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## **Motor Freight Terminals/Railroad Transportation**

#### **Industry Overview**

If your business is in the motor freight terminals/railroad transportation category, the products you use or transport might contain hazardous materials and the waste you generate might be hazardous waste. If you generate hazardous waste, you might be subject to Resource Conservation and Recovery Act (RCRA) requirements covering the generation, transportation, and management of hazardous waste.

Your industry is classified under *motor freight terminals/* railroad transportation if you are primarily engaged in:

- The operation of terminal facilities used by highway vehicles
- The maintenance and service of trucks and other highway vehicles
- · Line haul railroad operations
- The furnishing of terminal facilities for rail passenger or freight traffic for line haul service
- The movement of railroad cars between terminal yards.

# Hazardous Wastes from Motor Freight Terminals/Railroad Transportation

Motor freight terminals perform a variety of activities, including loading and unloading packaged goods, cleaning offloaded tank trucks, cleaning and painting trucks, and maintaining highway vehicles. Most of the hazardous wastes included in this summary are generated during maintenance activities; motor freight terminals not equipped with maintenance facilities might not generate some or any of these wastes. Operations that involve cleaning the inside of offloaded tank trucks generate waste that contains small amounts of the substance that was shipped. This waste might also be hazardous.

Waste from the railroad transportation industry predominantly comes from maintenance operations in which trains are cleaned and repaired. Routine operations similar to those carried out by motor freight terminals might generate waste, including strong acid or alkaline materials, spent cleaning and degreasing solvents, ignitable paint wastes, used oil, and lead-acid batteries. In addition, older freight cars with plane bearings might generate lead-contaminated lubricating pads which might also be hazardous.

Table 1 lists typical processes/operations that use products that might contain hazardous materials, and that probably generate

hazardous waste. If you generate 100 kilograms (220 pounds or about half of a 55-gallon drum) or more of hazardous waste per month, you must fill out a Uniform Hazardous Waste Manifest when you ship hazardous waste off your property. The Manifest requires the Department of Transportation (DOT) description for each waste. Table 2 lists the DOT shipping descriptions for a number of wastes that might be generated by motor freight terminals and railroad transportation facilities. Table 1 and Table 2 are not comprehensive lists. If you suspect any of your other wastes is hazardous, contact your state hazardous waste management agency or EPA Regional office for assistance.

RCRA has special provisions for spent lead-acid batteries and used oil. You do not have to use a Manifest when you ship used lead batteries that are destined for recycling or used oil that is destined for recycling. If, however, you are disposing of used oil yourself or are sending it offsite for disposal, you generally should handle it as hazardous waste because it is likely to be ignitable or toxic. Special requirements apply if you are burning used oil as fuel. Your state might have its own requirements for lead-acid batteries or used oil; check with your state hazardous waste management agency.

#### **Waste Minimization**

An effective waste minimization program can reduce the costs, liabilities, and regulatory burdens of hazardous waste management, while potentially enhancing efficiency, product quality, and community relations. Waste minimization techniques that can help you reduce the amount of hazardous waste that you generate include:

- Production planning and sequencing
- Process/equipment adjustment or modification
- Raw material substitution
- · Loss prevention and housekeeping
- Waste segregation and separation
- · Recycling.

Training and supervision of employees implementing waste minimization techniques is an important part of your successful program. Call the RCRA/Superfund Hotline toll-free at 800-424-9346 (or TDD 800-553-7672 for the hearing-impaired) for waste minimization information and publications.

Table 1

Typical Motor Freight Terminals/Railroad Transportation Operations:
Materials Used and Hazardous Wastes that Might be Generated

Process/ Operation	Materials Used  Solvents, alkaline cleaners	Typical Material Ingredient  (see Product Shipping Papers)	General Types of Waste Generated	
Unloading and Cleaning Tank Trucks or Cars			Acid/alkaline wastes Toxic wastes Solvent wastes (Residual tank contents)	
Degreasing; Engine Parts and Equipment Cleaning	Degreasers (gunk), carburetor cleaners, engine cleaners, solvents, acids/alkalies, cleaning fluids	Petroleum distillates, aromatic hydrocarbons, mineral spirits, benzene, toluene, petroleum naphtha	Acid/alkaline wastes Toxic wastes Ignitable wastes Solvent wastes	
Rust Removal	Naval jelly, strong acids, strong al- kalies	Phosphoric acid, hydrochloric acid, hydrofluoric acid, sodium hydroxide	Acid/alkaline wastes	
Paint Preparation	Paint thinners, enamel reducers, white spirits	Alcohols, petroleum distillates, oxygenated solvents, mineral spirits, ketones	Ignitable wastes Toxic wastes Paint wastes Solvent wastes	
Painting	Enamels, lacquers, epoxies, alkyds, acrylics, primers, solvents	Acetone, toluene, petroleum distillates, epoxy ester resins, methylene chloride, xylene, VM&P naphtha, aromatic hydrocarbons, methyl isobutylketones	Ignitable wastes Toxic wastes Paint wastes Solvent wastes	
Spray Booth, Spray Guns, and Brush Cleaning	Paint thinners, enamel reducers, solvents, white spirits	Ketones, alcohols, toluene, acetone, iso- propyl alcohol, petroleum distillates, min- eral spirits	Paint wastes Solvent wastes Toxic wastes	
Paint Removal	Solvents, paint thinners, enamel reducers, white spirits	Acetone, toluene, petroleum distillates, methanol, methylene chloride, isopropyl alcohol, mineral spirits, alcohols, ketones, other oxygenated solvents	Paint wastes Solvent wastes Toxic wastes	
Changing Lead-Acid Batteries	Batteries of motor freight vehicles	Lead dross	Acid/alkaline wastes Batteries (lead-acid)	

Table 2Motor Freight Terminals/Railroad Transportation Waste Descriptions

Waste Type	Designations/Trade Names	DOT Shipping Name	Hazard Class	UN/NA ID Number
STRONG ACID/ALKAL	INE WASTES			1 pT
Ammonium Hydroxide	Ammonium Hydroxide, NH <sub>4</sub> 0H, Spirit of Hartshorn, Aqua Ammonia	Waste Ammonium Hydroxide (containing not less than 12% but not more than 44% ammonia)	Corrosive Material	NA2672
		(containing less than 12% ammonia)	ORM-A	NA2672
Hydrobromic Acid	Hydrobromic Acid, HBr	Waste Hydrobromic Acid	Corrosive Material	UN1788
Hydrochloric Acid	Hydrochloric Acid, HCl, Muriatic Acid	Waste Hydrochloric Acid	Corrosive Material	NA1789
Hydrofluoric Acid	Hydrofluoric Acid, HF, Fluorohydric Acid	Waste Hydrofluoric Acid	Corrosive Material	UN1790
Nitric Acid	Nitric Acid, HNO <sub>2</sub> , Aquafortis	Waste Nitric Acid (over 40%)	Oxidizer	UN2031
		(40% or less)	Corrosive Material	NA1760
Phosphoric Acid	Phosphoric Acid, H <sub>3</sub> PO <sub>4</sub> , Orthophosphoric Acid	Waste Phosphoric Acid	Corrosive Material	UN1805
Potassium Hydroxide	Potassium Hydroxide, KOH, Potassium Hydrate, Caustic Potash, Potassa	Waste Potassium Hydroxide Solution Dry Solid, Flake, Bead or Granular	Corrosive Material Corrosive Material	UN1814 UN1813
Sodium Hydroxide	Sodium Hydroxide NaOH, Caustic Soda, Soda Lye, Sodium Hydrate	Waste Sodium Hydroxide Solution Dry Solid, Flake, Bead, or Granular	Corrosive Material Corrosive Material	UN1824 UN1823
Sulfuric Acid	Sulfuric Acid, H <sub>2</sub> SO <sub>4</sub> , Oil of Vitriol	Waste Sulfuric Acid	Corrosive Material	UN1832
Chromic Acid	Chromic Acid	Waste Chromic Acid Solution	Corrosive Material	UN1755
SPENT SOLVENTS AN	D IGNITABLE OR TOXIC WASTES O	ONTAINING:		
Ethylene Dichloride*	Ethylene Dichloride, 1,2-Dichloroethane	Waste Ethylene Dichloride	Flammable Liquid <sup>2</sup>	UN1184
Benzene*	Benzene	Waste Benzene (benzol)	Flammable Liquid	UN1114
Toluene	Toluene	Waste Toluene (toluol)	Flammable Liquid	UN1294
Ethyl Benzene	Ethyl Benzene	Waste Ethyl Benzene	Flammable Liquid	UN1175 ·
Chlorobenzene*	Chlorobenzene, Monochlorobenzene, Phenylchloride	Waste Chlorobenzene	Flammable Liquid	UN1134
Methyl Ethyl Ketone*	Methyl Ethyl Ketone, MEK, Methyl Acetone, Meetco, Butanone, Ethyl Methyl Ketone	Waste Methyl Ethyl Ketone	Flammable Liquid	UN1193
Chloroform*	Chloroform	Waste Chloroform	ORM-A	UN1888
Carbon Tetrachloride*	Perchloromethane Tetraform, Carbona Halon 104	Waste Carbon Tetrachloride	ORM-A	UN1846
Hexachloroethane*	Hexachloroethane	Waste Hexachloroethane	ORM-A	NA9037
White Spirits, Varsol	White Spirits, Mineral Spirits, Naphtha	Waste Naphtha	Flammable Liquid	UN2553
1,1,1-Trichloroethane	Aerothene TT, Chlorten, Chloroethane, Methyl Chloroform, Alpha T, Chlorotene	Waste 1,1,1-Trichloroethane	ORM-A	UN2831
Petroleum Distillates	Petroleum Distillates	Petroleum Distillate	Flammable Liquid Combustible Liquid <sup>3</sup>	UN1268 UN1268
PAINT WASTES WITH	HEAVY METALS			
Heavy Metal paints with: Lead* Nickel*	Heavy Metal Paints	Hazardous Waste, Liquid or Solid, NOS <sup>4</sup>	ORM-E	NA9189

Chromium\*

## Table 2 (continued)

## Motor Freight Terminals/Railroad Transportation Waste Descriptions<sup>1</sup>

Waste Type	Designations/Trade Names	DOT Shipping Name	Hazard Class	UN/NA ID Number
OTHER WASTES				
Lead-Acid Batteries	Lead-Acid Batteries	Lead Dross (containing 3% or more free acid)	ORM-C	NA1794
Used Oil	Various petroleum products	Waste Petroleum Oil, NOS Waste Petroleum Oil, NOS	Combustible Liquid Flammable Liquid	NA1270 NA1270
Ignitable Wastes, NOS	Ignitable wastes	Waste Flammable Liquid, NOS Waste Combustible Liquid, NOS Waste Flammable Solid, NOS	Flammable Liquid Combustible Liquid Flammable Solid	UN1993 NA1993 UN1325
Hazardous Waste, NOS		Hazardous Waste, Liquid or Solid, NOS	ORM-E	UN9189

<sup>\*</sup> Toxicity Characteristic constituent. Any waste that results in a TCLP extract containing a Toxicity Characteristic constituent equal to or above regulatory levels is hazardous.

2 A flammable liquid has a flash point below 100°F.

<sup>1</sup> These descriptions may change given variations in waste characteristics or conditions. Note that the DOT shipping name, hazard class, and UN/NA ID number do not directly correspond to RCRA hazardous waste categories.

<sup>3</sup> A combustible liquid has a flash point between 100°F and 200°F.
4 NOS - Not otherwise specified.