EPA-450/3-75-064 May 1975

SUMMARY REPORT ON MODELING ANALYSIS OF POWER PLANTS FOR FUEL CONVERSION

U.S. ENVIRONMENTAL PROTECTION AGENCY
Office of Air and Waste Management
Office of Air Quality Planning and Standards
Research Triangle Park, North Carolina 27711

SUMMARY REPORT ON MODELING ANALYSIS OF POWER PLANTS FOR FUEL CONVERSION

bу

Dr. L. Morgenstern

Walden Research Division of Abcor, Inc. 201 Vassar Street Cambridge, Massachusetts 02139

Contract No. 68-02-1377, Task 2 Program Element No. 2ACl29/2AH136

EPA Project Officer: Connally Mears

Prepared for

ENVIRONMENTAL PROTECTION AGENCY Office of Air and Waste Management Office of Air Quality Planning and Standards Research Triangle Park, N. C. 27711

May 1975

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Publication No. EPA -450/3-75-064

ABSTRACT

This report presents a summary of the air quality modeling analysis for the selected power plants. Selected units within specific plants were considered candidates for fuel conversion from oil- to coal-firing as a result of the oil shortage and energy crisis of 1973-1974. A study was conducted to evaluate the impact these candidate conversions would have on ambient sulfur dioxide and particulate concentrations. The study is intended to add to the overall analysis of the individual plants being conducted by EPA, but not by itself to define precise problems associated with the conversion or to develop exact solutions.

In considering whether conversions would allow attainment of primary standards, no allowance was made for contributions from sources other than power plants. Furthermore, no consideration was given to the provisions of the Energy Supply and Environmental Coordination Act (ESECA, 1974), which requires other limiting conditions (e.g., Primary Standard Conditions.) Thus, a more complete analysis in terms of ESECA requirements might significantly alter the total amount of coal which could be substituted.

A brief synopsis of the background for this study is presented in the introduction to this report. This is followed by a description of the analysis procedure and a presentation of the summary results.

Of the 63 power plants modeled for 1972 base case operations, SO_2 emissions from approximately 7 plants resulted in concentrations which exceeded the primary 24-hour SO_2 standard at nominal load, exclusive of other background source contributions. Similarly, concentrations from approximately 10 plants were predicted to exceed the standard by themselves under maximum load operation. Fuel switch strategies under both nominal and maximum load operations indicated that emissions from approximately 16 of the candidate plants for conversion would alone produce 24-hour SO_2 concentrations which exceed the primary standard. It should be noted that possible conversion combinations were examined at 43 of the 63

power plants and that the additional 20 power plants were included for possible significant interaction.

Emissions from none of the plants produced concentrations which alone exceeded the primary 24-hour particulate standard for 1972 operations under either nominal or maximum load. Under fuel switch alternatives for both nominal and maximum load operation, 7 of the plants considered for conversion exceeded the primary 24-hour particulate standard by themselves. No annual standards were exceeded by any of the 63 plants alone.

The study is intended only to add to the overall analysis of the specific plants being conducted by EPA. Decisions on final evaluations based on the material presented in the separate reports pertaining to specific plants should consider the data, assumptions, and procedures used in this analysis, as well as a variety of important factors not considered in this study.

ACKNOWLEDGEMENTS

The summary results presented in this report for a modeling analysis of power plants for fuel conversion are based on studies performed by EPA and Walden Research Division of Abcor, Inc. An earlier analysis of 8 AQCRs was conducted by the Monitoring and Data Analysis Division of the Office of Air Quality Planning and Standards, Office of Air and Waste Management. This was followed by a similar analysis of 43 AQCRs conducted by Walden, sponsored jointly by MDAD and by Strategies and Air Standards Division, OAQPS, OAWM [1]. These earlier studies were performed with a projected low-sulfur coal deficit in mind and did not address the prospect of fuel conversions.

The EPA project officer for this latest analysis was C.E. Mears, and the Walden project manager was P. Morgenstern, assisted by Dr. L. Morgenstern. The project was aided by the cooperation and assistance provided by D.H. Barrett and R.F. Lee of MDAD and by J.L. McGinnity of SASD. The technical staff at Walden who contributed significantly to this project are: F. Banta, R. Buerschaper, P. Cole, L. Fereshetian, S. Goward, P. Horowitz, B. Kemerer, G. MacWilliam, E. Rich, J. Sacco, and R. Stockdale.

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I. INTRODUCTION

This summary report covers an air quality modeling analysis of a number of power plants which were considered candidates for fuel conversion from oil- to coal-firing as a result of the oil shortage and energy crisis of 1973-1974. The purpose of the study was to evaluate the impact on ambient sulfur dioxide and particulate concentrations if selected units within specific plants were converted to coal. The study was intended to add to the overall analysis of the given plants being conducted by EPA, but not by itself to define precise problems or to develop exact solutions.

This report summarizes the results obtained from an analysis of 63 power plants located in the 17 eastern Air Quality Control Regions (AQCRs) listed in Table 1. The study results are presented by the Group numbers shown in Table 1. It should be noted that not all power plants in each AQCR were considered in this analysis. The 63 power plants considered are listed by AQCR in Tables 2a-e and include those 43 examined for possible conversion and those 20 included for possible interaction. A summary of the generating units which are candidates for conversion at the plants is included in Tables 2a-e.

The procedure applied in the analysis examined two basic situations: (1) 1972 operations and (2) with specified fuel substitutions for selected units at certain plants. A single-source model was used to calculate both annual and 24-hour $\rm SO_2$ and particulate concentrations from each power plant. Where interactions of concentration levels between adjacent power plants are significant, supplementary modeling calculations were used to account for the joint impact of two or more facilities. No contribution of $\rm SO_2$ or particulate was included for other types of sources in the area of the power plants. These contributions could be very significant.

Any decisions based on the material presented in this report pertaining to individual plants should fully consider the input data available for the model, the assumptions on which the model is based, and the procedures followed in conducting the analysis. The final evaluation for a

given plant should consider all relevant data on the plant and must recognize the inherent limitations resulting from the data and procedures used in this modeling effort. Other factors which should, if possible, be considered include contributions of other sources, projected growth for the region, measured air quality data, known downwash or fumigation problems, unique topographic features, nearby land use patterns and population distributions, more specific operational data for the plant, impact of units new since 1972, meteorological studies specific for the area, and additional studies or findings by other investigators. Only a full consideration of all these data will lead to a balanced and reasonable decision.

This study was performed prior to the enactment of the Energy Supply and Environmental Coordination Act of 1974 (ESECA). ESECA places a number of environmental and other constraints on possible conversions. None of these constraints was considered in this study. Definitive evaluations required by ESECA could significantly alter the results obtained herein. However, this study has served to demonstrate that selective conversions to coal could be made, with appropriate environmental safeguards, and that such conversions could have a significant impact on the oil shortage.

II. METHOD OF ANALYSIS

An overview of the method of analysis is presented by the flow diagram in Figure 1. This chart shows the relationship among three major task elements and indicates further subtask components within each of these.

A. SOURCE INPUT DATA

Source data required as input to the diffusion models include SO_2 and particulate emission rate, stack height and diameter, stack gas exit velocity, and stack gas temperature. Furthermore, the change in load demand with time of year is also input to the models.

Annual reports to the Federal Power Commission on Steam-Electric Plant Air and Water Control Data (FPC Form 67) provide the basic reference for compilation of this source input data. Reports on operations for the year 1972 were the most recent currently available, while complete design information for individual boiler and stack units was reported in 1969, with any modifications shown in subsequent reporting periods. A compilation of the operations and design information was transcribed into computer format for processing.

A number of plants analyzed currently utilize both oil and natural gas as fuels. Modeling of these plants for 1972 operations under nominal load was based on the reported annual consumption of these fuels. However, analysis of maximum load operation was based on 100% utilization of fuel oil.

It should be emphasized that the modeling was based on only 1972 operations. The impact of any new units after 1972 was not included in this analysis due to lack of sufficient data. Information on new units planned through 1976 is included in the footnotes to Table 2a-e.

The modeling analysis for those plants with units considered candidates for conversion to coal was based on switching both oil and

natural gas consumption for those units. Wherever appropriate, collection efficiencies from installed particulate collection equipment were applied in calculating stack emissions.

Fuel quality parameters (percent sulfur and percent ash) for the coal which the plant might be required to burn were estimated by EPA from data on current and projected supplies. Walden estimated coal heat content based on an average of 12,500 BTU/pound. For existing pollution control devices within the plant, a control efficiency was provided by EPA after considering design and test data, recent history of use, and estimations from local agencies and the power companies. In so doing, it was recognized that an electrostatic precipitator which has not been in use, or which has been used in conjunction with an oil-fired boiler, will operate at an efficiency significantly less than the design efficiency for an extended period of time.

The conversion of oil to coal annual fuel use was obtained either by design or by BTU equivalent. If both the design firing rate for coal and oil were available they were ratioed to the actual 1972 oil use. However, if the design firing rate of coal was not given, the fuel use was converted on a BTU equivalent basis, with the assumed coal heating value of 12,500 BTU/pound. Fuel conversion on a design basis was preferred because the annual coal equivalent determined would not exceed that for which the plant was designed, which it conceivably could if considered solely on a BTU equivalent basis.

B. METEOROLOGICAL DATA

For an individual plant analysis, the meteorological data assembled consist of (1) hourly surface weather observations in standard card image format, and (2) twice daily mixing height tabulations. The year 1964 was selected for the analysis because it is the only one which satisfies the dual requirement of hourly surface data, and wind direction azimuth recorded

to the nearest 10 degree sector.

The surface and upper air data are preprocessed by a computer program. Among the different functions performed by this routine are:

- · Screening of all data for completeness
- Determination of hourly stability classification
- Interpolation of twice daily mixing height data to hourly values

The output of this preprocessing operation yields a set of meteorological data for input to the modeling analysis.

C. SITE DATA

A principal site factor which can influence the impact on ground-level concentrations from power plant operations is the topography of the surrounding terrain. Isolated elevated terrain features such as nearby hills or bluffs can be severely impacted by plume transport along selected azimuth directions. In other locations, the power plant may be located in a valley with elevated terrain surrounding the plant site. Under certain conditions, lateral plume dispersion may be restricted by the valley walls.

The location of the power plant relative to urban areas also can influence the impact of plant operations on ambient concentration levels. Consequently, specification of the urban/rural characterization of the plant site location is an input parameter to the modeling analysis.

In order to assess both of these site factors, the plant location was identified on appropriate scale topographic maps of the area. The UTM coordinates of the plant location are used for this purpose. Significant terrain features in the vicinity of this site were considered in the modeling analysis. For those plant sites where elevated terrain was present in the vicinity, the modeling analysis considered this topographic

factor by the application of a terrain adjustment procedure described in Appendix A.

The topography at other plants also showed the surrounding terrain at higher elevations than those of the plants. Moreover, the calculated plume height from at least one stack at these plants was lower than the surrounding terrain. The analysis considered this factor by the application of a special model designed to evaluate ground-level concentrations for the case of elevated receptor sites in valley locations (see Appendix A). The scope of the analysis conducted with this model was designed to determine representative maximum concentration levels. Because plume dispersion from power plants located in valley sites constitutes a complex interaction of source factors, terrain factors, and meteorological factors, a more exhaustive and detailed analysis of the specific power plant sites is desirable prior to finalizing the evaluation of these plants.

Because of extreme building heights in the Manhattan area, a special building height adjustment was also used for some of the plants in the New York City area. The effect of the skyscrapers considered that the air intake ducts are located on every tenth floor. Based on an average skyscraper height of 30 floors and ten feet per floor, the special analysis was modeled with a 300-foot building height adjustment.

The geographic proximity of several plant sites provided the potential for significant interaction of ground-level concentrations to occur. This factor was also considered during detailed analysis of maximum concentration levels in the vicinity of these sites.

D. DISPERSION MODELING

The procedure for modeling analysis of power plant operations consists of the application of a sequence of atmospheric diffusion models,

as illustrated in Figure 1.

A single-source model was used to calculate both annual and 24-hour maximum particulate and ${\rm SO}_2$ concentrations from 48 power plants in this study.

This model was developed recently by the Meteorology Laboratory (NERC, RTP) of EPA. It employs a Gaussian plume formulation and Brigg's plume rise equation and uses hourly observations of meteorological conditions. A further description of the model is included in Appendix A. * As applied herein, the model calculates estimated 24-hour average concentrations at a preselected field of receptors for each day of the year. The annual average concentration for each receptor is also calculated. Where interactions between the power plants are significant, supplementary calculations are made to account for this factor.

Some 35 of these 48 plants had surrounding terrain considered to have a significant effect on predicted concentrations. A terrain model, described in Appendix A, considered the difference between the plant elevation and the elevation at each receptor for 31 plants in Groups I-IV. Plants treated with this model in Groups I-IV only are designated by the letter "E" on Tables 2a-d. The four plants in AQCR 42 which were treated with an average terrain adjustment procedure are designated on Table 2e by the symbol "TA". This average terrain adjustment procedure is also described in Appendix A. Plants with no designation on this same table were treated with the flat version of the single-source model.

The model used to estimate short-term concentrations for 15 plants is one previously developed by EPA for application to sources located in complex terrain. The general features of this model are also described in Appendix A. Plants examined with this model are designated by the letter "V" on Tables 2a-e.

A number of significant modifications were performed by Walden to increase computation efficiency and application flexibility.

Since only power plant operations were being modeled, it was not possible to perform a detailed calibration of the model using measured air quality data. The calculated values of concentration are considered to be reasonable estimates of anticipated concentrations using best available modeling techniques and readily available data.

E. MAXIMUM LOAD VERSUS NOMINAL LOAD OPERATIONS

Emission data input to the single-source model is based on average monthly operations for each month of the year. Of course, the level of power plant operations varies from day to day; however, the FPC data are only available on a monthly basis. A power plant could quite possibly operate at near maximum rated capacity for 24 hours, especially in an industrialized region. Such operations would not be apparent from the monthly data. If these operations were coincident with the days of highest predicted concentrations, the model's maximum predictions could be significantly low.

Therefore, the analysis investigated two situations, as follows:

Nominal Load Case - This presents maximum concentrations calculated by the model based upon average monthly emission rates.

Maximum Load Case - This case was calculated assuming the plant to be operating at 95% of rated capacity. Concentrations were predicted for the 20 highest concentration days under nominal load. A 10% safety factor was subsequently added to these predicted concentrations because the maximum load case involves a greater plume rise, and a somewhat higher concentration may therefore occur on a different day and at a different receptor.

Ground-level concentrations arising from nominal and maximum operating loads can be expected to differ, due to the joint effect of changes in emission rates, with corresponding changes in stack gas exit velocity and temperature. The specific interaction of these factors can produce higher concentrations under either nominal or maximum load conditions. Modeling of both cases provides a reasonable estimate of the range of

possible values and permits identification of the maximum <u>concentration</u> case.

F. MAXIMUM CONCENTRATION CONTOUR MAPS

The contour maps included in the four group reports [2] were produced with the SYMAP [3] line printer graphics program, which graphically depicts spatially arranged quantitative information. An example contour map which connects all points having the same numeric value is shown in Figure 2. Isopleths are plotted by interpolation from the concentrations at an average of seven receptors. Small digits appear at the receptor locations and indicate the range of values at each receptor. The population densities were calculated from the 1970 Census [4] and xeroxed onto United Stated Geological Survey quadrangle maps which were microfilmed and adjusted to proper scale.

It should be noted that all 24-hour values represent the worst day for any particular receptor; the map does not represent any single day, but rather is a composite of all worst days. Also, it should be noted that these concentration contour maps were not available for the AQCR 42 study and will, therefore, not be found in that report.

III. DISCUSSION OF RESULTS

A summary of the 1972 power plant operations evaluated is presented in Tables 2a-e. Conversions were examined for 14 power plants in Group I; for 9 power plants in Group II; for 9 power plants in Group III; for 7 power plants in Group IV; and for 4 power plants in AQCR 42, as shown in Tables 2a-e.

It should be emphasized that these results include only consideration of power plant emissions. A complete analysis would also have to give consideration to other factors, which include contributions of other sources, projected growth for the region, measured air quality data, known downwash or fumigation problems, unique topographic features, nearby land use patterns and population distributions, more specific operational data for the plant, impact of units new since 1972, meteorological studies specific for the area, and additional studies or findings by other investigators.

It was estimated that, for 1972 operations, the primary 24-hour SO_2 standard was exceeded under nominal load operation by 7 plants and under maximum load operation by 10 plants. None of the plants exceeded the 24-hour particulate standard under 1972 operation. Of the 43 plants analyzed for conversion, 16 were calculated to exceed the 24-hour SO_2 standard under both nominal and maximum load operations. Seven of the 43 plants were estimated to exceed the 24-hour particulate standard under both nominal and maximum load operations. None of the plants was calculated to exceed the annual standards under either 1972 fuel use or fuel conversion strategies.

The total 1972 fuel use for the 63 plants examined is summarized in Table 3. Also shown is the potential reduction in fuel oil and natural gas annual consumption under fuel conversion options for the 26 plants where <u>no</u> standards under any load case were exceeded. Projected annual coal use at these plants would be about 19 million tons, while potential oil savings would be about 3 billion gallons per year, and potential natural gas savings about 5 billion cubic feet per year.

The power plants analyzed by application of the complex terrain model are reported only on the basis of predicted maximum 24-hour concentration. Short-period concentration levels are far more critical to maintaining ambient air quality standards than long-term average concentration levels in these situations.

Information on plant fuel use and operating parameters was included in the separate reports prepared during the study [2,5], along with the estimates of individual plant impact on air quality and interactions between plants. An outline of the tables included in these separate reports is included here in Appendix B. The five individual reports may be obtained from the Air Pollution Technical Information Center (MD #18), Environmental Protection Agency, Research Triangle Park, North Carolina 27711.

IV. CONCLUSIONS

The analysis of the impact of SO_2 and particulate concentrations from the 63 power plants in the 17 eastern AQCRs concerned indicated the following broad conclusions:

- New coal use at the 26 (of 43) power plants considered for possible conversion where no standards were exceeded is approximately 19 million tons.
- Potential annual fuel oil savings at these plants would be approximately 3 billion gallons.
- Annual natural gas savings would be approximately 5 billion cubic feet.

The analysis has indicated that the partial conversion of selected east coast power plants would appear to offer a feasible alternative for partially alleviating the oil shortage of the east coast area. Further studies are required to determine appropriate environmental safeguards as required by ESECA.

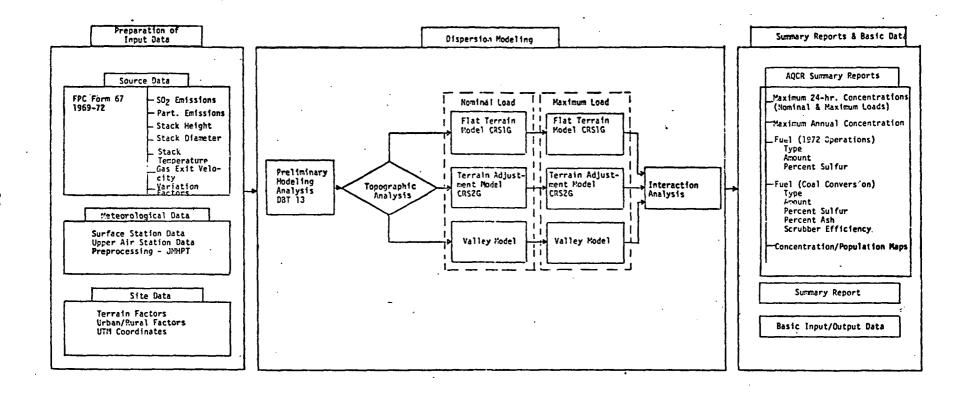


Figure 1. Power Plant Analysis Procedure

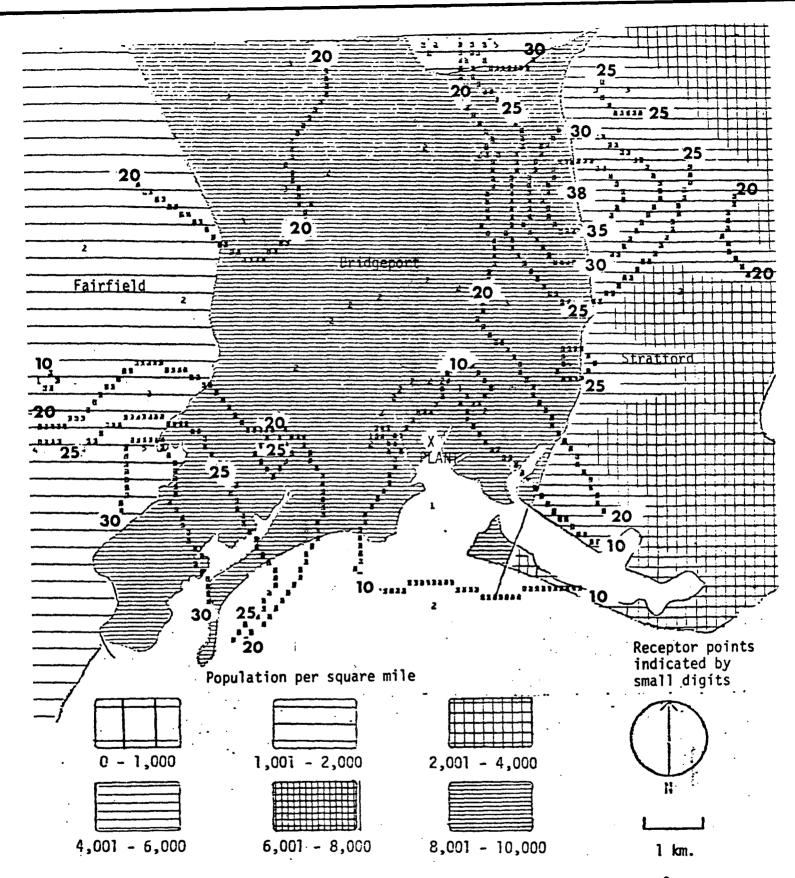


Figure 2. Modeling Analysis of Maximum 24-hour SO₂ Concentrations (µg/m³)

For Example Plant Under 1972 Operations - Nominal Load

TABLE 1
LISTING OF AQCRS ANALYZED BY WALDEN*

AQCR Name	Number	Group Number
New Jersey-New York-Connecticut	43	I
New Jersey	150	I
Hudson Valley	161	I
Metropolitan Philadelphia	45	· II
National Capital	47	III
West Central Florida	52	III
Eastern Shore	114	III
Southern Maryland	116	III
Southern Central Plain	170	III
State Capital	225	III
Hampton Roads	223	III
New Hampshire-Maine	107	IV
Metropolitan Boston	119	IV .
Metropolitan Providence	120	IV
Merrimack Valley-Southern New Hampshire	121	IV
Eastern Connecticut	41	IV
Hartford-New Hampshire- Springfield	42	AQCR 42 report

^{*} Not all power plants in each AQCR were analyzed. See Table 2 for those included herein. Other plants are being examined in a subsequent modeling effort by Walden for EPA.

-	AQCR	Company/Plant*	City/State	Oil Us Amount (** (10 ³ bbl)	Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	43	United Illuminating Company Bridgeport Harbor "E" 1972 Operations	Bridgeport, Ct.	6,603	0.6		••		
		Steel Point "E" 1972 Operations	Bridgeport, Ct.	1,556	0.6				
16	er E	Orange & Rockland Utilities, Inc. Lovett "V" 1972 Operations Switch Units 4,5	Tomkins Cove/NY	3,363 524	0.7 0.7	 664:	 3.1	 15	 90 .
	•	Bowline "V" 1972 Operations***	Haverstraw/NY	2,012	0.4				
		Long Island Lighting Company							
•		Barrett 1972 Operations Switch Unit 10 Far Rockaway	Island Park/NY Far Rockaway/NY	3,399 1,728	0.9 0.9	 350	2.5	15	80
		1972 Operations Switch Unit 40	Tal Nockaway, III	929 	0.5	209	3.0	15	80

[&]quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

This does not include consideration of a new 621 MW unit projected for 1974 and a new 600 MW unit projected for 1976.

(continued)

, AQ	CR	Company/Plant*	City/State	0i1 Uso Amount(**) : (10 ³ bb1)	e Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
4	13	Long Island Lighting Company Port Jefferson "E" 1972 Operations Switch Units 30,40	Port Jefferson/NY	4,405 653	2.4 2.4	 782	3.0	15	 85
		Public Service Electric & Gas Compar Bergen 1972 Operations Switch Units 1,2	N <u>y</u> Sayreville/NJ	4,297 	0.3	1,253	2.0	15	 90
•	·	Jersey Central Power & Light Sayreville "E" 1972 Operations Switch Units 7,8	Sayreville/NJ	3,381 862	0.3 0.3	 649	1.5	 15	 none
		Werner "E" 1972 Operations Switch Unit 4	South Amboy/NJ	1,012 313	0.3 0.3	163	3.0	10	 85
	•	Consolidated Edison of New York, Inc. Ravenswood 1972 Operations Switch Unit 30N, 30S	Queens/NY	12,904 6,410	0.4	1,551	3.0	15	 99

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

	AQCR #	Company/Plant*	City/State	Oil Us Amount (** (10 ³ bb1)	Se Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	43	Consolidated Edison of New York, In Astoria 1972 Operations*** Switch Units 10,20,30,40,50	Queens/NY	8,997 	0.4	 2,177	 2.5	 10	 97
		74th Street 1972 Operations	Manhattan/NY	_982	0.3	_ 			÷=
		<u>Waterside</u> 1972 Operations	Manhattan/NY	2,494	0.5				
8 .		Arthur Kill 1972 Operations Switch Unit 30	Staten Island/NY	6,197 3,190	0.4 0.4	710	3.0	15	95
		Norwalk Harbor "E" 1972 Operations Switch Units 1,2	Norwalk/Ct.	3,073	0.8	₇₁₇	2.5	 15	95
	150	Atlantic City Electric Company England 1972 Operations*** Switch Units 1,2	Beesley Point/NJ	2,835	0.8	 661	2.8	 10	- <u>-</u> 85
		Missouri Ave. 1972 Operations	Atlantic City/NJ			147	0.6	5.6	86

[&]quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input. This does not include consideration of new 800 MW unit projected for 1974.

^{****} This does not include consideration of a new 160 MW unit projected for 1974.

(continued)

•	AQCR +	Company/Plant*	City/State	Oil L Amount(*** (10 ³ bbl)		Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	161	Niagara Mohawk Power Company Albany "V" 1972 Operations Switch Units 1,2,3,4	Albany/ NY	4,197 	2.4	1,036	3.0	15	30
19		Central Hudson Gas & Electric Corp. Danskammer "V" 1972 Operations Switch Units 1,2,3,4	Roseton/NY	5,169	1.5	1,236	3.0	15 '	 90

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 2 b SUMMARY OF ANNUAL POWER PLANT OPERATIONS GROUP II

	AQCR #	Company/Plant *	City/State	0il U Amount(**) (10 ³ bb1)	se Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	45	Delmarva Power & Light Company Edge Moor "V" 1972 Operations***	Edge Moor/Delaware	3,421	0.7			==	
		Switch Units 1,2,3,4				766	2.5	12	65,63,57,95
		Delaware City "E" 1972 Operations	Delaware City/Delaware	1,282	3.7	355*****	r * 6.8	0.3	75,75,99
		Public Service Electric & Gas Co. Burlington "E" 1972 Operations Switch Stacks 5,6,7	Burlington/NJ	4,426 174	0.3 0.3	 1,085	 210	15	85 , 90
20		Mercer "E" 1972 Operations	Trenton/NJ			936	1.4	11	99
•		Atlantic City Electric Company Deepwater 1972 Operations*** Switch Units 1,8	Pennsgrove/NJ	4,073 2,779	0.3 0.3	 420	3.0	 15	90,85
		Philadelphia Electric Company Barbadoes "E" 1972 Operations**** Switch Units 31,41	Norristown/Penn	1,406 2	0.6 0.6	 389	2.5	 10	 94
		Cromby "V" 1972 Operations Switch Units 1,2	Cromby/Penn	2,895	0.5	363 1,047	2.5 2.3	9.1 10	90 90

[&]quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input. This does not include consideration of a new 378 MW unit projected for 1973. Includes 1,263 x 10^6 cu.ft. natural gas. Includes 2,835 x 10^6 cu.ft. natural gas.

^{*****} Includes 1,803 x 10^6 cu.ft. natural gas. ****** Petroleum coke.

GROUP II (continued)

,	AQCR #	Company/Plant*	City/State	0il Us Amount(**) (10 ³ bb1)		Coal Angunt (**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	45	Philadelphia Electric Company Chester "V" 1972 Operations**** Switch Units 18,20	Chester/Penn	1,311	0.6	 374	3.0	10	 80
		Eddystone "V" 1972 Operations***	Eddystone/Penn	56	0.5	1,478	2.0	8.4	98,99
		Schuylkill "E" 1972 Operations	Philadelphia/Penn	4,257	0.7				 .
21		Southwark "E" 1972 Operations Switch Units 11,12,21,22	Philadelphia/Penn	4,678 	0.7	1,214	3.0	10	40,25,35,45
		<u>Delaware "E"</u> 1972 Operations Switch Units 71,81	Philadelphia/Penn	2,939 49	0.6	 687	3.0	10	 95
		Richmond "E" 1972 Operations Switch Units 63,64	Philadelphia/Penn	4,775 2,283	0.6 0.6	650	3.0	10	 75

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

^{***} This does not include consideration of a new 400 MW unit projected for 1974 and another 400 MW unit projected for 1975.

^{****} Includes 794 x 10⁶ cu.ft. natural gas.

TABLE 2 C
SUMMARY OF ANNUAL POWER PLANT OPERATIONS
GROUP III

	AQCR #	Company/Plant*	City/State	0il U: Angunt(** (10 ³ bbl)		Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
And the second s	47	Virginia Electric & Power Co. Possum Point*** "E" 1972 Operations	Dumfries/Virginia	5,048	2.3	 1,162	 2.3	13	80
	225	Switch Units 1-4 <u>Chesterfield "E"</u> 1972 Operations Switch Units 5,6 Switch Units 3,4,5,6	Chester/Virginia	13,508 4,892 2,006	2.3 2.3 2.3	2,037 2,723	2.5 2.5 2.5	15 15 15	90 90
		12th Street "E" 1972 Operations	Richmond/Virginia	246	0.2				
. 22	223	Yorktown "E" **** 1972 Operations Switch Stack 1	Yorktown/Virginia			814 832	2.0	6.1 15	98,84 98,85
	47 .	Potomac Electric Power Company Potomac River "E" 1972 Operations	Alexandria/Virginia	37	0.1	967	0.9	9.3	98,98,95,98,98
		Buzzard Point "E" 1972 Operations Switch Units 1-6	Washington/D.C.	1,069 	0.9	260	3.0	 15	99

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

^{***} This does not include consideration of a new 845 MW unit projected for 1976.

Includes 523 x 10⁶ cu.ft. natural gas.

GROUP III (continued)

	AQCR	Company/Plant*	City/State	0il Us Amount (** (10 ³ bbl)	se)Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)	
	47	Potomac Electric Power Company Benning "V" 1972 Operations	Washington/D.C.	3,556	0.9	176	0.8	9.1	0,93,93,96, 98.4,0,0	
		Chalk Point*** "E" 1972 Operations Switch Units 1,2	Aquasco/Maryland			1,297 1,297	1.7 2.3	112.4 15	99.6,98.6 95	
23	116	Dickerson "V" 1972 Operations****	Dickerson/Maryland			1,290	1.8	13	97.5	
	116	Morgantown "E" 1972 Operations Switch Units 1,2	Newburg/Maryland	7,636 	1.9	614 2,441	2.1 3.0	14.2 15	99,99; 90	
	114	Delmarva Power & Light Company of Vienna 1972 Operations Switch Units 5,6,7	Md. Vienna/Maryland	1,591 1,006	0.2 0.2		3.0	15	 0	
	170	Carolina Power and Light Company Sutton "E" ***** 1972 Operations Switch Units 1,2,3	New Hanover/N.C.	3,458 	2.1	172 971	1.1 2.5	12.7 15	80 80,98	

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

***** Includes 1,199 x 10⁶ cu.ft. natural gas.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

This does not include consideration of a new 630 MW unit projected for 1974.

^{****} This does not include consideration of a new 850 MW unit projected for 1974, and a new 850 MW unit projected for 1977.

TABLE 2 c

SUMMARY OF ANNUAL POWER PLANT OPERATIONS

GROUP III

(continued)

•	AQCR #	Company/Plant*	City/State	0il Use Amount (**) (10 ³ bbl)	ulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	52	Florida Power Company Crystal River 1972 Operations Switch Units 1,2	Citrus/Florida	• • •	2.3	2,072	4.0	 11	0,90

[&]quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 2 d SUMMARY OF ANNUAL POWER PLANT OPERATIONS GROUP IV

	AQCR	Company/Plant*	City/State	0il Us Amount(**) (10 ³ bbl)	Se Sulfur (%)	Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	107	Central Maine Power Company Mason "E" 1972 Operations Switch Units 3,4	Wiscasset/Maine	1,763 819	2.1 2.1	 202	2.5	 15	 80
~	119	New England Power Company Salem Harbor "E" 1972 Operations Switch Units 1,2,3	Salem/Massachusetts	7,987 4,694	0.7 0.7	 757	2.5	15	95 ·
, ,	120	Narragansett Electric Company South Street "E" 1972 Operations Switch Stack 12	Providence/R.I.	1,351 293	0.9 0.9	2 - 260	2.0	 20	 90
	·	New Bedford Gas & Edison Light Co. Cannon Street "E" 1972 Operations	New Bedford/Massachusetts	954	0.9				
		Marragansett Electric Company Manchester Street "E" 1972 Operations	Providence/R.I.	1,108	0.9				٠
		New England Power Company Brayton Point Station "E" 1972 Operations Switch Unit 3 Switch Unit 3 Switch Unit 3 Switch Unit 3	Somerset/Massachusetts	10,890 5,093 5,093	0.8 0.8 0.8	1,431 1,431 2,688	1.5 2.5 2.5	15 15 15	98 98 98

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 2d
SUMMARY OF ANNUAL POWER PLANT OPERATIONS

GROUP IV (continued)

	AQCR	Company/Plant*	City/State	0il Us Amount(**) (10 ³ bbl)	se)Sulfur (%)	Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
	120	Montaup Electric Company Somerset Station "E" 1972 Operations Switch Units 7,8	Somerset/Massachusetts	3,359 1,493	0.7 0.7	 463	2.5	15	 85
6)	121	Public Service Company of New Hampshire Schiller "E" 1972 Operations Switch Units 4,5	Portsmouth/N.H.	1,709 616	1.9 1.9	283	2.5	15	90
26 .	41	Connecticut Light & Power Company Montville "V" 1972 Operations Switch Units 1,2,5	Uncasville/Conn	4,548 2,964	0.9 0.9	380	3.0	15	80

^{* &}quot;E" indicates terrain model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 2e
SUMMARY OF ANNUAL POWER PLANT OPERATIONS
AQCR # 42

•	AQCR #	Company/Plant*	City/State	0il U: Amount(**) (10 ³ bbl)		Coal Amount(**) (10 ³ ton)	Use Sulfur (%)	Ash (%)	Control Efficiency (%)
· · · · · · · · ·	42	Hartford Electric Light Company South Meadow "TA" 1972 Operations	Hartford/Conn	1,934	0.8				
		Holyoke Water Power Company Riverside "V" 1972 Operations	Holyoke/Massachusetts	347	1.0				
		United Aluminating Company English"TA" 1972 Operations	New Haven/Conn	1,456	0.8			'	 ·
•		City of Holyoke Gas & Electric Dep Holyoke "V" 1972 Operations	t. Holyoke/Massachusetts	381	0.9				
		Connecticut Light & Power Company Devon "TA" 1972 Operations Switch Units 7,8	Milford/Conn	4,252 2,637	0.6 0.6	500	2.5	 15	 90
	•	Hartford Electric & Light Company Middletown "V" 1972 Operations Switch Units 1,2	Middletown/Conn	4.159 2,229	0.8 8.0	 469	 2.5	 15	· 90
		Holyoke Water Power Company Mt. Tom "V" 1972 Operations Switch Unit 1	Holyoke/Massachusetts	1,481	0.9	365	 2.5	 15	 85

^{* &}quot;TA" indicates terrain adjustment model; "V" indicates valley model; no notation indicates flat model.

^{**} Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TÄBLE 2e
SUMMARY OF ANNUAL POWER PLANT OPERATIONS
AQCR # 42
(continued)

AQCR #	Company/Plant *	City/State	0il U: Amount (** (10 ³ bbl)	se Sulfur (%)		Use Sulfur (%)	Ash (%)	Control Efficiency (%)	
42	Western Mass. Electric Company West Springfield "TA" 1972 Operations Switch Units 1,2,3 Switch Unit 3	West Springfield/Mass	1,711 884	1.0	557 360	2.5	7- 15 15	 90 95	

^{* &}quot;TA" indicates terrain adjustment model; "V" indicates valley model; no notation indicates flat model.

Total plant fuel use for either 1972 operations or fuel switch indicated. For plants with units designated as convertible, coal use includes any burned in 1972 plus that resulting from conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 3
SUMMARY OF RESULTS

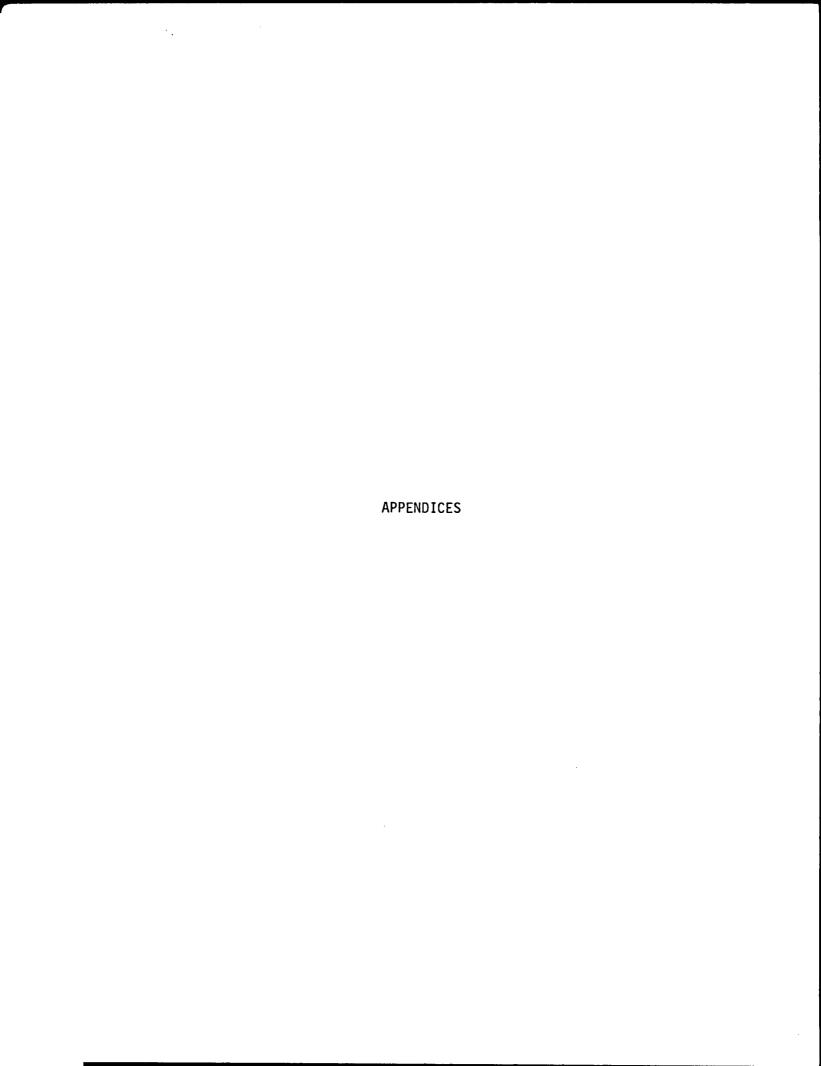
	1972 Power Pl	ant Operations				
No. of Plants Analyzed	Annual Amount Coal (10 ³ tons)	Annual Amount Fuel Oil (103 gals)	Annual Amount Natural Gas (10 ⁶ ft. ³)			
63	8,609	8,684	14,694			
Potential R		oil and Natural Gas eversion Options	Consumption			
Potential Number Plants Converted		s Not ling SO ₂ lards	Plants Not Exceeding Particulate Standards			
43	27	,	36*			
New Coal Use Whe Standards Are Ex (10 ³ tons	ceeded** Annua) Sayi	1 0il	Potential Natural Gas Sayings (10 ⁶ ft. ³)			
19,095		191	5,351			

^{*} Includes 26 of the 27 plants which do not exceed the SO_2 standard

^{**} This occurs for 26 of the convertible power plants

REFERENCES

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- 2. "Modeling Analysis of Power Plants for Fuel Conversion," Group I, APTIC #75448; Group II, APTIC #75449; Group III, APTIC #75450; Group IV, APTIC #75451; Walden Research, revised April 1975; available from National Technical Information Center, Environmental Protection Agency, Research Triangle Park, North Carolina 27711.
- 3. Originally developed at the Harvard Laboratory for Computer Graphics, SYMAP is best documented in the SYMAP User's Reference Manual, Report No. 71-1, Department of Architecture, University of Illinois at Chicago Circle, Chicago, Illinois.
- 4. <u>Characteristics of the Population</u>, Volume I, Part A, Section 1, Table 31, "Land Area and Population of Places of 2,500 or More for the United States and Puerto Rico."
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APPENDIX A

DESCRIPTION OF THE MODELS

DESCRIPTION OF THE SINGLE SOURCE MODEL (CRS MOD)

The model used to estimate ambient concentrations for 48 of the plants, is one developed by the Meteorology Laboratory, EPA. This model is designed to estimate concentrations due to sources at a single location for averaging times of 1 hour, 24-hours, and 1 year, with emphasis on the 24-hour value.

This model is a Gaussian plume model using diffusion coefficients based on Turner (1970).* Concentrations are estimated for each hour of the year, based on the wind direction (in increments of 10 degrees), wind speed, mixing height, and Pasquill stability class. For the 1- and 24-hour values, it is assumed that the pollutant does not "decay" significantly between the source and the receptors because of the short travel time involved. Also, decay depends on a number of meteorological variables and might well be insignificant when the meteorological conditions occur which lead to highest SO₂ concentration.

Meteorological data for 1964 were used. The reasons for this choice are: (1) data from earlier years did not have sufficient resolution in the wind direction; and (2) data from subsequent years are readily available on magnetic tape only for every third hour.

Mixing height data were obtained from the twice-a-day upper air observations made at the most representative upper air station. Hourly mixing heights were estimated by the model using an objective interpolation scheme.

^{*} Turner, D.B., "Workbook of Atmospheric Dispersion Estimates," U.S. Dept of H.E.W., PHS Publication No. 999-AP-25 (Rev. 1970).

The meteorological data selected as representative for the power plants in these regions were shown as in the table below:

Plant Name	Surface Wind and Stability Data	Mixing Height Data		
Example Plant A	Bridgeport	JFK Airport		
Example Plant B	JFK Airport	JFK Airport		

To simulate the effect of elevated terrain in the vicinity of four plant sites in AQCR 42, a ground-plane displacement procedure was used in the modeling analysis. This procedure consists of adjusting (decreasing) the effective height of the plant stacks by an amount equal to the difference in elevation between the plant site and the average surrounding terrain. This "reduced" stack height is input to the diffusion model described above.

DESCRIPTION OF THE SINGLE SOURCE TERRAIN ADJUSTMENT MODEL (CRS TER)

To simulate the effect of elevated terrain in the vicinity of 31 of these 48 plants with terrain judged to have significant effect, the modeling analysis used a terrain adjustment procedure which considered the difference between the plant elevation and the elevation at each receptor. Ground elevations on 30° radials as well as points of maximum elevation were determined from U.S.G.S. quadrangle maps. The diffusion model then used the difference between the plant elevation and the receptor elevation to modify the effective stack height and thereby adjust the predicted concentrations.

DESCRIPTION OF THE VALLEY MODEL

The model used to estimate short-term concentrations for 15 additional plants in severe terrain is one developed previously by EPA for application to sources located in complex terrain (valley model). Elevations of the

receptor sites are derived from contours on the U.S.G.S. quadrangle maps of the area. The model calculates a daily average concentration at these receptor locations based on a 10 meter nearest-approach point of the plume and an assumed persistence of meteorological conditions for 6 hours out of the 24 hours. During this period, the wind direction azimuth is considered to be confined to a 22.5 degree sector. This model assumes a stability class "E" (stable) condition and a wind speed of 2.5 m/sec.

APPENDIX B EXAMPLE TABLES

The following tables are illustrative of the manner in which data are reported in the individual reports.

TABLE 1 LISTING OF POWER PLANTS EVALUATED

AQCR	Plant	City/State

TABLE 2

POWER PLANT CONVERTIBLE UNITS ANALYZED

					Estimated
	Unit	% Sulfur	% Ash	Particulate Control	Annual Coal Use*
Plant ,	No.	Coal	Coal	Efficiency	10 ³ Tons

^{*} Additional coal use, over and above any 1972 usage, in designated units, assuming conversion of 1972 oil (and natural gas, if any) in those units on the basis of equivalent heat input.

TABLE 3

SUMMARY OF ANNUAL POWER PLANT OPERATIONS

And the second s						
	011 Use	Coa	1 Use		Control	
D3		fur Amount(a)	Sulfur	Ash	Efficiency	
Plant/Conversion	(10 ³ bb1)	$(%)$ $(10^3 ton)$	(%)	(%)	(%)	

TABLE 4
SUMMARY OF POWER PLANT MODELING RESULTS

	Maximu	m 24-Hour	Concentration (ug/m³)		imum Annual
•	SO ₂		Partic	culates	Concent	rations (µg/m³)
	Nominal	Maximum	Nominal	Maximum	SO ₂	Particulates
Plant/Conversion	Load	Load	Load	Load		

TABLE 5
SUMMARY OF POWER PLANT INTERACTION CONTRIBUTIONS

·		Maximum 24-Hour Concentration (μg/m³) SO2 Particulates			Maximum Annual Concentration (μg/m³)	
Plant/Conversion	Nominal Load	Maximum Load	Nominal Load	Maximum Load	S0 ₂	Particulates

APPENDIX B SUMMARY OF MODELING INPUT DATA

				Fuel Use Per year ^b		Emissio	n Rates ^a (T	ons/Day) '	
D3+	'Charle	Rated	Stack	(Coal = 10 ³ tons	D	50	2	Partic	
Plant (Company)	Stack Number	Capacity (10° Btu/hr.)	Height (m)	Res. 011 = 10 ³ gal. Nat. Gas = 10 ⁶ ft. ³)	Percent Sulfur	Maximum Load	Nominal Load	Maximum Load	Nominal Load

a. For the day for which calculated air quality is shown in Table 4.b. Based on 1972 operations.

(1	TECHNICAL REPORT DATA Please read Instructions on the reverse before comp	pleting)
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Dr. L. Morgenstern	504	
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This report summarizes an air quality modeling analysis of a number of selected power plants. Selected units within specific plants were considered candidates for fuel conversion from oil to coal firing as a result of the oil shortage and energy crisis of 1973-1974. The purpose of this study is to evaluate the impact these candidate conversions would have on ambient sulfur dioxide and particulate concentrations.

In considering whether conversions would allow attainment of primary standards, no allowance was made for contributions from sources other than power plants. Furthermore, no consideration was given to the provisions of the Energy Supply and Environmental Coordination Act (ESECA, 1974), which requires other limiting conditions (e.g. Primary Standard Conditions). Thus, a more complete analysis in terms of ESECA requirements might significantly alter the total amount of coal which could be substituted.

The study is intended to add to the overall analysis of the individual plants being conducted by EPA, but not by itself to define precise problems or to develop exact solutions. Decisions on final evaluations based on the material presented in the five separate reports pertaining to specific plants should consider the data, assumptions, and procedures used in this analysis, as well as a variety of important factors not considered in this study.

7. KEY WORDS AND DOCUMENT ANALYSIS								
a. DESCRIPTORS	b.IDENTIFIERS/OPEN ENDED TERMS	c. COSATI Field/Group						
power plant modeling power plant variances SO2 impact of power plants particulate impact of power plants coal-conversion of power plants dispersion modeling		·						
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