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**Regulations Requiring Onboard Diagnostic  
Systems on 2010 and Later Heavy-Duty  
Engines Used in Highway Vehicles Over  
14,000 Pounds; Revisions to Onboard  
Diagnostic Requirements for Diesel  
Highway Vehicles Under 14,000 Pounds**

Final Technical Support Document

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**Final Technical Support Document**

Assessment and Standards Division  
Office of Transportation and Air Quality  
U.S. Environmental Protection Agency

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## 1. Introduction

This document contains technical details in support of the final requirements for onboard diagnostic (OBD) systems on highway applications over 14,000 pounds. The details of these requirements are not covered in this document and can be found in the preamble to the final regulations contained in the docket for the rule.<sup>1</sup>

The details presented in this document support statements in the technological feasibility and costs sections of the preamble for this rule. As such, this document is broken into two sections: technological feasibility and costs. Note that many of our technological feasibility arguments are presented in the preamble and the Summary and Analysis of Comments document which are also contained in the docket for this rule. The preamble to the rule contains only a brief summary of our cost estimates while the details behind our cost estimates are presented here.

## 2. Technological Feasibility

### 2.1 Update on ZrO<sub>2</sub> NO<sub>x</sub> Sensor Development

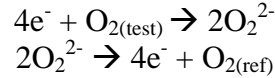
#### 2.1.1 Current Technology

##### a. Manufacturers

Zirconium Oxide NO<sub>x</sub> sensors have been developed to measure modal NO<sub>x</sub> emissions from lean burn engines. Currently there are three companies that are selling these devices. They are as follows: NGK Automotive Ceramics, Ionotec, and Ceramatec.

##### b. Measurement Principle

Typical NO<sub>x</sub> sensor design consists of two internal cavities and three oxygen pumping cells designed to measure both oxygen (air to fuel ratio measurement) and NO<sub>x</sub> concentrations. The most common commercial sensor used today is based on zirconia (ZrO<sub>2</sub>) partly or fully stabilized with yttria (Y<sub>2</sub>O<sub>3</sub>). The presence of oxygen vacancies in the material makes the mobility of the oxygen ion O<sub>2</sub><sup>-</sup> possible. The resulting conductivity is very low at room temperatures, but reaches values of a wet electrolyte when the sensor is heated up to < 600°C. An oxygen sensor can be constructed if the solid electrolyte is provided with porous electrodes separating two gas chambers. At higher cell temperatures the solid electrolyte conducts oxygen ions, thus an oxygen concentration difference between the two chambers results in a voltage signal. The half cell reactions are as follows:



This voltage signal is described in a very good agreement by the Nernst equation:

$$E = \left( \frac{RT}{4F} \right) \ln \left( \frac{P_{O_{2(ref)}}}{P_{O_{2(test)}}} \right)$$

Where R is the ideal gas constant, T is absolute temperature, F is the Faraday constant,  $PO_{2(ref)}$  is the partial pressure of the reference gas and  $PO_{2(test)}$  is the partial pressure of the sample gas.

In general, the measurement concept consists of:

- 1) Lowering the oxygen concentration of a measuring gas to a predetermined level in the first internal cavity, in which  $NO_x$  does not decompose, and
- 2) Further lowering the oxygen concentration of the measuring gas to a predetermined level in the second internal cavity, in which  $NO_x$  decomposes on a measuring electrode and the oxygen generated is detected as a sensor signal.

Figure 3 shows a cross-sectional view of the  $NO_x$  sensor element. Each part in the sensing element functions as follows:

#### *First Internal Cavity*

The first internal cavity connects a measuring gas stream through the first diffusion path under a predetermined diffusion resistance. There is an oxygen pumping cell and an oxygen sensing cell inside the first internal cavity.

The first oxygen pumping cell consists of a pair of first pumping (+) and (-) electrodes

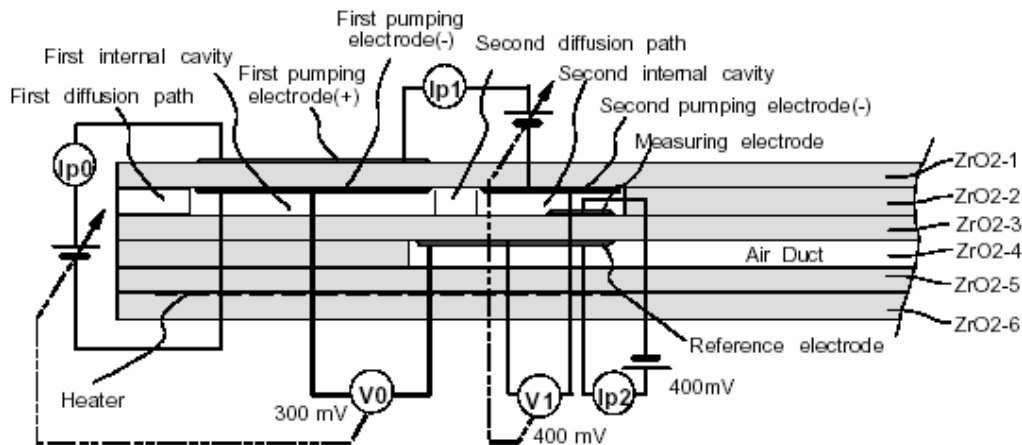


Figure 3. Cross-sectional view of  $NO_x$  sensing element.<sup>2</sup>

on the  $ZrO_2-1$  layer, in order to lower the oxygen concentration to a predetermined level. The first pumping electrode (+) is platinum and the (-) electrode is a platinum/gold alloy to reduce  $NO_x$  reduction catalytic activity.

The oxygen sensing cell consists of the first pumping (-) electrode in the first internal cavity and a reference electrode in an air duct. This allows monitoring of the oxygen concentration in the first internal cavity by generated electromotive force and feedback to the first oxygen pumping cell.

#### *Second Internal Cavity*

The second internal cavity connects to the first internal cavity through the second diffusion path under a predetermined diffusion resistance. There are two different oxygen pumping cells and an oxygen sensing cell inside the second internal cavity.

The second oxygen pumping cell consists of the second pumping (-) electrode in the second internal cavity and the first pumping (+) electrode on the  $ZrO_2-1$  layer, in order to further lower the oxygen concentration to a predetermined level. The second pumping (-) electrode is also made of a platinum/gold alloy.

The oxygen sensing cell consists of the second pumping (-) electrode and the reference electrode in the air duct to monitor the oxygen concentration in the second internal cavity by generated electromotive force and feedback to the second oxygen pumping cell.

The  $NO_x$  sensing cell consists of a measuring electrode in the second internal cavity and the reference electrode in the air duct. The measuring electrode is rhodium and has a  $NO_x$  reduction catalytic activity. Therefore,  $NO_x$  decomposes on the measuring electrode and the oxygen generated is detected as an oxygen pumping current in the  $NO_x$  sensing cell. The sensor signal is in proportion to the  $NO_x$  concentration in the measuring gas.<sup>2</sup>

#### c. Measurement Range

$ZrO_2$   $NO_x$  sensors are currently available in the 0 – 500 ppm, 0 – 1500 ppm, and 0 – 2000 ppm range. Reported accuracy is in the  $\pm 10\%$  range for readings in the 100 to 2000 ppm range and  $\pm 10$  ppm for readings in the 0 to 100 ppm range.

#### d. Interference

$ZrO_2$   $NO_x$  sensor interference has been limited to ammonia ( $NH_3$ ). Sensitivity to  $NH_3$  has been shown to be up to 65% of the amount of  $NH_3$  present in the sample gas. This  $NH_3$  is converted to  $NO_x$  in the internal cavities of the sensor and then measured.<sup>3</sup> This phenomenon may only plague urea SCR applications, where over dosing of urea could lead to  $NH_3$  slip. In addition, urea SCR feedback control studies have shown that the  $NH_3$  interference signal is discernable from the  $NO_x$  signal and can, in effect, allow the design of a better feedback control loop than a  $NO_x$  sensor that doesn't have any  $NH_3$  cross-sensitivity.

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The signal conditioning method developed, resulted in a linear output for both NH<sub>3</sub> and NO<sub>x</sub> from the NO<sub>x</sub> sensor downstream of the catalyst.<sup>3</sup>

### e. Durability

Durability data for diesel applications is limited. NGK has reported data for 1000 hours of testing (60,000 mile equivalent) on a 2.5 L diesel engine. This data showed that the aged sensor achieved  $\pm 20$  ppm (or  $\pm 7\%$  measurement error) NO<sub>x</sub> accuracy for a 300 ppm NO<sub>x</sub> sample on a 0 to 2000 ppm range sensor. This is almost equivalent to the accuracy of the fresh sensor in this concentration range.<sup>4</sup>

Twenty-five NGK NO<sub>x</sub> sensors in the 0 to 2000 ppm range have undergone 6,000 hours of aging on a 12 L Caterpillar C-12 engine. Five of these sensors are in the engine out location, 10 are located downstream of the DPF and upstream of the SCR catalyst, and 10 are located downstream of the clean-up catalyst. NO<sub>x</sub> sensors are compared every 1,000 hours and are independently calibrated every 2,000 hours.

Typical sensor NO<sub>x</sub> exposure varies by location. On average, the 15 sensors located upstream of the SCR catalyst were exposed to NO<sub>x</sub> concentrations in the 100 to 600 ppm range. This is close to the expected range of engine out exhaust emissions for a 2010 engine, but the range maximum is on the low side. The 10 sensors located downstream of the cleanup catalyst were exposed to NO<sub>x</sub> concentrations in the 10 to 200 ppm range. For testing out to 2,000 hours, of the pre-catalyst sensors, 12 degraded by 3 to 4%, while the remaining three degraded by 5 to 7%. Of the post NO<sub>x</sub> catalyst sensors, all 10 had minimal degradation. For those sensors that degraded a similar amount, degradation was linear.

For testing out to 4,000 hours, of the pre-catalyst sensors, 11 degraded by 4 to 6%, while the remaining four degraded by 7 to 8%. Of the post NO<sub>x</sub> catalyst sensors, 9 had minimal degradation while one degraded 7%. For those sensors that degraded a similar amount, degradation was linear. Overall relative error ranged from 8% at engine-out concentrations to minimal degradation at lower concentrations.<sup>5</sup>

For testing out to 6,000 hours, of the pre-catalyst sensors, 5 degraded by 5 to 6%, while the remaining ten degraded by 7 to 12%. Of the post NO<sub>x</sub> catalyst sensors, 8 had minimal degradation while two degraded 10%. For those sensors that degraded a similar amount, degradation was linear. Overall relative error ranged from 10% at engine-out concentrations to minimal degradation at lower concentrations.<sup>6</sup>

### 2.1.2 Future Improvements

As with any maturing technologies, it is expected that improvements will be made to sensor accuracy and durability in the near future. Requests by engine manufacturers have been made to instrument manufacturers to develop sensors that have improved accuracy in the 0 to 100 ppm range. Instrument manufacturers are complying with these requests and it



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is expected that NO<sub>x</sub> sensors in the 0 to 100 ppm range with a zero hour  $\pm 5$  ppm accuracy and aged  $\pm 10$  ppm accuracy will be available by the middle of 2010.

### 2.1.3 Heavy-duty NO<sub>x</sub> Detection for 2010 Technology Engines

#### a. Future NO<sub>x</sub> Emission Levels

It is expected that NO<sub>x</sub> concentrations downstream of an emission control system on an engine meeting the 2010 NO<sub>x</sub> standard will be in the 0 to 50 ppm range, on average, depending on engine speed, load, and the state of the emission control system (ECS).

As an example, a 5.9 L Cummins ISB meeting the 2010 NO<sub>x</sub> standard for the FTP (0.13 g/hp-hr) and SET (0.12 g/hp-hr) using a NO<sub>x</sub> adsorber based ECS will have average NO<sub>x</sub> emissions ranging from 0 to 60 ppm.<sup>7</sup> Data from the APBF-DEC Heavy-Duty NO<sub>x</sub> Adsorber/DPF Project: Heavy Duty Linehaul Platform reported NO<sub>x</sub> emissions downstream of the ECS in the range of 0 to 200 ppm for an engine emitting NO<sub>x</sub> in the range of 0.05 to 0.5 g/hp-hr NO<sub>x</sub> over 2000 hours.<sup>8</sup> It is important to note that the average NO<sub>x</sub> emissions are less than 40 ppm for this engine and ECS. Therefore it is important to note that NO<sub>x</sub> spikes larger than the average will have to be dealt with accordingly by the OBD system.

#### b. Current NO<sub>x</sub> Sensor Detection Limits

Current NO<sub>x</sub> sensors have a stated accuracy of  $\pm 10$  ppm in the zero to 100 ppm range for a 0 to 2000 ppm range. Accuracies for some sensors have been reported as high as  $\pm 30$  ppm. With this in mind, current NO<sub>x</sub> sensor technology should be able detect NO<sub>x</sub> emissions that exceed the standard by 2 to 3 times the 2010 limit.

#### c. Future NO<sub>x</sub> Sensor Detection Limits

If NO<sub>x</sub> sensor manufacturers are able to develop the proposed 0 to 100 ppm range sensor with  $\pm 5$  ppm accuracy, it should be possible to accurately measure emissions increases as low as 1.5 times the 2010 NO<sub>x</sub> emission standard. With sensor development underway, this sensor should be available by early to mid 2006 for evaluation.

## 2.2 Diesel Particulate Filter Monitoring

### 2.2.1 Alternative to a PM Threshold for DPF Monitor

Given that sensors which can directly measure exhaust PM will not be available for commercial sale in 2010, an alternative to a PM threshold monitor is provided. This alternative is a differential pressure (or delta pressure) sensor-based approach which can be used to determine the inherent functionality of the DPF. When the engine is operated under moderate-to-high speed and load conditions, the exhaust flowing through a DPF creates a pressure drop across the device. This pressure drop is measured by a differential pressure

(dP) sensor, and is influenced by exhaust gas conditions (mass flow rate and temperature), the level of soot loading on the filter, and the structural integrity of the filter (e.g. cracks and/or substrate damage which would allow exhaust gasses to bypass the filter media). By comparing the dP observed whenever the engine is operated in the monitored region to the expected dP for a nominal, clean filter under similar operating conditions, a judgment can be made as to whether the DPF is performing properly (i.e. exhaust gas is flowing through the filter media, not bypassing it). If a dP value is observed which is lower than the expected dP value minus some detectable change in the dP signal, it is likely that some failure of the DPF has occurred and PM emissions have increased. The “detectable change in dP” that must be detected is determined by running the engine at a single mode on the Supplemental Emissions Test (SET), recording the dP value with a clean DPF, and multiplying this dP value by 0.5; the result of this calculation becomes the detectable change in dP value. For a given operating point within the monitored region, the observed dP is continuously compared to the result of the “expected dP” minus the “detectable change in dP”; if the observed dP drops below the result of this calculation for more than 5 seconds, a malfunction is present and a DTC would be stored.

### 2.2.2 Monitoring Area for Alternative Approach

At lower engine speed and load conditions (which result in lower exhaust mass flow, and hence, a lower dP across the DPF), the observed dP is low (less than 4 kPa in our testing on a 5.9L engine, see Table 1), and if the sensitivity of a dP sensor is +/- 1kPa, the system is unable to reliably distinguish between good DPF and a damaged DPF with lower flow restriction. Since the dP sensor-based monitor would not be reliable under conditions where that exhaust mass flow is low, the monitored area will be defined using SET modes where significant engine air flow conditions exist and a meaningful dP signal is available. We believe that DPF failures can be accurately and reliably identified using this approach. Figure 4 illustrates an example of the engine speed and load operating conditions under which this alternative DPF monitor will function and how the enable conditions for the monitor are defined using SET modes A100, A75, B50, and C50.

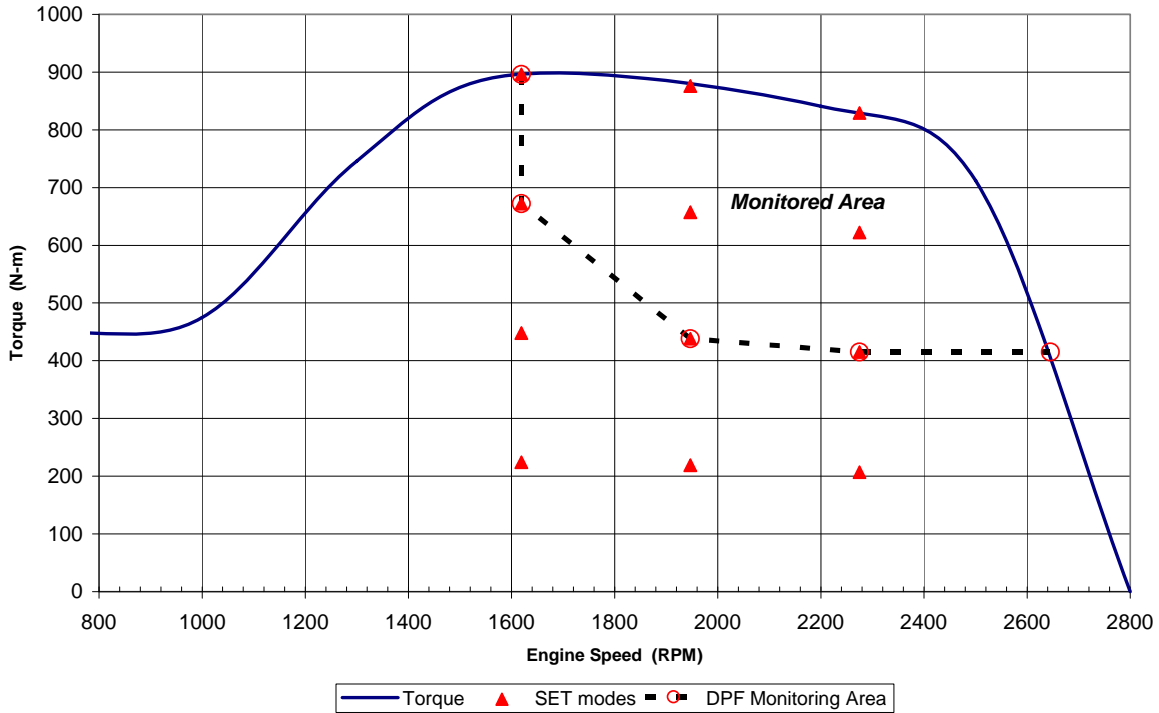


Figure 4. Example of Engine Speed-Load Area Where Alternative DPF Monitor Is Active

### 2.2.3 Engine Data Supporting Alternative DPF Monitor Approach

A Cummins 5.9L ISB engine was used to determine the affect that a simulated DPF failure would have on the dP sensor output. The DPF used for this test was a 200 cell per-square-inch, wall-flow design, 9 inches in diameter and 11 inches in length. To simulate a “failed” part (e.g.. one in which a portion of the rear face and volume is missing due to excessive temperature excursions during an un-controlled regeneration event), a 5 inch hole was machined in the rear face of the filter to a depth of 5.5 inches (50% of the filter length). In addition, the channel plugs on half of the remaining rear face were machined off to increase the percentage of channels that were “open.” In total, 18% of the filter volume was removed and 33% of the filter face area had open channels. The photo in Figure 5 shows the rear face of the modified DPF.

The baseline case was run using a clean and completely intact DPF (i.e., the part before modification to simulate a “failed” part) and the engine was operated at the SET modes, where engine and exhaust data were recorded. The modified or “failed” DPF was then installed, run under the same test conditions, and the results are summarized in Table 1. Using the “B50” mode of the SET on the baseline test, a “detectable change in dP” value of 1.7 kPa was established (i.e. dP @ B50 = 3.38 kPa;  $3.38 \times 0.5 = 1.7$ ). Subtracting this 1.7 kPa

detectable dP change from the dP observed at each mode in the baseline test, an observed dP value at which a malfunction can be detected is established. As the test data show, for the particular DPF failure that was simulated, a malfunction could be detected if the engine were operated at or above the “B75” engine speed and load conditions. At test conditions where the malfunction would have been detected (i.e. B75, B100, C75, and C100), the post-DPF PM levels were 1.8-to-3.1 times the 0.01 g/bhp•hr PM emission standard (i.e., below our threshold of the PM standard + 0.04). For DPF failures which result in a larger change in the dP signal (e.g. more of the DPF volume is missing and/or more channels are open), the engine speeds and loads at which a malfunction can be detected become lower as well.



Figure 5. Rear Face of DPF Modified to Simulate Missing Substrate Due to Melting During Un-Controlled Regeneration

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Table 1. Data from 5.9L Diesel Engine with DPF Modified to Simulate a Failed Part

SET Mode	Engine Speed (RPM)	Torque (N•m)	Mass exh flow (kg/hr)	EGT (°C)	PM - DPF-In (g/bhp•hr)	PM - DPF-Out (g/bhp•hr)	DPF dP (kPa)	Calculated Change in dP (base - mod)	Fault Detected ? (change in dP > dP@B50 * 0.5)
A75 - baseline	1619	675	551.09	453	n/a	0.002	3.91	1.5	No
A75 - modified			555.07	450	n/a	0.011	2.46		
A100 - baseline	1619	877	677.36	484	n/a	0.005	5.41	1.5	No
A100 - modified			685.11	481	n/a	0.021	3.95		
<b>B50 - baseline</b>	1947	445	552.07	375	0.047	0.001	<b>3.38</b>	1.2	No
B50 - modified			555.96	375	0.047	0.028	2.14		
B75 - baseline	1947	668	721.67	427	0.032	0.002	5.29	2.0	Yes
B75 - modified			723.36	421	0.032	0.018	3.25		
B100 - baseline	1947	876	862.25	457	0.039	0.001	6.78	2.5	Yes
B100 - modified			864.30	460	0.039	0.022	4.28		
C50 - baseline	2275	407	673.30	n/a	n/a	n/a	4.21	1.6	No
C50 - modified			675.87	353	n/a	0.021	2.60		
C75 - baseline	2275	610	862.27	414	0.077	0.002	6.17	2.0	Yes
C75 - modified			868.35	n/a	0.077	n/a	4.13		
C100 - baseline	2275	811	991.89	476	0.044	0.001	8.09	2.6	Yes
C100 - modified			992.28	477	0.044	0.031	5.53		

### 3. Costs

This section provides the details behind the cost analysis done in support of our over 14,000 pound OBD program and our changes to the existing under 14,000 pound heavy-duty diesel OBD requirements. Details associated with the new requirements and changes to existing requirements can be found in the preamble to the rulemaking and are not presented here. As a result, there may be details within this report that can be understood only by reading the associated preamble for the rulemaking.

The final cost analysis differs from the draft cost analysis (i.e., the analysis done in support of the proposed rule) in three ways. First, we have included costs for aging limit parts to their OBD thresholds. We inadvertently did not include those costs in the draft analysis. Discussion of this can be found in the Summary and Analysis of Comments document in Section VI.B. These newly added costs are presented in Section 3.1.2.b of this document. Second, while in the proposal we estimated lower warranty costs beginning in 2013, we have delayed that until 2016 in the final rule. This is discussed in Section VI.A of the Summary and Analysis of Comments document and in Section 3.1.1 of this document. Third, we have adjusted all costs to 2007 dollars – the draft analysis used 2004 dollars – by using the Consumer Price Index. As a result, all costs presented here are slightly higher than in the draft analysis although we have not changed the analysis with the exception of this adjustment for inflation and, as mentioned previously, the addition of costs for aging of limit parts and delay of lower warranty costs.

This analysis breaks estimated costs into two primary categories: variable costs and fixed costs. Variable costs are those costs associated with any new hardware required to meet the requirements, the associated assembly time to install that hardware, and any increased warranty costs associated with the new hardware. Variable costs are additionally marked up to account for both manufacturer and dealer overhead and carrying costs. The manufacturer's carrying cost was estimated to be four percent of the direct costs to account for the capital cost of the extra inventory and the incremental costs of insurance, handling, and storage. The dealer's carrying cost was estimated to be three percent of their direct costs to account for the cost of capital tied up in inventory. We adopted this same approach to markups in the heavy-duty 2007/2010 rule and our more recent Nonroad Tier 4 rule based on industry input.<sup>9</sup>

Fixed costs considered here are those for research and development (R&D), certification, and production evaluation testing. The fixed costs for engine R&D are estimated to be incurred over the four-year period preceding introduction of the engine. The fixed costs for certification include costs associated with demonstration testing of OBD parent engines including the "limit" parts used to demonstrate detection of malfunctions at or near the applicable OBD thresholds. The demonstration testing costs are estimated to be incurred one year preceding introduction of the engine while the production evaluation testing is estimated to occur in the same year as introduction. Importantly, none of the fixed costs estimated here

consider the recent California Air Resources Board approved requirements for over 14,000 pound OBD.<sup>10</sup>

We present all of these costs in the year during which we estimate they will be incurred by manufacturers over the 30 year time period following publication of the final rule. We then calculate a 30 year net present value of those cost streams using both a three percent and a seven percent discount rate to reflect the time value of money at both ends of the most likely range.

We present all costs in 2007 dollars. We refer to both near term costs and long term costs. The near term costs represent those costs when warranty costs are estimated to be the highest. The long term costs consider the effects of a reduction in warranty costs. For warranty costs, we have estimated a three percent near term rate for warranty claims and a one percent long term rate for warranty claims.

### **3.1 Cost Analysis for Engines Used in Over 14,000 Pound Applications**

#### **3.1.1 Variable Costs**

The variable costs we have estimated represent those costs associated with various sensors that we believe would have to be added to the engine to provide the required OBD monitoring capability. Our variable (i.e., hardware) cost estimates are summarized in Table 2.

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**Table 2. Estimated OBD Hardware Costs for Diesel and Gasoline Engines Used in Vehicles Over 14,000 Pounds**  
(2007 dollars)

	Diesel	Gasoline
<b>2010-2012 Model Year</b>		
New Hardware		
ECU upgrade	\$ 33	\$ 11
Purge solenoid for evap leak check	\$ -	\$ 11
Pressure sensor for evap leak check	\$ -	\$ 11
Subtotal	\$ 33	\$ 33
Assembly labor (hours)	0.10	0.30
Assembly labor cost	\$ 3	\$ 10
Assembly labor overhead at 40%	\$ 1	\$ 4
Cost to Mfr	\$ 38	\$ 47
Warranty cost - near term at 3% claim rate	\$ 4	\$ 4
Mfr. Carrying cost at 4%	\$ 2	\$ 2
Cost to Buyer -- 2010-2012	\$ 43	\$ 53
<b>2013+ Model Year</b>		
New Hardware		
MIL and wiring	\$ 11	\$ 11
Subtotal (2010+2013)	\$ 44	\$ 44
Assembly labor (hours)	0.20	0.40
Assembly labor cost	\$ 7	\$ 13
Assembly labor overhead at 40%	\$ 3	\$ 5
Cost to Mfr	\$ 53	\$ 62
Warranty cost - long term at 3% claim rate	\$ 5	\$ 5
Mfr carrying cost at 4%	\$ 2	\$ 2
Cost to Buyer -- 2013-2015	\$ 60	\$ 70
<b>2016+ Model Year</b>		
Cost to Mfr	\$ 53	\$ 62
Warranty cost - long term at 1% claim rate	\$ 2	\$ 2
Mfr carrying cost at 4%	\$ 2	\$ 2
Cost to Buyer -- long term	\$ 57	\$ 66

For the 2010 model year, we believe that both diesel and gasoline engines would have to upgrade their engine control computers, or engine control units, to accommodate the increased computing capacity required for the proposed OBD. We have estimated this cost at \$33 per engine for diesel engines and \$11 for gasoline engines, inclusive of supplier markup. We have estimated a different cost because we believe that the gasoline engines are using computers similar, if not in fact identical to, their under 14,000 pound counterparts. Therefore, those computer upgrades should cost little, if anything. For diesel engines, we believe that the OBD requirements will result in a more substantial upgrade to existing computers. Also for the 2010 model year, we believe that gasoline engines would have to add both a purge solenoid and a pressure sensor for the evaporative system monitoring requirement. We have estimated the cost of both of these items at \$11 a piece inclusive of supplier markup. We believe that the other sensors needed by the OBD system on both diesel and gasoline engines will already be on the engines for either emissions control and/or protection of the engine (e.g., temperature sensors used to protect against condensation formation caused by overcooling of the EGR gases—engine protection—can also be used to monitor the effectiveness of the EGR cooler—OBD). The result is a manufacturer cost subtotal of \$33 for both diesel and gasoline engines in the 2010 model year. Note that we



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have not included costs for a malfunction indicator light (MIL) and associated wiring in the 2010 timeframe since we are not requiring a dedicated MIL until the 2013 model year.

We have estimated that adding these sensors and actuators will require increased assembly time. We have estimated these times at one-tenth of an hour for diesel engines and one-third of an hour for gasoline engines (i.e., six minutes for each newly added part). We have estimated a labor rate of \$33 per hour for this assembly along with overhead at 40 percent. This results in an estimated cost to the manufacturer of \$38 and \$47 for diesel and gasoline engines, respectively, in the 2010 model year.

We have included a warranty cost recovery estimating a three percent warranty claim rate in the near term. We have also included a four percent manufacturer carrying cost to cover increased insurance and inventory costs incurred by the manufacturer.<sup>11</sup> Including these costs results in an end cost to the buyer of roughly \$43 and \$53 for diesel and gasoline engines, respectively, in the 2010 model year.

For the 2013 model year, we have included costs associated with the dedicated MIL and its wiring. These costs were estimated at \$11 per engine inclusive of supplier markup. Following the same process for assembly costs (another one-tenth of an hour per engine), warranty costs (three percent claim rate since many engines will be complying with the rule beginning in 2013), and carrying costs, we have estimated the 2013 model year hardware cost to the buyer at roughly \$60 and \$70 for diesel and gasoline engines, respectively.

For the 2016 model year, we have reduced the costs associated with warranty by estimating a one percent claim rate since all engines will have complied with the rule for several years. Including the carrying costs, we have estimated the 2016 and later, or long-term, hardware cost to the buyer at \$57 and \$66 for diesel and gasoline engines, respectively.

To determine the fleetwide estimated hardware costs, or total variable costs, we looked at the projected over 14,000 pound sales data from our 2004 model year certification database which showed projected US sales less projected California sales of 614,500 for diesel engines and 39,400 for gasoline engines. In the 2010 through 2012 model years, we estimated 50 percent of engines would comply with the proposed OBD requirements based on our proposed phase-in schedule. For model years 2013 and later, we will have 100 percent compliance. Applying the estimated hardware costs presented in Table 2 to the appropriate projected sales in each model year through 2035, estimating a two percent growth in sales based on 2004 sales, results in a 30 year net present value (NPV) cost of \$620 million and \$47 million for diesel and gasoline engines, respectively, using a three percent discount rate. These costs, including a NPV at a seven percent rate, are shown in Table 3.

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**Table 3. Total OBD Variable Costs for Diesel and Gasoline Engines Used in Vehicles Over 14,000 Pounds  
(2007 dollars)**

Year	CY	Diesel				Gasoline				Total Hardware Costs
		Projected Sales	\$/engine	% complying	Subtotal	Projected Sales	\$/engine	% complying	Subtotal	
1	2006	639,103				40,976				
2	2007	651,393				41,764				
3	2008	663,684				42,552				
4	2009	675,974				43,340				
5	2010	688,265	\$43	50%	\$14,852,000	44,128	\$53	50%	\$1,164,000	\$16,016,000
6	2011	700,555	\$43	50%	\$15,117,000	44,916	\$53	50%	\$1,185,000	\$16,302,000
7	2012	712,846	\$43	50%	\$15,382,000	45,704	\$53	50%	\$1,205,000	\$16,587,000
8	2013	725,136	\$60	100%	\$43,646,000	46,492	\$70	100%	\$3,244,000	\$46,890,000
9	2014	737,426	\$60	100%	\$44,385,000	47,280	\$70	100%	\$3,299,000	\$47,684,000
10	2015	749,717	\$60	100%	\$45,125,000	48,068	\$70	100%	\$3,354,000	\$48,479,000
11	2016	762,007	\$57	100%	\$43,356,000	48,856	\$66	100%	\$3,248,000	\$46,604,000
12	2017	774,298	\$57	100%	\$44,055,000	49,644	\$66	100%	\$3,301,000	\$47,356,000
13	2018	786,588	\$57	100%	\$44,754,000	50,432	\$66	100%	\$3,353,000	\$48,107,000
14	2019	798,879	\$57	100%	\$45,454,000	51,220	\$66	100%	\$3,405,000	\$48,859,000
15	2020	811,169	\$57	100%	\$46,153,000	52,008	\$66	100%	\$3,458,000	\$49,611,000
16	2021	823,459	\$57	100%	\$46,852,000	52,796	\$66	100%	\$3,510,000	\$50,362,000
17	2022	835,750	\$57	100%	\$47,551,000	53,584	\$66	100%	\$3,563,000	\$51,114,000
18	2023	848,040	\$57	100%	\$48,251,000	54,372	\$66	100%	\$3,615,000	\$51,866,000
19	2024	860,331	\$57	100%	\$48,950,000	55,160	\$66	100%	\$3,667,000	\$52,617,000
20	2025	872,621	\$57	100%	\$49,649,000	55,948	\$66	100%	\$3,720,000	\$53,369,000
21	2026	884,912	\$57	100%	\$50,349,000	56,736	\$66	100%	\$3,772,000	\$54,121,000
22	2027	897,202	\$57	100%	\$51,048,000	57,524	\$66	100%	\$3,825,000	\$54,873,000
23	2028	909,493	\$57	100%	\$51,747,000	58,312	\$66	100%	\$3,877,000	\$55,624,000
24	2029	921,783	\$57	100%	\$52,446,000	59,100	\$66	100%	\$3,929,000	\$56,375,000
25	2030	934,073	\$57	100%	\$53,146,000	59,888	\$66	100%	\$3,982,000	\$57,128,000
26	2031	946,364	\$57	100%	\$53,845,000	60,676	\$66	100%	\$4,034,000	\$57,879,000
27	2032	958,654	\$57	100%	\$54,544,000	61,464	\$66	100%	\$4,086,000	\$58,630,000
28	2033	970,945	\$57	100%	\$55,244,000	62,252	\$66	100%	\$4,139,000	\$59,383,000
29	2034	983,235	\$57	100%	\$55,943,000	63,040	\$66	100%	\$4,191,000	\$60,134,000
30	2035	995,526	\$57	100%	\$56,642,000	63,828	\$66	100%	\$4,244,000	\$60,886,000
NPV @	3%				\$685,964,000				\$51,463,000	\$737,427,000
NPV @	7%				\$363,769,000				\$27,315,000	\$391,084,000

### 3.1.2 Fixed Costs

We have estimated fixed costs for research and development (R&D), certification, and production evaluation testing. The R&D costs include the costs to develop the computer algorithms required to diagnose engine and emission control systems, and the costs for applying the developed algorithms to each engine family and to each variant within each engine family. The certification costs include the costs associated with testing of durability data vehicles (i.e., the OBD parent engines), the costs associated with generating the “limit” parts that are required to demonstrate OBD detection at or near the applicable emissions thresholds, and the costs associated with generating the necessary certification documentation. Production evaluation testing costs consist of the costs associated with the three different elements of production evaluation testing.

#### a. Research & Development Costs

We have broken the estimated R&D costs into three separate categories. The first of these is the cost for developing computer controlled diagnostic algorithms. These costs are estimated to be incurred once per manufacturer since once an algorithm is developed, it can, practically speaking, be used over and over again with only minor changes, if any, to improve upon the original. The second R&D cost is that for applying the manufacturer’s developed algorithm to each of its engine families. Each engine family may have a different

number of cylinders or different emissions control architecture (e.g., different combinations of aftertreatment devices) and the algorithm may have to be adapted for each of these engine families. Consequently, this cost is estimated to be incurred once for each of the engine families expected to be sold. The third R&D cost is that for applying the algorithm that has been adapted for each engine family to every variant within each engine family. Variants within engine families have different horsepower and/or torque characteristics and, therefore, the adapted algorithm would have to be fine tuned to each of the engine family's variants. These costs are estimated to be incurred once for each of the remaining variants within each family (i.e., one variant will use the adapted algorithm while the remaining variants will require further fine tuning).

We have estimated separate development and separate application costs for the different types of monitors—system monitors, rationality monitors, and comprehensive component monitors. System monitors are generally the most difficult monitors and for the most part are those monitors for which an emissions threshold exists. Nonetheless, most system monitors are not correlated to an emissions threshold and are, instead, functional monitors that can detect a malfunctioning component prior to emissions exceeding the applicable thresholds. For such monitors, manufacturers generally forego the more costly emissions correlation work and rely on the functional check alone which saves both time and money.

We have estimated that an engineer and a technician would be involved in most of the development work since much of the work will entail testing on an engine test bed. We have estimated that an engineer costs \$110,000 a year while a technician costs \$66,000 a year, and that they each work 48 forty hour weeks per year. Table 4 shows these R&D costs for diesel engines. The total costs shown represent industry totals for ten manufacturers.

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**Table 4. R&D Costs for OBD Algorithm Development and Application – Diesel Engines for Over 14,000 Pound Applications**  
(2007 dollars)

**Fixed Costs - Diesel**

<b>A. Algorithm Development Costs</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Mfr	Total
<b>System Threshold Monitors</b>					
Engineer \$	30	\$69,000			
Technician \$	15	\$21,000			
<b>Subtotal</b>		<b>\$90,000</b>	<b>9</b>	<b>\$810,000</b>	<b>\$8,100,000</b>
<b>System Functional Monitors</b>					
Engineer \$	20	\$46,000			
Technician \$	5	\$7,000			
<b>Subtotal</b>		<b>\$53,000</b>	<b>41</b>	<b>\$2,173,000</b>	<b>\$21,730,000</b>
<b>CCM Rationality Monitors</b>					
Engineer \$	15	\$34,000			
Technician \$	1	\$1,000			
<b>Subtotal</b>		<b>\$35,000</b>	<b>50</b>	<b>\$1,750,000</b>	<b>\$17,500,000</b>
<b>CCM Continuity Monitors</b>					
Engineer \$	2	\$5,000			
Technician \$	0	\$0			
<b>Subtotal</b>		<b>\$5,000</b>	<b>80</b>	<b>\$400,000</b>	<b>\$4,000,000</b>
<b>Total</b>				<b>\$5,133,000</b>	<b>\$51,330,000</b>

<b>B. Application Costs to each Family</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Family	# families/mfr	Total/Mfr	Total
<b>System Threshold Monitors</b>							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
<b>Subtotal</b>		<b>\$25,000</b>	<b>9</b>	<b>\$225,000</b>	<b>6.5</b>	<b>\$1,463,000</b>	<b>\$14,630,000</b>
<b>System Functional Monitors</b>							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
<b>Subtotal</b>		<b>\$25,000</b>	<b>41</b>	<b>\$1,025,000</b>	<b>6.5</b>	<b>\$6,663,000</b>	<b>\$66,630,000</b>
<b>CCM Rationality Monitors</b>							
Engineer \$	3	\$7,000					
Technician \$	1	\$1,000					
<b>Subtotal</b>		<b>\$8,000</b>	<b>50</b>	<b>\$400,000</b>	<b>6.5</b>	<b>\$2,600,000</b>	<b>\$26,000,000</b>
<b>Total</b>				<b>\$1,650,000</b>		<b>\$10,726,000</b>	<b>\$107,260,000</b>

<b>C. Application Costs to remaining Variants</b>			Total/Variant	# variants/family	# families/mfr	Total/Mfr	Total
<b>Total</b>			<b>\$413,000</b>	<b>4</b>	<b>6.5</b>	<b>\$10,738,000</b>	<b>\$107,380,000</b>

For diesel engines, using industry input and our own engineering analysis, we have estimated that there will be roughly 50 system monitors. Of these, we treated 9 as threshold monitors with the remainders being functional monitors.<sup>a</sup> Based on industry input, we have also estimated that there will be an additional 50 rationality monitors and 80 circuit continuity monitors.

<sup>a</sup> The 9 threshold monitors for diesel engines, based on our engineering judgment, would be: fuel system pressure high; fuel system injection timing too advanced; fuel system injection timing too retarded; EGR low flow; EGR slow response; EGR low cooling; variable valve timing (VVT) above target; VVT below target; VVT slow response; NOx catalyst system conversion; NOx catalyst system reductant delivery; NOx adsorber performance; DPF filtering performance; NOx sensor slow response; and, NOx sensor offset. We have estimated that 50 percent of engines would do threshold monitoring for fuel systems (based on changes in the final rule to the electronic unit injector provisions). Similarly, we have estimated 50 percent of engines to be SCR equipped with 50 percent being NOx adsorber equipped. We have also estimated 50 percent to be EGR equipped with 50 percent being VVT equipped. Using these factors on the list of threshold monitors results in 9 monitors for the “average” diesel engine.

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We believe that algorithm development will be more resource intensive than will algorithm application (on a per monitor basis). For algorithm development of system threshold monitors, we have estimated 30 engineer-weeks of development per monitor and 15 technician-weeks per monitor while for system functional monitors we have estimated 20 and 5 weeks of development per monitor, respectively. For rationality monitors, we have estimated 15 engineer-weeks and only one technician-week since determining the proper rationality—the engineer’s job—can be difficult but testing and verifying that it works—the technician’s job—should not be difficult. For circuit continuity monitors, we have estimated only two engineer-weeks and no technician weeks since these monitors are relatively straight forward (open circuit/short circuit).

Multiplying by the engineer and technician labor rates and the number of monitors results in total costs of \$51 million which will be incurred during the four year period leading up to implementation (i.e., during the years 2006 through 2009). These costs are shown in Table 4A.

For algorithm application to each engine family, we have estimated that the majority of the work will entail testing and, therefore, it will be done by the technician. For system threshold monitors and functional monitors, we have estimated five engineer-weeks and 10 technician weeks. For rationality monitors, we have estimated three engineer-weeks and one technician-week because adapting these algorithms should be more straight forward than adapting system monitors. For circuit continuity monitors, we have estimated no costs for applying algorithms since these should be directly applicable to any engine.

These algorithm application costs will be incurred on each engine family. Our 2004 model year database shows a total of 65 diesel engine families meant for over 14,000 pound vehicles. The database also shows 10 heavy-duty diesel engine manufacturers for an average of 6.5 engine families per manufacturer. Multiplying the estimated weeks by the appropriate engineering and technician labor rates, the number of monitors, the number of engine families per manufacturer, and the number of manufacturers results in total costs of \$107 million dollars. These costs are shown in Table 4B. These costs will be incurred on some engine families during the four years leading up to the 2010 model year (i.e., one engine family per manufacturer) and on the remaining families during the four years leading up to the 2013 model year.

To estimate the costs for fine tuning the adapted algorithm to the remaining variants within each engine family, we have considered this to take roughly one-quarter the effort required for the initial engine family application. Therefore, the \$413,000 cost per variant is estimated as one-quarter of the \$1.65 million per family cost to apply the algorithm to the engine family. The variant based application costs are estimated to be incurred by those remaining variants within the engine family (i.e., these costs are not incurred on the variant for which the initial application work was done). Based on input from industry, we have estimated that there is an average of five variants per engine family. As a result, the variant application cost will be incurred on four variants per engine family. Multiplying the cost per variant by the number of remaining variants, the average number of engine families per manufacturer and again by the number of manufacturers results in another \$107 million

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dollars in total costs. These costs are shown in Table 4C. These costs will be incurred on some engine families during the four years leading up to the 2010 model year (i.e., four variants within one engine family per manufacturer) and on the variants of the remaining families during the four years leading up to the 2013 model year.

We have used this same process for estimating the R&D costs for gasoline engines which are shown in Table 5. We have used many of the same estimates for gasoline engines as for diesel engines with the exception that we have estimated only eight system threshold monitors for gasoline engines.<sup>b</sup> As shown in Table 5A, we have estimated that the algorithm development costs for gasoline engines will be zero since the manufacturers of gasoline engines (only Ford and General Motors have certified gasoline engines for over 14,000 pound vehicles) have been complying with OBD requirements for over 10 years on their under 14,000 pound vehicles. We believe that the algorithms used in under 14,000 pound vehicles will be directly applicable to over 14,000 pound vehicles with only some adapting of those algorithms. The costs for adapting the existing algorithms to each engine family are shown in Table 5B where we have estimated the costs at \$5 million. Note that our 2004 model year certification database shows two over 14,000 pound engine families certified by General Motors and none certified by Ford. We have estimated that Ford will certify an engine family in future model years and, therefore, have estimated an average of 1.5 engine families per manufacturer. Table 5C shows the costs for applying algorithms to each remaining variant within the engine family. Again, as with diesel, we have estimated this cost at one-quarter the cost of first adapting an algorithm to the engine family. These efforts are estimated to result in another \$5 million. All of these gasoline engine costs will be incurred in a manner analogous to that described above for diesel engines.

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<sup>b</sup> The eight threshold monitors for gasoline engines, based on our engineering judgement, would be: fuel system too rich; fuel system too lean; multiple cylinder random misfire; secondary air system low flow; catalyst conversion; EGR low flow; variable valve timing (VVT) above target; VVT below target; VVT slow response; and primary exhaust gas sensor slow response. As with diesel engines, we have estimated 50 percent to be EGR equipped with 50 percent being VVT equipped.

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**Table 5. R&D Costs for OBD Algorithm Development and Application – Gasoline Engines for Over 14,000 Pound Applications**

(2007 dollars)

<b>A. Algorithm Development Costs</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Mfr	Total
<b>System Threshold Monitors</b>					
Engineer \$	30	\$69,000			
Technician \$	15	\$21,000			
Subtotal		\$90,000	-	\$0	\$0
<b>System Functional Monitors</b>					
Engineer \$	20	\$46,000			
Technician \$	5	\$7,000			
Subtotal		\$53,000	-	\$0	\$0
<b>CCM Rationality Monitors</b>					
Engineer \$	15	\$34,000			
Technician \$	1	\$1,000			
Subtotal		\$35,000	-	\$0	\$0
<b>CCM Continuity Monitors</b>					
Engineer \$	2	\$5,000			
Technician \$	0	\$0			
Subtotal		\$5,000	-	\$0	\$0
<b>Total</b>				\$0	\$0

<b>B. Application Costs to each Family</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Family	# families/mfr	Total/Mfr	Total
<b>System Threshold Monitors</b>							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
Subtotal		\$25,000	8	\$200,000	1.5	\$300,000	\$600,000
<b>System Functional Monitors</b>							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
Subtotal		\$25,000	42	\$1,050,000	1.5	\$1,575,000	\$3,150,000
<b>CCM Rationality Monitors</b>							
Engineer \$	3	\$7,000					
Technician \$	1	\$1,000					
Subtotal		\$8,000	50	\$400,000	1.5	\$600,000	\$1,200,000
<b>Total</b>				\$1,650,000		\$2,475,000	\$4,950,000

<b>C. Application Costs to remaining Variants</b>			Total/Variant	# variants/family	# families/mfr	Total/Mfr	Total
<b>Total</b>			\$413,000	4	1.5	\$2,478,000	\$4,956,000

Closely associated with the costs shown in Table 4 and Table 5 would be costs associated with operating and maintaining the test cells required for testing and evaluating the OBD systems and associated algorithms. To determine these costs we projected that two types of test cell work would be done. The first would be actual emissions testing using a certified emissions test cell. The other would be performance and/or endurance testing done in a development test cell where OBD monitors could be evaluated against functional criteria rather than emissions criteria and where operating hours can be amassed far more cost efficiently than by using a certified emissions test cell. The costs associated with these different test cells were estimated at \$770 per hour for an emissions test cell and \$110 per hour for an endurance test cell. We also estimated that 90 percent of the test cell time for OBD development work would be done in an endurance test cell with the remaining 10 percent being done in an emissions test cell.

Table 6 shows the test cell costs we have estimated for diesel engines. Note that these costs represent the costs associated with operating existing test cells for the sake of meeting the OBD requirements. We are not projecting that any new test cells would have to be built. As shown in Table 6, we have estimated the test cell demand for algorithm development of a system threshold monitor at three weeks. Algorithm development of a system functional monitor was estimated to require two weeks of test cell time while a rationality monitor was estimated at one week. We have estimated no test cell demand for circuit continuity

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monitors. We have used the same base estimates for the test cell demand associated with applying algorithms to individual engine families except that we have estimated the demand to be only 30 percent of that required for algorithm development. The same is true for applying engine family algorithms to individual variants except here we have estimated the demand to be only 10 percent of that required for initial algorithm development.

Table 6 shows how these costs are incurred in preparation for compliance in the 2010 model year and the 2013 model year. As stated above, 90 percent of the test cell demand—i.e., the total test weeks—would be met using an endurance test cell at \$110 per hour while the remaining 10 percent of the demand would be met using an emissions test cell at \$770 per hour. Note that there would be no test cell demand for algorithm development beyond that incurred for 2010 since the same algorithms would be used for 2010 and later model years. Table 6A shows an estimated cost for test cell operation of \$1.9 million per manufacturer or \$19 million for the industry in preparation for the 2010 model year. These costs would be incurred over the four year period leading up to the 2010 model year. For the 2013 model year when 100 percent compliance is required, the cost is estimated at \$4.3 million per manufacturer or \$43 million total to be spread over the four year period leading up to the 2013 model year. The 2013 costs are shown in Table 6B.

Table 7A and Table 7B show the analogous information for gasoline engines complying in the 2010 and 2013 model years, respectively. The table shows that we have estimated no costs—development or test cell—for developing monitoring algorithms for gasoline engines since the same algorithms as are used on under 14,000 pound vehicles can be used for over 14,000 pound vehicles. The test cell costs for gasoline engines are estimated at \$1.6 million for 2010 model year compliance and \$780 thousand for 2013 model year compliance. As with the diesel costs, these costs are expected to be incurred over the four year period leading up to the first year of compliance.

Table 8 and Table 9 summarize the estimated test cell demand per manufacturer for meeting the 2010 and the 2013 requirements. These summaries estimate that testing is conducted during 48 weeks in a given year.



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Table 6. OBD R&D Test Cell Costs – Diesel Engines for Over 14,000 Pound Applications

(2007 dollars)

A. R&D Test Cell Costs - Diesel		Cost for 2010							
		test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total
<b>Monitor Algorithms</b>									
	System monitor - threshold	3	9			27.0	\$190,000	10	\$1,900,000
	System monitor - functional	2	41			82.0	\$576,000	10	\$5,760,000
	Rationality monitor	1	50			50.0	\$351,000	10	\$3,510,000
	Subtotal						\$1,117,000		\$11,170,000
	\$ per year for 4 years						\$279,250		\$2,792,500
<b>Monitor Application to each engine family</b>									
	factor	30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
	System monitor - threshold	0.9	9	1.0		8.1	\$57,000	10	\$570,000
	System monitor - functional	0.6	41	1.0		24.6	\$173,000	10	\$1,730,000
	Rationality monitor	0.3	50	1.0		15.0	\$105,000	10	\$1,050,000
	Subtotal						\$335,000		\$3,350,000
	\$ per year for 4 years						\$83,750		\$837,500
<b>Monitor Application to each engine family variant</b>									
	factor	10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
	System monitor - threshold	0.3	9	1.0	4.0	10.8	\$76,000	10	\$760,000
	System monitor - functional	0.2	41	1.0	4.0	32.8	\$230,000	10	\$2,300,000
	Rationality monitor	0.1	50	1.0	4.0	20.0	\$140,000	10	\$1,400,000
	Subtotal						\$446,000		\$4,460,000
	\$ per year for 4 years						\$111,500		\$1,115,000
<b>Total R&amp;D Test Cell Costs</b>							\$1,898,000		\$18,980,000
<b>\$ per year for 4 years</b>							\$474,500		\$4,745,000
B. R&D Test Cell Costs - Diesel		Costs for 2013							
		test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total
<b>Monitor Algorithms</b>									
	System monitor - threshold	3	0					10	\$0
	System monitor - functional	2	0					10	\$0
	Rationality monitor	1	0					10	\$0
	Subtotal								
	\$ per year for 4 years								
<b>Monitor Application to each engine family</b>									
	factor	30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
	System monitor - threshold	0.9	9	5.5		44.6	\$313,000	10	\$3,130,000
	System monitor - functional	0.6	41	5.5		135.3	\$950,000	10	\$9,500,000
	Rationality monitor	0.3	50	5.5		82.5	\$580,000	10	\$5,800,000
	Subtotal						\$1,843,000		\$18,430,000
	\$ per year for 4 years						\$460,750		\$4,607,500
<b>Monitor Application to each engine family variant</b>									
	factor	10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
	System monitor - threshold	0.3	9	5.5	4.0	59.4	\$417,000	10	\$4,170,000
	System monitor - functional	0.2	41	5.5	4.0	180.4	\$1,267,000	10	\$12,670,000
	Rationality monitor	0.1	50	5.5	4.0	110.0	\$773,000	10	\$7,730,000
	Subtotal						\$2,457,000		\$24,570,000
	\$ per year for 4 years								
<b>Total R&amp;D Test Cell Costs</b>							\$4,300,000		\$43,000,000
<b>\$ per year for 4 years</b>							\$1,075,000		\$10,750,000

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**Table 7. OBD R&D Test Cell Costs – Gasoline Engines for Over 14,000 Pound Applications**  
(2007 dollars)

<b>A. R&amp;D Test Cell Costs - Gasoline</b>		Cost for 2010							
<b>Monitor Algorithms</b>	test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total	
System monitor - threshold	3	0					2	\$0	
System monitor - functional	2	0					2	\$0	
Rationality monitor	1	0					2	\$0	
Subtotal									
\$ per year for 4 years									
<b>Monitor Application to each engine family</b>		30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.9	8	1.0		7.2	\$51,000	2	\$102,000	
System monitor - functional	0.6	42	1.0		25.2	\$177,000	2	\$354,000	
Rationality monitor	0.3	50	1.0		15.0	\$105,000	2	\$210,000	
Subtotal						\$333,000		\$666,000	
\$ per year for 4 years						\$83,250		\$166,500	
<b>Monitor Application to each engine family variant</b>		10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.3	8	1.0	4.0	9.6	\$67,000	2	\$134,000	
System monitor - functional	0.2	42	1.0	4.0	33.6	\$236,000	2	\$472,000	
Rationality monitor	0.1	50	1.0	4.0	20.0	\$140,000	2	\$280,000	
Subtotal						\$443,000		\$886,000	
\$ per year for 4 years						\$110,750		\$221,500	
<b>Total R&amp;D Test Cell Costs</b>						\$776,000		\$1,552,000	
<b>\$ per year for 4 years</b>						\$194,000		\$388,000	
<b>B. R&amp;D Test Cell Costs - Gasoline</b>		Costs for 2013							
<b>Monitor Algorithms</b>	test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total	
System monitor - threshold	3	0					2	\$0	
System monitor - functional	2	0					2	\$0	
Rationality monitor	1	0					2	\$0	
Subtotal									
\$ per year for 4 years									
<b>Monitor Application to each engine family</b>		30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.9	8	0.5		3.6	\$25,000	2	\$50,000	
System monitor - functional	0.6	42	0.5		12.6	\$89,000	2	\$178,000	
Rationality monitor	0.3	50	0.5		7.5	\$53,000	2	\$106,000	
Subtotal						\$167,000		\$334,000	
\$ per year for 4 years						\$41,750		\$83,500	
<b>Monitor Application to each engine family variant</b>		10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.3	8	0.5	4.0	4.8	\$34,000	2	\$68,000	
System monitor - functional	0.2	42	0.5	4.0	16.8	\$118,000	2	\$236,000	
Rationality monitor	0.1	50	0.5	4.0	10.0	\$70,000	2	\$140,000	
Subtotal						\$222,000		\$444,000	
\$ per year for 4 years						\$55,500		\$111,000	
<b>Total R&amp;D Test Cell Costs</b>						\$389,000		\$778,000	
<b>\$ per year for 4 years</b>						\$97,250		\$194,500	

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**Table 8. OBD R&D Test Cell Demand per Manufacturer – Diesel Engines for Over 14,000 Pound Applications**

<b>A. R&amp;D Test Cell Demand - Diesel</b>	For 2010		
	Total test wks	CVS cell test wks	Endurance cell test wks
Monitor Algorithms	159.0	15.9	143.1
Monitor Application to each engine family	47.7	4.8	42.9
Monitor Application to each engine family variant	63.6	6.4	57.2
<b>Total</b>	<b>270.3</b>	<b>27.0</b>	<b>243.3</b>
Cells needed per mfr		0.6	5.1
Cells needed per mfr per each of 4 years		0.1	1.3

<b>B. R&amp;D Test Cell Demand - Diesel</b>	For 2013		
	Total test wks	CVS cell test wks	Endurance cell test wks
Monitor Algorithms	-	-	-
Monitor Application to each engine family	262.4	26.2	236.1
Monitor Application to each engine family variant	349.8	35.0	314.8
<b>Total</b>	<b>612.2</b>	<b>61.2</b>	<b>550.9</b>
Cells needed per mfr		1.3	11.5
Cells needed per mfr per each of 4 years		0.3	2.9

**Table 9. OBD R&D Test Cell Demand per Manufacturer – Gasoline Engines for Over 14,000 Pound Applications**

<b>A. R&amp;D Test Cell Demand - Gasoline</b>	For 2010		
	Total test wks	CVS cell test wks	Endurance cell test wks
Monitor Algorithms	-	-	-
Monitor Application to each engine family	47.4	4.7	42.7
Monitor Application to each engine family variant	63.2	6.3	56.9
<b>Total</b>	<b>110.6</b>	<b>11.1</b>	<b>99.5</b>
Cells needed per mfr		0.2	2.1
Cells needed per mfr per each of 4 years		0.1	0.5

<b>B. R&amp;D Test Cell Demand - Gasoline</b>	For 2013		
	Total test wks	CVS cell test wks	Endurance cell test wks
Monitor Algorithms	-	-	-
Monitor Application to each engine family	23.7	2.4	21.3
Monitor Application to each engine family variant	31.6	3.2	28.4
<b>Total</b>	<b>55.3</b>	<b>5.5</b>	<b>49.8</b>
Cells needed per mfr		0.1	1.0
Cells needed per mfr per each of 4 years		0.0	0.3

These R&D costs—algorithm development, algorithm application, and test cell—are summarized in Table 10 for both diesel and gasoline engines. The net present value of the estimated R&D costs through 2035 is \$298 million using a three percent discount rate and \$252 million using a seven percent discount rate.

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**Table 10. Summary of OBD R&D Costs – Diesel and Gasoline Engines for Over 14,000 Pound Applications**

(2007 dollars)

Year	CY	Diesel				Gasoline				Total R&D
		R&D-Algorithms	R&D-Application	R&D-Test Cell	Subtotal R&D	R&D-Algorithms	R&D-Application	R&D-Test Cell	Subtotal R&D	
1	2006	\$12,833,000	\$8,255,000	\$4,745,000	\$25,833,000	\$1,651,000	\$388,000	\$2,039,000	\$27,872,000	
2	2007	\$12,833,000	\$8,255,000	\$4,745,000	\$25,833,000	\$1,651,000	\$388,000	\$2,039,000	\$27,872,000	
3	2008	\$12,833,000	\$8,255,000	\$4,745,000	\$25,833,000	\$1,651,000	\$388,000	\$2,039,000	\$27,872,000	
4	2009	\$12,833,000	\$53,658,000	\$15,495,000	\$81,986,000	\$2,477,000	\$583,000	\$3,060,000	\$85,046,000	
5	2010		\$45,403,000	\$10,750,000	\$56,153,000	\$826,000	\$195,000	\$1,021,000	\$57,174,000	
6	2011		\$45,403,000	\$10,750,000	\$56,153,000	\$826,000	\$195,000	\$1,021,000	\$57,174,000	
7	2012		\$45,403,000	\$10,750,000	\$56,153,000	\$826,000	\$195,000	\$1,021,000	\$57,174,000	
8	2013									
9	2014									
10	2015									
11	2016									
12	2017									
13	2018									
14	2019									
15	2020									
16	2021									
17	2022									
18	2023									
19	2024									
20	2025									
21	2026									
22	2027									
23	2028									
24	2029									
25	2030									
26	2031									
27	2032									
28	2033									
29	2034									
30	2035									
NPV @	3%	\$47,702,000	\$185,131,000	\$54,206,000	\$287,038,000	\$8,947,000	\$2,106,000	\$11,052,000	\$298,090,000	
NPV @	7%	\$43,468,000	\$153,500,000	\$45,796,000	\$242,763,000	\$7,876,000	\$1,853,000	\$9,730,000	\$252,493,000	

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### b. Certification and Production Evaluation Testing Costs

As noted above, the certification costs include the costs associated with testing of durability data vehicles (i.e., the OBD parent engines), the costs associated with generating the “limit” parts that are required to demonstrate OBD detection at or near the applicable emissions thresholds, and the costs associated with generating the necessary certification documentation.

#### *Cost of OBD Limit Parts*

We look first at the costs associated with generating limit parts for certification demonstration testing. These are the parts used to demonstrate OBD detection at or near the applicable emissions thresholds. Such parts can be very difficult to generate because of the difficulties associated with deteriorating parts just the right amount—not so much that the thresholds are grossly exceeded thereby making the demonstration test somewhat meaningless and not so little that emissions remain well below the thresholds.

Table 11 shows the costs we have estimated for the limit parts needed for diesel engine demonstration testing. To arrive at these costs, we estimated the part costs of aftertreatment devices based on our 2007/2010 highway heavy-duty rule and our recent nonroad Tier 4 rule. However, since those costs represented costs of new parts being mass produced, we doubled the costs here to represent the higher costs associated with orders to suppliers consisting of only one or two parts. Fuel system costs were estimated to include costs for injectors, pressure regulators, etc. The exhaust gas sensor costs estimate NO<sub>x</sub> sensors and estimate that these are ordered (and costed) in sets of two. We estimated the costs for a typical light-heavy, medium-heavy, and heavy-heavy engine assuming 6, 8, and 14 liter displacements, respectively. We sales weighted these costs using the projected sales data from our 2004 model year certification database excluding California sales and excluding those engines certified for use in vehicles under 14,000 pounds. We have estimated that two parts would be needed to account for possible errors and/or the need for parts to demonstrate both a high and a low failure (e.g., EGR flow high/EGR flow low). For variable valve timing (VVT) costs, we have estimated these based on input from industry and not based on our prior analyses which did not consider costs for VVT systems. As shown in Table 11, multiplying through and including the percent of engines we expect will need the particular limit parts, results in limit parts cost of \$21,300 for each diesel engine undergoing demonstration testing.

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**Table 11. Cost for OBD Certification Demonstration Limit Parts – Diesel Engines for Over 14,000 Pound Applications**  
(2007 dollars)

<b>Diesel Engines</b>	Light-heavy 14-19.5K	Medium-heavy	Heavy-heavy	Sales Weighted	Parts needed (incl errors)	Percent needing part	Fleet weighted
Displacement (liters)	6	8	14				
2004 Projected Sales less CA sales	21,695	361,393	231,434	614,522			
NOx Adsorber	\$1,646	\$2,195	\$3,622	\$2,700	2	50%	\$2,700
SCR	\$1,646	\$2,195	\$3,622	\$2,700	2	50%	\$2,700
DPF	\$2,744	\$3,512	\$6,147	\$4,500	2	100%	\$9,000
Fuel system	\$1,372	\$1,372	\$1,646	\$1,500	2	100%	\$3,000
Exhaust gas sensors	\$220	\$220	\$220	\$200	2	100%	\$400
Turbo	\$615	\$626	\$692	\$700	2	100%	\$1,400
EGR System	\$406	\$483	\$724	\$600	2	50%	\$600
VVT	\$1,646	\$1,646	\$1,646	\$1,500	2	50%	\$1,500
<b>Total for Limit Parts</b>							<b>\$21,300</b>

We have not estimated costs associated with generating limit parts for gasoline engines because we do not expect that over 14,000 pound engines will be used for certification demonstration. Instead, we expect that manufacturers will demonstrate their OBD systems using an engine or vehicle in the under 14,000 pound range and then provide documentation in their certification package showing how their over 14,000 pound engine is represented by the under 14,000 pound demonstration as allowed by the proposed program. While this may also be the case for some diesel engine manufacturers, we have chosen to be conservative in our estimates by assuming that all diesel demonstrations will be over 14,000 pounds.

We have also estimated costs for aging these limit parts to the point where emissions are near the OBD thresholds. These costs were not included in our draft cost analysis but have been included in the final analysis (see the Summary and Analysis of Comments document Section VI.B). To estimate these costs, we have considered the final requirement for aging of aftertreatment devices which requires half life aging in early years and full life aging in later years. On average, we have estimated this at 80 percent of useful life given a belief that manufacturers will be able to demonstrate that, for OBD, such aging is representative of full life. We have also used a sales weighted full useful life of 335,000 miles and sales weighted MPG of 7, and an endurance test cell cost of \$110/hour to arrive at the following costs:

Fuel costs:  $(335,000 \text{ miles} \times 80\%) / 7 \text{ MPG} \times \$3/\text{gallon} = \$115,000$  per parent engine

Test cell costs:  $(335,000 \text{ miles} \times 80\%) / 30 \text{ MPH} \times \$110/\text{hr} = \$981,000$  per parent engine.

The total costs for limit part aging being \$1.1 million per parent engine. We have added these costs to the costs of limit parts in the final analysis. As a result, in the final cost analysis, limit part costs consist of the limit part hardware and the limit part aging.

Note that we believe this to be an overestimation of the costs associated with aging of limit parts. We expect that manufacturers will use other means to “age” the parts to the OBD thresholds (e.g., rapid aging, oven baking, etc.) and will not actually age the parts on an engine dynamometer for 335,000 miles. However, such dynamometer aging is one potential method,

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albeit a worst case method, and provides a practical means of estimating the costs. In the end, the costs we have estimated are worst case and will almost certainly be lower.

We have estimated that these costs for limit parts will be incurred every three years going forward. In 2010, one engine family per manufacturer will have to be demonstrated and in 2013 we expect another two engine families per manufacturer to undergo demonstration testing (for diesels). We would then expect engine families to be carried-over for three years at which time another three engines would be demonstrated, etc. This is an over simplification of the carry-over provisions of our certification program, but it serves our purpose here and does not underestimate the costs but rather impacts only when those costs are incurred. We use this same simplifying assumption throughout our analysis of certification and production evaluation testing costs as is shown in Table 12 which shows all our estimated certification and production evaluation testing costs for diesel engines and Table 13 which shows the analogous costs for gasoline engines.

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**Table 12. OBD Certification and Production Evaluation Testing Costs – Diesel Engines for Over 14,000 Pound Applications  
(2007 dollars)**

Year	CY	Certification Demonstration Testing Related				Certification Documentation Related			Production Evaluation Testing Related						Total Certification & PE Testing Costs	
		# of parent test engines	Costs for Limit Parts	DDV Testing Costs	Total DDV Costs	# of parent families	# remaining families	Cert Documentation Costs	PE Testing - Scan Tool		PE Testing - Monitors		PE Testing - Ratios			PE Costs - Total
									# of engine families for testing	PE Costs	# of OBD Groups tested	PE Costs (incl vehicle rental)	# of monitoring groups tested	PE Costs		
1	2006	0				0	0		0		0		0			
2	2007	0				0	0		0		0		0			
3	2008	0				0	0		0		0		0			
4	2009	10	\$11,173,000	\$553,000	\$11,726,000	10	0	\$55,000	0		0		0			\$11,781,000
5	2010	0				0	0		10	\$23,000	10	\$211,000	30	\$8,000	\$242,000	\$242,000
6	2011	0				0	0		0		0		30	\$8,000	\$8,000	\$8,000
7	2012	20	\$22,346,000	\$1,106,000	\$23,452,000	20	45	\$233,000	0		0		30	\$8,000	\$8,000	\$23,693,000
8	2013	0				0	0		55	\$126,000	20	\$280,000	60	\$15,000	\$421,000	\$421,000
9	2014	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
10	2015	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
11	2016	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
12	2017	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
13	2018	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
14	2019	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
15	2020	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
16	2021	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
17	2022	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
18	2023	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
19	2024	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
20	2025	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
21	2026	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
22	2027	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
23	2028	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
24	2029	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
25	2030	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
26	2031	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
27	2032	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
28	2033	30	\$33,519,000	\$1,660,000	\$35,179,000	30	35	\$261,000	0		0		60	\$15,000	\$15,000	\$35,455,000
29	2034	0				0	0		65	\$149,000	30	\$348,000	60	\$15,000	\$512,000	\$512,000
30	2035	0				0	0		0		0		60	\$15,000	\$15,000	\$15,000
NPV @	3%		\$164,018,000	\$8,122,000	\$172,140,000			\$1,297,000		\$706,000		\$1,773,000		\$221,000	\$2,700,000	\$176,137,000
NPV @	7%		\$92,794,000	\$4,595,000	\$97,388,000			\$735,000		\$382,000		\$996,000		\$121,000	\$1,499,000	\$99,623,000



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**Table 13. OBD Certification and Production Evaluation Testing Costs – Gasoline Engines for Over 14,000 Pound Applications**  
(2007 dollars)

Year	CY	Certification Demonstration Testing Related			Certification Documentation Related			Production Evaluation Testing Related						Total Certification & PE Testing Costs		
		# of parent test engines	Costs for Limit Parts	DDV Testing Costs	Total DDV Costs	# of parent families	# remaining families	Cert Documentation Costs	PE Testing - Scan Tool		PE Testing - Monitors		PE Testing - Ratios			
									# of engine families for testing	PE Costs	# of OBD Groups tested	PE Costs (incl vehicle rental)	# of monitoring groups tested		PE Costs	PE Costs - Total
1	2006	0				0	0		0		0		0			
2	2007	0				0	0		0		0		0			
3	2008	0				0	0		0		0		0			
4	2009	0				0	0		0		0		0			
5	2010	0				0	0		2	\$5,000	2	\$42,000	6	\$2,000	\$49,000	\$49,000
6	2011	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
7	2012	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
8	2013	0				0	0		1	\$2,000	1	\$21,000	6	\$2,000	\$25,000	\$25,000
9	2014	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
10	2015	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
11	2016	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
12	2017	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
13	2018	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
14	2019	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
15	2020	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
16	2021	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
17	2022	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
18	2023	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
19	2024	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
20	2025	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
21	2026	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
22	2027	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
23	2028	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
24	2029	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
25	2030	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
26	2031	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
27	2032	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
28	2033	0				0	3	\$8,000	0		0		6	\$2,000	\$2,000	\$10,000
29	2034	0				0	0		3	\$7,000	3	\$49,000	6	\$2,000	\$58,000	\$58,000
30	2035	0				0	0		0		0		6	\$2,000	\$2,000	\$2,000
NPV @	3%							\$39,000		\$33,000		\$246,000		\$32,000	\$311,000	\$350,000
NPV @	7%							\$22,000		\$18,000		\$138,000		\$18,000	\$175,000	\$197,000

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Focusing first on Table 12, the limit parts costs are first incurred in 2009 in advance of the 2010 model year. The limit parts cost estimate for diesels shown in Table 11 (\$21,300 per engine) plus the aging component of \$1.1 million per engine is incurred on one engine family for each of 10 engine manufacturers for a total cost that year of \$11 million. This process is carried forward every three years as discussed above. As noted, for gasoline engines, Table 13 shows no limit parts costs or demonstration testing costs.

### *OBD Certification Demonstration Testing Costs*

For costs associated with the actual demonstration testing of OBD parent engines (diesel only), we have estimated that two OBD threshold monitors can be demonstrated during a given day of testing in an emissions test cell. With our estimate of 9 threshold monitors per engine, this means 9 days of testing in an emissions test cell that costs \$770 dollars per hour or \$6,100 per day to operate. The OBD parent engine, or durability data vehicle (DDV), demonstration testing costs were then calculated by multiplying the test days per engine (9) by the dollars per day (\$6,100) and again by the number of demonstration engines being demonstrated for the given model year. The result in 2009 is \$553,000 for all 10 engine manufacturers which is incurred one year in advance of implementation because they are certification costs. These costs change depending on the number of engine families undergoing demonstration testing.

### *OBD Certification Documentation Costs*

For certification documentation costs, we have estimated that a certification documentation package for an OBD parent engine would cost \$5,500 while it would cost \$2,700 for a non-OBD parent engine (i.e., an OBD child rating). We consider this to be a conservative estimate since most child ratings would very likely incur no costs since it would be part of an OBD group represented by the OBD parent engine and should, therefore, require no further certification documentation. Our certification database for the 2004 model year showed 65 diesel engine families and three gasoline engine families in the over 14,000 pound range. Multiplying the expected number of OBD parent engines and child engines being certified for each given year by the estimated costs to generate the certification documentation packages results in the costs shown in Table 12 and Table 13.

### *OBD Production Evaluation Testing Costs*

Also shown are costs for production evaluation (PE) testing. The required production evaluation testing consists of three elements. The first of these is testing to ensure that engines/vehicles comply with the standardization requirements of the OBD rule. This is done by connecting a scan tool to a production vehicle to ensure that the onboard systems communicate properly to an off board device (e.g., a scan tool). We would expect this testing to be done as vehicles roll off the vehicle assembly line. The second element of PE testing is testing to ensure that the OBD monitors are functioning properly. This is done by implanting or simulating malfunctions and determining whether or not the OBD monitors run and detects them. This testing does not involve any actual emissions testing. We would expect this testing to be done on one to three production vehicles but required test beyond one vehicle could be done on

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production engines rather than production vehicles. The third element of PE testing is testing to ensure that OBD monitors are running and making diagnostic decisions with sufficient frequency in the real world. This is done by scanning the stored OBD information contained in actual in-use vehicles and noting the performance ratios for various non-continuous monitors. Since the production evaluation testing is a post-certification requirement, the costs would be incurred either as new engines/vehicles are rolling off the assembly line or during the six to 12 months following introduction into commerce.

### *OBD Production Evaluation Testing Costs – Standardization Requirements*

To estimate the PE testing costs for verifying the standardization requirements, we have conservatively estimated that the actual test would take four hours and that for each engine family sold the maximum of 10 vehicles would be tested. We have also conservatively estimated that the testing would be done by an engineer at \$110,000 per year rather than the more likely choice of a technician at \$66,000 per year. Multiplying the number of engine families by the number of vehicles tested per family, the hours per test, and the engineer's cost per hour results in the yearly estimated costs. This cost—shown as “PE testing - scan tool” in the tables—is estimated at \$23,000 for diesel engines in 2010 and \$5,000 for gasoline engines in 2010. These costs would be incurred on newly introduced OBD-compliant engine families. Therefore, we have estimated costs for testing the engine families from which the OBD parent engine has been chosen. We have also included costs for future model years assuming that most engines undergo enough changes over a three year period to nullify the ability to carry-over from a prior year's certification. When that occurs, we would expect the PE scan tool testing to be done.

### *OBD Production Evaluation Testing Costs – Monitor Verification*

To estimate the PE testing costs for verifying monitors, we have first been conservative by estimating that each manufacturer would conduct the testing for each of three OBD groups. This overestimates these costs because some manufacturers will only have to conduct the testing on one, and others on two, OBD groups because they do not sell enough different engine families to require testing of three. We have also estimated that, as allowed by the proposed rule, the first OBD group tested would have to be tested using a production vehicle while the remaining OBD groups tested would use a production engine. We have estimated the time required to conduct the testing at three weeks and that the testing would be done by an engineer costing \$110,000 per year. We have also estimated that it would cost \$11,000 to rent or otherwise acquire a vehicle for testing while acquiring an engine would not cost the engine manufacturer anything. Lastly, we have estimated travel costs at \$3,300 dollars for testing done on a production vehicle while travel costs for testing on production engines would be zero. The certification and production engine testing cost tables show—in the columns under “PE testing – monitors”—the number of OBD groups undergoing this testing in given years. The 10 shown for 2010 represent one engine tested from each OBD compliant engine family by each of 10 manufacturers. In 2013, we require all engine families to comply but only up to two new engine families must undergo certification demonstration testing and, consequently, PE testing for monitors. For simplicity, as stated elsewhere, we have estimated three new parent engines per manufacturer undergo certification demonstration testing every three years and, consequently, they undergo PE testing for monitors.

*OBD Production Evaluation Testing Costs – Performance Ratios*

To estimate the PE testing costs for evaluating in-use performance ratios, we have first conservatively estimated that every OBD monitoring group would have to test the maximum of 15 vehicles. An OBD monitoring group is defined first by emissions control architecture (i.e., combination of EGR, turbo, and aftertreatment devices) and secondly by application type (i.e., line haul, urban delivery, other). We have estimated that each manufacturer would have two emissions control architectures and engines sold into each of the three application types. As a result, there would be six monitoring groups per each of 10 different manufacturers for 60 monitoring groups being tested. This is true except for the 2010 to 2012 model years when, since only one engine family is compliant, we have assumed only one emissions control architecture and, therefore, only three OBD monitoring groups for each of 10 manufacturers for 30 total. We have also estimated that the test itself—simply connecting a scan tool and downloading the performance ratio data—would take half an hour to complete by a technician costing \$66,000 per year. We have been conservative in our estimate by including costs for this testing in every year even though we would expect that data could be carried over from one year to the next once we are sure that monitors are indeed running at sufficient frequency in-use.

Table 14 shows the cost streams presented above for all fixed costs. The fixed costs consist of R&D, certification, and production evaluation testing costs. Also shown are the 30 year net present values at a three percent discount rate which are \$463 million for diesel, \$11 million for gasoline and \$475 million for the entire industry. The total fixed costs are also shown on a per engine basis using the projected sales shown in Table 3.

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**Table 14. Total OBD Fixed Costs – Diesel and Gasoline Engines for Over 14,000 Pound Applications  
(2007 dollars)**

Year	CY	Diesel					Gasoline					Total Fixed Costs
		R&D	Cert/PE Testing	Subtotal	Projected Sales	\$/engine	R&D	Cert/PE Testing	Subtotal	Projected Sales	\$/engine	
1	2006	\$25,833,000		\$25,833,000	639,103	\$40	\$2,039,000		\$2,039,000	40,976	\$50	\$27,872,000
2	2007	\$25,833,000		\$25,833,000	651,393	\$40	\$2,039,000		\$2,039,000	41,764	\$49	\$27,872,000
3	2008	\$25,833,000		\$25,833,000	663,684	\$39	\$2,039,000		\$2,039,000	42,552	\$48	\$27,872,000
4	2009	\$81,986,000	\$11,781,000	\$93,767,000	675,974	\$139	\$3,060,000		\$3,060,000	43,340	\$71	\$96,827,000
5	2010	\$56,153,000	\$242,000	\$56,395,000	688,265	\$82	\$1,021,000	\$49,000	\$1,070,000	44,128	\$24	\$57,465,000
6	2011	\$56,153,000	\$8,000	\$56,161,000	700,555	\$80	\$1,021,000	\$2,000	\$1,023,000	44,916	\$23	\$57,184,000
7	2012	\$56,153,000	\$23,693,000	\$79,846,000	712,846	\$112	\$1,021,000	\$10,000	\$1,031,000	45,704	\$23	\$80,877,000
8	2013		\$421,000	\$421,000	725,136	\$1		\$25,000	\$25,000	46,492	\$1	\$446,000
9	2014		\$15,000	\$15,000	737,426	\$0		\$2,000	\$2,000	47,280	\$0	\$17,000
10	2015		\$35,455,000	\$35,455,000	749,717	\$47		\$10,000	\$10,000	48,068	\$0	\$35,465,000
11	2016		\$512,000	\$512,000	762,007	\$1		\$58,000	\$58,000	48,856	\$1	\$570,000
12	2017		\$15,000	\$15,000	774,298	\$0		\$2,000	\$2,000	49,644	\$0	\$17,000
13	2018		\$35,455,000	\$35,455,000	786,588	\$45		\$10,000	\$10,000	50,432	\$0	\$35,465,000
14	2019		\$512,000	\$512,000	798,879	\$1		\$58,000	\$58,000	51,220	\$1	\$570,000
15	2020		\$15,000	\$15,000	811,169	\$0		\$2,000	\$2,000	52,008	\$0	\$17,000
16	2021		\$35,455,000	\$35,455,000	823,459	\$43		\$10,000	\$10,000	52,796	\$0	\$35,465,000
17	2022		\$512,000	\$512,000	835,750	\$1		\$58,000	\$58,000	53,584	\$1	\$570,000
18	2023		\$15,000	\$15,000	848,040	\$0		\$2,000	\$2,000	54,372	\$0	\$17,000
19	2024		\$35,455,000	\$35,455,000	860,331	\$41		\$10,000	\$10,000	55,160	\$0	\$35,465,000
20	2025		\$512,000	\$512,000	872,621	\$1		\$58,000	\$58,000	55,948	\$1	\$570,000
21	2026		\$15,000	\$15,000	884,912	\$0		\$2,000	\$2,000	56,736	\$0	\$17,000
22	2027		\$35,455,000	\$35,455,000	897,202	\$40		\$10,000	\$10,000	57,524	\$0	\$35,465,000
23	2028		\$512,000	\$512,000	909,493	\$1		\$58,000	\$58,000	58,312	\$1	\$570,000
24	2029		\$15,000	\$15,000	921,783	\$0		\$2,000	\$2,000	59,100	\$0	\$17,000
25	2030		\$35,455,000	\$35,455,000	934,073	\$38		\$10,000	\$10,000	59,888	\$0	\$35,465,000
26	2031		\$512,000	\$512,000	946,364	\$1		\$58,000	\$58,000	60,676	\$1	\$570,000
27	2032		\$15,000	\$15,000	958,654	\$0		\$2,000	\$2,000	61,464	\$0	\$17,000
28	2033		\$35,455,000	\$35,455,000	970,945	\$37		\$10,000	\$10,000	62,252	\$0	\$35,465,000
29	2034		\$512,000	\$512,000	983,235	\$1		\$58,000	\$58,000	63,040	\$1	\$570,000
30	2035		\$15,000	\$15,000	995,526	\$0		\$2,000	\$2,000	63,828	\$0	\$17,000
NPV @	3%	\$287,038,000	\$176,137,000	\$463,175,000			\$11,052,000	\$350,000	\$11,402,000			\$474,577,000
NPV @	7%	\$242,763,000	\$99,623,000	\$342,386,000			\$9,730,000	\$197,000	\$9,926,000			\$352,312,000

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### 3.1.3 Total Costs

Combining the variable cost streams shown in Table 3 and the fixed costs streams shown in Table 14 results in the total estimated costs for the over 14,000 pound proposed OBD requirements. The results are shown in Table 15. As shown, the 30 year net present value at a three percent discount rate is estimated at \$1.2 billion with the majority of those costs being for new hardware in the form of more powerful engine and emissions control system computers. Note that the per engine costs shown in Table 15 use the engine sales estimates shown in Table 3 without accounting for any phase-in (i.e., the costs have been divided by the total new engine sales rather than dividing by the fraction of new engine sales that are compliant).

**Table 15. Total Estimated OBD Costs – Diesel and Gasoline Engines for Over 14,000 Pound Applications  
(2007 dollars)**

Year	CY	Diesel			Gasoline			Total Costs
		Variable	Fixed	Subtotal	Variable	Fixed	Subtotal	
1	2006		\$25,833,000	\$25,833,000		\$2,039,000	\$2,039,000	\$27,872,000
2	2007		\$25,833,000	\$25,833,000		\$2,039,000	\$2,039,000	\$27,872,000
3	2008		\$25,833,000	\$25,833,000		\$2,039,000	\$2,039,000	\$27,872,000
4	2009		\$93,767,000	\$93,767,000		\$3,060,000	\$3,060,000	\$96,827,000
5	2010	\$14,852,000	\$56,395,000	\$71,247,000	\$1,164,000	\$1,070,000	\$2,234,000	\$73,481,000
6	2011	\$15,117,000	\$56,161,000	\$71,278,000	\$1,185,000	\$1,023,000	\$2,208,000	\$73,486,000
7	2012	\$15,382,000	\$79,846,000	\$95,228,000	\$1,205,000	\$1,031,000	\$2,236,000	\$97,464,000
8	2013	\$43,646,000	\$421,000	\$44,067,000	\$3,244,000	\$25,000	\$3,269,000	\$47,336,000
9	2014	\$44,385,000	\$15,000	\$44,400,000	\$3,299,000	\$2,000	\$3,301,000	\$47,701,000
10	2015	\$45,125,000	\$35,455,000	\$80,580,000	\$3,354,000	\$10,000	\$3,364,000	\$83,944,000
11	2016	\$43,356,000	\$512,000	\$43,868,000	\$3,248,000	\$58,000	\$3,306,000	\$47,174,000
12	2017	\$44,055,000	\$15,000	\$44,070,000	\$3,301,000	\$2,000	\$3,303,000	\$47,373,000
13	2018	\$44,754,000	\$35,455,000	\$80,209,000	\$3,353,000	\$10,000	\$3,363,000	\$83,572,000
14	2019	\$45,454,000	\$512,000	\$45,966,000	\$3,405,000	\$58,000	\$3,463,000	\$49,429,000
15	2020	\$46,153,000	\$15,000	\$46,168,000	\$3,458,000	\$2,000	\$3,460,000	\$49,628,000
16	2021	\$46,852,000	\$35,455,000	\$82,307,000	\$3,510,000	\$10,000	\$3,520,000	\$85,827,000
17	2022	\$47,551,000	\$512,000	\$48,063,000	\$3,563,000	\$58,000	\$3,621,000	\$51,684,000
18	2023	\$48,251,000	\$15,000	\$48,266,000	\$3,615,000	\$2,000	\$3,617,000	\$51,883,000
19	2024	\$48,950,000	\$35,455,000	\$84,405,000	\$3,667,000	\$10,000	\$3,677,000	\$88,082,000
20	2025	\$49,649,000	\$512,000	\$50,161,000	\$3,720,000	\$58,000	\$3,778,000	\$53,939,000
21	2026	\$50,349,000	\$15,000	\$50,364,000	\$3,772,000	\$2,000	\$3,774,000	\$54,138,000
22	2027	\$51,048,000	\$35,455,000	\$86,503,000	\$3,825,000	\$10,000	\$3,835,000	\$90,338,000
23	2028	\$51,747,000	\$512,000	\$52,259,000	\$3,877,000	\$58,000	\$3,935,000	\$56,194,000
24	2029	\$52,446,000	\$15,000	\$52,461,000	\$3,929,000	\$2,000	\$3,931,000	\$56,392,000
25	2030	\$53,146,000	\$35,455,000	\$88,601,000	\$3,982,000	\$10,000	\$3,992,000	\$92,593,000
26	2031	\$53,845,000	\$512,000	\$54,357,000	\$4,034,000	\$58,000	\$4,092,000	\$58,449,000
27	2032	\$54,544,000	\$15,000	\$54,559,000	\$4,086,000	\$2,000	\$4,088,000	\$58,647,000
28	2033	\$55,244,000	\$35,455,000	\$90,699,000	\$4,139,000	\$10,000	\$4,149,000	\$94,848,000
29	2034	\$55,943,000	\$512,000	\$56,455,000	\$4,191,000	\$58,000	\$4,249,000	\$60,704,000
30	2035	\$56,642,000	\$15,000	\$56,657,000	\$4,244,000	\$2,000	\$4,246,000	\$60,903,000
NPV @	3%	\$685,964,000	\$463,175,000	\$1,149,139,000	\$51,463,000	\$11,402,000	\$62,865,000	\$1,212,004,000
NPV @	7%	\$363,769,000	\$342,386,000	\$706,155,000	\$27,315,000	\$9,926,000	\$37,241,000	\$743,396,000

Table 16 shows these costs on a per engine basis by combining the per engine costs shown in Table 3 (variable costs) and Table 14 (fixed costs).

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**Table 16. Total Estimated OBD Costs per Engine for Over 14,000 Pound Applications**

(2007 dollars)

Year	CY	Total \$/engine	
		Diesel	Gasoline
1	2006	\$40	\$50
2	2007	\$40	\$49
3	2008	\$39	\$48
4	2009	\$139	\$71
5	2010	\$125	\$77
6	2011	\$123	\$76
7	2012	\$155	\$75
8	2013	\$61	\$70
9	2014	\$60	\$70
10	2015	\$107	\$70
11	2016	\$58	\$68
12	2017	\$57	\$67
13	2018	\$102	\$67
14	2019	\$58	\$68
15	2020	\$57	\$67
16	2021	\$100	\$67
17	2022	\$58	\$68
18	2023	\$57	\$67
19	2024	\$98	\$67
20	2025	\$57	\$68
21	2026	\$57	\$67
22	2027	\$96	\$67
23	2028	\$57	\$67
24	2029	\$57	\$67
25	2030	\$95	\$67
26	2031	\$57	\$67
27	2032	\$57	\$67
28	2033	\$93	\$67
29	2034	\$57	\$67
30	2035	\$57	\$67

### 3.2 Cost Analysis for 8,500 to 14,000 Pound Diesel Applications

We have used the same approach as described above for estimating costs associated with the 8,500 to 14,000 pound OBD requirements. Since we have had OBD requirements for many years on such vehicles and engines the costs described here are incremental to past requirements. For hardware costs, we anticipate no new costs since all sensors and actuators should already be present and the computers should already be capable of handling the demands of OBD. We have estimated some new R&D costs for the DPF monitor since our current DPF monitoring requirement is to detect only a catastrophic failure while the final requirement would be more difficult. This requirement will begin in the 2010 model year and the R&D associated with it will be incurred over the years leading up to 2010.

We have estimated that five manufacturers will be making diesels in the 8,500 to 14,000 pound market. We have also used the same engineering and testing related costs for the under 14,000 pound requirements as used above for the over 14,000 pound requirements. This is being conservative since most testing related costs, especially official emissions testing in a

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certification test cell, is generally less costly on a chassis dynamometer than on an engine dynamometer.

The analogous tables to those presented above are presented here. Table 17 shows the R&D costs for OBD algorithm development and application. We have estimated no costs for algorithm development since the same algorithm should suffice in both the over and under 14,000 pound categories. We have estimated costs for algorithm application since the engines will be expected to operate slightly differently and, hence, we would expect some application costs to be incurred. We have estimated costs for one new threshold monitor for the new DPF monitoring requirement. As for the threshold monitor for NMHC catalyst monitoring, we believe that manufacturers will test out of this monitor and conduct a functional monitor instead. We have also estimated four and a half (on average) functional monitors associated with DPF and NMHC catalyst monitoring, and for nine continuity monitors associated with DPF and NMHC catalyst monitoring. We have also estimated costs for two engine families per manufacturer with two variants each. The total costs are estimated at \$5.3 million to be spread over the four year period prior to the 2010 implementation date for the new monitoring requirements.



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**Table 17. R&D Costs for OBD Algorithm Development and Application – Diesel Applications Under 14,000 Pounds (2007 dollars)**

<b>A. Algorithm Development Costs</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Mfr	Total		
System Threshold Monitors							
Engineer \$	30	\$69,000					
Technician \$	15	\$21,000					
Subtotal		\$90,000	1	\$90,000	\$450,000		
System Functional Monitors							
Engineer \$	20	\$46,000					
Technician \$	5	\$7,000					
Subtotal		\$53,000	5	\$239,000	\$1,195,000		
CCM Rationality Monitors							
Engineer \$	15	\$34,000					
Technician \$	1	\$1,000					
Subtotal		\$35,000	5	\$158,000	\$790,000		
CCM Continuity Monitors							
Engineer \$	2	\$5,000					
Technician \$	0	\$0					
Subtotal		\$5,000	9	\$45,000	\$225,000		
Total				\$532,000	\$2,660,000		
<b>B. Application Costs to each Family</b>	weeks/monitor	Cost/monitor	# of monitors	Total/Family	# families/mfr	Total/Mfr	Total
System Threshold Monitors							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
Subtotal		\$25,000	1	\$25,000	2	\$50,000	\$250,000
System Functional Monitors							
Engineer \$	5	\$11,000					
Technician \$	10	\$14,000					
Subtotal		\$25,000	5	\$113,000	2	\$226,000	\$1,130,000
CCM Rationality Monitors							
Engineer \$	3	\$7,000					
Technician \$	1	\$1,000					
Subtotal		\$8,000	5	\$36,000	2	\$72,000	\$360,000
Total				\$174,000		\$348,000	\$1,740,000
<b>C. Application Costs to remaining Variants</b>			Total/Variant	# variants/family	# families/mfr	Total/Mfr	Total
Total			\$44,000	2	2	\$176,000	\$880,000

The R&D testing costs associated with the R&D effort that we have estimated are shown in Table 18. These costs are estimated at \$860,000 to be spread over the four year period prior to the 2010 implementation date, and \$260,000 to be spread over the four year period prior to the 2013 implementation date, for the new monitoring requirements.

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Table 18. OBD R&D Test Cell Costs – Diesel Applications Under 14,000 Pounds

(2007 dollars)

<b>A. R&amp;D Test Cell Costs - Diesel</b>		Cost for 2010							
Monitor Algorithms	test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total	
System monitor - threshold	3						5		
System monitor - functional	2	5			9.0	\$63,000	5	\$315,000	
Rationality monitor	1	5			4.5	\$32,000	5	\$160,000	
Subtotal						\$95,000		\$475,000	
\$ per year for 4 years						\$23,750		\$118,750	
<b>Monitor Application to each engine family</b>		30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.9		2.0				5		
System monitor - functional	0.6	5	2.0		5.4	\$38,000	5	\$190,000	
Rationality monitor	0.3	5	2.0		2.7	\$19,000	5	\$95,000	
Subtotal						\$57,000		\$285,000	
\$ per year for 4 years						\$14,250		\$71,250	
<b>Monitor Application to each engine family variant</b>		10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.3		2.0	1.0			5		
System monitor - functional	0.2	5	2.0	1.0	1.8	\$13,000	5	\$65,000	
Rationality monitor	0.1	5	2.0	1.0	0.9	\$6,000	5	\$30,000	
Subtotal						\$19,000		\$95,000	
\$ per year for 4 years						\$4,750		\$23,750	
<b>Total R&amp;D Test Cell Costs</b>						\$171,000		\$855,000	
<b>\$ per year for 4 years</b>						\$42,750		\$213,750	
<b>B. R&amp;D Test Cell Costs - Diesel</b>		Costs for 2013							
Monitor Algorithms	test wks	# of monitors			total test wks	Costs/mfr	# mfrs	Total	
System monitor - threshold	3	1			3.0	\$21,000	5	\$105,000	
System monitor - functional	2	0					5	\$0	
Rationality monitor	1	0					5	\$0	
Subtotal						\$21,000		\$105,000	
\$ per year for 4 years						\$5,250		\$26,250	
<b>Monitor Application to each engine family</b>		30%	# of monitors	# families/mfr		total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.9	1	2.0		1.8	\$13,000	5	\$65,000	
System monitor - functional	0.6		2.0				5		
Rationality monitor	0.3		2.0				5		
Subtotal						\$13,000		\$65,000	
\$ per year for 4 years						\$3,250		\$16,250	
<b>Monitor Application to each engine family variant</b>		10%	# of monitors	# families/mfr	additional variants	total test wks	Costs/mfr	# mfrs	Total
factor									
System monitor - threshold	0.3	1	2.0	4.0	2.4	\$17,000	5	\$85,000	
System monitor - functional	0.2		2.0	4.0			5		
Rationality monitor	0.1		2.0	4.0			5		
Subtotal						\$17,000		\$85,000	
\$ per year for 4 years									
<b>Total R&amp;D Test Cell Costs</b>						\$51,000		\$255,000	
<b>\$ per year for 4 years</b>						\$12,750		\$63,750	

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For certification costs, we have first estimated costs for limit parts for certification demonstration at \$5,500. We have estimated the costs of aging limit parts at \$293,000 per parent engine using the same methodology as that described in section 3.1.2.b for aging of limit parts on engines meant for over 14,000 pound applications. Here we have used values appropriate to under 14,000 pound applications such as 110,000 mile useful life and weighted MPG of 14. Table 19 shows the estimated costs for demonstration testing. Note that we have not estimated costs for certification documentation since all 8,500 to 14,000 pound diesel applications are already generating and submitting OBD certification documentation. We have also estimated no costs for production evaluation testing since we do not have requirements for such testing in our under 14,000 pound OBD program. We have estimated costs for a total of 10 engine families with only one per manufacturer being demonstrated every three years, on average. The 30 year net present value costs for certification demonstration testing are estimated at \$10 million and \$6.2 million at a three percent and a seven percent discount rate, respectively.

The total costs for the 8,500 to 14,000 pound diesel applications are shown in Table 20. The per vehicle numbers assume a two percent sales growth rate using an estimated sales number of 470,000 in 2006; entries of \$0 represent costs less than \$1 per vehicle. The 30 year net present value of total costs are estimated at \$16 million and \$12 million at a three percent and a seven percent discount rate, respectively. Importantly, these costs represent the incremental costs of the additional OBD requirements, as compared to our current OBD requirements, for 8,500 to 14,000 pound diesel applications and do not represent the total costs for OBD.

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**Table 19. OBD Certification and Production Evaluation Testing Costs – Diesel Applications Under 14,000 Pounds  
(2007 dollars)**

Year	CY	Certification Demonstration Testing Related				Production Evaluation Testing Related							Total Certification & PE Testing Costs
		# of parent test engines	Costs for Limit Parts	DDV Testing Costs	Total DDV Costs	PE Testing - Scan Tool		PE Testing - Monitors		PE Testing - Ratios		PE Costs - Total	
						# of engine families for testing	PE Costs	# of OBD Groups tested	PE Costs (incl vehicle rental)	# of monitoring groups tested	PE Costs		
1	2006	0				0		0		0			
2	2007	0				0		0		0			
3	2008	0				0		0		0			
4	2009	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
5	2010	0				0		0		0			
6	2011	0				0		0		0			
7	2012	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
8	2013	0				0		0		0			
9	2014	0				0		0		0			
10	2015	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
11	2016	0				0		0		0			
12	2017	0				0		0		0			
13	2018	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
14	2019	0				0		0		0			
15	2020	0				0		0		0			
16	2021	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
17	2022	0				0		0		0			
18	2023	0				0		0		0			
19	2024	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
20	2025	0				0		0		0			
21	2026	0				0		0		0			
22	2027	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
23	2028	0				0		0		0			
24	2029	0				0		0		0			
25	2030	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
26	2031	0				0		0		0			
27	2032	0				0		0		0			
28	2033	5	\$1,493,000	\$277,000	\$1,770,000	0		0		0			\$1,770,000
29	2034	0				0		0		0			
30	2035	0				0		0		0			
NPV @	3%		\$8,595,000	\$1,595,000	\$10,189,000								\$10,189,000
NPV @	7%		\$5,202,000	\$965,000	\$6,168,000								\$6,168,000

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**Table 20. Total Estimated OBD Costs – Diesel Applications Under 14,000 Pounds  
(2007 dollars)**

Year	CY	R&D	Cert/PE Testing	Hardware	Total	Projected Sales	\$/vehicle
1	2006	\$1,533,750			\$1,533,750	470,000	\$3
2	2007	\$1,533,750			\$1,533,750	479,400	\$3
3	2008	\$1,533,750			\$1,533,750	488,800	\$3
4	2009	\$1,597,500	\$1,770,000		\$3,367,500	498,200	\$7
5	2010	\$63,750			\$63,750	507,600	\$0
6	2011	\$63,750			\$63,750	517,000	\$0
7	2012	\$63,750	\$1,770,000		\$1,833,750	526,400	\$3
8	2013					535,800	\$0
9	2014					545,200	\$0
10	2015		\$1,770,000		\$1,770,000	554,600	\$3
11	2016					564,000	\$0
12	2017					573,400	\$0
13	2018		\$1,770,000		\$1,770,000	582,800	\$3
14	2019					592,200	\$0
15	2020					601,600	\$0
16	2021		\$1,770,000		\$1,770,000	611,000	\$3
17	2022					620,400	\$0
18	2023					629,800	\$0
19	2024		\$1,770,000		\$1,770,000	639,200	\$3
20	2025					648,600	\$0
21	2026					658,000	\$0
22	2027		\$1,770,000		\$1,770,000	667,400	\$3
23	2028					676,800	\$0
24	2029					686,200	\$0
25	2030		\$1,770,000		\$1,770,000	695,600	\$3
26	2031					705,000	\$0
27	2032					714,400	\$0
28	2033		\$1,770,000		\$1,770,000	723,800	\$2
29	2034					733,200	\$0
30	2035					742,600	\$0
NPV @	3%	\$5,918,000	\$10,189,000	\$0	\$16,107,000		
NPV @	7%	\$5,371,000	\$6,168,000	\$0	\$11,539,000		

**3.3 Updated 2007/2010 HD Highway Costs Including OBD**

Table 21 shows the cost estimates for the 2007/2010 heavy-duty highway program. As shown, the 30 year net present value cost at a three percent discount rate was estimated at \$70 billion with \$25 billion of that being engine related costs (these costs are in terms of 1999 dollars).

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**Table 21. Costs of the 2007/2010 Heavy-duty Highway Program**

(All Costs in \$Millions; 1999 Dollars)

Year	Calendar Year	Diesel Engines HD2007 FRM	Gasoline Vehicles & Engines HD2007 FRM	Diesel Fuel	Total Costs - Engines, Fuel
1	2006	-\$80	\$0	\$880	\$799
2	2007	\$1,266	\$0	\$1,786	\$3,052
3	2008	\$1,321	\$46	\$1,809	\$3,177
4	2009	\$1,072	\$80	\$1,904	\$3,056
5	2010	\$1,520	\$81	\$2,014	\$3,615
6	2011	\$1,225	\$82	\$2,128	\$3,434
7	2012	\$1,133	\$83	\$2,160	\$3,376
8	2013	\$1,157	\$78	\$2,192	\$3,427
9	2014	\$1,180	\$79	\$2,225	\$3,484
10	2015	\$1,141	\$80	\$2,258	\$3,480
11	2016	\$1,156	\$82	\$2,292	\$3,530
12	2017	\$1,159	\$83	\$2,327	\$3,568
13	2018	\$1,182	\$84	\$2,362	\$3,628
14	2019	\$1,205	\$85	\$2,397	\$3,687
15	2020	\$1,226	\$86	\$2,433	\$3,746
16	2021	\$1,247	\$87	\$2,469	\$3,804
17	2022	\$1,268	\$89	\$2,506	\$3,863
18	2023	\$1,288	\$90	\$2,544	\$3,921
19	2024	\$1,307	\$91	\$2,582	\$3,980
20	2025	\$1,326	\$92	\$2,621	\$4,039
21	2026	\$1,344	\$93	\$2,660	\$4,098
22	2027	\$1,362	\$94	\$2,700	\$4,157
23	2028	\$1,380	\$95	\$2,741	\$4,217
24	2029	\$1,398	\$97	\$2,782	\$4,276
25	2030	\$1,415	\$98	\$2,824	\$4,337
26	2031	\$1,432	\$99	\$2,866	\$4,397
27	2032	\$1,450	\$100	\$2,909	\$4,459
28	2033	\$1,467	\$101	\$2,953	\$4,521
29	2034	\$1,484	\$102	\$2,997	\$4,583
30	2035	\$1,500	\$104	\$3,042	\$4,646
NPV @	3%	\$23,721	\$1,514	\$45,191	\$70,427
NPV @	7%	\$14,369	\$877	\$26,957	\$42,203

Source: EPA420-R-00-026; Table V.D-1 & Appendix VI-B; December 2000.

The updated 2007/2010 program costs are shown in Table 22, which now include the new OBD-related costs. The 2007/2010 program costs of \$88 billion (2007 dollars) far outweigh the OBD related costs of \$1.2 billion. Note that the 2007/2010 program costs of \$70 billion were generated using 1999 dollars which, in 2007 dollars, is just under \$88 billion. We have adjusted the 1999 dollars to 2007 dollars using the Consumer Price Index. The CPI data are shown in Table 23.

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**Table 22. Updated 2007/2010 Program Costs Including New OBD-Related Costs**

(All costs in \$Millions; 2007 dollars)

Year	Calendar Year	Diesel Engines HD2007 FRM	Diesel Engines >14K OBD	Gasoline Vehicles & Engines HD2007 FRM	Gasoline Engines >14K OBD	Diesel Applications 8500-14K OBD	Diesel Fuel	Total Costs - Engines, OBD, Fuel
1	2006	-\$100	\$26	\$0	\$2	\$2	\$1,095	\$1,025
2	2007	\$1,576	\$26	\$0	\$2	\$2	\$2,223	\$3,828
3	2008	\$1,644	\$26	\$57	\$2	\$2	\$2,251	\$3,982
4	2009	\$1,334	\$94	\$100	\$3	\$3	\$2,370	\$3,904
5	2010	\$1,892	\$71	\$101	\$2	\$0	\$2,507	\$4,573
6	2011	\$1,525	\$71	\$102	\$2	\$0	\$2,648	\$4,349
7	2012	\$1,410	\$95	\$103	\$2	\$2	\$2,688	\$4,301
8	2013	\$1,440	\$44	\$97	\$3	\$0	\$2,728	\$4,312
9	2014	\$1,469	\$44	\$98	\$3	\$0	\$2,769	\$4,384
10	2015	\$1,420	\$81	\$100	\$3	\$2	\$2,810	\$4,416
11	2016	\$1,439	\$44	\$102	\$3	\$0	\$2,853	\$4,440
12	2017	\$1,442	\$44	\$103	\$3	\$0	\$2,896	\$4,489
13	2018	\$1,471	\$80	\$105	\$3	\$2	\$2,940	\$4,601
14	2019	\$1,500	\$46	\$106	\$3	\$0	\$2,983	\$4,638
15	2020	\$1,526	\$46	\$107	\$3	\$0	\$3,028	\$4,710
16	2021	\$1,552	\$82	\$108	\$4	\$2	\$3,073	\$4,821
17	2022	\$1,578	\$48	\$111	\$4	\$0	\$3,119	\$4,859
18	2023	\$1,603	\$48	\$112	\$4	\$0	\$3,166	\$4,933
19	2024	\$1,627	\$84	\$113	\$4	\$2	\$3,213	\$5,043
20	2025	\$1,650	\$50	\$114	\$4	\$0	\$3,262	\$5,081
21	2026	\$1,673	\$50	\$116	\$4	\$0	\$3,311	\$5,153
22	2027	\$1,695	\$87	\$117	\$4	\$2	\$3,360	\$5,264
23	2028	\$1,717	\$52	\$118	\$4	\$0	\$3,411	\$5,303
24	2029	\$1,740	\$52	\$121	\$4	\$0	\$3,462	\$5,379
25	2030	\$1,761	\$89	\$122	\$4	\$2	\$3,515	\$5,492
26	2031	\$1,782	\$54	\$123	\$4	\$0	\$3,567	\$5,531
27	2032	\$1,805	\$55	\$124	\$4	\$0	\$3,620	\$5,608
28	2033	\$1,826	\$91	\$126	\$4	\$2	\$3,675	\$5,723
29	2034	\$1,847	\$56	\$127	\$4	\$0	\$3,730	\$5,764
30	2035	\$1,867	\$57	\$129	\$4	\$0	\$3,786	\$5,843
NPV @	3%	\$29,522	\$1,149	\$1,884	\$63	\$16	\$56,243	\$88,876
NPV @	7%	\$17,882	\$706	\$1,091	\$37	\$12	\$33,550	\$53,279

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Table 23. Consumer Price Index Data

<b>Series Id:</b> CUUR0000SA0,CUUS0000SA0															
Not Seasonally Adjusted															
<b>Area:</b> U.S. city average															
<b>Item:</b> All items															
<b>Base Period:</b> 1982-84=100															
Year	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual	HALF1	HALF2
1998	161.6	161.9	162.2	162.5	162.8	163	163.2	163.4	163.6	164	164	163.9	163	162.3	163.7
1999	164.3	164.5	165	166.2	166.2	166.2	166.7	167.1	167.9	168.2	168.3	168.3	166.6	165.4	167.8
2000	168.8	169.8	171.2	171.3	171.5	172.4	172.8	172.8	173.7	174	174.1	174	172.2	170.8	173.6
2001	175.1	175.8	176.2	176.9	177.7	178	177.5	177.5	178.3	177.7	177.4	176.7	177.1	176.6	177.5
2002	177.1	177.8	178.8	179.8	179.8	179.9	180.1	180.7	181	181.3	181.3	180.9	179.9	178.9	180.9
2003	181.7	183.1	184.2	183.8	183.5	183.7	183.9	184.6	185.2	185	184.5	184.3	184	183.3	184.6
2004	185.2	186.2	187.4	188	189.1	189.7	189.4	189.5	189.9	190.9	191	190.3	188.9	187.6	190.2
2005	190.7	191.8	193.3	194.6	194.4	194.5	195.4	196.4	198.8	199.2	197.6	196.8	195.3	193.2	197.4
2006	198.3	198.7	199.8	201.5	202.5	202.9	203.5	203.9	202.9	201.8	201.5	201.8	201.6	200.6	202.6
2007	202.416	203.499	205.352	206.686	207.949	208.352	208.299	207.917	208.49	208.936	210.177	210.036	207.342	205.709	208.976

Source: www.bls.gov/cpi.



## References

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- <sup>1</sup> Docket ID Number EPA-HQ-OAR-2005-0047 which can be found at [www.regulations.gov](http://www.regulations.gov).
- <sup>2</sup> Kato, N.; Hamada, Y.; Kurachi, H. Performance of Thick Film NO<sub>x</sub> sensor on Diesel and Gasoline Engines. *Soc. Automot. Eng. Tech. Pap. Ser.* **1997**, No. 970858.
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- <sup>4</sup> Kato, N.; Kokune, N.; Lemire, B.; Walde, T. Long Term Stable NO<sub>x</sub> Sensor with Integrated In-Connector Control Electronics. *Soc. Automot. Eng. Tech. Pap. Ser.* **1999**, No. 1999-01-0202.
- <sup>5</sup> Orban, J.; Naber, S.; Sharp, C.; Khair, M.; McGill, R. Long-Term Aging of NO<sub>x</sub> Sensors in Heavy-Duty Engine Exhaust. *SAE Tech. Pap. Ser.* **2005**, No. 2005-01-3793.
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- <sup>7</sup> Schenk, C.; McDonald, J.; Laroo, C. High-Efficiency NO<sub>x</sub> and PM Exhaust Emission Control for Heavy-Duty On-Highway Diesel Engines – Part Two. *SAE Tech. Pap. Ser.* **2001**, No. 2001-01-3619.
- <sup>8</sup> May, M.; Adelman, B. APBF-DEC Heavy Duty NO<sub>x</sub> Adsorber/DPF Project: Heavy-Duty Linehaul Platform Final Project Meeting. Presented at the Heavy-Duty Final Project Meeting, Rosemont, IL, April 27, 2004.
- <sup>9</sup> 66 FR 5002 and 69 FR 38958, respectively.
- <sup>10</sup> Board approved as of July 21, 2005 (see 13 CCR 1971.1).
- <sup>11</sup> “Final Regulatory Analysis: Control of Emissions from Nonroad Diesel Engines,” EPA420-R-04-007, May 2004.