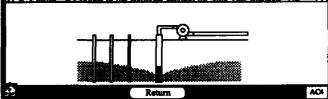
References Return to Main Stack

Aquifer Characterization - References

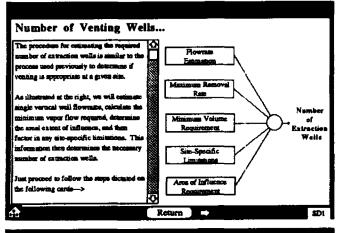
J. Bear, "Hydrautics of Groundwater", McGraw-Hill, 1979, ISBN 0-07-004170-9, 🖸 p. 463 - 490.

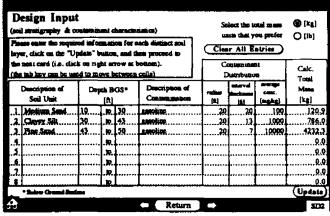
R. A. Freeze and J. A. Cherry, "Groundwater", Prentice-Hall, 1979, ISBN 0-13-365312-9, p. 339 - 352.

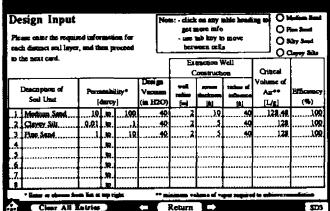
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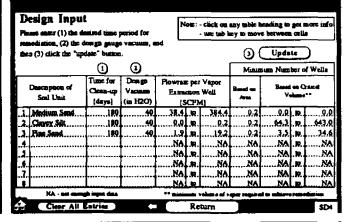


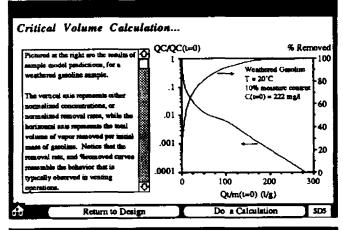
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Appendix E: "System Design" stack cards.				

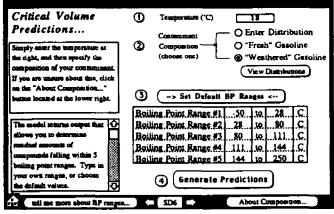


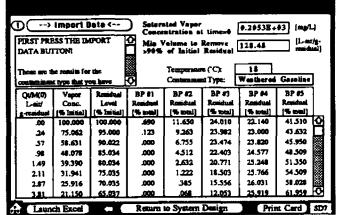


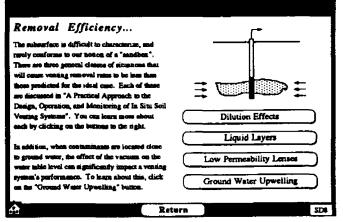


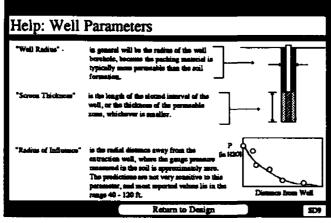




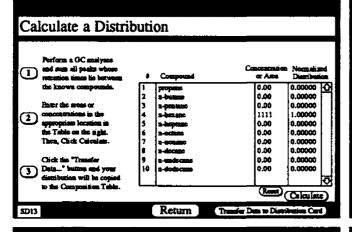


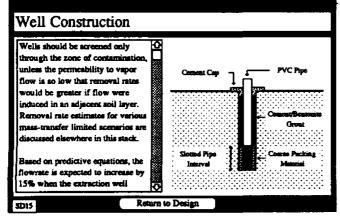


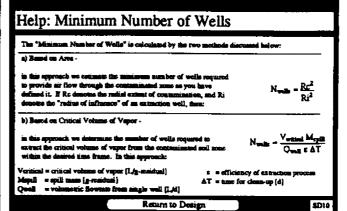


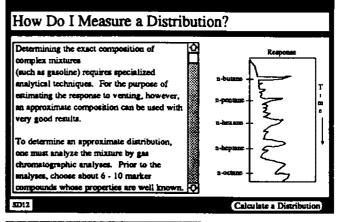


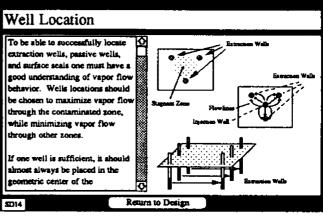
Cont	aminant Compos	ition 🖫	thered eller		Ð
View	only Mode Compound Name	Mass Fraction	Molacular Weight (g)	Vaper Presence	'n
1	propane	0.00	44.1	8.5	ঠ
2	isobutane	0.00	58.1	2.93	
3	n-butane	0.00	58.1	2.11	
4	trans-2-butene	0.00	56.1	1.97	
5	cis-2-butene	0.00	56.1	1.79	纖
6	3-methyl-1-butene	0.00	70.1	0.96	
7	isopentane	0.00	72.2	0.78	
8	1-pentene	0.00	70.1	0.7	
9	2-methyl-1-butene	0.00	70.1	0.67	羉
10	2-methyl-1,3-butadiene	0.00	68.1	0.65	Ø
		1.00000] = Sum of Ma	ns Precions	
How Do I Measure a Distribution? Ruture to Critical Volume Prod. Print Lists					

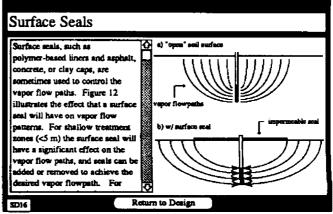


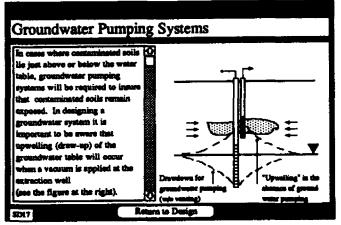


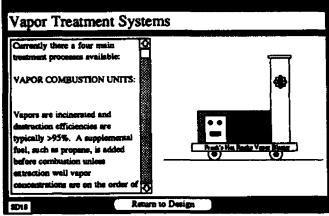






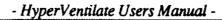






- HyperVentilate Users Manual -	
Appendix F: "Compound List Update" stack cards.	
	

Compound List Update						
This card is provided as a utility to let you add, or delete compounds from the Compound List Data Base that this program uses. You may not delete or change the properties of the base 62 compounds, since these are needed for the two default gasoline case calculations (i.e. the "Fresh" and "Weathered" gasolines). If you wish to change any of the properties of the added chemicals, first delete them, then reimser them into the Compound List Data Base. Follow the directions below:						
Chapse one of the following:		y 30 characters or less)				
(insert chemical	Chemical Name: NewComp Molecular Weight (g/mole)	10				
2 Imput the parameters at the right	Vapor Pressure @20C (atm)	20				
(use lowercase compound asses for commentator)	Beiling Point @1 atm (C) 30 Exponent al Nomeon Not Accepted:					
3) check on the bullion to the night	Insert Compound					
₽		CLı				



Appendix G: Reprint of:

"A Practical Approach to the Design, Operation, and Monitoring of In Situ Soil Venting Systems"

Reprinted from the Spring 1990 Issue of Ground Water Monitoring Review

A Practical Approach to the Design, Operation, and Monitoring of In Situ Soil-Venting Systems

by P.C. Johnson, C.C. Stanley, M.W. Kemblowski, D.L. Byers, and J.D. Colthart

Abstract

When operated properly, in situ soil venting or vapor extraction can be one of the most cost-effective remediation processes for soils contaminated with gasoline, solvents, or other relatively, volatile compounds. The components of soil-venting systems are typically off-the-shelf items, and the installation of wells and trenches can be done by reputable environmental firms. However, the design, operation, and monitoring of soil-venting systems are not trivial. In fact, choosing whether or not venting should be applied at a given site is a difficult decision in itself. If one decides to utilize venting, design criteria involving the number of wells, well spacing, well location, well construction, and vapor treatment systems must be addressed. A series of questions must be addressed to decide if venting is appropriate at a given site and to design cost-effective in situ soil-venting systems. This series of steps and questions forms a "decision tree" process. The development of this approach is an attempt to identify the limitations of in situ soil venting, and subjects or behavior that are currently difficult to quantify and for which future study is needed.

Introduction

When operated properly, in situ soil venting or vapor extraction can be a cost-effective remediation process for soils contaminated with gasoline, solvents, or other relatively volatile compounds. A "basic" system, such as the one shown in Figure 1, couples vapor extraction (recovery) wells with blowers or vacuum pumps to remove vapors from the vadose zone and thereby reduce residual levels of soil contaminants. More complex systems incorporate trenches, air injection wells, passive wells, and surface seals. Above-ground treatment systems condense, adsorb, or incinerate vapors; in some cases vapors are simply emitted to the atmosphere through diffuser stacks. In situ soil venting is an especially attractive treatment option because the soil is treated in place, sophisticated equipment is not required, and the cost is typically lower than other options.

The basic phenomena governing the performance of soil-venting systems are easily understood. By applying a vacuum and removing vapors from extraction wells, vapor flow through the unsaturated soil zone is induced. Contaminants volatilize from the soil matrix and are swept by the carrier gas flow (primarily air) to the extraction wells or trenches. Many complex processes occur on the microscale, however, the three main factors that control the performance of a venting operation are the chemical composition of the contaminant, vapor flow rates through the unsaturated zone, and the flow path of carrier vapors relative to the location of the contaminants.

The components of soil-venting systems are typically

off-the-shelf items, and the installation of wells and trenches can be done by reputable environmental firms. However, the design, operation, and monitoring of soilventing systems is not trivial. In fact, choosing whether or not venting should be applied at a given site is a difficult question in itself. If one decides to utilize venting, design criteria involving the number of wells, well spacing, well location, well construction, and vapor treatment systems must be addressed. It is the current state-of-the-art that such questions are answered more by experience than by rigorous logic. This is evidenced by published soil venting "success stories" (see Hutzler et al. 1988 for a good review), which rarely include insight into the design process.

In this paper, a series of questions are presented that must be addressed to:

- Decide if venting is appropriate at a given site.
- Design cost-effective in situ soil-venting systems. This series of steps and questions forms a "decision tree" process. The development of this approach is an attempt to identify the limitations of in situ soil venting, and subjects or behavior that are currently difficult to quantify and for which future study is needed.

The "Practical Approach"

Figure 2 presents a flow chart of the process discussed in this paper. Each step of the flow chart will be discussed in detail, and where appropriate, examples are given.

The Site Characterization

Whenever a soil contamination problem is detected or suspected, a site investigation is conducted to charac-

terize and delineate the zone of soil and ground water contamination. In general, the site characterization is conducted in two stages. The emergency response and abatement phase assesses the immediate impact on potential human and environmental receptors, and is conducted in a relatively short period of time (days). A detailed site characterization then follows. Its purpose, like the emergency response and abatement phase, is to determine potential migration pathways and assess the environmental impact associated with present conditions and future migration of the contaminants. Often the sequence of steps following initial response and abatement is as follows:

- Background review: Involves assembling historical records, plot plans, engineering drawings (showing utility lines), and interviewing site personnel. This information is used to help identify the contaminant, probable source of release, zone of contamination, and potentially impacted areas (neighbors, drinking water supplies, etc.).
- Preliminary site screening: Preliminary screening tools such as soil-gas surveys and cone penetrometers are used to roughly define the zone of contamination and the site geology. Knowledge of site geology is essential to determine probable migration of contaminants through the unsaturated zone.
- Detailed site characterization: Soil borings are drilled and monitoring wells are installed.
- Contaminant characterization: Soil and ground water samples are analyzed to determine contaminant concentrations and compositions.

Costs associated with site investigations can be relatively high depending on the complexity of the site and size of the spill or leak. For large spills and complex site geological/hydrogeological conditions, site investigation costs may begin to approach remediation costs. In addition, the choice and design of a remediation system is based on the data obtained during the site investigation. For these reasons it is important to ensure that specific information is collected, and to validate the quality of the data.

If it is presumed that in situ soil venting will be a candidate for treatment, then the following information needs to be obtained during the preliminary site investigation:

- Subsurface characteristics site geology: This includes the determination of soil stratigraphy (vadose and saturated zone) and characteristics of distinct soil layers (i.e., soil type, permeability estimates). While they are not essential, the moisture content, total organic carbon, and permeability of each distinct soil layer also provides useful information that can be used to choose and design a remediation system.
- Subsurface characteristics site hydrogeology: Depth to ground water, and the ground water gradient must be known, as well as estimates of the aquifer hydraulic conductivity.
- Contaminant delineation: The distribution of contaminants in the saturated and vadose zones needs to be assessed. This includes the extent of the freephase hydrocarbon, residual hydrocarbon, and solu-

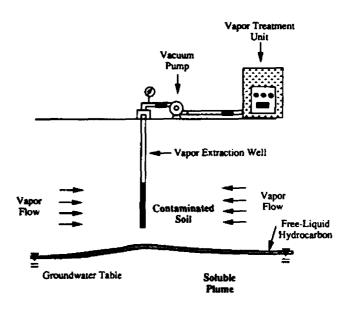


Figure 1. "Basic" in situ soil-venting system.

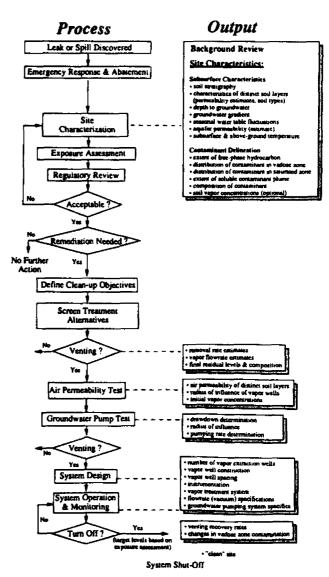


Figure 2. In situ soil-venting system design process.

ble hydrocarbon. Soil samples should be analyzed to determine which contaminants are present at what levels (contaminant composition). Specific analytical methods should be used to identify target compounds (i.e., benzene, toluene, or xylenes) and total hydrocarbons present. For soil analyses these methods are:

EPA 8240, 8020, 8010 - volatile organic chemicals (VOCs)

EPA 8270 - semivolatile organic chemicals

EPA 418.1 - total petroleum hydrocarbons (TPH).

The corresponding methods for water samples are: EPA 8240, 8020, 8010 - volatile organic chemicals (VOCs)

EPA 8270 - semivolatile organic chemicals EPA 418.1 - total petroleum hydrocarbons (TPH).

With the current high cost of chemical analyses it is important to intelligently select which analyses should be performed and which samples should be sent to a certified laboratory. Local regulations usually require that a minimum number of soil borings be performed, and target compounds must be analyzed based on the suspected composition of the contamination. Costs can be minimized and more data obtained by utilizing field screening tools, such as hand-held vapor meters or portable field gas chromatographs (GCs). These instruments can be used to measure both residual soil contamination levels and headspace vapors above contaminated soils. At a minimum, soil samples corresponding to lithology changes or obvious changes in residual levels (based on visual observations or odor) should be analyzed.

For complex contamination mixtures, such as gasoline, diesel fuel, and solvent mixtures, it is not practical or necessary to identify and quantify each compound present. In such cases it is recommended that a "boiling point" distribution be measured for a representative sample of the residual contamination. Boiling point distribution curves, such as shown in Figure 3 for "fresh" and "weathered" gasoline samples, can be constructed from GC analyses of the residual soil contamination (or free product) and knowledge of the GC elution behavior of a known series of compounds (such as straight-chain alkanes). Compounds generally elute from a GC packed column in the order of increasing boiling point, so a boiling point distribution curve is constructed by grouping all unknowns that elute between two known peaks (i.e., between n-hexane and n-heptane). Then they are assigned an average boiling point, molecular weight, and vapor pressure. Use of these data will be explained later.

The cone penetrometer, which is essentially an instrumented steel rod that is driven into the soil, is becoming a popular tool for preliminary site screening investigations. By measuring the shear and normal forces on the leading end of the rod, soil structure can be defined and permeability or hydraulic conductivity can be estimated. Some cone penetrometers are also constructed to allow the collection of vapor or ground water samples. This tool has several advan-

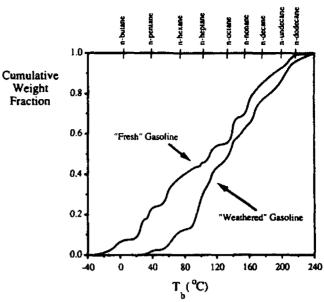


Figure 3. Boiling point distribution curves for samples of "fresh" and "weathered" gasolines.

tages over conventional soil boring techniques (as a preliminary site characterization tool): (1) the subsurface soil structure can be defined better; (2) no soil cuttings are generated; and (3) more analyses can be performed per day.

Temperature (both above and below ground surface)
 Contaminant vapor concentrations are dependent on
 temperature, and therefore, removal rates are
 strongly influenced by subsurface temperatures.
 Above-ground temperatures will influence the selec tion of materials and construction of the above ground vapor treatment system.

Results from the preliminary site investigation should be summarized in contour plots, fence diagrams, and tables in preparation for deciding whether venting is appropriate, and for the final design of the system.

Deciding if Venting Is Appropriate

As previously stated, the three main factors governing the behavior of any in situ soil-venting operation are the vapor flow rate, contaminant vapor concentrations, and the vapor flow path relative to the contaminant location. In an article by Johnson et al. (1988), simple mathematical equations were presented to help quantify each of these factors. Following it is illustrated how to use these "screening models" and the information collected during the preliminary site investigation to help determine if in situ soil venting is appropriate at a given site. In making this decision the following questions will be answered:

- 1. What contaminant vapor concentrations are likely to be obtained?
- 2. Under ideal vapor flow conditions (i.e., 100 1000 scfm vapor flow rates), is this concentration great enough to yield acceptable removal rates?
- 3. What range of vapor flow rates can realistically be achieved?
- 4. Will the contaminant concentrations and realistic vapor flow rates produce acceptable removal rates?
 - 5. What residual, if any, will be left in the soil? What

vapor composition and concentration changes will occur with time? How do these values relate to the regulatory requirements?

6. Are there likely to be any negative effects of soil venting?

Negative answers to questions 2 or 4 will rule out in situ soil venting as a practical treatment method.

What Contaminant Vapor Concentrations Are Likely to Be Obtained?

Question 1 can be answered based on the results of soil-vapor surveys, analyses of headspace vapors above contaminated soil samples, or equilibrium vapor models (Johnson et al. 1988). In some cases just knowing which compounds are present is sufficient to estimate if venting is feasible. In the absence of soil-vapor survey data, contaminant vapor concentrations can be estimated. The maximum vapor concentration of any compound (mixture) in extracted vapors is its equilibrium or "satur-

ated" vapor concentration, which is easily calculated from knowledge of the compound's (mixture's) molecular weight, vapor pressure at the soil temperature, residual soil contaminant composition, and the ideal gas law:

$$C_{est} = \sum_{i} \frac{x_{i} P_{i}^{v} M_{w,i}}{RT}$$
 (1)

where:

 C_{cst} = estimate of contaminant vapor concentration [mg/L]

 x_i = mole fraction of component i in liquid-phase residual (x_i = 1 for single compound)

 P_i = pure component vapor pressure at temperature T [atm]

M_{w,i} = molecular weight of component i [mg/mole]

R = gas constant = 0.0821 l-atm/mole-°K

T = absolute temperature of residual [°K].

Table 1 presents data for some chemicals and mix-

TABLE 1
Selected Compounds and Their Chemical Properties (Johnson et al. 1988)

Compound	M _w (g/mole)	T _b (1 atm) (C)	P _v * 20 C (atm)	C _{est} (mg/L)
n-pentane	72.2	36	0.57	1700
n-hexane	86.2	69	0.16	560
trichloroethane	133.4	75	0.132	720
benzene	78 .1	80	0.10	320
cyclohexane	84.2	81	0.10	340
richloroethylene	131.5	87	0.026	140
n-heptane	100.2	98	0.046	190
toluene	92.1	111	0.029	110
tetrachloroethylene	166	121	0.018	130
n-octane	114.2	126	0.014	65
chlorobenzene	113	132	0.012	55
o-xylene	106.2	138	0.0086	37
ethylbenzene	106.2	138	0.0092	40
n-xylene	106.2	139	0.0080	35
o-xylene	106.2	144	0.0066	29
styrene	104.1	145	0.0066	28
n-nonane	128.3	151	0.0042	22.0
n-propylbenzene	120.2	159	0.0033	16
,2,4 trimethylbenzene	120.2	169	0.0019	9.3
n-decane	142.3	173	0.0013	7.6
DBCP	263	196	0.0011	11
n-undecane	156.3	196	0.0006	3.8
1-dodecane	170.3	216	0.00015	1.1
napthalene	128.2	218	0.00014	0.73
etraethyllead	323	dec.@200C	0.0002	2.6
gasoline'	95	-	0.34	1300
weathered gasoline ²	111	-	0.049	220

^{&#}x27;Corresponds to "fresh" gasoline defined in Table 2 with boiling point distribution shown in Figure 3.

²Corresponds to "weathered" gasoline defined in Table 2 with boiling point distribution shown in Figure 3.

T_b (1 atm) - compound boiling point at 1 atm absolute pressure.

Mw - molecular weight.

Cest - equilibrium vapor concentration (see Equation 1).

P_v° (20 C), - vapor pressure measured at 20 C.

tures accidentally released to the environment. There are more sophisticated equations for predicting vapor concentrations in soil systems based on equilibrium partitioning arguments, but these require more detailed information (organic carbon content, soil moisture) than is normally available. If a site is chosen for remediation, the residual total hydrocarbons in soil typically exceed 500 mg/kg. In this residual concentration range most of the hydrocarbons will be present as a separate or "free" phase, the contaminant vapor concentrations become independent of residual concentration (but still depend on composition), and Equation 1 is applicable (Johnson et al. 1988). In any case, it should be noted that these are estimates only for vapor concentrations at the start of venting, which is when the removal rates are generally greatest. Contaminant concentrations in the extracted vapors will decline with time due to changes in composition, residual levels, or increased diffusional resistances. These topics will be discussed in more detail.

Under Ideal Vapor Flow Conditions (i.e., 100 - 1000 scfm Vapor Flow Rates), Is This Concentration Great Enough to Yield Acceptable Removal Rates?

Question 2 is answered by multiplying the concentration estimate C_{est} , by a range of reasonable flow rates, O:

$$R_{est} = C_{est} Q (2)$$

Here Rest denotes the estimated removal rate, and Cest and Q must be expressed in consistent units. For reference, documented venting operations at service station sites typically report vapor flow rates in the 10 -100 scfm range (Hutzler et al. 1988), although 100 -1000 scfm flow rates are achievable for sandy soils or large numbers of extraction wells. At this point in the decision process what is still being neglected is that vapor concentrations decrease during venting due to compositional changes and mass transfer resistances. Figure 4 presents calculated removal rates R_{est} [kg/d] for a range of Cest and Q values. Cest values are presented in [mg/L] and [ppm_{CH4}] units, where [ppm_{CH4}] represents methane-equivalent parts-per-million volume/volume (ppm_v) units. The [ppm_{CH4}] units are used because field analytical tools that report [ppm,] values are often calibrated with methane. The [mg/L] and [ppmCH4] units are related by:

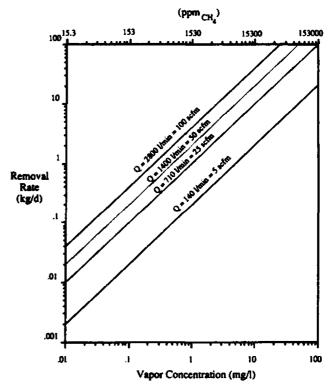
$$[mg/L] = \frac{[ppm_{CH4}] * 16000 mg-CH_4/mole-CH_4 * 10^{-6}}{(0.0821 \text{ l-atm/°K-mole}) * (298 \text{ K})}$$
(3)

For field instruments calibrated with other compounds (i.e., butane, propane), [ppm_v] values are converted to [mg/L] by replacing the molecular weight of CH₄ in Equation 3 by the molecular weight [mg/mole] of the calibration compound.

Acceptable or desirable removal rates $R_{acceptable}$, can be determined by dividing the estimated spill mass M_{spill} , by the maximum acceptable cleanup time τ :

$$R_{\text{acceptable}} = M_{\text{spill}}/\tau \tag{4}$$

For example, if 1500kg (~ 500 gal) of gasoline had been spilled at a service station and it was wished to



(ppm_{CH_a}) - concentration in methane-equivalent ppm (vol./vol.) units

Figure 4. In situ soil-venting removal rate dependence on vapor extraction rate and vapor concentration.

complete the cleanup within eight months, then $R_{acceptable} = 6.3$ kg/d. Based on Figure 4, therefore, C_{est} would have to average >1.5 mg/L (2400 ppm_{CH4}) for Q=2800 l/min (100 cfm) if venting is to be an acceptable option. Generally, removal rates <1 kg/d will be unacceptable for most releases, so soils contaminated with compounds (mixtures) having saturated vapor concentrations less than 0.3 mg/L (450 ppm_{CH4}) will not be good candidates for venting, unless vapor flow rates exceed 100 scfm. Judging from the compounds listed in Table 1, this corresponds to compounds with boiling points (T_b)>150 C, or pure component vapor pressures <0.0001 atm evaluated at the subsurface temperature.

What Range of Vapor Flow Rates Can Realistically Be Achieved?

Question 3 requires that realistic vapor flow rates for the site-specific conditions be estimated. Equation 5, which predicts the flow rate per unit thickness of well screen Q/H [cm³/s], can be used for this purpose:

$$\frac{Q}{H} = \pi \frac{k}{\mu} p_w \frac{[1 - (P_{Atm}/P_w)^2]}{\ln(R_w/R_t)}$$
 (5)

where:

k = soil permeability to air flow [cm²] or [darcy]

 μ = viscosity of air = 1.8 x 10⁻⁴ g/cm-s or 0.018 cp

P_w = absolute pressure at extraction well [g/cm-s²]

 P_{Atm} = absolute ambient pressure ~ 1.01 x 10° g/cm-s²

R_w = radius of vapor extraction well [cm]

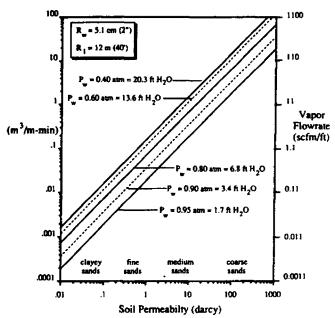
R₁ = radius of influence of vapor extraction well [cm].

This equation is derived from the simplistic steadystate radial flow solution for compressible flow (Johnson) ct al. 1988), but should provide reasonable estimates for vapor flow rates. If k can be measured or estimated, then the only unknown parameter is the empirical "radius of influence" R_I. Values ranging from 9m (30 ft) to 30m (100 ft) are reported in the literature (Hutzler et al. 1988) for a variety of soil conditions, but fortunately Equation 5 is not sensitive to large changes in R₁. For estimation purposes, therefore, a value of R₁=12m (40 ft) can be used without a significant loss of accuracy. Typical vacuum well pressures range from 0.95 - 0.90 atm (20 - 40 in H₂O vacuum). Figure 5 presents predicted flow rates per unit well screen thickness O/H. expressed in "standard" volumetric units Q*/H (= Q/ H(P_w/P_{Atm}) for a 5.1cm radius (4-in diameter) extraction well, and a wide range of soil permeabilities and applied vacuums. Here H denotes the thickness of the screened interval, which is often chosen to be equal to the thickness of the zone of soil contamination (this rainimizes removing and treating any excess "clean" air). For other conditions the Q*/H values in Figure 5 can be multiplied by the following factors:

As indicated by the preceding multipliers given, changing the radius of influence from 12m (40 ft) to 23 m (75 ft) only decreases the predicted flow rate by 10 percent. The largest uncertainty in flow rate calculations will be due to the air permeability value k, which can vary by one to three orders of magnitude across a site and can realistically only be estimated from boring log data within an order of magnitude. It is prudent, therefore, to choose a range of k values during this phase of the decision process. For example, if boring logs indicate fine sandy soils are present, then flow rates should be calculated for k values in the range of 0.1<k<1.0 darcy.

Will the Contaminant Concentrations and Realistic Vapor Flow Rates Produce Acceptable Removal Rates?

Again, estimated removal rates R_{est}, must be compared with an acceptable rate R_{acceptable}, as determined from Equation 4. Maximum removal rates are achieved when the induced vapor flow travels only through the zone of soil contamination and no mass-transfer limitations are encountered. In other words, all vapor flows through contaminated soils and becomes saturated with contaminant vapors. For this "best" case the estimated removal rate is given by Equation 2:



(ft H₂O) denote vacuums expressed as equivalent water column heights

Figure 5. Predicted steady-state flow rates (per unit well screen thickness) for a range of soil permeabilities and applied vacuums (P_m).

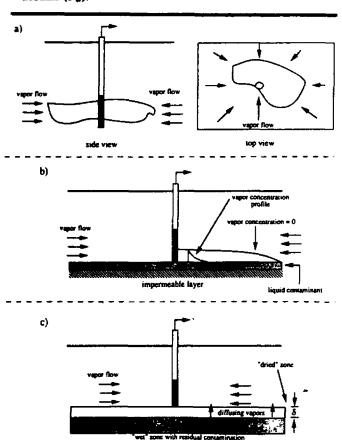


Figure 6. Scenarios for removal rate estimates.

$$\mathbf{R}_{\mathsf{est}} = \mathbf{C}_{\mathsf{est}} \, \mathbf{Q} \tag{2}$$

Changes in C_{est} are still being neglected with time due to composition changes. Other less optimal conditions are often encountered in practice and it is useful to be able to quantify how much lower the removal rate will be from the value predicted by Equation 2. We will consider the three cases illustrated in Figures 6a, b, and c.

In Figure 6a a fraction ϕ of the vapor flows through uncontaminated soil. The fraction can be roughly estimated by assessing the location of the well relative to the contaminant distribution. In Figure 6a for example, it appears that roughly 25 percent of the vapor flows through uncontaminated soil. The maximum removal rate for this case is then:

$$R_{est} = (1 - \phi) Q C_{est}$$
 (6)

In Figure 6b, vapor flows parallel to, but not through, the zone of contamination, and the significant mass transfer resistance is vapor phase diffusion. This would be the case for a layer of liquid hydrocarbon resting on top of an impermeable strata or the water table. This problem was studied by Johnson et al (1988) for the case of a single component. The solution is:

$$R_{est} = \eta Q C_{est}$$

$$\eta = \frac{1}{3H} \left(6D\mu/k \right)^{1/2} \left[\ln(R_I/R_w) / \left(P_{Atm} - P_w \right) \right]^{1/2} \sqrt{R_2^2 - R_1^2}$$
 (7)

where:

P.

η = efficiency relative to maximum removal rate

D = effective soil-vapor diffusion coefficient [cm²/s]

 μ = viscosity of air = 1.8 x 10⁻⁴ g/cm-s

k = soil permeability to vapor flow [cm²]

H = thickness of screened interval [cm] R₁ = radius of influence of venting well

[cm]

R_w = venting well radius [cm]

P_{Atm} = absolute ambient pressure = 1.016 x 10° g/cm-s²

= absolute pressure at the venting well

[g/cm-s²]

 $R_1 < r < R_2$ = defines region in which contamination is present.

Note that the efficiency η is inversely proportional to the screened interval thickness H because a larger interval will, in this geometry, pull in unsaturated air that has passed above the liquid-phase contamination. D is calculated by the Millington-Quirk (Millington and Quirk 1961) expression, which utilizes the molecular diffusion coefficient in air D°, the vapor-filled soil porosity ϵ_A , and the total soil porosity ϵ_T :

$$D = D^{o} \frac{\varepsilon_{A}^{3.33}}{\varepsilon_{T}^{2}}$$
 (8)

where ϵ_A and ϵ_A are related by:

$$\varepsilon_{A} = \varepsilon_{T} - \rho_{b} \theta_{M} \tag{9}$$

Here ρ_b and Θ_M are the soil bulk density [g/cm³] and soil moisture content [g-H₂O/g-soil].

As an example, consider removing a layer of contamination bounded by sandy soil (k=1 darcy). A 5.1cm (4 in) radius vapor extraction well is being operated at P_w =0.90 atm (0.91 x 10° g/cm-s²), and the contamination extends from the region $R_1 = R_w = 5.1$ cm to $R_2 = 9$ m (30 ft). The well is screened over a 3m (10 ft) interval.

Assuming that:

 $\rho_b = 1.6 \text{ g/cm}^3$

 $\Theta_{M} = 0.10$

 $D^{\circ} = 0.087 \text{ cm}^2/\text{s}$

 $\epsilon_{\rm T} = 0.30$

 $R_I = 12 \text{ m}$

then the venting efficiency relative to the maximum removal rate (Equation 2), calculated from Equations 7 through 9 is:

$$\eta = 0.09 = 9\%$$
.

Figure 6c depicts the situation in which vapor flows primarily past, rather than through the contaminated soil zone, such as might be the case for a contaminated clay lens surrounded by sandy soils. In this case vaporphase diffusion through the clay to the flowing vapor limits the removal rate. The maximum removal rate in this case occurs when the vapor flow is fast enough to maintain a low vapor concentration at the permeable/impermeable soil interface. At any time t a contaminant-free or "dried out" zone of low permeability will exist with a thickness δ . An estimate of the removal rate $R_{\rm est}$ from a contaminated zone extending from R_1 to R_2 is:

$$R_{est} = \pi \left(R_1^2 - R_1^2 \right) C_{est} D/\delta(t)$$
 (10)

where D is the effective porous media vapor diffusion coefficient (as calculated previously from Equations 8 and 9) and $C_{\rm est}$ is the estimated equilibrium vapor concentration (Equation 1). With time $\delta(t)$ will grow larger. In the case of a single component system the dry zone thickness can be calculated from the mass balance:

$$\rho_b C_s \frac{d\delta}{dt} = C_{est} D/\delta(\tau)$$
 (11)

$$R_{est} = \pi (R_2^2 - R_1^2) \sqrt{\frac{C_{est} D C_s \rho_b}{2t}}$$

where C_s is the residual level of contamination in the low permeability zone [g-contamination/g-soil], and all other variables have been defined. The solution to Equations 10 and 11 yields the following equation that predicts the change in removal rate with time:

$$\delta(t) = \sqrt{\frac{2 C_{\text{est}} D t}{\rho_b C_s}}$$
 (12)

As an example, consider the case where benzene ($C_v = 3.19 \times 10^4 \text{ g/cm}^3$ @20 C) is being removed from a zone extending from $R_1 = 5.1 \text{cm}$ to $R_2 = 9 \text{m}$. The initial residual level is 10,000 ppm (0.01 g-benzene/g-soil), $\rho_b = 1.6 \text{ g/cm}^3$, $D^o = 0.087 \text{ cm}^2/\text{s}$, and $\epsilon_T = \epsilon A = 0.30$. Figure 7 presents the predicted removal rates and "dry" zone thickness $\delta(t)$ as a function of time. Note that it would take approximately one year to clean a layer 1.5m (5 ft) thick, for a compound as volatile as benzene. Equation 12 predicts high initial removal rates; in practice, however, the removal rate will be limited initially by the vapor-phase diffusion behavior described previously for Figure 6b.

Mixture removal rates for the situations depicted in Figures 6b and 6c are difficult to estimate because

changes in composition and liquid-phase diffusion affect the behavior. Currently there are no simple analytical solutions for these situations, but it can be postulated that they should be less than the rates predicted previously for pure components.

The use of equilibrium-based models to predict required removal rates will be discussed under the next question.

What Residual, If Any, Will Be Left in the Soil? What Vapor Composition and Concentration Changes Will Occur With Time? How Do These Values Relate to the Regulatory Requirements?

As contaminants are removed during venting, the residual soil contamination level decreases and mixture compositions become richer in the less volatile compounds. Both of these processes result in decreased vapor concentrations, and hence, decreased removal rates with time. At low residual soil contamination levels (<500 ppm) Equation 1 becomes less valid as sorption and dissolution phenomena begin to affect the soil residual - vapor equilibrium. In the limit of low residual contamination levels, contaminant equilibrium vapor concentrations are expected to become proportional to the residual soil contaminant concentrations. As venting continues and residual soil levels decrease, therefore, it becomes more difficult to remove the residual contamination. It is important to realize that, even with soil venting, there are practical limitations on the final soil contamination levels that can be achieved. Knowledge of these limits is necessary to realistically set cleanup criteria and design effective venting systems.

The maximum efficiency of a venting operation is limited by the equilibrium partitioning of contaminants between the soil matrix and vapor phases. The maximum removal rate is achieved when the vapor being removed from an extraction well is in equilibrium with the contaminated soil. Models for predicting this maximum removal rate have been presented by Marley and Hoag (1984) and Johnson et al. (1988). The former considered only compositions in a residual free-phase, while the latter also considered the effects of sorption and dissolution processes. A complete discussion of the development of these models is not appropriate here, but we will discuss the use of the predictions.

The change in composition, vapor concentration, removal rate, and residual soil contamination level with time are functions of the initial residual composition, vapor extraction well flow rate, and initial soil contamination level. It is not necessary to generate predictions for every combination of variables, however, because with appropriate scaling all results will form a single curve for a given initial mixture composition. Figure 8a presents the results computed with the model presented by Johnson et al. (1988) for the "weathered" gasoline mixture whose composition is given by Table 2. The important variable that determines residual soil levels, vapor concentrations, and removal rates is the ratio Qt/ M(t=0), which represents the volume of air drawn through the contaminated zone per unit mass of conta-

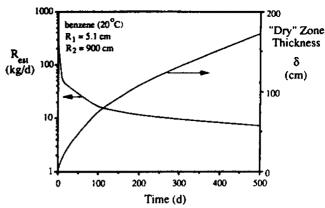
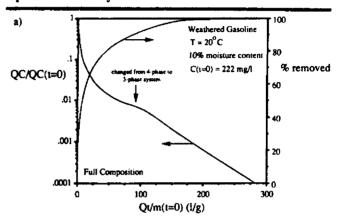


Figure 7. Estimated maximum removal rates for a venting operation limited by diffusion.



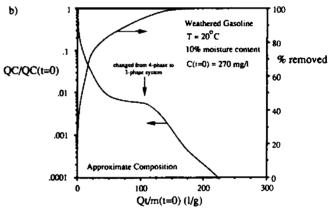


Figure 8. Maximum predicted removal rates for a weathered gasoline: (a) full composition (b) approximate composition.

minant. In Figure 8, the scaled removal rate (or equivalently the vapor concentration) decreases with time as the mixture becomes richer in the less volatile compounds.

While a detailed compositional analysis was available for this gasoline sample, an approximate composition based on a boiling point distribution curve predicts similar results. Figure 8b presents the results for the approximate mixture composition also given in Table 2.

Model predictions, such as those shown in Figure 8 for the gasoline sample defined by Table 2, can be used to estimate removal rates (if the vapor flow rate is specified), or alternatively the predictions can be used to estimate vapor flow rate requirements (if the desired removal rate is specified). For example, if we wanted to reduce the initial contamination level by 90 percent,

TABLE 2
Composition (Mass Fractions) of Fresh and Weathered Gasolines

propane		Gasoline	Gasoline	Composition
	44.1	0.0001	0.0000	0
sobutane	58.1	0.0122	0.0000	ő
n-butane	58.1	0.0629	0.0000	Õ
trans-2-butene	56.1	0.0007	0.0000	Õ
cis-2-butene	56.1	0.0000	0.0000	ŏ
3-methyl-I-butene	70.1	0.0006	0.0000	ŏ
sopentane	72.2	0.1049	0.0069	0.01 77
l-pentene	70.1	0.0000	0.0005	0
2-methyl-l-butene	70.1	0.0000	0.0008	ŏ
2-methyl-1,3-butadiene	68.1	0.0000	0.0000	ŏ
3-pentane	72.2	0.0586	0.0095	ŏ
rans-2-pentene	70.1	0.0000	0.0017	ő
!-methyl-2-butene	70.1	0.0044	0.0021	ŏ
-methyl-1,2-butadiene	68.1	0.0000	0.0010	ŏ
3,3-dimethyl-1-butene	84.2	0.0049	0.0000	ŏ
yclopentane	70.1	0.0000	0.0046	0.0738
-yeropentane -methyl-1-pentene	70.1 84.2	0.0000	0.0000	0.0738
2,3-dimethylbutane	86.2	0.0730	0.0044	0
-methylpentane	86.2	0.0273	0.0207	Ö
-methylpentane -methylpentane	86.2	0.0000	0.0207	0
-metnyipentane i-hexane	86.2	0.0283		
			0.0207	0
nethylcyclopentane	84.2	0.0083	0.0234	0
.2-dimethylpentane	100.2 78.1	0.0076	0.0064	0
enzene		0.0076	0.0021	0
yclohexane	84.2	0.0000	0.0137	0.1761
,3-dimethylpentane	100.2	0.0390	0.0000	0
-methylhexane	100.2	0.0000	0.0355	0
-ethylpentane	100.2	0.0000	0.0000	0
-heptane	100.2	0.0063	0.0447	0
,2,4-trimethylpentane	114.2	0.0121	0.0503	0
nethylcyclohexane	98.2	0.0000	0.0393	0
,2-dimethylhexane	114.2	0.0055	0.0207	0
oluene	92.1	0.0550	0.0359	0.1926
,3,4-trimethylpentane	114.2	0.0121	0.0000	0
-methylheptane	114.2	0.0000	0.0343	0
-methylheptane	114.2	0.0155	0.0324	0
-octane	114.2	0.0013	0.3000	0
,4,4-trimethylhexane	128.3	0.0087	0.0034	0
,2-dimethylheptane	128.3	0.0000	0.0226	0
thylbenzene	106.2	0.0000	0.0130	0
-xylene	106.2	0.0957	0.0151	0
n-xylene	106.2	0.0000	0.0376	0.1641
,3,4-trimethylhexane	128.3	0.0281	0.0056	0
-xylene	106.2	0.0000	0.0274	0
,2,4-trimethylheptane	142.3	0.0105	0.0012	0
-noname	128.3	0.0000	0.0382	Ö
3,5-trimethylheptane	142.3	0.0000	0.0000	Ö
-propylbenzene	120.2	0.0841	0.0117	0.1455
3,4-trimethylheptane	142.3	0.0000	0.0000	0
3,5-trimethylbenzene	120.2	0.0411	0.0493	Ŏ
2-4-trimethylbenzene	120.2	0.0213	0.0707	ŏ
-decane	142.3	0.0000	0.0140	ŏ
ethylpropylbenzene	134.2	0.0351	0.0170	Ŏ
imethylethylbenzene	134.2	0.0307	0.0289	0.0534
-undecane	156.3	0.0000	0.0259	0.0554
	134.2	0.0133	0.0075	0
2,4,5-tetramethylbenzene			0.0036	0.1411
2.3,4-tetramethylbenzene	134.2	0.0129		0.1411
2,4-trimethyl-5-ethylbenzene	148.2	0.0405	0.0651	-
-dodecane	170.3	0.0230	0.0000	0
apthalene	128.2	0.0045	0.0076	0
-hexylbenzene	162.3	0.0000	0.0147	0.0357
nethylnapthalene	142.2	0.0023	0.0134	0
		1.0000	1.0000	1.00000

then Figure 8 predicts that ~ 100 l-air/g-gasoline will be required. This is the minimum amount of vapor required, because it is based on an equilibrium-based model. The necessary minimum average vapor flow rate is then equal to the spill mass times the minimum required vapor flow/mass gasoline divided by the desired duration of venting. Use of this approach is illustrated in the service station site example provided at the end of this paper.

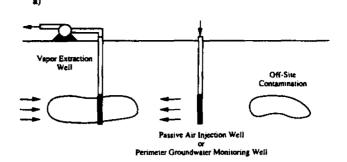
Figure 8 also illustrates that there is a practical limit to the amount of residual contaminant that can be removed by venting alone. For example, it will take a minimum of 100 l-vapor/g-gasoline to remove 90 percent of the weathered gasoline defined in Table 2, while it will take about 200 l-air/g-gasoline to remove the remaining 10 percent. In the case of gasoline, by the time 90 percent of the initial residual has been removed, the residual consists of relatively insoluble and nonvolatile compounds. It is important to recognize this limitation of venting, and when setting realistic cleanup target levels, they should be based on the potential environmental impact of the residual rather than any specific total residual hydrocarbon levels. Because mandated cleanup levels are generally independent of the remediation method, this also indicates that soil venting will often be one of many processes used during a given site remediation. It is not difficult to envision that in the future soil venting may be followed or coupled with enhanced biodegradation to achieve lower cleanup levels.

It is appropriate to mention at this point that the mathematical models presented in this paper are being used as "tools" to help plan and design venting system. As with any models, they are mathematical descriptions of processes that at best approximate real phenomena, and care should be taken not to misapply or misinterpret the results.

Are There Likely to Be Any Negative Effects of Soil Venting?

It is possible that venting will induce the migration of off-site contaminant vapors toward the extraction wells. This may occur at a service station, which is often in close proximity to other service stations. If this occurs, one could spend a lot of time and money to unknowingly clean up someone else's problem. The solution is to establish a "vapor barrier" at the perimeter of the contaminated zone. This can be accomplished by allowing vapor flow into any perimeter ground water monitoring wells (which often have screened intervals extending above the saturated zone), which then act as passive air supply wells. In other cases it may be necessary to install passive air injection wells, or trenches, as illustrated in Figure 9a.

As pointed out by Johnson et al. (1988), the application of a vacuum to extraction wells can also cause a water table rise. In many cases contaminated soils lie just above the water table and they become water saturated, as illustrated in Figure 9b. The maximum rise occurs at, or below the vapor extraction well, where the water table rise will be equal to the vacuum at that point



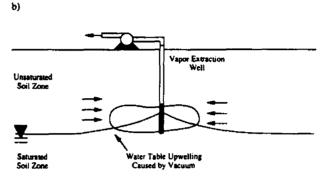


Figure 9. (a) Use of passive vapor wells to prevent migration of off-site contaminant vapors. (b) Water table rise caused by the applied vacuum.

expressed as an equivalent water column height (i.e., in ft H₂O). The recommended solution to this problem is to install a dewatering system, with ground water pumping wells located as close to vapor extraction wells as possible. The dewatering system must be designed to ensure that contaminated soils remain exposed to vapor flow. Other considerations not directly related to venting system design, such as soluble plume migration control and free-liquid product yield, will also be factors in the design of the ground water pumping system.

Design Information

If venting is still a remediation option after answering the questions above, then more accurate information must be collected. Specifically, the soil permeability to vapor flow, vapor concentrations, and aquifer characteristics need to be determined. These are obtained by two field experiments: air permeability and ground water pumping tests, described briefly next.

Air Permeability Tests

Figure 10 depicts the setup of an air permeability test. The object of this experiment is to remove vapors at a constant rate from an extraction well, while monitoring with time the transient subsurface pressure distribution at fixed points. Effluent vapor concentrations are also monitored. It is important that the test be conducted properly to obtain accurate design information. The extraction well should be screened through the soil zone that will be vented during the actual operation. In many cases existing ground water monitoring wells are sufficient, if their screened sections extend above the water table. Subsurface pressure monitoring probes can be

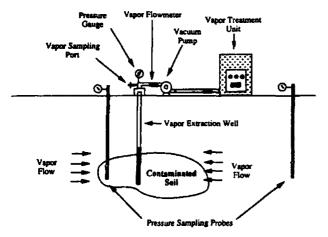


Figure 10. Air-permeability test system.

driven soil-vapor sampling probes (for <20 ft deep contamination problems) or more permanent installations.

Flow rate and transient pressure distribution data are used to estimate the soil permeability to vapor flow. The expected change in the subsurface pressure distribution with time P'(r,t) is predicted (Johnson et al.) by:

$$P' = \frac{Q}{4\pi m(k/\mu)} \int_{\frac{r^2 \varepsilon \mu}{4k P_{Alm} t}}^{\infty} dx$$
(13)

For $(r^2 \epsilon \mu/4kP_{Atm}t)<0.1$ Equation 13 can be approximated by:

$$P' = {Q \over 4\pi m(k/\mu)} \left[-0.5772 - \ln \left({r^2 \, \epsilon \mu \over 4k P_{Atm}} \right) + \ln(t) \right]$$
 (14)

Here:

P' = "gauge" pressure measured at distance r and time t

m = stratum thickness

r = radial distance from vapor extraction well

k = soil permeability to air flow

 μ = viscosity of air = 1.8 x 10⁴ g/cm-s

ε = air-filled soil void fraction

t = time

Q = volumetric vapor flow rate from extraction well

 P_{Atm} = ambient atmospheric pressure = 1.0 atm = 1.013 x 10⁶ g/cm-s².

Equation 14 predicts a plot of ρ' -vs- In(t) should be a straight line with slope A and y-intercept B equal to:

$$A = \frac{Q}{4\pi m(k/\mu)}$$

$$B = \frac{Q}{4\pi m(k/\mu)} \left[-0.5772 - \ln\left(\frac{r^2 \epsilon \mu}{4k P_{Atm}}\right) \right]$$
(15)

The permeability to vapor flow can then be calculated from the data by one of two methods. The first is applicable when Q and m are known. The calculated slope A

is used:

$$k = \frac{Q\mu}{4A\pi m} \tag{16}$$

The second approach must be used whenever Q or m is not known. In this case the values A and B are both used:

$$k = \frac{r^2 \varepsilon \mu}{4P_{Atm}} \exp(\frac{B}{A} + 0.5772) \tag{17}$$

Equation 13 can also be used to choose the locations of subsurface pressure monitoring points before conducting the air permeability test, given an estimation of k and the flow rate to be used.

Vapor samples should be taken at the beginning and end of the air permeability test, which should be conducted for a long enough time to extract at least one "pore volume" V_P of vapor from the contaminated soil zone. This ensures that all vapors existing in the formation prior to venting are removed. The vapor concentration at the start of the test is representative of the equilibrium vapor concentration, while the concentration measured after one pore volume has been extracted gives an indication of realistic removal rates and the mixing or diffusional limitations discussed in association with Figure 6. The time τp for one pore volume to be removed is:

$$\tau_{\rm p} = V_{\rm P}/Q = \epsilon_{\rm A} \pi R^2 H/Q \tag{18}$$

where R, H, ϵ_A , and Q are the radius of the zone of contamination, vertical thickness of the zone of contamination, air-filled void fraction, and volumetric vapor flow rate from the extraction well. For example, consider the case where R=12 m, H=3 m, ϵ_A =0.35, and Q=0.57 m³/min (20 ft³/min). Then $\tau \rho$ =475 m ³/0.57 m³/min=833 min=14 h

Ground Water Pumping Tests

To achieve efficient venting, the hydrocarbon-contaminated soil has to be exposed to air flow, which in turn requires that the water table be lowered to counteract the water upwelling effect caused by the decreased vapor pressure in the vicinity of a venting well (Johnson et al. 1988) and to possibly expose contaminated soil below the water table. Thus the ground water pumping system has to have a sufficient pumping rate and be operated for a long enough time period to obtain the required drawdowns. Because most venting systems are installed above phreatic aquifers, two aquifer parameters are needed for the design: average transmissivity T and storage coefficient S. These parameters can be estimated using the results of the standard transient ground water pumping test with a constant pumping rate (Bear 1979). Using the estimated values, the required pumping rate may be calculated as follows:

$$Q = 4\pi T S(r,t)/W(u)$$
 (19)

where: W(u) is the well function (Bear 1979) of $u = Sr^2/2$

4Tt, and s(r,t) is the required drawdown at distance r and pumping time equal to t.

System Design

In this section the questions that must be answered in order to design an in situ soil-venting system will be discussed. It is not the authors' intention to provide a generic "recipe" for soil-venting system design; instead, a structured thought process to guide in choosing the number of extraction wells, well spacing, well construction, etc. is suggested. Even in a structured thought process, intuition, and experience play important roles. There is no substitute for a good fundamental understanding of vapor flow processes, transport phenomena, and ground water flow.

Choosing the Number of Vapor Extraction Wells

Three methods for choosing the number of vapor extraction wells are outlined in the following text. The greatest number of wells from these three methods is then the value that should be used. The objective is to satisfy removal rate requirements and achieve vapor removal from the entire zone of contamination.

For the first estimate residual contaminant composition and vapor concentration changes with time are neglected. The acceptable removal rate $R_{acceptable}$ is calculated from Equation 4, while the estimated removal rate from a single well R_{est} is estimated from a choice of Equations 2, 6, 7, or 12 depending on whether the specific site conditions are most like Figure 6a, 6b, or 6c. The number of wells N_{wells} required to achieve the acceptable removal rate is:

$$N_{\text{wells}} = R_{\text{acceptable}}/R_{\text{est}}$$
 (20)

Equations 2, 6, and 7 require vapor flow estimates, which can be calculated from Equation 5 using the measured soil permeability and chosen extraction well vacuum P_w . At this point one must determine what blowers and vacuum pumps are available because the characteristics of these units will limit the range of feasible (P_w, Q) values. For example, a blower that can pump 100 scfm at 2 in. H_2O vacuum may only be able to pump 10 scfm at 100 in. H_2O vacuum.

The second method, which accounts for composition changes with time, utilizes model predictions, such as those illustrated in Figure 8. Recall that equilibrium-based models are used to calculate the minimum vapor flow to achieve a given degree of remediation. For example, if we wish to obtain a 90 percent reduction in residual gasoline levels, Figure 8 indicates that $\sim 100 \, \text{l-vapor/g-gasoline}$ must pass through the contaminated soil zone. If our spill mass is $1500 \, \text{kg}$ (=500 gal), then a minimum of 1.5×10^6 l-vapor must pass through the contaminated soil zone. If the target cleanup period is six months, this corresponds to a minimum average vapor flow rate of $0.57 \, \text{m}^3 \, / \text{min}$ (=20 cfm). The minimum number of extraction wells is then equal to the required minimum average flow rate/flow rate-per-well.

The third method for determining the number of

wells ensures that vapors and residual soil contamination are removed from the entire zone of contamination N_{min} . This is simply equal to the ratio of the area of contamination $A_{contamination}$, to the area of influence of a single venting well πR_1^2 :

$$N_{\min} = \frac{A_{\text{contamination}}}{\pi R_i^2} \tag{21}$$

This requires an estimate of R_I, which defines the zone in which vapor flow is induced. In general, R_I depends on soil properties of the vented zone, properties of surrounding soil layers, the depth at which the well is screened, and the presence of any impermeable boundaries (water table, clay layers, surface seal, building basement, etc.). At this point it is useful to have some understanding of vapor flow patterns because, except for certain ideal cases (Wilson et al. 1988), one cannot accurately predict vapor flow paths without numerically solving vapor-flow equations. An estimate for R_I can be obtained by fitting radial pressure distribution data from the air permeability test to the steady-state radial pressure distribution equation (Johnson et al. 1988):

$$P(r) = P_w \left[1 + \left(1 - \left(\frac{P_{Atm}}{P_w} \right)^2 \right) \frac{\ln(r/R_w)}{\ln(R_w/R_I)} \right]^{1/2}$$
 (22)

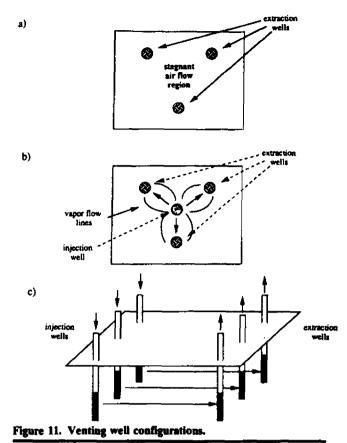
where P(r), P_{Atm} , P_{w} , and R_{w} are the absolute pressure measured at a distance r from the venting well, absolute ambient pressure, absolute pressure applied at the vapor extraction well, and extraction well radius, respectively. Given that these tests are usually conducted for less than a day, the results will generally underestimate R_{1} . If no site-specific data are available, one can conservatively estimate R_{1} based on the published reports from in situ soil-venting operations. Reported R_{1} values for permeable soils (sandy soils) at depths greater than 20 feet below ground surface, or shallower soils beneath good surface seals, are usually 10m - 40m (Hutzler et al. 1988). For less permeable soils (silts, clays), or more shallow zones R_{1} is usually less.

Choosing Well Location, Spacing, Passive Wells, and Surface Seals

To be able to successfully locate extraction wells, passive wells, and surface seals one must have a good understanding of vapor flow behavior. Well locations should be chosen to ensure adequate vapor flow through the contaminated zone, while minimizing vapor flow through other zones.

If one well is sufficient, it should almost always be placed in the geometric center of the contaminated soil zone, unless it is expected that vapor flow channeling along a preferred direction will occur. In that case the well should be placed so as to maximize air flow through the contaminated zone.

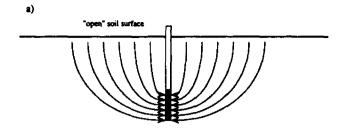
When multiple wells are used it is important to consider the effect that each well has on the vapor flow to all other wells. For example, if three extraction wells are required at a given site, and they are installed in the triplate design shown in Figure 11a, this would result



in a "stagnant" region in the middle of the wells where air flow would be small in comparison to the flow induced outside the triplate pattern boundaries. This problem can be alleviated by the use of "passive wells" or "forced injection" wells as illustrated in Figure 11b (it can also be minimized by changing the vapor flow rates from each well with time). A passive well is simply a well that is open to the atmosphere; in many cases ground water monitoring wells are suitable. If a passive or forced injection well is to have any positive effect, it must be located within the extraction well's zone of influence. Forced injection wells are simply vapor wells into which air is pumped rather than removed. One must be careful in choosing the locations of forced injection wells so that contaminant vapors are captured by the extraction wells, rather than forced off-site. To date there have not been any detailed reports of venting operations designed to study the advantages/disadvantages of using forced injection wells. Figure 11c presents another possible extraction/injection well combination. As illustrated in Figure 9, passive wells can also be used as vapor barriers to prevent on-site migration of offsite contamination problems.

For shallow contamination problems (<4m below ground surface) vapor extraction trenches combined with surface seals may be more effective than vertical wells. Trenches are usually limited to shallow soil zones because the difficulty of installation increases with depth.

Surface seals, such as polymer-based liners and asphalt, concrete, or clay caps, are sometimes used to control the vapor-flow paths. Figure 12 illustrates the effect that a surface seal will have on vapor-flow pat-



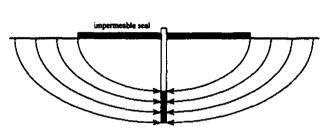
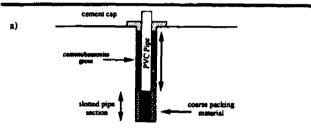


Figure 12. Effect of surface seal on vapor flow path.

b)



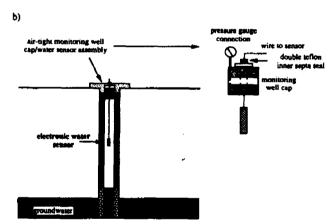


Figure 13. (a) Extraction well construction, and (b) sir-tight ground water level measuring system.

terns. For shallow treatment zones (<5m) the surface seal will have a significant effect on the vapor flow paths, and seals can be added or removed to achieve the desired vapor flow path. For wells screened below 8m the influence of surface seals becomes less significant.

Well Screening and Construction

Wells should be screened only through the zone of contamination, unless the permeability to vapor flow is so low that removal rates would be greater if flow were induced in an adjacent soil layer (see Figure 6). Removal rate estimates for various mass-transfer limited scenarios can be calculated from Equations 7 and 12.

Based on Equation 5, the flow rate is expected to

increase by 15 percent when the extraction well diameter is increased from 10cm (4 in) to 20cm (8 in). This implies that well diameters should be as large as is practically possible.

A typical well as shown in Figure 13a is constructed from slotted pipe (usually PVC). The slot size and number of slots per inch should be chosen to maximize the open area of the pipe. A filter packing, such as sand or gravel, is placed in the annulus between the borehole and pipe. Vapor extraction wells are similar to ground water monitoring wells in construction but there is no need to filter vapors before they enter the well. The filter packing, therefore, should be as coarse as possible. Any dust carried by the vapor flow can be removed by an above-ground filter. Bentonite pellets and a cement grout are placed above the filter packing. It is important that these be properly installed to prevent a vapor flow "short-circuiting." Any ground water monitoring wells installed near the extraction wells must also be installed with good seals.

Vapor Treatment

Currently, there a-four main treatment processes available:

- Vapor combustion units: Vapors are incinerated and destruction efficiencies are typically >95 percent. A supplemental fuel, such as propane, is added before combustion unless extraction well vapor concentrations are on the order of a few percent by volume. This process becomes less economical as vapor concentrations decrease below ~ 10,000 ppm_v.
- Catalytic oxidation units: Vapor streams are heated and then passed over a catalyst bed. Destruction efficiencies are typically >95 percent. These units are used for vapor concentrations <8000 ppm_v. More concentrated vapors can cause catalyst bed temperature excursions and meltdown.
- Carbon beds: Carbon can be used to treat almost any vapor streams, but is only economical for very low emission rates (<100 g/d)
- Diffuser stacks: These do not treat vapors, but are the most economical solution for areas in which they are permitted. They must be carefully designed to minimize health risks and maximize safety.

Ground Water Pumping System

In cases where contaminated soils lie just above or below the water table, ground water pumping systems will be required to ensure that contaminated soils remain exposed. In designing a ground water pumping system it is important to be aware that upwelling (draw-up) of the ground water table will occur when a vacuum is applied at the extraction well (see Figure 9b). Because the upwelling will be greatest at the extraction wells, ground water pumping wells should be located within or as close to the extraction wells as possible. Their surface seals must be airtight to prevent unwanted short-circuiting of airflow down the ground water wells.

System Integration

System components (pumps, wells, vapor treating

units, etc.) should be combined to allow maximum flexibility of operation. The review by Hutzler et al. (1988) provides descriptions of many reported systems. Specific requirements are:

- Separate valves, flow meters, and pressure gauges for each extraction and injection well.
- Air filter to remove particulates from vapors upstream of the pump and flow meter.
- Knock-out pot to remove any liquid from vapor stream upstream of the pump and flow meter.

Monitoring

The performance of a soil-venting system must be monitored in order to ensure efficient operation, and to help determine when to shut off the system. At a minimum the following should be measured:

- Date and time of measurement.
- Vapor flow rates from extraction wells and into injection wells: These can be measured by a variety of flow meters including pitot tubes, orifice plates and rotameters. It is important to have calibrated these devices at the field operating pressures and temperatures
- Pressure readings at each extraction and injection well can be measured with manometers or magnahelic gauges.
- Vapor concentrations and compositions from extraction wells: total hydrocarbon concentration can be measured by an on-line total hydrocarbon analyzer calibrated to a specific hydrocarbon. This information is combined with vapor flow rate data to calculate removal rates and the cumulative amount of contaminant removed. In addition, for mixtures the vapor composition should be periodically checked. It is impossible to assess if vapor concentration decreases with time are due to compositional changes or some other phenomena (mass transfer resistance, water table upwelling, pore blockage, etc.) without this information. Vapor samples can be collected in evacuated gas sampling cylinders, stored, and later analyzed
- Temperature: ambient and soil.
- Water table level (for contaminated soils located near the water table): It is important to monitor the water table level to ensure that contaminated soils remain exposed to vapor flow. Measuring the water table level during venting is not a trivial task because the monitoring well must remain sealed. Uncapping the well releases the vacuum and any effect that it has on the water table level. Figure 13b illustrates a monitoring well cap (constructed by Applied Geosciences Inc., Tustin, California) that allows one to simultaneously measure the water table level and vacuum in a monitoring well. It is constructed from a commercially available monitoring well cap and utilizes an electronic water level sensor.

Other valuable, but optional measurements are:

Soil-gas vapor concentrations and compositions:
 These should be measured periodically at different radial distances from the extraction well. Figure 14

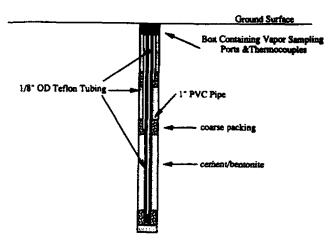


Figure 14. Vadose zone monitoring well installation.

shows the construction of a permanent monitoring installation that can be used for vapor sampling and subsurface temperature measurements. Another alternative for shallow contamination zones is the use of soil-gas survey probes. Data from soil-gas probes are valuable for two reasons: (1) by comparing extraction well concentrations with soil-gas concentrations it is possible to estimate the fraction of vapor that is flowing through the contaminated zone φ=C_{extraction} well/C_{soil gas}, and (2) it is possible to determine if the zone of contamination is shrinking toward the extraction well, as it should with time. Three measuring points are probably sufficient if one is located near the extraction well, one is placed near the original edge of the zone of contamination, and the third is placed somewhere in between.

These monitoring installations can also be useful for monitoring subsurface vapors after venting has ceased.

Determining When to Turn Off the System

Target soil cleanup levels are often set on a site-bysite basis, and are based on the estimated potential impact that any residual may have on air quality, ground water quality, or other health standards. They may also be related to safety considerations (explosive limits). Generally, confirmation soil borings, and sometimes soil-vapor surveys are required before closure is granted. Because these analyses can be expensive and often disrupt the normal business of a site, it would be valuable to be able to determine when confirmation borings should be taken. If the monitoring is done as suggested previously, then the following criteria can be used:

- Cumulative amount removed: Determined by integrating the measured removal rates (flow rate x concentration) with time. While this value indicates how much contaminant has been removed, it is usually not very useful for determining when to take confirmation borings unless the original spill mass is known accurately. In most cases that information is not available and cannot be calculated accurately from soilboring data.
- Extraction well vapor concentrations: The vapor con-

centrations are good indications of how effectively the venting system is working, but decreases in vapor extraction well concentrations are not strong evidence that soil concentrations have decreased. Decreases may also be due to other phenomena such as water table level increases, increased mass transfer resistance due to drying, or leaks in the extraction system.

- Extraction well vapor composition: When combined with vapor concentrations these data offer more insight into the effectiveness of the system. If the total vapor concentration decreases without a change in composition, it is probably due to one of the phenomena mentioned previously, and is not an indication that the residual contamination has been significantly reduced. If a decrease in vapor concentration is accompanied by a shift in composition toward less volatile compounds, on the other hand, it is most likely due to a change in the residual contaminant concentration. For residual gasoline cleanup, for example, one might operate a venting system until benzene, toluene, and xylenes were not detected in the vapors. The remaining residual would then be composed of larger molecules, and it can be argued that these do not pose a health threat through volatilization or leaching pathways.
- Soil-gas contaminant concentration and composition: These data are the most useful because it yields information about the residual composition and extent of contamination. Vapor concentrations cannot, in general, be used to determine the residual level, except in the limit of low residual levels (note that Equation 1) is independent of residual concentration). It is important to consider the effect of continued soil-venting system operation on soil-gas sampling results. Results taken during operation, or immediately after shutdown, can be used to assess the spatial extent of contamination and composition of the vapors. After the system is shut down, vapors will begin to migrate away from the source and equilibrate on a larger scale. True soilvapor concentrations can be measured once equilibrium concentrations are attained in the sampling zone; at least two sampling times will be required to determine that equilibration has occurred. Due to the diffusion of vapors, samples taken after shutdown are not good indicators of the spatial extent of the contaminated zone.

Other Factors

Increased Biodegradation

It is often postulated that because the air supply to the vadose zone is increased, the natural aerobic microbiological activity is increased during venting. While the argument is plausible and some laboratory data are available (Salanitro et al. 1989), conclusive evidence supporting this theory has yet to be presented. This is due in part to the difficulty in making such a measurement. A mass balance approach is not likely to be useful because the initial spill mass is generally not known with sufficient accuracy. An indirect method would be to measure CO_2 levels in the extraction well

vapors, but this in itself does not rule out the possibility that O_2 is converted to CO_2 before the vapors pass through the contaminated soil zone. The best approach is to measure the O_2/CO_2 concentrations in the vapors at the edge of the contaminated zone, and in the vapor extraction wells. If the CO_2/O_2 concentration ratio increases as the vapors pass through the contaminated soil, one can surmise that a transformation is occurring, although other possible mechanisms (inorganic reactions) must be considered. An increase in aerobic microbial populations would be additional supporting evidence.

In Situ Heating/Venting

The main property of a compound that determines whether or not it can be removed by venting is its vapor pressure, which increases with increasing temperature. Compounds that are considered non-volatile, therefore, can be removed by venting if the contaminated soil is heated to the proper temperature. In situ heating/venting systems utilizing radio-frequency heating and conduction heating are currently under study (Dev et al. 1988). An alternative is to reinject heated vapors from catalytic oxidation or combustion units into the contaminated soil zone.

Air Sparging

Due to seasonal ground water level fluctuations, contaminants sometimes become trapped below the water table. In some cases ground water pumping can lower the water table enough to expose this zone, but in other cases this is not practical. One possible solution is to install air sparging wells and then inject air below the water table. Vapor extraction wells would then capture the vapors that bubbled up through the ground water. To date, success of this approach has yet to be demonstrated. This could have a negative effect if foaming, formation plugging, or downward migration of the residual occurred.

Application of the Design Approach to a Service Station Remediation

In the following, the use of the approach discussed previously and outlined in Figure 2, is demonstrated for a service station remediation.

Preliminary Site Investigation

Prior to sampling it was estimated that 2000 gallons of gasoline had leaked from a product line at this operating service station site. Several soil borings were drilled and the soil samples were analyzed for total petroleum hydrocarbons (TPH) and other specific compounds (benzene, toluene, xylenes) by a heated-headspace method utilizing a field GC-FID. Figure 15 summarizes some of the results for one transect at this site. The following relevant information was collected:

- Based on boring logs there are four distinct soil layers between 0 - 18m (0 - 60 ft) below ground surface (BGS). Figure 15 indicates the soil type and location of each of these layers.
- Depth to ground water was 15m, with fine to medium sand soils.

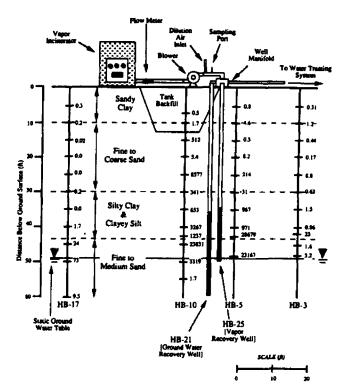


Figure 15. Initial total hydrocarbon distribution [mg/kg-soil] and location of lower zone vent well.

- The largest concentrations of hydrocarbons were detected in the sandy and silty clay layers adjacent to the water table. Some residual was detected below the water table. Based on the data presented in Figure 15 it is estimated that ~ 4000kg of hydrocarbons are present in the lower two soil zones.
- Initially there was some free-liquid gasoline floating on the water table: this was subsequently removed by pumping. A sample of this product was analyzed and its approximate composition (~20 percent of the compounds could not be identified) is listed in Table 2 as the "weathered gasoline." The corresponding boiling point distribution curve for this mixture has been presented in Figure 3.
- Vadose zone monitoring installations similar to the one pictured in Figure 14 were installed during the preliminary site investigation.

Deciding if Venting Is Appropriate

For the remainder of the analysis the contaminated soils located just above the water table will be the focus.

 What contaminant vapor concentrations are likely to be obtained?

Based on the composition given in Table 2, and using Equation 1, the predicted saturated TPH vapor concentration for this gasoline is:

 $C_{est} = 220 \text{ mg/L}$

Using the "approximate" composition listed in Table 2 yields a value of 270 mg/L. The measured soil-vapor concentration obtained from the vadose zone monitoring well was 240 mg/L. Due to composition changes with time, this will be the maximum concentration obtained during venting.

 Under ideal flow conditions is this concentration great enough to yield acceptable removal rates? Equation 4 was used to calculate $R_{acceptable}$. Assuming $M_{spill} = 4000$ kg and $\tau = 180$ d, then:

R_{acceptable} = 22 kg/d

Using Equation 2, $C_{est} = 240 \text{ mg/L}$, and Q = 2800 J/min (100 cfm):

 $R_{est} = 970 \text{ kg/d}$

which is greater than Racceptable.

 What range of vapor flow rates can realistically be achieved?

Based on boring logs, the contaminated zone just above the water table is composed of fine to medium sands, which have an estimated permeability 1 < k < 10 darcy. Using Figure 5, or Equation 5, the predicted flow rates for an extraction well vacuum $P_w = 0.90$ atm are:

 $0.04 < Q < 0.4 \text{ m}^3/\text{m-min}$ $R_w = 5.1 \text{cm}, R_1 = 12 \text{m}$ $0.43 < Q < 4.3 \text{ ft}^3/\text{ft-min}$ $R_w = 2.0 \text{ in}, R_1 = 40 \text{ ft}.$

The thickness of this zone and probable screen thickness of an extraction well is about 2m (6.6 ft). The total flow rate per well through this zone is estimated to be 0.08<Q<0.8 m³/min (2.8 cfm<Q<28 cfm).

 Will the contaminant concentrations and estimated flow rates produce acceptable removal rates?

Using C_{est}=240 mg/L, the maximum removal rates likely to be obtained are calculated from Equation 2:

 $28 \text{ kg/d} < (R_{est})_{max} < 280 \text{ kg/d}.$

To be conservative, we will guess that only 50 percent of the vapor actually flows through contaminated soils, so our estimated removal rate per well will be half of these values. The estimated acceptable removal rate $R_{acceptable} = 22 \text{ kg/d}$ falls within this range. Of course this calculation did not take into account the possibility of vapor concentration decreases during venting. This will be taken into account in the next subsection.

• What residual, if any, will be left in the soil?

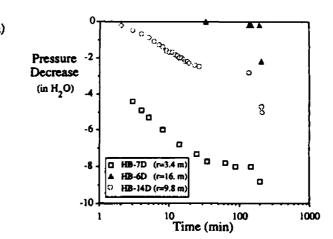
A target cleanup level for most gasoline spill sites is <1000 mg/kg TPH residual; in some states the target level is <100 mg/kg TPH. If the initial residual level is ~10,000 ppm, then at least 90 percent of the initial residual needs to be removed. According to the curves in Figure 8, which represent the maximum removal rates for the gasoline analyzed at this site, approximately 100 l-vapor/g-residual will have to pass through the contaminated zone to achieve this target. Based on our estimated initial residual of 4000kg TPH, 4 x 10^s l-vapor are required. Over a six-month period this corresponds to an average flow rate Q=1.5 m³/min (54 cfm). Recall that since this corresponds to the maximum removal rate, it is the minimum required flow rate.

 Are there likely to be any negative effects of soil venting?

Given that the contaminated soils are located just above and below the water table, water table upwelling during venting must be considered here.

Air Permeability Test

Figure 16 presents data obtained from the air permeability test of this soil zone. In addition to vapor extraction tests, air injection tests were conducted. The data are analyzed in the same manner as discussed for vapor extraction tests. Accurate flow rate (Q) values were not measured, therefore, Equation 17 was used to



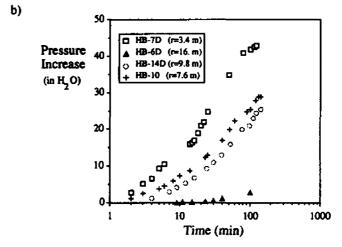


Figure 16. Air permeability test results: (a) vapor extraction test; (b) air injection test. [In H₂O] denote vacuums expressed as equivalent water column heights.

determine the permeability to vapor flow. The k values ranged from 2 to 280 darcys, with the median being ~8 darcys.

System Design

• Number of vapor extraction wells:

Based on the 8 darcys permeability, and assuming a 15cm diameter (6 in) venting well, a 2m screened section, $P_w = 0.90$ atm (41 in H_2O vacuum) and $R_1 = 12$ m, then Equation 5 predicts:

 $Q = 0.7 \text{ m}^3/\text{min} = 25 \text{ cfm}$

Based on the preceding discussion, a minimum average flow rate of 1.5 m³/min is needed to reduce the residual to 1000 ppm in six months. The number of wells required is then 1.5/0.7 = 2, assuming that 100 percent of the vapor flows through contaminated soils. It is not likely that this will occur, and a more conservative estimate of 50 percent vapor flowing through contaminated soils would require that twice as many wells (four) be installed.

A single vapor extraction well (HB-25) was installed in this soil layer with the knowledge that more wells were likely to be required. Its location and screened interval are shown in Figure 15. Other wells were installed in the clay layer and upper sandy zone, but in this paper only results from treatment of the lower contaminated 200ne will be discussed. A ground water pumping well was installed to maintain a 2m drawdown below the static water level. Its location is also shown in Figure 15.

System Monitoring

Three vadose monitoring wells similar in construction to the one pictured in Figure 14 were installed so that the soil temperature, soil-gas concentrations, and subsurface pressure distribution could be monitored at three depths. One sampling port is located in the zone adjacent to the aquifer. The vapor flow rate from HB-25 and vapor concentrations were measured frequently, and the vapor composition was determined by GC-FID analysis. In addition, the water level in the ground water monitoring wells was measured with the system pictured in Figure 13b. The results from the first four months of operation are discussed in following text

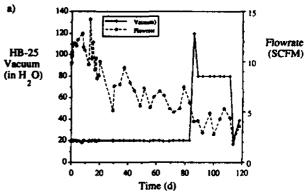
In Figure 17a the extraction well vacuum and corresponding vapor flow rate are presented. The vacuum was maintained at 0.95 atm (20 in H₂O vacuum), and the flow rate was initially 12 scfm. It gradually decreased to about 6 scfm over 80 d. For comparison, Equation 5 predicts that Q=12 cfm for k=8 darcys. Increasing the applied vacuum to 0.70 atm (120 in H₂O vacuum) had little effect on the flow rate. This could be explained by increased water table upwelling, which would act to decrease the vertical cross section available for vapor flow. The scatter in the flow rate measurements is probably due to inconsistent operation of the ground water pumping operation, which frequently failed to perform properly.

Figure 17b presents the change in vapor concentration with time. Fifteen specific compounds were identified during the GC-FID vapor analyses; in this figure the total concentration of known and unknown compounds detected between five boiling point ranges are presented:

methane - isopentane (<28 C) isopentane - benzene (28 - 80 C) benzene - toluene (80 - 111 C) toluene - xylenes (111 - 144 C) >xylenes (>144 C).

There was a shift in composition toward less volatile compounds in the first 20 days, but after that period the composition remained relatively constant. Note that there is still a significant fraction of volatile compounds present. Within the first two days the vapor concentration decreased by 50 percent, which corresponds to the time period for the removal of the first pore volume of air. Comparing the subsequent vapor concentrations with the concentrations measured in the vadose zone monitoring wells indicates that only (80 mg/L)/(240 mg/1)*100=33% of the vapors are flowing through contaminated soil.

Figure 18a presents calculated removal rates (flow rate x concentration) and cumulative amount (1 gal = 3 kg) removed during the first four months. The decrease in removal rate with time is due to a combination of decreases in flow rate and hydrocarbon vapor concentrations. After the first four months approximately one-fourth of the estimated residual has been



[in $\rm H_2O$] denote vacuums expressed as equivalent water column heights

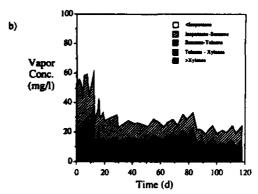
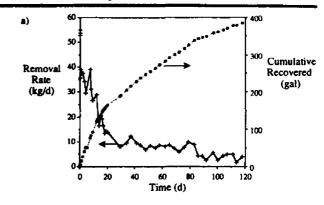
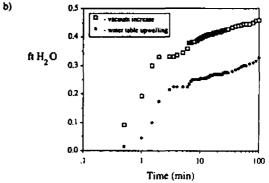


Figure 17. Soil-venting results: (a) vacuum/flow rate data, (b) concentration/composition data.





[ft H₂O] denote vacuums expressed as equivalent water column heights

Figure 18. Soil-venting results: (a) removal rate/cumulative recovered, (b) water table rise.

removed from this lower zone.

On day 80 the vacuum was increased from 20 - 120 in H₂O vacuum and the subsequent increase in subsur-

face vacuum and water table upwelling was monitored. Figure 18b presents the results. Note that the water table rise paralleled the vacuum increase, although the water table did not rise the same amount that the vacuum did.

Figure 19 compares the reduced measured TPH vapor concentration C(t)/C(t=0) with model predictions. C(t=0) was taken to be the vapor concentration after one pore volume of air had passed through the contaminated zone (=80 mg/L), m(t=0) is equal to the estimated spill mass (=4000 kg), and V(t) is the total volume of air that has passed through the contaminated zone. This quantity is obtained by integrating the total vapor flow rate with time, then multiplying it by the fraction of vapors passing through the contaminated zone ϕ (=0.33). As discussed, the quantity ϕ was estimated by comparing soil-gas concentrations from the vadose zone monitoring installations with vapor concentrations in the extraction well vapors. There is good quantitative agreement between the measured and predicted values.

Based on the data presented in Figures 15 through 19 and the model predictions in Figure 8, it appears that more extraction wells (~ 10 more) are needed to remediate the site within a reasonable amount of time (< 2 years).

Conclusions

A structured, technically based approach has been presented for the design, construction, and operation of venting systems. While an attempt has been made to explain the process in detail for those not familiar with venting operations or the underlying governing phenomena, the most effective and efficient systems can only be designed and operated by personnel with a good understanding of the fundamental processes involved. The service station spill example presented supports the validity and usefulness of this approach.

There are still many technical issues that need to be resolved in the future. The usefulness of forced or passive vapor injection wells is often debated, as well as other means of controlling vapor flow paths (impermeable surface covers, for example). A well-documented demonstration of the effectiveness of soil venting for the removal of contaminants from low-permeability soils is also needed. It is clear from the simplistic modeling results presented in this paper that venting will be less effective in such situations. Without a comparison with other viable treatment alternatives, however, it is difficult to determine if soil venting would still be the preferred option in such cases. Other topics for future study include: enhanced aerobic biodegradation by soil venting, the possibility of decreasing residual contaminant levels in water-saturated zones by air sparging/ vapor extraction, and optimal operation schemes for multiple vapor extraction well systems.

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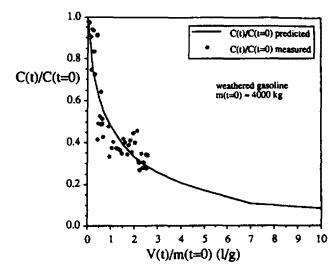


Figure 19. Comparison of model predictions and measured response.

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Biographical Sketches

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