

ENVIRONMENTAL PROTECTION AGENCY

OFFICE OF ENFORCEMENT

EPA-330/2-77-012

*Emission Testing
at
Marathon Steel Company
Tempe, Arizona*

(APRIL 12-16, 1977)

NATIONAL ENFORCEMENT INVESTIGATIONS CENTER

DENVER, COLORADO
AND

REGION IX

SAN FRANCISCO, CALIFORNIA

JUNE 1977



Environmental Protection Agency
Office of Enforcement
EPA - 330/2-77-012

EMISSION TESTING
AT
MARATHON STEEL
TEMPE, ARIZONA
April 12-16, 1977

June 1976

National Enforcement Investigations Center - Denver, Colorado
and
Region IX - San Francisco, California

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I. INTRODUCTION

Marathon Steel Company, Tempe, Arizona manufactures steel reinforcing rods from scrap steel melted in three electric-arc furnaces. After melting, the scrap steel is refined and then cast into ingots. The ingots are heated and rolled into reinforcing rods of various diameters and lengths. Two baghouses (old and new)* control the emissions from the furnaces, casting and other sources [Appendix A].

On November 15, 1976, National Enforcement Investigations Center (NEIC) performed a presurvey inspection requested by Environmental Protection Agency (EPA), Region IX, to determine if the baghouse emissions could be sampled. It was concluded that sampling was feasible provided that minor modifications be made on the old baghouse stack testing platform. No changes were needed at the new baghouse sampling location.

During the period April 12 to 16, 1977 the baghouse emissions of Marathon Steel were tested by NEIC to determine the compliance status of the plant with the Arizona particulate regulation (R9-3-306).** The allowable baghouse particulate emission rates were calculated with the equation in the Arizona regulation and the furnace process weight rates. There are no limitations on particulate concentrations. Visible emission observations were also made and compared to the Arizona opacity regulation (R9-3-301), which limits the emission opacities to 20%, except for excursions to 40% for five minutes.

* Designation used by Marathon Steel.

** The plant is located in the Phoenix-Tucson Air Quality Control Region.

*** $E = 3.59 P^{0.62}$, where E is the allowable particulate emissions (lb/hr) and P is the furnace process weight (tons/hr).

II. SUMMARY AND CONCLUSIONS

1. The particulate sampling results are summarized below.

Baghouse	Process Weight m. tons/hr	Particulate Emissions				
		Allowed		Actual		% of allowable emissions
		kg/hr	lb/hr	kg/hr	lb/hr	
Old	7.2	5.9	12.9	6.0	13.3	102%
New	17.0	10.0	22.1	2.9	6.4	29%

The plant met the requirements of the Arizona process weight regulation. On an individual basis, the old baghouse emissions (furnace No. 1) exceeded the allowed emissions by 2%. The new baghouse emissions (furnaces 2 and 3), however, were only 29% of the allowable.

2. The baghouse visible emissions are in compliance with the Arizona opacity regulation of 40%. Visible emissions from the old and new baghouses averaged 7 and 5%, respectively.

3. The average particulate concentration from the old baghouse is more than eight times that of the new baghouse. The possible causes of the high particulate concentration include bleaking bags, the bag cleaning cycle, suitability of bag material, etc.

III. PROCESS DESCRIPTION

Marathon Steel manufactures steel reinforcing rod from reprocessed scrap steel. The Company operates three electric arc melting furnaces (capacities-22.7, 22.7 and 27.2 m. tons) which are the major emission sources. Other emission sources include ladle cleaning (skulling), casting, and fugitive. The furnaces and skulling emissions are collected by hoods and ducted to two baghouses. The fugitive emissions from the hoods and casting area collect under the building roof and are also vented to the baghouses.

The furnace No. 1 emissions are controlled by the old baghouse (Station 1). The baghouse uses Nomex^{*} bags to clean 1,700 m³/min (60,000 acfm) of gas (air to cloth ratio of 2.3:1).

Furnaces No. 2 and 3 and the skulling emissions are ducted together and then split to the two sides (north, Station 3 and south, Station 2) of the new baghouse. Both sides have Dacron^{*} bags and each clean 2,820 act. m³/min (100,000 acfm) of gas (air to cloth ratio of 2.7:1).

The ducting to the baghouses is interconnected so that the gas streams can be rerouted to one baghouse if necessary. The fugitive emissions can be vented to either baghouse.

Plant log sheets lists the exact amounts of material charged to a furnace during a heat (melt) along with any changes in operating procedure, e.g., changes of furnace electrodes, downtime, oxygen blow

* Trade name.

duration. These log sheets were used to calculate the process weight of each furnace during the sampling period [Appendix B]. The process weight for furnaces Nos. 2 and 3 were combined when calculating the new baghouse allowable particulate emission rate. The furnace process weights and the allowable emissions are summarized in Table 1.

Table 1
PROCESS WEIGHT SUMMARY
Marathon Steel
Tempe, Arizona
April 12-16, 1977

Date (April)	Furnace No.	Process Weight		Allowable Emissions	
		m.tons/ hr	tons/ hr	kg/ hr	lb/ hr
12	1	8.0	8.8	6.3	13.8
	2 and 3	16.2	17.9	9.8	21.5
13	1	6.4	7.1	5.5	12.1
	2 and 3	14.2	15.6	9.0	19.7
14	1	7.4	8.2	6.0	13.2
	2 and 3	18.1	20.0	10.5	23.0
15	1 [†]	0	0	0	0
	2 and 3	19.7	21.7	11.0	24.2
16	1	6.9	7.6	5.7	12.6
	2 and 3	16.5	18.2	9.9	21.7
Average	1	7.2	7.9	5.9	12.9
	2 and 3	17.0	18.7	10.0	22.1

† Furnace No. 1 down for reline.

IV. TEST PROCEDURES

Testing was conducted at Marathon Steel from April 12 to 16, 1977 at the following locations: Station 1, old baghouse; Station 2, new baghouse (south side); Station 3, new baghouse (north side). A preliminary velocity, temperature and moisture traverse was made on Station 3, April 12. Except for the number of points sampled in the old baghouse stack (see section on sample locations), the tests were conducted in accordance with the procedures specified in Method 5.*

The sampling train used was the Model AP 5000 manufactured by Scientific Glass, Inc. [Appendix C] which was configured as follows:

1. Stainless steel (316) nozzle
2. Glass-lined probe
3. Glass fiber filter (11.4 cm diameter)
4. First impinger -- modified Greenburg-Smith with 100 ml distilled water
5. Second impinger -- Greenburg-Smith with 100 ml distilled water
6. Third impinger -- modified Greenburg-Smith, empty
7. Fourth impinger -- modified Greenburg-Smith with approximately 200 g of silica gel

Moisture content of the gas stream was determined from the increase in volume in the first three impingers and the weight gain of the silica gel (Method 4*).

Stack gas molecular weight was based on the average analyses of two to three gas samples collected during each run. Gas samples were

* 40 CFR 60, *Standards of Performance for New Stationary Sources, Appendix Test Methods, June 8, 1976.*

obtained by the grab sample technique^{*} of Method 3 (40 CFR 60). Analyses were performed with Fyrite^{**} type combustion gas analyzers.

A minimum of three sampling runs, within the isokinetic range of 90 to 110%, were performed on each stack. Prior to each run, the sampling train was leak-checked at 38 cm (15 in) Hg. At the completion of the run, a second leak check was conducted at the highest vacuum recorded during the test. These checks are acceptable if the leakage rate did not exceed 0.00057 m³/min (0.02 cfm). All sampling runs were structured to provide a minimum sampling time of 60 minutes^{*} and a minimum sample volume of 849 dry std. liters (30 dscf).^{*} Probe and oven temperatures were held within 14°C (25°F) of 120°C (248°F) during testing.

All pitobe assemblies, dry gas and orifice meters used in this test had been calibrated prior to leaving Denver and were recalibrated upon return [Appendix D]. The pitobe assemblies used during the compliance test were those identified as 5-5 (old baghouse stack) and 8-1 (new baghouse ducts).

An NEIC mobile laboratory, located at the plant, was used for all sampling train preparation and sample recovery. Sample recovery proceeded as follows:

1. All filters were returned to their storage container (Petri-dish) and sealed with aluminum foil.
2. The nozzles, probes, cyclones and front portion of the glass filter holder were washed with acetone and the washings^{**} from each train were collected in a glass jar with a Teflon^{**}-lined cap.

^{*} The Arizona SIP stack sampling requirements specify that 1) an integrated gas sample be taken, 2) the sampling period be at least 2 hours, and 3) at least 60 dscf be sampled. These requirements, which are more stringent than Method 5 requirements, were not strictly followed. It was determined during the pre-survey inspection that the Method 5 procedures would obtain representative results.

^{**} Brand name.

3. The volume of the contents of impingers 1-3 was measured as part of the moisture determination. The contents were then discarded.
4. Impinger 4, which contained silica gel, was weighed to determine the moisture gain and the silica gel was discarded.

All samples were returned to the NEIC laboratories for particulate analyses [Appendix E]. Chain of custody was maintained at all times [Appendix F].

Sample Locations

The old baghouse stack (Station 1) is 1.5 m (5 ft) in diameter and 12 m (40 ft) tall [Figure 1]. The ports are located 3.0 stack diameters (4.5 m or 15 ft) downstream of the inlet and 3.0 stack diameters upstream of the stack exit. Based on Method 1 criteria a total of 42 sampling points were required.

Two parallel bars (5 cm angle irons) cross the stack immediately (5 cm) upstream of the test ports and could cause flow disturbance. Based on a preliminary velocity traverse, a flow disturbance was found only within 2.5 cm (1 in) of these bars. The preliminary traverse also determined that the gas velocity profile in the stack was flat, indicating uniform flow. Thus, the number of sample points could be reduced to avoid sampling within 2.5 cm of the bars without affecting the sample representativeness. The number of sample points was therefore reduced to 28 (from 42), which increased the distance from the bars to the nearest sampling point to 7.6 cm (3 in). Each point was sampled for 3 minutes (84 minutes per test).

* *Brand name.*

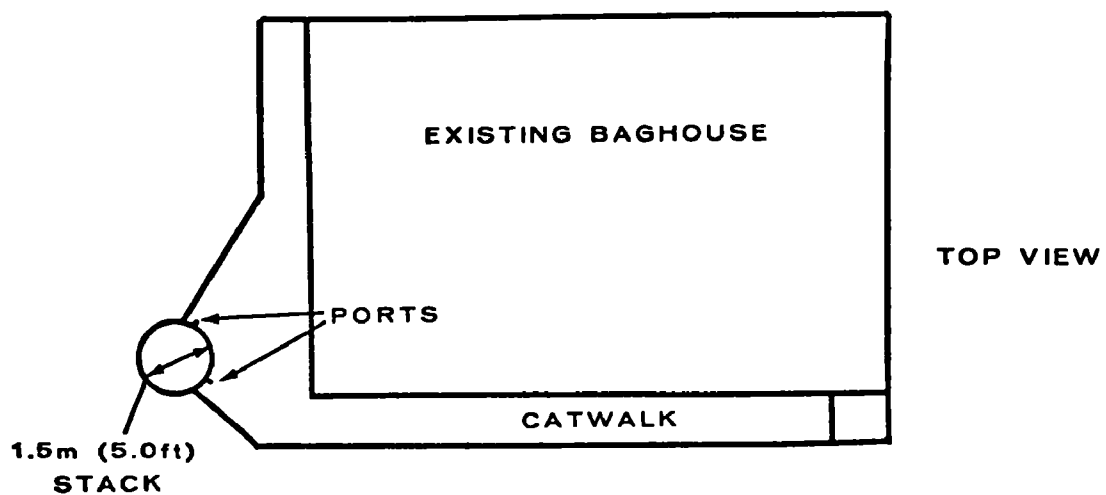
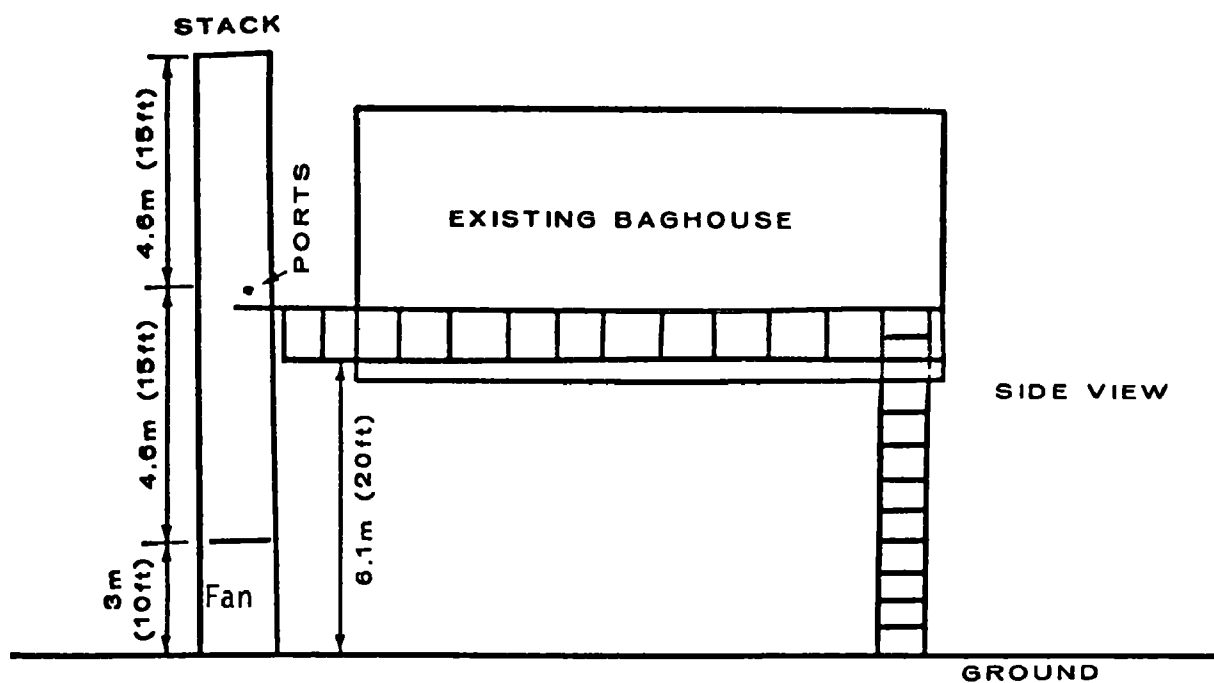


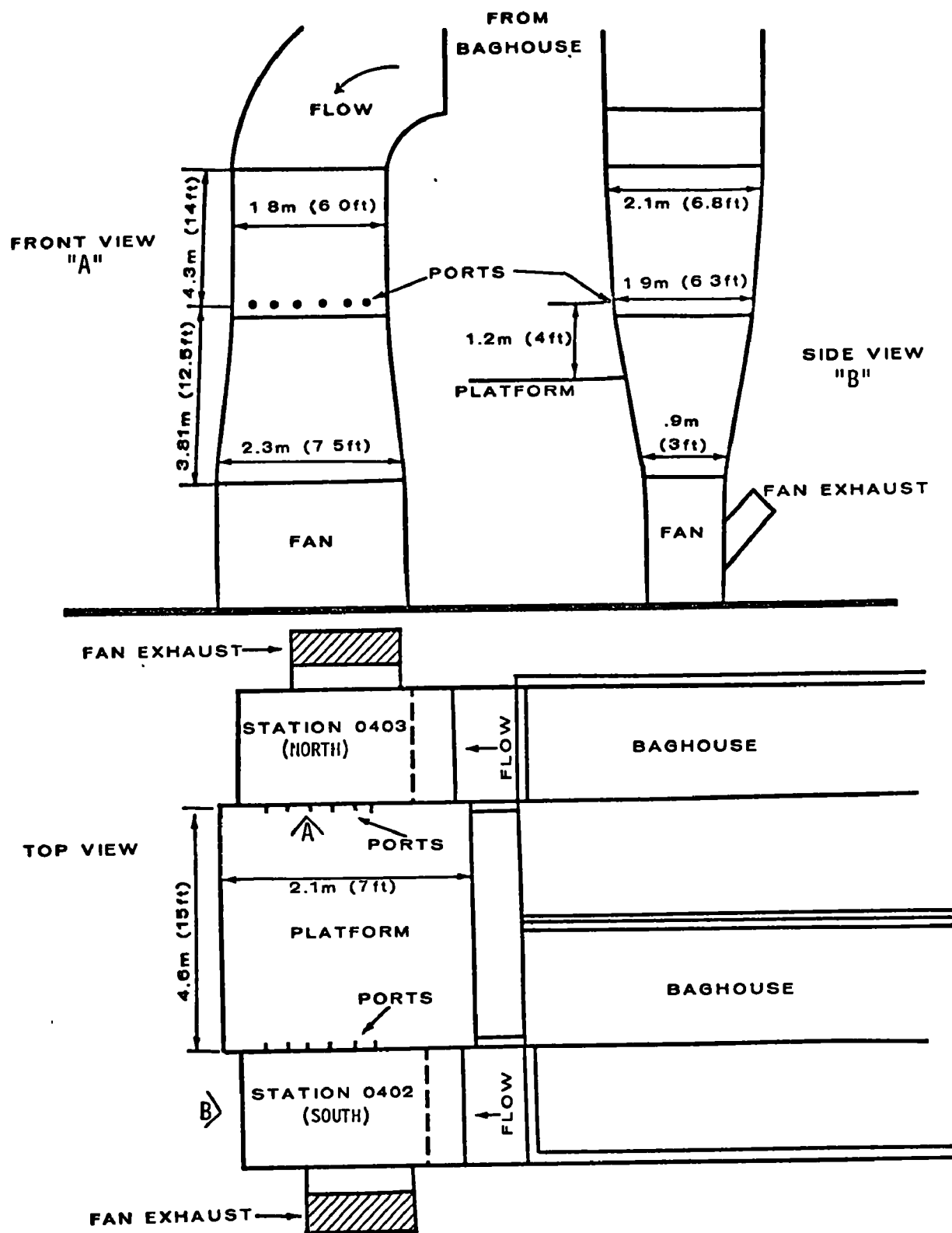
Figure 1. Marathon Steel, Tempe, Arizona

Old Baghouse — Station 0401

The new baghouse emissions were sampled in the ducts^{*} between the baghouse and the fans (Stations 3, north side, and 2, south side). Six equally spaced 10 cm (4 in) sampling ports are located 2.1 equivalent diameters (4.3 m or 14 ft) downstream of a flow disturbance and 0.5 equivalent diameters (1 m or 3.4 ft) upstream of a flow disturbance [Figure 2],^{**} therefore, Method 1 requires 48 sample points. Each point was sampled for 2 minutes (total test time of 96 minutes).

^{*} The new baghouse has two identical ducts (north and south), each of which handles approximately half of the waste gases.

^{**} The length to width ratio is 1.3.



**Figure 2. Marathon Steel Tempe, Arizona
New Baghouse - Stations 0402, 0403**

V. TEST RESULTS

The old baghouse (Station 1) and the new baghouse, north side (Station 3), were sampled three times, while the new baghouse, south side (Station 2), was sampled five times. The second run of the new baghouse, south side, was unacceptable because the filter was not in proper position after the final leak check. Isokinetic sampling rates for the eleven sample runs ranged from 94.6 to 108.9%, within the specified range of 90 to 110%. The test data [Appendix G] is summarized in Tables 2, 3 and 4.

The old baghouse (Station 1), particulate emissions [Table 2], averaged 6.0 kg (13.3 lb)/hr, 2% over the allowed 5.9 kg (12.9 lb)/hr. Since 2% is within the accuracy of the test method, a violation did not occur.

The new baghouse particulate emissions are in compliance with state regulations. The emissions [Tables 3 and 4] averaged 2.9 kg (6.4 lb)/hr, 29% of the allowable emission (i.e. 10 kg/hr. Combining the emission of the two sides (north and south) was necessary because there are no dampers to evenly control the gas flow rate to each side and the furnaces 2 and 3 process weights cannot be separated. The design gas flow rate of both sides (north and south) of the new baghouse is 2,830 act. m^3/min (100,000 acfm). The flow rates observed during the survey were 3,020 act. m^3/min (106,800 acfm) for the north side (Station 3), 35% more volume than treated in the south side (Station 2) 2,230 act. m^3/min (78,700 acfm). The emission particulate concentrations, however, differed by less than 1.5 mg/m^3 .

Table 2

*DATA SUMMARY - STATION 1
Marathon Steel
Tempe, Arizona
April 1977*

Run Number	1	2	3	Average
Sample Date (April)	16	16	16	
Volume Sampled (STP)+				
ft ³	41.10	37.04	35.29	
liters	1,163	1,048	998	
Moisture %	0.3	0.1	0.2	
Barometric Pressure				
cm of Hg	73.18	73.18	73.18	
in of Hg	28.81	28.81	28.81	
Stack Gas Temperature				
°F	206	220	212	
°C	97	105	100	101
Molecular Weight (dry)	28.82	28.84	28.83	
% Isokinetic	99.2	99.9	94.6	
Stack Gas Velocity				
ft/sec	42.9	39.1	38.9	
m/sec	13.1	11.9	11.9	
Volumetric Flow Rate (STP)+				
ft ³ /min	38,500	34,400	34,600	35,800
m ³ /min	1,080	960	970	1,000
Particulate Collected (mg)				
Acetone Wash	95.4	93.2	46.3	
Filter	20.9	24.8	42.0	
Total	116.3	118.0	88.3	
Particulate Concentration				
gr/SCF	0.044	0.049	0.039	0.044
mg/m ³	100	113	88.4	
Particulate Emissions				
lb/hr	14.3	14.4	11.3	13.3
kg/h	6.47	6.53	5.14	6.05

+ STP - Standard Temperature (68°F) and Pressure (29.92 in of Hg)-Dry.

Table 3

DATA SUMMARY - STATION 2
Marathon Steel
Tempe, Arizona
April 1977

Run Number Sample Date (April)	1 14	2 14	3 14	4 15	5 15	Avg.
Volume Sampled (STP)+ ft ³ liter	41.97 118	40.80 1,134	44.40 1,256	55.12 119	52.40 148	
Moisture %	1.9	0.0	0.4	0.8	0.2	
Barometric Pressure cm of Hg	72.52	72.52	72.52	73.00	73.00	
in of Hg	28.55	28.55	28.55	28.74	28.74	
Stack Gas Temperature °F °C	142 61	154 68	180 82	184 85	197 92	78
Molecular Weight (dry)	28.64	28.84	28.84	28.84	28.84	
% Isokinetic	106.7	108.9	107.4	99.8	98.2	
Stack Gas Velocity ft/sec m/sec	34.2 10.4	32.6 9.94	29.2 8.91	39.1 11.9	38.3 11.7	
Volumetric Flow Rate (STP)+ ft ³ /min m ³ /min	60,800 1,700	58,500 1,640	50,300 1,400	67,100 1,880	64,800 1,800	60.300 1,690
Particulate Collected (mg) Acetone Wash Filter Total	14.1 2.6 16.7	4.7 0.7 5.4	15.1 0.9 16.0	25.3 0.6 25.9	6.9 2.1 9.0	
Particulate Concentration gr/SCF mg/m ³	0.0061 14.1	0.0021 4.76	0.0055 12.7	0.0072 16.6	0.0026 6.07	0.0054 12.4
Particulate Emissions lb/hr kg/hr	3.17 1.44	1.04 0.47	2.36 1.07	4.12 1.87	1.46 0.66	2.78 1.26

† STP - Standard Temperature (68°F) and Pressure (29.92 inch of Hg) - Dry.

†† Run No. 2, station 0402 results not included in emission averages because filter was not in proper position after final leak check.

Table 4

DATA SUMMARY - STATION 3
Marathon Steel
Tempe, Arizona
April 1977

Run Number	1	2	3	Average
Sample Date (April)	13	13	13	
Volume Sampled (STP)†				
ft ³	57.39	54.28	53.93	
liters	1,624	1,536	1,526	
Moisture %	0.9	1.3	0.4	9
Barometric Pressure				
cm of Hg	72.90	72.90	72.64	
in of Hg	28.70	28.70	28.60	
Stack Gas Temperature				
°F	127	157	149	
°C	53	70	65	63
Molecular Weight (dry)	28.84	28.84	28.84	
% Isokinetic	100.0	102.1	100.1	
Stack Gas Velocity				
ft/sec	47.9	46.8	46.6	
m/sec	14.6	14.3	14.2	
Volumetric Flow Rate (STP)†				
ft ³ /min	90,000	83,300	84,500	85,900
m ³ /min	2,520	2,330	2,370	2,410
Particulate Collected (mg)				
Acetone Wash	12.5	13.2	17.5	
Filter	0.5	4.7	3.7	
Total	13.0	17.9	21.2	
Particulate Concentration				
gr/SCF	0.0035	0.0051	0.0061	0.0049
mg/m ³	8.00	11.7	13.9	11.2
Particulate Emissions				
lb/hr	2.67	3.62	4.34	3.55
kg/hr	1.21	1.64	1.97	1.61

† STP - Standard Temperature (68°F) and Pressure (29.92 in of Hg)-Dry.

The particulate concentration from the old baghouse is 100 mg/m^3 , more than eight times the new baghouse particulate concentrations of 12.4 and 11.2 mg/m^3 , south and north side, respectively. The old baghouse gas flow rate was $1,340 \text{ act. m}^3/\text{min}$ ($47,500 \text{ acfm}$), only 80% of the design flow rate of $1,700 \text{ act. m}^3/\text{min}$ ($60,000 \text{ acfm}$). No problems were caused by the gas temperature (101°C) or moisture ($<1\%$). Possible reasons for this difference include leaking bags, the bag cleaning cycle or suitability of bag material.

The visible emissions from all three emission points are in compliance with the Arizona limitation of 40% opacity [Table 5]. Rarely (2 of 14 observations) did the average opacities exceed 10% and these observations occurred during one sample run (run 3 of the new baghouse, north side). As can be seen in the observation data sheets [Appendix G] the emissions increased in opacity at regular intervals. These intervals occurred immediately after a baghouse section was cleaned.

Table 5
 VISIBLE EMISSION SUMMARY (Opacity)
 Marathon Steel
 Tempe, Arizona
 April 12-16, 1977

Station No.	Run No.	Avg. of 24 Readings (%)	Readings	
			High (%)	Low (%)
0401	1	5.6	30	0
	2	9.4	20	5
	3	6.5	10	5
0402	1	1.9	15	0
	2	1.0	10	0
	2 [†]	2.7	15	0
	3	0.6	10	0
	4	1.5	15	0
	5	0.6	10	0
0403	1	1.3	10	0
	1 [†]	0.9	10	0
	2	4.8	15	0
	3	13.8	30	5
	3 [†]	22.3	35	10

† More than one set of 24 readings performed during a single run.

APPENDIX A

**Presurvey Inspection of Marathon Steel Company
Tempe, Arizona**

APPENDIX A

ENVIRONMENTAL PROTECTION AGENCY
OFFICE OF ENFORCEMENT
NATIONAL ENFORCEMENT INVESTIGATIONS CENTER
BUILDING 53, BOX 25227, DENVER FEDERAL CENTER
DENVER, COLORADO 80225

Chief, Field Operations Branch

DATE: December 20, 1976

FROM : Paul R. dePercin

SUBJECT: Presurvey Inspection of Marathon Steel Company, Tempe, Arizona

On November 15, 1976, Messrs. Daniel Yee, EPA, Region IX, and Gregory Witherspoon, Maricopa County Health Department, accompanied the writer on the subject inspection to determine the feasibility of performing source testing. The inspection also included a review of the process operations, the pollution control equipment and an evaluation of the control equipment operations.

The plant manufactures structural reinforcement rods from scrap steel. Approximately 205 m. tons (226 tons) of reinforcement rods are produced each day. The reinforcement rods vary in diameter and length according to customer orders [Figure 1].

The plant representatives contacted were Messrs. Charles Brooks, Manager-Engineering, and George Collins, Plant Engineer.

Process Description

The scrap steel that enters the plant is used without any prior conditioning (shredding or drying). The scrap steel and alloying materials (silica, ferro manganese, feldspar, and carbon) are charged into one of three electric arc furnaces from a bottom drop charge bucket with only two furnaces operating at a time. The furnaces have rated capacities as follows:

<u>Furnace No.</u>	<u>Process Rate</u>			
	<u>Per Heat</u>		<u>Per Hour</u>	
	<u>m. tons (tons)</u>		<u>m. tons (tons)</u>	
1	22.7	(25)	9.1	(10)
2	22.7	(25)	9.1	(10)
3	27.2	(30)	11.3	(12.5)

The heat time (i.e., the time required to melt the charge) is usually two to three hours. A log is available which lists the material charged to the furnace and the beginning and end times of each heat.

A hood is placed over the furnace after charging and contains three arc electrodes. The scrap acts as a conductor between the electrodes. The hood and electrodes are removed from the furnace after melting is complete and the furnace is then tilted to pour the molten metal into the ladle. The slag is tapped off separately.

The bottom pour ladle teems the molten metal into ingot molds (454 kgs or 1,000 lbs each). The ingots are cooled, stripped of the molds and stored. The metal that solidified on the sides and bottom of the ladle interior is called a skull. This is removed from the ladle mechanically under a skulling hood.

The cooled ingots are reheated to 1,900°F in a natural gas (fuel oil alternate) furnace and rolled into structural reinforcing rods. These rods are then cooled and cut to the desired length.

Control Equipment Description

The major sources of emissions result from the charging, melting, pouring and slagging of the furnaces and from the ladle cleanup (i.e., skulling) operation. The furnace and the skulling hoods collect the melting and cleaning emissions respectively. Fugitive emissions due to furnace leaks and from the charging, pouring and slagging operations are collected in the roof monitor which runs the full length of the building roof peak. Three baghouses, described below, control the emissions from the above operations.

<u>Baghouse No.</u>	<u>Processes Controlled</u>	<u>Air Volume Cleaned m³/min (ACFM)</u>	<u>Compartments</u>	<u>Types of Bags</u>
1	Furnace No. 1	1,700 (60)	5	Nomex
2	Roof monitor Furnaces No. 2 & 3	2,820 (100)	7	Dacron
3	Roof monitor Skulling hood Furnaces No. 2 & 3 Roof monitor Skulling hood	2,820 (100)	7	Dacron

Dampers in the ducting from the individual furnaces control the volume of gases drawn from the hoods, roof monitors and skulling hood (if in operation).

When furnaces No. 2 and 3 are melting scrap the dampers are open causing 60% of the gas flow to be drawn from the furnace hoods and 40% from the roof monitor and skulling hood. At all other times (i.e., pouring, slagging and charging) the No. 2 and 3 furnace dampers are closed resulting in 100% of the gas flow to be drawn from the roof monitor and the skulling hood. While furnace No. 1 is melting (damper open) all the emissions controlled by baghouse No. 1 are from the furnace hood. At present, the No. 1 furnace is inoperable, the damper is closed and thus baghouse No. 1 controls just the emissions collected in the roof monitor.

All three baghouses have a control system to prevent the baghouse gas temperature from exceeding the bag material limitations. During the furnace melting cycle, if the baghouse temperature reaches a predetermined value (i.e., 250°F) the damper closes further to allow greater dilution with roof monitor gases.

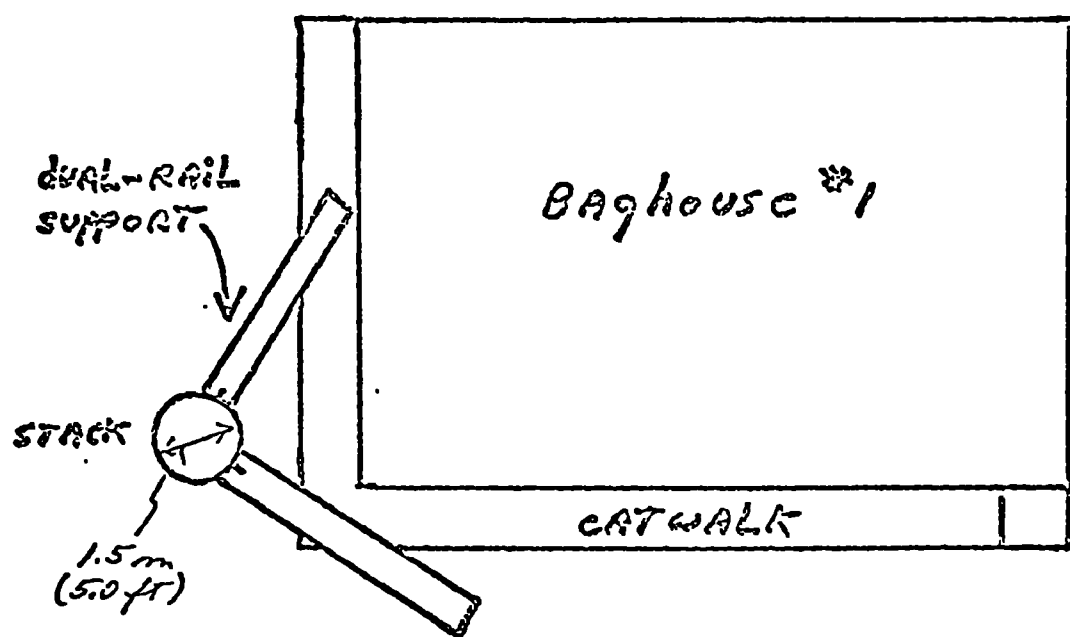
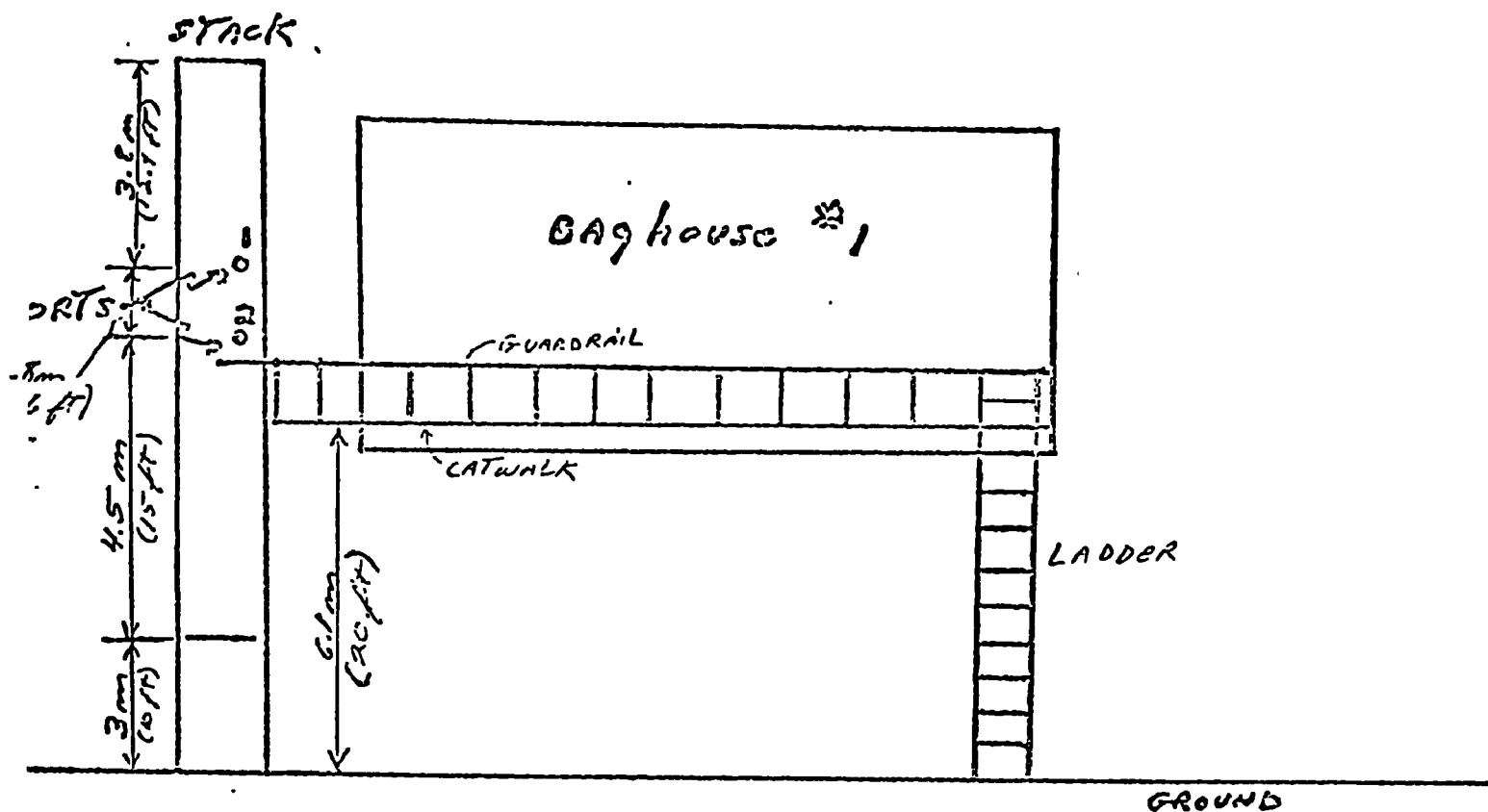
At the base of each baghouse are the damper controls, gas temperature indicators and the cleaning cycle controls. The Company reported that the bags in each compartment are cleaned by shaking 30 seconds out of every two minutes. The baghouses operate under a vacuum because the fans are downstream.

Baghouse No. 1 emissions vent from a steel stack. Baghouses No. 2 and 3 emissions are exhausted directly to the atmosphere from the fans. The exhaust gas velocity from the three baghouses are expected to range from 12-18 m (40-60 ft)/sec with temperatures ranging from ambient to 300°F. The moisture of the gases will be near ambient (0-5%). The bulk of the particulate present in the emissions gases will be less than ten microns in size. No visible emissions were observed from the No. 1 baghouse, but visible emissions of 5-10% occurred periodically from baghouses No. 2 and 3.

Source Sampling Feasibility

The baghouse emissions can be sampled following the EPA, Method 5 procedures. Modifications at baghouse No. 1 are required.

Baghouse No. 1 stack is 1.5 m (5 ft) in diameter and 12 m (40 ft) tall [Figure 2] and has two sets of sample ports. The first set of ports are 10 cm (4 inches) in diameter and are located 3.5 stack diameters (5.2 m or 17.6 ft) downstream of the fan inlet and 2.5 stack diameters (3.8 m or 12.4 ft) upstream of the stack exit. The ports are located 1.1 m (3.6 ft) above a dualrail sampling platform and 2 m (6.5 ft) above the catwalk. The second set of ports are 9 cm (3.5 inches) in diameter and are located 3.0 stack diameters (4.5 m or 15 ft) downstream of the fan inlet and 3.0 stack diameters (4.5 m or 15 ft) upstream of the stack exit. The second set of ports are directly underneath the first set and about .3 m (1 ft) above the dualrail sampling platform mentioned previously. The catwalk guardrail supports the dualrail sampling platform .9 m (3 ft) above the catwalk. The dualrail sampling platform is 32 cm (12.5 inches) wide and 2.7 m (8.8 ft) long and



MARATHON STEEL
TEMPE, ARIZONA

Figure. 2

is made of 5 cm (2 inches) angle iron. Guide wire brackets for supporting a portable monorail are located approximately 1.8 m (6 ft) above the lower ports. Access to the sampling platform is by ladder.

Either sampling location on the No. 1 baghouse stack meet the EPA, Method 1 and 2 requirements. The top set of ports are 2 m (6.5 ft) above the catwalk. Sampling at this location would require a platform to be built. The ports are 1.2 m (4 ft) above the catwalk, but only .3 m (1 ft) above the dualrail sampling platform. A clearance of .4 m (1.3 ft) below the ports is needed by the sample box, therefore, the dualrail sampling platform and supporting section of guardrail would have to be removed.

Baghouse No. 2 and 3 have identical geometries. Neither baghouse fan exhausts to a stack, however, the baghouse emissions can be sampled in the duct* between the baghouse and the exhaust fan [Figure 3]. The duct is straight for half its length and then tapers the other half. The sample ports are located approximately halfway in this run of duct or 2.2 equivalent diameters downstream of the 90° bend. Downstream of the ports the duct geometry converges in one place and diverges in another [Figure 3]. At 0.5 equivalent diameters downstream of the ports the effect of the diverging and converging section should have little impact because the cross sectional area decreases only slightly. Forty-eight sampling points will be used at the baghouse 2 and 3 location.

There are six 10 cm (4 inch) ports equally spaced across the 1.8 m (6 ft) wide duct. The ports are 1.2 m (4 ft) above the sampling platform which is 2.1 m (7 ft) wide and 4.6 m (15 ft) long. The same platform would be used to sample both baghouse ducts. No modifications are needed to perform the source sampling.

Summary and Conclusions

The emissions from the Marathon Steel Company plant can be determined using EPA, Method 5 procedures. To sample baghouse No. 1 several modifications at existing locations will be necessary;

- a. If the lower ports are used the dualrail system presently in place will need to be moved. In addition, a 51 cm (20 inch) wide section of the guardrail where the dualrails are attached must be removed in order that sufficient horizontal and vertical clearances are provided.
- b. If the upper ports are used, a work platform with proper guardrails would need to be provided. This would require raising the present platform about .75 m (2.5 ft) and

* The gases at the sample point have a negative static pressure (vacuum) of approximately 13 cm (5 inches) of mercury.

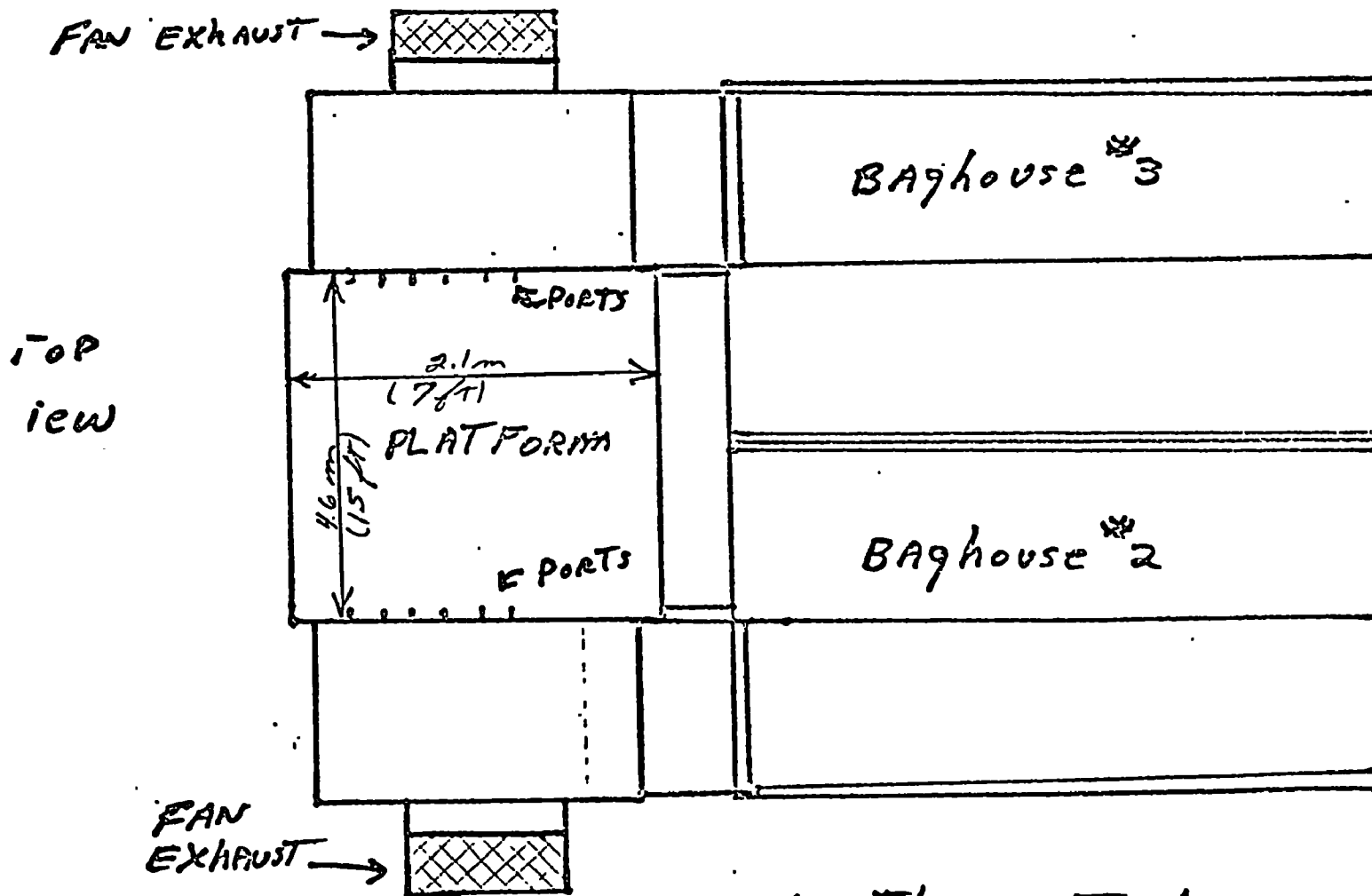
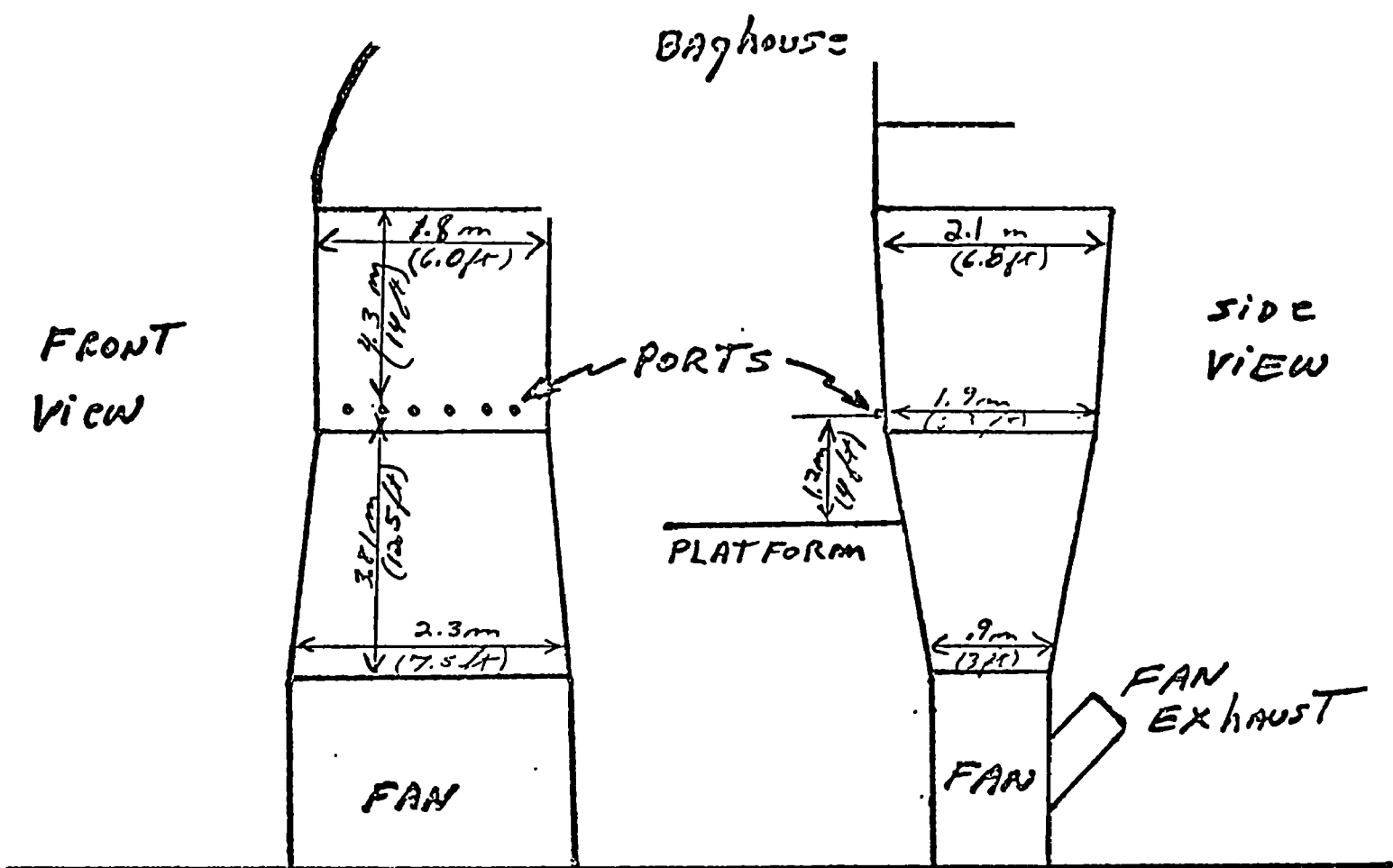
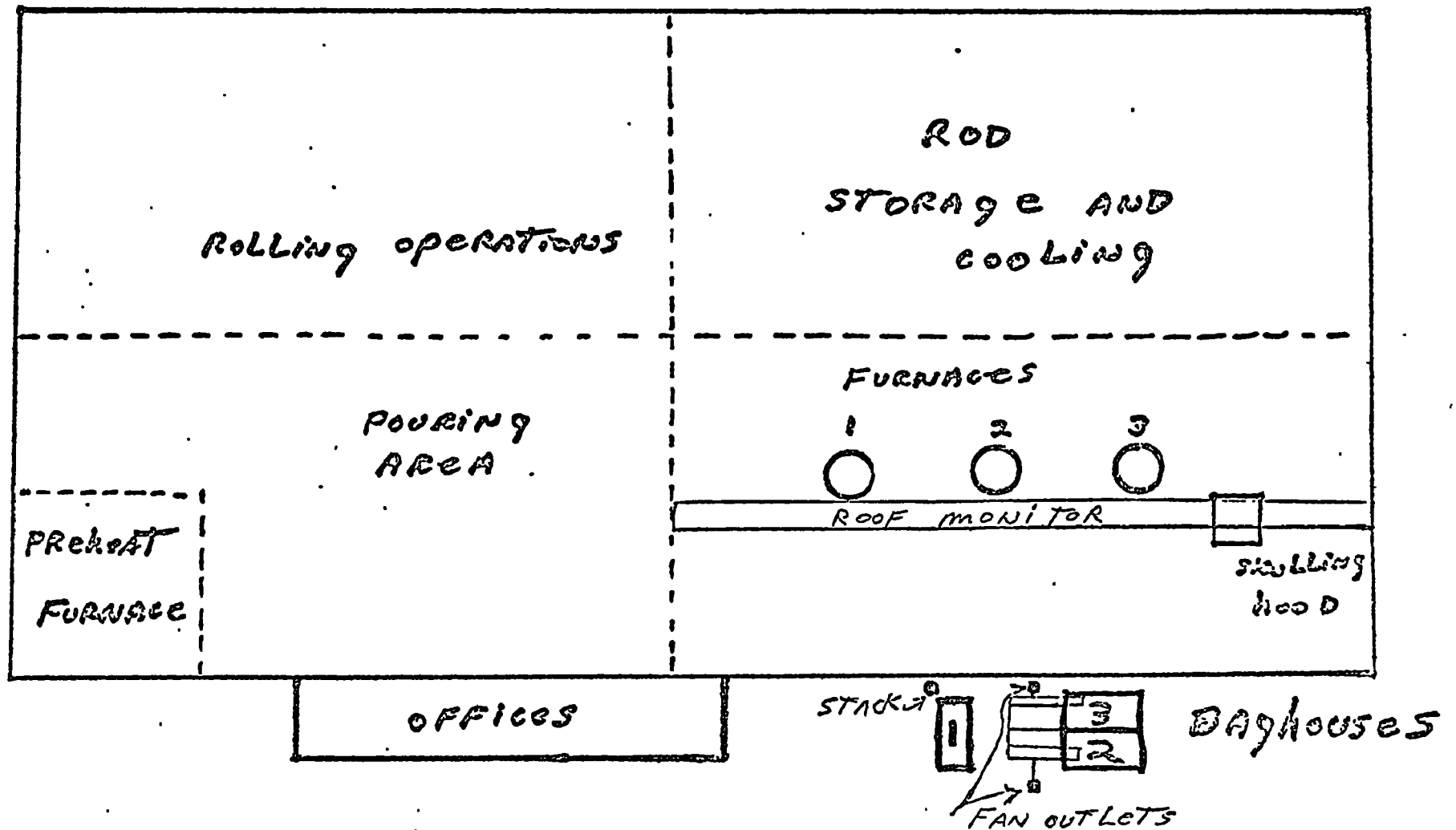


FIGURE 3

MARATHON STEEL
Tempe, ARIZONA



MARATHON Steel Co.
Tempe, ARIZONA

Figure 1: Plant Plot Plan

providing the horizontal and vertical clearances described under (a).

No modifications are necessary to sample baghouses 2 and 3 emissions. Source tests at the three locations described will provide an adequate determination of the total emission load.

The process and control equipment operations can be monitored from the heat logs and the baghouse control panels.

APPENDIX B

Production Data and Process Weight Calculations

APPENDIX B

Marathon Steel Daily Production Rates

<u>Date</u>	<u>Furnace</u>	<u>m. tons</u> <u>HR</u>	<u>Production</u> <u>tons/hr</u>	<u>Hour</u>
4/12	1	8.0	8.8	0837-1155
	2	6.5	7.2	1222-1625
	3	9.7	10.7	0833-1923
4/13	1	6.5	7.14	0832-1727
	2	4.7	5.16	1118-1721
	3	9.4	10.4	0731-1830
4/14	1	7.4	8.2	0957-1321
	2	8.9	9.8	0820-1936
	3	9.3	10.2	0550-1714
4/15	1	--- Down*	---	-----
	2	10.2	11.2	0725-1755
	3	9.5	10.5	0618-1741
4/16	1	6.9	7.6	0722-1806
	2	9.3	10.2	0727-2000
	3	7.3	8.0	0954-1752

*Furnace Down for reline

Marathon Steel

<u>Furnace #1</u> <u>Date</u>	<u>Weight of</u> <u>Material Melted</u>	<u>Time Period</u>
4/12	58,989 Lbs 4 min O ₂	8:37 to 11:55
	57,331 Lbs 12 min O ₂	12:00 to 14:37
	59,994 Lbs 29 min O ₂	14:55 to 18:29
4/13	58,536 Lbs No O ₂	8:32 to 11:49
	57,866 Lbs No O ₂	12:35 to 5:27
4/14	54,339 Lbs No O ₂	9:57 to 13:21
4/15	Furnace Down	
4/16	51,333 Lbs No O ₂	7:22 to 10:06
	54,486 Lbs No O ₂	10:26 to 13:33
	54,830 Lbs No O ₂	14:14 to 18:06

Marathon Steel

<u>Furnace #2</u> <u>Date</u>	<u>Weight of</u> <u>Material Melted</u>	<u>Time Period</u>
4/12	57,401 Lbs No O ₂	12:22 to 4:25
4/13	56,049 Lbs 6 min O ₂ 57,666 Lbs 3 min O ₂ 61,911 Lbs No O ₂ (down time) 59,026 Lbs No O ₂ (down time)	11:30 to 2:14 2:35 to 5:13 11:18 to 15:30 15:30 to 17:21
4/14	55,301 Lbs 5 min O ₂ 61,666 Lbs 12 min O ₂ (maintenance) 58,771 Lbs No O ₂ (maintenance)	8:20 to 10:45 12:25 to 15:30 15:55 to 19:36
4/15	59,676 Lbs 7 min O ₂ 59,186 Lbs 3½ min O ₂ 58,921 Lbs 3 min O ₂ 58,159 Lbs No O ₂	7:25 to 10:01 10:11 to 12:37 12:45 to 15:00 15:22 to 17:55
4/16	54,006 Lbs No O ₂ 51,761 Lbs 3 min O ₂ 56,659 Lbs 22 min O ₂	7:27 to 10:15 11:24 to 14:35 17:40 to 20:00

Marathon Steel

<u>Furnace #3</u> <u>Date</u>	<u>Weight of</u> <u>Material Melted</u>	<u>Time Period</u>
4/12	59,216 Lbs 1 min O ₂	8:33 to 11:03
	59,444 Lbs 15 min O ₂	11:12 to 13:44
	59,474 Lbs 7½ min O ₂	13:51 to 16:58
	57,561 Lbs 10 min O ₂	17:09 to 19:23
4/13	58,286 Lbs 3 min O ₂	7:31 to 10:08
	60,586 Lbs No O ₂	10:16 to 12:49
	55,036 Lbs No O ₂	12:59 to 15:46
	54,665 Lbs No O ₂	15:55 to 18:30
4/14	59,306 Lbs No O ₂	5:50 to 8:46
	51,586 Lbs No O ₂	8:53 to 11:35
	53,436 Lbs No O ₂	11:53 to 14:11
	60,504 Lbs 5 min O ₂	14:34 to 17:14
4/15	57,236 Lbs No O ₂	6:18 to 8:28
	58,624 Lbs No O ₂	8:34 to 11:08
	53,424 Lbs No O ₂	11:25 to 13:59
	60,589 Lbs No O ₂	14:34 to 17:41
4/16	53,274 Lbs No O ₂ (problems)	9:54 to 13:40
	59,374 Lbs 3 min O ₂	15:03 to 17:52

APPENDIX C
STACK SAMPLING EQUIPMENT

APPENDIX C

STACK SAMPLING EQUIPMENT

The Scientific Glass Model AP-5000 modular STAC-O-LATURtm sampling train consists of a control unit, a sampling unit and a vacuum unit. The units are connected together with quick disconnect electrical and air lines and umbilical cords. A ground fault interrupter provided personnel safety from electrical shorts.

The AP-5000 control unit contains the following:

1. Dual-inclined monometer (range 0-5" H₂O) for indicating the pitot tube velocity pressure and the orifice pressure drop.
2. Temperature control for the oven and probe.
3. A flow valve and a bypass valve for adjusting sampling rates.
4. Digital Temperature Indicator (DTI) which give an instant readout from six (6) points; stack, probe, oven, impinger outlet, meter inlet, meter outlet by the use of a selector switch.
5. Umbilical cords of (50 and 100 ft lengths) which interconnect the control and sampling units.
6. Communications sets are wired through control unit, umbilical cord to the sampling unit*.

The sampling unit is made up of three distinct sections; impinger case, oven and probe. All three sections can be converted to form one sampling unit or can be separated for unusual sampling conditions. Below are the individual component descriptions:

1. Probe Sheath - Made of 316 stainless steel. The nozzle end is packed with asbestos string. The ball joint (sampling unit) end has a woven teflon O Ring as packing material.
2. Probe liner - 5/8" O.D. medium wall glass (pyrex) or stainless steel (316) tubing logarithmically wrapped with nicrome heating element, having a resistance of 2 ohms/ft. The liner is insulated with fiberglass and asbestos with a type K thermocouple imbedded for sensing the probe temperature.
3. Filter Frit - Porous glass frit (coarse) banded to silicone rubber.
4. Oven - Fiberglass insulated capable of maintaining 120°C (248°F) in cold weather (0°C).

*Separate communication system used during this test program.

The vacuum unit (pump) is capable of drawing a high vacuum (50 cm Hg) and a moderate volume (14 lpm) of air. The pump is rotary fiber vane type which does not require lubrication, but oil bath filters are used for pump protection.

APPENDIX D
Calibration Data

APPENDIX D
CALIBRATION DATA

Dry Gas Meter Calibration by outside source

Control Module # 2 Make AF 5000

DGM Serial # 706952

Calibrated by PERLIN SERVICE On FEB 8 1977

DGM adjusted (yes/no) YES

Calibration: IN OUT

Capacity Run 99.3 99.9

Check (40%) Run 99.4 99.9

Personnel who obtained calibration RICHARD E. WOODWARD
Date FEB 7, 1977

Comments:
CALIBRATION ON NEW FORTWELL DRY GAS METERS

Dry Gas Meter Calibration by outside source

Control Module # _____ Make _____

DGM Serial # _____

Calibrated by _____ On _____

DGM adjusted (yes/no) _____

Calibration: IN OUT

Capacity Run _____

Check (40%) Run _____

Personnel who obtained calibration _____
Date _____

Comments:

Orifice Meter Calibration

Date 3/23/77

Box No. SGI #2

Barometric pressure, $P_b = \overset{24.37}{\text{in. Hg}}$ Dry gas meter No. 706952

Orifice Manometer setting, ΔH in. H ₂ O	Gas volume wet test meter V_w , ft ³	Gas volume dry gas meter V_d , ft ³	Temperature				Time θ , min	γ	Gm $\Delta H @$
			Wet Test Meter	Dry gas meter					
				Inlet	Outlet	Average			
0.5	5	5.107		63	61	62	11.35		1.677
1.0	5	5.155		64	62	63	8.05		1.659
2.0	10	10.295		62	63	63	11.32		1.645
3.0	10								
4.0	10	10.241		63	64.5	64.5	8.15		1.728
Average									1.677

Calculations		γ	$\Delta H @$
ΔH	$\frac{\Delta H}{13.6}$	$\frac{V_w P_b (t_d + 460)}{V_d (P_b + \Delta H) (t_w + 460)}$	$\frac{0.0317 \Delta H}{P_b (t_d + 460)} \left[\frac{(t_w + 460) \theta}{V_w} \right]^2$
0.5	0.0368	<u>13.6</u>	
1.0	0.0737		
2.0	0.147		
3.0	0.219		
4.0	0.294		

Where: V_w = Volume, wet test meter
 V_d = Volume Dry gas meter
 T_w = Temperature, Wet Test Meter
 T_d = Temperature, Dry Gas Meter
 P_b = Atmospheric Pressure, Inches Hg
 θ = Time, minutes

Calibration by: [Signature]
 Checked by: _____

Remarks: * See Calibration by P.S.C

Orifice Meter Calibration

Date 5/4/77 Box No. 2 SGI
 Barometric pressure, $P_b = \overset{24.62}{\text{in. Hg}}$ Dry gas meter No. 2
 AC QUAL

Orifice Manometer setting, ΔH in. H ₂ O	Gas volume wet test meter V_w , ft ³	Gas volume dry gas meter V_d , ft ³	Temperature				Time θ , min	γ	ΔH_Q
			Wet Test Meter	Dry gas meter					
				Inlet	Outlet	Average			
0.5	5	5.1	65	74	73	73.5	11.16	.99	1.65
1.0	5	5.11	65	78	76	77	8.1	.99	1.66
2.0	10	10.23	65.5	87	82	84.5	11.36	1.0	1.67
3.0	10	10.23	66	92	86	89	9.33	1.0	1.69
4.0	10	10.21	66.2	94	87	90.5	8.12	1.0	1.70
Average								1.0	1.674

Calculations		γ	ΔH_Q
ΔH	$\frac{\Delta H}{13.6}$	$\frac{V_w P_b (t_d + 460)}{V_d (P_b + \Delta H) (t_w + 460)}$	$\frac{0.0317 \Delta H}{P_b (t_d + 460)} \left[\frac{(t_w + 460)^2}{V_w} \right]$
0.5	0.0368	$\frac{65.673.85}{66018.582} = .99$	$.0000012 \times 13731152 = 1.65$
1.0	0.0737	$\frac{66.104.7}{66247.02} = .99$	$.0000023 \times 123350.25 = 1.66$
2.0	0.147	$\frac{13405.53}{133144.04} = 1.0$	$.0000047 \times 356370.77 = 1.67$
3.0	0.219	$\frac{13516.23}{133658.16} = 1.0$	$.000007 \times 240543.41 = 1.69$
4.0	0.294	$\frac{135530.1}{133850.51} = 1.0$	$.0000093 \times 183012.15 = 1.70$

Where: V_w = Volume, wet test meter
 V_d = Volume Dry gas meter
 T_w = Temperature, Wet Test Meter
 T_d = Temperature, Dry Gas Meter
 P_b = Atmospheric Pressure, Inches Hg
 θ = Time, minutes

Calibration by: A. Frank
 Checked by: S. I. I.

Remarks:

4/24/77

US Environmental Protection Agency
National Enforcement Investigations Center-Denver

Calibration Pitot Tube: ID Number NBS-1 Cp .99
Type-S Pitot Tube ID Number: 5-5

ΔP Standard Pitot	ΔP S-Type Pitot		Cp		Comments
	A leg	B leg	A	B	
2.5	4.0	3.9	.783	.793	
	4.0	3.9	.783	.793	
	4.05	3.95	.778	.788	
2.0	3.05	3.1	.802	.795	
	3.1	3.1	.795	.795	
	3.1	3.05	.795	.802	
1.5	2.4	2.4	.783	.783	
	2.4	2.35	.783	.794	
	2.4	2.35	.783	.791	
1.0	1.6	1.6	.783	.783	
	1.6	1.6	.783	.783	
	1.6	1.6	.783	.783	
.80	1.3	1.25	.777	.778	
	1.29	1.25	.780	.792	
	1.29	1.25	.780	.792	
.61	.95	.97	.793	.785	
	.98	.99	.781	.777	
	.98	1.0	.781	.773	
.41	.66	.66	.780	.780	
	.66	.65	.780	.780	
	.66	.66	.780	.780	
.21	.34	.33	.778	.784	
	.33	.34	.789	.778	
	.33	.33	.789	.789	
					Leg Average Cp

During Pitot Calibration:

probe sheath attached YES
nozzle attached YES
sampling isokinetically NO

Performed By: A. P. Smith

Calibration Date: 3/21/77

Calibration Pitot Tube: ID Number 2351 Cp .99
Type-S Pitot Tube ID Number: 5-5

During Pitot Calibration:
probe sheath attached YES
nozzle attached YES
sampling isokinetically NO

Calibration Date: 3/21/77

U.S. Environmental Protection Agency

Calibration Pitot Tube: ID Number

Type-S Pitot Tube ID Number:

0.799

0-861

Leg Average Cp

probe sheath attached 4/25

nozzle attached Yes

sampling isokinetically $\frac{1}{2} \text{ sec}$

Performed By:

Calibration Date: April 29, 77

US Environmental Protection Agency
National Enforcement Investigations Center-Denver

Calibration Pitot Tube: ID Number NBS-1 Cp .99
Type-S Pitot Tube ID Number: 8-1

ΔP Standard Pitot	ΔP S-Type Pitot		Cp		Comments
	A leg	B leg	A	B	
2.55	4.1	4.2	.781	.771	
	4.2	4.2	.771	.771	
	4.2	4.2	.771	.771	
2.0	3.2	3.3	.783	.767	
	3.2	3.3	.783	.767	
	3.2	3.3	.783	.767	
1.5	2.45	2.5	.775	.767	
	2.45	2.45	.775	.775	
	2.45	2.5	.775	.767	
.99	1.7	1.7	.755	.755	
	1.65	1.7	.767	.755	
	1.65	1.65	.767	.767	
.79	1.3	1.35	.772	.757	
	1.3	1.3	.767	.767	
	1.3	1.3	.767	.767	
.58	.98	.97 .97	.762	.766	
	.98	.98	.762	.762	
	.98	.98	.762	.762	
.39	.67	.67 .67	.753	.753	
	.67	.67	.753	.753	
	.67	.67	.753	.753	
.21	.38	.37	.736	.746	
	.38	.37	.736	.746	
	.38	.37	.736	.746	
				Leg Average Cp	

During Pitot Calibration:
probe sheath attached Yes
nozzle attached Yes
sampling isokinetically no

PB. 24 69" Hg
T. 5325 OR

Performed By: [Signature]

Calibration Date: 3/23/77

Calibration Pitot Tube: ID Number NBS-1 Cp .99
Type-S Pitot Tube ID Number: 8-1

During Pitot Calibration:
probe sheath attached yes
nozzle attached yes
sampling isokinetically no

Calibration Date:

Leg Average Cp

US Environmental Protection Agency
National Enforcement Investigations Center-Denver

Calibration Pitot Tube: ID Number NBS Cp 0.99
Type-S Pitot Tube ID Number: 8-1

[illegible]

During Pitot Calibration:

probe sheath attached yes
nozzle attached yes
sampling isokinetically yes

Performed By:

Calibration Date: April 27, 1977

APPENDIX E
Source Tests

APPENDIX E
SOURCE TESTS AT MARATHON STEEL

4-13-77	0403	01	00003	4"	0.7326	0.7324	0.7319	0.0005	5-2-77
4-13-77	0403	02	00004	4"	0.7395	0.7392	0.7345	0.0047	5-2-77
4-13-77	0403	03	00005	4"	0.7432	0.7434	0.7397	0.0037	5-2-77
4-14-77	0402	01	00006	4"	0.7358	0.7354	0.7328	0.0026	5-2-77
4-14-77	0402	02	00007	4"	0.7419	0.7415	0.7408	0.0007	5-2-77
4-14-77	0402	03	00008	4"	0.7400	0.7397	0.7388	0.0009	5-2-77
4-15-77	0402	05	00009	4"	0.7351	0.7348	0.7342	0.0006	5-2-77
4-15-77	0402	04	00010	4"	0.7364	0.7359	0.7338	0.0021	5-2-77

Source Tests @ Marathon Steel

Particulate Analysis — Acetone Wash Samples (Method 5)

SAMPLE DATE	STATION NUMBER	SEQUENCE NUMBER	BEAKER NUMBER	ML OF SAMPLE	DESICCATED GROSS WT.		BEAKER TARE WT.	FINAL NET WT.	FINAL WEIGHING DATE
					1 ST WT. @ 24 HRS.	2 ND WT. @ + 6 HRS			
4-12-77	BLANK	01	2	283	96.9102	96.9100	96.9086	0.0014	5-2-77
4-15-77	BLANK	01	6	302	98.1465	98.1467	98.1458	0.0009	5-2-77
4-20-77	BLANK	03	3	290	94.0138	94.0136	94.0132	0.0004	5-2-77
4-16-77	0401	01	5	225	91.3608	91.3612	91.2658	0.0954	5-2-77
4-16-77	0401	02	32	233	91.2185	91.2189	91.1257	0.0932	5-2-77
4-16-77	0401	03	15	198	97.3710	97.3709	97.3246	0.0463	5-2-77
4-14-77	0402	01	20	250	98.3403	98.3405	98.3264	0.0141	5-2-77
4-14-77	0402	02	31	228	95.1914	95.1916	95.1869	0.0047	5-2-77
4-14-77	0402	03	30	225	95.5401	95.5408	95.5257	0.0151	5-2-77
4-15-77	0402	04	16	262	93.2828	93.2826	93.2573	0.0253	5-2-77
4-15-77	0402	05	24	245	96.3812	96.3814	96.3745	0.0069	5-2-77
4-13-77	0403	01	46	240	92.5007	92.5010	92.4885	0.0125	5-2-77
4-13-77	0403	02	33	212	96.0785	96.0788	96.0656	0.0129	5-2-77
4-13-77	0403	03	35	208	94.2281	94.2280	94.2105	0.0175	5-2-77

SOURCE TESTS @ MARATHON STEEL

PARTICULATE ANALYSIS — FILTERS (METHOD 5)

[illegible]

APPENDIX F
Chain of Custody Record

APPENDIX F

ENVIRONMENTAL PROTECTION AGENCY Office Of Enforcement NATIONAL ENFORCEMENT INVESTIGATIONS CENTER Building 53, Box 25227, Denver Federal Center Denver, Colorado 80225

CHAIN OF CUSTODY RECORD

SURVEY				SAMPLERS: (Signature)					
STATION NUMBER	STATION LOCATION	DATE	TIME	SAMPLE TYPE			SEQ NO	NO OF CONTAINERS	ANALYSIS REQUIRED
				Water		Air			
				Comp	Grab				
2402	WATER WASH	4/15/77	1415	✓		✓	3	1	Particulates
2403	FILTER # 10	4/15/77	1411	✓		✓	4	1	
2404	WATER WASH	4/15/77	1412	✓		✓	5	1	
2405	FILTER # 11	4/15/77	1413	✓		✓	1	1	
2406	WATER WASH	4/15/77	1414	✓		✓	1	1	
2407	FILTER # 12	4/15/77	1415	✓		✓	2	1	
2408	WATER WASH	4/15/77	1440	✓		✓	2	1	
2409	FILTER # 13	4/15/77		✓		✓	3	1	
2410	WATER WASH	4/15/77		✓		✓		1	
Relinquished by: (Signature)				Received by: (Signature)				Date/Time	
Relinquished by: (Signature)				Received by: (Signature)				Date/Time	
Relinquished by: (Signature)				Received by: (Signature)				Date/Time	
Relinquished by: (Signature)				Received by Mobile Laboratory for field analysis: (Signature)				Date/Time	
Dispatched by: (Signature)			Date/Time	Received for Laboratory by:			Date/Time		
Method of Shipment:									

ENVIRONMENTAL PROTECTION AGENCY
Office Of Enforcement
NATIONAL ENFORCEMENT INVESTIGATIONS CENTER
Building 53, Box 25227, Denver Federal Center
Denver, Colorado 80225

CHAIN OF CUSTODY RECORD

SURVEY				SAMPLERS: (Signature)						
<i>More than 5001 B</i>				<i>[Signature]</i>						
STATION NUMBER	STATION LOCATION	DATE	TIME	SAMPLE TYPE			SEQ NO	NO OF CONTAINERS	ANALYSIS REQUIRED	
				Water		Air				
				Comp	Grab					
10001	11. Time Blank	4/12/77	1210		✓	✓	01	1	12.1	
10002	11. Time Blank 2	4/12/77	1210	✓		✓	1	1	12.2	
10003	11. Time Blank 3	4/12/77	1210	✓		✓	1	1	12.3	
10004	11. Time Blank 4	4/12/77	1250	✓		✓	3	1	12.4	
10005	11. Time Blank 5	4/12/77	1250	✓		✓	2	1	12.5	
10006	11. Time Blank 6	4/12/77	1510	✓		✓	3	1	12.6	
10007	11. Time Blank 7	4/12/77	1510	✓		✓	3	1	12.7	
10008	11. Time Blank 8	4/12/77	1525	✓		✓	1	1	12.8	
10009	11. Time Blank 9	4/12/77	1525			✓	1	1	12.9	
10010	11. Time Blank 10	4/12/77	1040	✓		✓	2	1	12.10	
10011	11. Time Blank 11	4/12/77	1040	✓		✓	3	1	12.11	
10012	11. Time Blank 12	4/12/77	1115	✓		✓	3	1	12.12	
Relinquished by: (Signature)				Received by: (Signature)					Date/Time	
<i>[Signature]</i>									<i>4/25/77</i>	
Relinquished by: (Signature)				Received by: (Signature)					Date/Time	
Relinquished by: (Signature)				Received by: (Signature)					Date/Time	
Relinquished by: (Signature)				Received by Mobile Laboratory for field analysis: (Signature)					Date/Time	
Dispatched by: (Signature)			Date/Time	Received for Laboratory by:				Date/Time		
				<i>D. D. V. [Signature]</i>				<i>4/25/77</i>		
Method of Shipment:										

CHAIN OF CUSTODY RECORD

GPO 631-464

APPENDIX G
Particulate Field Data

Plant Marathon Steel
 Run No. 21 0401
 Location Tampa CR
 Date 4/16/77
 Operator J. J. Searlin
 Sample Box No. 1
 Meter Box No. 2
 Meter Δ H 1.68
 C Factor 1.42

VERY IMPORTANT - FILL IN ALL BLANKS

Read and record at the start of each test point.

Time: Start Time 8:57
 End Time _____

Ambient Temp °F 75
 Bar. Press. "Hg 29.71
 Assumed Moisture % 0
 Probe Tip Dia. In. .215
 Pitot Tube No. 5-5 (179)
 Probe Length/type 5 ft. 9 in.
 Filter No. _____

Leak check to 15" Hg - good .015 CFm

FYRITE
 O₂ - 20.5%
 CO₂ - 0%

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
	<u>C</u>	<u>182.31</u>											
A-14	3	190.30	.73	1.15	1.18	84	83	2.2	133	266	271	206	666
A-13	6	191.97	.55	.89	.89	86	85	1.8	128	262	259	203	663
12	9	193.78	.67	1.08	1.08	86	88	2.2	130	264	256	201	661
11	12	195.68	.70	1.03	1.13	84	86	2.3	125	266	255	201	661
10	15	197.50	.68	1.09	1.09	86	87	2.1	123	268	255	190	658
9	18	198.96	.38	.61	.61	87	90	1.5	123	264	255	195	655
8	21	200.69	.62	1.00	1.00	86	89	2.0	125	263	258	197	657
7	24	202.13	.40	.65	.65	87	90	1.5	124	264	260	196	656
6	27	203.50	.37	.60	.60	87	89	1.5	127	265	261	196	656
5	30	204.97	.43	.70	.70	87	89	1.5	127	265	265	196	656
4	33	206.33	.35	.57	.57	89	90	1.5	130	267	267	201	661
3	36	207.67	.35	.57	.57	90	91	1.5	134	269	270	203	663
2	39	208.97	.33	.53	.53	91	90	1.3	136	270	272	207	667
1	42	210.22	.30	.45	.45	94	95	1.2	139	277	263	207	667
		<u>Leak check to 17" Hg - good .014 CFm</u>											

Comments:

Station 0401 Run #1

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	St Te ° (°
				Desired	Actual	Outlet	Inlet						
		210-90											
B-14	45	212.17	.35	.57	.57	86	86	1.2	128	233	258	186	1
13	48	213.53	.42	.68	.68	89	91	1.4	137	266	269	208	1
12	51	215.04	.47	.76	.76	99	97	1.5	149	275	270	212	1
11	54	216.56	.45	.72	.72	96	97	1.5	146	272	262	211	
10	57	218.16	.52	.84	.84	98	93	1.8	136	275	260	207	1
9	60	219.76	.49	.80	.80	99	92	1.7	135	264	249	208	1
8	62	221.51	.65	1.05	1.05	88	91	2.0	135	267	274	206	1
7	66	223.28	.62	1.0	1.0	90	93	2.0	136	264	255	204	
6	69	225.02	.51	.96	.96	96	94	2.0	138	265	264	215	
5	72	226.77	.61	.97	.99	91	93	2.0	139	267	266	217	1
4	75	228.59	.64	1.1	1.1	97	93	2.0	137	265	265	207	1
3	78	230.17	.47	.75	.75	91	94	1.6	138	267	268	212	1
2	81	231.95	.63	1.0	1.0	92	94	2.0	138	267	270	208	1
1	84	233.48	.45	.72	.72	92	95	1.5	138	268	272	250	
			Leak Check TO 5 ft. - .006 CFM										

0.8221 90.2157 90.8926

Comments:

3/16/77

SAMPLE CLEANUP SHEET

Plant: Procter & Gamble Date: 4/16/77
 Address: Procter & Gamble Operators: _____
 Station No.: 0401 _____
 Run No.: 771 Ambient Temperature: 85°F
 Barometric Pressure: 28 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of water
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 93 ml of water
 Initial Volume 100 ml
 Volume collected -7 ml

Impinger 3

Final Volume 0 ml of appt
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 713.5 gm of solid
 Initial weight 703.5 gm
 Weight collected 10 gm

Total Volume Collected 3 ml

Filters

No.	Final Weight	Tare Weight	Weight Collected
<u>11</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. L. Baker on 4/16/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 02

COMPANY MARATHON STEEL
 LOCATION TEMPE, ARIZONA
 TEST NUMBER 0401
 DATE 4/16/77
 TYPE FACILITY STEEL MILL
 CONTROL DEVICE BAG HOUSE

HOURS OF OBSERVATION 1/4 Hr
 OBSERVER A. G. Smith
 OBSERVER CERTIFICATION DATE 3/30/77
 OBSERVER AFFILIATION US EPA
 POINT OF EMISSIONS STACK
 HEIGHT OF DISCHARGE POINT 40 FT.

CLOCK TIME

OBSERVER LOCATION
Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS
Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear,
overcast, % clouds, etc.)PLUME DESCRIPTION
Color

Distance Visible

OTHER INFORMATION

Initial			Final
50'			50'
EAST			EAST
GROUND			GROUND
CLEAR SKY			CLEAR SKY
WIND WIND			WEST
0.5			0.5
75°-80°			75°-80°
CLEAR			CLEAR
White			White
20'-25'			10'-15'

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

ART

DAT

Plant Frederick

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. 72 C4C1

Read and record at the start of each test point.

Bar. Press. "Hg 30.81Location Temp. 115Assumed Moisture % 0Date 4/16/77Time: Start Time 1140Probe Tip Dia. In. 1.215Operator J. L. W.

End Time _____

Pitot Tube No. 5-5(74)Sample Box No. 1Probe Length/type 48-2-5/11Meter Box No. 2Filter No. 1.2Meter A H 1.68C Factor 1.15

1152 C. 2 21 0 2
12 0 2

LEAK TEST AT 20 "Hg - .012 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
B-14	3	235.75	0.45	0.73	0.73	90	91	2.0	153	235	275	246	666
13	6	251.54	0.50	0.80	0.80	93	93	2.0	135	261	278	277	677
12	9	259.2	0.60	0.96	0.96	95	94	2.0	139	264	270	273	682
11	12	248.66	0.57	0.60	0.60	94	95	2.0	141	263	267	274	684
10	15	247.34	0.40	0.61	0.61	94	94	2.0	139	262	264	275	690
9	18	243.80	0.65	1.02	1.00	93	95	2.0	147	268	266	273	693
8	21	245.02	0.48	0.45	0.45	94	96	2.0	145	270	267	274	694
7	24	246.50	0.50	0.48	0.48	100	101	1.5	147	275	274	275	699
6	27	247.65	0.36	0.58	0.58	97	98	1.5	149	278	269	277	697
5	30	249.12	0.40	0.64	0.61	96	97	2.0	143	273	266	275	695
4	33	250.52	0.40	0.64	0.64	103	101	1.5	145	275	274	275	700
3	36	252.06	0.42	0.68	0.68	103	101	1.5	148	278	271	272	702
2	39	253.30	0.35	0.58	0.53	97	93	1.5	150	281	275	276	696
1	42	251.34	0.15	0.25	0.25	97	98	1.0	149	280	277	276	690

Comments:

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Star Ter. °R (°F)
				Desired	Actual	Outlet	Inlet						
		255.07											
A 14	3	256.76	.60	.88	.88	98	97	2.0	146	272	341	226	68
13	6	258.42	.58	.94	.94	98	99	2.0	148	282	384	225	68
12	9	260.16	.58	.98	.98	100	100	2.3	146	283	388	230	69
11	12	261.81	.50	.80	.80	99	100	2.0	145	280	370	226	68
10	15	263.20	.35	.57	.57	99	100	1.5	141	280	323	220	68
9	18	264.84	.55	.88	.88	99	101	2.0	137	274	306	214	61
8	21	266.39	.45	.72	.72	99	101	1.9	135	269	293	210	61
7	24	267.77	.38	.56	.56	99	100	1.5	132	261	278	204	66
6	27	269.08	.32	.51	.51	99	100	1.5	130	257	268	201	66
5	30	270.42	.34	.55	.55	98	100	1.5	129	254	266	202	66
4	33	271.82	.37	.59	.59	100	100	1.7	126	254	263	207	66
3	36	273.17	.35	.56	.56	100	99	1.5	126	252	258	204	66
2	39	274.53	.35	.56	.56	100	100	1.5	126	248	255	198	65
1	42	275.73	.25	.40	.40	98	100	1.1	123	244	254	192	64

Comments:

LEAK CHECK 1.3" Hg

0.008

1.6617

97.5714

98.1785

68.0

3/16/77

SAMPLE CLEANUP SHEET

Plant: Marathon Steel Co. Date: April 16, 1977
 Address: Tempe, Arizona Operators: 7/2/77
 Station No.: 0-441
 Run No.: 2 Ambient Temperature: 80
 Barometric Pressure: 29.8 Sample Box Number: 100

Impinger 1

Final Volume 100 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 94 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected -6 ml

Impinger 3

Final Volume 0 ml of _____
 Initial Volume Empty ml
 Volume collected 0 ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 7.590 gm of Silica Gel
 Initial weight 7.501 gm
 Weight collected 0.089 gm

Total Volume Collected 1 ml

Filters

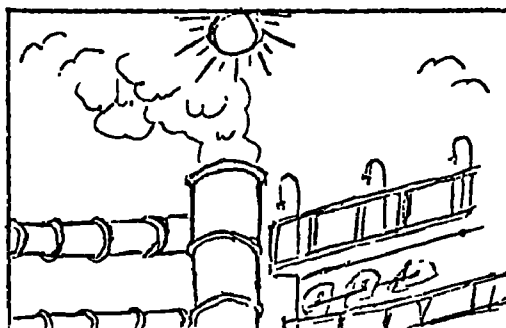
No.	Final Weight	Tare Weight	Weight Collected
<u>12</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by T. J. Linn on 4/16/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 07

COMPANY MARATHON STEEL CO.
 LOCATION STACK # 1
 TEST NUMBER 2
 DATE 4/16/77
 TYPE FACILITY STEEL MILL
 CONTROL DEVICE BAG HOUSE



HOURS OF OBSERVATION 11.45 - 11.51 AM
 OBSERVER S H NIMEL
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION U.S. EPA N.E.C.
 POINT OF EMISSIONS STACK
 HEIGHT OF DISCHARGE POINT _____

CLOCK TIME

OBSERVER LOCATION

Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear, overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
100 FT			
S			
GRND			
SKY			
E			
CLM			
85°F			
CLR			
BRN			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from _____ to _____ % opacity

The source was/was not in compliance with _____ at the time evaluation was made.

OBSERVATION RECORD

PAGE ____ OF ____

COMPANY MARATHON STEEL
 LOCATION ST. 11 L
 TEST NUMBER 2
 DATE 4/16/77

OBSERVER S.H. NEMEC
 TYPE FACILITY STEEL MILL
 POINT OF EMISSIONS STACK

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	0							
	1							
	2							
	3							
	4							
	5							
	6							
	7							
	8							
	9							
	10							
	11							
	12							
	13							
	14							
	15	5	5	5	5			
	16	5	5	5	5			
	17	5	5	10	15			
	18	5	5	10	15			
	19	5	10	10	15			
	20	5	10	10	15			
	21							
	22							
	23							
	24							
	25							
	26							
	27							
	28							
	29							

OBSERVATION RECORD
(Continued)

PAGE ____ OF ____

COMPANY MARATHON STEEL
 LOCATION ST. 11 L
 TEST NUMBER 2
 DATE 4/16/77

OBSERVER S.H. NEMEC
 TYPE FACILITY STEEL MILL
 POINT OF EMISSIONS STACK

9.375

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
	38							
	39							
	40							
	41							
	42							
	43							
	44							
11	45	5	5	5	5			
11	46	5	5	5	5			
11	47	5	5	10	15			
11	48	20	20	20	15			
11	49	5	10	10	15			
11	50	10	5	5	5			
	51							
	52							
	53							
	54							
	55							
	56							
	57							
	58							
	59							

[PR Doc. 74-20150 Filed 11-11-74, 8:45 am]

Plant Washburn

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. #3 0401

Read and record at the start of each test point.

Bar. Press. "Hg 29.81Location Temp 100Assured Moisture % 0Date 4/11/77Time: Start Time 1420Probe Tip Dia. In. .215Operator J. K. L.End Time 1630Pitot Tube No. 5-5Sample Box No. 1Probe Length/type 5 ft - 92-2Meter Box No. 2Filter No. 13Meter Δ H 1.65C Factor 1.15

LEAK TEST @ 1430 20" Hg = 0.005 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
A-14	3	278.46	0.55	0.90	0.90	128	128	1.5	130	230	275	182	642
13	6	280.22	0.60	0.96	0.96	131	131	2.0	133	250	255	203	668
12	9	281.84	0.50	0.96	0.96	134	133	2.0	140	255	251	201	668
11	12	283.26	0.41	0.63	0.63	135	133	2.0	140	255	251	201	664
10	15	285.06	0.65	1.05	1.05	134	133	2.0	140	255	251	177	657
9	18	286.95	0.76	1.12	1.12	134	135	2.0	141	257	251	175	655
8	21	288.84	0.70	1.12	1.12	134	134	2.0	143	261	252	164	644
7	24	290.40	0.45	0.72	0.72	155	134	2.5	150	270	265	207	667
6	27	291.82	0.36	0.55	0.58	135	136	2.0	151	272	265	214	674
5	30	293.16	0.33	0.54	0.54	135	135	2.0	147	271	263	215	675
4	33	294.43	0.30	0.48	0.48	137	134	2.0	147	271	261	214	674
3	36	295.83	0.25	0.41	0.41	136	135	1.5	145	273	264	216	676
2	39	297.09	0.30	0.48	0.48	137	136	1.5	151	275	265	209	669
1	42	298.15	0.20	0.32	0.32	134	134	1.5	144	278	264	206	666
LEAK CHECK @ 1545 11" Hg = 0.0012 CFM													

Comments:.

0401

sheet 2 of 2

Pilot 23

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °R (°F+)
				Desired	Actual	Outlet	Inlet						
		298.42											
B-14	45	300.09	.55	.90	.90	134	133	1.8	149	287	273	224	680
13	48	301.80	.56	.90	.90	137	136	1.8	155	289	276	239	699
12	51	303.22	.33	.55	.55	142	137	1.3	155	285	266	235	694
11	54	304.72	.43	.69	.69	137	136	1.5	155	281	262	238	691
10	57	306.02	.30	.48	.48	134	134	1.1	152	271	260	227	680
9	60	307.79	.30	.48	.48	134	133	1.1	152	262	259	222	680
8	63	308.81	.45	.72	.72	138	132	1.5	149	252	255	214	677
7	66	310.11	.30	.48	.48	133	132	1.1	149	248	258	210	670
6	69	311.43	.33	.51	.51	133	133	1.1	149	250	266	214	671
5	72	312.91	.42	.68	.68	133	133	1.3	152	252	262	213	670
4	75	314.27	.33	.54	.54	133	132	1.1	145	253	257	210	670
3	78	315.63	.34	.55	.55	132	132	1.1	147	255	255	211	671
2	81	317.14	.43	.70	.70	144	131	1.4	146	255	251	211	671
1	84	318.21	.15	.24	.24	131	130	1.0	145	253	246	197	653
LEAK CHECK @ 1630 11" Hg = 0.12													

1.6615 | 134.7142 | 133.3571

671.6

Comments:

3/16/77

SAMPLE CLEANUP SHEET

Plant: Mountain View Date: 6/16/77
 Address: 7 Eagle Cr Operators: _____
 Station No.: 0401 _____
 Run No.: 23 Ambient Temperature: 85
 Barometric Pressure: 28.77 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of water
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 97 ml of water
 Initial Volume 100 ml
 Volume collected -7 ml

Impinger 3

Final Volume 0 ml of empty
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 7220 gm of 5.1101 g/L
 Initial weight 7135 gm
 Weight collected 8.5 gm

Total Volume Collected 1.5 ml

Filters

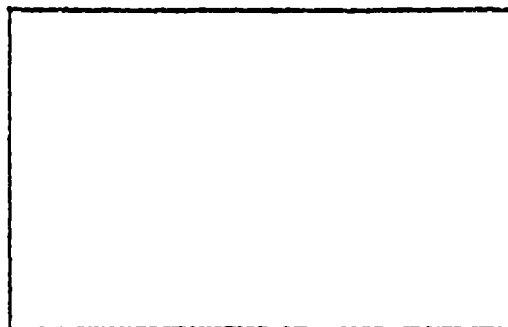
No.	Final Weight	Tare Weight	Weight Collected
<u>13</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. D. Davis on 6/16/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 01 OF 01

COMPANY MAPATHON STEEL
 LOCATION TEMPE ARIZONA
 TEST NUMBER 0001 #3
 DATE 4/11/77
 TYPE FACILITY STEEL MILL
 CONTROL DEVICE BAG HOUSE



HOURS OF OBSERVATION
 OBSERVER AL J. RILEY
 OBSERVER CERTIFICATION DATE 3/3-1977
 OBSERVER AFFILIATION US EPA
 POINT OF EMISSIONS Stack
 HEIGHT OF DISCHARGE POINT ~40'

CLOCK TIME

OBSERVER LOCATION
 Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear,
 overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
50'			50'
SW			SW
Ground			Ground
CLEAR SKY			CLEAR SKY
West			West
0-5 Kts			0-5 Kts
85°-90°			85°-90°
CLEAR			CLEAR
White			White
20'-25'			20'-25'

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from to % opacity

The source was/was not in compliance with at the time evaluation was made.

OBSERVATION RECORD

PAGE ____ OF ____

COMPANY MARATHON STEEL
 LOCATION 5 miles NW of A. J. 100-2A
 TEST NUMBER 100-1-1-1
 DATE 11/11/77

OBSERVER A. Frank
 TYPE FACILITY STEEL MILL
 POINT OF EMISSIONS Stack

6.4583

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	0	2	2	2	4			
	1	2	2	2	2			
	2	2	2	2	2			
	3	2	10	20	10			
	4	2	16	10	16			
	5	10	10	2	2			
	6							
	7							
	8							
	9							
	10							
	11							
	12							
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	27							
	28							
	29							

OBSERVATION RECORD
(Continued)

PAGE ____ OF ____

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
	38							
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	59							

[FR Doc. 74-26150 Filed 11-11-74; 8:45 am]

CUL ELI

Plant Martin Steel Co

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. 1

Read and record at the start of each test point.

Bar. Press. "Hg 29.55Location C402Assumed Moisture % CDate Apr. 14, 1977Time: Start Time 0825Probe Tip Dia. In. C. 2/5Operator J. L. W.End Time 1010Pitot Tube No. 8-1Sample Box No. 1Probe Length/type 8' / ClassMeter Box No. 2Filter No. 6Meter Δ H 1.68C Factor 1.10C0750 Leak Check 13.5" H₂O 0.005 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
Start		927.52											
F-8	2	928.87	0.65	1.10	1.10	68	70	3.0	72	241	261	118	578
F-7	4	930.17	0.73	1.23	1.25	67	69	3.0	72	250	261	118	574
F-6	6	931.42	0.65	1.10	1.10	68	70	3.0	71	252	255	111	571
F-5	8	932.71	0.69	1.20	1.20	67	71	3.0	70	257	255	107	567
F-4	10	934.66	0.81	1.36	1.35	68	72	3.0	69	254	255	115	575
F-3	12	935.40	0.76	1.28	1.30	68	72	3.0	68	253	251	109	569
F-2	14	936.72	0.72	1.21	1.20	68	73	3.0	69	255	250	109	569
F-1	16	937.63	0.35	0.55	0.55	68	73	3.0	69	252	253	118	578
E-8	2	938.72	0.51	0.85	0.85	70	74	3.0	71	261	259	119	579
E-7	4	939.83	0.55	0.93	0.93	70	74	3.0	73	254	263	118	578
E-6	6	941.05	0.55	0.93	0.93	70	74	3.0	73	250	260	117	577
E-5	8	942.13	0.59	1.00	1.00	71	75	3.0	73	257	261	117	577
E-4	10	943.21	0.51	0.85	0.85	71	75	3.0	74	255	255	118	578
E-3	12	944.38	0.60	1.01	1.00	71	75	3.0	74	263	253	118	578
E-2	14	945.49	0.55	0.93	0.93	71	76	3.0	74	262	250	127	587
E-1	16	946.64	0.47	0.76	0.76	71	76	3.0	75	266	254	134	594

Comments:

1.

P. 11.5

S

ABCEDEF
000000

W

Point #1 Closest
to Port

D

0402

Sheet 2 of 3

Run 1

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+46)
				Desired	Actual	Outlet	Inlet						
D-8	2	947.55	0.35	0.59	0.59	72	76	2.5	76	262	254	125	588
D-7	4	948.43	0.30	0.50	0.50	72	76	2.5	76	263	255	126	586
D-6	6	949.34	0.39	0.63	0.63	72	76	2.5	77	259	254	124	584
D-5	8	950.18	0.27	0.45	0.45	73	77	2.5	76	269	255	127	587
D-4	10	951.12	0.39	0.64	0.64	73	77	2.5	77	268	256	143	603
D-3	12	952.07	0.39	0.64	0.64	81	84	2.5	78	273	259	154	614
D-2	14	952.90	0.25	0.44	0.44	82	85	2.5	83	276	260	159	619
D-1	16	953.66	0.25	0.44	0.44	74	77	2.5	78	274	260	145	605
C-8	2	954.47	0.25	0.44	0.44	84	85	2.5	102	278	260	151	611
C-7	4	955.35	0.33	0.56	0.56	84	86	2.5	102	275	261	152	612
C-6	6	956.24	0.33	0.56	0.56	85	87	2.5	107	259	258	159	619
C-5	8	957.09	0.30	0.50	0.50	85	88	2.5	109	272	257	162	622
C-4	10	957.92	0.27	0.45	0.45	84	87	2.5	105	251	254	155	615
C-3	12	958.70	0.25	0.42	0.42	85	87	2.0	106	260	254	155	615
C-2	14	959.47	0.25	0.42	0.42	85	87	2.0	104	259	251	160	620
C-1	16	960.40	0.35	0.59	0.59	87	88	2.0	106	248	247	156	616

Comments:

3/16/77

402

Run 1

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+46)
				Desired	Actual	Outlet	Inlet						
B-8	2	961.19	0.28	0.47	0.47	87	89	2.0	109	257	257	161	621
B-7	4	962.09	0.35	0.59	0.59	86	89	2.0	106	245	247	161	621
B-6	6	962.96	0.30	0.50	0.50	88	90	2.0	106	246	250	163	623
B-5	8	963.83	0.32	0.52	0.52	87	90	2.0	107	238	246	158	618
B-4	10	964.64	0.27	0.45	0.45	88	89	2.0	105	238	244	157	617
B-3	12	965.32	0.16	0.27	0.27	88	90	2.0	106	242	246	165	625
B-2	14	966.01	0.20	0.34	0.34	87	90	2.0	105	236	244	160	620
B-1	16	966.55	0.10	0.17	0.17	89	90	2.0	106	243	247	159	619
A-8	2	967.41	0.30	0.50	0.50	89	91	2.0	106	240	247	157	617
A-7	4	968.26	0.30	0.50	0.50	89	91	2.0	106	237	246	158	618
A-6	6	968.87	0.20	0.35	0.35	90	90	2.0	106	235	247	168	618
A-5	8	969.81	0.30	0.50	0.50	90	91	2.0	107	243	249	173	623
A-4	10	970.65	0.30	0.50	0.50	90	91	2.0	107	244	249	170	630
A-3	12	971.37	0.20	0.34	0.34	90	91	2.0	109	246	249	173	633
A-2	14	972.60	0.15	0.25	0.25	89	90	2.0	108	241	247	174	634
A-1	16	972.42	0.10	0.17	0.17	88	90	2.0	107	229	245	164	624

Comments:

Leak check @ 10.11 @ 10.5" Hg 0.003 CFM

3/16/77

0.645/79.166/80.0833

602.416

SAMPLE CLEANUP SHEET

Plant: Imperial Steel Date: 4/14/77
 Address: Imperial 221 Operators: _____
 Station No.: 1402 _____
 Run No.: 81 Ambient Temperature: 70
 Barometric Pressure: 29.55 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of WATER
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 92 ml of WATER
 Initial Volume 100 ml
 Volume collected -8 ml

Impinger 3

Final Volume 0 ml of WATER
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

~~Final Volume _____ ml of _____~~
~~Initial Volume _____ ml~~
~~Volume collected _____ ml~~

Impinger

Final weight 704.5 gm of SILICA GEL
 Initial weight 677.0 gm
 Weight collected 25.5 gm

Total Volume Collected 17.5 ml

Filters

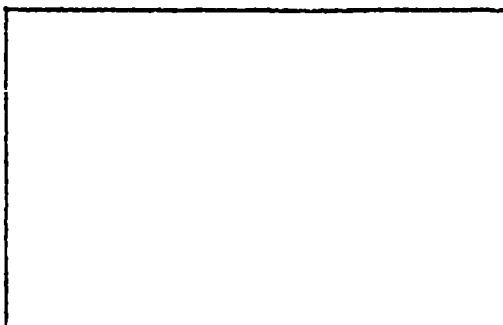
No.	Final Weight	Tare Weight	Weight Collected
<u>6</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. C. Ponce on 4/14/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 of 1

COMPANY Marathon Steel
 LOCATION Texas - Beaumont
 TEST NUMBER 751 0402
 DATE 4/14/77
 TYPE FACILITY Steel mill
 CONTROL DEVICE Baghouse



HOURS OF OBSERVATION 1/4
 OBSERVER P. J. Jones
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION U.S.E.P.A.
 POINT OF EMISSIONS Boiler Stack
 HEIGHT OF DISCHARGE POINT 200 ft

CLOCK TIME _____
 OBSERVER LOCATION _____
 Distance to Discharge _____
 Direction from Discharge _____
 Height of Observation Point _____
 BACKGROUND DESCRIPTION _____
 WEATHER CONDITIONS _____
 Wind Direction _____
 Wind Speed _____
 Ambient Temperature _____
 SKY CONDITIONS (clear, overcast, % clouds, etc.) _____
 PLUME DESCRIPTION _____
 Color _____
 Distance Visible _____
 OTHER INFORMATION _____

Initial			Final
4:00 PM			
SE			
200 ft			
Dist			
SE			
2-4 mph			
82°F			
No billow			
off color			
1000 ft			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from _____ to _____ % opacity

The source was/was not in compliance with _____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY General Electric
 LOCATION St. Louis, Mo.
 TEST NUMBER 1000
 DATE 11/17/74

OBSERVER Paul J. Green
 TYPE FACILITY ST-1000
 POINT OF EMISSIONS Stack

1.8750

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
1	0	0	0	0	0	X		
2	0	0	0	0	0			2nd 4th 6th 8th 10th 12th 14th 16th 18th 20th 22th 24th 26th 28th 30th 32th 34th 36th 38th 40th 42th 44th 46th 48th 50th 52th 54th 56th 58th 60th
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0			
7	0	0	0	0	0			
8	0	0	0	0	0			
9	0	0	0	0	0			
10	0	0	0	0	0			
11	0	0	0	0	0			
12	0	0	0	0	0			
13	0	0	0	0	0			
14	0	0	0	0	0			
15	0	0	0	0	0			
16	0	0	0	0	0			
17	0	0	0	0	0			
18	0	0	0	0	0			
19	0	0	0	0	0			
20	0	0	0	0	0			
21	0	0	0	0	0			
22	0	0	0	0	0			
23	0	0	0	0	0			
24	0	0	0	0	0			
25	0	0	0	0	0			
26	0	0	0	0	0			
27	0	0	0	0	0			
28	0	0	0	0	0			
29	0	0	0	0	0			

OBSERVATION RECORD
(Continued)

PAGE ___ OF ___

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
	38							
	39							
	40							
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	58							
	59							

[FR Doc. 74-26150 Filed 11-11-74; 8:43 am]

Plant Marathon Steel Co

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. 2

Read and record at the start of each test point.

Bar. Press. "Hg 28.55Location 0402Assumed Moisture % 0Date Apr. 14, 77Time: Start Time 1040Probe Tip Dia. In. 0.215Operator J.W.G.End Time 1230Pitot Tube No. 8-1Sample Box No. 1Probe Length/type 8' GlassMeter Box No. 2Filter No. 7Meter Δ H 168C Factor 110

Leak Check @ 1030 @ 15" Hg = 0.008 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
Start		972.90											
A-8	2	973.58	0.25	0.42	0.42	81	81	2	87	240	245	148	608
A-7	4	974.40	0.25	0.42	0.42	66	66	2	88	240	249	154	614
A-6	6	975.28	0.27	0.46	0.46	67	67	2	91	247	251	157	617
A-5	8	976.09	0.27	0.46	0.46	67	68	2	90	246	250	154	614
A-4	10	976.77	0.18	0.30	0.30	66	67	2	88	234	245	145	605
A-3	12	977.47	0.20	0.34	0.34	67	67	2	89	237	245	147	607
A-2	14	978.11	0.15	0.30	0.30	67	67	2	88	232	244	146	606
A-1	16	978.77	0.15	0.30	0.30	67	67	2	88	232	243	144	604
B-8	2	979.52	0.20	0.34	0.34	68	68	2	90	235	242	150	610
B-7	4	980.44	0.38	0.64	0.64	68	68	2	91	241	247	149	609
B-6	6	981.32	0.33	0.53	0.53	69	70	2	93	245	249	150	610
B-5	8	982.11	0.25	0.42	0.42	68	69	2	93	241	247	155	615
B-4	10	982.91	0.26	0.44	0.44	68	69	2	93	245	246	152	612
B-3	12	983.72	0.20	0.34	0.34	69	70	2	94	254	248	159	619
B-2	14	984.33	0.20	0.34	0.34	70	71	2	95	260	254	157	617
B-1	16	984.99	0.15	0.30	0.30	69	70	2	97	257	255	153	613

Comments:

0462

Run 2

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
C-8	2	985.68	0.20	0.34	0.34	70	70	2.0	101	259	266	159	619
C-7	4	986.79	0.28	0.48	0.48	69	69	2.0	97	247	265	156	616
* C-6	6	987.47	0.17	0.28	0.28	70	70	2.0	99	251	263	161	611
C-5	8	988.28	0.30	0.49	0.49	70	70	2.0	98	249	256	151	611
C-4	10	989.07	0.27	0.44	0.44	71	71	2.0	99	253	257	150	614
C-3	12	989.76	0.20	0.33	0.33	70	71	2.0	99	259	260	156	616
C-2	14	990.53	0.26	0.43	0.43	70	70	2.0	99	258	261	156	616
C-1	16	991.24	0.20	0.33	0.33	70	71	2.0	99	259	259	153	613
D-8	2	992.16	0.37	0.61	0.61	70	70	2.0	99	248	253	151	611
D-7	4	993.06	0.35	0.54	0.54	71	71	2.0	98	247	251	154	614
D-6	6	994.07	0.44	0.73	0.73	71	71	2.0	99	250	250	158	618
D-5	8	995.00	0.40	0.66	0.66	71	72	2.0	102	263	257	156	616
D-4	10	995.93	0.35	0.58	0.58	70	71	2.0	93	252	252	152	612
D-3	12	996.87	0.39	0.62	0.62	70	71	2.0	92	251	252	153	613
D-2	14	997.80	0.36	0.60	0.60	71	72	2.0	96	258	251	153	613
D-1	16	998.60	0.26	0.43	0.43	71	72	2.0	95	265	253	151	611

Comments:

3/16/77

04-2

Sheet 3 of 3

Run 2

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
E 8	2	999.60	0.41	0.68	0.68	70	71	2.0	95	251	252	152	612
F 7	4	060.53	0.38	0.61	0.61	70	71	2.0	96	252	254	156	616
E 6	6	001.54	0.44	0.73	0.73	70	72	2.0	98	253	254	154	614
E 5	8	002.46	0.35	0.58	0.58	71	72	2.0	96	253	254	155	615
E 4	10	003.52	0.48	0.80	0.80	70	72	2.0	94	242	251	153	613
E 3	12	004.47	0.40	0.63	0.63	71	72	2.0	94	246	249	154	614
E 2	14	005.55	0.52	0.85	0.85	71	73	2.0	94	252	250	157	617
E 1	16	006.49	0.38	0.62	0.62	72	73	2.0	93	243	247	150	610
F 8	2	007.76	0.60	1.00	1.00	72	72	2.0	93	246	243	157	617
F 7	4	008.81	0.55	0.90	0.90	72	72	2.0	93	236	242	159	619
F 6	6	009.93	0.52	0.86	0.86	72	73	2.0	93	242	243	164	624
F 5	8	011.09	0.61	1.00	1.00	72	72	2.0	91	236	240	167	627
F 4	10	012.17	0.45	0.74	0.74	71	73	2.0	90	235	239	164	624
F 3	12	013.41	0.72	1.20	1.20	72	73	2.0	91	235	240	161	621
F 2	14	014.65	0.60	1.05	1.05	73	74	2.0	91	240	243	164	624
F 1	16	015.75	0.50	0.81	0.81	71	73	2.0	93	240	241	157	617

Comments:

0.1230 Leak Check @ 12" Hg 0.004 CFM

3/16/77

1.5687 (70.0416 / 70.7291)

614.3333

SAMPLE CLEANUP SHEET

Plant: Frederick St. Date: 4/14/77
 Address: 4000 E. 1st Operators: J. P. L. B.
 Station No.: 1003 : Field Station
 Run No.: 25 Ambient Temperature: 63°F
 Barometric Pressure: 25.55 Sample Box Number: 1

Impinger 1

Final Volume 96 ml of WATER
 Initial Volume 100 ml
 Volume collected -4 ml

Impinger 2

Final Volume 98 ml of WATER
 Initial Volume 100 ml
 Volume collected -2 ml

Impinger 3

Final Volume 0 ml of WATER
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 726.5 gm of Silicagel
 Initial weight 715.0 gm
 Weight collected 6.5 gm

Total Volume Collected 0.5 ml

Filters

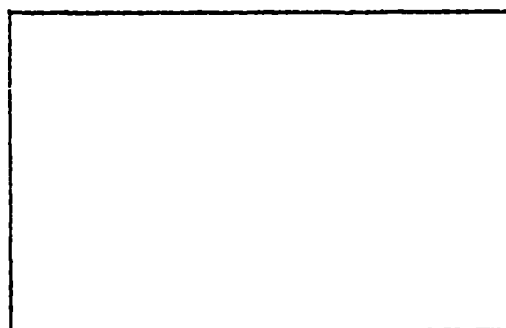
No.	Final Weight	Tare Weight	Weight Collected
<u>7</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by J. P. L. B. on 4/14/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 OF 1

COMPANY Fluor Daniel Steel
 LOCATION Fe-10-171
 TEST NUMBER 2 0402
 DATE 4/14/77
 TYPE FACILITY steel mill
 CONTROL DEVICE baghouse



HOURS OF OBSERVATION 1/4
 OBSERVER 1-2-2-2-2-2
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION U.S.E.P.A.
 POINT OF EMISSIONS baghouse stack
 HEIGHT OF DISCHARGE POINT 50 ft

CLOCK TIME

OBSERVER LOCATION

Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear, overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
400 ft			
SE			
500 ft			
Re-1			
SW			
10-15 mph			
80°F			
40% clouds			
FEW			
1000 ft			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY General Electric
 LOCATION General Electric
 TEST NUMBER 55-0802
 DATE 11/17/74

OBSERVER W. J. Rhea
 TYPE FACILITY Steam Turbine
 POINT OF EMISSIONS Stack 5

1.0416

Run No.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
1	0	0	0	0	10	✓		Plume cleared
2	1	5	5	5	0			
3	2	0	0	0	0			
4	3	0	0	0	0			
5	4	0	0	0	0			
6	5	0	0	0	0			
7	6							
8	7							
9	8							
10	9							
11	10							
12	11							
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28	27							
29	28							

OBSERVATION RECORD
(Continued)

PAGE ___ OF ___

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

2.7083

Run No.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
30								
31								
32								
33								
34		0	0	0	5	X		
35		5	10	5	5			
36		5	0	0	15			Plume cleared
37		10	5	0	0	✓		
38		0	0	0	0			
39		0	0	0	0			
40								
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[FR Doc. 74-26150 Filed 11-11-74; 8:45 am]

Plant North Star

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 85Run No. #3 040

Read and record at the start of each test point.

Bar. Press. "Hg 28.55Location Tampa, FlaAssumed Moisture % 0Date 4/14/57Time: Start Time 1415Probe Tip Dia. In. 0.44

Operator _____

End Time 1559Pitot Tube No. 8-1Sample Box No. 1Probe Length/type 6 1/2 inMeter Box No. 2Filter No. 7Meter Δ H 16.8C Factor .69

① 1400 L/min. check @ 15" Hg = 0.004 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
Start		016.25	0.45										
F 4	2	017.45	0.410	1.07	1.05	84	84	3.5	114	248	276	16	670
F 7	4	018.78	0.49	1.30	1.30	84	84	4.0	114	235	257	174	634
F 6	6	020.16	0.53	1.45	1.45	85	85	4.5	111	232	250	172	632
F 5	8	021.54	0.48	1.30	1.30	85	85	4.5	110	242	248	175	635
F 4	10	022.95	0.55	1.50	1.50	85	86	4.5	110	246	248	174	634
F 3	12	024.28	0.41	1.10	1.10	86	86	4.0	109	248	248	184	644
F 2	14	025.70	0.55	1.50	1.50	85	87	4.5	110	250	247	186	646
F 1	16	026.89	0.36	0.98	0.98	86	87	4.0	110	254	247	183	643
E 8	2	028.00	0.32	0.86	0.86	87	87	3.5	112	257	246	192	652
E 7	4	029.02	0.27	0.73	0.73	86	86	3.2	108	248	242	192	652
E 6	6	030.15	0.39	1.05	1.05	87	88	4.0	112	256	246	189	649
E 5	8	031.45	0.40	1.08	1.08	87	88	4.0	112	258	247	189	649
E 4	10	032.61	0.34	0.92	0.92	87	88	3.8	112	263	243	174	654
E 3	12	033.74	0.40	1.08	1.08	87	88	4.0	114	265	247	193	653
E 2	14	034.91	0.29	0.79	0.79	87	88	3.5	113	261	250	186	646

E-1 16 036.04 0.33 0.90 0.90 82 2.0" Hg 114 267 252 182 642

Comments: Stack - 2.0" Hg

4202

Run 3

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
D 8	2	036.90	0.18	0.49	0.49	88	88	2.5	116	266	251	181	641
D 7	4	037.93	0.28	0.76	0.76	87	87	3.0	114	259	248	181	641
D 6	6	039.04	0.32	0.86	0.86	88	88	3.4	115	263	244	182	646
D 5	8	040.07	0.26	0.70	0.70	88	88	3.0	116	270	251	191	651
D 4	10	041.17	0.32	0.86	0.86	88	88	3.3	115	268	252	190	650
D 3	12	042.14	0.22	0.60	0.60	89	89	3.0	116	267	252	191	651
D 2	14	043.20	0.31	0.84	0.84	88	89	3.3	116	266	253	190	650
D 1	16	044.19	0.24	0.64	0.64	88	89	3.0	116	268	256	188	648
C 8	2	045.05	0.15	0.48	0.48	88	89	2.6	119	268	262	186	646
C 7	4	045.82	0.12	0.35	0.35	90	89	2.4	120	266	264	184	644
C 6	6	046.62	0.15	0.44	0.44	90	90	2.5	120	266	261	182	642
C 5	8	047.60	0.23	0.67	0.67	89	89	3.0	120	268	259	185	645
C 4	10	048.53	0.19	0.56	0.56	89	89	2.9	119	266	257	178	638
C 3	12	049.52	0.24	0.70	0.70	89	89	3.0	118	259	255	178	638
C 2	14	050.50	0.22	0.64	0.64	89	89	3.0	118	258	252	175	635
C 1	16	051.35	0.16	0.47	0.47	88	89	2.7	117	257	249	172	632

Comments:

3/16/77

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
B 8	2	052.15 052.15	0.15	0.40	0.40	89	89	2.0	114	243	241	170	630
B 7	4	053.09	0.25	0.67	0.67	88	88	2.0	115	245	241	170	630
B 6	6	054.03	0.24	0.62	0.62	88	88	3.0	115	245	238	175	635
B 5	8	054.87	0.17	0.45	0.45	89	89	3.0	118	254	241	179	639
B 4	10	055.68	0.17	0.45	0.45	89	88	3.0	117	250	241	175	635
B 3	12	056.34	0.10	0.27	0.27	89	89	3.0	117	251	244	172	632
B 2	14	057.20	0.20	0.53	0.53	89	89	3.0	117	250	244	174	634
B 1	16	057.84	0.10	0.27	0.27	89	89	3.0	118	251	247	172	632
A 8	2	058.70	0.20	0.53	0.53	90	89	3.0	119	249	245	171	631
A 7	4	059.70	0.27	0.72	0.72	89	89	3.0	119	249	245	169	629
A 6	6	060.59	0.20	0.53	0.53	89	89	3.0	118	251	244	171	631
A 5	8	061.49	0.20	0.53	0.53	89	90	3.0	119	244	245	174	634
A 4	10	062.25	0.14	0.37	0.37	89	89	3.0	118	252	248	170	630
A 3	12	063.60	0.14	0.37	0.37	90	89	3.0	118	255	255	172	632
A 2	14	063.73	0.14	0.37	0.37	89	89	2.5	121	255	259	170	630
A 1	16	064.47	0.09	0.24	0.24	89	89	2.0	121	255	260	171	631

Comments:

① 1600 Leak check @ 13" Hg = 0.002 CFM

3/16/77

1.7285 | 88.1975 | 88.4166

631.66

SAMPLE CLEANUP SHEET

Plant: North Star Date: 4/14/77
 Address: 7-yr 14th Operators: J.L.S.
 Station No.: 0403
 Run No.: 5 Ambient Temperature: 50°F
 Barometric Pressure: _____ Sample Box Number: 1

Impinger 1

Final Volume 93 ml of WATER
 Initial Volume 100 ml
 Volume collected -7 ml

Impinger 2

Final Volume _____ ml of WATER
 Initial Volume 100 ml
 Volume collected 101 ml

Impinger 3

Final Volume _____ ml of WATER
 Initial Volume 0 ml
 Volume collected _____ ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 7.38.0 gm of Silica gel
 Initial weight 7.28.5 gm
 Weight collected 9.5 gm

Total Volume Collected 3.5 ml

Filters

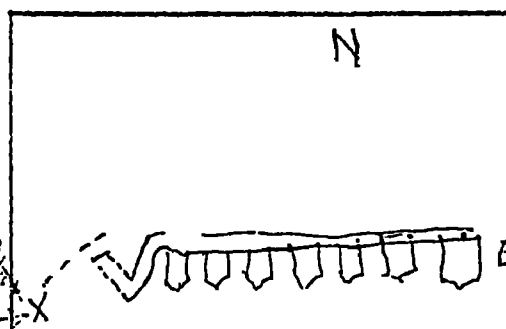
No.	Final Weight	Tare Weight	Weight Collected
<u>8</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by J.L.S. on April 14, 1977

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 OF 1

COMPANY Marathon Steel Co
 LOCATION C402
 TEST NUMBER 3
 DATE Apr. 14, 1977
 TYPE FACILITY Steel mill
 CONTROL DEVICE Packhouse



HOURS OF OBSERVATION 6
 OBSERVER J. R. W. G.
 OBSERVER CERTIFICATION DATE
 OBSERVER AFFILIATION E. P. A.
 POINT OF EMISSIONS Stacks
 HEIGHT OF DISCHARGE POINT 10'

CLOCK TIME

OBSERVER LOCATION
 Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS
 Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear,
 overcast, % clouds, etc.)

PLUME DESCRIPTION
 Color

Distance Visible

OTHER INFORMATION

Initial			Final
30'			30'
S/W			S/W
G.L.			G.L.
Shy/Clouding			Shy/Clouding
F. 50			F. 50
0-5			0-5
85°			85°
30% OK			30% OK
Brown			Brown
20'			20'

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY Marathon STE-6
 LOCATION 2410 J
 TEST NUMBER 024
 DATE 11/1/74

OBSERVER J.P.W.
 TYPE FACILITY 1001 (1011)
 POINT OF EMISSIONS Stack

.6250

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
15	0	0	0	0	0			
	1	0	0	0	0			
	2	0	0	0	0			
	3	0	0	0	0			
	4	0	0	0	0			
	5	0	0	0	0			
	6	0	0	0	0			
	7							
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OBSERVATION RECORD
(Continued)

PAGE ___ OF ___

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
	38							
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[FR Doc. 74-26150 Filed 11-11-74; 8:45 am]

Plant Martinez Steel

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. #141

Read and record at the start of each test point.

Bar. Press. "Hg 29.74Location 0407Assumed Moisture % 0Date April 15, 1977Time: Start Time 0807Probe Tip Dia. In. 0.341Operator J. K. W. S.End Time 0948Pitot Tube No. 5-1Sample Box No. 2001Probe Length/type 8' / 15/16"Meter Box No. 2Filter No. 9Meter Δ H 1068C Factor 0.74

0.750 Leak Check "15" Hg 0.007 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
A-8	2	067.14	0.33	0.82	0.87	74	74	2.5	117	267	255	171	631
-7	4	068.16	0.30	0.75	0.75	75	76	2.5	121	277	264	171	639
-6	6	067.28	0.38	0.96	0.96	77	78	3.0	124	273	263	154	644
-5	8	070.50	0.43	1.08	1.10	77	79	3.0	124	275	267	157	647
-4	10	071.58	0.35	0.88	0.88	76	78	3.0	121	274	263	177	631
-3	12	072.52	0.25	0.61	0.61	76	79	3.0	118	265	260	174	634
-2	14	073.52	0.31	0.78	0.78	77	79	3.0	115	263	259	173	633
-1	16	074.41	0.25	0.61	0.61	77	80	3.0	118	259	261	174	634
B-8	2	075.50	0.35	0.88	0.88	77	82	3.0	117	251	263	175	635
7	4	076.72	0.47	1.17	1.15	80	83	3.0	116	246	264	171	631
6	6	077.97	0.47	1.17	1.15	81	84	3.0	118	249	266	173	633
5	8	079.22	0.44	1.10	1.10	81	85	3.0	118	253	264	175	635
4	10	080.46	0.44	1.10	1.10	82	86	3.0	121	253	259	173	633
3	12	081.52	0.31	0.78	0.78	83	86	3.0	121	253	256	173	633
2	14	082.59	0.34	0.86	0.86	82	86	3.0	120	253	256	175	638
1	16	083.51	0.27	0.68	0.68	83	87	3.0	120	254	255	185	645

Comments:

0402

Run 41

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
2-8	2	084.67	0.33	0.62	0.32	82	86	3.0	117	236	254	175	635
7	4	085.77	0.40	1.00	1.00	83	86	3.0	119	236	256	178	638
6	6	086.85	0.34	0.85	0.85	83	86	3.0	118	231	254	183	643
5	8	088.09	0.43	1.08	1.10	84	88	3.0	122	245	256	190	650
4	10	089.13	0.31	0.78	0.78	84	88	3.0	120	235	252	184	641
3	12	090.39	0.40	1.00	1.00	86	89	3.0	126	251	257	186	646
2	14	091.46	0.40	1.00	1.00	86	90	3.0	126	252	257	182	642
1	16	092.44	0.26	0.65	0.65	87	90	3.0	126	255	262	182	642
10-8	2	093.57	0.37	0.93	0.93	87	90	3.0	127	252	260	181	641
7	4	094.80	0.45	1.12	1.10	87	90	3.0	126	249	263	179	639
6	6	096.13	0.54	1.35	1.35	86	90	3.0	123	242	262	176	636
5	8	097.51	0.54	1.35	1.35	86	90	3.0	124	240	259	174	634
4	10	098.85	0.52	1.30	1.30	88	91	3.0	124	240	260	179	639
3	12	100.14	0.48	1.20	1.20	88	89	3.0	126	246	263	179	639
2	14	101.43	0.48	1.15	1.15	88	93	3.0	126	250	263	181	641
1	16	102.67	0.44	1.10	1.10	89	92	3.0	127	245	261	177	637

Comments:

3/16/77

0402

Run 4

Sheet 3 of 3

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
E-8	2	103.99	0.53	1.32	1.30	90	93	3.0	130	256	267	185	645
7	4	105.21	0.40	1.00	1.00	90	92	3.0	129	257	263	190	650
6	6	106.55	0.55	1.38	1.40	90	92	3.0	130	258	275	188	648
5	8	107.90	0.55	1.38	1.40	89	92	3.0	130	255	275	181	649
4	10	109.40	0.64	1.60	1.60	90	93	3.0	131	257	277	194	654
3	12	110.84	0.64	1.60	1.60	91	94	3.0	132	257	275	194	654
2	14	112.26	0.56	1.40	1.40	90	93	3.0	131	260	273	195	655
1	16	113.72	0.60	1.50	1.50	91	94	3.0	132	260	273	195	655
F-8	2	115.10	0.53	1.40	1.40	91	94	3.0	133	264	272	201	667
7	4	116.54	0.60	1.50	1.50	92	94	3.0	134	261	272	203	663
6	6	118.00	0.64	1.60	1.60	91	94	3.0	134	260	271	201	656
5	8	119.35	0.50	1.25	1.25	92	95	3.0	136	268	275	194	654
4	10	120.89	0.72	1.80	1.80	93	95	3.0	134	270	273	198	658
3	12	122.44	0.72	1.80	1.80	92	96	3.0	136	270	275	204	664
2	14	124.05	0.75	1.90	1.90	92	95	3.0	133	264	274	200	660
1	16	125.40	0.55	1.35	1.35	93	96	3.0	134	265	269	196	656

Comments:

3/16/77

Q 0750 14" Hg 5 0.00 ± CFM
 11.1393/85 1875/88 16661

644.083

SAMPLE CLEANUP SHEET

Plant: 1174ra Hm 5th fl Date: 4/15/17
 Address: Tempe, AZ Operators: _____
 Station No.: 0405 _____
 Run No.: 4 Ambient Temperature: 75
 Barometric Pressure: 28.74 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 95 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected -5 ml

Impinger 3

Final Volume 0 ml of Empty
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

~~Final Volume _____ ml of _____~~
~~Initial Volume _____ ml~~
~~Volume collected _____ ml~~

Impinger

Final weight 740.5 gm of Silica Gel
 Initial weight 726.5 gm
 Weight collected 14.0 gm

Total Volume Collected 9.0 ml

Filters

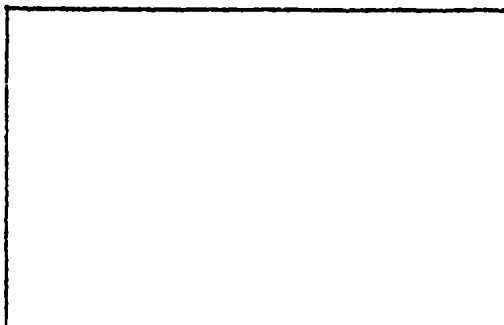
<u>No.</u>	<u>Final Weight</u>	<u>Tare Weight</u>	<u>Weight Collected</u>
<u>9</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. A. Piretti on 4/15/17

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 of 1

COMPANY Agitation Mfg
 LOCATION 4300, 612
 TEST NUMBER 44 C402
 DATE 4/15/77
 TYPE FACILITY STOCK MILL
 CONTROL DEVICE Boiler



HOURS OF OBSERVATION 1/4
 OBSERVER P. C. P. P.
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION C. S. E. P. A.
 POINT OF EMISSIONS STOCK
 HEIGHT OF DISCHARGE POINT 20 ft

CLOCK TIME

OBSERVER LOCATION

Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear, overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
40 ft			
S			
20 ft			
Dist			
E			
2-4 mph			
81°F			
(Clear)			
gray			
100 ft			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY Phillips 43
 LOCATION ...
 TEST NUMBER ...
 DATE 11/5/77

OBSERVER P. B. Jones
 TYPE FACILITY ...
 POINT OF EMISSIONS ...

14583

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
9	30	0	0	0	0			
	1	0	0	0	0			
	2	0	0	15	5			
	3	5	0	0	0			
	4	0	0	0	5			
	5	0	0	0	5			
	6							
	7							
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	26							
	27							
	28							
	29							

OBSERVATION RECORD
(Continued)

PAGE ____ OF ____

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
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	59							

[TR Dec 74-26150 Filed 11-11-74, 8:45 am]

Plant Mercimon Steel

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 85Run No. # 5

Read and record at the start of each test point.

Bar. Press. "Hg 25.74Location 0402Assumed Moisture % 0Date Apr. 15, 1977Time: Start Time 1016Probe Tip Dia. In. 0.244Operator J. R. L. D.End Time 1200Pitot Tube No. 8-1Sample Box No. 1Probe Length/type 8' / GlassMeter Box No. 2Filter No. 10Meter Δ H 1.68C Factor 0.74

1003 Leak Check @ 14.5" Hg = 0.003 CFM

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
Start		125.86											
F-8	2	127.32	0.60	1.50	1.50	93	93	4.0	125	234	233	195	655
7	4	128.77	0.64	1.60	1.60	94	95	4.0	127	242	242	196	656
6	6	130.22	0.65	1.65	1.65	95	96	4.0	123	236	237	188	648
5	8	131.72	0.65	1.65	1.65	94	96	4.0	121	234	234	185	645
4	10	133.30	0.72	1.80	1.80	95	98	4.0	128	256	254	190	650
3	12	134.80	0.72	1.80	1.80	96	100	5.0	129	262	262	195	655
2	14	136.33	0.67	1.70	1.70	96	100	5.0	128	266	260	194	654
1	16	137.83	0.62	1.55	1.55	96	99	4.5	126	263	264	188	648
E-8	2	138.97	0.37	0.93	0.93	99	101	3.0	141	265	260	205	665
7	4	140.22	0.46	1.15	1.15	106	102	3.0	141	262	270	206	666
6	6	141.50	0.48	1.20	1.20	100	102	3.5	140	275	270	204	664
5	8	142.89	0.60	1.50	1.50	100	102	4.0	141	273	271	213	673
4	10	144.78	0.55	1.35	1.40	101	103	4.0	139	255	272	209	669
3	12	145.70	0.60	1.50	1.50	102	105	4.0	141	251	273	220	680
2	14	147.11	0.60	1.50	1.50	102	104	4.0	140	250	276	217	677
1	16	148.16	0.36	0.76	0.76	99	103	4.0	138	200	265	205	665

Comments:

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
D-8	2	149.22	0.31	0.78	0.78	100	102	3.0	136	271	259	203	663
7	4	150.33	0.36	0.90	0.90	100	102	3.0	137	276	271	203	663
6	6	151.53	0.42	1.06	1.05	100	102	3.0	138	276	275	208	668
5	8	152.70	0.42	1.06	1.05	100	102	3.0	135	266	266	205	668
4	10	154.02	0.50	1.25	1.25	103	105	4.0	139	273	273	211	671
3	12	155.29	0.46	1.15	1.15	102	103	4.0	136	272	273	207	667
2	14	156.46	0.36	0.90	0.90	99	102	3.0	130	248	246	194	654
1	16	157.69	0.40	1.00	1.00	100	102	3.0	127	243	245	193	653
C-8	2	158.42	0.15	0.38	0.38	100	100	2.0	127	233	234	188	648
7	4	159.52	0.38	0.92	0.92	0.99	100	3.0	127	241	241	189	649
6	6	160.63	0.35	0.88	0.88	99	100	3.0	125	238	236	184	644
5	8	161.92	0.51	1.30	1.30	100	101	3.0	129	251	248	193	653
4	10	163.09	0.38	0.96	0.96	101	101	3.0	129	249	247	192	652
3	12	164.23	0.35	0.88	0.88	99	101	3.0	125	235	233	184	644
2	14	165.39	0.40	1.00	1.00	102	102	3.0	130	256	256	190	650
1	16	166.51	0.36	0.90	0.90	100	101	3.0	129	253	255	186	646

Comments:

3/16/77

Null Check 61204 OK

1.02

Sheet 2 of 2

Run 5

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
B-8	2	167.54	0.30	0.75	0.75	102	103	3.0	134	259	256	190	650
7	4	168.79	0.47	1.18	1.20	102	103	3.5	133	257	257	193	653
6	6	170.08	0.47	1.18	1.20	101	104	4.0	132	256	255	192	652
5	8	171.32	0.45	1.12	1.10	103	104	3.5	136	263	263	192	652
4	10	172.44	0.35	0.88	0.88	103	104	3.0	132	253	252	188	648
3	12	173.59	0.38	0.95	0.95	102	103	3.0	134	263	262	191	651
2	14	174.56	0.27	0.63	0.63	103	104	3.0	136	270	270	195	655
1	16	175.53	0.27	0.63	0.63	103	104	3.5	136	264	263	193	653
A-8	2	176.46	0.24	0.60	0.60	104	105	2.5	135	269	268	197	657
7	4	177.59	0.40	1.00	1.00	104	105	3.0	138	265	265	197	657
6	6	178.77	0.40	1.00	1.00	104	106	3.0	140	265	262	195	655
5	8	179.85	0.30	0.76	0.76	103	105	3.0	140	270	271	202	662
4	10	180.90	0.31	0.78	0.78	104	104	3.0	140	275	274	199	659
3	12	181.96	0.30	0.76	0.76	104	105	3.0	137	259	263	193	653
2	14	182.88	0.22	0.56	0.56	102	103	3.0	134	255	254	191	651
1	16	183.65	0.15	0.37	0.37	103	104	3.0	135	274	274	197	655

Comments:

3/16/77

(2) 1201 Leak Check 15" Hg 0.004 CFM

1.0762 | 100.25 | 101.8958

657.02

SAMPLE CLEANUP SHEET

Plant: Mar. 1 km Soil Co. Date: 1/15/77
 Address: Tracy, Ca Operators: J. R. King
 Station No.: 0402
 Run No.: 5 Ambient Temperature: _____
 Barometric Pressure: 28.74 Sample Box Number: 1

Impinger 1

Final Volume 92 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected -8 ml

Impinger 2

Final Volume 92 ml of Distilled H₂O
 Initial Volume 100 ml
 Volume collected -8 ml

Impinger 3

Final Volume _____ ml of _____
 Initial Volume Empty ml
 Volume collected _____ ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 752.0 gm of Silica Gel
 Initial weight 741.0 gm
 Weight collected 11 gm

Total Volume Collected 1.2 ml

Filters

No.	Final Weight	Tare Weight	Weight Collected
<u>10</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by J. R. King on April 15, 1977

FEDERAL REGISTER, VOL. 39, NO. 219--TUESDAY, NOVEMBER 12, 1974

COMPANY _____
LOCATION _____
TEST NUMBER _____
DATE _____
TYPE FACILITY _____
CONTROL DEVICE _____

HOURS OF OBSERVATION _____
OBSERVER _____
OBSERVER CERTIFICATION DATE _____
OBSERVER AFFILIATION _____
POINT OF EMISSIONS _____
HEIGHT OF DISCHARGE POINT _____

OTHER INFORMATION

[illegible][illegible]

The source was/was not in compliance with _____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY Smith, J.
 LOCATION 1000
 TEST NUMBER 55
 DATE 1/10/77

OBSERVER P.D.P.
 TYPE FACILITY 1000
 POINT OF EMISSIONS 1000

6250

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
1	0	0	0	0	0			
1	1	0	0	0	0			
1	2	0	0	0	0			
1	3	0	0	0	0			
1	4	0	0	0	0			
1	5	0	0	0	0			
1	6	0	0	0	0			
1	7							
1	8							
1	9							
1	10							
1	11							
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OBSERVATION RECORD
(Continued)

PAGE ____ OF ____

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
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[FR Doc. 74-26150 Filed 11-11-74; 8:45 am]

Plant Manhattan
 Run No. *1
 Location 0403
 Date April 12, 1977
 Operator L. A. W. S.
 Sample Box No. 1
 Meter Box No. 2
 Meter Δ H 1.68
 C Factor 1.22

VERY IMPORTANT - FILL IN ALL BLANKS

Read and record at the start of each test point.

Time: Start Time _____

End Time _____

Ambient Temp °F 90

Bar. Press. "Hg 28.86

Assumed Moisture % 4

Probe Tip Dia. In. 1.315

Pitot Tube No. 8-1

Probe Length/type 1.33

Filter No. 2

Preliminary TRAVERSE

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O Δ P	Orifice Δ H in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
A-6	0	778.2	0.75	1.35	1.55	80	79	3.0	78	140	275	107	
	3	731	0.75	0.99	0.99	80	79	2.0	73	146	274	107	
	6	732.25	0.65	0.99	0.99	79	78	2.5	72		269	107	
	9	—	—	—	—	—	—	—	—	—	—	—	
	12	735.75	0.63	0.95	0.95	79	80	2.0	69	145	275	106	
	15	—	—	—	—	—	—	—	—	—	—	—	
	18	739.75	0.62	0.94	0.94	82	80	2.1	70		287	107	
	21	740.4	0.62	0.94	0.94	79	79	2.1	73		286	107	
	24	742.70	0.61	0.93	0.93	79	79	2.2	73		273	104	
	27	744.45	0.62	0.94	0.94	79	79	2.1	73		269	105	
	30	746.05											

Comments:

N

E

Point 1 closed

Point

Null Reading on

Stack - "60"

SAMPLE CLEANUP SHEET

Plant: Maria / Hwy 5 km 1 Date: 4/12/77
 Address: 7 km 11.2 km Operators: _____
 Station No.: 0413 _____
 Run No.: 1 Ambient Temperature: 90
 Barometric Pressure: 28.79 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of H₂O
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 91.5 ml of H₂O
 Initial Volume 100 ml
 Volume collected -8.5 ml

Impinger 3

Final Volume _____ ml of Blank
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger 4

Final weight 721.0 gm of 5 liter Gel
 Initial weight 716.5 gm
 Weight collected 4.5 gm

Total Volume Collected _____ ml

Filters

No.	Final Weight	Tare Weight	Weight Collected
<u>2</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by _____ on _____

Plant Marathon Star

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 125Run No. 41

Read and record at the start of each test point.

Bar. Press. "Hg 29.70Location 0405Assumed Moisture % 25.0Date Dec 13 1957Time: Start Time 0819Probe Tip Dia. In. .215Operator JRWEnd Time 1012Pitot Tube No. 2-1Sample Box No. 1Probe Length/type .76Meter Box No. 2Filter No. #13Meter Δ H 1.68C Factor 1.17

Leak Check OK @ 0806 @ 16" Hg

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
	Start	746.61											
A-8	2	747.90	0.93	1.45	1.45	60	61	3.0	68	236	245	112	572
A-7	4	749.15	0.80	1.24	1.25	60	61	3.0	66	233	251	115	575
A-6	6	750.44	0.80	1.24	1.25	60	62	3.0	65	230	260	115	578
A-5	8	751.71	0.80	1.24	1.25	62	64	3.0	64	237	263	118	578
A-4	10	752.95	0.68	1.07	1.10	61	64	3.0	64	244	264	111	571
A-3	12	754.12	0.65	1.05	1.05	62	65	3.0	64	249	267	118	578
A-2	14	755.20	0.55	0.86	0.86	62	65	3.0	65	254	271	119	579
A-1	16	755.97	0.25	0.39	0.39	62	65	3.0	64	258	272	117	577
B-8	2	757.27	0.55	1.35	1.35	63	65	3.0	67	265	275	120	580
B-7	4	758.67	0.90	1.40	1.40	65	68	3.0	69	267	275	125	585
B-6	6	759.97	0.80	1.24	1.24	64	65	3.0	71	265	272	132	572
B-5	8	761.19	0.70	1.10	1.10	66	69	3.0	70	265	276	131	571
B-4	10	762.47	0.75	1.15	1.20	65	69	3.0	69	271	267	124	584
B-3	12	763.65	0.63	1.00	1.00	65	69	3.0	69	274	265	123	583
B-2	14	764.80	0.63	1.00	1.00	65	69	3.0	68	274	266	121	581
B-1	16	766.02	0.63	1.00	1.00	65	69	3.0	68	275	267	114	574

Comments:

000000
F E D C B A

E

Point one closest to port

0403 Run 1

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
C-8	2	761.27	0.80	1.25	1.25	66	69	3.0	70	274	266	126	586
C-7	4	768.55	0.76	1.20	1.20	66	69	3.0	68	274	265	137	597
C-6	6	769.85	0.76	1.20	1.20	66	70	3.0	69	275	267	138	598
C-5	8	771.09	0.70	1.10	1.10	67	70	3.0	69	274	268	144	604
C-4	10	772.34	0.73	1.15	1.15	67	71	3.0	70	272	270	131	597
C-3	12	773.57	0.70	1.10	1.10	68	73	3.0	71	272	270	141	601
C-2	14	774.77	0.70	1.10	1.10	68	72	3.0	70	270	271	137	597
C-1	16	775.90	0.60	0.94	0.94	67	72	3.0	69	266	272	129	587
B-8	2	777.10	0.63	1.00	1.00	68	72	3.0	71	262	273	131	591
B-7	4	778.36	0.78	1.23	1.25	69	72	3.0	70	259	274	137	587
B-6	6	779.58	0.70	1.10	1.10	68	72	3.0	70	256	274	125	585
B-5	8	780.85	0.78	1.23	1.25	69	73	3.0	70	256	273	124	584
B-4	10	782.14	0.80	1.25	1.25	69	73	3.0	70	256	272	128	588
B-3	12	783.43	0.78	1.23	1.25	70	76	3.0	70	255	270	129	584
B-2	14	784.78	0.85	1.35	1.35	70	75	3.0	70	253	268	125	585
B-1	16	786.17	0.78	1.23	1.25	69	75	3.0	70	252	267	122	582

Comments:

3/16/77

0403 Run XL

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
E-8	2	787.24	0.64	1.00	1.00	70	74	2.0	70	256	266	127	587
E-7	4	788.55	0.82	1.30	1.30	71	74	2.0	71	253	267	127	587
E-6	6	789.83	0.75	1.18	1.20	71	75	2.0	70	251	265	124	584
E-5	8	791.12	0.75	1.18	1.20	71	76	2.0	69	251	263	139	594
E-4	10	792.50	0.70	1.10	1.10	71	76	2.0	69	247	261	128	588
E-3	12	793.57	0.70	1.10	1.10	72	76	2.0	69	246	259	128	588
E-2	14	794.70	0.60	0.94	0.94	72	76	2.0	68	247	259	127	587
E-1	16	796.00	0.53	1.30	1.30	72	76	2.0	68	243	257	124	584
F-8	2	797.28	0.80	1.25	1.25	73	77	2.0	70	250	252	136	596
F-7	4	798.59	0.57	1.35	1.35	75	79	2.0	72	247	249	132	592
F-6	6	800.80	0.87	1.35	1.35	75	80	2.0	72	246	249	133	593
F-5	8	801.24	0.70	1.10	1.10	75	80	2.0	73	246	248	134	594
F-4	10	802.50	0.80	1.25	1.25	75	79	2.0	69	246	249	137	597
F-3	12	803.81	0.55	1.32	1.30	76	81	2.0	71	244	249	130	590
F-2	14	805.18	0.85	1.32	1.30	74	79	2.0	68	244	251	121	581
F-1	16	806.48	0.77	1.20	1.20	74	79	2.0	67	244	252	116	576

Comments:

#77-9 68.1323 71.75

1.1039

582.6572

3/16/77

SAMPLE CLEANUP SHEET

Plant: Summit Steel Date: 6/13/77
 Address: Tempe, AZ Operators: _____
 Station No.: 0403 _____
 Run No.: 21 Ambient Temperature: 75
 Barometric Pressure: 28.70 Sample Box Number: 1

Impinger 1

Final Volume 90 ml of water
 Initial Volume 100 ml
 Volume collected -10 ml

Impinger 2

Final Volume 100 ml of water
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 3

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final Volume 6 ml of water
 Initial Volume 0 ml
 Volume collected 6 ml

Impinger

Final weight 7360 gm of silica gel
 Initial weight 7210 gm
 Weight collected 150 gm

Total Volume Collected 110 ml

Filters

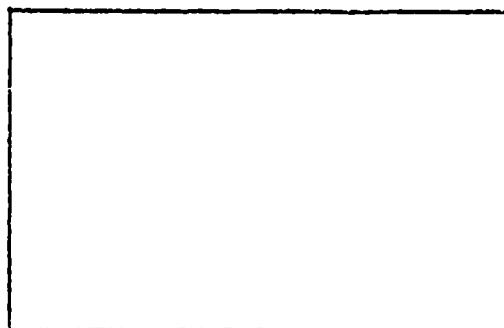
No.	Final Weight	Tare Weight	Weight Collected
<u>3</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. J. Perini on 4/13/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 OF 1

COMPANY Imperial Steel
 LOCATION Tampa, Clearwater
 TEST NUMBER #1 0905
 DATE April 13, 1977
 TYPE FACILITY Steel Fabrication
 CONTROL DEVICE Baghouse



HOURS OF OBSERVATION 1/4
 OBSERVER L. R. Ricci
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION USFPA
 POINT OF EMISSIONS #3 Baghouse Vent
 HEIGHT OF DISCHARGE POINT 15 ft

CLOCK TIME

OBSERVER LOCATION

Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear, overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
40 ft			
E			
Planned			
dist			
S			
2-4 mph			
75°F			
Clear			
Clear			
100 ft			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

OBSERVATION RECORD

PAGE 1 OF 1

COMPANY Republic Steel
 LOCATION Chicago, Ill.
 TEST NUMBER 101
 DATE 11/1/74

OBSERVER Robert
 TYPE FACILITY Rolling Mill
 POINT OF EMISSIONS Area 3

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	0	0	0	0	0			
	1	0	0	0	0			
	2	0	0	0	0			
	3	0	0	0	0			
	4	0	5	0	10			
	5	10	0	0	0			
	6							
	7							
	8							
	9							
	10							
	11							
	12							
	13							
10.5	14	0	0	5	0			
	15	0	0	5	0			
	16	0	0	0	10			
	17	0	0	0	0			
	18	0	0	0	0			
	19	0	0	0	0			
	20							
	21							
	22							
	23							
	24							
	25							
	26							
	27							
	28							
	29							

OBSERVATION RECORD
(Continued)

PAGE ____ OF ____

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
	30							
	31							
	32							
	33							
	34							
	35							
	36							
	37							
	38							
	39							
	40							
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	58							
	59							

[PR Doc. 74-20160 Filed 11-11-74, 8:45 am]

Plant Navathon Skelco

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 80Run No. H 2

Read and record at the start of each test point.

Bar. Press. "Hg 29.70Location 0403Assumed Moisture % 0Date 4-13-76Time: Start Time 1050Probe Tip Dia. In. 0.215Operator WaltEnd Time 1235Pitot Tube No. 5-1Sample Box No. 1Probe Length/type 8'/61455Meter Box No. 2Filter No. 4Meter Δ H 168C Factor 1.17

①1033 Leak Check @ 15" Hg OK

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
F-8	2	808.01	1.85	1.30	1.30	78	79	3	75	236	259	146	606
F-7	4	809.32	0.80	1.25	1.25	78	80	3	75	249	260	152	612
F-6	6	810.65	0.85	1.30	1.30	81	78	3	73	263	260	157	619
F-5	8	811.88	0.70	1.10	1.10	79	81	3	72	258	261	162	622
F-4	10	813.15	0.75	1.15	1.15	79	82	3	73	257	269	158	618
F-3	12	814.39	0.75	1.15	1.15	79	82	3	73	258	269	153	613
F-2	14	815.49	0.55	0.85	0.85	79	82	3	73	260	265	153	613
F-1	16	816.66	0.64	1.00	1.00	79	82	3	74	260	270	151	611
E-8	2	817.84	0.64	1.00	1.00	80	82	3	74	267	266	152	612
E-7	4	819.15	0.80	1.25	1.25	79	82	3	74	267	265	150	610
E-6	6	820.30	0.60	0.93	0.93	80	83	3	75	269	270	155	615
E-5	8	821.47	0.60	0.93	0.93	80	83	3	75	273	271	157	617
E-4	10	822.64	0.64	1.00	1.00	80	83	3	76	274	265	154	614
E-3	12	823.83	0.64	1.00	1.00	80	84	3	77	269	267	155	615
E-2	14	825.07	0.75	1.15	1.15	80	84	3	77	276	266	148	608
E-1	16	826.28	0.64	1.00	1.00	80	84	3	76	267	261	154	614

Comments:

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
D-8	2	827.62	0.70	1.10	1.10	81	85	3	77	269	249	175	635
D-7	4	828.82	0.70	1.10	1.10	81	85	3	78	268	248	170	630
D-6	6	830.00	0.64	1.00	1.00	81	85	3	78	267	247	166	626
D-5	8	831.21	0.64	1.00	1.00	81	85	3	78	276	248	163	623
D-4	10	832.40	0.64	1.00	1.00	82	86	3	80	262	247	167	627
D-3	12	833.59	0.68	1.05	1.05	82	87	3	79	277	247	169	624
D-2	14	834.70	0.55	0.85	0.85	82	86	3	78	275	249	164	624
D-1	16	835.89	0.64	1.00	1.00	82	86	3	78	274	248	160	620
C-8	2	837.09	0.64	1.00	1.00	83	86	3	79	268	248	155	615
C-7	4	838.30	0.70	1.10	1.10	84	87	3	78	277	252	148	608
C-6	6	839.55	0.70	1.10	1.10	83	87	3	77	278	254	168	628
C-5	8	840.82	0.75	1.15	1.15	84	87	3	76	282	259	176	636
C-4	10	842.06	0.75	1.15	1.15	83	87	3	76	280	261	161	621
C-3	12	843.27	0.64	1.00	1.00	83	87	3	77	274	264	166	626
C-2	14	844.52	0.70	1.10	1.10	83	88	3	76	273	266	165	625
C-1	16	845.77	0.70	1.10	1.10	84	88	3	77	270	267	147	609

Comments:

3/16/77

0403
Run 2

Sheet 3 of 3

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
B-8	2	847.05	0.78	1.22	1.20	85	88	3.0	78	267	266	146	606
B-7	4	848.33	0.74	1.15	1.15	85	88	3.0	78	265	267	143	603
B-6	6	849.64	0.78	1.22	1.20	85	88	3.0	79	264	267	143	603
B-5	8	850.94	0.75	1.20	1.20	85	88	3.0	78	264	267	142	602
B-4	10	852.22	0.70	1.10	1.10	85	88	3.0	78	260	267	147	607
B-3	12	853.39	0.60	0.94	0.94	86	88	3.0	79	260	265	153	613
B-2	14	854.54	0.60	0.94	0.94	86	89	3.0	79	260	264	152	612
B-1	16	855.62	0.52	0.80	0.80	86	89	3.0	80	259	263	154	614
A-8	2	856.85	0.74	1.15	1.15	86	88	3.0	80	257	262	159	619
A-7	4	858.12	0.74	1.15	1.15	86	88	3.0	80	258	264	159	619
A-6	6	859.38	0.74	1.15	1.15	88	91	3.0	86	252	266	164	624
A-5	8	860.57	0.60	0.94	0.94	88	91	3.0	87	243	265	160	620
A-4	10	861.73	0.60	0.94	0.94	88	91	3.0	87	233	266	160	622
A-3	12	862.82	0.52	0.80	0.80	89	91	3.0	87	225	265	161	621
A-2	14	863.99	0.52	0.80	0.80	87	89	3.0	80	224	266	164	624
A-1	16	865.08	0.52	0.80	0.80	89	91	3.0	87	224	266	160	570

Comments:

3/16/77

(123) Leak Check
15" H₂O
1.0504 | 82.7916 | 80.6210

161666

SAMPLE CLEANUP SHEET

Plant: Deerfield Steel Date: 4/13/77
 Address: Forestburg, Tenn. Operators: _____
 Station No.: 0403 _____
 Run No.: 25 Ambient Temperature: 15
 Barometric Pressure: 28.70 Sample Box Number: 1

Impinger 1

Final Volume 90 ml of water
 Initial Volume 100 ml
 Volume collected -10 ml

Impinger 2

Final Volume 103 ml of water
 Initial Volume 100 ml
 Volume collected 3 ml

Impinger 3

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final Volume 0 ml of synt.
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

Final weight 70.20 gm of silica gel
 Initial weight 69.00 gm
 Weight collected 1.20 gm

Total Volume Collected 15 ml

Filters

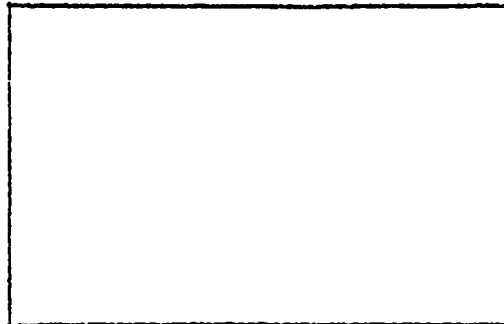
No.	Final Weight	Tare Weight	Weight Collected
<u>4</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. A. Lewis on 4/13/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 OF 1

COMPANY Tractor Inc.
 LOCATION Tenno, Ok.
 TEST NUMBER 0403
 DATE 4/13/77
 TYPE FACILITY steel mill
 CONTROL DEVICE baghouse



HOURS OF OBSERVATION 1 1/2
 OBSERVER P. R. R.
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION U. I. P. A.
 POINT OF EMISSIONS Baghouse Stack
 HEIGHT OF DISCHARGE POINT 20 FT

CLOCK TIME

OBSERVER LOCATION

Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear, overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
40.0			
SE			
5000			
clear			
S			
2-3 mph			
85°F			
clear			
grayish			
1000			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from ____ to ____ % opacity

The source was/was not in compliance with ____ at the time evaluation was made.

Plant Mine Run 8th

VERY IMPORTANT - FILL IN ALL BLANKS

Ambient Temp °F 50Run No. #3 0403

Read and record at the start of each test point.

Bar. Press. "Hg 27.60Location Temp. 02Assured Moisture % 0Date 4/13/77Time: Start Time 1510Probe Tip Dia. In. 2.715Operator LRWEnd Time 1654Pitot Tube No. 8-1Sample Box No. 1Probe Length/type 8' 52135Meter Box No. 2Filter No. 5Meter Δ H 1.68C Factor 1.19

Leak check at 12.5" Hg OK (0.005 CFM)

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °R (°F+460)
				Desired	Actual	Outlet	Inlet						
A-8	2	868.15	0.50	1.25	1.25	94	93	3.0	105	242	273	158	618
A-7	4	870.40	0.70	1.10	1.10	94	94	3.0	104	244	279	162	622
A-6	6	871.70	0.77	1.20	1.20	94	94	3.0	102	242	276	161	621
A-5	8	872.92	0.64	1.00	1.00	94	95	3.0	100	236	261	160	620
A-4	10	873.96	0.47	0.72	0.72	94	95	3.0	98	242	261	161	621
A-3	12	875.09	0.55	0.95	0.95	94	95	3.0	98	247	259	165	625
A-2	14	876.10	0.47	0.72	0.72	94	94	3.0	97	256	256	166	626
A-1	16	877.02	0.30	0.54	0.54	94	95	3.0	96	261	256	161	621
B-8	2	878.33	0.74	1.15	1.15	91	92	3.0	88	255	259	156	616
B-7	4	879.68	0.54	1.30	1.30	91	91	3.0	87	269	250	146	606
B-6	6	881.04	0.80	1.25	1.25	90	92	3.0	86	273	264	145	605
B-5	8	882.33	0.70	1.10	1.10	90	91	3.0	87	273	268	147	607
B-4	10	883.51	0.60	0.93	0.93	90	91	3.0	87	271	270	147	607
B-3	12	884.59	0.50	0.79	0.79	90	91	3.0	89	276	273	152	612
B-2	14	885.68	0.54	0.82	0.82	90	91	3.0	88	270	269	158	618
B-1	16	886.77	0.50	0.79	0.79	93	91	3.0	90	275	263	148	608

Comments:

0405

Run 3

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °F (°F+460)
				Desired	Actual	Outlet	Inlet						
C-8	2	889.00	0.67	1.05	1.05	91	91	3.0	94	275	257	136	596
C-7	4	889.27	0.70	1.10	1.10	91	92	3.0	94	274	256	137	597
C-6	6	890.44	0.58	0.91	0.91	91	92	3.0	92	263	250	149	609
C-5	8	891.68	0.67	1.05	1.05	91	92	3.0	91	265	242	137	597
C-4	10	892.92 893.93	0.67	1.05	1.05	91	92	3.0	91	251	230	134	594
C-3	12	894.10	0.60	0.94	0.94	90	92	3.0	91	240	228	141	602
C-2	14	895.34	0.69	1.08	1.10	92	93	3.0	90	243	227	144	604
C-1	16	896.40	0.50	0.78	0.78	90	92	3.0	90	252	250	149	609
D-8	2	897.62	0.64	1.00	1.00	91	92	3.0	92	255	228	157	617
D-7	4	898.83	0.70	1.10	1.10	91	92	3.0	90	246	232	155	615
D-6	6	900.09	0.67	1.05	1.05	91	93	3.0	90	257	238	147	607
D-5	8	901.35	0.74	1.15	1.15	92	93	3.0	89	236	235	145	608
D-4	10	902.59	0.64	1.00	1.00	91	93	3.0	80	235	238	152	612
D-3	12	903.84	0.74	1.15	1.15	92	93	3.0	89	239	239	145	605
D-2	14	905.08	0.74	1.15	1.15	91	92	3.0	88	253	241	144	604
D-1	16	906.34	0.70	1.10	1.10	90	92	3.0	88	260	247	138	598

Comments:

3/16/77

C-403
Rev. 3

Point	Clock	Dry Gas Meter, CF	Pitot in. H ₂ O ΔP	Orifice ΔH in H ₂ O		Dry Gas Temp. °F		Pump Vacuum In. Hg	Impinger Temp. °F	Oven Temp. °F	Probe Temp. °F	Stack Temp. °F	Stack Temp. °R (°F+46)
				Desired	Actual	Outlet	Inlet						
E-8	2	907.58	0.70	1.10	1.10	90	92	3.0	87	260	248	143	603
E-7	4	908.83	0.70	1.10	1.10	90	92	3.0	87	263	250	143	603
E-6	6	910.00	0.60	0.94	0.94	91	92	3.0	88	240	250	143	603
E-5	8	911.12	0.54	0.84	0.84	91	92	3.0	87	237	246	143	608
E-4	10	912.38	0.70	1.10	1.10	91	92	3.0	88	244	244	150	610
E-3	12	913.63	0.72	1.12	1.10	91	92	3.0	87	234	242	148	608
E-2	14	914.96	0.70	1.10	1.10	91	92	3.0	87	253	242	144	604
E-1	16	916.14	0.69	1.08	1.10	91	92	3.0	87	258	246	138	598
F-8	2	917.54	0.80	1.25	1.25	91	92	3.0	86	260	258	144	604
F-7	4	918.89	0.83	1.32	1.30	91	92	3.0	85	259	262	146	606
F-6	6	920.22	0.78	1.22	1.20	90	92	3.0	85	259	259	144	604
F-5	8	921.54	0.83	1.32	1.30	90	92	3.0	84	246	253	149	609
F-4	10	922.84	0.76	1.20	1.20	90	92	3.0	83	246	248	149	609
F-3	12	924.15	0.75	1.19	1.20	91	92	3.0	83	256	247	149	609
F-2	14	925.43	0.76	1.20	1.20	90	91	3.0	81	255	248	151	611
F-1	16	926.65	0.64	1.00	1.00	91	92	3.0	82	252	226	164	624

Comments:

3/16/77

91.3125
 @ 16.54 Leak Check (2 11" H₂O) 0.002 CFM
 11.0462 (77.437) (92.303)

1609.37

SAMPLE CLEANUP SHEET

Plant: Durham Water Date: 4/13/77
 Address: 7400 Grogan Operators: _____
 Station No.: 040 _____
 Run No.: 23 Ambient Temperature: 90°F
 Barometric Pressure: 29.70 Sample Box Number: 1

Impinger 1

Final Volume 100 ml of WATER
 Initial Volume 100 ml
 Volume collected 0 ml

Impinger 2

Final Volume 90 ml of WATER
 Initial Volume 100 ml
 Volume collected -10 ml

Impinger 3

Final Volume 0 ml of WATER
 Initial Volume 0 ml
 Volume collected 0 ml

Impinger

Final Volume _____ ml of _____
 Initial Volume _____ ml
 Volume collected _____ ml

Impinger

Final weight 677.0 gm of SILICA SOL
 Initial weight 662.0 gm
 Weight collected 15.0 gm

Total Volume Collected 5.0 ml

Filters

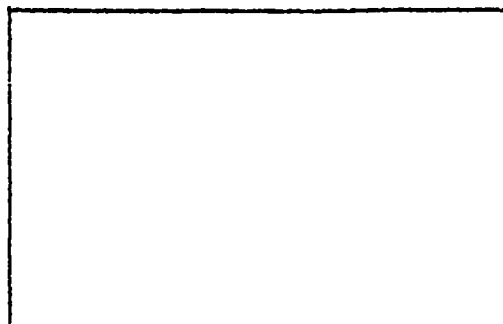
No.	Final Weight	Tare Weight	Weight Collected
<u>5</u>	_____ gm	_____ gm	_____ gm
_____	_____ gm	_____ gm	_____ gm

Cleanup performed by P. de Peris on 4/13/77

RECORD OF VISUAL DETERMINATION OF OPACITY

PAGE 1 OF 1

COMPANY Walter Steel
 LOCATION Long, Ga.
 TEST NUMBER #3 0403
 DATE 4/15/77
 TYPE FACILITY Steel mill
 CONTROL DEVICE baghouse



HOURS OF OBSERVATION 1/4
 OBSERVER P. L. ...
 OBSERVER CERTIFICATION DATE _____
 OBSERVER AFFILIATION USEPA
 POINT OF EMISSIONS Baghouse stack
 HEIGHT OF DISCHARGE POINT 70 ft

CLOCK TIME

OBSERVER LOCATION
 Distance to Discharge

Direction from Discharge

Height of Observation Point

BACKGROUND DESCRIPTION

WEATHER CONDITIONS

Wind Direction

Wind Speed

Ambient Temperature

SKY CONDITIONS (clear,
 overcast, % clouds, etc.)

PLUME DESCRIPTION

Color

Distance Visible

OTHER INFORMATION

Initial			Final
4:00 PM			
SE			
70 ft			
Clear			
SW			
2-4 mph			
76°F			
100%			
Gray			
100 ft			

SUMMARY OF AVERAGE OPACITY

Set Number	Time	Opacity	
	Start--End	Sum	Average

Readings ranged from _____ to _____ % opacity

The source was/was not in compliance with _____ at
 the time evaluation was made.

OBSERVATION RECORD

PAGE L OF L

COMPANY Shaw-Walker
 LOCATION Shaw-Walker
 TEST NUMBER 13.75
 DATE 11-11-74

OBSERVER Shaw-Walker
 TYPE FACILITY Shaw-Walker
 POINT OF EMISSIONS Shaw-Walker

13.75

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
0	13	10	10	10				
1	10	15	30	25				Plume cleared
2	15	10	10	5				
3	10	10	10	5				
4	10	20	15	15				
5	20	15	15	20				
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OBSERVATION RECORD
(Continued)

PAGE ___ OF ___

COMPANY _____
 LOCATION _____
 TEST NUMBER _____
 DATE _____

OBSERVER _____
 TYPE FACILITY _____
 POINT OF EMISSIONS _____

22-2916

Hr.	Min.	Seconds				STEAM PLUME (check if applicable)		COMMENTS
		0	15	30	45	Attached	Detached	
30	20	15	25	35				
31	25	25	20	15				
32	20	25	30	30				
33	25	25	15	10				
34	20	15	15	10				
35	20	20	20	15				
36								
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[FR Doc. 74-26150 Filed 11-11-74; 8:45 am]