# NEIC

COMPLIANCE EVALUATION

AND
WASTEWATER CHARACTERIZATION

UNION CARBIDE COMPANY

National Enforcement Investigations Center, Denver

**U.S. Environmental Protection Agency** 



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COMPLIANCE EVALUATION
AND
WASTEWATER CHARACTERIZATION

UNION CARBIDE COMPANY
SOUTH CHARLESTON, WEST VIRGINIA

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## CONTENTS

I	INTRODUCTION
II	SUMMARY AND CONCLUSIONS
III	INSPECTION METHODS AND RESULTS
IV	SURVEY METHODS AND RESULTS
	APPENDICES  A - Union Carbide South Charleston (Inspection) B - Lithium Flow Verification Procedures and Sampling Techniques C - Chain-of-Custody Procedures D - Analytical Methods and Quality Control E - Technical Information - Data Base Description
	TABLES
1 2 3 4	Cooling Water Flows

#### I. INTRODUCTION

The Union Carbide Corporation, Chemical and Plastics Division, South Charleston, West Virginia, operates one of the largest petrochemical plants in the world. Union Carbide South Charleston (UCSC) produces about 400 different specialty-type chemicals and mixtures. Most of these products are intermediates used in other processes or sold for use in finished products. The production facilities and mixing and drumming area occupy an area of approximately 93 hectares (230 acres) on Blaine Island and the south bank of the Kanawha River [Appendix A, Figure 2, p. A-12].

The Kanawha Valley contains numerous industrial plants engaged in the production of organic and/or inorganic chemicals. The passage of the Toxic Substance Control and Resources Conservation and Recovery Acts in 1976 focused attention on the need to control the discharges of toxic substances. Large volumes of such wastes are produced and disposed in the Kanawha Valley with a resultant potential for release to the environment.

The Environmental Protection Agency, Region III, requested that the National Enforcement Investigations Center (NEIC) inspect the Union Carbide facility to: a) determine the sources and types of toxic pollutants discharged, b) evaluate pollution abatement practices, and c) determine if NPDES\* permit requirements are being met. NEIC conducted a detailed plant inspection and a subsequent field survey.

<sup>\*</sup> NPDES: National Pollutant Discharge Elimination System, Public Law 92-500, Sec. 402 of the Federal Water Pollution Control Act as amended in 1972, and subsequently Sec. 402 of the Clean Water Act as amended in 1977.

The inspection results are summarized in this report, and presented in full context in Appendix A.

The objectives of the April 1978 plant inspection were to:

1. inspect process operations [Appendix A]

2. evaluate pollution sources and abatement practices

3. evaluate self-monitoring procedures

 analyze a process wastewater sample for toxic pollutants and organic compounds

The objectives of the August 7 to 12, 1978 survey were to:

1. measure flow from each of the cooling water discharges

 determine if NPDES permit limitations were being met from three selected cooling water discharges

 collect samples from these three cooling water discharges and the water intake for organic characterization.

In addition to determining the sources and types of toxic pollutants, NEIC evaluated the potential health effects of all organic compounds identified in wastewater and water intake samples.

#### II. SUMMARY AND CONCLUSIONS

#### SUMMARY OF INVESTIGATIONS

NEIC conducted an inspection of the UCSC facility in April 1978. During this inspection, each process operation was discussed in detail with Company personnel [Appendix A]. Evaluations were made of air, water and solid waste pollution sources and associated abatement practices. Self-monitoring procedures including sample collection, flow monitoring, sample analysis, bioassay procedures, and discharge monitoring reports (DMRs) were also evaluated. The inspection team collected a sample from the process wastewater for organic analyses in the NEIC Denver laboratory.

From August 7 to 12, 1978, NEIC personnel conducted a survey at the UCSC facility. Cooling water flows were measured using lithium chloride dilution procedures. Twenty-four hour composite samples of cooling water discharges and intake water were collected to determine compliance with NPDES effluent limitations, and to identify organic compounds. Each organic compound was searched in the Registry of Toxic Effects and Chemical Substances and the Toxline data bases to obtain toxic information.

#### CONCLUSIONS

#### Inspection

Air pollution control devices used at this facility appear to be adequate. Control devices include scrubbers, electrostatic precipitators, nitrogen blanketing and conservation vents on tanks, and collection

and burning of all combustible wastes. The air emission inventory provided by Company personnel show that pentane, acetone, isopropanol, methylacetate, methanol, diethylamine, butylchloride, propylene oxide and ethanol constitute the majority of the hydrocarbons emitted from this facility.

Solid wastes disposal in the Fillmont Landfill, Goff Mountain Chemical Landfill, and Holz pond appears to be adequate. According to Union Carbide officials, only non-chemical (lumber, paper, scrap polymer, etc.) solid wastes are sent to the Fillmont landfill. Hazardous chemical wastes are trucked to the Goff Mountain Chemical Landfill for disposal. Non-hazardous chemical wastes are pumped to Holz pond.

Sampling techniques were inadequate. The automatic sample containers are not routinely cleaned and some contained algae growth, flaking paint and solid accumulations. Samples are not refrigerated during collection. In addition, the water containers are sometimes full in less than 8 hours precluding the collection of a representative 24-hour sample.

In general, bioassay procedures were adequate. Discrepancies observed include: a) not starting tests within 8 hours as recommended by Standard Methods, b) using city dechlorinated tap water for dilution water instead of Kanawha River Water, c) not running tests in duplicate, d) aerating samples throughout the 96-hour test period. It is advisable, though not required, that the laboratory use a constant temperature water bath to maintain test temperature rather than depending on ambient air temperature.

Discharge monitoring reports, October through December 1977, show that the daily average and/or maximum TOC limitations were exceeded on five outfalls. Based on the sampling technique procedure discrepancies discussed above, these DMR data are questionable, probably low.

The process wastewater discharged to the South Charleston Sewage Treatment Company contains numerous organic chemicals and priority pollutants. A grab sample collected in April showed a total of 39 organic chemicals, including 14 priority pollutants:\* benzene, chlorobenzene, 1,2-dichloroethane, chloroform, 1,2-dichlorobenzene, 1,1-dichloroethane, ethylbenzene, methylene chloride, bis (2-ethylhexyl) phthalate, 2,4-dinitrophenol, isophorone, di-N-butyl phthalate, tetrachloroethlene and toluene.

#### Survey

Total flow discharged by UCSC to the Kanawha River, based on one measurement from each outfall was about  $457,000~\text{m}^3/\text{day}$ . As required by the NPDES permit, Company personnel had previously measured the flows using the same techniques and found flows of approximately  $402,000~\text{m}^3/\text{day}$ .

Effluent data collected during the August survey show that UCSC exceeded permit limitations. Results show daily maximum net TOC concentrations on Outfall 025 ranged from 8 to 20 mg/l with 2 of 3 days exceeding the NPDES permit limitation (12 mg/l). The average net TOC concentration of 15 mg/l was almost 4 times greater than the permit limitation (4 mg/l). Projecting from these data, the daily average limitation would not be expected to be met. Maximum TKN loads were 11 kg/day, approximately 3% of the total plant limitation.

Outfalls 023 and 035 samples had net TOC concentrations of 2 mg/l or less which is within permit limitations. Maximum TKN loads were 8 and 11 kg/day respectively, less than 3% of the permit total plant limitation (460 kg/day).

<sup>\*</sup> See explanation in Section III of priority pollutants.

During the NEIC survey, twelve organic compounds: butyl carbitol, pristane, benzene, bromodichloromethane, chlorobenzene chloroform, chlorodibromomethane, 1,2-dichloroethane, 1,1-dichloroethane, 1,2-dichloropropane, ethylbenzene, and methylene chloride were identified and confirmed in the Outfall 023, 025, 035 and water intake samples at low concentrations ranging from 1 to 82  $\mu$ g/l. All except butyl carbitol and pristane are priority pollutants. Of these, benzene is a known carcinogen to man and chloroform is carcinogenic to animals.

#### III. INSPECTION METHODS AND RESULTS

During the April 4 to 6, 1978, inspection [Appendix A], NEIC personnel obtained information on process operation and associated pollution sources and self-monitoring procedures. Production rates and process schematics are not included because UCSC considers that information confidential.

#### POLLUTION SOURCES AND DISPOSAL METHODS

The Kanawha River is the source of process, cooling and boiler feed waters. All process and domestic wastewaters are discharged to the South Charleston Sewage Treatment Company (SCSTC) through an open redwood flume. UCSC had installed monitoring stations on their process sewer to measure flow and total carbon [Appendix A, Figure 2]. The pH, temperature and organics are measured at selected stations.

Once-through non-contact cooling water is discharged into the Kanawha River through 22 outfalls.\* Two cooling water discharges (Outfalls 023 and 025) are equipped with organic spill detectors calibrated at 50 ppm isopropanol. If the organic concentration of the wastewater should exceed this value, an alarm is sounded. At that time a sample is collected and analyzed in the company laboratory to determine the compounds discharged.

Air pollution emissions are controlled by scrubbers, electrostatic precipitators, nitrogen blanketing and conservation vents on tanks, and collection and burning of all combustible waste gases. Union Carbide

<sup>\*</sup> During the study cooling water was discharged from only 19 of these outfalls.

has installed 11 ambient air monitoring stations in and around the plant to detect leaks and/or equipment malfunctions. The air emission inventory provided by company personnel shows that pentane, acetone, isopropanol, methylacetate, methanol, diethylamine, butylchloride, propylene oxide and ethanol consistute the majority of the hydrocarbons emitted from this facility [Appendix A].

Solid wastes are disposed of in Goff Mountain Chemical landfill, Fillmont landfill, and Holz pond.\* Hazardous chemical wastes and toxic substances are hauled to the Goff Mountain landfill. Landfill leachate, which is collected in an under-drainpipe system, is treated in the Union Carbide Institute (UCI) wastewater treatment facility. Non-hazardous chemical wastes, UCI and SCSTC waste-activated sludge and UCSC powerplant fly ash are pumped to Holz pond, an anaerobic lagoon. Overflow from this pond is treated at SCSTC. UCSC non-chemical solid wastes (lumber, paper, scrap polymer, etc.) are disposed of in the Fillmont landfill.

#### SELF-MONITORING EVALUATION

The evaluation of self-monitoring procedures consisted of interviews with UCSC sampling, analytical and bioassay personnel, and evaluations of sampling, monitoring and analytical equipment [Appendix A]. The findings of this evaluation are discussed below:

Company personnel analyzed standard reference TOC samples provided by NEIC [Appendix A]. TOC reference samples results were 3 to 12% lower than true value, which are acceptable. All chemical analyses are performed according to EPA-approved methods.

<sup>\*</sup> Goff Mountain landfill is operated by Union Carbide Institute personnel. Fillmont landfill and Holz pond are operated by UCSC personnel.

Company personnel conduct bioassay testing quarterly as required by the NPDES permit. Discrepancies noted in their bioassay procedures include a) not starting tests within 8 hours as recommended by Standard Methods, b) using dechlorinated city water as dilution water instead of Kanawha River water, c) not running tests in duplicate, and d) aerating samples throughout the 96-hour test period. It is advisable, though not required, that the laboratory use a constant temperature water bath to maintain test temperature rather than depend on ambient air temperature.

The NPDES permit requires 24-hour flow composite samples. Company personnel have installed automatic samplers designed by their own personnel. Samples are collected starting at approximately 5:00 a.m. daily. Observations made during the initial inspection (April 4 to 6) and the NEIC survey (August 9 to 12) showed that within 7 to 8 hours some of the sample containers were full and others were over 2/3 full indicating an improper sampling rate. The samples collected are not 24-hour composites as required by the NPDES permit nor are they representative.

Other discrepancies noted include the lack of proper sample refrigeration during collection and sampling buckets which contained algae growth, flaking paint and an accumulation of solids. Company officials indicated that they do not have a routine maintenance program for the samplers.

The Discharge Monitoring Reports (DMR) [Appendix A, Tables 3 through 9] show that during the last quarter of 1977 the daily average and/or daily maximum TOC concentration (4 and 8 mg/l respectively) were exceeded on five outfalls.\* Based on the discrepancies

<sup>\*</sup> Composite samples from Outfalls 009, 014, 015, 016, 017, 024, 028, 031, 036, 039, 040, 042, 075 and 076 are composited into one sample and the limitation is based on the total discharge from all 16 outfalls. TOC violations are reported for these samples as well as samples from Outfalls 025, 032, 035 and 074.

discussed above, DMR data are considered to be questionable, i.e., probably low.

## NEIC SAMPLE ANALYSIS

During the April reconnaissance survey, NEIC personnel collected a grab sample from the UCSC industrial/domestic effluent to SCSTC. This sample was analyzed for toxic pollutants and other organic compounds. A total of 39 organic chemicals, including 14 priority pollutants,\* were identified. The priority pollutants were benzene, chlorobenzene, 1,2-dichloroethane, chloroform, 1,2-dichlorobenzene, 1,1-dichloroethylene, ethylbenzene, methylene chloride, 2,4-dinitrophenol, bis-(2-ethylhexyl) phthalate, isophorone, toluene, di-N-butyl phthalate, and tetrachloroethylene.

<sup>\*</sup> Priority Pollutants are derived from the June 7, 1976 Natural Resources Defense Council (NRDC) vs. Russell Train (USEPA) Settlement Agreement.

#### IV. SURVEY METHODS AND RESULTS

During August 1978 NEIC personnel measured the cooling water discharge flow, determined compliance with NPDES permit [No. WV0000078] effluent limitations from three selected cooling water outfalls and characterized the wastewater discharged from these three outfalls and the water intake. Permit compliance was based on the following effluent limitations which have been in effect since May 1, 1977:

	Limitation				
Parameter	Daily Average	Daily Maximum			
TOC mg/l (net)	4	12			
TOC mg/1 (net) Temp °C (°F) pH range	NA	43.3 (110) 6-9			

The permit also established net load limitations for the following parameters based on the total plant discharge:

Parameter	Limitation in Daily Average	kg/day (lb/day) Daily Maximum
Chlorides	5,774 (12,718)	8,820 (19,427)
Phenolics	NA	NA
Dissolved Solids	NA	NA
Kjeldahl Nitrogen	233 (492)	460 (1,014)
Organic Nitrogen	198 (436)	396 (872)

Instantaneous flow is to be measured on each outfall once/year by the dye tracer technique. These measurements are then used to

determine flows for the next 12 months based on intake meter readings. In addition, the company is required to monitor Outfalls 023 and 025 twice/year for vinyl chloride monomers. Toxicity is to be monitored by bioassays conducted quarterly.

#### FLOW MEASUREMENT

The NPDES permit requires that flow be measured once/year on each outfall by the dye tracer technique. These measurements are then used for the next 12 months to determine flows from each outfall based on intake meter readings. During the period August 7 to 11, NEIC personnel measured the flow once from each cooling water discharge using lithium chloride as a tracer\* [Appendix B].

NEIC results show that the discharge flow was approximately  $456,700 \text{ m}^3/\text{day}$  [Table 1]. Company data collected one year prior to the NEIC data indicate the flow was about 10% less.

A comparison between intake meter readings and NEIC lithium flow results cannot be made as some intake flow meters were not operating during the study. Company personnel, however, estimated the total cooling water being discharged based on rated pump capacities and consumptive uses as follows:

9 pumps at 9500 gpm - 123 mgd
less water treated - 3.2 mgd
less water supplied to technical center - 1.7 mgd
total cooling water - 118.2 mgd or 447,000 m³/day

<sup>\*</sup> Company personnel also use lithium chloride to measure flows from these outfalls.

Table 1

COOLING WATER FLOWS<sup>a</sup>

UNION CARBIDE SOUTH CHARLESTON

Outfall	ı	NEIC	Com	pany
No.	m <sup>3</sup> /day	mgd	m <sup>3</sup> /day	mgd
009	3,670	0.97	727	0.192
014	25,000	6.6	30,848	8.15
015	2,120	0.56	318	0.084
016	2,230	0.59	2,225	0.588
017	17,800	4.7	18,054	4.77
023	41,600	11	40,500	10.70
024	24,200	6.4	11,620	3.07
025	106,000	28	81,378	21.50
027	7,570	2.0	2,271	0.600
028		No Discharge		
031	32,600	8.6	16,805	4.44
032	19,700	5.2	18,054	4.77
035	53,000	14	22,029	5.82
036	4,160	1.1	3,085	0.815
039	9,080	2.4	10,484	2.77
040	26,500	7.0	33,914	8.96
042	29,900	7.9	38,985	10.30
072		No Discharge		
074	23,500	6.2	46,555	12.30
075	110	0.029	636	0.168
076	28,000	7.4	23,202	6.13
TOTAL	456,700	120.65	401,700	106.13

a Flows were measured using lithium chloride. Company data are approximately one year prior to NEIC measurements.

#### SAMPLING

Three cooling water discharges (Outfalls 023, 025 and 035) and the water intake were sampled August 9 to 12, 1978. The three cooling water discharges were selected by NEIC personnel based on volume discharged and past self-monitoring data which showed that discharges from Outfalls 025 and 035 were in violation of NPDES TOC limitations. Aliquots were manually collected every two hours and continually composited on an equal volume basis for total organic carbon, phenolic compounds (i.e., phenols), NH<sub>3</sub>, TKN and organics analyses. Grab samples were randomly collected three times per day for volatile organic analysis\* (VOA). Temperature and pH were measured each time a sample was collected. Details on sampling and flow measurement procedures, Chain-of-Custody procedures, and analytical and quality control procedures are contained in Appendices B, C and D respectively.

Sampling results are summarized in Tables 2 and 3 and discussed by individual outfalls.

#### Outfall 023

The maximum net TOC concentrations in the cooling water discharged through Outfall 023 was 2 mg/l, 17% of the NPDES permit limitation (i.e., daily maximum of 12 mg/l). These data are somewhat lower than those reported in UCSC's self-monitoring data [Appendix A, Table 4], which show monthly maximum values ranging from 3 to 7 mg/l. The net TKN and  $NH_3$  loads for the survey were each 8 kg (17 lb)/day.

Outfall 023 neutral extractable organics results showed that this discharge contained a few organic compounds with concentrations estimated at less than 2 ppb. Of these compounds only pristane could

<sup>\*</sup> GC/MS analysis was requested only on an equal volume composite of those grab samples collected August 11, 1978.

Table 2

SUMMARY OF FIELD MEASUREMENTS AND ANALYTICAL DATA
UNION CARBIDE SOUTH CHARLESTON
August 9-11, 1978

		•				T0	<u> </u>	Pheno1	***************************************	Chloride	s		NH <sub>3</sub> -N			TKN	
Station Description	Date	Flow m³/day	v mgd	pH range	Temperature Range °C	mg/ Gross	1 Net	µg/l <sup>a</sup> Gross	mg/l Gross		1b/day Net	mg/1 Gross	kg/day Net	lb/day Net	mg/l Gross	kg/day Net	1b/day Net
Water Intake	8/09 8/10			6.9-7.4 7.2-7.6	23-25 23-26	8		<15 <10	6			<0.2 <0.2			0.5 0.6		
Incake	8/11			7.2-7.6	24-25	8		<10	5			<0.2			0.5		
Outfall 023	8/09 8/10	41,600 41,600	11 11	6.7-7.7 7.1-7.6	28-31 28-31	8 7	<2 <2	<10 <10	6 5			0.2 <0.2	8	18	0.7 0.5	8	18
	8/11	41,600	11	7.1-7.7	27-30	10	2	<10	7	83	180	<0.2			0.7	8	18
Outfall 025	8/09 8/10	106,000 106,000	28 28	7.0-10.3 6.6-7.4	27-30 27-30	16 25	8 18	<15 <10	29 21	2400 1600	5400 3500	<0.2 <0.2			0.6 0.4	11	23
	8/11	106,000	28	7.0-7.5	28-30	28	20	<10	22	1800	4000	<0.2			0.6	11	23
Outfall 035	8/09 8/10	53,000 53,000	14 14	6.8-7.7 7.2-7.9	24-41 23-27	8 7	<2 <2	<15 <10	7 7	53 53	120 120	<0.2 <0.2			0.7 0.7	11 5	23 12
	8/11	53,000	14	6.8-7.8	24-26	. 9	<2	<10	6	53	120	<0.2			0.4		

a Values reflect change in detection limit due to the small volume of samples collected.

Table 3

VOLATILE ORGANICS DATA<sup>a</sup>

UNION CARBIDE SOUTH CHARLESTON COOLING WATER DISCHARGES

Station Description →	Outfall 023	Outfall 025	Outfall 035	Water Intake
Compound		Concentra	tion (µg/1)	
Acrolein	иDр	ND	ND	ND
Benzene	1	ND	1	ND
Bromodichloromethane	2	2	6	ND
Bromoform	ND	ND	ND	ND
Carbon tetrachloride	ND	ND	ND	ND
Chlorobenzene	ND	2	ND	ND
2-Chloroethylvinyl ether	ND	ND	ND	ND
Chloroform	8	7	25	2
Chlorodibromomethane	ND	1	2	ND
1,2-Dichloroethane	3	2	ND	5
1,1-Dichloroethene	ND	8	ND	ND
trans-1,2-Dichloroethene	ND	ND	ND	ND
1,2-Dichloropropane	ND	2	ND	ND
Ethylbenzene	ND	ND	ND	4
Methylene chloride	ND	ND	82	14
1,1,2,2-Tetrachloroethane	ND	ND	ND	ND
Tetrachloroethene	ND	ND	ND	ND
Toluene	ND	ND	ND	ND
1,1,1-Trichloroethane	ND	ND	ND	ND
1,1,2-Trichloroethane	ND	ND	ND	ND
Trichloroethene	ND	ND	ND	ND
Vinyl Chloride	ND	ND	ND	ND

a Equal volume composite of three grab samples collected August 11, 1978.

b ND - none detected. Detection limit 1  $\mu$ g/l for all components except acrolein, which has a detection limit of 50  $\mu$ g/l.

be identified. The concentration of pristane, however, was less than the detection limit (1  $\mu$ g/l).

VOA data [Table 3] show the cooling water contained 4 organic compounds (benzene, bromodichloromethane, chloroform and 1,2-dichloroethane) at low concentrations ranging from 1 to 8  $\mu$ g/l. The intake water contained 1,2-dichloroethane at a higher concentration (5  $\mu$ g/l) than the discharge (3  $\mu$ g/l). These volatile compounds are priority pollutants.\*

#### Outfall 025

The daily maximum TOC limitation on Outfall 025 was exceeded. The net TOC concentrations ranged from 8 to 20 mg/l [Table 1] with two out of the three days exceeding the NPDES limitation (i.e., 12 mg/l) by 50 and 67% DMR data for the last quarter of 1977 show that this outfall exceeded the maximum limitation by 2.3 times in November.

The average net TOC concentration for the three-day survey was 15 mg/l, almost 4 times greater than allowed by the NPDES permit (i.e., daily average of 4 mg/l). The NPDES permit defines the daily average limitation as the arithmetic average of all the daily determinations made during a calendar month. Because samples were only collected for 3 days, compliance with the average cannot be determined. Survey results, however, indicate that the daily average TOC limitation would not be met. DMR data show that the monthly average concentration for December was 5 mg/l, or 25% greater than the permit limitation (4 mg/l).

Numerous organic compounds were observed in Outfall 025 samples. Concentrations, however, were estimated to be below 5 ppb except for

<sup>\*</sup> Listed in Consent Agreement, Natural Resources Defense Council vs. Russell E. Trains, June 1976.

two compounds which were estimated at less than 10 ppb. Some of the compounds were halogenated oxygenated aliphatics but could not be specifically identified. Two compounds, butyl carbitol and pristane, were identified but, due either to interferences or difficulties in correlation to the flame ionization chromatogram, could not be quantified.

The volatile organic analyses showed that this discharge contained bromodichloromethane, chlorobenzene, chloroform, chlorodibromomethane, 1,2-dichloroethane, 1,1-dichloroethene and 1,2-dichloropropane at low concentrations ranging from 1 to 8  $\mu$ g/l [Table 3]. All of these compounds are priority pollutants.

#### Outfall 035

During the survey, the gross TOC,  $NH_3$  and TKN concentrations at this outfall ranged from 7 to 9 mg/l,  $<0.2^*$  mg/l and 0.4 to 0.7 mg/l, respectively. These concentrations are similar to those found in the intake water (7 to 8 mg/l TOC,  $<0.2^*$  mg/l  $NH_3$  and 0.5 to 0.6 mg/l TKN). DMR data for October, November, and December 1977 show maximum TOC concentrations of 21, 10 and 39 mg/l, respectively [Appendix A]. The NPDES limitation (12 mg/l) was exceeded during October and December.

Samples collected from this outfall contained several neutral extractable organics compounds with concentrations less than 2 ppb. None of these compounds, however, could be identified by GC/MS. Volatile organic samples contained benzene, bromodichloromethane, chloroform, chlorodibromomethane and methyl chloride at concentrations of 1, 6, 25, 2 and 82  $\mu$ g/l, respectively. These compounds are also on the priority pollutant list.

<sup>\*</sup> All values were the same.

#### Water Intake

As previously noted, the water intake contained small concentrations of TOC (7 to 8 mg/l), chlorides (5 to 6 mg/l), NH $_3$  (<0.2 mg/l) and TKN (0.5 to 0.6 mg/l). Self-monitoring data for the last quarter of 1977 are similar to those obtained during the survey.

At least eight isomers of bis  $(C_6)$  phthalic acid esters were identified but could not be verified in the intake water composite samples. Concentrations were estimated as less than 10 ppb for all isomers. Pristane was also identified in the intake samples but, due to interfering compounds and/or difficulty in correlation to the flame ionization chromatogram, could not be quantified. Volatile organic analysis showed that the intake water contained small amounts of chloroform, 1,2-dichloroethane, ethylbenzene, and methylene chloride (2, 5, 4, 4, 4) and (2, 5, 4, 4) and (2, 5, 4, 4) respectively), all of which are priority pollutants.

#### TOXICITY EVALUATION

The twelve organic compounds identified in the cooling water and water intake samples were searched in the Registry of Toxic Effects of Chemical Substances (RTECS)\* and in the Toxline\*\* database to obtain health effects data [Appendix E].

The RTECS search yielded information on 10 to 12 compounds [Table 4]. The Toxline search yielded 205 references to human health effects from the 10 compounds, providing support to the toxic data from RTECS.

<sup>\*</sup> This Registry is compiled annually by the National Institute for Occupational Safety and Health.

<sup>\*\*</sup> Toxline is a computerized bibliographic retrieval system for toxicology.

No information on toxic and health effects of dichlorobromomethane and chlorodibromomethane was available in either RTECS or Toxline. However, it should be noted that bromodichloromethane was included in the National Cancer Institute's Carcinogenesis Bioassay program as of February 1978.

As previously noted, the concentrations of these compounds ranged from 1 to 82  $\mu$ g/l [Table 3]. Seven of the 12 compounds identified have demonstrated human effects associated with them [Table 4]. The hazards of ingesting minute quantities of these organic pollutants in drinking water over long periods of time are difficult to evaluate. From the standpoint of adverse health effects, three of the compounds are known carcinogens. Benzene is carcinogenic to man and chloroform to animals.

## APPENDIX A

UNION CARBIDE SOUTH CHARLESTON
(INSPECTION)
April 1978

## CONTENTS

I	INTRODUCTION	-5
II	PROCESS OPERATIONS AND POLLUTION SOURCES	-7
	PRODUCTION	-13
	2-ETHYL HEXANOIC ACID PRODUCTION	-13
	2-DIMETHYL AMINO FIHANOL AND OTHER ALKANOL AMINES	
	PRODUCTION	- 14
	PROPYLENE AND DIPROPYLENE GLYCOL PRODUCTION	-14
	ACETIC ANHYDRIDE PRODUCTION A-	- 75
	DIACETONE ALCOHOL PRODUCTION	- 15
	VINYL ACETATE-VINYL CHLORIDE COPOLYMERS AND FINISHED	
	RESINS PRODUCTION	-17
	NIAX POLYDS PRODUCTION	-17
	HEXANE GLYCOLS PRODUCTION	- 20
	ORGANIC ACID AND HYDROGENATED CROTON OIL ALCOHOL	20
	PRODUCTION	- 20
	UCON AND UCAR PRODUCTION	- 21
	BUTRALDOL AND METHYL PENTENAL PRODUCTION	_ 2.1 _ 2.1
	VINYL METHYL ETHER PRODUCTION	- 20
	PLACTICIZED DOGNICTION	- 24 - 24
	PLASTICIZER PRODUCTION	-24
	ESTER DIOL 204 AND DIENE 234 PRODUCTION	-24
	POLYGLYCOL-DIAMINE PRODUCTION	
	NIAX CATALYST PRODUCTION	-25
	ETHYL SILICATES PRODUCTION	-26
	GLYCOL ETHERS PRODUCTION	-21
	BUTYL CHLORIDE PRODUCTION	-2/
	DRUMMING AND MIXING AREA	-27
	ENERGY PRODUCTION	-30
III	POLLUTION ABATEMENT AND WASTE DISPOSAL PRACTICES A-	-33
I۷	EVALUATION OF SELF-MONITORING PRACTICES	-37
	BIOASSAY PROCEDURES	
	ANALYTICAL PROCEDURES	-38
	SAMPLING PRACTICES	
	SELF-MONITORING DATA	

## **TABLES**

1 2 3 4 5 6 7 8 9	NPDES Permit Limitations
	FIGURES
1 2 3 4 5 6 7 8	So. Charleston Plant, Major Prod. Units
	ATTACHMENTS

- A Company Organic Chemical Monitoring
   B Organic Chemicals Screening Analyses
   C Bioassay Procedures Evaluation
   D Chemical Laboratory Procedures Evaluation

#### I. INTRODUCTION

Union Carbide Corporation, Chemicals and Plastics Division (NPDES Permit No. WV0000078), operates a chemical manufacturing facility at South Charleston, West Virginia producing approximately 400 different chemicals and mixtures. The plant operates 24 hr/day, year around and employs 1,700 people.

The Environmental Protection Agency, Region III, requested that the National Enforcement Investigations Center (NEIC) inspect the Union Carbide facility to: a) determine the sources and types of toxic pollutants\* discharged, b) evaluate pollution abatement practices, and c) determine if NPDES permit requirements were being met.

On April 4, 5 and 6, 1978, Dr. Wayne C. Smith, Mr. James L. Hatheway, Mr. Bruce A. Binkley and Mr. D. David Vietti of NEIC visited the plant to inspect process operations, probable pollution sources, waste disposal practices and pollution abatement practices and to evaluate self-monitoring procedures which included sampling, flow measurement, analytical and bioassay procedures used. The Company, represented by Mr. J.L. Worstell, provided information and assistance.

<sup>\*</sup> Toxic Pollutant List published January 31, 1978 in Federal Register Vol. 43, No. 21.

#### II. PROCESS OPERATIONS AND POLLUTION SOURCES

Union Carbide produces approximately 400 different chemicals and mixtures that include about fifty major products. These 50 products and about 700 other chemicals are used to formulate the balance of the products. Production rates and most process schematics are considered confidential. Figure 1 shows the major production units, products and raw materials for this plant.

Kanawha River water, about 340,000 m<sup>3</sup>/day (90 mgd), is used for non-contact cooling and process water. The non-contact cooling water is discharged, untreated, to the river through 22 NPDES-permitted outfalls. The Company has no NPDES limits for the process wastewater. The two major cooling water outfalls (023 and 025) are continuously monitored for specific organics. If the organics concentration exceeds 50 ppm (calibrated as isopropanol), a grab sample of this cooling water is collected and analyzed to determine what process area is causing the problem. NPDES limitations [Table 1] for these discharges were effective May 1, 1977. Approximately 18,000 m<sup>3</sup>/day (5 mgd) process wastewater, domestic waste and floor washings, are collected and discharged to the South Charleston Sewage Treatment Company (SCSTC) for treatment. Union Carbide has an extensive total carbon monitoring system (21 analyzers) on the process sewers [Table 2 and Figure 2]. These total carbon analyzers are used to detect process upsets and for treatment billing costs to the individual processes.

Solid waste is disposed in one of two landfills or in an on-site lagoon. Non-chemical (lumber, paper, scrap polymer, etc.) solid wastes are disposed in the Company owned and operated Fillmont landfill (State approved). Chemical solid waste is sent to the Goff Mountain landfill

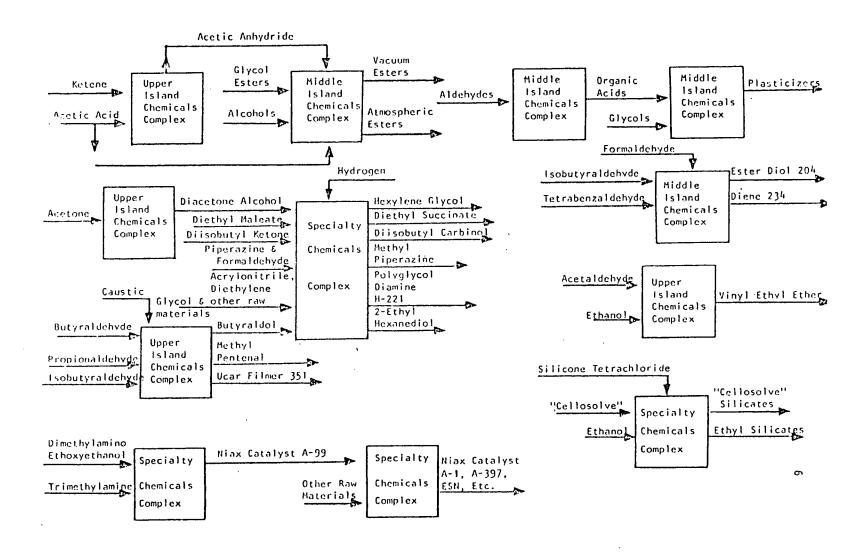


Figure 1. Major Production Units, Products and Raw Materials
South Charleston Plant

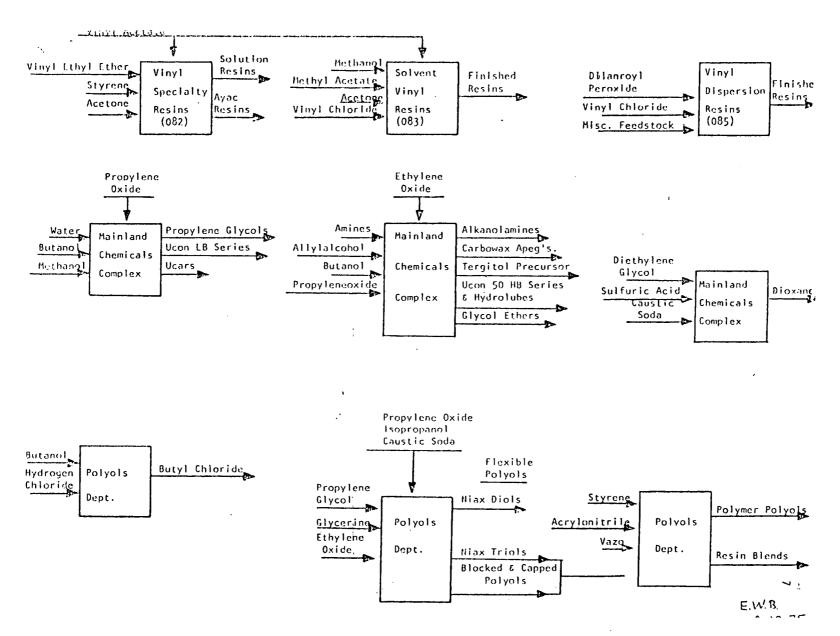


Figure 1. (Cont.)

Major Production Units, Products and Raw Materials

South Charleston Plant

## Table 1 NPDES PERMIT LIMITATIONS UNION CARBIDE SOUTH CHARLESTON, WEST VIRGINIA

	Lim	Discharge itations	Monitoring Requirements		
Parameter	Daily Avg. kg/da	Daily Max. y (lb/day)	Measurement Frequency	Sample Type	
Flow m <sup>3</sup> /day (mgd)	· <u>·</u>	NA NA	a		
TOC	4 mg/l	12 mg/l	5/week	24 hr. com.b	
Temperature	N/A	43.3 (110)	1/week	Instantaneous	
Vinyl Chloride Monomer		N/A	2/year	24 hr. com.	
pH (range)	_	6.0-9.0	1/week	Grab	
Other	There shal in other th	l be no discharge of fl han trace amounts.	oating solids (	or visible foam	

a Outfalls 009, 014, 015, 016, 017, 023, 024, 025, 027, 028, 031, 035, 036, 039, 040, 042, 072 074, 075, 076. Flow measurements shall be made once a year by the dye tracer test method on each of the twenty-two outfalls. These measurements will then be used to determine the relative flows of the twenty-two outfalls for the next twelve months. Each month, the flow for any of the individual outfalls shall be determined from (a) the plant cooling water intake for that month (which is metered) and (b) relative outfall flowrates as determined from the last dye tracer test measurements.

From May 1 , 1977, until the expiration date, TOC analyses shall be made using 24-hour composite samples for 4 days of the week, and a 72-hour composite sample for the remaining 3 days of the week.

Beginning on the effective date of the permit and continuing through December 31, 1977, the Environmental Protection Agency and the permittee will jointly investigate the qualitative and quantitative presence of organic chemicals in the outfalls using analytical techniques and instruments appropriate to the probable constitutents and their expected concentration ranges in the discharges. Beginning on January 1, 1978, the permittee shall initiate monitoring and reporting for such specific organic chemicals at such frequency as jointly determined to be appropriate in the prior testing period.

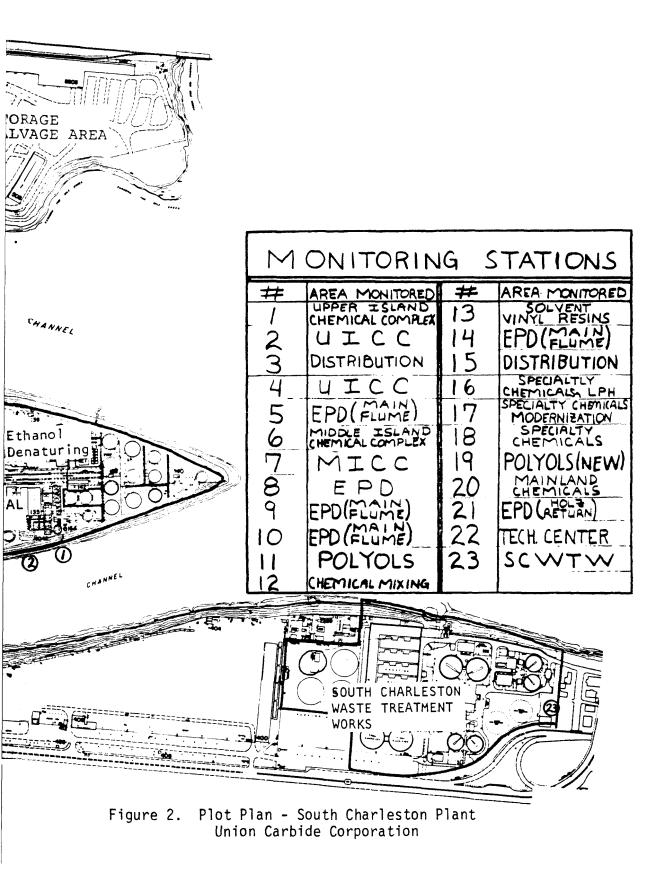
Quarterly the permittee shall determine the 96-hour median tolerance limit applicable to the fathead minnow (Pimephales promelas) using the latest EPA approved static bioassay procedures and 24-hour composite samples from the outfalls as indicated below. The results of the bioassay tests shall be reported quarterly to the Environmental Protection Agency, Region III, and to the State of West Virginia, Department of Natural Resources, Division of Water Resources. Separate tests shall be conducted for 24-hour composite samples from outfalls 023, 025, 035, 072 and 074, and a single test shall be conducted on a flow-weighted aggregate prepared from 24-hour composite samples from outfalls 009, 014, 015, 016, 017, 024, 027, 028, 031, 036, 039, 040, 042, 075, and 076.

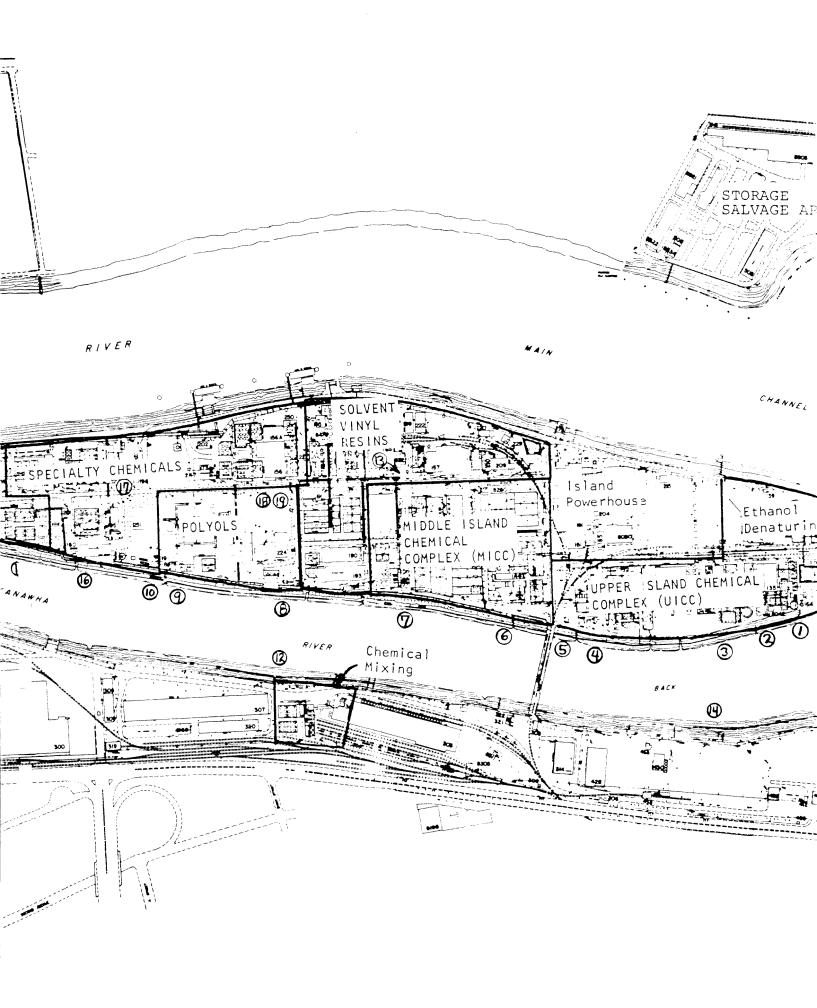
b Composite

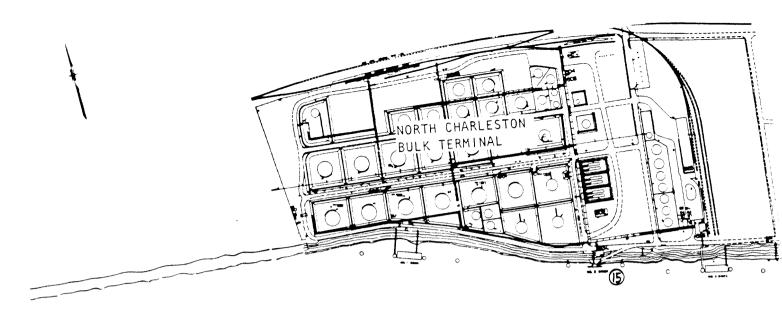
Table 2 WASTEWATER MONITORING STATIONS UNION CARBIDE CORPORATION SOUTH CHARLESTON PLANT South Charleston, West Virginia

Station No.	Area Monitored	Parameters Monitored
1	UICC	Flow, TCa,b
2	UICC	Flow, TC",
2 3 4 5	Distribution	
4	UICC	Flow Tra,D
5	EPD (Main Flume)	Flow, TC <sup>2</sup> ,5
6	MICC	pH Flow, TC <sup>a,b</sup> pH
7	MICC	Flow, TCa,b
8	EPD	
8 9	EPD (Main Flume)	Flow, TC <sup>d,D</sup>
10	EPD (Main Flume)	pH Flow, TC <sup>a,b</sup> pH
11	Polyols	Flow, Tcb
12	Chemical Mixing	Flow, TC.
-13	Solvent Vinyl Resins	Flow TC
14	EPD (Main Flume)	Flow, TCa,b
	,	Specific Organics Analyzer (SOA), pH,
15	Distribution	Temperature Flow, TCL
16	Specialty Chemicals	Flow, TCb
10	LPH	
17	Specialty Chemicals Moderinzation	Flow, TC <sup>b</sup>
18	Specialty Chemicals	Flow, TC <sup>a,b</sup>
19	Polyols	Flow, TCa,b Flow, TCa,b
20	Mainland Chemicals	Flow, TCa,b Flow, TC
21	EPD (Holz Return)	Flow
22	Tech Center	Flow
23	SCWTW	Flow, TC <sup>a</sup> ,b
		pH, Biomonitor, Temperature

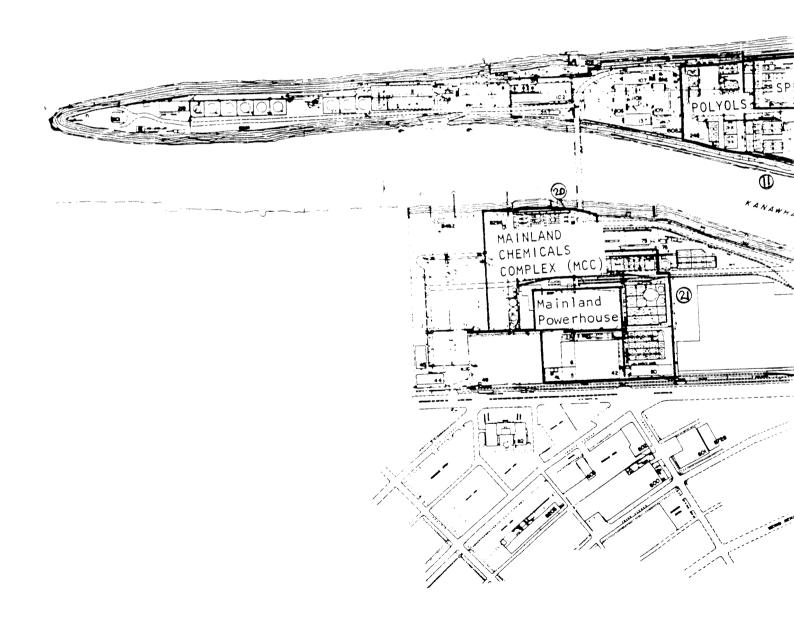
a Continuous Total Carbon Analysisb Daily Composite Total Carbon Analysis







KANAWHA



which is owned by Union Carbide and operated by the Institute facility. Flyash, secondary solids from the SCWWTF and the Institute wastewater treatment facility sludge are lagooned in Holz Pond.

#### POLYVINYL ACETATE, SOLUTION RESINS AND AYAC RESINS PRODUCTION

Polyvinyl acetate, solution resins and Ayac (chewing gum) resins are produced by a process considered confidential. Process equipment includes a reactor product drying system, packaging system and a solvent recovery system. The solvent recovery system is a common system located in the solvent-vinyl-resins area.

Wastewater from the solvent recovery system is discharged to the process sewer and all non-contact cooling water is discharged to the river through Outfall 023.

Some scrap polyvinyl acetate is disposed, once every six months in the Fillmont Landfill. There are no other solid waste or air emissions sources from this process. Solvent storage tanks are nitrogen blanketed and have conservation vents.

#### 2-ETHYL HEXANOIC ACID PRODUCTION

The product 2-ethyl hexanoic acid is formed by reacting 2-ethyl hexaldehyde with oxygen. The crude acid is refined in vacuum distillation columns. This product is produced on a semi-continuous basis 7 times per year for about 20 days per run. The process schematic is considered confidential.

At the time of the inspection, two vacuum jets were used on the distillation columns and the wastewater from the jets was discharged to the process sewer. Company officials stated that the two jets

would be replaced by surface condensers by June 1978. At that time, the unit would use only non-contact cooling water that would discharge through Outfall 027.

Air emissions are the inerts from the vacuum jets; however these emissions will be eliminated in June.

## 2-DIMETHYL AMINO ETHANOL AND OTHER ALKANOL AMINES PRODUCTION

The products 2-dimethyl amino ethanol and other alkanol amines are formed by reacting oxygen with dimethylamine in a reactor and refining unit. This process schematic is considered confidential.

Wastewater sources include the reactor wash water and the reactor scrubber water. These wastewaters contain about 90 kg (200 lb)/day of TOC and are discharged to the process sewer. Company officials stated that the reactor water scrubber will be replaced with an acetic acid scrubber by September 1978. The scrubbing media will be burned in the powerhouse, thus eliminating 68 kg (150 lb)/day of TOC from this process. Non-contact cooling water, 28 m³/min (7,500 gpm), is discharged through Outfall 074.

The air emissions from the reactor scrubber, containing amines, are discharged to the atmosphere.

## PROPYLENE AND DIPROPYLENE GLYCOL PRODUCTION

Propylene and dipropylene glycol are produced continuously in a reactor and refining system by reacting propylene oxide and water.

Wastewater, 142  $m^3$  (37,600 gal)/day, from the reactor, containing 86 kg (190 lb)/day of TOC is discharged along with vacuum jet water to the process sewer.

The only air emission source is the vacuum jet off-gas. Residue from the refining system is burned at the powerhouse.

#### ACETIC ANHYDRIDE PRODUCTION

Acetic anhydride and the ketene by-product are produced by thermal cracking acetic acid in the presence of a triethylphosphate catalyst. Equipment includes thermal cracking furnaces and a refining system.

Wastewaters from the cracking furnace clean-out and area cleanup are discharged to the process sewer. Non-contact cooling water is discharged through Outfalls 035 and 036. Residue from the refining unit are burned at the Island powerhouse. There are no air emission or solid waste sources.

## DIACETONE ALCOHOL PRODUCTION

Diacetone alcohol is produced by a catalytic reaction of acetone with acetone [Figure 3].

Vacuum jet water and area wash-up are discharged to the process sewer. Non-contact cooling water is discharged through Outfalls 040 and 042.

The only air emissions are from storage and mixing tanks [Figure 3]. These emissions are controlled by conservation vents. Distillation column residue is burned at the Island powerhouse and the metal catalyst recovered and returned to the vendor.

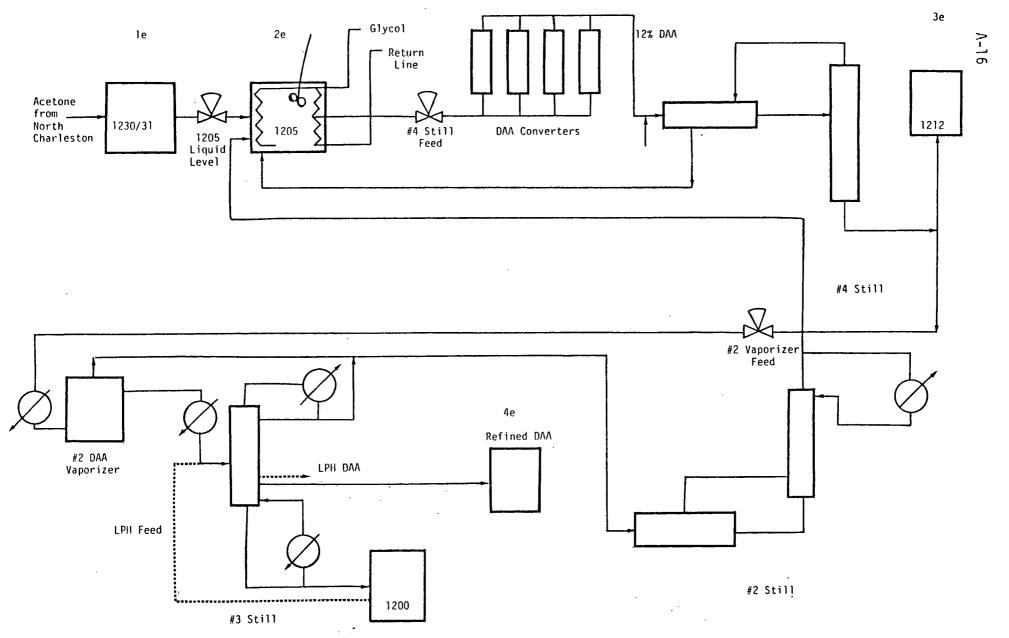


Figure 3. Diacetone Alcohol Schematic

#### VINYL ACETATE-VINYL CHLORIDE COPOLYMERS AND FINISHED RESINS PRODUCTION

Approximately 10 to 15 different vinyl acetate-vinyl chloride copolymers, terpolymers and finished resins are made in these processes [Figures 4 and 5]. Raw materials for these processes are methanol, methyl acetate, acetone and vinyl chloride.

Wastewaters discharged to the process sewer from the No. 1 and No. 2 solvent vinyl resin units [Figures 4 and 5] include the vinyl chloride vent scrubber media, slurry tank filter wash and still contents during an upset. During a No. 1 unit still upset, vinyl chloride at 400 ppm/lb product could be discharged to the process sewer; however Company officials stated that most of the vinyl chloride would go to the atmosphere. Non-contact cooling water is discharged through Outfalls 023 and 025.

Air emission sources include the vinyl chloride vent scrubber, slurry tanks, centrifuge, resin collector and storage areas, cyclones, stills, storage tanks and baghouses. The air emissions inventory\* indicates that as much as 135 kg (300 lb)/hr acetone, 3.6 kg (8 lb)/hr vinyl acetate, 3.6 kg (8 lb)/hr acetaldehyde, 13.5 kg (30 lb)/hr isoproponal 3.7 kg (7 lb)/hr vinyl chloride, 132 kg (290 lb)/hr methyl acetate and 75 kg (165 lb)/hr methanol are emitted during normal operations.

Solid scrap product is hauled to the Fillmont landfill.

## NIAX POLYOLS PRODUCTION

The Niax polyols units (2) are used to produce Niax polyols, Niax diols (flexible), Niax triols, blocked and capped polyols, polymer

<sup>\*</sup> Data source is a UCSC-developed air emissions inventory. All air emissions discussion is based on this inventory.

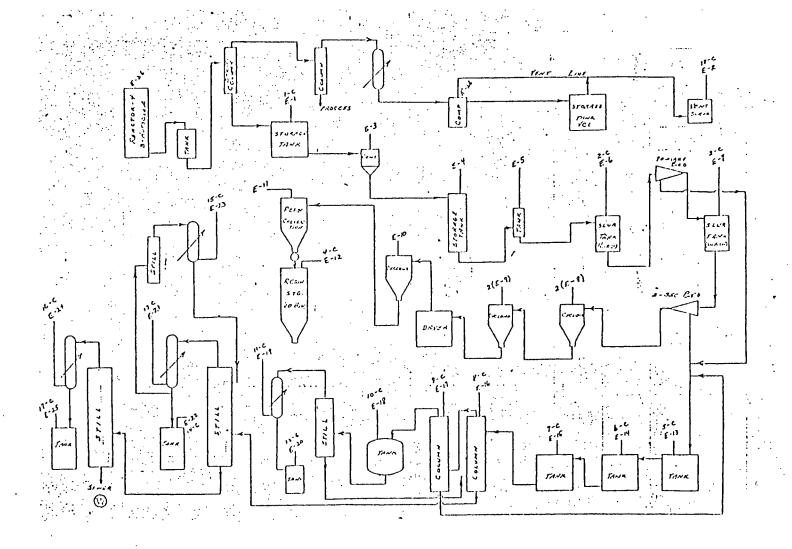


Figure 4. South Charleston No. 1 Solvent Vinyl Resins Schematic

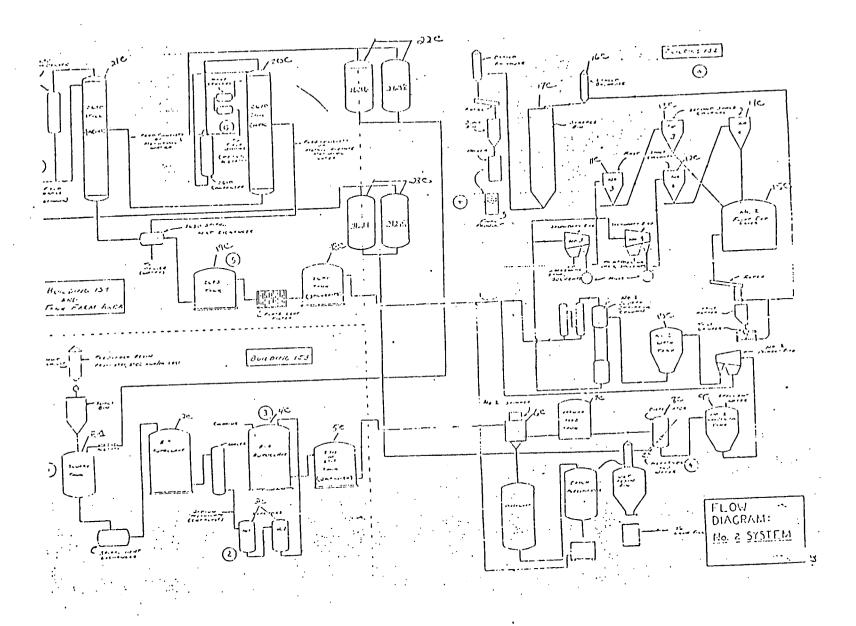


Figure 5. Solvent Vinyl Resins Unit #2 Schematic

polyols and resin blends. Polyols contain styrene and acrylonitrile.

Wastewaters from the vacuum jets and area clean-up are discharged to the process sewer. Non-contact cooling water and tank farm runoff are discharged through Outfalls 014, 015 and 023.

Air emissions from the reactors and the jet system are discharged uncontrolled. All storage tanks emissions are controlled by conservation vents. The air emissions inventory indicates that 90 kg (200 lb)/hr of propylene oxide and 1.4 kg (3 lb)/hr acrylonitrile are emitted from these sources.

Semi-liquid residue waste is put into containers and hauled to the powerhouse for burning.

## HEXANE GLYCOLS PRODUCTION

Hexane glycols are produced in batches on an infrequent basis by hydrogenation of diacetone alcohol. Company officials stated that one more batch of hexane glycol would be produced in late 1978. The only wastewater source, the vacuum jet water, is discharged to the process sewer.

All water and residue from the distillation unit is burned in the powerhouse. There are no air emission or solid waste sources in this process.

## ORGANIC ACID AND HYDROGENATED CROTON OIL ALCOHOL PRODUCTION

Organic acids ( $C_4$ ,  $C_5$  and  $C_8$ ) are produced by the oxidation of organic aldehydes ( $C_4$ ,  $C_5$  and  $C_8$ ) and purified by vacuum distillation. Company officials stated that organic acid production would

stop by mid 1979. Hydrogenated croton oil alcohol is received from the Institute plant and refined in the vacuum distillation unit.

Wastewaters from the vacuum jets and distillation column and storage tanks clean-up are discharged to the process sewer. Non-contact cooling water is discharged through Outfall 028.

The only air emission sources are the vacuum jet inerts. All distillation residues are burned in the powerhouse.

## UCON AND UCAR PRODUCTION

Ucon and Ucar, Tergitol precursor and Ucon HB 50 series polymers are made using ethylene and propylene oxide, butanol, diethylene glycol and isopropanol.

The ion exchange unit beds used in the process are flushed and regenerated once per week with sulfuric acid and sodium hydroxide. This is the only wastewater from the system and it is discharged to the process sewer. Non-contact cooling water is discharged through Outfall 075.

This system operates under pressure; therefore the only possible air emission sources are from pressure relief valves on the equipment.

Ion-exchange bed filter paper is disposed in the Union Carbide Goff Mountain Chemical Landfill. No other solid waste is generated.

#### BUTRALDOL AND METHYL PENTENAL PRODUCTION

Butraldol and methyl pentenal are produced from butryaldehyde, propionaldehyde, isobutryaldehyde and caustic. Equipment includes an oxidizer and vacuum distillation unit.

Water from the vacuum jets and area cleaning is discharged to the process sewer. Non-contact cooling water is discharged through Outfall 032.

Emissions from the oxidizer vent and the distillation residues are burned at the powerhouse.

## VINYL METHYL ETHER PRODUCTION

Vinyl methyl ether is produced [Figure 6] by reacting acetaldehyde and methanol. Vacuum for the vacuum distillation is created by a barometric condenser.

The barometric condenser, other process and clean-up waters are discharged to the process sewer. Non-contact cooling water is discharged through Outfall 039.

All air emission sources are controlled by pressure relief valves. Distillation residue is burned in the powerhouse.

## VACUUM AND ATMOSPHERIC ESTER PRODUCTION

Vacuum (high molecular weight) and atmospheric (low molecular weight) esters are produced by esterification and distillation of glycol esters, alcohols and acetic anhydride.

Vacuum jets and esterification reaction waters are discharged to the process sewer. Non-contact cooling water is discharged through Outfall 031.

The only air emission source is the inerts discharged from the vacuum jets. Distillation residues are burned in the Island powerhouse.

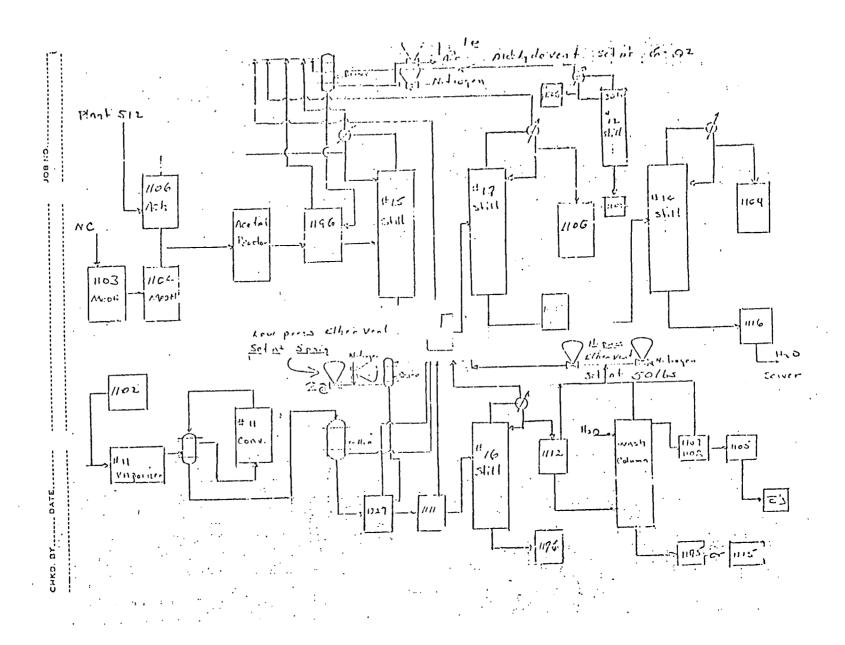


Figure 6. Vinyl Methyl Ether Processing System Schematic

## PLASTICIZER PRODUCTION

A variety of plasticizers are made from organic acids in a confidential process that includes vacuum distillation. The vacuum jet water, the only process wastewater source, is discharged to the process sewer and the cooling water is discharged through Outfall 023.

Air emissions are the inerts from the vacuum jets. Distillation residues are collected and hauled to the powerhouse for burning.

## ESTER DIOL 204 AND DIENE 234 PRODUCTION

Ester Diol 204 and Diene 234 are produced by reacting formaldehyde, isobutyraldehyde and tetrabenzaldehyde followed by vacuum distillation for refining.

The process wastewater from the vacuum jets is discharged to the process sewer and the non-contact cooling water is discharged through Outfall 028.

The vacuum jet inerts are the only emissions from the units. Distillation residues are burned at the Island powerhouse.

## DIISOBUTYL CARBINOL AND 2-ETHYL HEXANE DIOL PRODUCTION

Diisobutyl carbinol and 2-ethyl hexane diol are produced by hydrogenation of diisobutyl ketone and butyraldehyde followed by refining in a batch vacuum distillation unit.

The vacuum jet water and process equipment wash waters are discharged to the process sewer. Non-contact cooling water is discharged through Outfall 017. The air emission sources are the vacuum jets and the storage tanks.

The vacuum jets discharge directly to the atmosphere and the storage tank emissions are controlled by nitrogen blanketing. Distillation column bottoms, water and residue, are burned in the powerhouse.

## POLYGLYCOL-DIAMINE PRODUCTION

Polyglycols and diamines are produced by reacting various diamines, diethylene glycol, hydrogen and acrylonitrile. The reaction is followed by vacuum distillation and hydrogenation.

Wastewater sources include vacuum jets, equipment clean-up and a caustic scrubber. This wastewater is discharged to the process sewer and cooling water is discharged through Outfall 017.

Air emission sources include the vacuum jets and the amine handling and storage system. The vacuum jet gases are discharged uncontrolled to the atmosphere. The amines which are very volatile, are controlled by two systems emissions. The first system collects and sends the amines to the powerhouse for burning. In the event a malfunction of the first system occurs, the amines are collected, scrubbed with caustic and emitted to the atmosphere. In addition, the distillation bottoms, water and residue, is burned in the powerhouse.

## NIAX CATALYST PRODUCTION

The basic catalyst (A-99), an organic catalyst, is manufactured by reacting amino ethyl ethanol amine, Chlorex (dichloroethylether) and trimethyamine. After the reaction, the precursor is dehydrated and refined (batch, vacuum distillation). In addtion, Niax catalysts A-1, A-397, ESN and others are made by blending A-99 with water and other materials.

The wastewater sources include an acetic acid scrubber, vacuum jets, process clean-up and the dehydration unit. These wastewaters are discharged to the process sewer. The dehydration water, about 19  $m^3$  (5,000 gal)/month, contains approximately 1% organics and is discharged intermittently (once per month) to the process sewer. Non-contact cooling water is discharged through Outfalls 023 and 025.

Air emission sources are the vacuum jets, storage tanks and process vents. The vacuum jets discharge to the atmosphere and the vapors from the process and storage tank vents are collected and burned at the powerhouse. In the event that the process and tank vent collection system cannot discharge to the powerhouse, these gases are scrubbed in the acetic acid scrubber and then discharged to the atmosphere. The storage tanks are pressure vessels and emissions are controlled by pressure relief valves.

#### ETHYL SILICATES PRODUCTION

Ethyl silicates are produced by reacting silicon tetrachloride with ethanol and then filtered to remove solids. Hydrochloric acid (HCl) vapor is released during the reaction and removed in a water scrubber.

Wastewaters from the HCl scrubber and equipment clean-up are discharged to the process sewer. Cooling water is discharged through Outfall 025.

The only air emission source is the HCl scrubber. After scrubbing to remove HCl these gases are discharged to the atmosphere.

Solid wastes from the filter, one dumpster per month, are disposed in the Fillmont Landfill.

#### GLYCOL ETHERS PRODUCTION

Glycol ethers are produced by reacting alcohol with ethylene or propylene oxide [Figure 7].

Wastewaters from refining neutralization, and distillation are discharged to the process sewer. Non-contact cooling water is discharged through Outfall 074.

Air emission sources are from the refining unit and storage units. The refining unit vents are uncontrolled and the storage tank emissions are controlled by nitrogen blanketing of the tanks. Distillation column residues are burned at the powerhouse.

#### BUTYL CHLORIDE PRODUCTION

Butyl chloride is manufactured by reacting butanol with hydrogen chloride [Figure 8].

Wastewater sources are from the reactor and the distillation system. The reactor water is collected and burned in the powerhouse. Approximately 1,500 liter (400 gal)/day of water is discharged from the production unit to the process sewer along with the scrubber water. Cooling water is discharged through Outfall 014.

Air emissions from the reactor, still and storage tanks are collected, water scrubbed and are then discharged to the atmosphere.

#### DRUMMING AND MIXING AREA

A variety of products are handled, mixed, blended, placed in drums, etc. in this area.

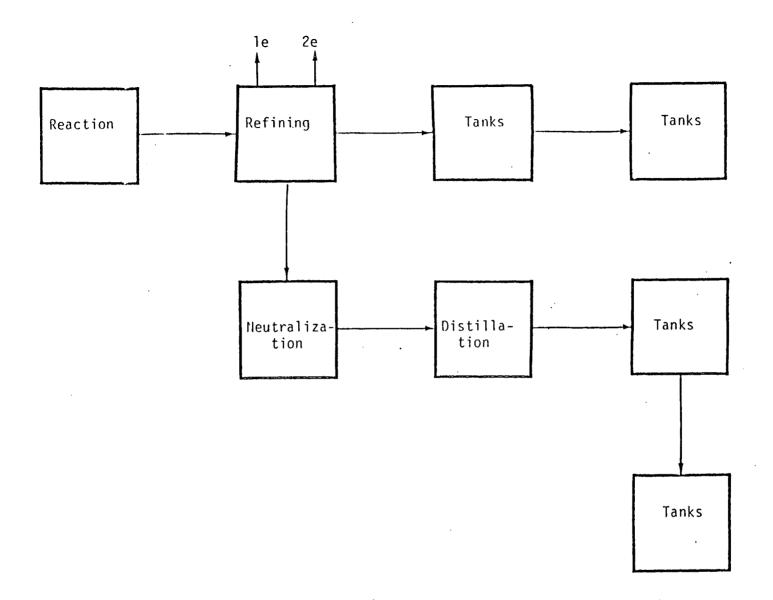


Figure 7. Glycol Ethers Process Schematic

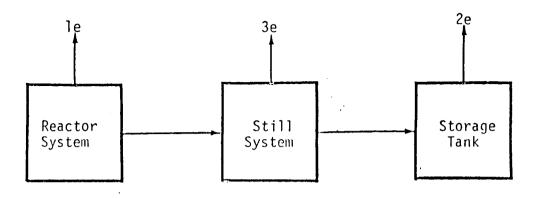


Figure 8. Butyl Chloride System Schematic

Area clean-up (spills, etc.) water is discharged to the process sewer.

The major air emission sources are building ventilation and storage tanks. Emissions due to local ventilation are discharged directly to the atmosphere. The storage tank emissions are controlled by nitrogen blanketing or conservation vents.

## **ENERGY PRODUCTION**

The two powerhouses, one on the mainland and one on the island, burn coal, natural gas, natural gas concentrates and distillation residues. Company officials estimate the residue burned to be 5% of the total heat requirement. The mainland powerhouse consists of two 68,100 kg (150,000 lb) steam/hr boilers that discharge through one stack. The island powerhouse consists of two boilers rated at 68,100 kg (150,000 lb) steam/hr, two at 45,500 kg (100,000 lb) steam/hr and one at 131,600 kg (290,000 lb) steam/hr that discharge through 3 stacks.

Particulate emissions from each boiler are controlled by an electrostatic precipitator (ESP). A Honeywell transmissometer is used to monitor each boiler outlet. There are no monitors on the stacks, but the Company plans to install a Lear Siegler transmissometer on each stack. Visual monitoring via a camera is conducted by the operators. Sulfur dioxide ( $SO_2$ ) emissions are controlled by burning low sulfur coal. Particulate source tests were conducted at the time of installation; however, none have been conducted since that time; also no  $SO_2$  source tests have been conducted. Visible emissions from these stacks were in compliance with the State regulation (i.e. <10% opacity) at the time of the NEIC inspection.

Wastewater sources include the storm water from the diked area around the powerhouses and water treatment waste. The storm water is

checked for total carbon and if the total carbon is less than a given value, (not specified), the water is discharged to the river. If the total carbon is high, the water is trucked to the South Charleston Sewage Treatment Company for treatment.

Boiler and process waters are coagulated, settled, filtered and zeolite softened. The zeolite is washed with caustic and regenerated with  $\rm H_2SO_4$ . This regeneration waste and the settled solids are discharged to the river through Outfall 009.

Flyash from the boilers is pumped to Holz pond. Bottom ash is collected and used as fill cover at the Fillmont landfill.

#### III. POLLUTION ABATEMENT AND WASTE DISPOSAL PRACTICES

There is no wastewater treatment at this plant.

The NPDES permit issued to Union Carbide Corporation - South Charleston Plant authorizes the discharge of non-contact cooling water to the Kanawha River through 22 outfalls. All process and domestic wastewaters are collected and flumed to the South Charleston Sewage Treatment Company (SCSTC).

The Company has installed 22 monitoring stations\* on their process sewers [Table 2], which monitor flow and total carbon. Selected stations measure pH, temperature, and specific organics. These monitoring stations are used to identify the processing area responsible for spills and/or poor housekeeping practices.

The two largest cooling water discharges (Outfalls 023 and 025) are each equipped with organic spill detectors, calibrated at 50 ppm isopropanol. When the discharge exceeds this value, an alarm is set and the spill detection unit collects a sample. The sample is immediately taken to the Company laboratory and analyzed with a gas chromatograph to determine what compound(s) was (were) discharged.

All outfalls are equipped with Union Carbide designed automatic samplers which collect time composites. The Company stated that the flow through these cooling water outfalls remains constant, therefore the composite samples are flow proportional.

<sup>\*</sup> In addition, the Company also installed a station on the industrial influent to the SCSTC. This station is equipped with a total carbon analyzer, pH and temperature recorders, and a biomonitor.

The Company monitors on a daily basis for 43 specific organic chemicals in the process wastewater and cooling water [Attachment A]. During the inspection, NEIC personnel collected a grab sample from the process waste stream discharged to the SCSTC to screen for toxic pollutants and other organics. The analyses identified a total of 39 organic chemicals in this sample [Attachment B]. Fourteen of these were on the Toxic Pollutant List and ten had concentrations of greater than 10  $\mu$ g/1. These are: benzene (130  $\mu$ g/1), chlorobenzene (12  $\mu$ g/1), 1,2-dichloroethane (48  $\mu$ g/1), chloroform (22  $\mu$ g/1), 1,2-dichlorobenzene (19  $\mu$ g/1), ethylbenzene (470  $\mu$ g/1), methylene chloride (30  $\mu$ g/1), isophorone (57  $\mu$ g/1), 2,4-dinitrophenol (11  $\mu$ g/1) and toluene (200  $\mu$ g/1). No nitrosamines were detected.

The air pollution controls at this facility are extensive and include scrubbers, electrostatic precipitators, nitrogen blanketing and conservation vents on tanks, and collection and burning of all burnable wastes. Union Carbide has installed 11 ambient-air monitoring stations in the plant and the surrounding area. The air emissions inventory lists the emissions of hydrocarbons and  $\mathrm{NO}_{\chi}$  for each source in the plant. This inventory indicates that only 9 hydrocarbons are emitted at greater than 9 kg (20 lb)/hr. These are pentane (21 kg/hr), acetone (158 kg/hr), isopropanol (72 kg/hr), methylacetate (132 kg/hr), methanol (80 kg/hr), diethylamine (16 kg/hr) butylchloride (27 kg/hr), propylene oxide (53 kg/hr) and ethanol (32 kg/hr).

Solid wastes are placed in the Fillmont Landfill, Goff Mountain Chemical Landfill, and Holz pond. Non-chemical (lumber, paper, scrap polymer, etc.) solid wastes are disposed in the Fillmont Landfill operated by Union Carbide. The waste is put into the landfill and covered daily with bottom ash from the boilers. Chemical wastes are trucked to the Goff Mountain Chemical Landfill\* for disposal. The Goff Mountain landfill is owned by Union Carbide and operated by Institute plant personnel. Both landfills are State approved.

<sup>\*</sup> See Union Carbide Institute report for discussion of this landfill.

Holz Pond, an anerobic lagoon owned and operated by the Company, has a capacity of  $760,000~\text{m}^3$  ( $200\text{x}10^6~\text{gal}$ ). The Company plans to expand the pond to provide capacity until the year 2000. Details of construction for the pond were not provided. This pond receives 9,000~kg (20,000~lb)/day of sludge from the South Charleston waste treatment facility, 13,600~kg (30,000~lb)/day of sludge from the Union Carbide Institute wastewater treatment facility, 45,400~kg (100,000~lb)/day of flyash from the South Charleston plant and 11,800~kg (26,000~lb)/day of lime.

The supernatant from Holz Pond is collected and returned to the SCSTC for treatment. At the time of the inspection, there was no evidence of leaking or leaching from Holz pond.

#### IV. EVALUATION OF SELF-MONITORING PRACTICES

#### BIOASSAY PROCEDURES

The bioassay evaluation [Attachment C], conducted on April 11, 1978, showed that the Company bioassay facilities are maintained at the Union Carbide Technical Center in South Charleston. The facility is environmentally controlled and properly equipped for bioassay testing. The bioassays and the associated chemical tests are performed according to <a href="Standard Methods">Standard Methods</a> except as noted below:

- The effluent sample collected for bioassay testing is a 24-hour equal-volume composite rather than a 24-hour flowproportional composite as required by the NPDES permit.
- The bioassay tests do not always commence within eight hours after sample collection as recommended by <u>Standard</u> Methods.
- Dechlorinated city tap water is used as dilution water rather than Kanawha River water as required by the NPDES permit.
- The bioassay tests are not done in duplicate as recommended by <u>Standard Methods</u>.
- 5. All bioassays are aerated throughout the 96-hour test period. Aeration should be discontinued except in cases where BOD or COD are sufficiently high that adequate dissolved oxygen concentrations cannot be maintained.

6. The laboratory depends on controlled ambient air temperature to maintain a constant test temperature. It is advisable but not required, that a constant temperature water bath be used to maintain test temperatures.

## ANALYTICAL PROCEDURES

The Company performs all the analyses required by the NPDES permit. The analysis are performed according to EPA-approved methods. Analytical quality control procedures consisting of routine and blind duplicates as well as spikes and reference samples are routinely performed and the test results are well documented.

Company laboratory personnel analyzed standard reference TOC samples provided by NEIC. The results were in close agreement with the true values [Attachment D].

#### SAMPLING PRACTICES

Some of the automatic sampling units contained algal growth, flaking paint and an accumulation of solids which could contaminate the samples. Officials indicated that the Company does not have a preventative maintenance program to clean and repaint these samplers. Because of the poor maintenance practices the samples collected with these units may not be representative.

The samples are reportedly 24-hour composites, as required by the NPDES permit, with the first aliquot collected at approximately 5:00 a.m. each day. Observations showed that at 1:30 p.m. several of the sample containers were already full and others were more than 2/3 filled. The samples, therefore, are not 24-hour composites as specified in the permit. Furthermore, the samples are not refrigerated

during collection, which is contrary to the requirement of maintaining the sample at 4°C. Adequate container capacity or a reduction in the sample aliquot size plus adequate temperature controls are necessary.

## SELF-MONITORING DATA

Discharge Monitoring Reports (DMR's) from October through December 1977, for the cooling water discharges are contained in Tables 3 through 9. The DMR's show, that during this last quarter of 1977, the Company exceeded both daily average and daily maximum TOC limitations on the total discharge from 16 small discharges [Table 3]. In addition, daily maximum TOC violations were reported for Outfalls 025, 032, 035 and 074.

Table 3
SUMMARY OF DISCHARGE MONITORING REPORTS\*
SOUTH CHARLESTON UNION CARBIDE
OUTFALLS 009, 014, 015, 016, 017, 024,
027, 028, 031, 036, 039, 040, 042, 048, 075, 076

Parameter	Permit Limitations		Octo	ober	Noven	ıber	December		
, ar ame our	Daily Ave.		Ave.	Max.	Ave.	Max.	Ave.	Max.	
Flow - m <sup>3</sup> /day (10 <sup>3</sup> ) MGD	N/A N/A	N/A N/A	110.9 29.3	-	123.0 32.5	- -	116.2 30.7	- -	
Total Organic Carbon mg/l	4	12	2	8	4	71	5	67	
Temperature (°C)	N/A	43.3	-	23.3	-	22.8	-	11.1	
pH range	6.0-	6.0-9.0		7.1-7.3		-7.7	7.4-8.6		

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 4
SUMMARY OF DISCHARGE MONITORING REPORTS\*
SOUTH CHARLESTON UNION CARBIDE - OUTFALL 23

Parameter	Permit Limitations		Octo	ber	Novem	nber	December	
, at amover	Daily Ave.	Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.
Flow - $m^3/day (10^3)$ MGD	N/A N/A	N/A N/A	67.0 17.7	-	74.2 19.6	<u>-</u>	70.0 18.5	<del>-</del>
Total Organic Carbon mg/l	4	12	1	7	0.6	5	0.3	3
Temperature (°C)	N/A	43.3	-	20	-	21.1	-	11.7
Vinyl Chloride Monomer	N/A	N/A	-	~	0	-	-	-
pH range	6-9		7.2-	7.4	7.4	-7.6	7.3	-8.0

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 5 SUMMARY OF DISCHARGE MONITORING REPORTS\* SOUTH CHARLESTON UNION CARBIDE - OUTFALL 25

Parameter	Permit Limitations		October		Nover	nber	December	
T at allie oct		Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.
Flow - m <sup>3</sup> /day (10 <sup>3</sup> ) MGD	N/A N/A	N/A N/A	58.7 15.5	· <u>-</u>	64.7 17.1	- -	61.3 16.2	- -
Total Organic Carbon mg/l	4	12	3	12	4	28	5	10
Temperature (°C)	N/A	43.3	-	23.3	-	25.6	-	16.7
Vinyl Chloride Monomer	N/A	N/A	-	-	0	-	0	-
pH range	6.0-	9.0	7.2	-10.2	7.:	3-7.9	7:	1-7.7

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 6
SUMMARY OF DISCHARGE MONITORING REPORTS\*
SOUTH CHARLESTON UNION CARBIDE - OUTFALL 32

Parameter	Permit Limitations		October		November		December	
rarameter		Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.
Flow - m <sup>3</sup> /day (10 <sup>3</sup> ) MGD	N/A N/A	N/A N/A	15.1 4.0	-	16.7 4.4	- -	15.9 4.2	- -
Total Organic Carbon mg/l	4	12	0.7	3	3	15	0.4	3
Temperature (°C)	N/A	43.3	-	24.4	-	27.2	-	22
pH range	6.0	-9.0	8.5-	-9.0	8.1-	-9.0	7.3	-9.5

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 7
SUMMARY OF DISCHARGE MONITORING REPORTS\*
SOUTH CHARLESTON UNION CARBIDE - OUTFALL 35

Parameter	Permit Limitations		October		Noven	nber	December	
	Daily Ave.	Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.
Flow - $m^3/day (10^3)$	N/A	N/A	14.8	-	16.3	••	15.5	_
MGD	N/A	N/A	3.9	-	4.3	-	4.1	-
Total Organic Carbon								
mg/l	4	12	1	21	2	10	2	39
Temperature (°C)	N/A	43.3	-	22.8	-	22.2	<del>.</del>	9.4
pH range	6.0-	9.0	7.4-	7.9	6.6-	-7.6	7.3	8-8.0

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 8
SUMMARY OF DISCHARGE MONITORING REPORTS\*
SOUTH CHARLESTON UNION CARBIDE - OUTFALL 74

Parameter	Permit Limitations		October		November		December	
, 4, 4,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.
Flow - m <sup>3</sup> /day (10 <sup>3</sup> )	N/A N/A	N/A N/A	23.5 6.2	- -	26.1 6.9	-	24.6 6.5	- -
Total Organic Carbon mg/l	4	12	0.6	5	0.8	4	2	13
Temperature (°C)	N/A	43.3	-	25	-	24.4	-	10
pH range	6.0-	-9.0	7.1-	8.8	7.4-	8.9	7.5	5-7.7

 $<sup>\</sup>star$  m<sup>3</sup>/day and °C are not reported by the plant; values are computed by NEIC.

Table 9
SUMMARY OF DISCHARGE MONITORING REPORTS
SOUTH CHARLESTON UNION CARBIDE - TOTAL ALL OUTFALL'S

Parameter	Permit Li	imitations	Oct	October		nber	December		
, a, a,		Daily Max.	Ave.	Max.	Ave.	Max.	Ave.	Max.	
Flow - $m^3/day (10^4)$ MGD	N/A N/A	N/A N/A	30 76.6	- -	32.1 84.8	-	30.3 80.1	<del>-</del>	
Chlorides - mg/l lb/day kg/day	N/A 12,718 5,774	N/A 19,427 8,820	5.5 421 191	21.99 1,684 765	2.06 1,456 659	4.0 2,828 1,284	2.1 1,411 639	4.0 2,672 1,213	
Phenolics - mg/l lb/day kg/day	N/A N/A N/A	N/A N/A N/A	0.004 2.5 1.1	0.008 5.1 2.3	- - -	- - -	- - -	- - -	
Dissolved Solids mg/l lb/day kg/day	N/A N/A N/A	N/A N/A N/A	6 475 215	23 1,762 800	7.7 5,479 2,481	13 9,191 4,178	15 9,886 4,477	37 24,716 11,221	
Kjeldahl Nitrogen mg/l lb/day kg/day	N/A 492 223	N/A 1,014 461	0.21 16 7.2	0.60 46 21	0.07 49 22	0.14 99 45	0.09 63 29	0.19 127 58	
Organic Nitrogen mg/l lb/day kg/day	N/A 436 198	N/A 872 396	0.09 7 3.2	0.25 19 8.6	0 0 0	0 0 0	0.01 7 3	0.05 33 15	

<sup>\*</sup> kg/day and  $m^3/day$  not reported by plant, values computed by NEIC.

# ATTACHMENT A

COMPANY ORGANIC CHEMICAL MONITORING



## UNION CARBIDE CORPORATION

## CHEMICALS AND PLASTICS

P.O. BOX 2004, SOUTH CHAPELS IN NO. 100 No.

1 CHARLESTON PLANT

August 9, 1977

Dr. T. E. Fielding Environmental Protection Agency Region- III West Virginia Section, Enforcement Division 6th and Walnut Streets Philadelphia, Pennsylvania 19106

Ref.: Termit WV 0000078

Rot.: Letter, J. L. Worstell to Dr. T. E. Fielding, June 23, 1977

Dear Dr. Fielding:

A review of the information sent to you on June 23 has revealed an error. The substante ethylene chlorohydrin was identified as being present in the industrial influent to the South Charleston Waste Treatment Works to the extent of 153 ppm (average concentration for the period June 1976 through November 1976, inclusive).

The correct identification is noted on the attached revised table.

Ethylane chlorohydrin is confined to one section of our plant.\* The waste water from this area is chromatographed almost on a daily basis, and these anasytical results have always shown virtually no ethylene chlorohydrin. This gives us an excellent cross-check.

If you have any question about this, please contact

Thry truly yours.

Environmental Protection

Cordinator

JLW/pl

me.

Attachment

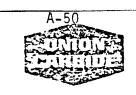
Mr. J. D. Moore 🛹 \* · cc:

> West Virginia Department of Cathral Resources Division of Water Resources

	A-49
nemical*	Avg. PPM
comaldehyde	10
setone	456
.crylonitrile/MVA/DEK, Valeraldehmb	192
-uninol	289
utyl Acetate	204
Ju <u>tyl</u> Acrylate	4.4
Lum 1 Carbitol	115
un'l Carbitol Acetate	4.2 6.7
atyl Collosolve Acetate/Diothyl (Brister	2
um raldol	6
abitol	14
carbitol Acetate	77
'ellosolve Acetate	67
i betone Alcohol	28
Dirsobutyl Cellosolve Dirsobutyl Ketone/2-Ethylhexaldenyd	2 2
Stranol	400
Itayl Butanol	4 4
3-Ethyl Hexanol	200
:- thyl Hexyl Chloride	2
46 hyl Pentaldehyde/Methyl Vinyl Acetate	153
Tthylene Glycol	4
Heptanol	18
n-example	75
lexyl Cellosolve	10
Is <u>c</u> butyl Carbitol	4
Is butyl Cellosolve	<u>_</u> 100
Isopropanol	954
lesityl Oxide	67
e hanol	365
Acetone Acetone	46
Methyl Amyl Alcohol	46
de hyl Carbitol	40
te hyl Cellosolva Acatate Proparol P	46
dethyl Isobutyl Ketone/W-Propanol Ethyll our of blivde	97
2-Mathyl Pentenal/Ethyl Butyl Retone	87
Partanedione	137
Pinacolone	2
Prepasol B/n-Hexanoly Diisobutyl Carbonel	2 2
Pasol DM	. 2
Propasol M/n-Butanol	2
Propiophenone	40
Propylene G'ycol /inyl Ethyl Ether	100
- myr penyr	8

The specific chemical unalyses are now or for the characterishy and the coveridentification is by returns or the corresponding property.

tass spectrometry is used for a present to  $\epsilon = \epsilon$  any constituent is the 200 ppm.



# UNION CARBIDE CORPORATION

CHEMICALS AND PLASTICS

P.O. BOX 8004, SOUTH CHARLEST TO A 12 12 35

H CHARLESTON PLANT

August 9. 1977

Environmental Protection Agency Region III Permits Application Section 6th and Walnut Streets Philadelphia, Pennsylvania 19106

Attn: Dr. T. E. Fielding

Subject: NPDES Permit

WV 0000078

Dear Dr. Fielding:

As required by Part III, No. 3, page 24 of our NPDES Permit, attached is an analytical characterization of the cooling water discharges from the South Charleston Plant.

Very truly yours,

J. L. Worstell

Environmental Protection

Coordinator

JLW/pl

Attachment

cc:

West Virginia Department of Matural Prisources

Division of Water Resources

1201 Greenbrier Street

Charleston, West Virginia 25311

Attn: Mr. R. M. Sović

Mr. J. D. Moore - UCC

# SPECIFIC ORGANIC CHEMICALS TO RIVER

## FROM COOLING WATER OUTFALLS

	Conse Range			No. of Times** Detected
e 🖮 ne	:;	-	335	23
Butanol/Propasol M			12	7
tyl Acetate			12	14
til Carbitol			95	17
ty. Carbitol Acetate	: }		18	4
tyl Cellosoive	Ö	-	1	2
t <u>vl</u> Cellosolve Acetate/Diethyl Carbitol	9	-	-	1
ri.tol	U	-	7	7
riltol Acetate	٠)	-	3	1
llosolve	0	-		6
actione Alcohol	•	-		l
zeryl Ethanolamine/Dimethyl Ethanolamine	0	-	5 3	1
isobutyl Carbinol	0	-		1
impbutyl Ketone/2-Dthylhexaldchyde	()	-	6	1
pppylene Glycol	0		38	3
nyl Hexanol	0	-	6	2
ycol	0	-	3 1 2	1
H kanol	0	-	1	1
x Cellosolve	O.	-	2	1
cbutyl Carbitol	(	-	5	1
ppropanol	0	-	110	13
-stayl Oxide/Methyl Amyl Acetate	()	-	24	11
thoxy Acetone	Ü	-	2	1
:tler   Carbitol	U	-	19	1 .
tive Isobutyl Ketone/N-Propanol/Ethylbutyral/khy	'de 0	-		3
thyl Vinyl Acetate	J	-	9.9	l
Propanol	0	-	1	1
to lophenone	Ü	-	3	2
opylene Glycol	ŋ	-	100	1

The specific chemical analyses are done by gas chromatography and the above identification is by retention times on the chromatograph.

Turber of times detected from any cho'of the cooling water outfalls out a 180 day time period. Potentially, any given compound could be sected over 3,000 times over this time period.

## FROM COOLING WATER COTTALLS

emical*	Avg. PPM*
etone	0:180
Butanol/Propasol M	0.020
tyl Acetate	0.020
tyl Carbitol	0.070
tyl Carbitol Acetate	0.003
Lyl Cellosolve	0.002
tyl Cellosolve Acetate/Diethyl Carbitol	0.001
rbitol	0.007
rbitol Acetate	0.003
llosolve	0.040
acetone Alcohol	0.020
ethyl Ethanolamine/Dimethyl Ethanolamine	0.009
athyr Ethanoramine/Dimethyr Ethanoramine	0.003
isobutyl Carbinol isobutyl Ketone/2-Ethylhexaldehyde	0.020
Lisoputyi Ketone/ 2-Ethyinexaiden/de	0.080
propylene Glycol	0.007
'hyl Hexanol	0.001
.ycol	0.001
Hexanol	0.006
Exyl Cellcsolve	0.001
obutyl Carpitol	0.050
copropanol	
sityl Oxide/Methyl Amyl Acetate	0.020
lthoxy Acetone	0.001
>=hvi Carbitol	0.020
sthyl Isobutyl Ketone/N-Propanol/Ethylbutyraldehyde	0.003
othyl Vinyl Acetate	0.020
-Propanol	0.001
ropiophenone	0.004
ropylene Glycol	0.090

The specific chemical analyses are dene by gas chromatography and the above identification is by retention times on the chromatograph.

The concentration (in ppm) of any changeal averaged ever the total flow if cooling water from the plant.

## WASTEWATER MONITORING STATIONS

Station #	Area Monitored	Parameters Monitored
1 2 3 4 5	UICC UICC Distribution UICC EPD (Main Flume)	Flow, TC (1,2) Flow, TC (1,2) Flow, TC (2) Flow, TC (1,2) Flow, TC (1,2),
6	MICC	Flow, TC (1,2) pH
7 8 9	MICC EPD EPD (Main Flume)	Flow, TC (1,2) Flow, TC (2) Flow, TC (1,2) pH
10	EPD (Main Flume)	Flow, TC (1,2) pH
11 12 13 14	Polyols Chemical Mixing Solvent Vinyl Resins EPD (Main Flume)	Flow, TC (2) Flow, TC (2) Flow, TC (2) Flow, TC (1,2) Specific Organics Analyzer (SOA), pH, Temperature
15 16	Distribution Specialty Chemicals LPH	Flow, TC (2) Flow, TC (2)
17	Specialty Chemicals Modernization	Flow, TC (2)
18 19 20	Specialty Chemicals Polyols Mainland Chemicals	Flow, TC (H2) Flow, TC (1&2) Flow, TC (1&2) pH
21 22 23	EPD (Holz Return) Tech Center SCWTW	Flow (3) Flow, TC (1,2), pH, Biomonitor, Temperature

<sup>(1)</sup> Continuous Total Carbon Analysis(2) Daily Composite Total Carbon Analysis

# BASED ON 31 24HOUR COMPOSITE SAMPLES

SPECIFIC	ORGI	NIC							No.	of Tin	nes Det	ected	MAX	ppm	AVE p	pm	
1. Adetalddhyde		,			1			1								<u> </u>	اً
2. Acetone												31		1.44		41	
3. Acrylonitrile,	Methy	l Vin	'l Ace	ate, \	alera	ldehyd	е "Аг	a"				26		70		17	
4. Ally Isopropyl												2		23	<u> </u>	1	_
5. Ally Isopropyl																	_
6. Ally Isopropyl	solve	<b>3</b>								ŀ		2		65		3	
7. Butanol "Area"												14		47		8	
8. Butyl Acetate	'Area'											22	·	10		4	
9. Butyl Carbitol							``					6		45		6	
10. Butyl Carbito		ite "A	rea"									1		63		2	
ll. Butyl Celloso												3		31		2	
12. Butyl Cellsol										1		1		67		2	
13. Carbitol Acet	1			1													
14. Cellosolve			1									9		270		17	
15. Cellosolve Ad	etate																Γ
16. Chlore: "Area												7		26		2	
17. Diacetone Ale		'Area	,									5	!	41		4	
18. Dimethyl Ace																	
19. Delethylene	7			1	-							3		50		4	T
20. Ithanol	7-2				-							23		132		9	-
21. Ethyl Butanol	"Area				1												1
22. Ethylhexalde					<b></b>							4		18		2	T
23. Ethylhexanol									1			19		250		34	
24. Ethyl Butyl K			4			1						5		18		2	1
25. Ethyl Propyla	· <del></del>		<u> </u>				-										1
26. Glycol Diace			1	1	-							4		176		16	1
27. Heptanol "Ar	'da''		1									4		41			1
28. Hexanol "Are				1							·	3	·	1.77		7	1
29. Hexyl Cellos	<del></del>	'Area'	<del> </del>	· -				1				14		50		11	1
30. Isobutyl Carl			-1		<u> </u>	1				1			·				7
31. Isopropanol						-	1			1		31		971		151	1
32. Isopropyl Acc	ctate '	'\rea'	-	-	-	1	1	1			<del>-  </del>					1	7-
33. Methanol	-		-		-	1		1				31_		1.47		31	1
34. Methyl Amyl	Aceta	t			-		-	-		-	_	- <u></u> -				-	-
35. Methyl Cello				-		·	1	1		-		5		35		6	十
			1 11 8	<u> </u>	1	1	1	1	·	_	<u> </u>	2		16		1	T
36. Methyl Cello	ROTAG	Acela	ngAr	9a	<del>'</del>	<u>'</u>		•	· <del></del>	<del>'</del>			of 2 Pac		······································	<del></del>	<u>-</u> -

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ATTACHETOT T Cont. Page 1 of 2 Pages

## PASED ON 31 24 HOUR COMPOSITE SAMPLES

SPECIFIC ORGAN	TCS			No.	of times	Detect	ed	MAX p	ວຫ	AVE_	mcg	==
37. Methyl Amyl Alcol	hi l	1		<del></del>	1		2		4		1	
38 Methory Acetone							2		56		2	
38. Methoxy Acetone 39. Mestryl Oxide							2		1.8		1	
40. Propanol "Area"							3		34		1	
41 Transachenena				i			1		11		*	
41. Fropiophenone												
42. Propylene Glycol 43. Styrene	Area				-							
43. styrene					-							
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		11							·	.	-	- -
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* Less than	1 ppm	<del></del>	1	i				ı	1	Í	ı	1

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1. Actaldchyde   31   151   49     3. Actrone   31   151   49     3. Actrone   Methyl Vinyl Ace ate, Valera dehyde "Area"   31   110   25     4. Ally Isopropylsolve   12   1   36   1     5. Ally Isopropylsolve   13   3   3   3     6. Ally Isopropylsolve   13   39   15     7. Bitanol "Area"   21   39   15     8. Bityl Acetate "Area"   25   25   25   6     9. Bityl Carbitol   7   50   6     10. Bityl Carbitol   7   50   6     10. Bityl Carbitol Acetate "Area"   1   24   *     11. Bityl Cellsolve "Area"   4   20   2     12. Bityl Cellsolve "Area"   4   20   2     13. Carbitol Acetate   13. Carbitol Acetate   14. Callosolive   17   139   17     15. Cellosolve Acetate   17   139   17     16. Dimethyl Acetate   17   139   17     17. Diacetone Aldohol "Area"   16   94   12     18. Dimethyl Acetate   17   140   13     20. Ethanol "Area"   2   2   21   1     21. Eliyl Batanol "Area"   2   21   1     22. Eliyl Batanol "Area"   9   47   6     24. Eliyl Bityl Ketone   Area"   9   47   6     25. Eliyl Propylacrolet   26. Glycol Diacetate   27. Hoptanol "Area"   3   53   3     29. Hexpl Cellosolve "Area"   3   53   3     29. Hexpl Cellosolve "Area"   15   30   9     20. Lethylin Cellsolve "Area"   3   53   3     29. Hexpl Cellosolve "Area"   15   30   9     20. Lethylin Cellsolve "Area"   15   30   9	SPECIFIC ORGANIC	No. of Times Detected	MAX ppm AVE ppm
3. Agrycolutile,   Methyl Vinyl Ace ate, Valera dehyde "Area"   31   110   25     4. Ally Isopropylsolve    1   1   36   1     5. Ally Isopropylsolve    2   1   36   1     6. Ally Isopropylsolve    3   21   39   15     7. Butanol "Area"   21   39   15     8. Bityl Acetate "Area"   25   25   6     9. Bityl Carbitol   7   50   6     10. Bityl Carbitol   7   50   6     10. Bityl Carbitol   7   50   6     11. Bityl Carbitol   7   50   6     12. Bityl Carbitol Acetate "Area"   4   20   2     12. Bityl Carbitol Acetate   4   20   2     13. Carbitol Acetate   1   1   139   17     14. Gellosolve Acetate   17   139   17     15. Cellosolve Acetate   17   139   17     16. Chlores "Area"   17   29   4     17. Blacet ne Alcohol "Area"   16   94   12     18. Dimethyl Acetate   17   140   13     19. Distribulene Glycol   7   140   13     20. Ethanol "Area"   2   21   1     21. Ethyl Butanol "Area"   2   21   1     22. Ethylhexaldehyde "Area"   2   21   1     23. Ethylhexanol "Area"   2   27   1     25. Ethyl Popylagroleth   26. Glycol Diacetate   27. Heptanol "Area"   3   553   3     26. Hexanol "Area"   3   553   3     27. Hexpit Gellosolve "Area"   15   30   9	1. Adetaldehyde		-
A. Ally Isopropy Solve   1   36   1		31	
S. Ally Isobropylsolve   2	3. Agrylonitrile, Methyl Vinyl Acetate, Valeraldehyde "Area"	31	110 25
S. Ally Isobropylsolve   2	4. Ally Isopropylsolve #1		
7.   Bu tanol   "Area	5. Ally Isopropylsolve #2		36   1
7. Butanol "Area   25   25   6     9. Butyl Acetate "Area"   1   24   4     10. Butyl Carbitol   2   4   20   2     11. Butyl Cellosol ve "Area"   4   20   2     12. Butyl Cellosol ve Acetate   3   Carbitol Acetate   3   Carbitol Acetate   3     13. Carbitol Acetate   3			20 15
Section   Sect	7. Butanol "Area"	l	
10. Bityl Carbitol Acetate   11. Bityl Carbitol Acetate   12. Bityl Carbitol Acetate   12. Bityl Carbitol Acetate   13. Carbitol Acetate   14. Cellosolve   17.   139   17.   139   17.   15. Cellosolve Acetate   17.			$\frac{25}{50}$
11. Bittyl Cellosolve "Area"   4		·	
12. Bityl Cellsolve Acetate   13. Carbitol Acetate   14. Cellosqlve   17   139   17     15. Cellosqlve   17   139   17     15. Cellosqlve Acetate   17   29   4     16. Chlorer "Area"   16   94   12     18. Dimethyl Acetate   16   94   12     19. Ditethylene Glycol   7   140   13     20. Ethanol   27   38   12     21. Ehyl Bitanol "Area"   2   21   1     22. Ehylhexalde yde "Area"   9   47   6     24. Ehyl Bityl Ketone 'Area"   9   47   6     25. Ethyl Propylagrolei   27   1     26. Glycol Diacetate   4   28   Hexanol "Area"   29   16   1     27. Heptanol "Area"   29   16   1     28. Hexanol "Area"   30   9     29. Hexyl Cellosplve "Area"   15   30   9			
13,   Carbitol Acetate   17   139   17     15.   Cellosolve Acetate   17   19   17     16.   Chlorer "Area"   17   29   4     17.   Diacetone Alcohol "Area"   16   94   12     18.   Dimethyl Acetate   7   140   13     19.   Diethyl Acetate   7   140   13     20.   Ethanol "Area"   27   38   12     21.   Ethyl Butanol "Area"   2   21   1     23.   Ethyl Butanol "Area"   9   47   6     24.   Ethyl Butyl Ketone "Area"   9   47   6     25.   Ethyl Popylacrolein   27   1     26.   Glycol Diacetate   28   16   1     27.   Heptanol "Area"   29   16   1     28.   Hexanol "Area"   30   9     29.   Hexyl Cellosolve "Area"   15   30   9		1	20 2
14.   Gellosqlve   17   139   17   15.   Gellosqlve Acetate			
17.			139 17
16. Chlorex "Area"   17   29   4   12   17. Diacetone Alcohol 'Area'   16   94   12   18. Dimethyl Acetate   19. Dijethylene Glycol   7   140   13   13   140   13   140   13   140   140   140   15   140   15   140   15   140   15   140   15   140   15   15   15   15   15   15   15   1			
16		17	20 4
18.   Dimethyl Acetate   19.   Dijethylene Glycol   27   38   12     20.   Ethanol   27   38   12     21.   Ethyl Butanol   "Area"   2   21   1     22.   Ethylhexalde lyde   "Area"   9   47   6     24.   Ethyl Butyl Ketone   "Area"   1   27   1     25.   Ethyl Propylacrolein   26.   Glycol Diacetate   27.   Heptanol   "Area"   2   16   1     26.   Hexanol   "Area"   3   53   3     29.   Hexyl Gellosolve   "Area"   15   30   9		_	
19. Dijethylene Glycol   7			
20.   Ethanol   27   38   12		<del>                                     </del>	1/0 13
21. E hyl Bitanol "Area"   2		<u>.  </u>	
22   1   1   23   Ethylhexanol "Area"   9   47   6     24   Ethyl Butyl Ketone "Area"   1   27   1   1     25   Ethyl Propylacrolein   2   16   1   27   1     28   Hexanol "Area"   3   53   3   3   29   Hexyl Cellosolve "Area"   15   30   9   15   30   9   15   15   15   15   15   15   15		<del>  -   -   -   -   -   -   -   -   -   -</del>	<u> </u>
22.   Ethylhexanol   Area			21 1
24. Ethyl Bityl Ketone 'Area'       1       27       1         25. Ethyl Propylacrolein       26. Glycol Diacetate       27       1         27. Heptanol "Area"       2       16       1         28. Hexanol "Area"       3       53       3         29. Hexyl Cellosolve "Area"       15       30       9		_	
25. Ethyl Propylacrolein   26. Glycol Diace ate   27. Heptanol "Area"   2			
26. Glycol Diace ate         27. Heptanol "Area"         2 16         1           28. Hexanol "Area"         3 53         3           29. Hexyl Cellosolve "Area"         15         30         9			
27. Heptanol "Area"     #       28. Hexanol "Area"     3       29. Hexyl Cellosolve "Area"     15       30     9			
28. Hexanol "Area"     3     53     3       29. Hexyl Cellosolve "Area"     15     30     9	26. Glycol Diacetate		16 1
29. Hexyl Cellosolve "Area" 15 30 9			
23. Heavy Genosoive fied	20. Hexanor Area	_ 1	30 9
	30. Is obutyl Carbitol		
30. 13 obutyt Caroltol 31 376 100 31. Isopropanol			376 100
22 Teopropyl Agotato "Nron" 2 53 2	······································		53 2
32. Isopropy! Acetate Area 33. Methanol 31 166 42	**************************************		
33. Methanor			
34. Methyl Mily Relate  35. Methyl Cellosolve  2 27 2 14 4		2	27 2
36. Methyl Cellosolve Acetate "Area"			1.4 4

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37. Methy 38. Metho 39. Mesit	Amyı	Aicon	01										1			16		*	
30. Mesic	UN ON	de											1			67		2	
40 Propa	nol "Ar	53"	<del> </del>										10			142		9	
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41. Propio	henor	9	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \										2			31		1	
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514-9573

PAGE 2 of 2

57

SPECIFIC ORGANIC			No.	of Times Det	ected	MAX ppm	AVE ppm
1. Adetaldehyde		1 1					[ [
2. Acetone					30	267	52
3. Acrylonitrile, Methyl Vinyl Ace	ate, Valer	aldehyde "Area"			29	61.	29
4. Ally Isopropylsolve #1					2	17	1
5. Ally Isopropylsolve #2				,			
6. Ally Isopropylsolve #3							
7. Butanol "Area"					12	39	8
8. Butyl Adetate   'Area'					25	14	3
9. Butyl Carbitol					1	281	9
10. Butyl Carbitol Acetate "Area"					2	47	3
11. Bityl Celloso ve "Area"					5	359	17
12. Butyl Cellsolve Acetate					1	10	*
13. Carbital Acetate					1	27	*
14. Gellosolve					. 9	244	19
15. Cellosolve Acetate	<u> </u>						
16. Chlorex "Area"					3	8	*
17. Diacetone Algohol 'Area'					14	197	22
18. Dimethyl Acelate							
19. Deiethylene Glycol				·	10	91	12
20. Ethanol					28	592	38
21. Ethyl Butanol "Area"					1	87	3
22. Ethylhexaldehyde 'Area'					9	121	19
23. Ethylhexanol "Area"					1.2	101	9
24. Ethyl Butyl Ketone 'Area'					1	12	*
25. Ethyl Propylagroleth							
26. Glycol Diace ate				·			
27. Heptanol "Arga"					1	15	*
28. Hexanol "Area"				·	7	64	6
29. Hexyl Cellosolve "Area"					1.2	103	13
30. Isobutyl Carbitol							
31. Isopropanol					30	561	132
32. Isopropyl Acetate "Area"					12	2454	108
33. Methanol					30	665	48
34. Methyl Amyl Acetate							
35. Methyl Cellosolve					6	264	20
36. Methyl Cellosolve Acetate "A	cea"				1	101	3

## ASED ON 30 24 HOUR COMPOSITE SAMELES

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37.	Methy	Amvl	Alcoh	bl l	1		1		1			1		1	1	]	114		4	
38.	Metho	c, Ace	tone											1			10		*	
39.	Methy Metho Mesity	I Oxi	le																	
40.	Propan	ol "Ar	ea"				7							11			72		9	
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	Propyl			Area"										5	1		402		23	
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514-9573

PAGE 2 of 2

-59

SPECIFIC ORGANIC :	No. of Times Detected	MAX ppm A	VE ppm
1. Adataldehyde			
2. Acetone	31	486	79
3. Adrylon trile, Methyl Vinyl Acetate, Valeraldehyde "Area"	31	263	55
4. Ally Isopropylsolve #1			
5. Ally Isopropylsolve #2	. 2	4	*
6. Alty Isopropylsolve #3			
7. Butanol "Area"	24	93	22
8. Butyl Acetate "Area"	28	12	4
9. Butyl Carbitol	5	45	3
10. Butyl Carbitol Acetate "Area"	2	33	1
11. Butyl Cellosolve "Area"	13	149	14
12. Butyl Cellsolve Acetate	4	165	6
13. Carbito Acetate			
14. Gellosolve	13	51	9
15. Gellosgive Agetate			
16. Chlorex "Area"	8	150	6
17. Diacetone Algohol 'Area'	6	18	2
18. Dimethyl Acetate			
19. Deiethylene Glycol			
20. Ethanol	21.	195	20
21. Ethyl Butanol "Area"			
22. Ethylhekaldehyde 'Area"	9	187	9
23. Ethylhekanol "Area"	1.5	31.89	20
24. Ethyl Butyl Ketone 'Area'	6	44	3 2
25. Ethyl Popylagrolein	5	38	2
26. Glycol Diacetate	4	30	2
27. Heptanol "Area"	4	18	1
28. Hexanci "Areli"	6	67	3
29. Hexyl (ellosolve "Area"	14	134	1.4
30. Isobutyl Carbitol	3	30	1
31. Isopropinol	31	1192	265
32. Isopropyl Acetate "Area"	2	254	9
33. Methanol	29	446	62
34. Methyl Amyl Acetate	4	40	4
35. Methyl Cellosolve	5	100	2
36. Methyl Cellosolve Acetate "Area"	9	42	5

514-9573

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<u></u>	Methyl Metho: Mesity	l Oxi	le																
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A.	3. A rylonitrile, Methyl Vinyl Acetate, Valeraldehyde "Area"		<u> </u>	
S. Ally Isopropylsolve #2   4   24   7     G. Ally Isopropylsolve #3   30   159   47     R. Bitonol "Area"   22   17   3     R. Bityl Adetate "Area"   12   17   3     R. Bityl Adetate "Area"   12   17   3     R. Bityl Carbitol   1   20   *     R. Bityl Carbitol   20   *     R. Bityl Carbitol   20   4   4     R. Bityl Carbitol   20   4     R. Bityl Carbitol   20   4     R. Bityl Carbitol   20   229   24     R. Bityl Bylanol "Area"   20   229   24     R. Bityl Bylanol "Area"   21   29   28     R. Bityl Bylanol "Area"   22   5   *     R. Bityl Bylanol "Area"   23   18     R. Bityl Bylanol "Area"   24   23   25     R. Bityl Bylanol "Area"   25   5   *     R. Bityl Bylanol "Area"   27   28     R. Bityl Bylanol "Area"   28   19   83   18     R. Bityl Bylanol "Area"   19   83   18     R. Bityl Callosolve "Area"   19   83   18     R. Bityl Callosolve "Area"   19   83   18     R. Bityl Callos	4. Ally Isopropylsolve #1			
7. Blanol   "Area			4 24	2
7. Blanol   "Area	6. Ally Isopropylsolve #3			
1				
10. Fatyl Carbito Acetate "Area"   7   112   7   11. Fatyl Cellosolve "Area"   7   112   7   12. Fatyl Cellosolve "Area"   7   112   7   12. Fatyl Cellosolve Acetate   4   54   4   54   4   54   4   54   4				
11. Extyl Cellosolve "Area"   7	9. Bityl Carbitol		1 20	*
12.	10. Futyl Carbitol Acetate "Area"			
13. (arbitich Acethite   14   57   8     14. (cellosolve   15. Cellosolve Acetate   16. Chlorex "Ared "	11. Pityl Cellosolve "Area"			
14. Cellosdive Acetate   15. Cellosdive Acetate   16. Chlorey "Area"   17. Illacetane Aldohol "Area"   18. Dimethyl Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   10. Cellosdive Acetate   19. Diptethylene Glycol   19. Diptethylene Glycol   19. Diptethylene Glycol   19. Diptethylene Glycol "Area"   19. Diptethylene Gl	12. Tutyl Cellsolve Acetate		4 54	4
14. Cellosdive Acetate   15. Cellosdive Acetate   16. Chlorey "Area"   17. Illacetane Aldohol "Area"   18. Dimethyl Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   11. Cellosdive Acetate   19. Diptethylene Glycol   10. Cellosdive Acetate   19. Diptethylene Glycol   19. Diptethylene Glycol   19. Diptethylene Glycol   19. Diptethylene Glycol "Area"   19. Diptethylene Gl	13. Carbitol Acetate	<u> </u>		
16. C   hlorey   "Area"			14 57	8
17.	15. Cellosolve Acetate			
17.	16. Chlorex "Area"			
19. Ditethylene Glycol   20. 3thanol   20. 329   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   24   229   229   24   229   229   24   229   239			8 30	_ 4
19. Dilethylene Glycol   20   229   24	18. Dimethyl Acetate			
20   229   24	19. Delethylene Glycol			
22.			20 229	24
22.	21. Ethyl Butanol "Area"			
24. Ethyl Butyl Ketone   Area	2			
24. Early Bitty Retoile   Area	23. Ethylhexanol "Area"		, <u> </u>	<del></del>
26. Glycol Diace ate   27. Heptanol "Area"   5   12   1   28. Hexanol "Area"   6   21   2   29. Hexyl Cellosolve "Area"   18   58   17   30. Hobbit Carbitol   1   57   1   31. Hopropanol   29   561   154   32. Hopropyl Acetate "Area"   9   70   11   33. Hethall Amyl Acetate   35. Nethyl Cellosolve   5   202   15   35. Nethyl Cellosolve   5   202   15   36. Nethyl Cellosolve   7   20   20   20   20   20   20   20	24. Ethyl Butyl Ketone 'Area"			
26. Glycol Diacetate   27. Heptanol "Area"   5   12   1   1   1   1   1   28. Hexanol "Area"   6   21   2   2   2   29. Hexyl Cellosolve "Area"   18   58   17   1   1   1   57   1   1   1   1   1   1   1   1   1	25. Ethyl Propylagroleth		9 615	32
27.			_	
28.	27. Heptanol "Area"		l l	
30. Isobutyl Carbitol   1   57   1	28. I exanol "Area"			
31. I opropanol   29   561   154	29. Hexyl Cellospive "Area"			
32. I popropyl Acetate "Area"   9   70   11	30. Isobutyl Carbitol			
32. I   opropyl Acetate "Area"   9   70   11	31. Inopropanol			1.54
33. 1 ethanol	32. I opropyl Acetate "Area"		9 70	
34. Methyl Amyl Acetate 35. Nethyl Cellosolve 5 202 15			15 81	
35. 1 ethyl Cellosolve 5 202 15	**************************************			
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SPECIFIC ORGANIC	:	No.	of Times De	tected	MAX ppm	AVE ppm
1. Adetalddhyde				2	110	4
2. Acetone				31	1836	183
3. Agrylonitrile, Methyl Vinyl Acetate, Valera	dehyde "Area"			29	620	48
4. Ally Isopropylsolve #1						<u>                                     </u>
5. Ally Isopropylsolve #2						
6. Ally Isopropylsolve #3						
7. Butanol "Area"				27	129	27
8. Butyl Adetate "Area"				24	71	9
9. Butyl Carbitol				5	115	9
10. Butyl Carbitol Acetate "Area"				1	19	
11. Butyl Cellosolve "Area"				5	105	6
12. Butyl Cellsolve Acetate						
13. Carbitel Acetate				2	51.	1
14. Gellosolve				19	104	23
15. Cellosolve Acetate				_		
16. Chlorex "Area"						
17. Diacetone Algohol 'Area'				5	129	7
18. Dimethyl Acetate				4	47	4
19. Driethylene Clycol			·	3	52	
20. Ethanol				22	152	20
21. Ethyl Butanol "Area"						
22. Ethylhexaldehyde 'Area"				5	279	12
23. Ethylhexanol "Area"				10	154	11
24. Ethyl Butyl Ketone 'Area'				3	18	
25. Ethyl Propylagroleih				1	5	*
26. Glycol Diace ate						
27. Heptanol "Area"				3 -	114	
28. Hexanol "Area"				5	21	
29. Hexyl Cellospive "Area"				24	119	
30. Isobutyl Carbitol				2	33	
31. Isopropanol				30	224	63
32. Isopropyl Acetate "Area"				2ΰ	21.3	
33. Methanol				28	359	
34. Methyl Amyl Acetate		_		1.	7	
35. Methyl Cellosolve				1.	1.7	솼
				3	44	3
36. Methyl Cellosolve Acetate "Arda"			Cont	Dags 1	( O D	



	SPEC	IFIC C	DRGAN	ICS							No. o	f time	s Dete	cted		MAX_p	ເກ	_AVE_	mca_	==
37.	Methy	Amyl	Alcoh	bl										3			14			L
38.	Metho:	cy Ace	tone											8			88			T
39.	Methyl Metho: Mesity	l Oxi	de											1			47			T
10.	Propan	ol "Ar	ea"											5			48	<del>-</del>		T
	Propior		·											10			63			†
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## ATTACHMENT B

ORGANIC CHEMICALS SCREENING ANALYSIS

# ENVIRONMENTAL PROTECTION AGENCY OFFICE OF ENFORCEMENT NATIONAL ENFORCEMENT INVESTIGATIONS CENTER BUILDING 53, BOX 25227, DENVER FEDERAL CENTER DENVER, COLORADO 80225

TO Dr. Wayne Smith
Process Control Branch

DATE: June 2, 1978

FROM : O. J. Logsdon

SUBJECT:

Organics Analysis Results: Union Carbide Institute Plant and South Charleston WWTC Recon Samples

Summary:

Water samples from Union Carbide Institute Plant and South Charleston WWTC were received under chain-of-custody procedures and analyzed for organics characterization and selected priority pollutants. These reconnaissance samples contained numerous chemicals, some of which were priority pollutants.

#### Recommendations:

Analysis of the reconnaissance samples showed many organic solvent components, cellosolves, etc. If a full survey is conducted, analysis by direct aqueous injection techniques will be required to acquire accurate quantitative data for these compounds. Only small amounts of phenol and 2,4-dinitrophenol and some low molecular weight acids were detected in the acidic fractions. Therefore, with only a minor compromise in data quality, samples from the survey should be analyzed for neutrals extractables instead of the time consuming acids and base/neutrals procedure for these two locations unless priority pollutants are specifically requested.

#### Union Carbide Institute Plant

Table I shows the results of organics characterization analysis of sample number 003-30-A-4-II-78-0900. Seven chemicals were confirmed by comparison of their mass spectra to in-house reference spectra. Ten additional compounds were identified but not confirmed. Priority pollutant analysis detected 12 compounds, 7 of which exceeded 10 ug/l. The data are attached.

This sample was also analyzed for extractable nitrosamines. Attached is Mr. Nottingham's memo describing the analysis. None of the following nitrosamines were detected: dimethyl, diethyl, methyl ethyl, methyl propyl, ethyl propyl, dipropyl, ethyl butyl, propyl butyl, methyl amyl, dibutyl, and diamyl nitrosamines, nitrosopiperidine, nitrosopyrolidine, and nitrosomorpholine.

The sample was also subjected to analysis by high performance liquid chromatography. The herbicide Carbaryl was detected at 260 ug/l. Mr. Nottingham's discussion of the analysis is attached.

\* Table I not included in this report; available upon request from NEIC.

#### South Charleston WMTC

Tables II and III show the results of the organics characterization analysis of samples: 003-40-A-4-12-78-1115, 003-41-A-4-12-78-1030, 003-43-A-4-12-78-1100, and 003-45-A-4-12-78-1050. Thirteen chemicals were identified and confirmed by GC/HS analysis. Thirty other chemicals were identified but not confirmed. Numerous other components were not identified; however, many mass spectra had the characteristics of alkyl ethers and alcohols. Available selfmonitoring data (SCSTW influent and effluent July - December, 1977) show numerous oxygenated solvents e.g. cellosolves, acetates, and alcohols, a few of which have been identified in these samples.

Priority pollutant analysis was limited to acid and base/neutrals extractables and volatile organics. Numerous compounds were detected and are reported in the attached tables. In addition, sample 003-45-A-4-12-78-1080 was analyzed for nitrosamines. None of the following nitrosamines were detected: dimethyl, diethyl, methyl ethyl, methyl propyl, ethyl propyl, dipropyl, ethyl butyl, propyl butyl, methyl amyl, dibutyl, and diamyl nitrosamines, nitrosopiperidine, nitrosopyrolidine, and nitrosomorpholine.

O. John Logsdon

Attachments

cc: Hatheway

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Table II SOUTH CHARLESTON WWTC GRAB SAMPLES COLLECTED 4/12/78. COMPOUNDS CONFIRMED. CONCENTRATION IN µg/1

Name	003-40-A	003-41-A	003-43-A	003-45-A
acrylonitrile	a	55		
benzothiazole			С	
bis-(2-chloroisopropyl) ether	•		2.7	
n-butanol	a			
2-n-butoxy-ethanol	3,700			
dichloromethane (methylene chloride)	·	55	C	180
2-ethyl-1-butanol	1,500			
2-ethyl hexanoic acid	9,900			
2-propanone (acetone)	a	a		
trichloromethane (chloroform)			43	
vinyl benzene <sub>b</sub> (styrene)	4,000			
ethyl benzene <sup>D</sup>	470			

a could not quantitate - does not purge quantitatively during volatile organics analysis.
 b quantity based on priority pollutant analysis.
 c unable to quantitate.

Table III

SOUTH CHARLESTON WWTC

GRAB SAMPLES COLLECTED 4/12/78. COMPOUNDS IDENTIFIED BUT NOT CONFIRMED.

Name	003-40-A	003-41-A	003-43-A	003-45-A
acetyl-(beta)-methylcholine	Х			
benzoic acid	Χ		Х	
butanoic acid	Χ		Χ	
2-butanone (methyethyl ketone)	Х			
n-butyl chloride	X	X		
2-butoxyethoxy ethanol isomer	Χ	X		Х
2-buty1-1-octanol	X			
carbon disulfide		Χ		Х
diethylether		X	X	Χ
diisopropylether		Χ	X	X
1,1-dimethoxy ethane		Х		
N,N-dimethyl butylamine	Χ			
4-ethyl-2-octene		Χ		
heptanoic acid	Χ		Х	
isopropanol	••	Χ		
2-(hexyloxy)-ethanol	Χ	••		
methylcyclopentane isomer	X			
2-methyl-1,3-dioxolane		Х		
2-methyl-2-pentanol	Х	Х		Χ
2-methyl propanenitrile	^	x		
methoxyacetone	Х	^	Х	
1[1-methyl-2-(2-propenyloxy)]ethoxy-	Λ.			
2-propanol			Х	
octadecanoic acid (steric acid)		Х	^	Χ
1,11-oxybis-(2-ethoxy)ethane	Х	٨		Λ
3-pentanone	X			
phenylacetic acid	٨	Х		Χ
2-n-propoxyethyl acetate	V	۸		۸
1, trans-2, cis-4-trimethyl cyclopentane	) X	V		
2,2,4-trimethyl pentane (isooctane)		X		v
trioctyl phosphate		Х		χ

A-72
CHARLESTON NATO
HARLESTON NATO
TORET NO
TATION LOCATION: INF TO BASIN
RBORATORY SAMPLE NO: DD3-40
ATE & TIME OF SAMPLE COLLECTION: 12APR78 1115 HRS
DMPOSITE TIME: DO HR

31. ACEMAPHTHENE 32. ACROLEIN 33. ACRYLONITRILE 34. BENZENEX 35. BENZIDINE 35. CAPBON TETRACHLORIDE (TETRACHLOROMETHANE)*	N D N A N A
33. ACRYLONITRILE 34. BENZENEX 35. BENZIDINE	NA
34. BENZENEX 35. BENZIDINE	
JS. BENZIDINE	IV A
	130.
35. CAPBON TETRACHLORIDE (TETRACHLOROMETHANE)*	NA
I = On DOM TETRICOLLONGOL CILTRACHLONOHIC TORNICIX,	ND
J? . CHLOROBENZENE*	12.
38. 1:2:4-TRICHEOROBENZENE	ND
19. HEXACHLOROBENZENE	ND
10. 1.2-DICHLOROETHANE*	48.
11. 1.1.1-TRICHLOROETHANE*	ЮÐ
12. HEXACHLORGETHANE	ND
13. 1.1-DICHLORGETHANE*	ND
14. 19192-TRICHLOROETHANE*	Си
15. 1,1,2,2-TETRACHLOROETHANE*	ИD
16. CHLOROETHANEX	NA.
17. BIS(CHLGROMETHYL) ETHER*	ΝA
18. SIS(2-CHEORDETHYE) ETHER	ND
19. 2-CHLORGETHYL VINYL ETHER (MIXED)*	ИО
20. 2-CHLORON APHIHALENE	ΝD
E1. 12.4.6-TRICHLOROPHENOL	ND
22. FARACHLOROMETA CRESOL	ND
23. CHLOROFORM (TRICHLOROMETHANE)*	22•
24. 2-CHLORGPHENCL	ND
25. 1.2-DICHLOROBENZENE	19.
36. 1.3-DICHLOROGENZENE	ND
27. 1.4-DICHLORUSENZENE	ND
28 » 3,7 t - DICHLOROBENZID INE	N.A
29 · 1,1-CICHLOROETHYLENE*	3.1
30. 1:2-TRANS-DICHLOROETHYLENE*	Gir

VOA ANALYSES (UNPRESERVED) TRACE

A NOT AMALYZED FOR

F NOT BETECTED

AT NOT ABLE TO ANALYZE DUE TO INTERFERENCE

```
FI NO
ATION LUCATION: INF TO BASIN
   RATORY SAMPLE NO: 003-40
   3 TIME OF SAMPLE COLLECTION: 12APR78 1115 HRS
MPOSITE TIME: CO HR
                                                          UG/L
    COMPOUNT NAME
                                                          CONC.
                                                           ND
    2,4-DICHLORDF4ENGL
                                                           ND
   1,2-DICHLOROPROPANE*
52.
                                                           ND
    1,3-DICHLOROPROPYLENE*
                                                           ND
    2,4-DIMETHYLPHENOL
                                                           ND.
    2,4-DINITROTOLUENE
                                                           ND
35
    2,6-DINITROTOLUENE
                                                            ND
    1,2-DIPHENYLHYDRAZINE
                                                            470.
   ETHYLBENZENE*
                                                            RD
39_
    FLUGRANTHENE
                                                            NA
    4-CHLOROPHENYL PHENYL ETHER
                                                            ND
    4-BROMOPHENYL PHENYL ETHER
                                                            ND
    BIS(2-CHLOROISOPROPYL) ETHER
.2.
                                                            GN
    BIS(2-CHLORGETHOXY) METHANE
                                                            30.
    METHYLENE CHLORIDE (DICHLORUMETHANE)*
                                                            NA
15. METHYL CHLORIDE (CHLOROMETHANE)*
                                                            NA
    METHYL SHOMIDE (BROMOMETHANE)*
                                                            ND
    SPOMOFORM (TRIBROMOMETHANE)*
                                                            ND
    DICHLOROBRONUMETHANE*
45.
                                                            ND
    TRICHLOROFLUOROMETHANE*
49
50
                                                            NA
    SIGHLORUD IFLUOR OMETHANE
                                                            ИD
    CHECKODIEROMOMEIHANE*
                                                            ND.
52. HEXACHLOROBUTADIENE
                                                            KD
    HEXACHLOROCYCLOPENTADIENE
5.7
5.0
                                                            57.
    ISOPHORONE
                                                            ND
    NAPHTHALENE
                                                            ND
    NITROBENZENE
                                                            ND
    2-NITROPHENOL
                                                            ND
58. 4-NITROPHENOL
                                                            11.
    2,4-DINITROPHEN OL
59
                                                            ND
    A,6-DINITRO-G-CRESOL
   VOA ANALYSES (UNPRESERVED/PRESERVED)
   TRACE
   NOT ANALYZED FOR
   NOT DETECTED :
   BUT ABLE TO ANALYZE DUE TO INTERFERENCE
```

CHARLESTON WY

A-74
CHARLESTON NUTC
MARLESTON NV
TORET NO
LATION LOCATION: INF TO BASIN
MBORATORY SAMPLE NO: DO3-40
ATE & TIME OF SAMPLE COLLECTION: 12APR78 1115 HRS
DMPOSITE TIME: OC HR

	COMPOUND NAME	CONC.
23.54.55.55.55.55.55.55.55.55.55.55.55.55.	N-NITROSODIMETHYLAMINE N-NITROSODIFHENYLAMINE N-NITROSODI-M-PROPYLAMINE PENTACHLOROPHENOL PHENOL (4AAP) BIS(2-ETHYLHEXYL) PHTHALATE BUTYL BENZYL PHTHALATE DI-N-BUTYL FHTHALATE DI-N-BUTYL PHTHALATE DI-N-OCTYL PHTHALATE EIEHTYL PTHTHALATE BENZO(A) PYRENE (3,4-BENZOPYRENE) 3,4-BENZO(A) PYRENE (3,4-BENZOPYRENE) 3,4-BENZOFLUGRATHENE BENZO(K) FLUGRANTHANE (11,12-BENZOFLUGRANTHENE) CHRYSENE ACEMAPHTHYLENE AMTHRACENE BENZO(GH,I) FERYLENE (1,12-BENZOPERYLENE) FLUGRENE PHENANTHRENE DIBENZO (A,H) ANTHRACENE INDENO (1,2,3-CD) PYRENE PYRENE TETRACHLOROETHYLENE* TOLUENE* TRICHLOROETHYLENE* VINYL CHLORICE (CHLORGETHYLENE)* ALDRIN DIELDRIN	ND D D A A D A D A A D A A D A A D A A D A A D A A D A A D A
	VOR ANALYSES (UNPRESERVED/PRESERVED)	

TRACE

NOT ANALYZED FOR DETECTED

I NOT ABLE TO ANALYZE DUE TO INTERFERENCE

```
LESTON WV
   Ţ
     NO
ATION LOCATION: INF TO BASIN
   ATORY SAMPLE NO: 003-40
   3 TIME OF SAMPLE COLLECTION: 12AFR73 1115 HRS
MPOSITE TIME: OD HR
                                                          UG/L
   COMPOUND NAME
                                                          CONC
   CHLORAME (TECH, MIXTURE & METABOLITES)
                                                           NA
                                                           NΑ
   4,41-001
3
                                                            NA
   4,41-DDE
                                                            NA.
   4,41-DDU (F,PI-TDE)
14
                                                            NA
15 A-FNDOSULFAN-ALPHA
                                                            A M
   3-ENDOSULFAN-BETA
                                                            NA
   ENDOSULFAN SULFATE
                                                            NA
- B
   ENDRIN
                                                            NA
9. ENDRIN ALDEHYDE
                                                            NΑ
10
   HEPTACHLOR
                                                            NA
:11
   HEPTACHLOR EFOXIDE
                                                            NA
12. A-BHC-ALFHA
13
                                                            NA
   B-BHC-BEIX
                                                            NA
   4-BHC-(LINDANE)-GAMMA
                                                            NA
   G-BHC-DELTA
                                                            A.1
   POB-1242 (ARGCLOR 1242)
                                                            NA
;7
   TCB-1254 (AROCLOR 1254)
13
                                                            NA
   PCB-1221 (ARCCLOR 1221)
:9. PCB-1232 (AROCLOR 1232)
                                                            NA
   FCB-1248 (ARJCLOR 1248)
                                                            NA
n
                                                            NA
   PCB-1260 (ARUCLOR 1260)
                                                            NA
2. PCB-1016 (AROCLOR 1016)
                                                            NA
    TOXAPHENE
                                                            NA
   ANTIMONY (TOTAL)
.5. ARSENIC (TOTAL)
                                                            NA
                                                            N.A
    ASSESTOS (FIBROUS)
    BERYLLIUM (TOTAL)
                                                            NA
   CADMIUM (TOTAL)
                                                            NA
9,
                                                            NA
   CHROMIUM (TOTAL)
                                                            ЖA
    COPPER (TOTAL)
   VOA ANALYSES (UNPRESERVED/PRESERVED)
   INACE
   IOT ANALYZED FOR
) NOT DETECTED.
      ABLE TO ANALYZE DUE TO INTERFERENCE
```

CHALLESTON WWTC

A-76
CHAFLESTON WUTC
HARLESTON WV
FORET NO
FATION LOCATION: INF TO BASIN
BORATORY SAMPLE NO: 003-40
TE & TIME OF SAMPLE COLLECTION: 12APR78 1115 HRS
EMPOSITE TIME: 00 HR

	COMPOUND NAME	UG/L CONC•
71.	CYANIDE (TOTAL)	N.A.
_	LEAD (TOTAL)	NA
	MERCURY (TOTAL)	NA
	NICKLE (TOTAL)	N A
	STLENIUM (TOTAL)	АИ
-	SILVER (TOTAL)	N A
	THALLIUM (TOTAL)	N A
-	ZINC (TOTAL)	NA
	2,3,7,8-TETRACHLORODIBENZO-P-DIOXIN (TCDD)	N A
	SHENDS YOU BOYFID OR GO/HS)	ĦВ

YUA ANALYSES (UNPRESERVED/PRESERVED)
TRACE

A NUT ANALYZED FOR

DETECTED

AT NOT ABLE TO ANALYZE DUE TO INTERFERENCE

## ATTACHMENT C

BIOASSAY PROCEDURES EVALUATION

# ENVIRONMENTAL PROTECTION AGENCY OFFICE OF ENFORCEMENT NATIONAL ENFORCEMENT INVESTIGATIONS CENTER BUILDING 53, BOX 25227, DENVER FEDERAL CENTER DENVER, COLORADO 80225

Wayne Smith

DATE: May 16, 1976

FROM : Bruce Binkley

SUBJECT: Laboratory Evaluation Inspection of Industries in the Kanawha Valley, Charleston, West Virginia

On April 11, 1978, NEIC conducted a laboratory evaluation inspection of the Union Carbide Corp. plant at Charleston, West Virginia. The purpose of this inspection was to determine whether laboratory facilities and test procedures were adequate to satisfy the self-monitoring bioassay requirements of NPDES Permit Number WVCCCCCCC.

The bioassay facilities are maintained at the Union Carbide Corporations South Charleston Technical Center. In general, this laboratory is adequately equipped and staffed to perform static bioassay tests. The testing area is environmentally controlled for temperature and photoperiod; however, it appeared to be somewhat limited in adequate working space. Bioassay, physical and chemical tests are performed according to recognized standard methods. Procedural inconsistancies and recommendations for improvement of this testing facility are as follows:

- 1) Expansion of existing floor space could be utilized to provide more efficient working areas.
- 2) Effluent samples for bioassay consist of 24-hour equal volume composites. This is inconsistent with the permit limitation which specifies a 24-hour flow proportioned composite for bioassay testing. The current sampling method should be modified to reflect NPDES Permit specifications.
- 3) It was reported that bioassay tests do not always commence within eight hours of the sample collection. These tests must be initiated within eight hours of the completion of composite sampling.

- 4) Dechlorinated city tap water is used for holding test organisms and as the dilution water for bioassay testing. This water supply is acceptable for long-term holding of test fish; however, dilution water for bioassay testing should consist of Kanawha River water. Test fish should be acclimated to Kanawha River water at least four days prior to bioassay testing.
- 5) Bioassay tests are not done in duplicate. It is recommended that all bioassay tests be done in duplicate.
- 6) Physical and chemical parameters (dissolved oxygen concentration, pH, and temperature) are monitored daily. Because ammonia buildup can be a problem in static bioassay testing, measurements for total ammonia-N should be included. Measurements for total ammonia-N should be made at the high and low test concentrations at the beginning and end of the test period. Calculations for un-ionized ammonia concentrations should then be made.
- 7) This laboratory currently conducts bioassays on a 12-hour light photoperiod. This photoperiod should be increased to a 16-hour light and 8-hour dark interval.
- 8) All bioassays are aerated throughout the 96-hour test period. Aeration should be discontinued except in cases where B.O.D. and/or C.O.D. are sufficiently high that adequate dissolved oxygen concentrations cannot be maintained. Any use of aerated test water must be documented on the bioassay bench sheets.
- 9) Washing procedures for bioassay test chambers should include a solvent rinse. Acetone is an acceptable solvent for this purpose.
- 10) This laboratory depends on controlled ambient air temperature to maintain a constant test temperature in bioassay test solutions. It is advisable that test chambers be placed in a constant temperature water bath for more precise temperature control.

cc: J. Hatheway R. Harp Biology Branch Files

## BIOASSAY LABORATORY EVALUATION

Laboratory or Industry 2/www. Capbide Crisps
Location Jech Conto Chapleston liest Vinginia
Date 11 April 1978
Investigator Bruce A. Binkly
Company Representative Just Dawson Asst. to Gove Waggy
Test Method 9/0- hours - STATE A.S.T. M. und STANDANDO
////www.y 1975
Source De-Chlopping - City for poster (Chancel filtered)  Should the Kennetchel Quent Winter  Chemical Analyses Performed None
Pretreatment Caphen filtentical

Number of organisms per concentration 10/11/ 100 (caren toution)

Ket done in diplicate

$\Lambda$ , $\Lambda$ ,
Loading rate August ree fish Cip. 1.29 > Regenue / 15 liter
Test temperature-average and range 17-220 + 2°C. Advise use
chemical parameters monitored and frequency District Cover Concentration
pt toursenture Montered daily - Emph to include to a little N nt has a ken tot concententions it tourning and and of last,
'nt high & has fet concententions ist togrammy and and of lest
Duration and frequency of test Anatoly 96-hour State
Definition of adverse effect 2nth
Frequency of observations 24- hour indeput
Method of calculating EC 50 Stranget Inc Couphing Telespolation - Peaces
Special conditions Photopolica 12. highet 12 dand - Modely to 16 highet
part 9 diaple
Methods used for all chemical analyses FVA Approved Spraged Uniteds
Other relevant information 1911 feet chambers one penated by coass
bubblens, - Prentinge nevation entres 120 And on Cos 1208
There Sich immediante radial is the first for the the test of the trans materials
determent white Ames - will begin to Hold Kinss - Should weeken
4 Solvent Phose (Arabane Mocajotistale)

## ATTACHMENT D

CHEMICAL LABORATORY PROCEDURES EVALUATION

## ENVIRONMENTAL PROTECTION AGENCY OFFICE OF ENFORCEMENT NATIONAL ENFORCEMENT INVESTIGATIONS CENTER BUILDING 53, BOX 25227, DENVER FEDERAL CENTER

DENVER, COLORADO 30225

Dr. Wayne C. Smith Process Control Branch

DATE: June 1, 1978

Technical Coordinator for Inorganics and Air Analysis

Compliance Monitoring Inspections for Union Carbide - Institute, West Virginia; South Charleston WWTP - South Charleston, West Virginia; and Union Carbide - South Charleston, West Virginia

Attached are my evaluations of the two above-mentioned Union Carbide facilities as well as the South Charleston Wastewater Treatment Facility along with completed "Self-Monitoring Program" sheets.

If there are any questions concerning the inspections, please contact me.

D. David Vietti

Attachments

cc: Meiggs

Carter Slovinski Masse

### UNION CARBIDE South Charleston, West Virginia

April 12, 1978

## Inspection Attendees

#### Affiliation

Jack Worstell

Department Head, Environmental Protection

Department, Union Carbide

Department Head, Analytical Section, Union

Carbide

Connie McCorkle Gilbert Melln David Vietti

M. E. Griffith

Chemist, Union Carbide Chemist, Union Carbide Chemist, EPA-NEIC

### Introduction

The laboratory was inspected for its skill to produce and report reliable NPDES self-monitoring data. The evaluation consisted of a review of the testing methods in use, laboratory techniques, instrument maintenance and calibration, sample preservation and holding times, data handling and reduction, as well as bookkeeping and quality control practices and documentation being followed.

The department heads and analysts all had a number of years of experience with Union Carbide in many different areas of analytical and instrumental chemistry. They were interviewed concerning chemical procedures.

A standard reference sample for TOC was left with the company and they were asked to return the results by the end of the month.

Based on the observations and findings during the evaluation, the data and information obtained, the inspection form presented on the following pages was completed and conclusions, summary, and recommendations were prepared.

## Conclusions and Summary

Proper preservation procedures for composite samples were not being adhered to. Composite samples were not iced during the compositing period.

Excellent method development and implementation has been established for the analysis of the vinyl chloride monomer.

The method that is referenced is "Organics by Purge and Trap-Gas Chromatography" contained in the protocol for Priority Pollutant screening distributed by EPA-EMSL in Cincinnati.

An excellent analytical quality control program consisting of routine and blind duplicates as well as blind and routine spikes and reference samples

is being utilized for all permit parameters. The technical staff has been and is working jointly with the Union Carbide staff on methods development and implementation in regard to the parameters in their NPDES permit.

Results of the reference sample was excellent.

### Recommendations

- 1. The samples should be iced while compositing.
- 2. Their excellent quality assurance program, quarterly round robins, etc. should continue.
- 3. Their methods developments for NPDES monitoring in conjunction with the Union Carbide Technical Center with regard to GC/MS work on toxic organics should be augmented.

On the following items, code l = yes, 2 = no, 3 = undetermined, 4 = not applicable.

#### RECORDS AND REPORTS -

- 1. Properly maintained records of date, exact place and time of sampling.
- $/\sqrt{1}/2$ . Properly maintained records of the dates samples were analyzed.
- 3. Properly maintained records of who performed the analyses.
- 4. Properly maintained records of the analytical techniques and methods used.
- $\sqrt{17}$  5. Properly maintained records of the results of analyses.

one

- 6. Records maintained for a minimum of \*\*\*\*\*\*\* years including all original strip chart recordings (continuous monitoring instrumentation calibration, maintenance records).
- 7. Plant operating records kept including operating logs of each treatment unit.
- ∠1/8. Results of sample analyses correctly calculated and recorded.
- 20 9. Self-monitoring frequency and parameters conform to permit requirements.
- 10. Laboratory records consistent with DMR data.
- 11. Records maintained of major contributing industries using publicly owned treatment works.
- 12. Records maintained of major contributing industries' compliance/non-compliance status.
- $\sqrt{y}$  13. Quality assurance records kept including spiked samples, laboratory equipment calibration, etc.

### Other Comments on Records and Reports:

- 2-6. An excellent data and recordkeeping system in use. All the original documents and benchsheets are kept and stored in a central file for one year and then sent to the company's headquarters central file for storage. Each analyst has their own record notebook and they are reviewed periodically by the supervisory chemists.
- 13. A first class company internal auditing system in existence and in use.

	Λ Ο(
<i>□</i> 7.	When answer to No. 6 is yes, results are being reported in permittee's Discharge Monitoring Form (EPA No. 3320-1).
<u>/2</u> / 8.	When necessary during compositing, samples are properly iced.
<u>/2</u> / 9.	Proper preservation techniques used.
<u>/</u> 10.	Flow proportioned samples obtained where required by permit.
<u>/</u> ]/ 11.	Sample holding times prior to analyses in conformance with 40 CFR 136.3 regulations.
Other C	omments on Sampling Techniques:
8-9. Duri	ng compositing, the samples are not being iced.
LASORAT	ORY PROCEDURES
<u>/</u> 1/ 1.	EPA approved analytical testing procedures used (40 CFR 136.3).
<u>/4/</u> 2.	If alternate analytical procedures are used, proper approval has been obtained.
<u></u>	Parameters other than those required by the permit are analyzed.
<u> </u>	Commercial laboratory utilized.  Name  Address
<u> 4</u> 5.	Commercial laboratory State certified.
<u>/</u> 7/ 6.	Satisfactory calibration and maintenance of instruments and equipment.
<u>∠</u> 7. 7.	Quality control procedures used.
<u>∕</u> V 8.	Duplicate samples are analyzed. 50 % of time.

A-90	<u> </u>	and reference Spiked samples are used. 50	% of time.
	<u>∠</u> 7 10.	Laboratory records properly maintained.	
	∠V 11.	Laboratory employees qualified.	

# General Comments on Laboratory Procedures:

- 5. The state of West Virginia does not have a state certification program.
- 7-9. The laboratory quality assurance program consists of quality control analysis of routine and blind duplicate samples as well as known and unknown spiked and reference samples. Also, round robin samples supplied by the Union Carbide Technical Center coordinator are analyzed quarterly. The program is administered internally within the Union Carbide South Charleston Plant and the results look excellent.

# Results of NEIC Quality Control Check Samples Analyzed by Laboratory

Parameter	Union Carbide, South Charleston mg/l	Time mg/l
TOC .	1) 39.5 2) 160.0	1) 44.8 2) 165.0

# APPENDIX B

LITHIUM FLOW VERIFICATION PROCEDURES

AND SAMPLING TECHNIQUES

# Lithium Flow Verification Procedures

Flow verification was accomplished with the tracer dilution technique, using lithium as the tracer. The concept employed is that mass is conserved (i.e., mass of tracer in equals mass of tracer out). Fundamental to the use of this technique are the following conditions:

- 1. A conservative tracer.
- 2. A constant tracer injection rate and an accurate measurement of the rate.
- An accurate measurement of the tracer concentrate, background tracer levels, and diluted tracer in the flow stream to be measured.
- 4. Complete mixing in the flow stream to be measured.

It was determined that all these respective criteria could be met by:

- Using lithium (Li) in the form of lithium chloride
  as a tracer. Previous studies have shown that spiking
  various types of wastewater with known amounts of
  lithium results in an overall average recovery of 100%.
- Metering the injected tracer solution with low flow rate, high precision pumps. During verification, injection rate was checked at least twice with a graduated cylinder and stop watch.

- 3. Measuring Li concentration with a Perkin-Elmer Model 403 Atomic Absorption Spectrophotometer. This instrument was calibrated before each use with lithium standards of known concentration. Concentrate samples were analyzed each time a batch was mixed. Background samples were collected and analyzed each time a flow measurement was performed.
- 4. Injecting the lithium chloride concentrate solution into the suction side of the effluent pump and monitoring the diluted Li tracer on the discharge side.

Flow was calculated with the following equation:

$$Q = \frac{q \cdot Cq \cdot F}{C - C_b}$$

where Q is unknown flow (mgd)

q is injection rate (1/min)

Cq is lithium concentration of injection solution (mg/l)

C is lithium concentration downstream of injection (mg/l)

 $C_{\mbox{\scriptsize b}}$  is background concentration of lithium (mg/l)

F is factor to convert 1/min to mgd

 $(380.45 \times 10^{-6} \frac{\text{min} - \text{gal}}{\text{day-liter}})$ 

# Sampling Techniques

Composite samples were collected by hand at regular intervals throughout a 24-hour period and aliquoted proportional to the volume of the discharge into iced sample containers. For those samples whose nature could change during the collection period chemical preservatives were added to the sample container prior to the start of the collection period. Each of the sample aliquots were chemically preserved upon collection. At the end of the sampling period, the chemically unpreserved portion of the sample was transferred into appropriately preserved containers, identified and transported to either NEIC mobile laboratories located at the South Charleston Sewage Treatment Company plant or the NEIC laboratory Denver, Colorado.

Grab samples we've handled as discussed above with the exception that the sample consisted of a single aliquot rather than multiple samplings.

APPENDIX C

CHAIN-OF-CUSTODY-PROCEDURES

# CHAIN-OF-CUSTODY PROCEDURES (March 29, 1978)

Due to the evidentiary nature of samples collected during enforcement investigations, the possession of samples must be traceable from the time the samples are collected until they are introduced as evidence in legal proceedings. To maintain and document sample possession, Chain-of-Custody procedures are followed.

#### SAMPLE CUSTODY

A sample is under custody if:

- 1. It is in your actual possession, or
- 2. It is in your view, after being in your physical possession, or
- 3. It was in your physical possession and then you locked it up to prevent tampering, or
- 4. It is in a designated secure area.

#### FIELD CUSTODY PROCEDURES

 In collecting samples for evidence, collect only that number which provides a fair representation of the media being sampled. To the extent possible, the quantity and types of samples and sample locations are determined prior to the actual field work. As few people as possible should handle samples.

- 2. The field sampler is personally responsible for the care and custody of the samples collected until they are transferred or properly dispatched.
- 3. Sample tags (see attached) shall be completed for each sample, using waterproof ink unless prohibited by weather conditions.
- 4. During the course and at the end of the field work, the Project Coordinator determines whether these procedures have been followed, and if additional samples are required.

# TRANSFER OF CUSTODY AND SHIPMENT

- Samples are accompanied by a Chain-of-Custody Record (see attached). When transferring the possession of samples, the individuals relinquishing and receiving will sign, date, and note the time on the Record. This Record documents transfer of custody of samples from the sampler to another person, to a mobile laboratory, or to the NEIC laboratory in Denver.
- 2. Samples will be properly packaged for shipment and dispatched to the appropriate NEIC laboratory\* for analysis, with a separate Record prepared for each laboratory (e.g., Mobile Chemistry Lab, Mobile Biology Lab(s), Denver Chemistry Lab, Denver, Biology Lab). Shipping containers will be padlocked for shipment to the Denver laboratory. The "Courier to Airport" space on the Chain-of-Custody Record shall be dated and signed.

<sup>\*</sup> See Appendix B of NEIC Policies and Procedures Manual for Safety Precautions When Accepting Samples From Outside Sources.

- 3. Whenever samples are split with a facility or government agency, a separate Chain-of-Custody Record is prepared for those samples and marked to indicate with whom the samples are being split.
- 4. All packages will be accompanied by the Chain-of-Custody Record showing identification of the contents. The original Record will accompany the shipment, and a copy will be retained by the Project Coordinator.
- 5. If sent by mail, the package will be registered with return receipt requested. If sent by common carrier, a Government Bill of Lading should be used. Receipts from post offices and bills of lading will be retained as part of the permanent documentation.

# LABORATORY CUSTODY PROCEDURES

- 1. A sample custodian or a designated alternate will receive samples for the laboratory and verify that the information on the sample tags matches that on the Chain-of-Custody Record included with the shipment. The custodian signs the custody record in the appropriate space; a laboratory staff member performs this function in the field. Couriers picking up samples at the airport, post office, etc., shall sign in the appropriate space.
- 2. The custodian distributes samples to the appropriate analysts.

  The names of individuals who receive samples are recorded in internal Branch records. Laboratory personnel are responsible for the care and custody of samples from the time they receive them until they return them to the custodian. Samples received after normal working hours may be analyzed immediately or stored as appropriate.

3. Once field-sample testing and necessary quality assurance checks have been completed, the unused portion of the sample may be disposed of. All identifying tags, data sheets and laboratory records shall be retained as part of the permanent documentation. Samples forwarded to the Denver laboratory for analysis will be retained after analyses are completed. These samples may be disposed of only upon the orders of the Chief, Enforcement Specialist Office and Assistant Director for Technical Programs, and only after all tags have been removed for the permanent file.

#### SAMPLE TAG

Proj. Code	Station No.	Sequence No.	Mo./Day/Yr.	Time			
Station Location			Comp.	Grab			
ENVIRONMENTAL PROTECTION AGENCY  OFFICE OF ENFORCEMENT  NATIONAL ENFORCEMENT INVESTIGATIONS CENTER BUILDING 53, BOX 25227, DENVER FEDERAL CENTER  DENVER, COLORADO 80225							
Samplers: (Sig	nature)						

obverse



#### Sample Type/Preservative(s)

- 1. General Inorganics/Ice
- 2. Metals/HNO<sub>3</sub>
- 3. Nutrients/H<sub>2</sub>SO<sub>4</sub> & Ice
- 4. Oil & Grease, H.SO. & Ice
- 5. Phenolics/H<sub>3</sub>PO, & CuSO, & Ice
- 6. Cyanide/NaOH & Ice
- 7. Organic Characterization/Ice
- 8. Volatile Organics/Ice
- 9. General Organics/Ice
- 10. Tracer/None
- 11. Solids Inorganics/Ice or Freeze
- 12. Solids Organics/Ice or Freeze
- 13. Biol. Inorganics/Ice or Freeze
- 14. Biol. Organics, Ice or Freeze
- 15. Source Filter/None
- 16. Probe Wash/None
- 17. Impinger Catch/None
- 18. Ambient Filter/None
- 19. Solid Adsorbant/Ice or Freeze
- 20. Ambient Impinger/Amb. or Ice
- 21. Benthos, Ethanol or Formal
- 22. Bacteriology, Ice
- 23. Plankton/Formal; HgCl2; Lugol's
- 24. Chlorophyll/Ice or Freeze
- 25. Pathogenic Bacteria/Ice
- 26.

Remarks:

reverse

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APPENDIX D

ANALYTICAL METHODS AND QUALITY CONTROL

#### CHEMISTRY ANALYTICAL METHODOLOGY AND QUALITY CONTROL

The analytical procedures used by the Chemistry Branch are described in the following sections which are organized by working groups, Inorganics and Organics. The quality control procedures and data used to verify the quality of the analytical data are also discussed.

#### INORGANICS

The samples from this study were analyzed for the following inorganic parameters: TOC,  $NH_3$ , total Kjeldahl nitrogen, chloride and phenolics. Methods approved by the EPA for the NPDES program (40 CFR 136, Federal Register, December 1, 1976) were used to analyze all samples. The references to the methods for each parameter are listed in Table 1 below.

Table 1

Parameter	Technique	Detection Limit, mg/l	Referen	ce
TOC	Combustion-Infrared	1	Std. Methods <sup>a</sup>	pg 532
NH <sub>3</sub>	Automated phenolate	0.05	Std. Methods	pg 616
	4-AAP colorimetric Kjeldahl digestion,	0.001	Std. Methods EPA Manual	pg 574 pg 175
	Automated phenolate	0.2	Std. Methods	pg 616
Chloride	Mercuric nitrate	1	Std. Methods	pg 304

a Std. Methods = "Standard Methods for the Examination of Water and Wastewater", 14th edition (1975).

Additional precautions taken during the analysis of the samples are discussed below by parameter.

#### TOC

Samples were acidified and homogenized before analysis to drive off the inorganic carbon and reduce the particle size. Samples were alternately homogenized and analyzed until two successive results agreed within 2 mg/l. One reference sample was analyzed with an accuracy of 101%. Three samples were spiked with a mean recovery of 107%.

b EPA Manual = "Methods for Chemical Analysis of Water and Wastes", 1974.

#### Chloride

Low and high level mercuric nitrate reagents were used for samples below and above 25 mg/l. Eight samples were spiked with a mean recovery of 100%. A reference sample was analyzed on five days with an accuracy of 100%. Fifteen samples were analyzed in duplicate with a mean FSD of 1%.

#### Ammonia

The auto-analyzer method was adapted to 0-30 mg/l full scale by adding a dulution loop onto the front end of the manifold. Two reference samples were analyzed six times each with accuracies of 98 and 104%. Seven samples were analyzed in duplicate with five samples below the detection limit. The RSD of the two pairs of data is 1.6%.

#### Phenolics

All absorbance were measured against a chloroform blank. Three samples were spiked with a mean recovery of 98%. One reference sample was analyzed with 92% recovery.

#### TKN

The method was set up for 20 mg/l TKN-N full scale. Samples over 20 mg/l were diluted and re-digested before analysis. A reference sample was analyzed five times with 92% accuracy.

#### ORGANICS

Several techniques for the analysis of organic compounds were utilized for the waste source evaluation. Identification of individual organic compounds was made by combined gas chromatography/mass spectrometry (GC/MS) while capillary column gas chromatography (CPGC) was used for quantitation and confirmation of identity. The samples were analyzed for neutral extractables and volatiles. A grab sample collected in April was analyzed for priority pollutants.

#### NEUTRAL EXTRACTABLE ANALYSIS

GC/MS Identification: Methylene chloride extracts of water, and acetone extracts of the sediment samples were concentrated to small volumes and exchanged with isooctane and analyzed by CG/MS. The initial identification was made using a manual search utilizing reference spectra analyzed under the same instrumental conditions used for the samples.

A library of standard spectra of the commonly occurring compounds was made using a computer assisted evaluation program (1). In those instances where other than the commonly occurring compounds appeared, a more complete search was made utilizing the complete computer library and a followup manual search (2) (3) (4) (5).

Capillary Column Gas Chromatography: All the sample extracts were analyzed by capillary column gas chromatography. Initial screening and quantitation were carried out on this gas chromatograph. Compounds were identified by coincidence of retention times with standards and quantitation was made using peak height measurement.

Packed Column Gas Chromatography: All the extracts were analyzed by packed column gas chromatography using a computer-controlled automatic injector. Initial screening was carried out on this gas chromatograph.

#### References

- 1. "INCOS Data System MSDS Operator's Manual, Revision 3". Finnigan Instruments, March 1978.
- 2. "Eight Peak Index of Mass Spectra", Mass Spectrometry Data Centre, Aldermaston, Reading, UK. Second Edition 1974.
- 3. "Registry of Mass Spectral Data", Stenhagen, Abrahamson and McLafferty, John Wiley & Sons, New York 1974.
- 4. "Atlas of Mass Spectra Data" edited by: Stenhagen, Abrahamson and McLafferty, John H. Wiley & Sons, New York 1969.
- 5. Computer Assisted Evaluation of Organic Priority Pollutant GC/MS Data NEIC, September 1978.

Quality Control: Quality control procedures consisted of analysis of selected duplicate samples, analysis of solvent and procedure blanks to identify interferences, and gas chromatographic analysis of standards on a daily basis to confirm the integrity of the GC system. For mass spectrometry, a daily calibration was used to tune the mass spectrometer, and assure the integrity of the complete system. The quality control procedures are documented in the attached methodologies. Attachments 5, 6, 7, 8, 9, 10.

#### VOLATILE ANALYSIS

GC/MS Identification: An aliquot (5 ml) of a water sample was purged with inert gas. The lower molecular weight purgable organic compounds were stripped from the sample and trapped on a porous polymer. These compounds were then desorbed from the column by reversing the gas flow and rapidly heating the trap. The volatile organics released were collected on an analytical GC column at room temperature. After collection, the GC column oven was heated at a uniform rate and the eluted compounds analyzed by the mass spectrometer. The common volatile organic solvents are all identified using this technique and it also includes the identification of the volatile priority pollutants. This procedure is the method recommended for the priority pollutants (1). The identification again was made using a computer-assisted evaluation program as for the neutral extractables (2). A library of standard spectra was created by analyzing all the commonly occurring organics in the UCSC samples. and adding these to the library. The samples were routinely searched for these compounds for each sample analyzed by GC/MS.

Quantitative results were obtained using an internal standard computer technique (2) (3).

#### REFERENCES

- 1. "Samples and Analysis Procedures for Screening of Industrial Effluents for Priority Pollutants", U.S. EPA, Environmental Monitoring and Support Laboratory, Cincinnati, Ohio, March 1977, revised April 1977.
- 2. "INCOS Data System MSDS Operator's Manual Revision 3", Finnigan Instruments, March 1978.
- 3. Computer Assisted Evaluation of Organic Priority Pollutant GC/MS Data NEIC, September 1978.

Quality Control: Quality control procedures consisted of daily routine calibration of the GC/MS, analysis of an organics free-water blank, and a standard mix at a concentration near midpoint of the standard calibration curve. The calibration curve was previously established by analyzing each standard over a typical working range of 20 to 200 ppb concentration, with response factors calculated relative to an internal standard. Field blanks were analyzed with each set of samples. Replicate analyses were run on at least two samples for every set of twenty samples or less.

# QUALITY CONTROL

#### Blanks

One contaminant, methylene chloride, appeared consistently in the blank results. Blanks for the fifteen days of analysis gave a methylene chloride value of  $3\pm2~\mu\text{g/l}$ .

Summary of blank results (µg/l

Compound	Times Detn 15 samples	Range of Values	Average
Methylene chloride	12	2-13	3 + 2
Toluene	2	2-5	กโ
1,1,1-Trichloroethane	1	3	nil

# Duplicates

Nine samples, six of them composites, were analyzed in duplicate. Ten compounds of interest were determined in these analyses. The results are summarized as follows:

Compound	Times Detn (9 samples)	Deviation
Benzene	2	+ 8%
Bromodichloromethane	1	<del>+</del> 100%
Carbon tetrachloride	7	<b>∓</b> 50%
Chloroform	6	<del>+</del> 27%
1,2-Dichloroethane	1	<del>-</del> 20%
Ethylbenzene	7	+ 80%
Methylene chloride	6	<del>+</del> 45%
Tetrachloroethene	1	<del>+</del> 25%
Toluene	2	<del>+</del> 48%
1,1,1-Trichloroethane	1	<del>+</del> 17%

# Recoveries

Four samples were spiked with standard mix to give each component at a concentration of 200  $\mu$ g/l. Recoveries are listed below.

Compound	Percent Recovery
Benzene	60
Bromodichloromethane	108
Bromoform	127
Carbon tetrachloride	80
Chlorobenzene	86
2-Chloroethylvinyl ether	125
Chloroform	88
Chlorodibromomethane	113
1,2-Dichloroethane	114
1,1-Dichloroethene	81
trans-1,2-Dichloroethene	77
1,2-Dichloropropane	84
Ethylbenzene	72
Methylene chloride	93
1,1,2,2-Tetrachloroethane	140
Tetrachloroethene	83
Toluene	87
1,1,1-Trichloroethane	78
1,1,2-Trichloroethane	121
Trichloroethene	85
Vinyl chloride	97
Average	95

# EPA Quality Control Sample

An internal quality control sample, prepared by the EPA Environmental Monitoring and Support Laboratory Quality Assurance Branch, Cincinnati, was analyzed in triplicate. This QC sample, containing volatile organics, was No. 1276 WS.

Compound	Analytical Results	"True" Values	Error
Bromochloromethane (IS)	180 + 20 µg/1	200	10%
Bromodichloromethane	13 <del>+</del> 2	12	8
Bromoform	13 <del>-</del> 1	14	8
Carbon tetrachloride	9 <del>T</del> 1	13	31
Chloroform	60 <del>+</del> 7	68	12
Chlorodibromomethane	12 <del>-</del> 1	17	29
1,2-Dichloroethane	23 + 2	27	15
[etrach]oroethene	8 7 1	9	11
1,1,1-Trichloroethane	9 7 1	11	18
Trichloroethene	$17 \pm 2$	19	11

#### ATTACHMENT I

#### Neutral Extraction Technique for Organics Analysis September 1978

# 1.0 Scope and Application

1.1 This procedure is applicable for analysis of water and wastewater samples for a broad spectrum of organic pollutants.

#### 2.0 Summary of Method

2.1 Water and wastewater samples are extracted with CH<sub>2</sub>Cl<sub>2</sub> (dichloromethane) at a neutral pH. The extract is dried and concentrated with the addition of acetone and iso-octane to exchange solvents. The resultant extract concentrate is subjected to GC and GC/MS analysis to identify and quantitate the organic pollutants present.

# 3.0 Sample Handling and Preservation

- 3.1 Prior to extraction, samples are refrigerated and extracted as soon as possible, generally within 48 hours. Samples may be held 5 days or more if necessary.
- 4.0 Definitions and Comments

#### 5.0 Interferences

- 5.1 Solvents, glassware and reagents could be sources of contamination. Therefore, at least one "Reagent Blank" must be prepared contacting the solvent with all potential sources of contamination. This blank should then be processed through the same analytical scheme as the associated samples.
- 5.2 Typical interferences from reagents are: 4-methyl-4-hydroxy-2-pentanone (diacetone alcohol) from acetone, phthalate esters from Na<sub>2</sub>SO<sub>4</sub>, cyclohexene from dicholormethane.

# 6.0 Apparatus

- 6.1 Separatory funnels: 21 and 41 glass with glass or teflon stoppers and stopcocks. No stopcock grease used.
- 6.2 Drying column: All glass 3 cm x 50 cm with attached 250 ml reservoir.

6.3 Concentrator: 250 or 500 ml Kuderna-Danish evaporative concentrator equipped with a 5 or 10 ml receiver ampule and a 3 ball Snyder column.

#### 7.0 Reagents

- 7.1 Extraction solvent: Pesticide analysis grade CH<sub>2</sub>Cl<sub>2</sub> (dichloromethane) (Burdick and Jackson or equivalent)
- 7.2 Exchange solvents
  - 7.2.1 Exchange solvent: Pesticide analysis grade acetone (Burdick and Jackson or equivalent)
  - 7.2.2 Exchange solvent: Iso-octane suitable for pesticide analysis (Burdick and Jackson or equivalent)
- 7.3 Drying agent: Analytical reagent grade granular anhydrous Na<sub>2</sub>SO<sub>4</sub> (sodium sulfate). Washed with CH<sub>2</sub>Cl<sub>2</sub> prior to use.
- 7.4 Glass wool that has been extracted with CH<sub>2</sub>Cl<sub>2</sub> prior to use.
- 7.5 6N NaOH for pH adjustment.
- 7.6 6N HCl for pH adjustment.
- 7.7 pH paper for pH measurement.

#### 8.0 Procedure

- 8.1 If low concentrations of pollutants are expected, measure 3 l of sample for extraction. Otherwise, one l is sufficient.
- 8.2 Measure and record the initial pH. Adjust the pH to 6-8 if necessary, and record the adjusted pH.
- 8.3 Extract the sample with 3 successive extractions of 100, 50 and 50 ml of  $\text{CH}_2\text{Cl}_2$  for 1 liter samples and 200, 100, 100 ml of  $\text{CH}_2\text{Cl}_2$  for 3 liter samples.

If emulsions form, use a wire or stirring rod to break it, pass the emulsion through glass wool or centrifuge if necessary. Combine the extracts and measure the volume recovered. 85 percent constitutes an acceptable recovery.

- 8.4 Place a glass wool plug in a drying column and add ca 10 cm of  $Na_2SO_4$ . Wash the  $Na_2SO_4$  with at least 50 ml of  $CH_2Cl_2$ . Pour the combined extract through the column. Follow with 100 ml of acetone. Collect the  $CH_2$  and acetone and transfer to a KD assembly. Add ml of iso-octane for 1 liter extracts and 5 ml iso-octane for 3 liter extracts.
- 8.5 Concentrate on a hot water bath at 80-90°C until the extract stops boiling. Quantitatively transfer the receiving tube contents to a graduated centrifuge tube. Adjust the volume to 2 or 5 ml by either adding more iso-octane or evaporating the excess iso-octane under a gentle stream of carbon filtered air. Transfer to a 12 ml vial and cap with a teflon lined cap. (Note: The final extract volume should depend on the sample. Extracts containing high concentrations of pollutants may not require concentrations to 5 ml while cleaner samples may require a final volume of 2 ml).

# 9.0 Quality Control

9.1 A representative group of the organic pollutants of interest should be spiked into water and carried through the extraction procedure, recoveries calculated and compared to literature values (if available).

#### 10.0 Calculations

- 10.2 Pollutant Recovery:
  % recovery (Concentration measured initial concentration)\*100
  Concentration added

#### 11.0 Precision and Accuracy

11.1 Precision and accuracy vary with the pollutants being measured. Recoveries range from 48 - 119 percent and precision values range from 1 to 9 percent relative standard deviation (% RSD). Typical values are ±5 % RSD.

#### 12.0 References

(1) "An EPA GC/MS Procedural Manual-Review Copy", Environmental Monitoring and Support Laboratory, Cincinnati, Ohio.

#### Summary of Recovery Data for Neutrals Extractable Organics in Kanawha River Project

#### Background

A number of organic compounds were identified in the Kanawha River Project reconnaissance samples. Some of these compounds were available and synthetic sample recoveries were measured to help validate the extraction methods used. Even though few of the compounds used in this evaluation were found in subsequent survey samples, the diversity of the compounds used illustrate the method's capability to recover a broad spectrum of pollutants.

#### Experimental

A standard mix was prepared containing 50 ng/ul of each compound in acetone. One and 3 l tap water samples were spiked with the standard mix resulting in concentrations of 2500 and 10 ug/l respectively. The samples were then extracted with  $CH_2Cl_2$  and concentrated with the addition of iso-octane as an exchange solvent in Kuderna-Danish evaporative concentrators. The final volumes were 5 and 1 ml for the 1 and 3 l samples respectively. The extracts were then analyzed by gas chromatography with a flame ionization detector using a 6 ft x 2 mm glass column packed with 60/80 mesh GC-Q coated with 6% OV101. The response of each component was measured by area integration using a computerized data reduction system. Results & Discussion

# The nine compounds and their recoveries are listed in Table 1. The 1 l samples at high concentrations show good recoveries. The large variation of butyl carbitol acetate may be attributable to a data system

error. Results for 3 1 samples at 10 ug/l show large variations and a

Table I. Recoveries for selected organics from tap water for neutral pH extractions.

Name	1 l extraction - 2500 ug/l % Recovery <sup>a</sup>	3 l extraction 10 ug/l % Recoveryb
methyl cellosolve acetate	79 ± 9	$16 \pm 0.3$
styrene	99 ± 1	167 ± 25
anisole	119 ± 4	328 ± 20
phenol	48 ± 3	Ó
o-cresol	98 ± 4	$105 \pm 0.1$
N,N-dimethyl aniline	$108 \pm 5$	88 <sup>C</sup>
benzothiazole	103 ± 4	27 <sup>c</sup>
butyl carbitol acetate	86 ± 69	83 <sup>C</sup>
2,6-dinitrotoluene	119 ± 53	217 ± 2

a = Values represent results of 3 replicate sample analyses

b = Values represent results of 2 replicate sample analyses.

c = No recovery in one sample, value is result where recovery was observed.

number of cases of no recoveries. The limiting factor for detection is most likely the use of packed column gas chromatography and could account for a large part of the variation. Recoveries at low levels, however, can be expected to be more variable due to the larger samples and extreme concentration factors required.

# Conclusion

Extraction recoveries can be expected to be quite good at high component concentrations. At low levels, 10 ug/l, the variation will be larger and with packed column gas chromatography, may be unacceptable.\*

<sup>\*</sup>Note: GlassCapillary column gas chromatography (GC) was used for quantitation of survey samples lowering the effective GC detection limit by a factor of ca 10.

and acrylonitrile were prepared in a separate standard mix. D-15

For gaseous standards - only vinyl chloride in this procedure - a primary standard solution was prepared by bubbling the gas into a tared volumetric flask of suitable solvent (methanol in this instance). The mass increment was measured and the concentration calculated. As with the liquid standards, a calculated volume was then diluted for the standard mix.

For internal standards, 100 mg each of bromochloromethane and 1,4-dichlorobutane were made up to 20 ml in methanol. For each day of analysis, 20 ul of this solution was diluted to 1.0 ml in water, and 10 ul of this preparation was added to each 5 ml sample aliquot, to give 200 ug/l of each component.

# Analysis Procedure

The helium purge gas flow on a liquid sample concentrator (LSC) was adjusted to 40 ml/min. and the LSC valve set to the purge position. The VOA sample was removed from cold storage and brought up to ambient temperature. The bottle was carefully opened and the sample water poured into a 5-ml syringe to overflowing. The syringe plunger was replaced and the sample volume adjusted to 5.0 ml, and the syringe valve was closed. A 10 ul aliquot of the internal standard (IS) mixture was introduced into the sample by opening the valve and injecting the IS into the syringe. An 8-inch needle was attached to the syringe valve, and the sample was injected into the purging chamber of the LSC. The timer of the LSC was set to purge the sample for 12 minutes, with the silica gel-Tenax trap at ambient temperature (20-25°C).

At this time, the oven of the gas chromatograph was brought to near ambient temperature by opening the oven door with the heater off.

After the 12-minute purge time the sample from the trap was injected into the GC by turning the valve to the desorb position and starting a timer for the analysis cycle (time zero). The GC-MS data collection was started at one minute; at four minutes the desorb was ended by turning the valve back to the purge position, and simultaneously the GC oven was closed and the oven temperature was set at  $60^{\circ}$ C. The temperature program conditions: isothermal at  $60^{\circ}$  until 8 minutes; program at  $8^{\circ}$ C/mm to  $170^{\circ}$ ; hold at  $170^{\circ}$  to the end of the program at 29 minutes.

After the sample purge, and while data was being collected, the trap was baked out at 210°C for ten minutes, then allowed to cool to ambient temperature. Also, the sample tube was removed from the assembly, washed in methanol and baked out, and replaced on the LSC by a clean tube.

#### ATTACHMENT III

METHODS: VOLATILE ORGANICS ANALYSES

Purge and Trap - Gas Chromatography-Mass Spectrometry

This method is basically drawn from "Sampling and Analysis Procedures for Screening of Industrial Effluents for Priority Pollutants", U.S.E.P.A. Environmental Monitoring and Support Laboratory, Cincinnati, Ohio, 45268, March, 1977, revised April, 1977, and "Volatile Organic Compounds by GC/MS", U.S.E.P.A., NEIC, Denver, Colorado, 80225, July, 1978.

#### Scope

The Volatile Organics Analyses (VOA) method is designed to determine "priority pollutants" associated with the Consent Decree that are amenable to the purge and trap method. It is a gas chromatographic-mass spectrometric (GC-MS) method intended for the qualitative and quantitative determinations of these compounds.

The purge and trap method is complementary to the liquid-liquid extraction method. There is an area of overlap between the two methods, and some compounds may be analyzed by either method. The efficiency of recovery depends on the vapor pressure and water solubility of each compound. The overlap region in general consists of compounds which boil between 130° and 150°C (1 atmosphere pressure), with a water solubility of approximately two percent. The method of choice for these overlap region compounds is selected according to overall method efficiency and dependability.

# Special Apparatus

Tekmar Liquid Sample Concentrator, Model LSC-1; Tekmar Company, P.O. Box 37202, Cincinnati, Ohio, 45222.

Special sorbent trap for LSC: stainless steel tube 1/8-inch O.D. by 17-cm.; packing from inlet, 1 cm glass wool, 5 cm. type 15 silica gel, 8 cm Tenax, 60/80 mesh; 3 cm. glass wool.

GC Column: a 6-ft. by 1/8-inch OD column packed with 0.2% Carbowax 1500 on 60/80 mesh Carbopack C; manufactured by Supelco, Supelco Park, Bellefonte, Pennsylvania, 16823.

# Standards

For liquid standards, a primary standard solution for each compound was prepared from 10 ul of the compound in 10 ml of methanol. Concentrations were calculated from the desnity of each compound, and a standard mix was prepared by diluting a calculated volume of each solution (ca 150 ul) together to a total volume of 10 ml in methanol. Due to instability, acrolein

steps are taken by the operator to stabilize the operation.

To determine the precision of the method, replicate aliquots of environmental samples are analyzed, with at least one set of replicate analyses made for each group of 20 samples or less analyzed. Over the course of a survey, replicate analyses are made on samples which represent the entire range of concentrations and interferences found in that survey.

To determine the recovery of the method, at least one environmental sample for each group of 20 samples or less is reanalyzed after the addition of a spike mixture. The spike concentration should approximately double the background concentration. If the background is negligible, the spike concentration sould be five to fifteen times the lower detection limit.

The qualitative and quantitative determinations of the volatile priority pollutants are based upon the characteristic masses and their relative and absolute intensities, from which an extracted ion current profile is obtained for each compound. Details of these determinations are presented in "Computer-Assisted Evaluation of Volatile Organics GC/MS Data", NEIC, July, 1978.

# Mass Spectrometer Parameters

The mass spectrometer used was a Finnigan 1015 S/L interfaced to a Systems Industries System 150 data system. The operational parameters include: electron energy, 70 ev; mass range, 20-27 and 33-260 amu; integration time/amu, 17 milliseconds; samples/amu, 1.

#### GC Column Preparation

The column was connected at the inlet, the helium flow was adjusted, and the column was baked out overnight. This column must be handled with care, due to the fragile character of the Carbopack.

# MS Calibration

The mass spectrometer was calibrated daily with perfluoro-tributylamine (FC 43), according to the Finnigan instrument manual. A further calibration check was made with the first run each day of analysis of a blank with internal standards added. The mass spectrum of bromochloromethane must meet these specifications:

m/e	Relative Intensity
49	100
130	65-98
128	50-75
51	25-35

# Quality Assurance

The analysis of blanks is most important in the purge and trap technique, since the purging device and the trap can be contaminated by residues from very concentrated samples and by vapors in the laboratory. Blanks are of low-organic water, prepared by passing distilled water through an activated carbon column. If positive interferences are observed, the blank is repeated; if interferences persist, appropriate measures are taken to eliminate them before analyses are made.

The precision of the method is determined by running blanks dosed with the internal standards, bromochloromethane and 1,4-dichlorobutane. These compounds represent early and late eluters over the range of the Consent Decree compounds and are not on the list.

Each sample is dosed with the internal standards and analyzed by the set procedure. The operator monitors the sensitivity of the system to the internal standards as compared with blank runs; if the deviation is too great, a sample run is repeated. If excess deviation of sensitivity persists, appropriate

#### ATTACHMENT IV

# Computer Assisted Evaluation of Organic Priority Pollutant GS/MS Data

NEIC - September 1978

#### 1.0 Introduction

1.1 This procedure is applicable to GC/MS data collected under constant analytical conditions for the organic priority pollutant defined in "Sampling and Analysis Procedures for Screening of Industrial Effluents for Priority Pollutants". (1)

#### 2.0 Summary of Method

2.1 GC/MS data files are processed by location of an internal standard that is used for response and retention time reference. Components of interest are then located by reverse searching from library spectra. If a compound is located and the match is sufficient, it is quantitated and its spectrum optionally printed. The concentrations are then calculated from each component found using a relative response quantitation technique. Printed reports of both quantitative and qualitative results are available.

#### 3.0 Definitions and Comments

3.1 Unlike the 3 ion and retention time compound identification technique described for priority pollutant analysis in reference 1, this procedure allows the user to audit each identification where the spectra are printed. Thus, each identification is unambiquous and marginal data may be eliminated.

#### 4.0 Interferences

- 4.1 In some cases, a spectrum may match the library reference sufficiently to be passed. During quantitation, however, the ion of interest may be too weak to locate and no entry will be made in the quantitation list. In such a case, no entry at all (e.g. no "not found" entry) will appear in the quantitation report. The name and match results will, however, appear in the qualitative data report.
- 4.2 Occasionally, multiple peaks will be detected during quantitation due to background interferences and multiple entries will be made in the quantitation list. Generally, the entry having the same label as the correct spectrum is used for quantitation and the others are disregarded. In some instances, however, the correct selection is not obvious and manual evaluation of the quantitation results must be done.

#### 5.0 Apparatus

5.1 Finnigan INCOS data system software, Revision 3.1 or later. To initially setup this procedure, the user must understand and be proficient in the use of MSDS. (2)

#### 6.0 Procedure

- 6.1 Procedure Setup
  - 6.1.1 Load the procedures listed in Appendix I into the system disc or create the procedures from the trace of PPEVAL in Appendix II.

# 6.2 Library Setup

- 6.2.1 Build user libraries for each analytical class of priority pollutants (VOAs, base-neutrals and phenols). Appendicies III, IV and V are library lists of example libraries. The first entry must always be the internal standard and each entry must include the quantitation parameters and relative retention times.
- 6.2.2 Execute PPEVAL, edit the quantitation list for accuracy and update the library parameters using commands in "QUAN".
- 6.2.3 Using the "LIBR" program, generate hard copies of library spectra for reference. Using the library list editor, "EDLL", generate summaries of the entries and quantitation parameters as in Appendicies III, IV and V.

#### 6.3 Routine Use

- 6.3.1 Analyze samples, standards and quality control samples using the same instrument conditions used to set up the libraries.
- 6.3.2 Using the namelist editor, create a namelist containing the names of the data files to be processed.
- 6.3.3 Execute the procedure as follows:

PPEVAL library, namelist, yes (no)

Where: library is the appropriate user library name.

namelist is the list containing the files to be processed.

yes (no) selects print out of the spectra at a peak that was identified by the procedure.

6.3.4 Appendix VI is an example of PPEVAL output for a sample containing one internal standard and one component. The "yes" option was selected.

# 7.0 Quality Control

- 7.1 Each identification can be manually audited if the "yes" option was selected. Inaccurate qualitative results may then be checked and manually corrected.
- 7.2 Quantitation data accuracy is monitored by use of standard quality control techniques such as daily standardization, replicate analysis and spikes. (3) Daily calibration of the method can be accommodated by analyzing the standard data first, updating the relative response factors, obtaining hard copy of the new factors (library list editor) and then analyzing sample data.

# 8.0 Precision and Accuracy

8.1 The overall precision and accuracy is limited to the quality of the raw data being processed.

#### 9.0 References

- (1) "Sampling and Analysis Procedures for Screening of Industrial Effluents for Priority Pollutants", US EPA, Environmental Monitoring and Support Laboratory, Cincinnati, Ohio, March 1977, Revised April 1977.
- (2) "INCOS Data System MSDS Operators Manual Revision 3", Finnigan Instruments, March 1978.
- (3) "Quality Assurance Program for the Analyses of Chemical Constituents in Environmental Samples", US EPA, Environmental Monitoring and Support Laboratory, Cincinnati, Ohio, March 1978.

# <u>Appendices</u>

- I. List of procedures, file names, and functions for PPEVAL
- II. Trace of PPEVAL
- III. VOAs library list
- IV. Base neutrals library list
  - V. Phenols library list
- VI. Example PPEVAL output

PROCEDURE OR METHOD	FUNCTION ************************************
PPEVAL	INITIALIZATION
PPEVA	DATA FILE PROCESSING LOOP
PPEVB	DATA FILE PROCESSING
PPEVC	LOCATING THE INTERNAL STANDARD
PPEVD	INTERNAL STANDARD ERROR HANDLER
PPEVE	COMPOUND LOCATER
PPEVF	NOT DETECTED ERROR HANDLER
PPEVG	IDENTIFICATION CHECK
PPEVH	SPECTRA PRINTING
PRINP1	IDENTIFICATION REPORT HEADER
PRINP2	INTERNAL STANDARD ERROR MESSAGE

#### APPENDIX IIA.

```
TRACE OF PROCEDURE PPEVAL
       * FRASE
       * ;[ **NONNONNOK PRIGRITY POLLUTANT EVALUATION PROCEDURE **NONNONNOK]
       * ; CTHIS PROCEDURE MAY BE USED TO EVALUATE GC/MS DATA
       * ; [FOR PRIORITY POLLUTANT (EPA SECTION 307(A)) COMPOUNDS
       * : [ THE PROCEDURE UTILIZES INTERNAL STANDARDS AND RELATIVE
       * ; [ RESPONSE FACTORS FOR QUANTITATION. THE MSDS OPTION
       * : CSEARCH IS USED TO LOCATE AND IDENTIFY PEAKS. THE EPA
       * : (SEARCH IS USED TO LOCATE AND IDENTIFY PERKS. THE EPH

* : (IDENTIFICATION CRITERIA, E.G., THREE IONS PER COMPOUND I

* : (.15 USED TO LOCATE THE COMPOUND OF INTEREST. MORE IONS I

* : (HOWEVER MAY BE USED AS THE FIT OF THE SEARCH ROUTINE WILLI
        * ; CYIELD MORE SPECIFICITY FOR THE COMPOUND. THE FULL
        * : CSPECTRUM IS OUTPUT IN ORDER TO PROVIDE CONFIRMATION OF
        * : [ THE PRESENCE OF THE COMPOUNDS.
         nocionale de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición del composición de la composición de la composición del composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la composición de la 
        * : CTO USE PPEVAL. BUILD A LIBRARY CONTAINING THE SPECTRA OF ]
        * :(THE COMPOUNDS OF INTEREST. INCLUDE THE QUANTITATIVE DATA)

* :(THAT IS NECESSARY AS DESCRIBED IN THE MSDS MANUALS.

* :(CREATE A NAMELIST WITH THE NAMES OF THE FILES TO BE

* :(PROCESSED. EXECUTE THE PROCEDURE AS FOLLOWS:

1
        * :[ PPEVAL LIBRARYNAME, NAMELIST, YES(NO)
* :[LHERE YES(NO) SELECTS PRINTED SPECTRA OF ACCEPTABLE
        * :[MATCHES. E.G. PPEVAL VO.SAMPLE

* :[ WRITTEN 10AUG78 0.J.LOGSDON II EPA-NEIC 303-234-4561 ]

* :[ REVISED 85SEP78 0.J.LOGSDON II EPA-NEIC 303-234-4661 ]

* :SETS PSCAN;EDLL YES(-;s;W;E);EDLL NO(-;W;E)
         * ;SETN S2:SET4 S1;PPEVA;FEED;BEEP;BEEP;BEEP
         ERASE
         SETS PPSCAN
         EDLL YES (-;S;W;E)
         EDLL NO (-;W;E)
         SETN $Z
          SET4 $1
         PPEVA
                  * ERASE
                  * ; CPART OF PROCEDURE PPEVAL
                  * : CGET THE NEXT NAMELIST ENTRY AND CONTINUE PROCESSING
                  * ; CAT PPEVB
                   * ;GETN:PPEVB:LOOP
                   ERASE
                  GETH
                   PPEV8
                          * : CPART OF PPEVAL. THIS PROCEDURE SETS THE LIBRARY ENTRY

* : CPOINTER TO THE FIRST ENTRY, WHICH MUST ALWAYS BE THE INTERNAL

* : CSTANDARD. PPEVC IS THEN CALLED AND THE INTERNAL FOUND

* : CTHE SPECTRUM NUMBER OF THE INTERNAL STANDARD IS
                           * :LTHE SPECTRUM NUTSER OF THE INTERNAL STRINGER IS

* :CSTORED IN 110 FOR FUTURE REFERENCE. THE LIBRARY POINTER

* :CIS THEN RESET TO THE BEGINNING, THE QUANTITATION LIST SET TO

* :CTHE FILE NAME AND EMPTIED OUT. PPEVE IS CALLED TO LOCATE EACH ]

* :CCOMPOUND (IF PRESENT). QUAN IS THEN CALLED TO CALCULATE

* :CCOMPOUND (IF PRESENT). PROSERVING PRETIDES TO PREVE TO GET THE
                            * : CTHE RESULTS AND THE PROCEDURE RETURNS TO PPEVA TO GET THE
                            * ; CNEXT FILE TO PROCESS.
                           * ;FILE(K PRIN.99/N;E)
                            * ;EDLL PPLIST(-;U;E)
                            * ;SET1 *1;PARA(1;H;E);CHRO(1;H1,1050,350;E);SET4 *1;PPEVC;SET10 114;SET4 *0
                            * ;SETO $1:EDOL(-;W:E);EDSL(-;W:E);SETL $3;PPEVE;QUAN(I;H;E)
                            * ;EDLL PPLIST(B!1;E)
                            * JERIN(GPI)
                            * :FILE(C PRIN.99/N.M::E)
                             * ;FEED
                             * ;BEEP
                             ERASE
                             FILE (K PRIN.99/N;E)
                             EDLL PPLIST (-: W:E)
                             SET1 #1
                             PARA (I:H;E)
```

#### APPENDIX IIB.

```
CHRO (1:H1,1050,350;E)
SET4 #1
PPEVC
   * ERASE
   * : CPART OF PPEVAL
   * : EROUTINE TO FIND AN INTERNAL STANDARD IN A SAMPLE
   * : CUSE A REVERSE SEARCH TO LOCATE THE INTERNAL STANDARD)
   * ;SET14 *0
    * ;SEAR (1:5; V2500000; N2, 10, 600; 8; D-60, 60; E)
    * : PPEVD
    ERASE
    SET14
    SEAR (1;5; V2500000; N2, 10, 600; &; D-60, 60; E) /V
    PPEVD
       * IF PPEVD ,114
* ;[PART OF PPEVAL
       * : CHO INTERNAL STANDARD FOUND]
       * ;PRIN(@P2)
       * : RETU PPEVB
        IF PPEVD, 114
       PRIN (@P2)
       RETU PPEVB
SET18 114
SET4
SETO SI
EDOL (-;W;E)
EDSL (-; W; E)
SETL S3
PPEVE
    * : CPART OF PPEVAL
    * : [THIS ROUTINE LOCATES COMPOUNDS IN THE
    * : CSAMPLE FILE BY COMPARING THE SPECTRA IN THE LIBRARY
    * : CWITH THE SAMPLE. RELATIVE RETENTION TIMES ARE USED ]

* : CAND REFERENCED TO THE INTERNAL STANDARD FOUND EARLIER.]

* : CTHE LIBRARY POINTER IS BUMPED AND TESTED TO ]

* : CISEE IF THE LAST LIBRARY ENTRY HAS BEEN PROCESSED. ]
    * : THEN THE CURRENT SCAN NUMBER IS SET TO THE INTERNAL
    * : CSTANDARD LOCATION BY RECALLING THE CONTENTS OF 118.
    * : CSTORE THE SCAN NUMBER OF
    * ; ETHE BEST MATCH IN VARIABLE 14 AND ALLOW INTEGRATION
    * ; CAT THAT SPECTRUM NUMBER ONLY
    * : EIF THE COMPOUND IS NOT FOUND, PLACE A NOT FOUND
    * ; [ENTRY INTO THE QUANTITATION LIST FOR LATER REFERENCE
    * :SET4 14..#1
    * : IF 124*1,14
     * ;SET14 #8
    * ;SET1 !10
     * ;EDLL PPLIST($;U;E)
     *:SEAR.V(1:5:%;V2500000;N1.10.10;D-20,20;E)
     * ;PR[N/KX(14,2;114,6;115,6;116,7;C:E)
     * : PPEVF
     * :LOOP
     SET4 14.,+1
     IF +1124.14
     SET14
     SET1 110
     EDLL PPLIST ($:U:E)
     SEER (1:5:4; V2588888:N1, 10, 18; D-28, 28; 5) /
     PRIN (14,2;114,6:115,6:116,7;C;E)/KX
     PPEVF
        * [PART OF PPEVAL]
        * : ( IF THE FIT IS LESS THAN OR EQUAL TO 759 )
* : CLRITE A NOT DETECTED. NAMED ENTRY INTO THE )
         * ; COUANTITATION LIST FOR FUTURE REFERENCE
         * :PPEVG
         * ;EDOL(-;N;+;A;E)
```

#### APPENDIX IIC.

```
PPEVG
                      * (PART OF PPEVAL )

* :(ACCESS ANY SCANS IDENTIFIED IN DETECT )

* :(AND INTEGRATE THEIR AREAS. RECORD THE )

* :(DATA IN THE QUANLIST ASSIGNED EARLIER. ]
                       * ; CALSO CHECK AND PASS ONLY PEAKS WITH

* : CA FIT OF 750 OR GREATER

* : IF PPEVG !16,PPEVG *700
                       * :SET1 !14
                       * ;CHRO([;R;$;*;N1,3;A)5,3;G-4,4;D-5,5;E)
                      * : FFEVH
* : RETU PPEVF
                       IF PPEVG!16,PPEVG*708
                       SET1 114
CHRO (I;R:$:*:N1,3;A>5,3:G-4,4:D-5,5:E)
                       PPEVH
                           * IF 126 PPEVH, PPEVH
                            * ; SPEC(*; N; H; E)
                           *
                           IF PPEVH!26.PPEVH
                       SPEC (";N;H;E)
RETU PPEVF
                  EDOL (-;N; +; A; E)
             LOOP
         QUAN (I;H;E)
EDLL PPLIST (BI1;E)
         PRIN (@P1)
FILE (C PRIN.99/N.M:;E)
         FEED
         BEEP
    LOOP
FEED
BEEP
BEEP
BEEP
```

## APPENDIX IID.

-----PRIORITY POLLUTANT EVALUATION; INP2.ME = C20;T; NO INTERNAL STANDARD WAS FOUND IN SAMPLE ;51; C;T; ;D;F

PRINP1.ME = C2;T;IDENTIFICATION REPORT FILE:
\$1;C2;T;NO SCAN PURITY FIT
C;E

r . R	JUM: NHME FORMULA ET.TIME/CAS♥	RET MASS AMT.	TIME REF	BASE .PEAK	AREA RESP.FILE	U.P.◆1 RESP.FACTOR	U.P.+2
6	1: 1,4-DICHI C4.HB.CL2 1.000		RHAL 3:30 VI	STANDARD 55 1	0. C	0.000 1.000	0.000
3	C.H2.CL.DR	49.000200.00	RNAL 0:44 VO	STANDARD 130 1	0. VS	0.000 1.000	0.000
5			0:00 VO	56 1	0. VS		
3	4: 03 ACRYLONI C3.H3.N 0.000	TRILE 53.000200.00	88:8 VO	53 1	0. vs		0.000
3	5: 04 BENZENE C6.H6 0.000	78.000200.00	2:19 V0		0. VS		0.000
2	6: 86 CARBONTE C.CL4 0.808	TRACHLORIDE 117.000200.88	1:45 V0	1 17 1	0. VS		0.000
2	7: 06 CHLOROBE C6.H5.CL 0.000	NZENE 112.000200.00	3:58 V0		0. VS		
3		1LOROETHANS 62.000200.00	1:26 V0		0. V9		0.000
2	9: 11 1.1.1-TF : C2.H3.CL3 0.000	97.000200.00	1:41 V0			0.000 1.000	0.000
9	10: 13 1,1-DIC 3 C2.H4.CL2 8.008	96.000200.00	0:52 V0		: 0. VS		0.000
:2	11: 14 1.1.2-TH 2 C2.H3.CL3 0.000	03.000209.00	2:32 V0		9 (		
	12: 15 1.1.2.2 6 C2.H2.CL4 8.808		3:27				
	13: 23 CHLOROF 9 C.H.CL3 9.000	0RM 83.000200.00	1:28 V0			. 0.808 5 1.808	
	14: 29 1.1-DIC 6 C2.H2.CL2 0.000	HLOROETHENE 96.000200.00	Ø:26			. 0.000 S 1.000	0.900
	15: 30 1.2-TRA ; C2.H2.CL2 0.000		1:0			. 0.000 S 1.000	
	16: 32 1,2-DIC 2 C3.H6.CL2 0.000	HLOROPROPANE 63.800260.00	2:1 VI			. 0.000 S 1.000	
	17: 33A 1,3-C19	G-DICHLORO-1-PRO	PENE				

	110	t.s.11-1. pl			4: .b	(3			T + DOF
		_		75.000200.00		1	V5	1.000	
			1,2-TRANS	-DICHLORD-1-PRO		75	Β.	0.000	8.288
				75.000200.00		1		1.000	
			E THYLBENZ	ENE					
	106	C8.H10 8	. 000	91.080208.00		91 I		0.000 1.000	9.88
			METHYLENE	CHLORIDE			_		
	84	C.HZ.CL		84.000200.00	0:04 V0	94 1	0. VS	0.000	0.000
		_							
		C.H.8R3	BROMOFORM	•	3:02	173	0.	0.000	0.000
		9	.000	173.000200.00	V0	1	vs	1.000	
				LORONE THANE	1.50	93	•	n nno	0.000
	162	C.H.CL2 0		83.000200.00	1:59 V0	1	0. VS	1.000	0.000
	· vn	23. 49	TR I CHI ORO	FLUOROMETHANE					
		C.CL3.F			0:19	101	0.	0.000	0.000
		0	.000	101.000200.00	VU	1	VS	1.003	
		24: 51 C.H.CL.		LOROMETHANE	2:32	129	0.	8.080	0.000
	200			129.000200.00		i	VS	1.000	01000
	VO		TETRACHLO	ROETHENE			_		
	164	C2.CL4 0		129.000200.00	3:22 V0	166 1	Ø. VS	8.000 1.000	0.000
	VO	26: 86	TOLUENE			*			
•	92	67.HB	.000	91.000200.00	3:29 V0	91 I	0. VS	8.000 1.000	0.000
	VO.		TRICHLORG		•				
		C2.H.CL	.3		2:20	130	0.		0.000
		E	.000	95.000200.00	VO.	1	VS	1.000	

. .

APPENDIX IIIA.

							_			
	1: DIO-ANTHA	RACENE (INTERNAL	STANDA	RD)						
•			3:44 9N	188 1	44864. 15	0.000 1.000	0.000			
	1.000	188.888 28.08	BN	•		1.000				
	2: 01 ACENAPHT	HEHE	2:39	154	0.	0.000	8.000			
	C12.H10 0.710	154.000 20.00	BH	i	:5	0.586	0.000			
	3: 05 BENZIDINE									
	C12.H12.H2		5:00	184	8.	0.000	0.000			
	1.345	184.888 50.88	ВИ	i	٤S	0.047				
	4: 88 1,2,4-TR	ICHLOROBENZENE		100	•	0.000	0.000			
•	C6.H3.CL3 0.349	74.000 20.00	1:18 BN	188 1	0. :5	0.000 0.182	0.000			
	5: 09 HEXACHLO	KUBENZENE	3:20	284	8.	0.000	8.000			
	0.893	284.000 20.00	BN	ı	:5	0.264				
	6: 12 HEXACHLO	ROE THANE			_					
ı	C2.CL6 0.192	117.000 20.00	0:43 BN	201 1	Ø. :S	0.000 0.398	0.000			
	7: 18 815(2-CH	LORDETHYL) ETHER	0:37	93	8.	0.000	8.000			
	0.165	93.000 50.00	BH	ı	:S	0.205				
	8: 20 2-CHLORO	HAPHTHALENE								
•	C 10.H7.CL	162.000 20.00	2:12 BN	162 1	0. :S	0.000 0.612	0.008			
			D.,	•						
:	9: 25 1,2-DICH C6.H4.CL2	LOROBENZENE	0:41	146	0.	0.000	8.000			
	0.103	146.000 20.00	BH	1	:5	0.706				
	10: 26 1,3-DICH	LOROBENZENE								
:	C6.H4.CL2	145.000 20.00	0:31 BN	146 1	0. :S	0.000 0.519	9.000			
			Dit	•		0.0.0				
:	11: 27 1,4-DICH C6.H4.CL2	LOROBENZEHE	0:34	146	0.	9.000	9.000			
•	0.152	146.000 20.00		1	:5	0.895				
	12: 35 2,4-DINI	TROTOLUENE								
٠	C7.H6.04.N2	165.090 50.00	2:59 BN	165 1	0. 15	0.000 0.191	0.888			
	0.903	165.000 50.000	611	•	••	0				
	13: 36 2,6-DINI C7.H6.D4.N2	TROTOLUENE	2:46	165	· ø.	0.000	0.000			
	8.744	165.000 50.00		i	:5	0.184				
	14: 37 1,2-DIPH	IENYLHYDRAZINE (	MEAS. A	S AZOBENZ	EHE)					
	C12.H10.H2		3:06	77 1	8. :S	8.000 1.066	0.000			
	0.834	77.000 50.00	BN	•	:3					
	15: 39 FLUORANT	HEHE	4:34	282	ø.	0.000	0.000			
	C16.H10 1.223	202.000 20.00		!	15	0.714				
	16: 40 4-CHLORG	PHENYL PHENYI F	THER							
	C12.H9.O.CL		2:53	204	Ø. :S	0.000 0.200	0.000			
	0.799	204.000 20.00	BH	1	:3	Ų.200				
	17: 41 4-BROMOF	PHENYL PHENYL ET	THER							

intria tonik All<mark>egor</mark>ita

	<b>∠4</b> 8	C12.H9.0.		48,000	20 00	ა: გს BN	23ช 1	۱٠ ۱۶	9.153	Light a
1	BH	0.9 18: 42 B								
	170	C6.H12.O.	CLZ	45.000		0:43 BN	45 1	0. :5	0.000 0.664	0.000
•		19: 43 B C5.H10.02		ROETHOX	Y) METHI	ANE 1:28	93	8.	0.000	0.000
	112	6.3	59	93.000	50.00	ви	ı	<b>:</b> S	0.586	
		20: 53 H C5.CL6 0.0	EXACHLORO			1.79	237 1	0. :S	8.000 1.000	0.008
	BH	21: 54 1	SOPHORONE			1:09	62	0.	0.000	0.000
	130	C9.HI4.O 0.3	109	82.000	50.00		1	:5	0.984	
		22: 55 М С10.Н8 0.3		IE 128.888	28.08	1:25 BN	128 1	Ø. :5	8.000 1.207	0.000
	ви	23: 56 t	(TROBENZE	HE						0.000
	123	C6.H5.02.	.H 309	77.000	50.00	1:07 88	77 1	0. :5	0.030 8.457	0.000
	вн	24: 62 1	1-N I TROSOI	IPHEHYL	AMINE	(MEAS	AS DIPHENYLA	MINE)	0.000	8.808
	169	C12.H11.8	4 357 : :	169.000	20.00	3:12 BN	169 1	:5	8.145	6.606
		25: 63 I		O I PROPYL	AMINE		70	•	0.888	8.000
	138	C6.H14.0	.H2 247	130.000	50.00	0:55 BN	70 1	0. :S	0.058	8.606
		26: 66 1 C24.H38.		YLHEXYL	PHTHAL	.ATE 5:44	149	ø.	0.000	8.000
	330		536	149.000	20.00		1	:5	0.841	
		27: 67 C19.H20.		YLPHTHAI	LATE	5:27	149	0.	9.000	0.000
į	312	1.	468	149.000	20.00		i	:5	0.591	
	BN 278	28: 68 C16.H22.	DI-N-BUTY Na	LPHTHAL	ATE	4:86	149	0.	0.000	0.000
	210		090	149.000	20.00	BN	1	9. 15	1.732	
1		29: 69 C24.H38.		HTHALRT	E	6:58	149	0.	0.000	8.000
;	350		866	149.000	20.00	Вн	1	15	0.580	
		30: 70 C12.H14.		THALATE		3:04	149	0.	9.000	0.000
	222		821	149.000	20.00	ВИ	1	:S	0.953	
		31: 71 C10.H10.		HTHALAT	E	2:48	163	0.	9.008	0.000
			714	163.000	20.00	BN	i	۱S	0.817	
		32: 72 C18.H12				6:14		0.	8.000	8.008
•		1.	670	228.000	20.00	BN BN	1	:5	0.128	
		33: 76 C10.H12				6:14		0.	0.000	0.000
÷			.670	228.008	20.00	вн	ı	15	0.120	
:	BN 152	34: 77 2 C12.HB				2:33		0.	0.000	0.889
•			.603	154.008	20.00	BH	1	15	0.603	

35: 78 ANTHRACE	HE	3:44	178	0.	0.000	0.000
1.000	170.000 20.00	BH	1	:5	1.433	0.000
36: 80 FLUORENE C13.H10		3:00	166	0.	0.000	0.000
0.804	166.000 20.00	ยห	1	:5	0.573	
37: BI PHENANTH	RENE					
C14.H10		3:44	178	0.	0.000	0.890
1.000	178.000 20.00	BH	1	:5	1.433	
38: 84 PYRENE				_		
C16.H10		4:34	202	0.	0.000	0.000
1.223	202.000 20.00	811	1	<b>:</b> S	0.714	

	UT REL∙RE	FORMULA T.TIME/CAS+	RET MASS AMT.	TIME REF	BASE .PEAK	AREA RESP.FILE	U.P. •1 RESP.FACTOR	U.P.•2
	PH 188	•	RACENE (INTERNA 188.888 58.88	2:43	199	44864. :S	9.009 1.009	6.000
•		2: 21 2,4,6-TR C6.H3.O.CL3 0.000	196.880100.08	1:46 PH			0.000 8.461	
		3: 22 4-CHLORD- C7.H7.O.CL 0.000	-3-METHYLPHENOL 142.800180.88	2:06	142 1	0. :S	9.009 9.524	
		4: 24 2-CHLORO C6.H5.O.CL 0.000	PHENOL 129.000100.00	0:27 PH		0. :S	0.000 1.014	0.000
		5: 31 2,4-DICH C6.H4.O.CL2 0.000		1:13 PH	162 1	0. :S	0.000 0.714	
		6: 34 2,4-DIME C8.HID.O 0.000	THYLPHENOL 122.000100.00		122 1	0. :S	0.000 0.617	9.000
		7: 57 2-NITROP C6.H5.O3.N 0.000		0:37 PH		0. :S	8.000 3.534	
		8: 58 4-NITROP C6.H5.D3.N 0.000	HENOL 65.000100.00				9.003 0.000	9.008
٠		9: 59 2,4-DINI C6.H4.O5.N2 1.000		2:53 PH		543744. :S	0.000 0.219	0.000
		10: 68 4,6-DINI C7.H6.O5.H2 1.000		2:57 PH			0.000 0.319	0.000
		11: 64 PENTACHL C6.H.O.CL5 0.000	.OROPHENOL 266.000100.00	3:12 PH			0.000 0.242	
,		12: 65A PHENOL C6.H6.O 0.000	94.000100.00	0:52 PH		1 0. :S	0.000 1.025	0.000

APPENDIX IVC.

05-d APPENDIX V.

#### APPENDIX VIA.

```
QUANTITATION REPORT
                           FILE: SMASA
DATA: SMASA.MI
          0:00:00
SAMPLE: VOA STD MIX A WI.S. SEPT 3, 1978
CONDS.:
                                                          WE IGHT:
                                                                     0.222
                            INSTRUMENT: SYSIND
FORMULA:
                                                          ACCT. NO .:
                            ANALYST:
SUBMITTED BY:
AMOUNT-AREA * REF.AMNT/(REF.AREA* RESP.FACT)
 но
          1.4-DICHLOROBUTANE (INTERNAL STANDARD)
  1
         BROMOCHLOROMETHANE (INTERNAL STANDARD)
     02
         ACROL 1EN
  3
         ACRYLONITRILE
     Ø3
         RENZENE
  5
     94
         CARBONTETRACHLORIDE
  6
     85
         CHI DROBENZENE
     97
         1.2-DICHLORGETHANE
  я
     10
         1, 1, 1-TRICHLORDETHANE
  9
     11
         1.1.2-TRICHLORDETHANE
 10
     14
         1.1.2.2-TETRACHLORDETHANE
  11
     15
         2-CHLOROETHYLVINYLETHER
 12
     19
  13
     23
         CHLOROFORM
          1.2-TRANS-DICHLORGETHENE
  14
     30
          1.2-DICHLOROPROPANE
  15
     38
          ETHYLBENZENE
  16
          METHYLENE CHLORIDE
      44
      47
          BROMOFORM
  18
          BROMODICHLOROMETHANE
  19
 20
     51
          DIBROMOCHLOROMETHANE
          TETRACHLOROSTHENE
     85
  21
          TOLUENE
  22
     86
          TRICHLORDETHENS
  23
     87
          VINYL CHLORIDE
  24
     88
          1,1-DICHLOROETHENE
      29
  25
                                                                          ZTOT
                                                AREA
                                                          AMOUNT
                  TIME REF
                              RRT METH
           SCRN
  NO
     ME
                         1 1.830 A BB
1 8.299 A BB
                                                          200.000 PPB
                                             1191060.
                                                                           4,55
      55
            251
                  4:11
                                             1122888.
                                                          238.838 UG/L
                                                                           4.55
  2
       49
             75
                  1:15
      NOT FOUND
      NOT FOUND
                                                                           4.55
                                                          200.000 UG/L
                                             1734110.
                  2:55
                          1 8.697 A BB
  5
      78
                                                                           4.55
                                                          200.000 UG/L
                             0.554 A 88
                                             1242110.
  6
      117
            139
                  2:19
                                                                           4.55
                                             1944758.
                                                          200.000 UG/L
                   4:32
                             1.084 A ES
            272
      112
                                                          200.000 UG/L
                                                                           4.55
                                             1115510.
                   1:57
                             0.466
                                    A BB
            117
  8
       62
                                                          200.000 UG/L
                                                                           4.55
                             0.534
                                    A BB
                                             1254820.
       97
                  2:14
  9
            134
                                                                           4.55
                                                          288.888 UG/L
                             0.753
                                    88 A
                                              885223.
       83
            189
                  3:09
  10
                                                          200.000 UG/L
                                                                           4.55
                                             1293278.
       83
            247
                   4:07
                             0.934
                                    8 88
  11
                                                                           4.55
                                                          200.000 UG/L
            200
                   3:20
                             0.797
                                    A BB
                                              119982.
  12
      185
                                                                           4.55
                             0.430
                                    A BB
                                             1612750.
                                                          208.000 UG/L
                   1:48
       83
            103
  13
                             0.351
                                    A 88
                                              774512.
                                                          200.000 UG/L
                                                                           4.55
                   1:28
             88
  14
       96
                                                                           4.55
                                    A BB
                                             1029563.
                                                          200.000 UG/L
                             0.665
                   2:47
  15
       63
            167
                                                                           4.55
                                    A 89
                                             2419718.
                                                          200.000 UG/L
                   5:06
                             1.219
  16
       91
            306
                                                                           4.55
                                              560555.
                                                          200.000 UG/L
                   0:45
                             0.179
  17
       84
             45
                                                                           4.55
                                             1054980.
                                                          200.000 UG/L
                   3:41
                             9.869
                                    A B9
  18
      173
            221
                             0.610
                                    A 89
                                             1613140.
                                                          200.020 UG/L
                                                                           4.55
                   2:33
  19
       83
            153
                          1
                             0.753 A BB
                                             1452538.
                                                          200.000 UG/L
                                                                           4.55
      129
            189
                   3:09
  28
                                                           AMOUNT
                                                                           "TOT
                         REF
                                                 AREA
  NО
      M/E
           SCAN
                   TIME
                               RST WETH
                                                          200.000 UG/L
                                                                           4,55
                                              1009530.
      129
            243
                   4:03
                          1 0.968 A EB
  21
                                                          200.000 UG/L
                                                                           4.55
       91
            251
                   4:11
                              1.009
                                     A BB
                                              1879520.
  22
                                                          200.000 UG/L
                                                                           4.55
  23
                             0.709 A BB
                                               998815.
                   2:58
      NOT FOUND
  24
                                                          200.000 UG/L
  25
                   1:03
                          1 8.251 M ₩
                                               55884.
       96
             63
```

QUANTMATION FOR THIS COMPOUND MANUALLY ADDED

#### APPENDIX VIB.

```
NAM NUM:
           UT FORMULA
                                               1,4-DICHLORGBUTANE (INTERNAL STANDAR
          126 C4.H8.CL2
                                               BROMOCHLOROMETHANE (INTERNAL STANDAR
          128 C.H2.CL.BR
                                          02 ACROLIEN
           56 C3.H4.0
      3:
                                               ACRYLONITRILE
           53 C3.H3.N
      4:
VI
                                              BENZENE
                                          84
           78 C6.H6
      5:
٧I
                                               CARBONTETRACHLORIDE
                                           96
          152 C.CL4
      6:
٧I
                                               CHLOROBENZENE
                                           25
          112 C6.H5.CL
                                               1.2-DICHLORGETHANE
           93 C2.H4.CL2
                                           12
VI
      8:
                                               1.1.1-TRICHLORGETHANS
          132 C2.H3.CL3
                                           11
      9:
                                              1,1,2-TRICHLORGETHANE
           132 C2.H3.CL3
٧I
      10:
                                              1.1.2.2-TETRACHLORGETHANE
                                           15
           166 C2.H2.CL4
      11:
                                               2-CHLOROETHYLVINYLETHER
           106 C4.H7.O.CL
                                           19
      12:
                                               CHLCRGFORM
                                           23
           118 C.H.CL3
      13:
                                               1,1-DICHLOROETHENE
                                           29
            96 C2.H2.CL2
٧I
      14:
                                               1.2-TRANS-DICHLOROETHENE
                                           30
      15:
           96 C2.H2.CL2
                                               1,2-DICHLOROPROPANE
           112 C3.H6.CL2
VI
      16:
                                               ETHYLPENZENE
νi
      17:
           186 CB.H18
                                               METHYLENECHLOR I DE
            84 C.H2.CL2
٧I
      18:
                                               BROMOFORM
           258 C.H.BR3
      19:
٧I
                                               BROMED ICHLOROMETHANE
                                           48
           162 C.H.CL2.BR
VΙ
      20:
                                               DIBROMOCHLOROMETHANE
VI
VI
           286 C.H.CL.BR2
      21:
                                               TETRACHLORGETHENE
                                           65
           164 C2.CL4
      22:
                                               TOLUENE
                                           86
            92 C7.H8
      23:
                                               TRICHLORGETHENE
                                           87
           138 C2.H.CL3
      24:
                                           BE VINYL CHLORIDE
            62 C2.H3.CL
      25:
 VΙ
                               FILE: D:SMASA.MI
 IDENTIFICATION REPORT
     SCAN
            PURITY
                    FIT
 NO
      251
75
             423
                    864
                    978
             819
                     43
       53
              41
  3
                    284
              43
       45
                    940
             615
  5
      176
                    977
             841
      139
                    960
             778
      272
                    994
             673
      117
                    981
       134
             765
                    979
  10
       189
             406
             686
                    964
  11
       247
                    959
       200
             643
  12
                    984
       108
             825
  13
                    988
    63 IH
             789
  14
                    977
  15
        89
             786
             726
                    977
       167
  16
       307
             758
                    995
  17
        45
             781
                     976
  18
  19
             798
                     948
       221
       153
             837
                     995
  20
                     545
              417
  21
       183
                     961
       243
              223
  22
       251
              565
  23
                     981
       177
              525
  24
```

Spectra printouts deleted to conserve paper.

# Organic Compound Identification by Glass Capillary Gas Chromatography/Mass Spectrometry

# 1. Scope and Application

- 1.1 This method is applicable to surface waters and industrial effluents.
- 1.2 The limit of detection for this method varies from 1 to 10 ug/l (ppb) depending on the type of compound.
- 1.3 The concentration range is from 1 to 100 ug/l (ppb).

## 2. Summary of Method

2.1 Concentrated extracts of 1 to 3 liter water samples are injected into a glass capillary column gas chromatograph directly coupled to a quadrupole mass spectrometer thru a small diameter heated stainless steel glass lined tubing. A splitless injection technique is used. Initial identification is established using a routine computer search of a library of standard reference spectra. The identification is confirmed by comparing the mass spectra of reference standards, analyzed using the same instrumental conditions. The coincidence of the gas chromatography retention times of standards and sample components provides additional confirmation of identity.

## Interferences

- 3.1 Concentrated solvent extracts often contribute interferences and a method blank is always run to differentiate reagent contamination from sample components.
- 3.2 Common solvent interferences are: diacetone alcohol (4-methyl-4-hydroxy-2-pentanone) from acetone, phthalates from sodium sulfate, and cyclohexene from dichloromethane.

# 4. Apparatus

- 4.1 Finnigan Model 9500 gas chromatograph equipped with a glass capillary column.
  - 4.1.1 Grob type injector for splitless injection.
  - 4.1.2 Capillary glass column, 25 meters x 0.25 mm 1D, OV-101.

- D-34 4.2 Finnigan Model 3200 electron impact mass spectrometer.
  - 4.2.1 Glass lined stainless steel tubing direct coupling to gas chromatograph.
  - 4.3 Finnigan INCOS data system (1).

### 5. Procedure

- 5.1 Gas Chromatography
  - 5.1.1 Inject 1 ul of sample into the gas chromatograph with the splitter turned off for 1 minute after injection then turn on. (Splitter flow 100 ml/min).
  - 5.1.2 The initial column temperature is equilibrated at 60°C and held for 1 minute after injection, then a temperature program is initiated at 4°C/min. to a final temperature of 220°C and held from 10 to 15 minutes. Column flow is adjusted to give a nominal flow of 1.5 ml/min. at 100°C.

## 5.2 Mass Spectrometry

5.2.1 The following MS instrumental parameters are used:

Electron multiplier voltage - 1600 volts
Lens voltage - 100 volts
Collector voltage - 35 volts
Extractor voltage - 6 volts
Ion Energy voltage - 10 volts
Electron Energy voltage - 70 volts
Emission Current - 0.5 ma

5.2.2 The following data acquisition parameters are used:

Scan time - 2 sec. Mass Range - 33-300 Sensitivity - 10-7 amp.

- 5.2.3 The data acquisition is initiated immediately upon injection of a sample into the gas chromatograph in a suspended mode with the ionizer turned off. At 4 minutes the ionizer is turned on and at 5 min. the data acquisition is changed from the suspended mode to the centroid mode and actual data collection begun. A normal analysis using the 25 meter capillary OV-101 column will require data collection for 35 to 40 minutes.
- 5.2.4 A reconstructed ion chromatogram is generated using the MSDS program system and specific spectra are then plotted. A manual computer search of the reference library gives an identification. The initial identification is then confirmed by comparison of sample spectra and reference spectra obtained by analyzing standards under the same instrumental conditions.

# 6. Quality Control

- 6.1 Daily calibration of the GC/MS is performed before any sample analysis using a standard reference compound. (Pufluorotributylamine-FC-43).
- 6.2 The reference compound is metered into the mass spectrometer via a variable leak valve at a constant rate. Several scans are recorded at a scan rate of 3 seconds and a sensitivity of 10-6 amps. The calibration is then made utilizing the MSDS system calibration routine.
- 6.3 An ion intensity ratio of 2 to 1 for mass 69 to mass 219 is desirable for good spectra using the capillary system. The ion intensity ratio can vary from 3 to 1 to almost 1 to 1 and still provide legitimate spectra.

## 7. References

(1) "INCOS Data System - MSDS Operators Manual - Revision 3", Finnigan Instruments, March 1978.

#### ATTACHMENT VI

# COMPUTER ASSISTED EVALUATION OF ORGANICS CHARACTERIZATION GC/MS DATA

## August 1978

1.0 This procedure is applicable to CC/MS data collected under constant analytical conditions for qualitative data analysis.

## 2.0 Summary of Method

2.1 CC/MS data files are processed by comparing spectra from the sample against spectra of known or suspected pollutants contained in a project related library. If a spectrum matches the project library spectrum sufficiently, an entry is made in a table showing at what spectrum number the match occured and how good the match was. After completion of the search for each spectrum in the project library, a list of the compounds searched for and the matching results is printed as well as each spectrum that was identified as a probable pollutant. If selected by the user, the procedure will then search the current version of the NB (EPA/NIH/MSDC) library attempting to identify unknown spectra from peaks selected by the Biemann-Biller algorithin in MAP.

# 3.0 Definitions and Comments

3.1 In some cases, compounds may be identified by comparison to external reference spectra only (1,2,3). These "unconfirmed" compound data may however be useful since the computer matching still traces the presence of selected compounds through each sample analyzed. Therefore, even these "unconfirmed" pollutants can serve to trace a waste stream.

- 3.2 Quantitation of pollutants identified is effected by locating the corresponding CC peaks on CC/FID (flame ionization detector) chromatograms. The areas or peak heights are measured and compared to the response of known amounts of pure standard compounds. The concentrations are then calculated. Since this scheme utilizes two chromatographic systems (GC/MS and GC/FID), in some cases, differences in these systems will allow identification by GC/MS but not allow quantitation. In such cases, "MS" is reported to signify a mass spectrometer identification.
- 3.3 The identities of some components are confirmed by the matching of their mass spectra and GC retention times to the data obtained from the analysis of a pure standard compounds. Such identities are indicated by "CF."
- 3.4 Components not identified by mass spectrometry are reported as "ND" to denote not detected.
- 3.5 Analytical schemes may not allow measurement of some suspected pollutants in all samples and the result is reported as "NA" or not analyzed.

#### 4.0 Interferences

4.1 Since absolute GC retention times are used for setting the search windows, the windows must be wide enough to account for slight variations in instrument conditions. This could cause identification errors if compounds with similar spectra (isomers) are in the window. Manually checking each spectrum produced essentially eleminates any error.

## 5.0 Apparatus

- 5.1 Finnigan INCOS data system software running revision 3.1 or later version. To initially set up this procedure, the user must understand and be proficient in the use of MSDS (4).
- 5.2 INCOS "NB" mass spectra library (5).

#### 6.0 Procedure

- 6.1 Procedure Setup
  - 6.1.1 Load the procedures listed in appendix 1 onto the system disc or create the procedures from the trace of OCEVAL in Appendix 2.

## 6.2 Library Setup

- 6.2.1 Obtain spectra of the compounds of interest by running standards under the same analytical conditions to be used for sample analysis.
- 6.2.2 Using the library editor, create a library containing the standard spectra with chemical names and retention times. Obtain a reference spectrum of each library entry for a permanent record and reference via the library program:

Gl; HS; G2; HS; ... etc.

## 6.3 Routine use

- 6.3.1 Collect mass spectra of samples to be processed under the same conditions as the standards were analyzed.
- 6.3.2 Using the namelist editor, create a namelist containing the names of the files to be processed.
- 6.3.3 Execute the procedure:

OCEVAL library, namelist, no (yes)

Where: library is the user library name, namelist is the file containing the names of the data files to be processed and no or yes select a continued search through the NB library.

If the user wants only to perform an NB search, the procedure is initiated as follows:

OCEVAL NB, namelist

- 6.3.4 Appendix 3 is an example of OCEVAL output consisting of the following:
  - (1) The acquisition parameter listing
  - (2) A chromatogram with peaks labeled by MAP
  - (3) A list of the compounds being searched for and a summary of the search results.
  - (4) A collection of the spectra of peaks identified by the procedure
  - (5) Library matching results for peaks found by MAP but not identified in the user library.

# 7.0 Quality Control

7.1 Each identification is manually verified by comparing the sample spectrum to the reference spectrum in the user library. Inaccurate computer results are re-evaluated and the correct data reported.

# 8.0 Precision and Accuracy

8.1 The auto processing routine's accuracy for correctly identifying compounds is limited by the quality of the original GC/MS data.

## 9.0 References

- (1) "Eight Peak Index of Mass Spectra," Mass Spectrometry Data Center, Aldermaston, Reading, UK. Second Edition 1974.
- (2) "Registry of Mass Spectral Data," Stenhagen, Abramsson and McLafferty, Wiley & Sons, New York, 1974.
- (3) "Atlas of Mass Spectra Data," edited by: Stenhagen, Abrahamsson and McLafferty, Wiley & sons, New York, 1969.
- (4) "INCOS Data System MSDS Operators Manual Revision 3," Finnigan Instruments, March 1978
- (5) "NBS NIH/EPA/MSDC Library Revision 3," Finnigan Instruments,
  March 31, 1978

## APPENDIX I.

# PROCEDURES AND METHODS REQUIRED FOR OCEVAL

- 1. OCEVAL
- 2. OCEVO
- 3. OCEV1
- 4. OCEV2
- 5. OCEV2A
  - 6. OCEV2B
  - 7. OCEV3
  - 8. OCEV5
- 9. OCEV6
- 10. OCEV7
- 11. PRINO1.ME
- 12. PRINO2.ME

#### APPENDIX II. a.

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       TRACE OF PROCEDURE OCEVAL
               * ; LOCEVAL PROVIDES THE CPERATOR WITH A MEANS OF
               * : CLOCATING COMPOUNDS THAT REE SUSPECT BASED ON 1
               * ; [THE IR RETENTION TIMES AND SPECTRA. THESE]
               * ; LIHETE NETERITOR TITLES AND SPECIAR. IMESE!

* ; CCOMPOUNDS ARE SAVED IN A USER LIBRARY FOR]

* ; CACCESS BY OCEVAL. IF DESIRED, THE USER MAY]

* ; CALSO SELECT THAT ALL OTHER PEAKS LOCATED BY MEANS]

* ; COF BILLER-BIEMANN IN MAP SE SEARCHED AGAINST THE]
              * : COF BILLER-BIENANN IN THE OC SERVERED MORING! THE I

* : CNB LIERARY. THE USER LIEXARY MUST CONTAIN!

* : CSPECTRA AND RETENTION TIMES. ALSO, ALL DATA FILES!

* : CPROCESSED MUST HAVE SCAYS AVAILABLE FROM 25!

* : CBELCU THE EARLIEST ELUTING COMPONENT (OR START AT 8) ]
               * ;CTO 25 ABOVE THE LATEST SLUTING COMPONENT. ]
               * :CTO USER THE PROCEDURE, CREATE A LIBRARY]
* : CWITH THE SPECTRA AND RETENTION TIMES. CREATE A]
                * (CHAMELIST CONTAINING THE FILE TO BE PROCESSED.)
               * :[
                * ; [THEN: >OCEVAL XY, NAMELIST, NO (YES) ]
                * ;[
                * : [ WHERE: XY IS THE USER LISRARY NAME OR NB ]
               * : C NAMELIST IS THE MANULIST CONTAINING THE FILES]

* : C TO BE PROCESSED.

* : C NO SELECTS NO NE LIBRARY SEARCH OR YES SELECTS]
                                                AN NO SEARCH I

IF THE USER PELECTED THE NO LIBRARY I
                * ; [
                * ;[
                                                          INITIALLY NO ENTRY IS REQUIRED
                * :[
                                                                                                 OJLOGSDONII J
                * ; CLAST REVISED 9/27/78
                * ;SET4 !1
                 * ; EDLL YES(-; 5; W; E); EDLL NO(-; W; E)
                * :SETH OCTEMP; EDNL (-; $1; $2; U; E)
                 * ;SET11 #0
                 * :0CEV0
                 * :BEEP: BEEP: BEEP
                 * :ERASE
                 * : CPROCEDURE OCEVAL IS COMPLETED
                 SET4 !1
                 EDLL YES (-;5;U;E)
                 EDLL NO (-:U:E)
                 SETH OCTEMP
                 EDNL (-;$1;$2;W;E)
                 SET11
                 OCEVØ
                        * SETH OCTERP: SETH #0: SETH; SET4 SI
                    * :GETH:SETH ST:SETH !!! SETH! !!! OF GETH
                        * ; GCEY1
                        * :SETL OCTENP
                         * ;EDLL(-;W;E)
                         * ;FILE(K PRIH.99/1;E)
                          * :0CEV2
                          * ;SET12 ¢0
                          * ;SETS OCEV2:SETS #8
                          * ;EDSL(-!12;U;E)
                          * :0CEV3
                          * ; GCEV5
                          * ;BEEP
                          * ;L00P
                          SETH OCTEMP
                          SETH
                          GETH
                          SET4 S1
                          GETH
                           SETH SI
                           SETH 111
                           SET11 01!11
                           GETH
                           OCEVI
                                    * PARA(I;H;E)
```

#### APPENDIX II. b.

Carried to the Control of the Contro

```
* ;SETS OCEV2;EDSL(-;U;E)
  * ;SETS OCEV1;EDSL(-;U;E)
  * ;MAP(1;F1;U100;V252200;33,300;N>2,5,7;H1,2000,500;E)
   PARA (1:H:E)
   SETS OCEV2
   EDSL (-;U;E)
SETS OCEVI
   EDSL (-;U;E)
MAP (1;F1;U100;V250000;33,300;N>2,5,7;H1,2000,500;E)
SETL COTEMP
EDLL (-;U;E)
FILE (K PRIN.99/N;E)
OCEV2
   * IF OCEV2 #25000.CCEV2 !24
   * : GCEV2A
   * :PRIN (@01)
   * :EDLL (B!1:E)
   * :PRIN (002)
   * ; FILE (C PRIN.99.M:/H;E)
   * ;FEED
   IF 0CEV2=25000.0CEV2124
   OCEV20
       * SET4 !4,, #1; SET!4 #0
       * ; IF #1!24 OCEV28, 14 OCEV28
       * :DCEV2B
       * :L002
       SET4 14., #1.
       SET14
       IF OCEV28#1!24,0CEV28!4
       0CEV28
          * EDLL(S;U;E)
          * ;SEAR/V([;5;8;V250820;N1,200,750;D-25,25;E)
          * ;PRIH/KX(14.6;114.5;115.9;116.6;C;E)
          * ;SETS OCEV2;EDSL(114;U;E)
* ;SETS OCEV1;EDSL(-!14;U;E)
           EDLL (S;W:E)
          SEAR (1;5;2;V253909;N1,289,750;D-25,25;E)/V
PRIN (!4.6;!14.5;!15.8;!16.6;C;E)/KX
           SETS OCEV2
           EDSL (!14; W; E)
           SETS OCEVI
          EDSL (-!14;U;E)
       LOOP
   PRIN (001)
EDLL (8!1:5)
PRIN (002)
FILE (C PRIN.99,M:/N;E)
    FEED
 SET12
SETS OCEV2
SETS
EDSL (-112; W; E)
OCEV3
   * GETS
    * ;SPEC(1;';T;H39,359;E)
    * ;L00P
    GETS
    SPEC (1:1:T;H30.358;5)
    LOCP
 0CEV5
    * SETL S3
    * ;CCEV6
    * ;SET4 NB
    * ;SETS OCEVI;SETS #8
    # :00EV7
```

## APPENDIX II. c.

```
* ;FEED

*
SETL S3
OCEV6

* IF OCEV5 #25000,0CEV6 !24

* ;IF OCEV5 !26,0CEV5

* ;RETU OCEV6

* IF OCEV6#25000,0CEV6!24

IF OCEV6#25000,0CEV6!24

IF OCEV5#26,0CEV5

RETU OCEV6

SET4 NB

SSTS OCEV1

SET5
OCEV7

* GETS

* ;LIBR(I;*;F;X1,3;HS;E)

* LOOP

GETS

LIGR (I;*;F;X1,3;HS;E)

LOOP

FEED

BEEP

LOOP

ESEP

BEEP

``

#### APPENDIX II. d.

PRINDI.ME = C:D:T: ORGANICS CHARACTERIZATION REPORT FILE: ;51;C2;T; ;D;C2;E PRINOZ.ME = C2:T; NUM SFECO PURITY FIT

;C;E

#### APPENDIX III.

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to the control of the
           8/80/00 8:00:00 ORGANICS CHARACTERIZATION REPORT
  FILE: 0:01:4593N.TI
  0/00/20 0:90:00
  NAME
         NAM NUM: WT FORMULA
  2-ETHYL-2-HEXENAL (NC)
2,6-DIMETHYL-4-HEPTANOL OR 5 NGNANOL (
                          1: 126 C8.H14.0
                          2: 144 C9.H20.D
  DICHLOROBENZENE ISOMER (NC)
                                    145 C6.H4.CL2
                          3:
          39
   2-ETHYL-1-HEMANOL (NC)
                                   130 C9.H18.D
          39
  ISOPHORENE (NC)
BUTYL CARBITOL (NC)
POLY GLYCOL ETHER (NC UNKNOWN)
1-PHENYL-1-PROPENDNE (NC)
                          5:
                                     138 C9.H14.0
          39
                          6: 162 C8.H19.03
          39
  0
          39
                          7:
                          8: 134 C9.H10.0
          39
  PHENTY (NC)
PHENYY ETHER OR HYDROXY BIPHENYY (NC)
DIETHYL PHTHALATE (NC)
POLY GLYCOL ETHER (NC UNKNOWN)
2.6-DI-TERT-BUTYL-P-CRESCL (NC)
                          9: 154 C12.H10
          39
                       10: 170 C12.H10.0
          39
                                     222 C12.H14.04
          39
                        11:
  0
          39
                        12:
                                     220 C15.H24.D
          39
                       13:
  4(1H) - PYRIMIDINGNE (NC)
  96 C4.H4.D.N2
          39
                       14:
  UNKNOWN PEAK A
                       15:
  В
  UNKNOWN PERK B
                        16:
   В
   UNKNOWN PERK C
          39
                       17:
   В
   UNKNOWN PEAK D
           39
                        18:
   9
  UNKNOWN PEAK E (A NITRILE?)
   1,2-BENZENEDIGL,4-(2-HYDROXYETHYL)-
2-METHYL-1-NOMEN-3-GNE (NC)
          39
                        19:
  В
                                       154 C3.H10.03
                        20:
          39
          39
39
39
39
                                      154 C10.H18.0
                        21:
  TRIBUTYLPHOSPHATE (NC)
                                      266 C12.H27.O4.P
                        22:
                        23: 268 C19.H40 ...
24: 140 C9.H16.D
   PRISTANE (NC)
  3,3,5-TRIMETHYL-CYCLOHEXANDNE (NC)
   2,2,6-TRIMETHYL-1,4-CYDLOHEXANEDIONE (NC BIS-(2-ETHOXYETHYL)ETHER (NC)
                         25: 154 C9.H14.02
           39
                        26: 162 C9.H10.03
27: 222 C10.H22.05
           39
  2.5.8.11.14-PENTADWAFENTADECANE (NC)
   PURITY FIT
                      NUM SPEC®
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APPENDIX E

TECHNICAL INFORMATION
DATA BASE DESCRIPTION

# TECHNICAL INFORMATION DATA BASE DESCRIPTION

RTECS contains toxicity data for approximately 21,000 substances, but does not presently include all chemicals for which toxic effects have been found. Chemical substances in RTECS have been selected primarily for the toxic effects produced by single doses, some lethal and some non-lethal. Substances whose principal toxic effect is from exposure over a long period of time are not presently included. Toxic information on each chemical substance is determined by examining and evaluating the published medical, biological, engineering, chemical and trade information and data for each substance selected.

The Toxline data base contains over 650,000 records taken from material published in primary journals. It is part of the MEDLINE file from the National Library of Medicine and is composed of ten subfiles:

- (1) Chemical-Biological Activities, 1965-(taken from Chemical Abstracts, Biochemistry Sections)
- (2) Toxicity Bibliography 1968-(a subset of Index Medicus)
- (3) Abstracts on Health Effects of Environmental Pollutants, 1971- (published by the American Society of Hospital Pharmacists)
- (4) International Pharmaceutical Abstracts 1970-(published by the American Society of Hospital Pharmacists)
- (5) Pesticides Abstracts 1967-(compiled by EPA
- (6) Environmental Mutagen Information Center 1969-(Dept. of Energy, Oak Ridge National Lab)

- (7) Environmental Teratology Information Center 1950-(Dept. of Energy, Oak Ridge National Lab)
- (8) Toxic Materials Information Center (Dept. of Energy, Oak Ridge National Lab)
- (9) Teratology file 1971-1974 (a collection of citations on teratology compiled by the National Library of Medicine)
- (10) The Hayes File on Pesticides (a collection of more than 10,000 citations on the health aspects of pesticides compiled by Dr. W. J. Hayes, Jr., EPA)