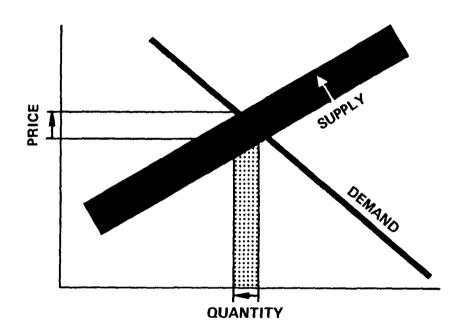
Water



Economic Impact Analysis of Effluent Guidelines and Standards for the Pulp, Paper, and Paperboard Industry





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ECONOMIC IMPACT ANALYSIS OF EFFLUENT LIMITATIONS AND STANDARDS FOR THE PULP, PAPER AND PAPERBOARD INDUSTRY

Prepared for

U.S. Environmental Protection Agency
Office of Water Regulations and Standards
Washington, D.C. 20460

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PREFACE

This document is a contractor's study prepared for the Office of Water Regulations and Standards of the Environmental Protection Agency (EPA). The purpose of the study is to analyze the economic impact which could result from the application of effluent standards and limitations issued under Sections 3-1, 304, 306 and 307 of the Clean Water Act to the Pulp, paper, and paperboard industry.

The study supplements the technical study (EPA Development Document) supporting the issuance of these regulations. The Development Document surveys existing and potential waste treatment control methods and technology within particular industrial source categories and supports certain standards and limitations based upon an analysis of the feasibility of these standards in accordance with the requirements of the Clean Water Act. Presented in the Development Document are the investment and operating costs associated with various control and treatment technologies. The attached document supplements this analysis by estimating the broader economic effects which might result from the application of various control methods and technologies. This study investigates the effect in terms of product price increases, effects upon employment and the continued viability of affected plants, effects upon foreign trade and other competitive effects.

The study has been prepared with the supervision and review of the Office of Water Regulations and Standards of EPA. This report was submitted in fulfillment of Contract No. 68-01-6162 by Meta Systems, Inc. The analysis was completed in October 1982.

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Summary

Introduction

This report analyzes the economic impacts of effluent limitations and standards on the Pulp, Paper and Paperboard Industry, including Best Available Technology (BAT), Pretreatment Standards for Existing Sources (PSES), New Source Performance Standards (NSPS) and Pretreatment Standards for New Sources (PSNS). The impacts analyzed are: total costs of compliance, the resulting increase in production costs, changes in prices, quantity produced and capacity, capital availability, mill closures, impacts on the number of persons employed, indirect impacts, and small business impacts.

Following this Summary, Section 2 gives a detailed discussion of the methodology used in the economic analysis. Section 3 presents descriptions and analysis of the structure of the industry, financial profiles of firms and mills, and the pricing structure of the Pulp, Paper and Paperboard Industry. This section is based on data from various sources, including a financial survey of the industry, Data Resources, Inc., the EPA Development Documents*, the American Paper Institute, Standard and Poor's Corp., U.S. Department of Commerce, the Federal Trade Commission, and trade literature. Section 4 presents a description of the regulatory contols analyzed. The last two sections present the results of the economic analysis and the limits of the analysis.

Section 2: Methodology - Economic Impacts

This section presents the methodology, assumptions and data sources used in the economic assessment of the effect of BAT, PSES, PSNS, and NSPS regulations on the Pulp, Paper and Paperboard Industry. Because expected compliance costs resulting from BAT, PSES, and PSNS regulations are minor, the bulk of the analysis is devoted to NSPS regulations. A methodology using demand/ supply analysis was developed to determine the likely effect of these regulations on price, output and capacity in the industry given Base Case estimates of these variables and unit costs of compliance for new source mills. Since some existing mills incur costs to comply with BAT and PSES, a mill closure methodology was developed to analyze the impacts of these costs. The results of the capital availability, employment and indirect impacts analyses flow directly from the results of the demand/ supply and plant-level analyses. No costs are expected to occur from BPT regulations.

^{*}U.S. Environmental Protection Agency, Effluent Guidelines Division, "Development Document for Proposed Effluent Limitations Guidelines and New Source Performance Standards and Pretreatment Standards for the Pulp, Paper and Paperboard and Builder's Paper and Board Mills Poing Source Categories, "Washington, DC, December 1980, EPA 440/1-80/025-6, and the Final Development Document, October 1982.

Costs of Compliance

Before examining expected impacts of the Final Regulation on price, output and capacity expansion, EPA estimated unit costs of compliance for mills in each subcategory based on model mill sizes for each subcategory and an assumption of 330 operating days per year.

Results for three kinds of costs are presented: capital, operating and maintenance, and total annual costs. Total annual costs are the sum of operating and maintenance costs and capital costs multiplied by a capital recovery factor (CRF). The capital recovery factor indicates how many dollars per year a company must earn per dollar of invested capital to cover taxes, depreciation and the required return on capital. The value of the CRF used is .22. Real costs of compliance are assumed to remain unchanged between 1978 and 1985.

The assessment of monitoring costs in this analysis is significantly overstated and should be disregarded. The analysis and pertinent tables estimate costs if all plants monitor for trichlorophenol and pentachlorophenol to check compliance with BAT, NSPS, PSES and PSNS. However, the regulation provides that monitoring is not required if mills do not use chlorophenolic-containing slimicides and biocides. Since most, if not all, mills are expected to comply with the regulation by using other substitute biocides, little or no monitoring costs are expected to be incurred.

Demand/Supply Analysis

The core of the approach to estimating the impact of NSPS regulations on the industry is a microeconomic demand/supply analysis for each market (product) sector of the industry. (Analyses of regulations for existing sources do not use demand/supply analysis.) The analysis produces both a Base Case (assuming no NSPS regulations) forecast of price, output, and capacity expansion for each product sector and forecasts of the effects of the cost of various treatment options on those variables. The approach assumes that prices are determined by the costs of new mills. In particular, the increase in unit total annual costs at new mills due to compliance costs is assumed to result in an increase in price. The demand curve then determines the reduction in output needed to accommodate that price increase. decrease in output is assumed to be absorbed entirely by an equivalent reduction in the amount of new source capacity expansion subject to the NSPS Regulation. In the post-control cases, variable costs are assumed to include total annual costs of pollution control. Unit compliance costs for each sector are an average of the compliance costs for each subcategory producing that product weighted by production shares. Market or product sectors rather than subcategories are used because the relevant set of competing products depends on product type, not manufacturing process. The organization of the industry into product sectors corresponds closely to product groups used by The American Paper Institute (API).

The long-run supply curve is assumed to be a horizontal line with marginal cost equal to the unit production costs (including annualized capital costs) of new capacity. This reflects the assumption of long-run equilibrium that output expands to meet any demand for it at a price equal to or greater than its full unit costs of production. This implies a growth rate of new capacity which is used to estimate total costs of compliance for new sources. Rather than attempting to estimate Base Case production costs for each product sector explicitly, it is assumed that the 1985 Base Case price estimates already reflect these costs, i.e., that the 1985 Base Case forecasts depict a long-run equilibrium situation. This assumption allows much simplification and is not crucial to the analysis because we are interested primarily in the incremental impacts of the regulation.

The demand for each product sector is modeled using demand equations estimated by Data Resources, Inc. and linked with DRI's macroeconomic forecasts over the period of the analysis. The growth rate of demand is the stimulus which leads to corresponding growth in capacity to meet demand at the constant long-run cost.

The interaction between supply and demand is modeled by solving the system of supply and demand equations for each product sector for equilibrium values of price and output for each year of the forecast period.

Base Case Forecast. Base Case estimates of price, output, capacity expansion, new source capacity and cash flow are made for each product sector for the period 1985-90. Given predicted relationships between product sectors and technical subcategories, rates of capacity expansion over the period are also estimated for product sectors.

Total Costs of Compliance

Costs of compliance for BAT and PSES are computed by imputing average costs of compliance for each subcategory to individual mills or by using mill-specific costs computed by the EPA where available. (See Final EPA Development Document.) These costs are then summed over all existing mills to determine total costs of compliance.

Total costs of compliance for new sources are found by multiplying total new source capacity (product sector or subcategory) by the relevant value for unit costs of compliance.

Capital Availability

The capital availability analysis examines the ability of the industry to finance investments in new capacity both without and with pollution controls. The analysis compares the cash flow available in a given year for investment with the total capital costs of normal capacity expansion and the capital and variable costs of compliance with the Regulation.

Unit capacity costs and capacity expansion forecasts are used to estimate the total costs of capacity expansion. This corresponds to a worst-case "capital squeeze" situation.

Closure Analysis

In the closure analysis, the estimated compliance costs for individual existing mills are compared with estimated mill sales to determine if the impact is significant. Comparing the total annual costs of compliance with the annual sales value of the production of a mill gives a rough measure of the size of the economic impact. We have assumed that a cost to sales ratio of less than one percent implies a negligible impact, while a ratio of greater than four percent may indicate a significant impact, i.e., the possibility of closure.

Employment and Indirect Impacts

Employment Impacts. Changes in output due to changes in capacity expansion also may cause changes in employment relative to the Base Case. (At least some of this loss will be offset due to increased purchases and investment in other industries.) Rough estimates of these employment changes can be obtained by multiplying the change in the value of output by average sales per employee figures. The change in sales is obtained by multiplying the total change in output by the Base Case industry average price.

Indirect Effects on Earnings and Employment. Direct impacts from pollution control regulations such as output reductions can be expected to have indirect effects, arising from the reduction in demand for inputs and reductions in consumption because of both direct and indirect losses in earnings. Input/output analysis provides a straightforward framework for accounting for these indirect effects as long as the direct effects are small and a number of other important limitations are recognized. An earnings/sales multiplier is developed to relate changes in industry sales due to the Regulation to changes in value-added (earnings) in other sectors of the economy. An average earnings per worker ratio is applied to these changes to obtain impacts on indirect employment.

Small Business Analysis

The Regulatory Flexibility Act of 1981 requires agencies to conduct a small business analysis to determine whether a substantial number of small entities (in this case paper mills) are expected to be significantly affected. If so, a formal Regulatory Flexibility Analysis is required. The definition of small entity used in this analysis is a mill with less than \$10 million in annual sales. The method used is to classify all

mills in the data sample either as large or small and then to compare the distribution of impacts on mills belonging to the two sets. Impacts examined are the cost-to-sales ratio and mill closures.

Section 3: Industry Structure, Financial Profile, Pricing

Industry Structure

The general structure of the industry was analyzed in terms of 26 product sectors. A single mill can have production in more than one product sector. Detailed descriptions of each of these product sectors is presented in Volume II of the December 1980 Report.

A number of important product sector characteristics were found to be associated with the overall production level. The small volume producers are: Glassine and Greaseproof, Cotton Fibre, Special Industrial, and Thin Papers. Many produce specialized products. Several suffer from competition from plastics or other papers. In general, productivity growth has been low, and expansion plans are minimal.

Medium volume paper producers are Solid Bleached Bristols, Uncoated Groundwood, and Bleached Kraft Paper. These mills tend to have somewhat newer capital stock and more widespread regional distribution than the smaller, specialty mills. Their productivity growth rates are moderate with some mills planning expansion.

Large volume paper producers are Uncoated Freesheet, Coated Printing, Unbleached Kraft Paper, Newsprint, and Tissue. These firms tend to be publicly owned and multi-mill. The mills are generally new, with high productivity growth rates and large planned expansions.

Paperboard producers are grouped on the basis of furnish as well as size. Recycled material-based paperboard includes: Molded Pulp Products (small volume), Recycled Corrugating Medium and Recycled Linerboard (medium volume), and Recycled Foldingboard and Construction Paper and Board (large volume).

Wood-based paperboard includes: Bleached Kraft Linerboard (small volume), Bleached Kraft Foldingboard and Solid Bleached Board (medium volume), and Unbleached Kraft Linerboard and Semi-Chemical Corrugating (large volume). They tend to be new, with high productivity growth rates and large expansion plans.

Only two pulp product sectors were considered in this study: Dissolving Pulp and all other Market Pulp. Dissolving Pulp is treated separately since it is a highly specialized product with uses that are not connected to the rest of the paper industry.

Financial Profile

Using data compiled by Standard and Poor Corporation, the financial condition of various firms and the different subcategories were analyzed in terms of long-run, non-liquid asset ratios. Twelve firms which have high ratios of net income to total assets were compared with ten firms which have low ratios and seventeen small firms. While a few of the small firms are clearly in financial trouble, small firms are not necessarily weak firms.

Subcategories were compared in terms of three ratios: working capital to total assets, investment in the past five years to fixed assets, and general, sales and administrative expenditures to cost of goods sold.

Pricing

This section addresses the question of how cost increases due to BCPCT and BATEA treatment requirements are likely to affect prices in the Pulp, Paper and Paperboard Industry. First, the historical relationship between costs and prices is reviewed, both for the industry as a whole and for smaller segments. The results emphasize the effect of capacity utilization rates on the ability to cover cost increases. Next, the effects of demand growth and elasticity of supply and demand on likely price impacts are discussed. Data on predicted end-use market growth and demand and supply elasticities in each product sector are used to assess expected price behavior under the assumption of competitive markets.

Section 4: Effluent Control Guidelines*

Best Available Treatment for Existing Sources (BAT)

BAT effluent limitations for direct dischargers are for the control of the toxic pollutants trichlorophenol (TCP) and pentachlorophenol (PCP) and zinc. Substitution to the use of slimicides and biocides not containing chlorophenolics is the basis of BAT limits for TCP and PCP. Based on inquiries to chemical suppliers, no definable cost differences will result from this substitution. BAT effluent limitations are also proposed to control the discharge of zinc from mills in the three groundwood subcategories. Control is based on chemical substitution. However, since the BAT effluent limitation for zinc and the technology basis for zinc control for the groundwood subcategories are identical to BPT, there are no incremental costs associated with implementation of this option.

^{*}See the EPA Development Document for a full description of controls for individual subcategories.

<u>Pretreatment Standards for Existing Sources (PSES) and Pretreatment Standards for New Sources (PSNS)</u>

Pretreatment standards for existing and new sources cover pentachlorophenol, trichlorophenol and zinc. The PSES technology basis for trichlorophenol and pentachlorophenol is the same as for BAT and has no incremental cost. The PSES technology basis for zinc control is chemical substitution. One mill is expected to incur costs because of the cost differential in chemical prices. No incremental costs are expected for PSNS because the technology basis is the same as for PSES.

New Source Performance Standards (NSPS)

For NSPS, the pollutants regulated will be pentachlorophenol, trichlorophenol, zinc, and conventional pollutants. For the three priority pollutants, substitution is also the basis of control, as it is for BAT, PSES, and PSNS. The basis for the control of conventional pollutants BOD_5 and TSS is contact stabilization (CS), conventional activated sludge (AS), or chemically assisted primary clarification (CAPC), depending on the particular subcategory. (See Final EPA Development Document.)

Section 5: Economic Impact Assessment

Base Case Forecast

A Base Case forecast for 1985 is estimated for price, output, capacity expansion and cash flow. These variables are then forecast through 1990 based on a constant real price and constant annual growth rates for each product sector. The 1985 overall price is \$547 per ton (in 1982 \$), total 1985 output is 80.3 millions of tons, total cash flow is \$8.49 billion, total 1985-90 capacity expansion is 15.5 million tons per year, and the overall average growth rate of output is three percent per year.

BAT and PSES Impacts

No impacts are associated with controls of trichlorophenol and pentachlorophenol for direct and indirect discharging existing sources. One indirect discharger has expected costs due to zinc control, but these are not expected to have a significant effect. While all mills may not have to monitor, EPA has included monitoring costs for all mills. In fact, few mills will have to monitor. Overall costs of compliance for BAT are

estimated at \$8.68 million in total annual costs; costs for PSES are estimated at \$1.29 million in total annual costs. See Table 1-1.

PSNS Impacts

Pretreatment standards for new sources (PSNS) are the same as PSES. No impacts are associated with PSNS because, as a conservative assumption and based on industry trends, all new sources were assumed to be classified as direct dischargers.

NSPS Impacts

<u>Definition of Options</u>. Pollutants subject to NSPS controls are pentachlorophenol and trichlorophenol (PCP/TCP), zinc and conventional pollutants BOD5 and TSS. Treatment technologies for all pollutants except conventional pollutants are equivalent to BAT; therefore, no incremental cost is expected.

For conventional pollutant control EPA estimated two sets of costs of compliance based on the two technical options for NSPS:

- (1) Effluent limitations obtained by existing best performing mills in each respective subcategory.
- (2) Effluent limitations based on the application of production process controls to reduce wastewater discharges and raw waste loadings and end of pipe treatment in the form of biological treatment, except in the non-integrated subcategories.

The above costs for PCP/TCP, zinc and conventional pollutants are combined to define two economic options whose impacts are are to be analyzed. The definition of the options is given in Table 1-2.

Units Costs of Compliance, Demand Supply Impacts, Total Costs of Compliance. Total NSPS 1985-90 capacity expansion for both options is about 9.7 million tons per year. The results of the NSPS impact analyses of unit costs of compliance, price and output impacts from the demand/supply analysis, and total costs of compliance are summarized in Table 1-3 for the two economic options.

Option 1. Overall production-weighted average unit capital costs are \$18.6 per ton and total annual costs are \$6.5 per ton. The average price is \$553.1 per ton, or 1.20 percent higher than the Base Case price. The total reduction in output is 597,400 tons per year, or .65

Table 1-1. Results of BAT and PSES Analysis

	В	AT		I	SES
Estimated Number of Mills With Costs:					
Monitoring Zinc Control	3	56 0			229 1
Total Costs of Compliance	 <u>Capital</u>	Total Annual		Capital	Total Annual
Monitoring	0.0	8.68		0.0	1.26
Zinc Control	0.0	0.0		0.0	0.03
Total	0.0	8.68		0.0	1.29
Distribution of Mill Treatme	nt				
Cost-to-Sales Ratio	_				
0-1%	3	56			229
1-2%		0			0
2-4%		0			0
> 4% *	1	0	1		0

Source: EPA estimates.

All costs in January 1982 dollars. EPA originally estimated compliance costs in first quarter 1978 dollars (ENR Construction Cost index = 2683). The value of this index in January 1982 is 3726. The conversion factor is 3726/2683 = 1.389.

^{*}Indicates significant impact.

Table 1-2. Definition of NSPS Economic Options

A. NSPS Technical Option 1:*

- o best performing mill costs for conventional pollutants (Table 5-7); plus
- o zinc control costs (Table 5-6); plus
- o monitoring costs (Table 5-3).

B. NSPS Technical Option 2:*

- o proposed NSPS costs for conventional pollutants (Table 5-8), where this option defined, otherwise best performing mill costs (Table 5-7); plus
- o zinc control costs (Table 5-6); plus
- o monitoring costs (Table 5-3).

Economic Option

(Cell Entry Shows Relevant NSPS Technical Option)

Subcategory Group	1	2	
Integrated except			
Dissolving Kraft; Deink	A	В	
Dissolving Draft;			
Secondary Fibers			
except Deink;	_	<u>.</u>	
Nonintegrated	Α	A	

^{*} The Final EPA Development Document gives technical treatment costs in going from raw waste loadings to final effluent. Because the regulatory increment is from BPT controls promulgated in 1977, these costs were modified to account for BPT control in place. See Section 6, Limits of Analysis.

Table 1-3. NSPS, Capital Availability, and Employment and Indirect Impact Summary Table Industry Averages and Totals, 1985-90

	NSPS	NSPS
	Option 1	Option 2*
Unit Costs of Compliance		
(\$/ton)		
Capital	18.6	18.1
Total Annual	6.5	6.4
Demand/Supply Impacts		
Price (\$/ton)	553.1	553.0
Percent Change	1.20	1.18
Production Loss, 1990 (1000 t/y)	597.4	582.2
Percent Change	0.65	0.63
Cumulative New Source Capacity		
Expansion, 1985-90 (1000 t/y)	9658	9675
Percent Change	6.7	6.5
Total Costs of Compliance, 1985-90		
(Millions of \$)		
Capital	168.9	163.5
Total Annual	59.7	58.5
Capital Availability Analysis, 1985 (Millions of \$)		
Capacity Expansion Costs One-Year Compliance Costs	2342	2342
BAT and PSES	10.0	10.0
NSPS	29.3	28.5
Total Demand for Funds	2381	2381
Cash Flow	8493	8493
Employment and		
Indirect Impacts, 1990		
Employment (no. jobs)	2285	2227
<pre>Indirect Earnings (Mill. \$)</pre>	130.8	127.5
Indirect Employment (no. jobs)	4708	4588

^{*} Selected Option.

All costs in January 1982 dollars. See note, Table 1-1. Source: EPA estimates.

percent. Total capital costs are \$168.9 million and total annual costs are \$59.7 million for NSPS capacity expansion 1985-90.

Option 2. Overall average unit capital costs are \$18.1 per ton and total annual costs are \$6.4 per ton. The average price is \$553.0 per ton, or 1.18 percent higher than the Base Case price. The total re-duction in output is 582,200 tons per year, or 0.63 percent. Total capital costs are \$163.5 million and total annual costs are \$58.5 million.

<u>Capital Availability</u>. Results of the capital availability are also shown in Table 1-3. Total Base Case cash flow is \$8.49 billion and the capital costs of Base Case capacity expansion are \$2.34 billion. In comparison, the highest 1985 one-year compliance costs for any option are \$39.3 million. Therefore capital availability is not judged to be a problem.

Employment and Indirect Impacts

The results of the employment and indirect analyses for all options are also shown in Table 1-3. Industry employment reductions relative to the Base Case due to output reductions range from 2227 to 2285 for both options. Indirect earnings range from \$127.5 to \$130.8 million, and indirect employment from 4588 to 4708 jobs.

Small Business Analysis

Small mills are defined as having less than \$10 million in annual sales. Using this definition, only one existing source has compliance costs other than monitoring costs under PSES regulations, and none has other costs under BAT regulations. The impact of those costs is not judged to be significant. Monitoring costs are also shown not to have a significant disproportionate impact on small mills.

Limits of the Analysis

Limits of the analysis are discussed for five major parts: Base Case forecast; unit costs of compliance; the demand/supply methodology; total costs of compliance; and other analyses. Sensitivity analyses are performed to determine the most important parameters which affect the impact estimates. Total costs of compliance are most affected by the share of new capacity subject to NSPS and the growth rates of the individual product sectors. The effect of different estimates of the capital recovery factor on unit costs and price increases is relatively small.

Section 2

The Economic Assessment Methodology

Introduction

This section presents the methodology, assumptions and data sources used in the economic assessment of BAT, PSES, NSPS and PSNS effluent limitations on the Pulp, Paper and Paperboard Industry. Figure 2-1 shows the major elements and information flows of the analysis. Because compliance costs resulting from BAT, PSES and PSNS regulations are minor, the bulk of the analysis is devoted to NSPS regulations. A methodology using demand/supply analysis was developed to determine the likely effect of these regulations on price and output in the industry given Base Case estimates of price and output and unit costs of compliance for new source mills. Since some existing mills are expected to incur compliance costs, a mill closure methodology was developed also to analyze the impacts of BAT and PSES costs. The results of the capital availability, employment and indirect impacts and small business analyses flow directly from these results.

Much of the data and methodology used here is derived from that developed in the 1980 Proposal Document.* Because the analysis here covers much less ground, reference will sometimes be made to that document, rather than reproducing the methodology in full.

Not all the analyses are performed for each of the regulations being analyzed in this study; this section describes the procedures used for each regulation. These relationships are summarized in Table 2-1. Essentially, only mill-level analyses are performed for BAT and PSES, since only a small number of mills have costs other than monitoring costs, and only a few mills have significant impacts which may lead to output changes. On the other hand, the effects of NSPS and PSNS on price, output, and capacity expansion are more pervasive and warrant explicit analysis of these impacts. Capital availability employment and indirect impacts and small business analyses are performed for all regulations.

BAT, PSES

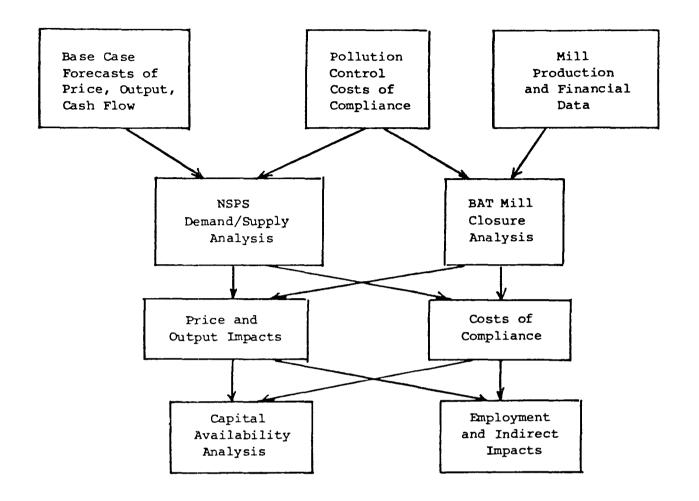
Only one mill is expected to incur direct compliance costs as the result of BAT and PSES. No monitoring costs will be required.

NSPS/PSNS

The NSPS and PSNS regulations potentially raise the costs of new capacity classified as new source. Since in the long run new capacity earns

^{*}U.S. Environmental Protection Agency, Office of Water Regulations and Standards, "Economic Impact Analysis of Proposed Effluent Limitations Guidelines, New Source Performance Standards and Pretreatment Standards for the Pulp, Paper and Paperboard Mills Point Source Category (2 vols.)." EPA 440/2-80-086, December 1980.

Figure 2-1. Major Elements of the Analysis



a normal rate of return, price and output must adjust to cover the added costs of compliance. Therefore, the full demand/supply analysis is done. Since these regulations apply only to new sources, the closure analysis is not relevant, although reductions in new source capacity are estimated as part of the demand/supply analysis.

Table 2-1. Relationship of Analyses and Regulations

	BAT	PSES	NSPS	PSNS
Demand/Supply (including capacity reduction)			x	x
Total Costs of Compliance	x	X	x	x
Capital Availability	x	x	x	x
Closure	x	x		
Employment	x	x	x	x
Indirect	x	x	x	x
Small Business	x	x	x	Х

Costs of Compliance

Before examining impacts of the Regulation on price, output and capacity expansion, EPA estimated unit costs of compliance for mills in each subcategory. These unit costs were developed from costs provided in the Final EPA Development Document based on standard mill sizes for each subcategory and a standard assumption of 330 operating days per year. For example, suppose costs of compliance for a 500 ton/day mill are \$1 million/year Then average costs per ton are \$1 million/year divided by (500 ton/day x 330 days/year) which equals 6.06 \$/ton.

Results for three kinds of costs are presented: capital, operating and maintenance, and total annual costs. Total annual costs are the sum of operating and maintenance costs and capital costs multiplied by a capital recovery factor (CRF). The capital recovery factor indicates how many dollars per year a company must earn per dollar of invested capital to cover taxes, depreciation and the required return on capital. The methodology used to develop the CRF is described in Appendix A. The value of the CRF used is .22. Real costs of compliance are assumed to remain unchanged between 1978 and 1985.

For NSPS costs the technical costs were adjusted. These technical costs were based on treatment from raw waste load to NSPS final effluent limitations. The costs were adjusted to reflect only the incremental costs in going from BPT to NSPS effluent limitations; this charge was achieved by multiplying the total technical cost by a factor of 0.2. See Section 6, Limits of the Analysis for a discussion.

Demand/Supply Analysis

Overview

The core of the approach to estimating the impact of NSPS regulations on the industry is a microeconomic demand/supply analysis for each market (product) sector of the industry. The BAT and PSES analyses do not include a demand/supply analysis. The NSPS and PSNS analysis produces both a Base Case (assuming no new regulations) forecast of price, output, and capacity expansion for each product sector and forecasts of the effects of the cost of various treatment options on those variables. The approach assumes that prices are determined by the costs of new mills. In particular, the increase in unit total annual costs at new mills due to compliance costs is assumed to determine the increase in price. The demand curve then determines the reduction in output needed to accommodate that price increase. The decrease in output is assumed to be absorbed entirely by an equivalent reduction in the amount of new source capacity expansion. In the postcontrol cases, variable costs are assumed to include total annual costs of pollution control. Unit compliance costs for each sector are an average of the compliance costs for each subcategory producing that product weighted by production shares. Market or product sectors rather than subcategories are used because the relevant set of competing products depends on product type, not manufacturing process. The organization of the industry into product sectors corresponds closely to product groups used by The American Paper Institute (API).

The long-run supply curve is assumed to be a horizontal line with marginal cost equal to the unit production costs (including annualized capital costs) of new capacity. This reflects the assumption of long-run equilibrium that output expands to meet any demand for it at a price equal to or greater than its full unit costs of production. This implies a growth rate of new capacity which is used to estimate total costs of compliance for new sources. Rather than attempting to estimate Base Case production costs for each product sector explicitly, it is assumed that the 1985 Base Case price estimates already reflect these costs, i.e., that the 1985 Base Case forecasts depict a long-run equilibrium situation. This assumption allows much simplification and is not crucial to the analysis because we are interested primarily in the incremental impacts of the regulation.

The demand for each product sector is modeled using demand equations estimated by Data Resources, Inc. and linked with DRI's macroeconomic forecasts over the period of the analysis. The growth rate of demand is the stimulus which leads to corresponding growth in capacity to meet demand at the constant long-run cost.

The interaction between supply and demand is modeled by solving the system of supply and demand equations for each product sector for equilibrium values of price and output for each year of the forecast period.

Supply Curves

The supply curve shows the supply response of the industry to a given price. The analysis of the impacts of new source costs focuses on the long-run response of the industry without being concerned about shorter run adjustments. The key assumption is that investment in new capacity adjusts so that marginal new capacity earns a competitive return on its capital costs. This implies that long-run price is equal to the unit costs of marginal new capacity, including annualized capital costs, both before and after the imposition of treatment requirements. It follows that, in the long-run, incremental costs of compliance are fully passed through in the form of higher prices so that new capacity continues to earn a competitive return. Therefore, both pre- and post-impact supply curves are represented as horizontal lines with marginal cost equal to the full units costs of new capacity.

The supply curve methodology has two major tasks for each product sector:

- o estimate capacity expansion, both overall and new source;
- o estimate unit costs of compliance.

No attempt is made to estimate unit production costs of new capacity explicitly. Instead, it is assumed that the Base Case price forecasts for each product sector for 1985 reflect these full production costs (O&M costs plus annualized capital costs).* This assumption is not crucial for the analysis, since we are mainly interested in the <u>incremental</u> effect of the regulation.

<u>Capacity Expansion</u>. Given the assumption of long-run equilibrium and constant real price and unit cost, capacity grows at the same rate as demand. This growth rate is applied to the 1984 level of capacity in each product sector to determine the required increment to capacity for each year of the period 1985-90. Capacity expansion in year t for product

^{*}These price estimates were derived from the more complex demand/supply methodology used in the 1980 Proposal Document. See Appendix C.

sector j is denoted as DELCAP_{jt}. Only capacity increases due to "greenfield" mills or major alterations of existing plants are assumed to be subject to NSPS/PSNS requirements. Thus, it is necessary to forecast what fraction of new capacity would be classified as a "new source." This is done using information on installation of new machines from the American Paper Institute's (API) capacity forecasts and planned capacity increases in existing plants from the Economic 308 Survey. The estimated share of new capacity in each product sector classified as "new source" is shown in Table 2-2. The estimates presented here have a great deal of uncertainty. Therefore, sensitivity analyses using alternative estimates are given in Section 6. New source capacity for product sector j is

$$NSDELCAP_{jt} = (i-v_{j}) DELCAP_{jt}$$
 (2-1)

where vi is the share of non new source capacity.

<u>Compliance Costs</u>. The compliance costs added to the supply curves are total annual costs per ton. Total annual costs are defined as O&M and energy costs plus annualized capital costs (capital costs multiplied by the capital recovery factor, .22). Unit costs are found by dividing model mill costs by annual production (daily mill capacity x 330 days per year).

Because costs of compliance are defined on the basis of subcategories rather than product sectors, it is necessary to relate capacity expansion in each product sector with specific subcategories. Because announced capacity expansion plans are usually described in terms of product sectors rather than subcategories, a number of assumptions must be made to obtain these estimates. The approach taken is to assume that expansion comes primarily from integrated mill subcategories, and that it follows the current mix of integrated subcategories in each product sector.*

The resulting estimates are given in Table 2-2, which shows the share of new source capacity expansion in each product sector contributed by each subcategory. Note that these shares should be interpreted as shares of new capacity which are subject to new source standards. A preliminary analysis indicated that several other subcategories would contribute new capacity to various product sectors. However, the product sector capacity expansion estimates together with the new source and subcategory share coefficients in Table 2-2 all implied annual additions to capacity for these subcategories which were small (less than 20 percent) relative to their model mill sizes. Therefore, it was deemed unlikely that new source mills in these subcategories would be built. The share coefficients of these subcategories were dropped from Table 2-1 and the shares of the remaining subcategories adjusted accordingly.**

^{*}This distribution is described in detail in the 1980 Proposal Document, pp. 3-24 to 3-28.

^{*}The remaining shares were adjusted upwards by equal percentage amounts so that they summed to unity for each product sector.

Table 2-2. Relationship of Subcategories to Product Sector Capacity Expansion

	New		Fraction of
	Source		Product Sector
	Share of	-	New Source
	Capacity		Capacity Met by
Product	Expansion	Product Sector	Each Subcategory
Paper			
Unbleached Kraft	1.00	Unbleached Kraft & Semi- Chemical	1.00
Bleached Kraft	0	Fine Bleached Kraft & Soda	1.00
Glassine	1 0 1	Papergrade Sulfite	1.00
Spec. Industrial	.21	Fine Bleached Kraft & Soda	1.00
Newsprint	.89	Groundwood: Coarse, Molded, Newsprint	0.80
	11	Deink (Newsprint)	0.20
Coated Printing	.52	Fine Bleached Kraft & Soda	0.56
	. 1	Groundwood: Fine Papers	0.44
Uncoated	•59	Fine Bleached Kraft & Soda	0.73
Freesheet	1 1	Papergrade Sulfite	0.27
Uncoated Groundwood	.51	Groundwood: Fine Papers	1.00
Thin Papers	0	Non-Integrated Lightweight	1.00
Solid Bleached Bristols	0	Fine Bleached Kraft & Soda	1.00
Cotton Fibre	0	Non-Integrated Fine Papers (C)	1.00
Tissue	.82	Non-Integrated Tissue Papers	0.50
		Papergrade Sulfite	0.34
		Deink (Tissue)	0.16

Table 2-2. Relationship of Subcategories to Product Sector Capacity Expansion (continued)

	New		Fraction of
	Source		Product Sector
	Share of	Subcategories Contributing	New Source
	Capacity	New Source Capacity to	Capacity Met by
Product	Expansion	Product Sector	Each Subcategory
<u>Board</u>			
Unbleached Kraft Liner	.82	Unbleached Kraft (Liner) Unbleached Kraft & Semi-	0.71 0.29
	1 1	Chemical	1
Bleached Kraft Liner	0	None	
Bleached Kraft Folding	0	None	
Semi-Chemical Corrugating	.78	Semi-Chemical Unbleached Kraft & Semi- Chemical	0.63
Recycled Liner	0	None	
Recycled Corrugating	0	None	1
Recycled Folding	0 1	None	
Construction Paper & Board	.68	Builder's Paper	1.00
Molded Pulp	Ö	Wastepaper Molded Products Groundwood: Coarse, Molded, Newsprint	0.51 0.49
Solid Bleached Board	0	None	
All Other Board	.46	Unbleached Kraft & Semi- Chemical	1.00
Pulp			
Dissolving	0	Dissolving Sulfite Pulp Dissolving Kraft	0.52 0.48
Market		~	

Source: EPA estimates.

Unit costs for each product sector are weighted averages of the costs for each subcategory. Let:

 $UTAC_i = unit treatment cost for subcategory i (i = 1,..., n)$

a_{ij} = share of subcategory i in new source capacity expansion of product sector j

Then the unit cost for product sector j is

$$\mathbf{UTAC}_{\mathbf{j}} = \sum_{\mathbf{i}=1}^{\mathbf{n}} \mathbf{a}_{\mathbf{i}\mathbf{j}} \mathbf{UTAC}_{\mathbf{i}}$$
(2-2)

The share coefficients are also used to determine capacity expansion in each subcategory, which is the sum of its shares of capacity expansion in each product sector. The total increment to capacity for subcategory i is:

DELCAP_{it} =
$$\sum_{j=1}^{m} a_{ij}$$
 DELCAP_{jt} (2-3)

and the increment of new source capacity is

$$NSDELCAP_{it} = \sum_{j=1}^{m} a_{ij} NSDELCAP_{jt}$$
 (2-4)

Demand Curves

A separate demand curve is estimated for each product sector. The demand curves used in the NSPS methodology are simplified versions of those used in the 1980 Proposal Document. The methodology used to develop the original demand curves is described in Appendix C. The simplified demand curves take the following form:

$$Q_{t} = (c + \sum_{i=0}^{d} i P_{t-i}) (1+s)^{t-T}$$
(2-5)

where:

 Q_t = quantity demanded (thousand tons/year)

 P_{+} = price (cents/lb.)

s = average annual growth rate of demand

T = last year before NSPS takes effect (1984)

Although much simplified, these curves preserve the essential behavioral features of the original demand curves: price elasticity of demand and growth of end-use demand. The values of c and d_i are obtained by inserting the 1984 values for all other variables in the right-hand side of the original demand equation besides the real price terms, setting all the price terms equal to the 1984 level (to be consistent with long-run equilibrium) and solving. The 1984 demand curves are given in Appendix D. The structure of the equation implies that if capacity also grows at rate s, long-run equilibrium is maintained, with price remaining at the real 1984 level and output growing at rate s. This is consistent with the assumptions originally used to develop the capacity expansion forecasts, and provides a convenient baseline against which to measure the impact of treatment costs for new capacity on price and output.

Solution of the Model

The supply and demand curves for each sector are combined to form a product sector model which can be solved to predict the equilibrium paths of price and output over time. The system is closed by assuming the relationship:

$$P_{t} = MC_{t} \tag{2-6}$$

i.e., the competitive assumption of price being equal to long-run marginal cost. The model is started by inputting the initial five values of present and lagged price.

Figure 2-2 shows the determination of base case price and output. The intersection of the demand curve DD and the supply curve SS yields price P and output Q. Figure 2-3 shows the impact of adding treatment costs S'S to the supply curve, causing it to shift upward to line S'S'. The price increase is P'P (equal to S'S) and the change in output is Q'Q.

It is assumed that the reduction in output in 1990 due to the price increase causes an equal drop in cumulative new source capacity expansion over the forecast period 1985-90. This implies that all existing capacity, except for normal retirement, stays open. This is plausible, since price increases while the costs of almost all existing mills do not. Given this, the marginal ton of new source capacity just earns a competitive return while covering the added costs of compliance; any greater capacity expansion would depress price below the required level.

Figure 2-2. Base Case Demand/Supply

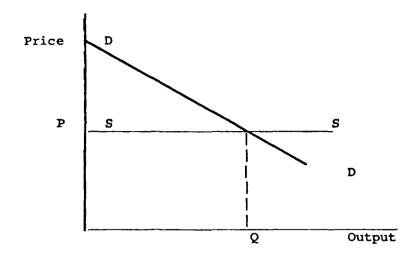
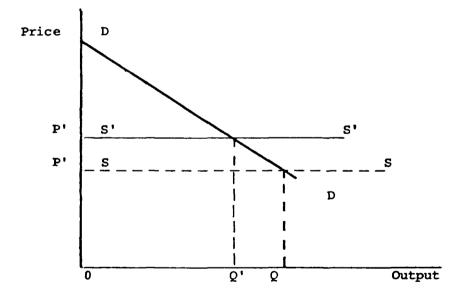


Figure 2-3. Impact of Treatment Costs



Denoting NSCAP*_{i,90} as the cumulative Base Case amount of new source capacity in 1990, the post-impact amount of new source capacity is:

$$NSCAP_{i,90} = NSCAP_{i,90} - Q^{1}Q_{90}$$
 (2-7)

Assuming that new source capacity still grows of rate s over the forecast period, this implies that the 1985 post-impact amount of new source capacity:

$$NSDELCAP_{i,85} = NSCAP_{i,90} \qquad \left(\frac{s}{\frac{6}{(1+s)-1}}\right)$$
 (2-8)

Total Costs of Compliance

Costs of compliance for existing sources are computed by imputing average costs of compliance for each subcategory to individual mills (e.g., for monitoring costs) or by using mill-specific costs computed by EPA. These costs are then summed over all existing mills to determine total costs of compliance.

Total costs of compliance for new sources are found by multiplying total new source capacity (product sector or subcategory) by the relevant value for unit costs of compliance. For example, total annual costs of compliance for subcategory i are:

$$TTAC_{i} = UTAC_{i} \times NSDELCAP_{i}$$
 (2-9)

Total capital costs are determined in the same way.

Capital Availability

The capital availability analysis examines the ability of the industry to finance investments in new capacity and capital costs of compliance for existing and new capacity. The analysis compares the cash flow available in a given year for investment with the total capital costs of normal capacity expansion and the capital and variable costs of compliance with the BAT, PSES, NSPS, and PSNS regulations.

Cash flow for a given product sector is defined as:

$$CASH = (1-t) \times (R-C-RV-B)$$
 (2-10)

where:

t = corporate income tax rate

R = total revenue

C = variable costs

RV = reinvestment (assumed equal to depreciation)

B = interest payments.

It is difficult to obtain estimates of total reinvestment and interest payments for a given product sector. The method used here is to take the 1978 values of these variables for all mills from the Economic 308 Survey, and then to add the imputed amounts for new capacity based on the estimates of new capacity costs and the cost of capital used in this study.

Costs of capacity expansion are obtained by multiplying unit capital costs by the increment to capacity for each product sector in a given year. Unit capital costs are estimated from responses to the 308 Survey. In algebraic terms,

$$TXCAP_{+} = UXCAP \times DELCAP_{+}$$
 (2-11)

where TXCAP_t is total expansion cost, UXCAP the capital cost per ton of new capacity, and DELCAP_t the total increment to capacity in year^t.

Costs of compliance to be met out of cash flow are capital costs of compliance for the year's new source capacity expansion plus total variable compliance costs of all new source capacity already installed, i.e.:

$$CCOST_{t} = DELCAP_{t} (1-v)UCAP + (CAP_{t} - CAP_{T})(1-v)OM + XSTCAP + XSTOM (2-12)$$
where:

CCOST_t = Compliance costs met out of cash flow in year t

T = Last year before NSPS is effective

UCAP = Unit capital costs of compliance

OM = Unit O&M costs of compliance

CAP_t = Total capacity in year t

XSTCAP = Capital costs of compliance for existing sources

XSTOM = O&M costs of compliance for existing sources

Closure Analysis

EPA has estimated compliance costs for individual existing mills, which are compared with estimated mill sales to determine if the impact is significant. In addition, profit and loss statements are developed for mills which also have financial data available from the Economic 308 Survey to determine the effect of treatment costs on their profitability. These results are used to evaluate the results for the other mills using the simpler treatment costs to sales impact ratio.

Comparing the total annual costs of compliance with the annual sales value of the production of a mill gives a rough measure of the size of the economic impact. We assumed that a cost to sales ratio of less than one percent implies a negligible impact, while a ratio of greater than four percent indicates a significant impact, i.e., the possibility of closure. These numbers should only be taken as rough guides, however; in the absence of further information there is no definite cutoff for a significant impact.

Mill sales are estimated as the product of annual production and the average 1985 price (in 1978 dollars) of the products assumed to be produced at the mill. Daily production figures from the Technical 308 Survey are multiplied by an assumed 330 days per year to yield annual production. Product prices are taken from the Base Case estimates.

Financial data from the Economic 308 Survey are available for some mills that submitted surveys directly to EPA. This allows a more detailed analysis of the effects of costs of compliance on mill profitability, and provides a means to check the results of the cruder analysis based on the cost to sales ratio. A profit and loss statement is computed for each mill, showing revenues, variable and fixed costs, margin (revenues less variable costs), after tax earnings, and cash flow. The margin indicates whether the mill is covering its variable costs of production; if not it may close. After tax earnings and cash flow indicate whether the mill is covering its fixed costs and earning the required rate of return. The effect of treatment costs on these measures is examined.

Although the methodology is very simple, some inconsistencies exist because the data come from different sources. The source of the Base Case financial estimates is, as mentioned above, the Economic 308 Survey, while incremental treatment costs are estimated based on the Technical 308 Survey. Estimates of production vary between the two sources, and have to be adjusted to make meaningful comparisons. The basic strategy adopted is to put all costs on a per ton basis.

Employment and Indirect Effects

Employment Impacts

Changes in output also cause changes in employment relative to the Base Case. (At least some of this loss is offset due to increased purchases and investment in other industries.) Rough estimates of these employment changes can be obtained by multiplying the change in the value of output (sales) by average sales per employee figures. The change in sales is obtained by multiplying the change in output by the Base Case average price for each product sector. (Employment increases associated with costs of compliance are not counted.) Average sales per employee are obtained for general pulp, paper and paperboard categories, based on 1977 U.S. Census of Manufactures data on total employment and sales:

Ph. . . . 1

	Value of Shipments (millions \$)	Total Employment (1,000)	Sales Employee (\$1,000/employee)
Pulp and paper	14,679	143.9	102
Paperboard	7,114	68.3	104

These figures are adjusted to 1978 dollars by multiplying the ratios by the percent change in the GNP deflator from 1977 to 1978, 7.3 percent. No adjustment is made for real productivity changes between 1977 and 1985.

In mathematical terms, for a given product sector:

dEMP = dSALES/LPROD

(2-13)

where:

EMP = Employment in product sector
LPROD = Average sales/employee
SALES = PO

and the prefix "d" denotes a change due to the Regulation.

These numbers have a number of weaknesses. Sales per employee may vary significantly for different kinds of products. There is a balancing effect, however. Large mills tend to have low employee per ton ratios, but also low value per ton products, and vice versa for small mills. Therefore, the ratio-of-sales to employees may vary less. New capacity tends to be more capital intensive than existing capacity, so using averages based on existing mills will underestimate the sales/employment ratio, and hence overestimate employment impacts for new source regulations.

Indirect Effects on Earnings and Employment

Direct impacts from pollution control regulations such as output reductions can be expected to have indirect effects, arising from reduction in demand for inputs and reductions in consumption because of both direct and indirect losses in earnings. Input/output analysis provides a straightforward framework for accounting for these indirect effects as long as the direct effects are small and a number of other important limitations are recognized.*

The measure of net impact used by the Bureau of Economic Analysis (BEA) and adopted here is earnings, defined as the sum of wage and salary income, other labor income, and payments to proprietors. It does not include returns to capital.** The impact on earnings can be calculated by multiplying the

^{*}See U.S. Water Resources Council, <u>Guideline 5: Regional Multipliers</u> (Industry Specific Gross Output Multipliers for <u>BEA Economic Areas</u>) prepared by Regional Economic Analysis Division, Bureau of Economic Analysis, U.S. Department of Commerce, Washington, D.C., January 1977.

^{**}This is a more reasonable assumption for regional impact analysis since owners of capital are likely to be outside the region. Use of this measure would underestimate impacts at the national level. The extent of this error is unclear since it depends on the effect of changes in wealth on consumption. These effects are likely to be less than those of earnings on consumption.

demand change in each sector by the ratio of earnings to gross output in that sector and then summing earnings changes over sectors.

This procedure has been used by BEA to calculate a ratio of change in total earnings to changes in final demand for the "paper and related

products" industry, i.e.,

This number includes direct earnings changes. Deducting average industry value added per dollar final sales of .48 yields the indirect earnings multiplier:

This must be taken with some caution, because it represents a national average. However, it was not feasible to use state-specific gross output multipliers to obtain similar earnings/final demand ratios for each state. First, doing so would underestimate impacts, since state multipliers only capture indirect impacts in that state. Therefore, summing over state impacts would not yield the national impact because out-of-state impacts would not be captured. Second, the only existing complete set of state multipliers is very outdated. More recent work on a few states indicates that those multipliers are off by as much as 30 percent.*

The total indirect earnings impact of a change in output is just:

$$d$$
 INDEARN = .40 x d SALES (2-16)

where

INDEARN = indirect earnings.

Indirect employment impacts can be calculated from regional employment/earnings ratios for the indirect impacts. The formula is:

$$dINDEMP = dINDEARN \times INDLPROD$$
 (2-17)

where INDLPROD is a national average value for the employment/earnings ratio.

This approach does have a number of limitations. Output in other sectors may expand because of substitution. Second, the use of a single national

^{*} Private communication, Joseph Cartwright, BEA.

earnings/final demand ratio ignores regional differences in costs and input mixes. Finally, the effects of changes in wealth on consumption have been ignored, thereby underestimating impacts somewhat.

Small Business Analysis

The regulatory Flexibility Act of 1981 requires agencies to conduct a small business analysis to determine whether a substantial number of small entities (in this case, paper mills) will be significantly affected. If so, a formal Regulatory Flexibility Analysis is required. The method used is to classify all mills in the data sample as either large or small and then to compare the distribution of impacts on mills belonging to the two sets. The impacts include the number of mills with compliance costs, the distribution of the costs-to-sales ratio and the number of closures.

The Small Business Administration (SBA) provides a general definition of a small business as a concern

" which is independently owned and operated and which is not dominant in its field of operation. In addition to the foregoing criteria, the Administration (of the SBA), in making a detailed definition, may use these criteria, among others: number of employees and dollar volume of business"*

To fulfill the need for additional specificity, the SBA has published specific guidelines for identifying small businesses in various business activities including manufacturing, based on the number of employees. The most relevant set of guidelines for the small business analysis is given in the Code of Federal Regulations, Title 13, Section 121.2-10 (definition of small business for SBA loans). For companies in SIC group 2621 (paper mills, except for building paper mills) the SBA defines a small firm as one with fewer than 750 employees.

For the small business analysis, we believe that a cutoff figure of 750 employees is too high. Based on 1977 U.S. Census of Manufactures data, the average number of employees per mill for paper mills is 349.** Given the skewed distribution of mill sizes, with most mills smaller than the average size, the SBA definition would include well over half the number of mills in the industry. The analysis is primarily concerned with small firms with

^{*} Small Business Act, Section 3.

^{**} U.S. Department of Commerce, <u>1977 Census of Manufactures: Paper Mills Except Building Paper: Preliminary Report</u>, November 1977, p. 2.

limited resources or those which would face barriers to entry due to regulation. Such criteria are not likely to apply to such a large number of mills. Because the pulp and paper mills tend to be capital intensive, we believe that the employee criterion is inappropriate. Because production is a better indication of size, we have elected to use annual revenues as the basis of our small business definition.

In light of these considerations, we have defined small businesses to be mills having less than \$10 million in annual sales. Based on data from the U.S. Census of Manufactures and the Economic 308 Survey, this definition covers about 20 percent of all mills in the Pulp, Paper and Paperboard Industry.

Section 3

Industry Structure, Financial Profile, Pricing

Industry Structure

This section provides a description of the Pulp, Paper and Paperboard Industry.* Attention is given to productive and financial characteristics relevant to the economic analysis.

The general structure of the industry was analyzed in terms of 26 product sectors. A single mill can have production in more than one product sector. Detailed descriptions of each of these product sectors is presented in Volume II of the 1980 Proposal Document.

A number of important product sector characteristics were found to be associated with the overall production level. The small volume producers are: Glassine and Greaseproof, Cotton Fibre, Special Industrial, and Thin Papers. The median mill size for these sectors range from about 50 to 100 tons per day. They tend to be older mills, located near urban areas and in the Northeast or North Central regions. Many produce specialized products. Several suffer from competition from plastics or other papers. In general, productivity growth has been low, and expansion plans are minimal.

Medium volume paper producers are Solid Bleached Bristols, Uncoated Groundwood, and Bleached Kraft Paper. The median mill size ranges from about 420 to 550 tons per day. These mills tend to have somewhat newer capital stock and more widespread regional distribution than the smaller, specialty mills. Their productivity growth rates are moderate with some mills planning expansion.

Large volume paper producers are Uncoated Freesheet, Coated Printing, Unbleached Kraft Paper, Newsprint, and Tissue. The median mill size ranges from 140 to 890 tons per day. These firms tend to be publicly owned and multi-mill. The mills are generally new, with high productivity growth rates and large planned expansions.

Paperboard producers are grouped on the basis of furnish as well as size. Recycled material-based paperboard includes: Molded Pulp Products (small volume), Recycled Corrugating Medium and Recycled Linerboard (medium volume), and Recycled Foldingboard and Construction Paper and Board (large volume). Median mill size ranges from about 70 to 190 tons per day. Compared to virgin wood-based paperboard, recycled-based firms tend to have a higher degree of private ownership and, except for Construction Paper and Board, their economic future appears less promising. Recycled-based mills tend to be older, and to be located in the Northeast and North Central regions of the country, near their fiber suppliers.

Wood-based paperboard includes: Bleached Kraft Linerboard (small volume), Bleached Kraft Foldingboard and Solid Bleached Board (medium volume), and Unbleached Kraft Linerboard and Semi-Chemical Corrugating

^{*}See the 1980 Proposal Document for a more detailed description.

(large volume). The median mill size ranges from about 860 to 1,600 tons per day. These mills primarily are located in rural areas of the Southeast. They tend to be new, with high productivity growth rates and large expansion plans.

Only two pulp product sectors were considered in this study:
Dissolving Pulp and all other Market Pulp. Dissolving Pulp is treated
separately since it is a highly specialized product with uses that are not
connected to the rest of the paper industry. These mills have a median
size of about 640 tons per day, and primarily are located in the Southeast
and the Northwest. They face decreasing demand, have experienced high productivity growth and do not plan to expand. Market Pulp is any other pulp,
such as Bleached Kraft Pulp, which is not used in the production of paper
or paperboard by the firm manufacturing it but is purchased by another
firm. These mills have a median size of about 890 tons per day, and are
located primarily in the Southeast. The ages of the mills vary with the
processes used. Expansion plan data was not available.

Product sectors vary in terms of degree of integration from pulp to papermaking. For purposes of this economic analysis, mills are classified into three categories: integrated, nonintegrated and secondary fiber. In general, the degree of integration is related to the value of the end product. Mills producing low-price-per-unit products are usually integrated, while mills making specialized, high value products frequently are nonintegrated. Integrated mills are usually located in rural areas, while nonintegrated and secondary fiber mills tend to be located in urban areas.

This analysis divides the United States into five regions. While the Northeast has more mills than any other region, the Southeast has more capacity. Also, more investment has been taking place in the Southeast than in any other region.

The United States clearly dominates world production and consumption of pulp, paper and paperboard products. However, over the past several years, U.S. production as a percent of world production has been declining slowly. Given the size of our industry, our relatively low-cost timber supply, and current expansions, the U.S. can be expected to maintain its major role in world production levels.

Research and development has never been a major activity for this industry. On average, it allocates about 0.7 percent of its sales revenues to this area. Research funds are divided between process development, including pollution control, and product development. The most commercially attractive innovations in the future are likely to be those which reduce fiber requirements, effluent loads or energy requirements. However, new technologies related to product development, such as fluff pulp, air layering, and supercalendaring have recently led to new products.

Financial Profile

The Pulp, Paper, and Paperboard Industry entered 1980 expecting a major downturn along with the rest of the U.S. economy. Data Resources, Inc. predicts a drop of 3.5 percent in total U.S. paper and board production in 1980, but expects the future to be very good. The general financial performance of paper and allied industries during the last several years has been better than that during the late 1960's and early 1970's.

One of the distinguishing characteristics of this industry is the high level of capital investment required. A majority of the capacity expansion has occurred at existing facilities as opposed to greenfield mills which tend to be more expensive. Much of this expansion has been financed internally.

Using data compiled by Standard and Poor Corporation, the financial condition of various firms and the different subcategories were analyzed in terms of long-run, non-liquid asset ratios. Twelve firms which have high ratios of net income to total assets were compared with ten firms which have low ratios and seventeen small firms. The high ratio firms tend to be less dependent on paper sales than the low ratio firms, and are more likely to be producers of paper as opposed to board. The high and low ratio groups have nearly the same ranking in terms of total sales. While a few of the small firms are clearly in financial trouble, small firms are not necessarily weak firms.

Subcategories were compared in terms of three ratios: working capital to total assets, investment in the past five years to fixed assets, and genera, sales and administrateve expenditures to cost of goods sold. Working capital as a percent of total assets tends to be highest for small and/or secondary fiber mills and nonintegrated mills. Generally, sales and administrative expenditures as a percent of cost of goods sold also tend to be high for mills producing highly differentiated products and for secondary fiber and nonintegrated mills, although this relationship is less strong. Investment over the last five years as a percent of fixed assets tends to be higher for integrated mills, with both large-mill and small-mill subcategories experiencing heavy investment.

Pricing

This section addresses the question of how the pricing behavior of the Pulp, Paper and Paperboard Industry might affect NSPS capacity expansion. A review of the history of price and cost shows that a key factor in industry pricing is the capacity utilization rate for the industry. When capacity utilization is 92 percent or greater, the industry is usually able to raise prices faster than costs increase.

Demand conditions have an important effect on the ability of the industry to pass cost increases through to customers. In general, consumption is

strongly related to the overall level of business activity of the economy. Among the exceptions to this are Unbleached Kraft, Uncoated Groundwood and Solid Bleached Board.

The structure of the pulp and paper industry combines both competitive and oligopolistic characteristics. In general, the industry can be described as a commodity industry with minimal product differentiation. The Dissolving Pulp, Molded Pulp, Uncoated Groundwood and Tissue sectors are fairly highly concentrated. Most of the Board sectors have a low concentration and consist of a large number of firms.

Section 4

Effluent Control Guidelines

Introduction

This section describes the basis for the various control options considered in the analysis of BPT, BAT, PSES, NSPS, and PSNS effluent guidelines for the control of toxic and conventional pollutants.*

Option Descriptions

Best Available Technology Economically Achievable (BAT) Effluent Limitation

The toxic pollutants addressed by BAT technologies include the 124 "priority pollutants" designated by EPA. For the Pulp, Paper and Paperboard Industry, only three priority pollutants will be controlled under the BAT regulations: pentachlorophenol, trichlorophenol, and zinc. For each pollutant, the costs of compliance are zero except for monitoring costs.

Pentachlorophenol and Trichlorophenol Control. BAT effluent limitations are for the control of the toxic pollutants trichlorophenol and pentachlorophenol. Substitution to the use of slimicides and biocides not containing chlorophenolics is the basis of BAT limits for these compounds. Based on inquiries to chemical suppliers, no definable cost differences will result from this substitution.

Zinc Control. BAT effluent limitations are set to control the discharge of zinc from mills in the three groundwood subcategories. The technology basis for controlling zinc under BPT was precipitation with lime. The technology actually employed at mills in these subcategories was the substitution of the bleaching chemical zinc hydrosulfite with sodium hydrosulfite. However, since the BPT effluent limitation for zinc and the technology basis for zinc control for the groundwood subcategories are identical to BAT, there are no incremental costs associated with implementation of this option.

Pretreatment Standards for Existing Sources (PSES) and Pretreatment Standards for New Sources (PSNS)

Pretreatment standards for existing and new indirect discharging sources are the same. Three priority pollutants are controlled: pentachlorophenol, trichlorophenol, and zinc.

^{*}See the EPA Development for a full description of the controls for individual subcategories.

Pentachlorophenol and Trichlorophenol Control. Pentachlorophenol and trichlorophenol were considered for control under PSES and PSNS. Substitution to the use of slimicides and biocides not containing chlorophenolics is the basis of PSES and PSNS limits for these compounds. Based on inquiries to chemical suppliers, no definable cost differences will result from this substitution. There will be no monitoring costs.

Zinc Control. The toxic pollutant zinc can be effectively controlled through the substitution of the bleaching chemical sodium hydrosulfite for zinc hydrosulfite. PSES and PSNS zinc limitations are established for the three groundwood subcategories that have been known to utilize zinc hydrosulfite for bleaching (groundwood-thermo-mechanical, groundwood-CMN papers, and groundwood-fine papers). There will be monitoring costs.

New Source Performance Standards (NSPS)

For NSPS, the pollutants regulated will be pentachlorophenol, trichlorophenol, zinc, and conventional pollutants (BOD₅ and TSS). For the first three priority pollutants, the control is based on chemical substitution as in the BAT, PSES and PSNS regulations.

Pentachlorophenol and Trichlorophenol Control. NSPS effluent limitations are set for the control of the toxic pollutants trichlorophenol and pentachlorophenol. Substitution to the use of slimicides and biocides not containing chlorophenolics is the basis of NSPS limits for these compounds. Based on inquiries to chemical suppliers, no definable cost differences will result from this substitution. There will be no monitoring costs.

Zinc Control. The toxic pollutant zinc can be effectively controlled through the substitution of the bleaching chemical sodium hydrosulfite for zinc hydrosulfite. NSPS zinc limitations are established for the three groundwood subcategories.

Conventional Pollutant Control. Conventional pollutant effluent limitations are established under NSPS. Two options were considered in setting final NSPS limitations. See Final EPA Development Document for a complete description of these options. EPA selected NSPS Option 2.

Section 5

Economic Impact Analysis

Introduction

This section presents the results of the economic analysis of the Regulation described in Section 4. Results for the following parts of the analysis are included:

- o Base Case Forecast: Price, output, cash flow and capacity expansion for 1985; average growth rates of output and capacity; cumulative capacity expansion 1985-90;
- o BAT Impacts: Costs of compliance;
- o PSES Impacts: Costs of compliance;
- o PSNS Impacts: Costs of compliance;
- o NSPS Impacts: Costs of compliance, effects on price, output, and capacity expansion;
- O Capital Availability: Effect of compliance costs on ability of industry to finance new investment out of current cash flow:
- o Employment and Indirect Impacts: Effects of output changes on employment, non-industry earnings, and non-industry employment;
- o Small Business Analysis.

The assessment of monitoring costs in this analysis is significantly overstated and should be disregarded. The analysis and pertinent tables estimate costs if all plants monitor for trichlorophenol and pentachlorophenol to check compliance with BAT, NSPS, PSES and PSNS. However, the regulation provides that monitoring is not required if mills do not use chlorophenolic—containing slimicides and biocides. Since most, if not all, mills are expected to comply with the regulation by using other substitute biocides, little or no monitoring costs are expected to be incurred.

Base Case Forecast

This section presents a summary of the Base Case to provide a reference point for the results of the impact analysis given in the following sections. The Base Case describes the industry both in terms of product sectors and subcategories. Table 5-1 presents the Base Case forecasts of price, output, cash flow and capacity expansion in 1985, as well as the average growth rate of output, cash flow and capacity over the period 1985-90 and cumulative capacity expansion 1985-90. Given the assumption of long-run equilibrium which underlies the analysis, and assuming that real costs do not change, prices in real terms remain constant over the forecast period.

Capacity increases due to "greenfield" mills or major alterations of existing plants were assumed to be subject to NSPS/PSNS requirements. Thus it was necessary to forecast what fraction of new capacity would be classified as a "new source." This was done using information on installation of new machines from the American Paper Institute's (API) capacity

Table 5-1. Summary of Base Case Forecast, 1985-90: Product Sectors

	_	_	_	-		Cumulative		Fraction of
		Capacity	_	Growth		Capacity	Cash	capacity
Product Sector	Price	Expansion	Output,	Rate of	Output,	Expansion,	Flow,	classified
	(1978	(1985	1985	Output	1990	1 (1985-90)	1985	48 DEV
_	1\$/ton)	1000 t/y)	(1000 t)	2	(1000 t)	(1000 t)	(MI11 S)	Bource
								(1-v)
Paper								
Unbleached Eraft	296.	92.0	4511	7	4995	576	229.0	1.00
Bleached Kraft	350.	11.1	639	-	672	=	-12.3	0.00
Glassine	874.	2.4	201	-	211	12	9.6	0.00
Spec. Industrial	942.	20.4	591	~	669	129	107.4	۲.
Nevaprint	298.	381.1	6184	9	8392	2590	224.0	68.
Coated Printing	602.	172.1	6130	•	7054	1097	569.4	.52
Uncoated Freesheet	578.	284.4	9246	•	10781	1820	1356.6	.59
Uncoated Groundwood	474.	105.4	2021	ø	2705	788	196.0	.51
Thin Papers	660.	0.0	4 31	•	117	0.0	61.5	0.00
Solid Bl. Bristols	484.	11.4	1111		1178	89	100.9	0.00
Cotton Fibre	1486.	0.0	121	0	121	0.0	23.1	0.0
Fissus	954.	54.9	4983	-	5267	338	1197.7	-82
Postd								
Unbl. Kraft Liner.	230.	684.6	17622	•	21437	4496	542.7	.62
Bl. Kraft Liner.	766.	4.5	134	~	155	25	-15.1	0.00
11. Kraft Polding	4 38.	46.7	2267	7	2510	290	105.	0.00
Semi-Chem. Corr.	216.	232.9	5849	-	11.11	1503	174.5	۲.
Recycled filner	176.	12.8	787	-	196	90	13.1	0.0
Macycled Corr.	208.	\$1.3	1510	5.6	1820	374	57.1	0.0
Acycled Folding	354.	66.7	3037	~	3353	383	134.7	0.00
Constr. Paper 6 Boar	rd 238.	74.7	5750		6133	459	392.0	.32
tolded Pulp	!	0.0	!	•	:	0.0	:	0.0
Solid Bl. Soard	464.	21.9	2049		2160	133	158.9	7.
All Other Board	280.	67.3	4033	0	4215	249	400.8	9.
Pulp								
Dissolving	356.	0.0	1406	0	1406	0.0	39.7	0.00
Market	ł	0.0	i	0	:	:	į	:
Total	394.	2398.2	80320	2.8	19616	15464	6066.4	

Source: Meta Systems estimates.

forecasts and planned capacity increases in existing plants from the 308 Survey. The estimated share of new capacity in each product sector classified as "new source" is shown in Table 5-1. The estimates presented here have a great deal of uncertainty. Therefore, sensitivity analyses are given in Section 6.

Because costs of compliance are defined on the basis of subcategories rather than product sectors, and because the bulk of the analysis focuses on new capacity, it is necessary to relate capacity expansion in each product sector with specific subcategories. The methodology for doing this was described in Section 2. Table 5-2 shows the resulting cumulative 1985-90 value of capacity expansion for all capacity and for new sources alone and the annual rate of capacity growth over the period for each subcategory.

BAT Impacts

Toxic pollutants regulated by BAT technologies for the industry are pentachlorophenol, trichlorophenol, and zinc. There are no expected direct costs of compliance associated with controls for these pollutants because substitution of the chlorophenols with other biocides and slimicides is not expected to entail higher costs, and the zinc controls for groundwood subcategories are identical to those for BPT.

Nevertheless, mills may face monitoring costs for these pollutants if they do not certify that they do not use chlorophenols. Monitoring costs for each subcategory are independent of the size of the mill. The costs include shipping and testing for each relevant priority pollutant. The cost estimates for each subcategory (assuming that all mills must monitor) are shown in Table 5-3,* and vary from \$16,500 to \$26,000 per year, depending on the pollutants present. Total BAT costs of compliance for monitoring were estimated based on the number of direct discharger mills in each subcategory contained in the Economic 308 Survey. (Self-contained mills were excluded, since they have no discharges.) A total of 356 direct dischargers was obtained. This count may not be completely up to date, but should give a good approximation. Total annual costs of compliance are estimated to be \$6.25 million. See Table 5-4.

Although these costs are insignificant for large mills, they may cause impacts on smaller mills. The size distribution of mills was investigated in the 1980 Proposal Document.** The product sectors with the smallest median size mills are Glassine and Greaseproof, Cotton Fiber, Special Industrial, and Thin Papers. The small size of such mills tends to be offset by the high unit value of their products, ranging, on average, from 660 to 1486 \$/ton. For example, the median size of mills producing

^{*}The values shown here are the upper bounds of ranges, to give the most conservative estimate.

^{**}See the 1980 Proposal Document, Section 3.

Table 5-2. Summary of Base Case Forecast, 1985-90: Subcategories

1	Ex	ulative Capacity pansion tons/year)
<u>Subcategory</u>	Total	New Source
Integrated !		ŀ
Dissolving Kraft	0.0	0.0
Market Bleached Kraft	0.0	0.0
BCT Bleached Kraft	527.9	0.0
Fine Bleached Kraft and Soda	2011.0	1099.2
Unbleached Kraft (Linerboard)	3123.8	2563.3
Unbleached Kraft (Bag)	348.1	0.0
Semi-Chemical	973.3	758.8
Unbleached Kraft and Semi-Chem.	2256.0	2260.8
Dissolving Sulfite Pulp	0.0	0.0
Papergrade Sulfite	614.3	392.0
Groundwood-Thermomechanical	0.0	0.0
Groundwood CMN	2043.5	1842.3
Groundwood Fine Papers	1231.7	633.3
Misc. Integrated Mills	0.0	0.0
Secondary Fiber		
Deink (Fine Papers)	0.0	0.0
Deink (Newsprint)	531.6	472.9
Deink (Tissue)	50.6	44.3
Tissue From Wastepaper	0.0	0.0
Paperboard From Wastepaper (Noncorr.)	0.0	0.0
Paperboard From Wastepaper (Corr.)	1219.0	0.0
Wastepaper Molded Products	0.0	0.0
Builders Paper and Roofing Felt	298.6	147.0
Misc. Secondary Fiber Mills	0.0	0.0
Nonintegrated		
Nonintegrated Fine Papers (Noncotton)	43.4	0.0
Nonintegrated Fine Papers (Cotton)	0.0	0.0
Nonintegrated Tissue Papers	151.8	138.4
Nonintegrated Lightweight	0.0	0.0
Nonintegrated Filter and Nonwoven	39.9	0.0
Nonintegrated Lightweight Elec. All.	0.0	0.0
Nonintegrated Paperboard	0.0	0.0
Misc. Nonintegrated Mills	0.0	0.0
Total	15,464.0	10,352.0

Table 5-3. BAT and NSPS Toxic and Non Conventional Pollutant
Monitoring Costs at Direct Discharging Mills

	Cost	to Mill	(\$1000/y	r)	Total Cost
	1		1	1	per Unit
	PCP/TCP	Zinc	l	l 1	Capacity
Subcategory	Analysis	Analysis	Shipping	Total	(\$/ton per yr)
Integrated					
Dissolving Kraft	13		3.5	16.5	.05
Market Bleached Kraft	13		3.5	16.5	.07
BCT Bleached Kraft	13		3.5	16.5	.10
Fine Bleached Kraft & Soda	13		3.5	16.5	.07
Unbleached Kraft (Linerboard)	13		3.8	16.8	.10
Unbleached Kraft (Bag)	13		3.8	16.8	.05
Semi-Chemical	13		13	26	.16
Unbleached Kraft and Semi-Chem.	13		3.8	16.8	.03
Dissolving Sulfite Pulp	13		12	25	.15
Papergrade Sulfite	13		12	25	.10
Groundwood: Thermo-Mechanical	13	0.8	3.8	17.6	.11
Groundwood: Coarse, Molded, Newsp.	13	0.8	3.8	17.6	.11
Groundwood: Fine Papers	13	0.8	3.8	17.6	.11
Secondary Fiber					
Deink (Fine Papers)	13		3.8	16.8	.10
Deink (Newsprint)	13		3.5	16.5	.10
Deink (Tissue)	13		3.8	16.8	•51
Tissue from Wastepaper	13		3.8	16.8	5.09
Paperboard from Wastepaper					
Non-corrugating Furnish	13		3.8	16.8	•51
Corrugating Furnish	13		3.5	16.5	.10
Wastepaper Molded Products	13		3.8	16.8	1.02
Builders Paper & Roofing Felt	13		3.8	16.8	.68
Nonintegrated					
Nonintegrated Fine Papers					
Non-cotton Furnish	13		3.5	16.5	.20
Cotton Furnish	13		3.5	16.5	1.67
Nonintegrated Tissue papers	13		3.5	16.5	1.00
Nonintegrated Lightweight	13		3.5	16.5	1.00
Nonintegrated Filter & Nonwoven	13		3.5	16.5	2.00
Nonintegrated Lightweight					
Electrical Allowance	13		3.5	16.5	1.00
Nonintegrated Paperboard	13		3.5	16.5	1.00

Note: Costs were chosen so as to be high estimates of the likely cost. In every case the upper limit of a range of costs was used. When a subcategory had model mills of different sizes, the smallest one was used in computing per capacity cost.

Table 5-4. Results of BAT and PSES Analysis

	l BAT		PSES
Estimated Number of Mills With Costs Monitoring Zinc Control	356 0		229 1
Total Costs of Compliance (Millions of 1978 \$)		otal nnual Cap:	Total
Monitoring Costs Zinc Control	0.0		.0 0.91 .0 0.02
Total	40.06	6.25 0	.0 0.93
Distribution of Mill Treatment Cost to Sales Ratio			
0-1% 1-2% 2-4%	356 0 0		229 0 0
>48*	0		0

^{*}Indicates significant impact.

Special Industrial Papers is 58 tons/day and the average price \$942/ton. Assuming 330 operating days per year, this yields an annual sales value of \$18.0 million per year. The highest monitoring costs for groundwood mills are \$16,700 per year, or about .1 percent of sales. Put another way, if impacts were to be significant, say four percent of sales, sales would only be \$417,500 per year, implying a production rate of only 1.27 tons per day. Therefore, monitoring costs alone are not judged to have significant impacts.

PSES Impacts

Three priority pollutants are controlled: pentachlorophenol, trichlorophenol and zinc. No additional costs are expected to occur due to the substitution of other biocides and slimicides for the chlorophenols. Zinc limitations apply to the three groundwood subcategories. One indirect discharger groundwood mill has been identified as using zinc hydrosulfite for bleaching. The cost of substitution of sodium hydrosulfite at this mill has been estimated by EPA to be \$23,000 per year. However, because annual sales of this mill are around \$10.0 million per year (implying a cost/sales ratio of .23 percent), this impact is not judged to be significant.

As with the BAT regulation, all indirect dischargers may be subject to Zonitoring costs for priority pollutants if they do not certify that they do not use chlorophenols. The annual costs for mills in each subcategory are shown in Table 5-5. The estimated costs per mill range from \$3,800 to \$7,400 per year, depending on the pollutants present. These costs are significantly lower than those for direct dischargers. Therefore, the impact is not judged to be significant. Based on the Economic 308 Survey, 229 indirect discharger mills are assumed to bear monitoring costs, with total annual costs of compliance of \$910,000. Including the zinc mill, total annual costs of PSES are \$933,000. See Table 5-4.

PSNS Impacts

Pretreatment standards for new indirect dischargers are the same as those for existing sources. Monitoring costs of compliance for mills in each subcategory are shown in Table 5-5. It is difficult to determine the share of new capacity which will be classified as indirect discharging. As a broad generalization, most new capacity is occurring in the Southeast, Northwest and North Central areas, where direct dischargers predominate. As a conservative assumption, all new capacity is assumed to be classified as direct discharging.

Table 5-5. PSES and PSNS Toxic and Nonconventional Pollutant
Monitoring Costs of Indirect Discharging Mills

	lCos	st to Mill	(\$1000/yr)		Total Cost
	1	1	1	1	per Unit
	PCP/TCP	Zinc	ł	1	Capacity
Subcategory	Analysis	Analysis	Shipping	Total	(\$/t per yr)
Integrated					
Dissolving Kraft	3		0.8	3.8	.01
Market Bleached Kraft	3		0.8	3.8	.02
BCT Bleached Kraft	3		0.8	3.8	.02
Fine Bleached Kraft & Soda	3		0.8	3.8	.02
Unbleached Kraft (Linerboard)	3		0.9	3.9	.02
Unbleached Kraft (Bag)	3		0.9	3.9	.01
Semi-Chemical	3		0.9	3.9	.02
Unbleached Kraft and Semi-Chem.	3		0.9	3.9	.01
Dissolving Sulfite Pulp	3		0.8	3.8	.02
Papergrade Sulfite	3		0.8	3.8	.02
Groundwood: Thermo-Mechanical	3	0.8	3.6	7.4	.04
Groundwood: Coarse, Molded, Newsp.	3	0.8	3.6	7.4	.04
Groundwood: Fine Papers	3	0.8	3.6	7.4	.04
Secondary Fiber					
Deink (Fine Papers)	3		0.9	3.9	.02
Deink (Newsprint)	3		0.8	3.8	.02
Deink (Tissue)	3		0.9	3.9	.12
Tissue from Wastepaper	3		0.9	3.9	1.18
Paperboard from Wastepaper					
Non-corrugating Furnish	3		0.9	3.9	.12
Corrugating Furnish	3		0.8	3.8	.02
Wastepaper Molded Products	3		0.9	3.9	.24
Builders Paper & Roofing Felt	3		0.9	3.9	.16
Nonintegrated					
Nonintegrated Fine Papers					
Non-cotton Furnish	3		0.8	3.8	.05
Cotton Furnish	3		0.8	3.8	.38
Nonintegrated Tissue papers	3		0.8	3.8	.23
Nonintegrated Lightweight	3		0.8	3.8	.23
Nonintegrated Filter & Nonwoven	3		0.8	3.8	.46
Nonintegrated Lightweight					
Electrical Allowance	3		0.8	3.8	.23
Nonintegrated Paperboard	3		8.0	3.8	.23

Note: Costs were chosen so as to be high estimates of the likely cost. In every case the upper limit of a range of costs was used. When a subcategory had model mills of different sizes, the smallest one was used in computing per capacity cost.

NSPS Impacts

Costs of Compliance

Pollutants subject to NSPS controls are pentachlorophenol and trichlorophenol (PCP/TCP), zinc, and conventional pollutants BOD5 and TSS. Substitution of other biocides and slimicides for pentachlorophenol and trichlorophenol is judged to result in no higher costs, except for monitoring. Control of zinc by substitution of sodium hydrosulfite for zinc hydrosulfite imposes added costs (including monitoring) on the three groundwood subcategories. Model mills costs for zinc control are shown in Table 5-6.

Control of conventional pollutants also imposes costs. Although only one level of control of conventional pollutants is considered in this analysis, EPA considered two options for NSPS. The two options for conventional pollutants are:

- (1) Effluent limitations obtained by existing best performing mills;
- (2) Effluent limitations obtained by production process control and end-of-pipe biological treatment, except for non-integrated subcategories.

These costs are shown in Tables 5-7 and 5-8, respectively.

The above costs for PCP/TCP, zinc, and conventional pollutant control are combined to define two economic options whose impacts are to be analyzed. The definitions of the options are given in Table 5-9. The inclusion of only twenty percent of zinc and conventional pollutant control costs in the NSPS options reflects an adjustment for control costs which can be ascribed to BPT rather than NSPS regulations. In other words, eighty percent of the control costs is assumed to go simply to meeting the BPT standards.

Tables 5-10 through 5-11 show total costs and cost per ton of compliance for each NSPS option for model mills in each subcategory. All costs are in 1978 dollars. In some cases, EPA estimated costs for more than one mill size or configuration in each subcategory. The costs presented here are those corresponding to the size or configuration with the highest unit compliance costs, e.g., generally the smallest mill size. Total annual costs are the sum of variable costs and capital costs multiplied by the capital recovery factor .22. Unit costs are calculated assuming 330 operating days per year for each mill.

Table 5-6. Cost Estimates for NSPS and PSNS Zinc Control

Subcategory	 Mill Size (ton/day)(l)	 <u>Sodium Hydros</u> (kg/kkg)(2)	ulfite Used (kkg/yr)	Cost Increase Due to Substitution (\$1000/yr)
Groundwood-Thermo- Mechanical	500	1.0	158.9	63.0
Groundwood-CMN Papers	500	3.7	594.6	232.6
Groundwood-Fine Papers	500	6.7	1,073.8	422.6

⁽¹⁾ Multiply by 0.907 to obtain kkg/d.

Note: Costs are presented in year 1978 dollars; ENR index = 2683.

⁽²⁾ Multiply kg/kkg by 2 to obtain 1b/t.

Table 5-7. Cost Estimates for NSPS Conventional Pollutant Control Technical Option A

			Cost (\$1000)		Cost (\$1000/yr)	(r)
	Mill Size	Treatment				
Subcategory	(t/d)(1)	System(2)	Capital	O&M	Energy	Total(3)
Dissolving Kraft	1000	CS	33102	3371	1865	12518
Market Bleached Kraft	750	CS	21834	1742	829	7375
BCT Bleached Kraft	200	CS	17699	1439	665	2998
Alkaline-Fine(4)	750	CS	20233	1983	687	7121
Unbleached Kraft Linerboard Bag	500 1000	SS SS	8635 14057	738 11 4 5	146 298	2784 4536
Semi-Chemical	200	S	9138	689	306	3005
Unbleached Kraft & Semi-Chemical	1500	CS	22250	1554	896	7417
Dissolving Sulfite Pulp Acetate	200	ည	42994	2947	2672	15077
Papergrade Sulfite(5)	750	CS	41705	2503	2195	13873
Groundwood-Thermo~ Mechanical	200	S	10329	1029	246	3547
Groundwood-CMN Papers	200	CS	9485	1073	185	3345
Groundwood-Fine Papers	200	S	11382	1011	167	3742
Deink Fine Papers	200	S	11536	2260	247	5045
Tissue Papers Newsprint	100 500	CS CS	5191 11171	816 2185	79 158	2037 4800
Tissue from Wastepaper(6)	10	AS	1384	196	12	512
Paperboard from Wastepaper(6) Non-corrugating Furnish (with 50% effluent recycle)	100	AS	2541	315	(7)	875
Corrugating Furnish (with 50% effluent recycle)	200	AS	9/19	864	(7)	2355

Table 5-7. Cost Estimates for NSPS Conventional Pollutant Control Technical Option A (continued)

			Cost (\$1000)		Cost (\$1000/yr)	YE)
	Mill Size	Treatment			_	
Subcategory	(t/d)(1)	System(2)	Capital	O&M	Energy	Total (3)
Wastepaper-Molded Products(6)	20	AS	2271	233	19	752
Builders' Paper and Roofing Felt(6)	75	AS	2652	301	42	927
Nonintegrated-Fine Papers Non-Cotton Fiber Furnish	250	SS	4439	504	42	1500
Cotton Fiber Furnish	30	CS	2129	261	18	747
Nonintegrated-Tissue Papers	20	CAPC	1647	354	8.1	724
Nonintegrated-Lightweight Lightweight	20	CAPC	2711	492	14	1102
Electrical	20	CAPC	3081	563	19	1262
Nonintegrated-Filter and Nonwoven Papers	25	CAPC	1698	319	6.7	069
Nonintegrated-Paperboard	1 50	CAPC	1616	341	6.9	704

(1) Multiply t/d by 0.907 to obtain kkg/d.

(2) CS = Contact Stabilization Activated Sludge System
AS = Conventional Activated Sludge System
CAPC = Chemically Assisted Primary Clarification

(3) Includes 22% of capital cost as fixed cost.

(4) Includes both the Fine Bleached Kraft and Soda subcategories.

The external treatment system size is based on BPT flow for the Tissue from Wastepaper, Paperboard from (5) Includes both the Papergrade Sulfite (Blow Pit Wash) and Papergrade Sulfite (Drum Wash) subcategories. (9)

Separate O&M and Energy costs for the Paperboard from Wastepaper subcategory are not presented as these estimates include the "pre-BPT" internal control costs stated in the May 1974 BPT Development Document Wastepaper, Wastepaper-Molded Products, and Builders' Paper and Roofing Felt Subcategories. which reported OaM and Energy costs as one lump sum. 3

Note: Costs are presented in year 1978 dollars; ENR index = 2683.

Table 5-8. Cost Estimates for NSPS Conventional Pollutant Control (Technical Option B)

			Cost (\$1000)		Cost (\$1000/yr)	(r)
Subcategory	Mill Size (t/d)(1)	Treatment System(2)	 Capital	M3O	 Energy	Total (3)
Market Bleached Kraft	750	SO	20814	1714	815	7108
BCT Bleached Kraft	200	S	17069	1421	655	5831
Alkaline-Fine (4)	750	S	19191	1953	670	6845
Unbleached Kraft Linerboard	200	ន	8178	724	140	2664
Вад	1000	CS	13598	1132	292	4415
Semi-Chemical	1500	CS	8941	682	304	2953
Unbleached Kraft & Semi-Chemical	1500	S	21229	1524	951	7146
Papergrade Sulfite(5)	750	S	40671	2472	2177	13596
Groundwood-Fine Papers	200	CS	10944	1058	162	3628
Deink Fine Papers Tissue Papers	500 100	cs CS	10789	2225 804	237	4835 1968

(1) Multiply t/d by 0.907 to obtain kkg/d.

(2) CS = Contact Stabilization Activated Sludge System.

(3) Includes 22% of capital cost as fixed cost.

(4) Includes Fine Bleached Kraft and Soda Subcategories.

*This option is not applicable to the remaining Integrated segment or Secondary Fibers segment subcategories, (5) Includes Papergrade Sulfite (Blow Pit Wash) and Papergrade Sulfite (Drum Wash) Subcategories. or any Nonintegrated segment subcategories

Note: Costs are presented in year 1978 dollars; ENR index = 2683.

Table 5-9. Definition of NSPS Economic Options

A. NSPS Technical Option 1:*

- o best performing mill costs for conventional pollutants (Table 5-7); plus
- o zinc control costs (Table 5-6); plus
- o monitoring costs (Table 5-3).

B. NSPS Technical Option 2:

- o proposed NSPS costs for conventional pollutants (Table 5-8), where this option defined, otherwise best performing mill costs (Table 5-7); plus
- o zinc control costs (Table 5-6); plus
- o monitoring costs (Table 5-3).

Economic Option (Cell Entry Shows Relevant NSPS Technical Option)

Subcategory Group	1	2	
Integrated except			
Dissolving Kraft;			
Deink	A	В	
Dissolving Kraft;			
Secondary Fibers			
except Deink;			
Nonintegrated	A	A	

*The Final EPA Document gives technical treatment costs in going from raw waste loadings to final effluent. Because the regulatory increment is from BPT controls promulgated in 1977, these costs were modified to account for BPT control in place. See Section 6, Limits of the Analysis.

TABLE 5-10, NSPS COSTS OF COMPLIANCE FOR MODEL MILLS: OPTION 1

	SIZE OF	CAPITAL	ANIMUAI	ANNUAL COSTS (\$1000/YR)	1000/YR)	COST	COST PER TON
SUBCATEGORY	(1/0)	(\$1000)	DAM	ENERGY	ANTINAL	CAPITAL	TOTAL ANRIVAL
INTEGDATED							
DISSOLVING KRAFT	1000	6620	680	373	2510	20.1	7.6
MARKET BLEACHED KRAFT	750	4367	354	166	1481	17.6	6.9
BCT BLEACHED KRAFT	500	3540	294	133	1205	21.5	7.3
FINE BLEACHED KRAFT & SODA	750	4047	705	137	1430	16.3	5.8
UNBLEACHED KRAFT (LINERBOARD)	500	1727	151	59	260	10.5	4.6
UNBLEACHED KRAFT (BAG)	1000	2811	232	9	911	8.5	2.8
SEMI-CHEMICAL	200	1828	143	61	909	11.1	3.7
UNBLEACHED KRAFT AND SEMI-CHEM.	1500	4450	314	194	1487	0.6	3.0
	200	8599	265	534	3023	52.1	18.3
	750	8341	508	439	2782	33.7	11.2
THERMO-MECHANIC	500	5066	222	64	726	12.5	4.4
GROUNDHOOD COARSE, MOLDED, NEWSP.	500	1897	265	37	719	11.5	4
GROUNDWOOD FINE PAPERS	200	2276	302	33	837	13.8	5.1
SECONDARY FIBER							
DEINK (FINE PAPERS)	500	2307	468	64	1025	0.40	4 2
DEINK (NEWSPRINT)	.500	2234	055	32	596	. r	
DEINK (TISSUE)*	100	1038	180	92	424		0.60
TISSUE FROM WASTEPAPER	10	277	84	2	106	9.50	32.1
PAPERBOARD FROM WASTE NON-COPR.*	100	508	**99	:	178	15.4	5.5
PAPERBOARD FROM WASTE CORR.*	200	1355	176**	;	474	8.2	5.9
WASTEPAPER MOLDED PRODUCTS	20	454	20	•	154	27.5	6.3
BUILDEPS PAPER & ROOFING FELT*	75	530	9	c o	189	21.4	7.6
NONINTEGRATED							
NCHINT. FINE PAPERS NON-COTTON	250	888	104	60	308	10.8	7.7
NONINT. FINE PAFERS COTTON	30	426	56	*	153	43.0	35.4
NONINTEGRATED TISSUE PAPERS*	20	329	74	8	148	20.0	0.6
NONINTEGRATED LIGHTWEIGHT	20	245	102	m	528	32.9	13.6
MONINTEGRATED FILTER & NORMOVEN	25	340	65	~	141	41.2	17.1
MONINT. LIGHTWEIGHT ELECTRICAL	20	616	116	4	255	37.3	15.5
MONINTEGRATED PAPEPBOARD	20	323	72	-	144	19.6	8.7

EPA - ESTIMATES *COSTS ARE FOR MODEL MILL WITH HIGHEST PER CAPACITY COST. **INCLUDES ENERGY COSTS. SOURCE:

TABLE 5-11, NSPS COSTS OF COMPLIANCE FOR MODEL MILLS: OPTION 2

Color Colo	SUBCATERORY	SIZE OF MODEL HILL (1/0)	CAPITAL COST (\$1000)	ANTUAL	ANNUAL COSTS (\$1000/YR) TOTAL	1000/YR) TOTAL ANNUAL	COST PER TON (\$/T) CAPITAL IOTAL	PER TON \$/T) TOTAL ANNUAL
750 4163 346 163 1427 16.8 750 3414 290 131 1172 20.7 750 1636 146 28 536 535 1000 1788 142 61 596 1375 1500 1788 142 61 596 18.5 1500 4246 308 190 1433 8.6 1500 6599 597 534 3023 52.1 750 8134 501 435 2726 32.9 750 8134 501 435 2726 32.9 750 8134 501 435 2726 32.9 100 2189 300 32 814 13.3 100 2189 440 47 984 13.5 100 2234 440 32 964 13.5 100 2234 440 32 964 13.5 100 2234 440 32 964 13.5 100 268 177 15 410 81.5 100 508 64** 474 8.2 100 508 106 64 154 15.4 100 508 106 64 154 15.6 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.4 100 508 106 64 15.3 100 508 106 106 106 100 508 106 106 106 100 508	INTEGRATED JISSOLVING KRAFT	1000	6620	680	373	2510	20.1	7.6
Second	JARKET BLEACHED KRAFT	750	4163	348	163	1427	16.8	5.0
15.0 13.0	SCT BLEACHED KRAFT	200	3414	290	131	1172	20.7	7.1
STO 1636 148 28 535 9.9 1000 2720 230 58 687 68.2 500 1786 142 611 576 10.8 1500 4246 308 190 1433 8.6 500 6599 597 534 3023 52.1 500 2189 2022 49 726 13.5 500 2189 300 32 914 13.1 500 2158 440 32 944 13.1 500 2234 440 32 944 13.5 100 989 177 15 410 30.0 100 989 177 15 410 30.0 100 988 104 8 189 21.4 500 520 64 8 169 22.4 500 520 56 44 153 43.0 500 520 542 56 44 153 43.0 500 520 542 56 44 153 43.0 500 510 520 520 520 500 510 510 510 510 510 500 510 510 510 510 500 510 510 510 510 510 500 510 510 510 510 510 500 510 510 510 510 510 500 510 510 510 510 510 500 510 510 510 510 510 500 510 510 510 510 510 510 500 510 510 510 510 510 510 500 510 510 510 510 510 510 510 500 510 510 510 510 510 510 510 500 510 510 510 510 510 510	INE BLEACHED KRAFT & SODA	750	3038	396	134	1375	15.5	5.6
1000 2720 230 58 887 8.2 1500 1788 142 61 596 10.6 1500 6599 597 534 3023 1500 6599 597 534 3023 200 6599 597 534 3023 200 2066 222 49 726 12.5 200 2168 222 49 726 13.5 200 2158 461 47 984 13.1 100 989 177 15 410 13.5 100 989 177 15 410 13.5 100 989 177 15 410 13.5 100 989 177 15 410 13.5 100 989 177 15 410 13.5 100 989 177 15 410 15.4 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 66** 178 13.5 100 500 500 60** 10.6 100 500 500 500 100 500 500 500 100 500 500 500 100 500 500 500 100 500 500	JABLEACHED KRAFT (LINEREOAPD)	200	1636	148	28	535	6.6	3.2
1500 1788 142 61 576 10.8 1500 6246 308 190 1433 8.6 1500 64246 308 190 1433 8.6 1500 8134 501 435 2726 32.9 500 2066 222 49 726 12.5 500 2066 222 49 726 12.5 500 2066 222 49 726 12.5 500 2189 300 32 964 13.1 500 2158 461 47 984 13.1 500 2234 440 32 964 13.1 100 989 177 15 410 80.2 100 989 177 15 474 8.2 500 1355 176** 474 8.2 500 1355 176** 474 8.2 500 1355 176** 474 8.2 500 530 64 8 106 8.2 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 4 153 43.0 500 5426 56 102 3 524 52.9 500 5426 550 616 116 4 555 500 5426 5426 116 144 144 500 5426 5426 5426 5426 5426 500 5426 5426 5426 5426 500 5426 5426 5426 5426 500 5426 5426 5426 5426 500 5426 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 500 5426 5426 5426 500 5426 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426 500 5426 5426	MBLEACHED KRAFT (BAG)	1000	2720	230	58	887	8.5	2.7
1500 4246 308 190 1433 8.6 500 6599 597 534 3023 52.1 500 2066 522 49 726 12.5 500 2066 522 49 726 12.5 500 2169 300 32 814 500 2158 461 47 984 13.1 500 2234 440 32 964 13.1 100 969 177 15 410 30.0 100 969 177 15 410 30.0 100 969 177 15 410 30.0 100 508 66**	SEMI-CHEMICAL	200	1788	142	61	536	10.8	3.6
Second S	MBLEACHED KRAFT AND SEMI-CHEM.	1500	4546	308	190	1433	8.6	2.9
150 8134 501 435 2726 32.9 32.9 350 2066 222 49 726 12.5 12.5 37 719 11.5 32.9 300 32 814 13.1 31.3 300 32 814 13.1 31.3 300 32 840 13.1 31.3 300 32 840 13.1 31.3 31.0 32.9	DISSOLVING SULFITE PULP*	500	8599	297	534	3023	52.1	18.3
SOO 2066 222 49 726 12.5 11.5	PEPCRADE SULFITE	750	8134	501	435	2726	32.9	11.0
FSP. 500 1897 265 37 719 11.5 500 2158 461 47 984 13.1 500 2234 440 32 964 13.1 100 989 177 15 410 30.0 100 989 177 15 410 30.0 13.5 50 13.55 176** 474 8.2 50 454 50 4 154 27.5 50 454 50 4 154 27.5 50 454 50 4 154 27.5 50 50 329 74 26 32.9 50 542 102 3 224 32.9 50 542 106 65 1 141 41.2 50 50 323 72 116 4 255 37.3	IANICA	200	2066	222	64	726	12.5	4.4
500 2189 300 32 614 13.3 500 22158 461 47 984 13.1 500 2234 440 32 964 13.5 100 2234 440 32 964 13.5 100 2234 440 32 964 13.5 100 277 43 2 106 83.9 100 508 66*** 474 8.2 50 454 50 4 474 8.2 50 454 50 4 8.2 27.5 50 456 56 4 189 21.4 50 426 56 4 153 43.0 50 56 4 153 43.0 50 56 4 153 43.0 50 56 4 153 43.0 50 56 4 153 43.0 50 542 56 4 153 41.2 50 542 102 32.4 52.4 52.4 50 50 50 50 50 50 616		200	1897	265	37	719	11.5	4.4
500 2158 461 47 984 13.1 500 2234 440 32 964 13.5 100 277 43 2 106 83.9 10 277 43 2 106 83.9 10 277 43 2 106 83.9 10 508 66*** 178 15.4 50 1355 176** 474 8.2 50 454 50 4 154 27.5 50 456 50 4 169 21.4 50 426 56 4 153 43.0 50 56 4 153 43.0 50 56 4 153 43.0 50 542 56 4 153 43.0 50 542 102 3 224 52.0 50 542 16 4 255 35.9 50 542 16 4 255 37.3 50 542 116 4 255 37.3 50 544 154 144 19.6 50 </td <td>SROUNDWOOD FINE PAPERS</td> <td>200</td> <td>2189</td> <td>300</td> <td>32</td> <td>814</td> <td>13.3</td> <td>4.9</td>	SROUNDWOOD FINE PAPERS	200	2189	300	32	814	13.3	4.9
500 2158 461 47 984 13.1 100 2234 440 32 964 13.5 100 277 43 2 106 83.9 10 277 43 2 106 83.9 10 277 43 2 106 83.9 10 277 43 2 106 83.9 50 1355 176*** 474 8.2 50 454 50 4 154 27.5 75 530 64 8 109 21.4 8 104 6 10.8 21.4 8 104 6 308 10.8 90 329 74 2 43.0 50 542 56 4 153 43.0 50 542 102 3 224 32.9 50 542 106 4 255 37.3 50 50 50 141 41.2 50 440 4 154 19.6 80 104 4 15.3 14.1 80 105 3 3	SECONDARY FIRER							
500 2234 440 32 964 13.5 100 969 177 15 410 30.0 10 277 43 2 106 83.9 10 277 43 2 106 83.9 10 1355 176*** 474 82.9 50 1355 176*** 474 82.9 50 454 50 46 8 10.4 75 530 64 8 10.6 8 8 104 8 10.6 50 56 4 153 43.0 50 56 56 4 153 43.0 50 56 56 4 153 20.0 50 56 56 4 153 20.0 50 56 65 14 41.2 50 50 65 14 41.2 50 50 65 14 41.2 50 50 616 116 46 19.6 50 50 50 65 14 41.2 60 616 116 625 <	EINK (FINE PAPERS)	500	2158	461	47	984	13.1	6.0
100 969 177 15 410 30.0 10 277 43 2 106 83.9 10 277 43 2 106 83.9 10 1355 176*** 474 8.2 50 1355 176*** 474 8.2 50 454 50 4 154 27.5 75 530 64 8 104 8 27.5 8 104 8 10.0 8 10.0 50 329 74 2 148 20.0 50 542 102 3 224 43.0 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 254 37.3 50 50 50 141 41.2 50 50 5 141 41.2 50 50 5 144 19.6 50 50 144 19.6 19.6 60 10 10 10 10 7 10	EINK (NEWSFRINT)	500	2234	055	32	996	13.5	5.8
10 277 43 2 106 83.9 15.4 15	FINK (TISSUE)*	100	696	177	15	410	30.0	12.5
17.8 100 508 66*** 178 15.4 500 1355 176** 474 8.2 500 454 50 4 154 27.5 75 530 64 8 189 21.4 250 888 104 8 183 43.0 50 542 74 2 148 20.0 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 545 116 4 255 37.3 50 545 116 4 255 37.3 50 545 12 141 41.2 50 545 12 141 41.2 50 545 12 141 41.2 50 545 12 144 19.6 60 616 116 65 1 144 19.6 60 616 116 144 19.6 60 616 616 616 616 616 616 616 60 616 616 616 616 616 616 616 60 616 616 616 616 616 616 616 60 616 616 616 616 616 616 616 616 70 70 70 70 70 70 70 70 70	ISSUE FROM WASTEPAPER	2	277	43	2	106	83.9	32.1
500 1355 176** 474 8.2 50 454 50 4 154 27.5 50 454 50 4 154 27.5 75 530 64 8 189 21.4 1 250 688 104 6 308 10.6 50 329 74 2 148 20.0 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 542 102 3 254 37.3 50 542 16 14 41.2 50 542 16 14 41.2 50 542 144 19.6 50 542 144 19.6	APERBOARD FROM MASTE NON-CORR.*	100	508	**99	:	178	15.4	J.
50 454 50 4 154 27.5 75 530 64 8 189 21.4 1 250 888 104 8 308 10.6 30 426 56 4 153 43.0 50 329 74 2 148 20.0 50 542 102 3 224 32.9 50 54 16 4 25 32.9 616 116 4 255 37.3 50 323 72 1 144 19.6	APERBOARD FROM MASTE CORR.*	200	1355	176**	* 1	474	8.2	5.9
75 530 64 8 189 21.4 1 250 888 104 6 308 10.8 30 426 56 4 153 43.0 50 329 74 2 148 20.0 50 542 102 3 224 32.9 61 65 1 141 41.2 50 616 116 4 255 37.3 50 323 72 1 144 19.6	ASTEPAPER MOLDED PRODUCTS	20	454	20	4	154	27.5	9.3
1 250 888 104 8 308 10.6 30 426 56 4 153 43.0 50 329 74 2 148 20.0 50 542 102 3 224 32.9 50 542 102 3 224 32.9 50 616 116 4 255 37.3 50 323 72 1 144 19.6	WILDERS PAPER & ROOFING FELT*	75	530	4 9	6 0	189	21.4	7.6
550 688 104 6 308 10.6 30 426 56 4 153 43.0 50 329 74 2 146 20.0 50 542 102 3 224 32.9 50 542 16 41.2 50 616 116 4 255 37.3 50 323 72 1 144 19.6	CONTINTEGRATED	i	6	į	•	;	•	!
30 426 56 4 153 43.0 50 329 74 2 148 20.0 50 542 102 3 224 32.9 25 340 65 1 141 41.2 50 616 116 4 255 37.3 50 323 72 1 144 19.6	COINS NON-COINCE	250	828	104	5 0	308	10.8	3.7
50 329 74 2 148 20.0 50 542 102 3 224 32.9 25 340 65 1 141 41.2 50 616 116 4 255 37.3 50 323 72 1 144 19.6		30	456	56	4	153	43.0	15.4
50 542 102 3 224 32.9 25 340 65 1 141 41.2 50 616 116 4 255 37.3 50 323 72 1 144 19.6		50	329	74	~	148	20.0	9.0
. 50 616 116 4 255 37.3 50 616 116 4 255 37.3 50 323 72 1 144 19.6	ICHINTEGRATED LIGHTWEIGHT	20	245	102	m	528	32.9	13.6
. 50 616 116 4 255 3 7.3 . 50 323 72 1 144 19.6	IONINTEGRATED FILTER & NONDOVEN	52	340	65	~	141	41.2	17.1
50 323 72 1 144 19.6	IONINT. LIGHTHEIGHT ELECTRICAL	50	616	116	J	255	37.3	15.5
	NONINTEGRATED PAPERBOARD	20	323	72	,	144	19.6	8.7

EPA - ESTIMATES SOURCE: *COSTS ARE FOR MODEL MILL MITH HIGHEST PER CAPACITY COST. **INCLUDES EMERGY COSTS.

NSPS Option 1. Table 5-10 shows costs of compliance for model mills for Option 1. Unit total annual costs range from \$2.9 per ton for Paperboard for Waste-Corrugating Furnish to \$32.1 per ton for Tissue from Wastepaper.

NSPS Option 2. Table 5-11 shows cost of compliance for model mills for Option 2. Unit total annual costs range from \$2.9 per ton for Paperboard from Waste-Corrugating Furnish to \$32.1 per ton for Tissue from Wastepaper.

Demand/Supply Analysis, Total Costs of Compliance

This section presents the results of the demand/supply analysis together with total costs of compliance for each of the NSPS options described in Table 5-9. The results for each option are presented in two tables, one for product sectors and one for subcategories. The product sector tables show capital and total annual costs per ton of capacity, the resulting price from the Base Case and percent change, the resulting change in output in 1990 and percent change, the cumulative amount of new source capacity in 1985-90 and percent change, and the total capital and total annual costs of compliance associated with that amount of capacity. The average compliance costs per ton of capacity in each product sector is based on the mix of subcategories contributing to new source capacity shown in Table 2-1 and the unit costs in Tables 5-10 and 5-11. The subcategory tables show the 1985 increment to new source capacity based on product sector shares and the unit and total capital and total annual costs of compliance. The unit costs of compliance are taken from Tables 5-10 and 5-11.

Total NSPS capacity expansion for 1985-90 is 9.66 million tons under NSPS Option 1 and 9.68 million tons under NSPS Option 2. The bulk of the expansion occurs in four product sectors: Newsprint (2.23 million tons/year), Uncoated Freesheet (1.03 million tons/year), Unbleached Kraft Liner-board (3.54 million tons/year), and Semi-Chemical Corrugating Medium (1.01 million tons/year). Fourteen product sectors are predicted to have no new source capacity.

NSPS Option 1. Tables 5-12 and 5-13 show the results for product sectors and subcategories, respectively, for NSPS Option 1. Overall production-weighted average unit capital costs are \$13.4 per ton and total annual costs are \$4.7 per ton. The post-compliance average price is \$398.2 per ton, or 1.20 percent higher than the Base Case price. The total reduction in output in 1990 is 597,400 tons, or .65 percent. Total undiscounted capital costs for 1985-90 are \$121.6 million and total annual costs are \$43.0 million.

Table 5-12. Total Coats of Compliance, Price and Output Impacts Due to NSPS Option 1: Product Sectors

							Cumulative			
							New Source		Total (Total Costs of
	Unit				Reduction		Capacity		Comp	Compilence
Product Sector	Costs				In Output		Expansion		(H111-8	(HIII.S, 1978)
	(\$/ton) Capital	Totel Annuel	Price (\$/ton)	Percent Change	1990 (1000 t)	Percent Change	(1985-90) (1000 t/y)	Percent Change	Capitel	Totel Annuel
Paper Unbleached Kraft	0.6	3.0	299.0	1.01	87.6	1.15	518.47	79	4.67	35
Bleached Kraft	16.4		350.0	00.0	0.0	00.00	00.0	00.0	00.0	0.0
Glassine	33.7	11.2	874.0	0.00	0.0	0.00	0.00	0.00	0.00	0.00
Spec. Industrial	16.4	5.6	947.3	0.61	3.7	0.53	23.40	13.16	0.38	0.14
Nevsprint	11.9	4.6	302.6	1.56	39.7	0.47	2265.43	1.72	26.96	10.60
Coated Printing	15.2	5.5	607.5	0.91	34.3	0.49	536.02	5.80	9.18	2.94
Uncoated Freesheet	21.0	7.3	585.2	1.25	47.4	0.4	1026.14	4.28	21.62	7.45
Uncoated Groundwood	13.8	5.1	479.1	1.07	80.6	2.98	321.93	19.46	. .	1.64
Thin Papers	32.9	13.6	0.099	0.00	0.0	0.00	0.00	0.00	0.00	0.00
Solid Bl. Bristols	16.4	5.8	489.0	0.00	0.0	0.00	0.00	0.00	0.00	0.00
Cotton Fibre	43.0	15.4	1486.0	0.00	0.0	0.00	0.00	0.00	0.0	0.0
lissue	26.5	10.4	964.4	1.09	2.5	0.05	274.47	0.87	7.27	2.85
Board										
Jubl. Kraft Liner	10.0	3.3	233,3	1.43	143.9	0.67	3542.81	3.78	35.66	11.63
Bl. Kraft Liner	0.0	0.0	266.0	00.0	0.0	00.0	0.00	0.00	0.00	0.0
Bl. Kraft Polding	0.0	0.0	438.0	0.00	0.0	00.0	0.00	00.0	0.00	0.00
Semi Chem. Corr.	10.3	3.4	219.4	1.59	162.7	2.28	1009.68	13.52	10.42	3.47
Recycled Liner	0.0	0.0	176.0	0.00	0.0	0.00	0.00	00.0	0.00	0.00
Mecycled Corr.	0.0	0.0	208.0	0.00	-97.0	-5.33	0.00	0.00	0.00	0.00
Recycled Polding	0.0	0.0	354.0	0.00	0.0	0.00	0.00	0.00	0.00	0.0
Constr. Paper & Board	21.4	1.6	245.6	3.20	86.3	17.41	60.31	58.87	1.29	0.46
Molded Pulp	19.7	6.9	0.0	0.00	0.0	0.00	0.00	0.00	0.0	9.00
Solid Bl. Board	0.0	0.0	464.0	0.00	0.0	0.00	57.11	0.00	0.00	0.00
All Other Board	9.0	3.0	283.0	1.10	35.7	0.85	79.11	29.95	17.0	0.24
MIP										
Dissolving Pulp	36.7	13.2	356.0	0.00	0.0	0.0	0.00	0.0	0.00	0.0
Warket Pulp	0.0	0.0	0.0	0.00	0.0	0.00	0.00	0.00	0.00	9.0
Total	11.4	•	308 2	1 20	7 583	4	96 (736	-	13.55	3
		:	330.4	7.7	• • • • •	6.00	61.1606	7/.0	78.777	
	1									

Table 5-13. NSPS Total Costs of Compliance by Subcategory NSPS Option 1

	Cumulative New Source	Unit C		Total of Comp	liance
	Capacity	(\$/	Total	(MITI.	Total
Subcategory	(1985-90) (1000 T/YR)	Capital	Annual	Capital	
Integrated					
Dissolving Kraft	0.0	20.1	7.6	0.00	0.00
Market Bleached Kraft	0.0	17.6	6.0	0.00	0.00
Bot Bleached Kraft	0.0	21.4	7.3	0.00	0.00
Fine Bleached Kraft & Soda	1072.6	16.4	5.8	17.59	6.22
Unbleached Kraft (Linerboard)	2515.4	10.5	3.4	26.41	8.55
Unbleached Kraft (Bag)	0.0	8.5	2.8	0.00	0.00
Semi-Chemical	636.1	11.1	3.7	7.06	2.35
Unbleached Kraft and Semi-Chem.	1998.6	9.0	3.0	17.99	6.00
Dissolving Sulfite Pulp	0.0	52.1	18.3	0.00	0.00
Papergrade Sulfite	370.4	33.7	11.2	12.48	4.15
GroundwoodThermo-Mechanical	0.0	12.5	4.4	0.00	0.00
GroundwoodCoarse, Molded, Newps.	1812.4	11.5	4.4	20.84	7.97
GroundwoodFine Papers	557.8	13.8	5.1	7.70	2.84
Misc. Integrated Mills	0.0	0.0	0.0	0.00	0.00
misc. integrated milis	0.0	0.0	0.0	0.00	0.00
Secondary Fiber					
Deink (Fine Papers)	0.0	14.0	6.2	0.00	0.00
Deink (Newsprint)	453.1	13.5	5.8	6.12	2.63
Deink (Tissue)	43.9	31.5	12.9	1.38	0.57
Tissue From Wastepaper	0.0	83.9	32.1	0.00	0.00
Paperboard From Waste Non-Corr.	0.0	15.4	5.4	0.00	0.00
Paperboard From Waste Corr.	0.0	8.2	2.9	0.00	0.00
Wastepaper Molded Products	0.0	27.5	9.3	0.00	0.00
Builders Paper & Roofing Felt	60.3	21.4	7.6	1.29	0.46
Misc. Secondary Fiber Mills	0.0	0.0	0.0	0.00	0.00
Nonintegrated					
Nonint. Fine PapersNon-Cotton	0.0	10.8	3.7	0.00	0.00
Nonint. Fine PapersCotton	0.0	43.0	15.4	0.00	0.00
Nonintegrated Tissue Papers	137.2	20.0	9.0	2.74	1.24
Nonintegrated Lightweight	0.0	32.9	13.6	0.00	0.00
Nonintegrated Filter & Nonwoven	0.0	41.2	17.1	0.00	0.00
Nonint. LightweightElectrical	0.0	37.4	15.5	0.00	0.00
Nonintegrated Paperboard	0.0	19.6	8.7	0.00	0.00
Misc. Non-Integrated Mills	0.0	0.0	0.0	0.00	0.00
	3.0	4. -		0.00	
Total	9657.8	15.5	5.5	121.61	43.0

The highest percentage price increases are 3.2 percent for Construction Paper and Board and 1.6 percent for Semi-Chemical Corrugating Medium. The largest percentage decreases in output are 2.98 percent for Uncoated Free- sheet and 2.28 percent for Semi-Chemical Corrugating Medium. Recycled Corrugating Medium actually shows a 5.33 percent increase in output because of substitution away from Semi-Chemical Corrugating Medium.

Total annual costs of compliance are concentrated in four subcategories: Fine Bleached Kraft and Soda, \$6.22 million; Unbleached Kraft (Linerboard), \$8.55 million; Unbleached Kraft and Semi-Chemical, \$6.00 million; and Groundwood--Coarse, Molded, Newsprint, \$7.97 million, for a total of \$28.74 million out of \$43.0 million.

NSPS Option 2. Tables 5-14 and 5-15 show the results for product sectors and subcategories, respectively, for NSPS Option 2. Overall average unit capital costs are \$13.0 per ton and total annual costs are \$4.6 per ton. The post-compliance average price is \$398.1 per ton, or 1.18 percent higher than the Base Case price. The total reduction in output is 582,200 tons per year, or .63 percent. Total capital costs are \$117.7 million and total annual costs are \$42.1 million.

The highest percentage price increases are 3.2 percent for Construction Paper and Board and 1.55 percent for Semi-Chemical Corrugating Medium. The largest percentage decreases in output are 2.90 percent for Uncoated Groundwood and 2.22 percent for Semi-Chemical Corrugating Medium.

Total annual costs of compliance are concentrated among the same four subcategories as Option 1: Fine Bleached Kraft and Soda, \$6.02 million; Unbleached Kraft (Linerboard), \$8.31 million; Unbleached Kraft and Semi-Chemical, \$5.81 million; and Groundwood--Coarse, Molded, Newsprint, \$7.97 million.

Capital Availability Analysis

This subsection presents the results of the capital availability analysis for each product sector and the industry as a whole for each NSPS option and BAT and PSES costs. The table for each option shows Base Case industry cash flow, the change in cash flow due to compliance costs in 1985,* total Base Case capacity expansion in 1985 (including both NSPS and non-NSPS capacity), unit capital costs of capacity, and total capital costs of expansion. The costs are put on the basis of 1985 to be comparable with 1985 cash flow.

Thus, the table presents the cash flow estimate together with the two major demands on cash flow: funds for capacity expansion and for compliance

^{*}This includes both capital costs and variable costs of compliance and the capital costs of new capacity in 1985. See the discussion in Section 2.

Table 5-14. Total Costs of Compliance, Price and Output Impacts Due to NSPS Option 2: Product Sectors

Sector	Unit Costs (\$/ton) Capital	Total Annual	Price (\$/ton)	Percent Change	Reduction in Output 1990 (1000 t)	Percent Change	Cumulative New Source Capacity Expansion (1985-90)	Percent Change	Total Compl (Mill.8 Capital	Total Costs of Compliance (Mill.\$, 1978) Total Annual
Paper III II										
District Control		5.9	298.9	86.0	55.54	1:11	520.59	9.6	=	1.51
Distance Aract	15.5	9.6	350.0	0.00	0.00	0.00	0.00	0.00	o. 0	0.00
CLASSING	32.9	11.0	874.0	0.00	0.00	0.00	9.0	0.00	0.00	0.00
Spec. Industrial	15.5	9.6	947.5	0.59	3.57	0.51	23.55	13.16	0.36	0.13
Nevsprint	11.9	4.6	302.6	1.56	39.68	0.47	2265.43	1.72	26.96	10.60
Coated Printing	14.5	5.3	607.3	99.0	33.09	0.47	537.22	5.80	7.01	2.84
Uncoated Freesheet	20.3	7.0	585.0	1.22	45.95	0.43	1027.57	4.28	20.75	7.25
Uncoated Groundwood	13.3	6.4	478.9	1.04	78.32	2.90	324.15	19.46	4.31	1.59
Thin Papers	32.9	13.6	660.0	0.00	0.00	0.00	0.00	0.00	0.0	0.00
Solid Bl. Bristols	15.5	9.6	484.0	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Cotton Fibre	43.0	15.4	1486.0	0.00	0.0	0.00	0.00	0.00	0.00	0.00
Tissue	25.9	10.2	964.2	1.07	2.42	0.05	274.51	0.87	7.13	2.81
Posed										
Unbl. Kraft Liner	9.5	3.1	233.1	1.37	139.26	0.65	3547.43	3.78	33.78	11.29
Bl. Kraft Liner	0.0	0.0	266.0	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Bl. Kraft Polding	0.0	0.0	438.0	0.00	0.00	0.00	0.00	0.00	0.00	9.6
Semi Chem. Corr.	10.0	3.4	219.3	1.55	158.53	2.22	1013.87	13.52	10.12	3.39
Recycled Liner	0.0	0.0	176.0	0.00	0.00	0.00	0.00	0.0	0.0	0.00
Recycled Corr.	0.0	0.0	208.0	0.00	-94.88	-5.21	00.0	0.00	0.00	0.00
Recycled Polding	0.0	0.0	354.0	0.00	0.00	0.0	0.00	0.0	0.00	0.0
Constr. Paper & Board	21.4	7.6	245.6	3.20	86.33	1.41	60.31	58.87	1.29	0.46
dind papid	19.7	6.9	0.0	0.00	0.00	0.00	0.00	0.00	9.00	0.0
Solid Bl. Board	0.0	0.0	464.0	0.00	0.0	0.00	0.0	0.00	0.00	0.0
All Other Board	9.0	5.9	282.9	1.00	34.38	0.82	60.41	29.95	0.69	0.23
Pulp										
Dissolving Pulp	36.7	13.2	356.0	0.0	0.00	0.00	0.00	0.00	0.00	0.00
Market Pulp	0.0	0.0	0.0	0.30	0.00	0.00	0.00	0.00	0.0	0.00
Tote1	13.0	4.6	398.1	1.18	582.2	0.63	9675.02	6.54	117,70	42.11

Table 5-15. NSPS Total Costs of Compliance by Subcategory NSPS Option 2

	Cumulative New Source Capacity	Unit C	-	Total of Comp	liance
Subcategory	(1985-90) (1000 T/Yr.)	Capital	Total Annual	Capital	Total Annual
	(1000 1/11.)	Capital	Amidai	Capital	Aimuai
Integrated					
Dissolving Kraft	0.00	20.1	7.6	0.00	0.00
Market Bleached Kraft	0.00	16.8	5.8	0.00	0.00
BOT Bleached Kraft	0.00	20.7	7.1	0.00	0.00
Fine Bleached Kraft & Soda	1074.50	15.5	5.6	16.65	6.02
Unbleached Kraft (Linerboard)	2518.70	9.9	3.3	24.93	8.31
Unbleached Kraft (Bag)	0.00	8.2	2.7	0.00	0.00
Semi-Chemical	638.70	10.8	3.6	6.90	2.30
Unbleached Kraft & Semi-Chem.	2004.90	8.6	2.9	17.24	5.81
Dissolving Sulfite Pulp	0.00	52.1	18.3	0.00	0.00
Papergrade Sulfite	370.80	32.9	11.0	12.20	4.08
GroundwoodThermo-Mechanical	0.00	12.5	4.4	0.00	0.00
GroundwoodCoarse, Molded, Newsp.	1812.30	11.5	4.4	20.84	7.97
GroundwoodFine Papers	560.50	13.3	4.9	7.45	2.75
Misc. Integrated Mills	0.00	0.0	0.0	0.00	0.00
Secondary Fiber					
Deink (Fine Papers)	0.00	13.1	6.0	0.00	0.00
Deink (Newsprint)	453.10	13.5	5.8	6.12	2.63
Deink (Tissue)	43.90	30.0	12.5	1.32	0.55
Tissue From Wastepaper	0.00	83.9	32.1	0.00	0.00
Paperboard From Waste Non-Corr.	0.00	15.4	5.4	0.00	0.00
Paperboard From Waste Corr.	0.00	8.2	2.9	0.00	0.00
Wastepaper Molded Products	0.00	27.5	9.3	0.00	0.00
Builders Paper & Roofing Felt	60.31	21.4	7.6	1.29	0.46
Misc. Secodary Fiber Mills	0.00	0.0	0.0	0.00	0.00
Nonintegrated					
Nonint. Fine PapersNon-Cotton	0.00	10.8	3.7	0.00	0.00
Nonint. Fine PapersCotton	0.00	43.0	15.4	0.00	0.00
Nonintegrated Tissue Paper	137.30	-20.0	9.0	2.75	1.24
Nonintegrated Lightweight	0.00	32.9	13.6	0.00	0.00
Nonintegrated Filter & Nonwoven	0.00	41.2	17.1	0.00	0.00
Nonint. LightweightElectrical	0.00	37.4	15.5	0.00	0.00
Nonintegrated Paperboard	0.00	19.6	8.7	0.00	0.00
Misc. Nonintegrated Mills	0.00	0.0	0.0	0.00	0.00
Total	9675.00	15.1	5.4	117.70	42.11

costs. In a worst case capital squeeze situation, the industry would have to meet both needs out of its own cash flow.

NSPS Option 1. Table 5-16 shows the results of the capital availability analysis for NSPS Option 1 in 1985. For the industry as a whole, total cash flow is \$6.11 billion, capital costs of expansion \$1.69 billion, and one-year compliance costs \$28.28 million. Cash flow appears to be adequate to cover Base Case capacity expansion costs. One-year compliance costs are a a small fraction of capital requirements for capacity expansion and of total cash flow. Therefore costs of compliance do not appear to be a major problem for the industry even under pessimistic assumptions about cash flow and compliance costs.

Seven product sectors, Bleached Kraft Paper, Special Industrial, Newsprint, Unbleached Kraft Linerboard, Bleached Kraft Linerboard, Bleached Kraft Foldingboard, and Semi-Chemical Corrugating Medium, have Base Case capacity expansion costs greater than one-third of cash flow. Therefore, even in the Base Case these sectors may face some difficulties in raising capital. On the other hand, most of these product sectors represent large commodity products with reasonable growth prospects, so capital availability should not be a problem. The incremental capital costs are small in comparison to the total expansion costs, and should not affect these sectors' ability to raise capital.

Unbleached Kraft Linerboard has the largest single amount of compliance costs, \$5.99 million, one-fourth of total compliance costs. Fourteen product sectors have no compliance costs due to NSPS capacity.

NSPS Option 2. Table 5-17 shows the one-year compliance costs for NSPS Option 2, \$27.69 million. Like NSPS Option 1, it is not likely to have a significant impact on the industry's ability to finance capacity expansion.

Employment and Indirect Impacts

Table 5-18 shows the results of the direct employment, indirect earnings, and indirect employment impact analyses for NSPS Options 1 and 2. (No output effects are expected from BAT and PSES regulations.) These impacts are derived from the sales value of lost output, which is approximated by the product of 1990 total lost output and the average industry Base Case price, \$394 per ton. The general methodology was discussed in Section 2. An overall industry average sales per employee of \$103,000 was used to calculate direct employment impacts. The indirect earnings to sales ratio is .40 and the average value of indirect earnings per employee is \$20,900.

Table 5-16. Capital Availability Analysis: NSPS Option 1, 1985

reduct	Base Case	Unit Costs	Marie Contract			•	
	Capacity	of Capacity	Capacity	Total Costs	Compliance Costs BAT NSPS	_	Bane Cane
Paper	Expansion (1000 t/y)	Expansion (E/t)	Expansion (1000 t/y)	of Capacity Expansion	sas4	7¢	Total Cash Flow
Unbleached Kraft	92.0	614	82.79	56.5	0.829		229.0
Bleached Kraft	11.1	1202	0.00	13.3	0.000		-12.3
Glassine	2.4	631	0.00	2.0	0.00		6.6
Spec. Industrial	20.4	1895	3.70	38.7	0.069		107.4
Nevsprint	381.1	628	333.34	239.3	4.647		224.0
Coated Printing	172.1	1013	84.11	174.3	1.459		\$69.4
Uncoated Preesheet	284.4	930	160.39	264.5	3.794		1356.6
Uncoated Groundwood	105.4	.616	43.00	64.9	0.681		196.0
Thin Papers	0.0	1343	0.00	0.0	0.000		61.5
Solld Bl. Bristols	11.4	1161	00.0	13.2	0.000		100.9
Cotton Fibre	0.0	906	0.00	0.0	0.00		23.1
Tissue	54.9	1402	44.62	77.0	1.384		1197.7
Board							
Unbl. Kraft Liner	684.6	643	539.46	440.2	\$.994		542.7
Bl. Kraft Liner	4.5	1093	0.00	4.9	0.000	-	-15.1
Bl. Kraft Polding	46.7	1090	0.00	50.9	0.000		105.8
Seni Chem. Corr.	232.9	545	156.45	126.9	1.794		174.5
Recycled Liner	12.8	288	0.00	3.7	0.000		12.1
Recycled Cort.	51.3	320	0.00	16.4	0.000		57.1
Recycled Folding	66.7	339	0.00	22.6	0.000	_	134.7
Constr. Paper & Board	3 74.7	267	9.83	19.9	0.239		392.0
Molded Pulp	0.0	0	0.00	0.0	0.00		0.0
Solid Bl. Board	21.9	1161	9.42	25.4	0.00		158.9
All Other Board	67.3	164	21.34	31.2	0.214		149.1
Pulp							
Dissolving Pulp	0.0	700	0.00	0.0	0.000		39.7
Market Pulp	0.0	399	0.00	0.0	0.00	00	0.0
Tatal	2 300 6		77 407				:
100	4.196.0		1486.45	0.9891	7.18 21.10		1.11.

Table 5-17. Capital Availability Analysis: NSPS Option 2, 1985

	No. Course		-Millions of 1978 \$-	
Product Sector	New Source Capacity Expansion (1000t/y)	Total Costs of Capacity Expansion*	One Year Compliance Costs BAT&PSES NSPS	Base Case Total Cash Flow
Paper				
Unbleached Kraft	83.13	56.5	0.797	229.0
Bleached Kraft	0.00	13.3	0.000	12.3
Glassine	0.00	2.0	0.000	9.9
Spec. Industrial	3.72	38.7	0.066	107.4
Newsprint	333.34	239.3	4.647	224.0
Coated Printing	84.30	174.3	1.400	569.4
Uncoated Freesheet	160.61	264.5	3.658	1356.6
Uncoated Groundwood	43.29	64.9	0.662	196.0
Thin Papers	0.00	0.0	0.000	61.5
Solid Bl. Bristols	0.00	13.2	0.000	100.9
Cotton Fibre	0.00	0.0	0.000	23.1
Tissue	44.62	77.0	1.360	1197.7
Board	•			
Unbl. Kraft Liner	540.17	440.2	5.717	542.7
Bl. Kraft Liner	0.00	4.9	0.000	-15.1
Bl. Kraft Folding	0.00	50.9	0.000	105.8
Semi Chem. Corr.	157.10	126.9	1.752	174.5
Recycled Liner	0.00	3.7	0.000	12.1
Recycled Corr.	0.00	16.4	0.000	57.1
Recycled Folding	0.00	22.6	0.000	134.7
Constr. Paper & Board	9.83	19.9	0.239	392.0
Molded Pulp	0.00	0.0	0.000	0.0
Solid Bl. Board	9.42	25.4	0.000	158.9
All Other Board	21.69	31.2	0.208	449.1
Pulp				
Dissolving Pulp	0.00	0.0	0.000	39.7
Market Pulp	0.00	0.0	0.000	0.0
Total	1491.22	1686.0	7.18 20.51	6114.7

^{*}See Table 5-16

Table 5-18. Employment and Indirect Impacts, 1990

	1_			Reduct	i	ons in:				
NSPS Option	1	Output (1000 t/y)	1	Sales Value (Mill \$)	1	Industry Employment (no. jobs)	1	Indirect Earnings (Mill \$)	Employ	yment
1		597.4		235.4		2285		94.2	47	08
2		582.2		229.4		2227		91.8	45	88

The impacts for both options are similar. Reductions of industry employment range from 2227 to 2285 jobs; indirect earnings range from \$91.8 to \$94.2 million; and indirect employment ranges from 4588 to 4708 jobs.

Small Business Analysis

Compliance costs were examined to determine if small mills bear disproportionate impacts. Small businesses are defined for this analysis as mills which have annual sales less than \$10 million. Most existing mills are not expected to bear monitoring costs under BAT and PSES limitations. Only one mill has other costs of compliance under BAT and PSES. Although this mill's revenues place it on the borderline between large and small mills, its costs are not expected to exceed 0.3 percent of its sales. This impact is not expected to be significant.

Section 6

Limits of the Analysis

This section discusses the major limitations of the assumptions, methodology and results of the analysis. It also presents the results of a number of sensitivity analyses which test the robustness of the results of Section 5. It is organized into parts which parallel those of the methodology and results sections (2 and 5, respectively), i.e., Base Case projections including demand equations and construction of supply curves; costs of compliance; demand/supply analysis; total costs of compliance; mill-level impacts and closure; capital availability; and employment and indirect impacts.

Base Case Projections

Demand Forecast

The demand forecast has two major components, growth of end-use demand and price elasticity of demand. The DRI macroeconomic forecast drives the end-use demand sector growth which determines the product sector growth rates used in the analysis. The growth rate does not affect the Base Case price level, since the analysis assumes that demand and supply grow at the same rate regardless of what the rate is. The growth rate does affect the speed at which new source capacity grows, and hence also the rate of growth of costs of compliance.

The estimate of price elasticity does not affect the constant long-run price or the rate of growth of output as long as the market remains in equilibrium. It does affect the response of demand to a cost change, and hence the extent of the effect of NSPS costs on the loss of output in a given sector. The elasticity estimates are subject to both random and model specification errors. The effects of the price elasticity on the analysis here are not large because they do not affect the assumed rate of capacity expansion.

Supply Curves

The supply curves used in the analysis are quite simple, reflecting assumed constant long-run unit costs of capacity expansion equal to the 1985 Base Case price for each product sector. The assumption about the level of costs is not crucial since we are concerned mainly with the incremental cost of the Regulation. Use of the long-run supply curve does ignore short-run adjustments, but these are less important given the focus on new source costs. The assumption of constant real costs over the forecast period is more reasonable than it seemed a few years ago, due to the leveling off of fuel prices.

Costs of Compliance

Pollution control costs were developed by EPA. Costs were developed from "model" mills and hence will only approximate actual costs borne by individual mills. However, they should provide reasonable estimates of overall compliance costs in a given subcategory or product sector.

In calculating total annual costs, a single cost of capital was used for all mills. However, total annual costs are not overly sensitive to variations in the cost of capital. For example, capital costs for most subcategories tend to be about nine times operating and maintenance plus energy costs. Using a CRF of .22 implies capital costs are about three times total annual cost. Therefore, using a value for the CRF 10 percent higher or lower causes total annual costs to be seven percent higher or lower.

Like variable production costs, variable pollution control costs are not escalated from real 1978 levels. Therefore total annual pollution costs are underestimated, affecting price impacts similarly. Also, real cost increases may be much less than previously predicted, due to the leveling off of fuel prices.

NSPS costs of compliance were estimated from baseline BPT and BAT. The engineering costs were estimated in going from raw waste load to final NSPS effluent limitations. To adjust for the fact that new sources would have to comply with BPT and BAT effluent limitations in the absence of NSPS, EPA assumed that only 20 percent of the total cost of the treatment system applies to the incremental treatment. While this adjustment is rough, it does provide a much better estimate of the actual incremental costs than if the total costs were used. (The total costs were erroneously used in the analysis of the January 1981 proposal of NSPS effluent limitations.)

The assessment of monitoring costs in this analysis is significantly overstated and should be disregarded. The analysis and pertinent tables estimate costs if all plants monitor for trichlorophenol and pentachlorophenol to check compliance with BAT, NSPS, PSES and PSNS. However, the regulation provides that monitoring is not required if mills do not use chlorophenolic-containing slimicides and biocides. Since most, if not all, mills are expected to comply with the regulation by using other substitute biocides, little or no monitoring costs are expected to be incurred.

Demand/Supply Analysis

The demand/supply model can be characterized as one of competitive long-run equilibrium. In a long-run equilibrium growth path, price is determined by long-run average total cost. This adjustment is assumed to take place instantly on the supply side, although demand takes a few years to adjust completely. One issue is whether the industry behaves in a long-run competitive manner by fully passing through the treatment cost increase. The problem of how to describe imperfectly competitive markets

has vexed economic theory for a long time. It is not possible to predict the outcome of price and output in an oligopolistic market. No single quoncompetitive" model could be used to forecast impacts of treatment requirements on price and output. Assuming long-run full cost pass-through is probably a reasonable approximation.

In this analysis a capital recovery factor of 0.22 was used to estimate total annualized costs of NSPS. In order to examine the sensitivity of the analysis to this assumption, two sets of alternate costs were generated for NSPS Option 1, using values of 0.27 and 0.17 for the CRF. These costs were then used as inputs to the demand/supply model to solve for price and output changes for each of the product sectors. These different scenarios were each compared to the 1985 Base Case. Table 6-1 summarizes the results of this sensitivity analysis.

Using a CRF of 0.22, total industry output will decline by 0.56 percent over the period 1985 to 1990 and average price will rise by 4.33 dollars per ton product, or 1.09 percent. With a CRF of 0.27, total output will decline by 0.64% as price rises 5.00 dollars per ton, or 1.27 percent. If a CRF of 0.17 is applied, total output will decline by 0.48 percent as price rises an average of 3.67 dollars per ton, or 0.93 percent.

The largest single sector production drop is borne by Uncoated Groundwood with declines of 2.3 percent to 3.0 percent. The largest price increase occurs in the Construction Paper and Board Sector, with increases of 2.8 to 3.7 percent. Overall, varying the CRF from 0.17 to 0.27 effects a production decline of about 0.16 percent and a rise in average price of 1.30 dollars per ton. These figures suggest that the analysis is not particularly sensitive to estimate of the capital recovery factor.

Total Costs of Compliance

Estimates of total costs of compliance due to NSPS depend on the estimates of capacity expansion, the share of new capacity classified as direct discharging, the share of new capacity classified as "new source," and the mix of subcategories assumed. Eventually most new capacity will be subject to NSPS. Therefore use of a constant share of NSPS capacity over time is probably inadequate.

Table 6-2 shows the effect of two other assumptions about the amount of new source capacity in each product sector. In the first case, it is assumed that there is no decline in new source capacity due to NSPS costs. In the second case, it is assumed that the share of new source capacity among all capacity is one-half the value assumed in the analysis. Assuming that no new source capacity expansion is affected by NSPS costs yields a total 1985-90 NSPS capacity expansion of 10.35 million tons per year, 49 percent higher than the estimate used in the analysis. Costs of compliance rise by the same proportion. Assuming a value of NSPS capacity expansion of one-half that used in this analysis reduces NSPS capacity expansion to 4.86 million tons per year, with an equal percentage

Table 6-1. Price and Output Changes from the Base Case With Different Values for the Capital Recovery Factor: NSPS Option 1

	Capital Recovery Factor					
	0.22	0.27	0.17			
Average Price Change	4 22	5.00	3.67			
\$/ton percent	4.33 1.09	5.00 1.27	0.93			
Change in Total Industry 1000 ton/yr percent						
output	0.56	0.64	0.48			

Table 6-2. Alternate Assumptions About New Source Capacity Expansion

Total Coats of Compliance: NSPS Option 1

New Source Capacity Share of New Source
Expansion Unaffected by Capacity Half of that in
Price Increase*

	Oumulative			Cumulative		
	New Source	Total Costs	osts	New Source	Total Costs	Costs
	Cabacity	of Compliance	iance	Cabarity	and the property of the proper	11000
	Expansion	(Mill. \$, 1978)	1978)	Expansion	(Mill. 8, 1978)	1978)
	(1985-90)	•	Total	(1985-90)		Total
	(1000t/y)	Capitel	Annua 1	(1000t/y)	Capital	Annual
Paper						
Unbleached Kraft	576	5.2	1.7	259	2.3	•
Bleached Kraft	0	•		9		;
Glassine	0	0	•			6
Spec. Industrial	27	•••	0.3	17	0.2	1.0
Newsprint	2305	27.4	10.6	1133	13.5	5.5
Coated Printing	570	1.7	3.1	268	4.1	1.5
Uncoated Freesheet	1074	5.5	7.8	513	10.8	7.1
Uncoated Groundwood	402	22.6	2.1	191	2.2	
Thin Papers	0	0	•	0	•	
Solid Bl. Bristols	0	0	0	•	•	•
Cotton Fibre	0	•	•	•	•	
Tissue	112	7.3	2.9	133	3.6	1.4
Board						
Unbl. Kraft Liner.	3687	36.9	12.2	1771	17.8	5.8
Bl. Kraft Liner.	0	0	0	•	0	•
Bl. Kraft Polding	0	•	0	•	•	•
Semi-Chem. Corr.	1172	12.1	•·•	505	5.2	1.7
Recycled Liner	0	•	•	•	•	•
Mecycled Corr.	•	0	•	•	•	•
Recycled Polding	•	•	•	0	0	•
Constr. Paper & Board	147	3.1	1.1	30	9.0	0.2
Molded Pulp	0	0	•	0	•	•
Solid Bl. Board	0	•	•	0	0	•
All Other Board	115	1.0	0.3	9	9.0	0.1
92						
Dissolving	•	•	•	•	•	G
Harket	0	0	0	•	•	
Pital	10, 352	130.2	46.0	4656	60.7	21.3
						•

Source: Meta Systems estimates.

reduction in compliance costs. Therefore, the assumption about the share of new source capacity expansion does have a significant effect on the estimate of total costs of compliance. However, the relative impact of the costs would not substantially change under either alternative assumption.

Mill-Level Impacts and Closure Analysis

Mills with significant impacts were identified using the criterion of a cost-to-sales ratio of greater than four percent. This criterion does take mill-specific conditions into account, nor is it based on more general average levels of profitability in the industry. However, even if a lower criterion of two percent were used, no mills would have significant impacts.

Capital Availability

The comparison of cash flow and capital requirements depends on the sector-specific estimates of cash flow, the forecast of capacity expansion in each subcategory, including the mix of existing and new sources, costs of compliance, and the capital costs of new capacity. The cash flow estimates are based on revenues and costs taken from the demand/supply analysis. Revenues are the product of total output and price. Variable costs are the integral under the supply curve. However, in sectors with a variety of different grades, the price used may not have been the sector-wide average price, so revenues may be under- or over-estimated. Unfortunately, other information on cash flow broken down by product sector is not available. Revenue estimates would also be affected by using a different macroeconomic forecast for the Base Case. However, it is unlikely that these changes would significantly affect the overall financial evaluation of the industry, although the evaluations for individual sectors might change, since compliance costs are such a small fraction of total cash flow.

There is considerable uncertainty about the base costs of new capacity. Since costs of capacity expansion in a single year are larger than total costs of compliance in any of the treatment options, these estimates have an important effect on the overall financial picture of the industry, although they do not affect the estimate of the incremental effect of NSPS regulations.

Employment and Indirect Impacts

Employment

The employment-to-sales ratios derived are quite crude. They probably overestimate employment impacts because they are based on existing rather than new mills.

Indirect Earnings and Employment Effects

The estimates of indirect earnings and employment impacts rest on a very simple input/output framework. The approach tends to overestimate impacts because it does not take into account that the reduction in earnings and jobs in particular product sectors will be at least partially offset by increased growth due to higher investment elsewhere.

Appendix A

Capital Recovery Factor

The capital recovery factor (CRF) measures the rate of return that an investment must achieve each year in order to cover the cost of the investment and maintain net earnings, including depreciation and taxes. Stated another way, the capital recovery factor is the excess of revenues over variable costs, per dollar of invested capital, needed to cover the cost of borrowing, depreciation and net profit-related taxes, while preserving the market value of the firm's stock.

The formula for CRF used in previous analyses was:

$$CRF = \frac{A(N,K_f) - td}{1 - t}$$
(A-1)

where:

N = lifetime of investment

 K_f = average after-tax cost of capital

 $A(N, K_f)$ = annuity whose present value is 1,

given N and $K_f [K_f/(1-(1+K_f)^{-N})]$

d = depreciation rate

t = corporate income taxes

Changes in the tax code dealing with rapid depreciation and investment tax credits require alterations in the formula for calculating the capital recovery factor. The revised formula is:

$$CRF = \frac{A(N, K_f)(.9-c)}{1-t}$$
 (A-2)

where :

$$c = \sum_{j=1}^{n} \frac{td'}{(1+K_f)^j}$$

where:

n = depreciation lifetime under tax code

d' = new depreciation rate

Other variables as above.

The assumptions and data used to obtain values for the above variables are described below.

Average Cost of Capital

The cost of capital, K_f , is the average percentage return that suppliers of debt and equity demand. For firms which have more than one type of capital, K_f is calculated as the average of the after-tax costs of debt and the costs of equity, weighted by the share of market value of

each relative to the total market value of the firm. In equation form:

$$K_f^* = bi(1-t) + (1-b)r$$
 (A-3)

where:

*

K_f = average cost of capital after taxes

i = average cost of debt
r = average cost of equity
t = corporate income tax rate

b = share of debt financing

The costs of debt and equity are measured by the current market value of outstanding debt and stock, rather than the original costs when the debt and equity were issued. The argument that projects should be evaluated using the weighted average cost of capital as the discount factor has been made elsewhere* and rests on several assumptions. Firms are assumed to have an optimal debt/equity ratio (or at least some preferred debt/equity ratio), to have already obtained that ratio, and to strive to maintain it over time. In addition, it is assumed that new projects do not alter the overall risk position of the firm. (A change in the risk level might result in a change in the debt/equity level.) Therefore, new projects, on average, will be financed with these same desired fractions of debt and equity.

Cost of Debt. Since firms often have more than one debt issue, it is necessary to calculate an average cost within a company as well as across companies. The following information on the debts of 27 pulp and paper companies was obtained from Standard and Poor's Bond Guide (January 1980).**

- 1) yield to maturity
- 2) debt outstanding
- 3) closing price

First, the total market value of each bond issue is calculated as the bond price multiplied by the amount of debt outstanding. Second, the average cost of debt is calculated as a weighted average of the various values for yield to maturity, where the weights equal the ratio of the market value of each bond issue to the total value of debt. The average before-tax cost of debt for these companies is 11.03 percent.

^{*}See, for example, J. Fred Weston and Eugene F. Brigham, <u>Managerial</u> <u>Finance</u> (6th ed.), Dryden Press, 1978, Chapter 19.

^{**}It is assumed that the cost of capital to pharmaceutical companies is very close to that for chemical companies in general.

Cost of Equity. A firm's cost of equity can be expressed in equation
form as:

$$r = \frac{e}{P} + g \tag{A-4}$$

where e is the annual dividend, P is the stock price, and g the expected growth rate of dividends.* To estimate the firms' cost of equity, the following data were obtained from <u>Standard and Poor's Stock Guide</u> (August 1979):

- 1) dividend yield;
- 2) closing price;
- 3) number of shares outstanding.

This information was collected for both preferred and common stocks. An estimate of the expected growth rate was obtained using data on production levels for the years 1979-1980 from the DRI model. The annual compound rate of growth for total paper and paperboard production was calculated to be 3.5 percent. Since this is an estimate of production, not sales or income, an inflation factor must be added in. Based on the DRI inflation projections for 1980-1990, an annual compound rate of inflation of 7.5 percent was calculated. Thus, the expected growth rate of dividends (g in the above formula) is 3.5 + 7.5 = 11.0 percent. (This assumes that real prices remain unchanged.)

Separate costs of capital were calculated for common stock and preferred stock. The yield to maturity on the common stock of 53 forest product companies is 5.2 percent, which yields a cost of equity of:

$$5.2 + 11.0 = 16.3$$

This is more accurately described as the cost of retained earnings. The cost of new issues of common stock is higher than the cost of retained earnings because of the flotation costs involved in selling new common stock. Since new issues are a very small proportion of a firm's capital, they are not included in our calculation of the overall weighted cost of capital.

Preferred stock is a hybrid between debt and common stock. Like debt, it carries a commitment on the part of the corporation to make periodic fixed payments. Thus, the cost of capital is equal to:

$$r = \frac{e}{p} \tag{A-5}$$

without an estimate of the expected growth rate of dividends.

^{*}See, for example, J. Weston and E. Brigham, op.cit.

Depreciation

Depreciation is normally defined as the fraction of revenues set aside each year to cover the loss in value of the capital stock. Due to recent changes in the federal tax code, the economic life of a capital item is now considerably longer than the depreciation life for tax purposes. Based on earlier work the lifetime of capital stock for this industry is assumed to be about 10 years.* The depreciation rate for most personal property now is straight-line over five years (20 percent). These values are used in the revised calculation of the capital recovery factor.

Tax Rate

The current federal corporate income tax rate is 20 percent on the first \$25,000 of profits, 22 percent on the next \$25,000, and 46 percent on all profits over \$50,000. For this analysis, plants are assumed to be paying an even 46 percent federal tax on all profits. A study by Lin and Leone** indicates that state and local income taxes also are a significant factor in pollution control investments. State corporate income tax rates may be as high as 9.5 percent. In their study, a weighted average of 7 steel-producing states yielded an average state corporate income tax rate of 7.55 percent. State income taxes, of course, are deductible expenses in computing corporate income tax. A state corporate income tax rate of 8 percent is assumed here. Deducting this figure before computing the federal income tax rate reduces the net effect of the 8 percent rate to about 4 percent. Thus, the overall effective income tax rate is approximately 50 percent.

Sensitivity Analysis

Table A-l presents various values for the capital recovery factor, assuming various weighted costs of capital (\mathtt{K}_{f}) and different formulations allowing for changes in the federal tax code. Both the rapid depreciation and the investment tax credit serve to lower the capital recovery factor, thus reducing the return necessary to justify a given investment.

^{*}Draft Industry Description: Organic Chemical Industry, Vol. I, Meta Systems, December 1979.

^{**} An Loh-Lin and Robert A. Leone, "The Iron and Steel Industry," in Environmental Controls, (Robert A. Leone, ed.), Lexington, MA: Lexington Books (1976), p. 70.

Table A-l

Alternative Derivations of the Capital Recovery Factor

Values							
.10	.15	.20	.10	.13	.15	.20	
10	10	10	10	10	10	10	
.163	.199	.239	.163	.185	.199	.239	
10	10	10	5	5	5	5	
.10	.10	.10	.20	.20	.20	.20	
.50	.50	.50	.50	.50	.50	.50	
			.379	.352	.335	.299	
.226	.298	.378					
			.201	.240	.265	.335	
			.169	.202	.225	.288	
	10 .163 10 .10	10 10 .163 .199 10 10 .10 .10 .50 .50	.10 .15 .20 10 10 10 .163 .199 .239 10 10 10 .10 .10 .10 .50 .50 .50	.10 .15 .20 .10 10 10 10 10 .163 .199 .239 .163 10 10 10 5 .10 .10 .10 .20 .50 .50 .50 .50 .379 .226 .298 .378	.10 .15 .20 .10 .13 10 10 10 10 10 .163 .199 .239 .163 .185 10 10 10 5 5 .10 .10 .10 .20 .20 .50 .50 .50 .50 .50 .379 .352 .226 .298 .378	.10 .15 .20 .10 .13 .15 10 10 10 10 10 10 .163 .199 .239 .163 .185 .199 10 10 10 5 5 5 .10 .10 .10 .20 .20 .20 .50 .50 .50 .50 .50 .50 .379 .352 .335 .226 .298 .378	

where: CRF(1) is original formula (A-1 in text)

CRF(2) allows for rapid depreciation but not investment tax credit CRF(3) allows for both rapid depreciation and investment tax credit (A-2 in text)

The weighted cost of capital is estimated based on the current costs as reflected in the current prices and yields of a sample of corporate stocks and bonds for that industry. In January of 1980, the weighted cost of capital for the pulp and paper industry was estimated to be about 12 percent. There are two major assumptions in using this method. First that current prices and yields accurately reflect future costs of capital. However, interest rates have increased significantly since the summer of 1979. Second, that the current portfolio mix will remain constant over the next several years. Given changes in tax codes, and changes in the availability of certain sources of capital such as industrial revenue bonds, this is unlikely. Therefore the cost of capital is expected to be higher than 12 percent. Given the mix of financing sources available, the weighted cost of capital for the period covered by this study is assumed to be close to 15 percent.

A single, industry-wide CRF equal to 22 percent has been used in our analysis. For a given investment, a firm's CRF will vary with their cost of capital and mix of financing. However, it was not possible to estimate a separate CRF for each establishment or firm.

Appendix B

The 308 Survey

The economic analysis of various pollution control options is based in large part on information collected through a questionnaire issued by EPA under authority of section 308 of the Clean Water Act (the 308 Survey). This questionnaire was sent to approximately 700 mills in the pulp, paper and paperboard industry. A total of 633 responses to the 308 questionnaire, representing 648 mills, were included in the analysis. A follow-up on the non-responding mills showed that in most cases these mills were closed at the time of the survey, or were not producers of pulp, paper or paperboard.

Purpose of the Survey

The survey was designed to provide information on mill characteristics, production costs, investment in new capital, and market structure. Of primary concern was information on production costs. At the time of the survey there was only one public source which contained consistent and detailed manufacturing cost information organized in a way directly useful to an impact study.* These costs were for representative new facilities typical of good technical practice in 1974, however, and a host of assumptions would have to be made to translate them into a form which would allow us to construct marginal cost curves for industry product sectors. To develop new manufacturing cost functions and to verify or modify the assumptions made to translate the cost functions into cost curves for the sectors, information for individual mills was needed on the relationship between costs and capacity, capacity utilization, production processes and products, and age of capital.

To determine impacts it is essential to consider questions of demand. The DRI Forest Products model provided the capability to estimate demand on a product-by-product basis. However, we wanted to be able to test the assumptions of this model against information obtained from individual firms concerning the markets for their products. In addition, the demand analysis projects capacity expansion on the basis of announced plans for expansion and specified investment behavior. To assess the forecasts we needed information on individual mills' plans for expansion.

^{*}Economic Impacts of Pulp and Paper Industry Compliance with Environmental Regulations, Report for Office of Planning and Evaluation, U.S. Environmental Protection Agency, Arthur D. Little, Inc., May 1977.

Questionnaire

The questionnaire contained 24 questions, and was organized into five parts:

- Identification: Name and address of mill and (if different) name and address of parent company; name, address and telephone of individual responsible for completing the questionnaire.
- Capacity: Mill capacity in various grades of pulp, paper, and/or paperboard.
- Economic Information: Assets and capital investment, revenue, expenses, quantities sold and transferred, and annual production and inventory change information for two fiscal years.
- Annual Operating Costs and Capital and Operating Costs arising from Federal Regulations: Fiber, chemicals, labor and energy costs in the most recent fiscal year; and estimates of capital and operating costs for air and water pollution control and OSHA compliance.
- Future Plans: Planned capital expenditures on air and water pollution control and capacity expansion by product or process; plans to curtail operations; and if applicable, user charges of POTW's.

Confidentiality

Two procedures were employed to protect the confidentiality of the data. Those mills which sent their responses directly to EPA were protected by the procedures specified in Article XXI, Parts A to F of contract No. 68-01-4675. These included EPA removing the Identification Section from each questionnaire and assigning a code number with region and subcategory identifiers to each questionnaire before they were forwarded to Meta Systems for processing.

Those mills which did not respond directly to EPA sent their completed questionnaire to a third party (Arthur Andersen & Co.) whom they had hired to hold the data and protect its confidentiality. Both sets of data (mills responding directly to EPA and mills responding to Arthur Andersen & Co.) were stored on Arthur Andersen's computer, and Arthur Andersen personnel monitored the use of the data to prevent the exposure of 308 Survey data on an individual mill.

Limitations of Survey

As noted above, the response rate to this 308 Survey was excellent, and for the most part the quality of the data appears quite good. However, there are a few problems with the questionnaire and/or the responses. In the case of the question dealing with annual operating costs, it is unclear what the mills included in "other costs." It was assumed that these costs included the operating costs necessitated by current pollution control regulations, although this may not always be the case.

A couple of problems arose with responses by indirect dischargers. Due to the wording of the question, the flow level and user charge information is ambiguous. Also, final determination of whether a mill was an indirect or direct discharger was left to the technical contractor.

In some cases, a mill's reported production and capacity levels were inconsistent. Various stages of the analysis required one or the other level. Since it was not possible to determine which was correct, the production and capacity data were used as they appeared on the mill's response.

Appendix C

Demand/Supply Methodology

Overview

The core of the approach to estimating the impact of BCPCT and BATEA regulations on the industry is a microeconomic demand/supply analysis for each market (product) sector of the industry. The analysis produces a base case forecast of price, output, "contribution to capital" (revenues less variable costs) and capacity utilization for each product sector in the absence of new regulations. It also forecasts the effects of the costs of various treatment requirements on those variables. The approach assumes that individual product markets are competitive and that prices depend on the variable costs of the marginal (high cost) mills in the various sectors. Market or product sectors rather than subcategories are utilized because the relevant set of competing products depends on product type, not manufacturing process. The organization of the industry into product sectors corresponds closely to product groups used by API.

For each sector, supply curves are constructed from manufacturing cost and production data collected in the 308 Survey and pollution control cost estimates provided by the technical contractor. The supply curves explicitly relate mill subcategories, the basis for defining treatment costs, with product sectors, where the interaction of demand and supply takes place. Supply curves are generated for a base case with no additional pollution control requirements and for each of several control options. The supply curves for different years are adjusted to account for forecasts of capacity expansion through 1985.

The demand for each product sector is modeled using demand equations estimated by Data Resources, Inc. and linked with DRI's macroeconomic forecasts over the period of the analysis, 1979-85. This provides a demand forecast to match the capacity expansion forecasts on the supply side.

The interaction between supply and demand is modeled by solving the system of supply and demand equations for each product sector for equilibrium values of price, output, "contribution to capital" and capacity utilization for each year of the forecast period. Figure C-1 shows the information flows and stages of analysis which form the demand/supply analysis.

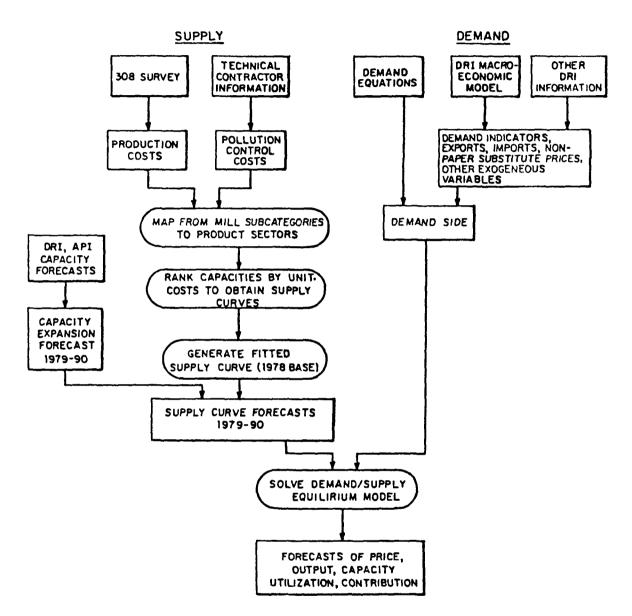
Figure C-2 presents a more analytical picture of the relationship of the various elements of the analysis, and suggests some important implications of the methodology adopted. Quantity produced is measured along the horizontal axis and price and unit cost along the vertical axis. The base case assumes no new treatment requirements. Given demand curve DD and supply curve SS, market equilibrium implies price = P and output = Q. The excess of revenues over variable costs ("contribution to capital") is given by area CEP.

Let S'S' represent the industry supply curve with treatment costs. This yields a new equilibrium with price = P', quantity = Q' and contribution to capital = C'E'P'. A number of elementary but important observations flow from this analysis. First, as long as demand and supply are somewhat elastic, price will rise and output will fall. If supply is not perfectly elastic (i.e., if SS and S'S' are not horizontal) the price increase will be less than the cost increase for the original marginal producer (i.e., PP'<FE). Contribution to capital will either increase or decrease depending on the elasticity of supply and demand and the relative treatment costs of marginal and inframarginal producers. Also the imposition of controls will alter the relative profitability of mills in the industry depending on the size of the gap between SS and S'S' at various levels of output.

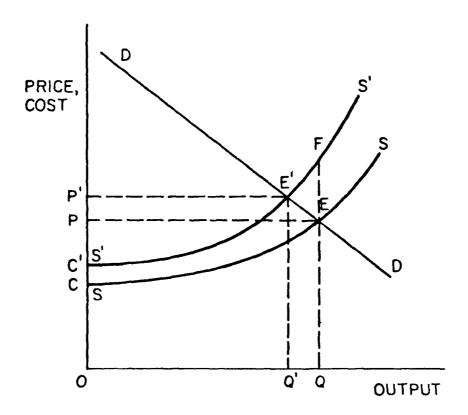
The resulting price and cost changes are inputs to the individual mill closure analysis and subsequent employment and community impact analyses. Price and contribution to capital also are used in the capital availability analysis. All of these factors highlight the advantage of being able to determine the effect of treatment costs on the entire supply curve, not just at the margin. Changes in cost and price are also inputs to the balance of trade analysis.

Development of Supply Curves

The demand/supply methodology assumes an essentially competitive short-run market structure where price is determined by marginal variable cost. In this case the product sector supply curve is the marginal cost curve obtained by horizontally summing the marginal cost curves of individual mills. By definition, the marginal cost curve shows the incremental cost of an increase in output. In general, marginal cost and average cost for an individual mill will vary with output, as shown in Figure C-3. However, if marginal variable costs of a mill are constant over a fairly wide range of capacity utilization, they will be roughly equal to average variable costs. Therefore, data for average variable costs from the 308 Survey are taken as an approximation of that mill's marginal variable costs. Figure C-4 shows the supply curve implied by this approximation.



NOTE: RECTANGULAR BOXES DENOTE INFORMATION FLOWS, OVAL BOXES DENOTE UNITS OF ANALYSIS.



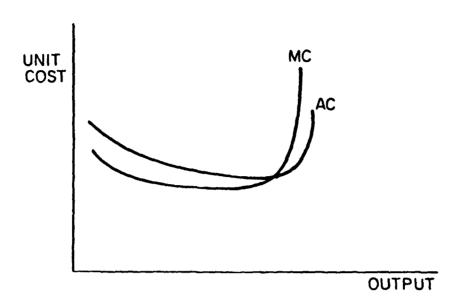
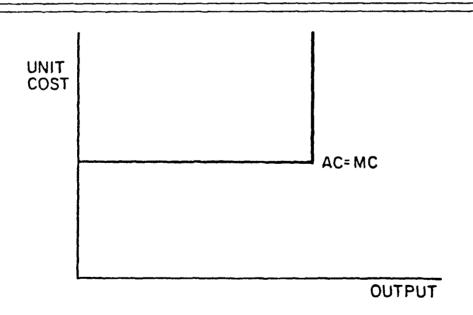


FIGURE C-4. Example Where Marginal Cost Equals Average Cost



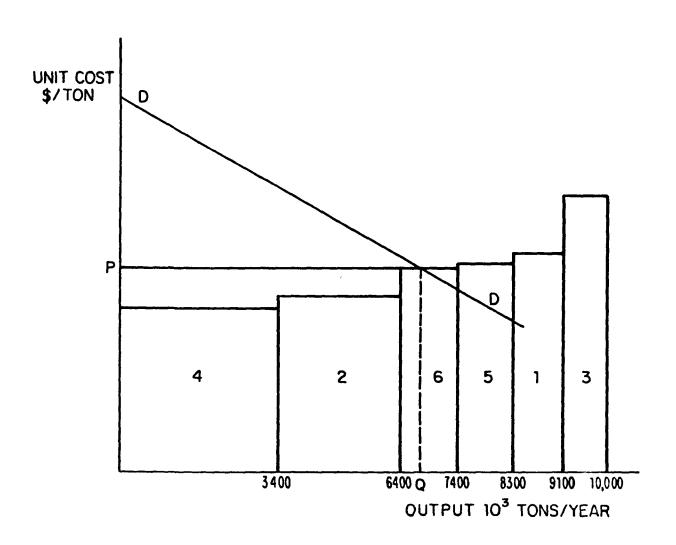
An estimate of the supply curve for the entire sector can be obtained by ranking all mills manufacturing a given product in terms of unit cost, and then pairing the unit cost of a given mill with the cumulative production of all mills with unit costs less than or equal to that mill's. This is the procedure followed in this study. Although the curve so obtained strictly equals the industry supply curve only under the assumptions of perfect competition and constant marginal cost for each mill, we believe that it represents a good approximation even if these assumptions are relaxed somewhat. The following example illustrates the curve construction procedure.

Example. Suppose the individual mill data for a given product sector are as follows:

<u>Mill</u>	Production cost, \$/ton	Output, 1000s tons/year
1	210	800
2	180	3000
3	260	900
4	175	34 00
5	205	900
6	200	10 00
	(to	otal = 10,000)

Mill #4, being the lowest-cost producer, forms the first step on the curve with unit cost = 175, production = 3400. Mill #2 is the next lowest cost producer; its incremental output adds 3000 to the accumulated production, with a unit cost of 180. The rest of the curve is constructed similarly, until all production is accounted for, with the highest cost producer being the point (260;10,000). This process results in a step function like that shown in Figure C-5. The length of each step is the production of that one mill, and the height of the step is that mill's unit cost.

In practice, the approach proceeds roughly as outlined above; with a supply curve constructed for each product sector. First, all of the mills that produce a given product, say Newsprint, are selected from the 308 Survey data base. Next, unit variable manufacturing cost is determined by summing the questionnaire responses for the individual cost components for that product: wood and pulp, chemicals, labor, energy, and other, and then dividing by the mill's output of that product. This is the basic step of the transformation of costs from subcategory to product sector.



The structure of the supply curve has some implausible implications. Suppose the intersection of the demand curve (DD) and the supply curve yields price P and quantity Q as in Figure C-5. The figure implies that all mills with unit costs below that of mill 6 operate at full capacity, while mill 6 absorbs all the slack, and mills with higher costs do not operate at all, which is not realistic.* Nevertheless, the use of average costs gives a picture of the cost structure within a given product sector. Since high cost mills have the greatest variability of output, this should give a reasonable approximation of the shape of the supply curve.

Another limitation of the procedure is that it assumes that demand and supply in the entire product sector is cleared by a single price. In many markets, especially papers, there is a significant variation in quality and characteristics among subgrades, and prices will vary correspondingly. Therefore, producers that appear to have high costs may produce higher quality products with higher prices. Using a single price could distort the relative profitability of different mills. There is less harm on the demand side because prices of similar grades can be expected to move together.

Standardizing Costs. All costs are adjusted to first quarter 1978 dollars to agree with the pollution control costs provided by the technical contractor. To do this, all cost data from 308 responses must be inflated/deflated to correspond to this fixed base. The ends of the accounting base years in the 308 responses vary from January 1976 to December 1978. To adjust these costs, approximate deflators of two sorts were developed. The first type are deflators directly applicable to specific products, as obtained from DRI time series for average operating costs for these products. For products where no such direct deflators were available, estimates of cost changes for each input were developed, covering wood, pulp, and secondary fiber, labor, chemicals, and energy. Separate regional cost factors were also developed for each input. In both cases, the time period selected for adjustment was based on the midpoint of the year-long accounting period as reported by the mill.

No further adjustments were made to Survey costs to account for real (constant price) input cost increases between 1978 and 1983-85, the period of the analysis. Although forecasts of costs of the various input categories are available, it was felt that using these forecasts directly would overstate the cost increases because of process changes mills would make in response to higher costs. Nevertheless, it is expected that real production costs will increase 5 to 15 percent over this period.**

^{*}In the analysis, reported production was used as a proxy for capacity to construct the supply curves, since production costs were only available for that amount. This tends to understate capacity somewhat. However, this is compensated for in the calibration of the supply curves described below.

^{**}DRI Pulp and Paper Review, June, 1980, passim.

Functional Form of the Supply Curve. Both for reasons of confidentiality and because of the cumbersome form of the step functions derived by the above procedure, the calculated values of unit costs and cumulative production are used to estimate econometrically a smooth supply function which approximates the step function. The fitted curve is the one used in the demand/supply analysis. It has the general form:

c = f(q)

where

c = unit cost
q = cumulative production

A variety of functional forms were investigated for each product sector and the choice of which to use in the demand/supply analysis depended on such criteria as reduction in sum of squares, significance of coefficients, and standard errors of estimate.

Calibration of Supply Curve to Base Case. Because the survey data on production are taken from several different years and coverage was not complete, the supply curve generated by the above procedure does not correspond to actual supply conditions in any particular year. Specifically, the cumulative production obtained from the curve corresponding to the price of a product in 1978 is not necessarily equal to reported output of that product in 1978. (In most cases, cumulative production at the 1978 price is within ten percent of actual 1978 production, but usually lower. In a few cases it is higher.)

In order to calibrate the demand/supply model for each sector, the estimated supply curve is shifted right or left so that it is consistent with the 1979 price (in 1978 dollars) and level of output.* Strictly speaking, this procedure assumes that the "unobserved" capacity has variable costs equal to the y-intercept of the fitted supply curve. In practice, as long as the unobserved capacity has variable costs less than those of the marginal high-cost mill, the calibration will not affect the shape of the supply curve in the region of its intersection with the demand curve. Therefore, it will not affect the forecast of price and output in the demand/supply analysis.

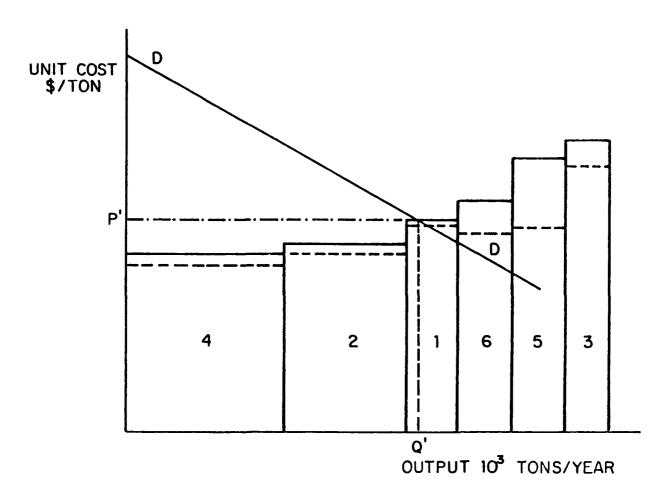
^{*1979} is the most recent year for which annual information is available. Therefore, there is no need to start with 1978 levels and "forecast" 1979 levels. This approach is identical to that used to model capacity expansion in subsequent years.

Inclusion of Pollution Control Costs. Pollution costs for several levels of control were determined by the technical contractor for individual mills and for the basic divisions of subcategory. Generally, one level of production process controls and two levels incorporating end-of-pipe treatment were considered. Costs were calculated for capital, operation and maintenance (OSM) and energy on an annual basis. Where appropriate, regional factors modifying these costs were developed.

The treatment costs added to the supply curve are total annualized unit costs which include capital charges (investment costs multiplied by the CRF), as well as variable costs. This is because the decision to install pollution control equipment and remain operating is a long-run decision. We assume that firms can correctly predict future trends so that only those which expect to recover at least the total costs of their pollution control system will stay open. This approach ensures that the marginal producer remaining open will recover total treatment costs.

The procedure for estimating the supply function including pollution control costs is to divide the costs of a specified level of pollution control for each mill, by the mill's capacity to obtain a treatment cost per ton. This unit cost is then added to the unit variable manufacturing cost of that mill. This implies that a mill's treatment costs are allocated across its various products on an equal per ton basis. The mills are reranked by unit cost and the supply curve is reestimated using these new cost figures. The new curve will shift upwards, reflecting the increased costs of additional pollution control. Note that if a mill had inframarginal unit costs before treatment, but has unit costs greater than the marginal mill after treatment, its position in the supply curve will shift to the right of the marginal mill. For example, Figure C-6 shows the supply curve from Figure C-5 after pollution costs have been added. In this case, the cost rankings of mills #1, #5, and #6 have switched.

The Adjustment of the Supply Functions to Account for Capacity Expansion. The supply functions were generated using the data on production, capacity, and costs available at the time of the 308 Survey. However, because we forecast supply through 1985, and because the supply curve will change shape with additions of new capacity and retirement of old capacity, these supply curves must be adjusted to account for capacity expansion.



NOTE: HORIZONTAL DASHED LINE (---) SHOWS PRE-CONTROL UNIT VARIABLE COST

HORIZONTAL SOLID LINE (---) SHOWS UNIT VARIABLE COST PLUS TOTAL ANNUAL POLLUTION CONTROL COST

There are several sources of information on current and future capacity. The capacity figures published by the American Paper Institute (API) are generally considered to be the most reliable of those publicly available. The responses to the 308 Survey also provide information on current capacity and expansion to which the mills are committed. Most of this expansion is to be on stream by 1981. Current API figures include probable expansion through 1982. The 308 Survey and API are in reasonably close agreement on capacity, both current and planned, to 1981.

DRI forecasts future capacity through 1985. They base their current capacity on API data, and use API estimates for expansion through 1982. After 1982 their forecast of capacity is based primarily on creating the capacity needed to meet the demand forecast by the DRI model. An additional source of information on future expansion is the historical trend for each product sector. The projection must take into account the cycles in investment which appear to be common for several product sectors. Through 1982 we use the API estimates of capacity. Estimating expansion beyond 1982 is more difficult because firms do not have definite plans that far in advance. The construction of a complete investment model is particularly difficult in an industry like pulp and paper, where expansions involve large sums of money and occur infrequently. Rather than treating investment as an endogenous variable, we have chosen to estimate future capacity based on API and DRI forecasts.

Two checks are imposed on these estimates of capacity expansion to ensure that they are reasonable. The first is capacity utilization. To a certain extent, output can be increased by making greater use of current capacity. According to API estimates, in 1977 there were 27,381,000 tons of paper produced, with a capacity of 29,859,000 tons. Thus, the overall capacity utilization rate was approximately 91.7 percent. Included in the measure of capacity is an allowance for normal maintenance, grade changes, and other downtime. Therefore, it is possible to have a capacity utilization rate of more than 100 percent, but only for a short period. On the other hand, if the capacity utilization factor declines sharply, there is reason to conclude that the capacity estimate is too high. This criterion was used to evaluate the results of the demand/supply analyses using initial capacity expansion estimates. In some cases, the capacity forecasts were revised if the changes in capacity utilization implied by the demand/supply forecasts varied significantly and/or were inconsistent with other information about the likely prospects for that product factor.

A second check is the profitability of investments in new capacity. The present discounted value of the excess of price over variable cost per ton after tax can be taken as the value of the investment. If this value exceeds the unit costs of new capacity from the 308 Survey, then the capacity expansion forecast is profitable. The methodology is discussed more fully in the section on capital availability analysis.

To actually model the effect of capacity expansion on the fitted supply curves, it is assumed that new capacity has unit variable costs equal to the minimum of that for existing capacity. Therefore, the addition of new capacity can be represented simply as a rightward shift of the existing cost curve, with unit costs of new capacity equal to the y-intercept of the original cost curve. This adjustment is exactly analogous to that used to calibrate the supply curve to the 1979 base period.

Consider the example in Figure C-7. Figure C-7a represents a product sector supply function as it might appear in 1979. If five units of additional capacity were projected for 1980, the supply curve would be shifted as shown in Figure C-7b; i.e., the new capacity would come in as low variable cost production onthe left end of the supply function. If additional capacity was expected to come on-stream in the following year, it would be introduced in exactly the same fashion.

It should be noted that this assumption about variable costs of new capacity could be relaxed without affecting the results of the demand/supply analysis. As long as variable costs are less than the variable costs of the marginal existing mill, the intersection of the demand and supply curves is unaffected. Therefore, price and output changes due to treatment costs will not be affected either. However, relaxing this assumption does affect the amount of "contribution to capital" available for capacity expansion. Therefore, the capital availability analysis must be examined for sensitivity to this factor.

Supply functions are prepared in this manner for individual product sectors with and without pollution controls for each year from 1978 to 1985.

Total Cost of Compliance. The capacity expansion forecasts are also used to predict total costs of compliance to the Proposed Regulation for capacity in place by 1983. Costs of compliance for mills in place in 1978 are taken directly from the sums of treatment costs estimated for mills in the 308 Survey. The expansion forecasts can be used directly to calculate costs of compliance by product sector for mills in place by 1978. To compute costs by subcategory, expansion forecasts

FIGURE C-7. Modeling Capacity Expansion Using the Product Sector Supply Curves

FIGURE C-7a. Supply Curve in 1979

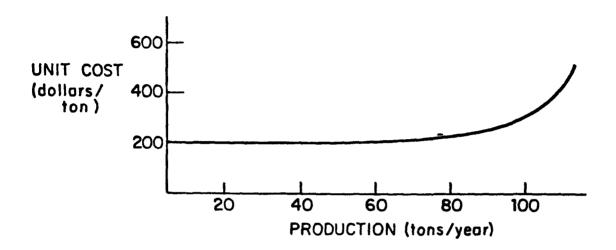
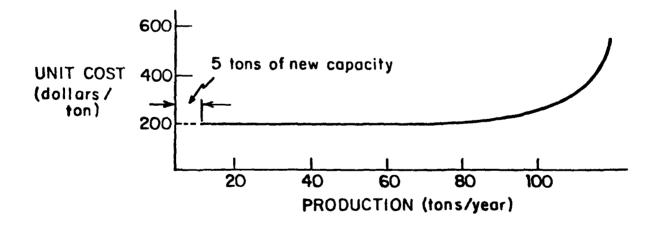


FIGURE C-7b. Supply Curve in 1980 with Five Units of New Capacity



for each subcategory must be developed based on the product sector forecasts. First, an expected mix of subcategories corresponding to expansion in each sector was estimated. It was assumed that expansion after 1978 in each sector would contain the same fractions of integrated subcategories as found in the 308 Survey. Only a small increase in nonintegrated capacity is predicted.*

Starting in 1982, capacity increases due to "greenfield" mills or major alterations of existing plants are assumed, subject to NSPS standards. Thus it is necessary to predict what fraction of new capacity would be classified as a new source. This was done using information on installation of new machines in API's capacity forecasts and planned capacity increases in existing plants from the 308 Survey.

Demand Side Analysis

This section outlines the methodology used to model demand for pulp and paper products. It includes a discussion of general factors affecting demand in the industry, the structure of the equations making up the model, the results of the econometric estimation, and the macroeconomic forecast which drives the demand side of the demand/supply model.

Factors Affecting Demand. Demand for specific products within the industry exhibits considerable variety, since each product has its own unique characteristics. The economic and technological trends affecting demand for the twenty-seven product sectors that have been defined for the industry are summarized in the product profiles in Draft Volume II. Some product sectors have been severely affected by the penetration of substitute materials into their traditional markets. Examples of this trend are the substitution of polyethylene bags for Bleached Kraft bags, of plastic film for Glassine and Greaseproof paper, of plastic containers for Molded Pulp products, and of plastic bottles for Solid Bleached Milk cartons. Other product sectors have not succumbed to penetration. For example, most Unbleached Kraft papers have superior packaging properties and consequently have maintained market shares.

Technological change in end use markets has affected some products. Demand for Solid Bleached Bristols is down since there is increased use of computer magnetic tape rather than cards. Uncoated Freesheet use, on the other hand, has grown due to the burgeoning need for business forms and paper for computers and copying machines.

^{*}This is because most new expansion does occur in integrated mills and because doing so automatically accounts for the increase in market pulp capacity that must, for consistency, accompany increase in non-integrated capacity.

Technological changes in product production have improved demand in some sectors such as Newsprint, Uncoated Groundwood Paper, and very recently, Tissue, by improving product characteristics and therefore consumer acceptance.

The demand for each product is linked to the level of activity of particular sectors of the economy. For example, Special Industrial Papers demand follows overall industrial production, and Coated Printing Papers demand is related to the level of advertising in the U.S. Some products are also affected by national policy. The future use of the various recycled paperboards, for instance, will be influenced by national recycling policies.

Demand Model. Because most pulp and paper products are internationally traded, an analysis of demand must take into account both domestic and foreign demand and supply for a given product. The basic identity is:

Apparent Consumption = Shipments + Imports - Exports (C-1)

Shipments, i.e., domestic production, are the supply side of our model. Forecasting equations for imports and exports have been developed by DRI. In most cases, DRI's forecasts of exports and imports are taken as exogenous to the demand/supply models used in the present analysis, since their magnitudes are relatively small. (Dissolving Pulp is the exception.)

In the next step of the analysis, apparent consumption is analyzed into two components, actual consumption and inventory changes. In equation form:

Apparent Consumption = Consumption + Inventory Change (C-2)

This reflects the fact that consumers of paper and board products buy them to add to their inventories, as well as consuming them immediately for their given "end-use". Because inventory demand tends to be very volatile, it is preferable to separate it out and focus on the underlying end-use demand, i.e., actual consumption. Actual consumption is more stable and reflective of long-term effects of demand such as substitution and technological change. Not doing so would tend to overestimate the price elasticity of demand.

Lastly, in DRI's estimation approach, actual consumption is analyzed as the product of an "end-use factor" (EUF) and a "demand indicator" (IND). In equation form:

One can think of the demand indicator as an index which measures the effect on demand (consumption) of the size of the end-use consumption market while holding price and other factors constant. In the case of consumer Tissue, for example, an obvious candidate for a demand indicator would be the number of households in the U.S. Everything else equal, one would expect a doubling in the number of households to double the demand for consumer Tissues. In economic terms, the demand indicator represents shifts in the demand curve. In other cases, the demand indicator might be the index of production of the end-use industry. The choice of a demand indicator for a particular product sector depends on which macroeconomic variable best correlates with the size of the end-use sector.

Several product sectors are represented by more than one demand indicator because components of their demand are experiencing different market trends. Each demand indicator is weighted by the share of that component of total demand. For instance, demand for Coated Printing Paper has three major components. Demand for the smallest -- coated one-side paper -- is declining because of substitution by plastics. However, demand for the two types of coated two-side paper is growing, resulting in an overall increase in demand for the sector.

Conversely, the end-use factor can be thought of as the demand of an average unit of the end-use sector. In the case of tissues this would be a single average household. In some other sector it would be a unit of production of the end-use industry. Therefore, the end-use factor captures all other factors affecting demand (price, substitute price, technological change) except the size of the end-use sector. It is the demand curve "normalized" to a unit of the end-use sector. Multiplying the end-use factor (demand per end-use unit) by the demand indicator (number of end-use units) gives us back the total demand of the end-use sector, which, in equilibrium, equals actual consumption.

End-Use Factor Equations. DRI's approach is to estimate econometrically the end-use factor equation. Given time series for consumption and the chosen demand indicator, equation C-3 yields a time series of the end-use factor. This end-use factor is then regressed against the appropriate own and substitute price series and other independent variables to obtain the coefficient estimates for the equation.

A typical end-use factor equation has the following form:

$$EUF_{t} = C + L(PQ_{t}/PD_{t}) + L(PQ_{t}/PS_{t}) + L(X_{t})$$
 (C-4)

where

EUF = end-use factor

C = constant term

PQ = price of paper grade

PD = GNP deflator or other price index

PS = price of substitute good

X = other independent variables, e.g., time or

proxy for technological change

L = lag operator (e.g., $L(X_t) \equiv \sum_{i=1}^{n} a_i x_{t-i}$)

i=o

t = time subscript

The constant term captures the "exogenous" component of demand. The second term in equation C-4 measures the effects of changes in the real price of the paper grade, the third term measures the effect of relative changes in own and substitute prices, and the fourth term captures the effects of othe exogenous variables on demand. Lags on most price terms range from four to eight quarters.

In most cases, the end-use factor equations are estimated with quarterly data. In these cases quality is always a function of lagged relative price (not current price). This form makes them awkward to use in the demand/supply analysis bacause the elasticity of demand in the current quarter is zero. However, because the supply curves are based on annual data, it was necessary to convert the demand curves to an annual basis to make them compatible. As a result of the annualization procedure, demand becomes a function of current as well as lagged price. This is because the lagged price terms for the most recent quarters are allocated to the current year when the aggregation from the quarterly to yearly basis is made.

Insufficient data were available to estimate end-use factor equations for three sectors: All Other Paper, Molded Pulp, and Market Pulp (except Dissolving Pulp). Problems include the multiplicity of different products included in these sectors and the difficulty of identifying demand indicators and obtaining price series. Analysis of the demand for Market Pulp is further complicated by the wide substitutability among different grades. As a result, demand/supply analyses could not be done for these sectors.

The actual demand equation used in the demand/supply model is constructed by retracing the steps outlined in equations C-1 and C-4. Multiplying the end-use factor equation* A-4 by the DRI forecast of the demand indicator, and adding the forecasted values of inventory change and exports, less imports, yields an equation relating U.S. production to the price and other variables in equation C-4.

Results of Estimation. The full results of the estimated enduse factor equations are given in Appendix 2-B.* A useful way to summarize the results is to use the concept of elasticity of demand. Price elasticity of demand is defined as the percent change in quantity demanded resulting from a given percent change in price, all other factors held constant. It gives a convenient summary of the relationships specified by a given demand equation. The formula for elasticity is:

$$\varepsilon = \frac{\frac{\Delta Q}{Q}}{\frac{\Delta P}{P}}$$

where Q is quantity demanded and P is price. A high value of ϵ (greater than one) means that demand is relatively price-sensitive, whereas a low value of ϵ implies the opposite. Products with low demand elasticities are in a better position to pass through to the customer the added costs of pollution control. The own price elasticity shows the effect of a product's own price on its demand, and the cross-price elasticity shows the effect of the price of substitute goods on its demand.

Table C-1 lists the pulp and paper industry sectors, their own-price elasticities, their substitutes, and their cross-price elasticities. In most cases, confidence intervals for these estimates are small. The table shows that the own-price elasticity estimates of most of the product sectors are relatively inelastic. Exceptions are Bleached and Unbleached Kraft Papers, Glassine and Greaseproof Papers, Cotton Fibre Papers, Uncoated Groundwood Papers, Thin Papers, and Solid Bleached Board; all with elasticities greater than one. Some product sectors are extremely inelastic. These include Tissue paper, Uncoated Freesheet, and Solid Bleached Bristols.

Several product sectors have high cross-price elasticities, implying that price rises due to pollution costs could significantly affect demand if they are not matched in the competing sectors. Glassine and

^{*}All variables except the own price PQ and EUF in the end-use factor equation are also assumed exogenous in the demand/supply model. As with other variables, these are taken from DRI forecasts. These forecasts are described below.

<sup>**
&</sup>quot;Appendix 2-B" refers to Appendix 2-B in the Draft Report.

Price	Own Price Elasticity*	Substitute	Cross-Price Elasticity of Substitute
Unbleached Kraft	1.49	Plastic Film	.17
Bleached Kraft	3.86	Plastic Film	.67
Glassine	2.14	Plastic Film	1.16
Spec. Industrial	.73	n.a.	n.a.
Newsprint	.63	Uncoated Groundwood	.35
Coated Printing	.64	Uncoated Groundwood	.23
Uncoated Freesheet	.38	Uncoated Groundwood	.22
Uncoated Groundwood	2.65	Newsprint, Uncoated Book Papers	2.65
Thin Papers	1.07	Chemical Woodpulp Papers	.82
Solid Bl. Bristols	.41	n.a.	n.a.
Cotton Fiber	2.06	Chemical Woodpulp	1.12
Tissue	.06	n.a.	n.a.
Board			
Unbl. Kraft Liner.	.61	Plastic Films, Polystyres Hard Plastic Packaging	ne, .42
Bl. Kraft Liner.	.61	**	.42
Bl. Kraft Folding	.73	Plastic Pouches, Film & Hard Packaging	.48
Semi-Chem Corr.	.61	**	.42
Recycled Liner.	.61	**	.42
Recycled Corr.	.61	**	.42
Recycled Folding	.73	Plastic Pouches, Film & Hard Packaging	.48
Constr. Paper & Bd.	.68	Solid Wood Products	n.a.
Molded Pulp	n.a.	n.a.	n.a.
Solid Bl. Board	1.15	Plastic Film	.39
All Other Board	.65	Plastic Pouches, Film & Hard Packaging	.07
Pulp			
Dissolving	.59	n.a.	n.a.
Market	n.a.	n.a.	n.a.

Total

Source: DRI demand equations

^{*}Absolute Value

^{**}Same as for unbl. kraft liner

n.a.: data not available for emprirical estimate of elasticity

Greaseproof papers, Cotton Fibre papers, and Uncoated Groundwood papers all have cross-price elasticities greater than unity. The cross-price elasticity for Bleached Kraft Papers is also relatively high. Products which have very low cross-price elasticities include Unbleached Kraft Papers and Uncoated Freesheet. For some product sectors such as Tissue and Solid Bleached Bristols, data are not available to estimate cross-price elasticities.

The Macroeconomic Forecast. Values of the exogenous variables in the demand models, such as demand indicators, are taken from the March 1980 "trend" forecast of the U.S. economy, made by DRI's macroeconomic model for the period 1980-85. This forecast shows a recession with declines in real GNP through the last three quarters of 1980 followed by gradual recovery in 1981. Inflation is expected to abate gradually after the credit squeeze in the first half of 1980, although the "core" rate of inflation due to wage increases could remain at around ten percent through the early 1980's. In the following years, 1982-85, a predicted move toward a balanced budget is expected to reduce the share of consumer spending in GNP, while tax cuts and increased defense expenditures are predicted to boost investment spending. This shift from consumption to investment spending has implications for the relative recovery rates of different paper and board grades. It is expected that paper grades associated with advertising (Newsprint, Coated Printing Papers) and fiber boxes and other packing materials used for consumer goods will fare less well. Table C-2 shows the movements of some important variables in the forecast.

Solution of the Model

The supply and demand curves for each sector are combined to form a product sector model with can be solved to predict the equilibrium path of the market over time.* As described earlier, the demand relationship described in equations C-1 and C-4 relates price to U.S. production. The supply curve developed relates U.S. production to the marginal cost (dollar per ton) of that output. Adding the assumption of competitive behavior,

Price = Marginal Cost

(C-5)

closes the system. This is the basic structure of the demand/supply models used to forecast price and output in each product sector.

^{*}The procedure for the five linerboard and corrugating medium sectors is somewhat more complex. The supply and demand of all five sectors is modeled jointly to capture substitute and complementary relationships.

TABLE C-2. AVERAGE ANNUAL PERCENT CHANGE OF ECONOMIC VARIABLES IN DRI CONTROL FORECAST

	1979	1980	1981	1982	1983	1984	198
Real GNP	2.3	0.2	1.5		3.4	2.6	3.
Consumer Price Index	11.4	12.9	10.2	9.6	8.8	8.0	8.
Consumer Expenditures							
except Services	1.3	0.1	0.6	3.4	3.4	2.7	3.
Printing, Index	4.1	-1.6	0.3	6.2	3.9	3.0	4.
Wholesale Prices (Costs)							
Energy	26.6	48.7	27.5	19.1	12.2	10.5	12.
Chemicals	11.8	19.0	12.2	9.6	7.6	6.0	6.

Source: DRI Pulp and Paper Review (March 1980), p. 15.

The demand side of the model is driven by values of the exogenous variables from the DRI model and lagged prices. On the supply side, total capacity is given exogenously. For each year, the model is solved for the market-clearing price and quantity. A base case is established for 1979 to 1985. This not only creates a reference case, but also establishes a series of lagged prices to start the analysis of the effects of treatment costs. Starting with 1983, supply curves embodying costs from each treatment option are used to calculate an equilibrium price and quantity for each year and option. Although mills are not required to begin treatment until 1984, they are assumed to incur costs beginning in 1983. The model also calculates total industry contribution to capital (revenues less variable costs). Projections for each treatment option are made through 1985.

Appendix D

Demand Curves

The parameters used to determine the demand for a product sector in a given year t are presented in Table D-1. The coefficients d_i are weights on the prices lagged from year t. The parameter S is the annual growth rate of demand in the sector. Under the assumption of long-run equilibrium (see Appendix C), S was taken as identical to the growth rate of supply. Note that the units of P and Q in the demand curves are different from those in the supply curves, and must be adjusted accordingly to be comparable with them.

The demand curves for Unbleached Kraft Linerboard, Semi-Chemical Corrugating Medium and Recycled Corrugating Medium actually show the demand for total fiber box shipments (in millions of square feet) as a function of price (in dollars per million square feet). A series of conversion equations is needed to determine price and output for each of these papergrades.

Some product sectors are omitted because they were not available (Molded Pulp) or no NSPS capacity was expected to be built.

Table D-1. Parameters for Product Sector Demand Curves

	Model Coefficients*						
Product Sector	c	a ₀	đl	d ₂	đ3	d4	s
Paper							
Unbleached Kraft	9453	-105.7	-194.7	-39.7	0	0	.02
Bleached Kraft	NA	NA	NA	NA	NA	NA	NA
Glassine	NA	NA	NA	NA	NA	NA	NA
Spec. Industrial	1065	-7	-3.5	0	0	0	.02
Newsprint	7579	098.6	-19.7	0	0	0	.06
Coated Printing	9147	-29.4	069.8	-6.7	0	0	.03
Uncoated Freesheet	12108	-20.3	-67.91	-20.52	0	0	.03
Uncoated Groundwood	7216	-69.9	-124.1	-30	0	0	.06
Thin Papers	NA	NA	NA	NA	NA	NA	NA
Solid Bl. Bristols	NA	NA	NA	NA	NA	NA	NA
Cotton Fibre	NA	NA	NA	NA	NA	NA	NA
Tissue	5140	-4.42	0	0	0	0	.01
Board							
Unbl. Kraft Liner.	469391	-1944	-3198	-698	0	0	.04
Bl. Kraft Liner.	NA	NA	NA	NA	NA	NA	NA
Bl. Kraft Folding	4350	-21.7	-65.9	-9.6	0	0	.02
Semi-Chemical Corr.	469391	-1944	-3198	-698	0	0	.04
Recycled Liner	NA	NA	NA	NA	NA	NA	NA
Recycled Corr.	469391	-1944	-3198	-698	0	0	.026
Recycled Folding	NA	NA	NA	NA	NA	NA	NA
Constr. Paper & Board	8983	-79.9	-119.8	-10	0	0	.01
Molded Pulp	NA	NA	NA	NA	NA	NA	NA
Solid Bl. Board	4563	-33.8	-42.5	-27.9	-4.2	9	.01
All Other Board	7156	-124	89.8	-11.84	0	0	.008
Pulp							
Dissolving Pulp	NA	NA	NA	NA	NA	NA	NA

^{*}The coefficients assume price is in 1978 cents per pound and output in 1000 tons per year.

Source: DRI, Meta Systems estimates.