

Technical Report

Evaluation of a Resistively Heated Conductive
Ceramic Fiber Diesel Particulate Filter

by

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NOTICE

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Background of Diesel Particulate Control

New vehicle emission standards for diesel particulate exhaust emissions (see Table 1) which necessitate the use of more stringent control strategies for diesel-powered vehicles have generated considerable interest in the development of diesel particulate filtering and regenerating devices. Studies of various systems by a number of diesel vehicle manufacturers and related companies have been reported in the literature and a number of test programs have been performed by EPA and MVEL.

Diesel engines are generally more efficient than similarly sized gasoline-fueled engines. This phenomenon is particularly prevalent when the price of crude oil is high. Currently, gasoline prices in the United States are relatively low and not much more expensive than diesel fuel. This has accounted for much of the sluggish light-duty diesel sales currently seen in the United States market. Gasoline prices are, however, unlikely to stay as low in the future as more small oil companies are forced out of the market and foreign sources cut back on production. Trends in diesel emission standards, ambient air concentrations, and diesel sales are listed in Table 2.

The decrease in sales of diesel vehicles is not as prevalent in Europe, particularly in West Germany, where gasoline prices have remained much higher relative to diesel fuel prices and where diesels have always been a large part of the light-duty passenger car market.

North American delivery trucks and other medium-duty trucks continue to be, as they have been in the past, largely comprised of diesel-powered vehicles and have seemingly been unaffected by changes in fuel prices.

Heavy-duty vehicles have always been dominated by diesel-fueled engines and will probably continue to be in the future due to the better fuel economy, durability and torque characteristics of these larger sized diesel engines compared to similarly sized gasoline-powered truck engines.

Diesel emissions of primary concern are particulates which are emitted in very small (most less than 1.0 micron in diameter) soot particles and are therefore inhalable. These inhalable particulates are widely believed to be human carcinogens. Animal studies have shown them to deteriorate pulmonary functions and cause tumors. Exhaust particulate is comprised of carbonaceous organics, sulfates, and lead. The hydrocarbon compounds in diesel fuel exhaust generally cause the characteristic unpleasant odor experienced by motorists who have had the opportunity to drive behind a diesel-powered vehicle. Also, the inverse relationship between particulate and NO_x emissions makes simultaneous control of both pollutants difficult. Noble metal catalysts, which are used to lower the

Table 1

EPA Promulgated Diesel
Particulate Emission Standards

<u>Model Year</u>	<u>Passenger Cars</u>	<u>Light Trucks</u>	<u>Heavy Engines</u>
Pre-1982	NC	NC	NC
1982-86	0.60 g/mile	0.60 g/mile	NC
1987	0.20 g/mile[A]	0.26 g/mile[B]	NC
1988-90	0.20 g/mile	0.26 g/mile	0.60 g/BHP-hr
1991-93	0.20 g/mile	0.26 g/mile	0.25 g/BHP-hr[C]
1994+	0.20 g/mile	0.26 g/mile	0.10 g/BHP-hr[D]

NC = No controls.

A = Emission averaging may be used to meet this standard.

B = Emissions averaging may be used to meet this standard provided that trucks produced for sale in California or designated high-altitude areas may be averaged only within each of those areas.

C = Emissions averaging may be used to meet this standard, but these emissions may not be averaged with HD gasoline emissions. Averaging is restricted to within useful life subclasses. Also, averaging is restricted regionally--the two regions are California and the other 49 states. For urban bus engines, the standard is 0.10 g/BHP-hr--particulate averaging is not allowed with this standard, but emissions from these engines may be used in NOx averaging.

D = Emissions averaging may be used to meet this standard. However, averaging is restricted to within useful life subclasses. Also, averaging is restricted regionally--the two regions are California and the other 49 states. Emissions from engines used in urban buses may not be included in the averaging program.

TABLE 2

DIESEL PARTICULATE EMISSION STANDARDS, EXPOSURE ESTIMATES, AND DIESEL SALES TRENDS

U.S. ENVIRONMENTAL PROTECTION AGENCY

DIESEL PARTICULATE STANDARDS

Light-Duty Vehicles Standard (gram/mile)		
Year	Cars	Trucks
1981 and prior	—	—
1982-1986	0.60	0.60
1987 and later	0.20 ^a	0.26 ^a

Heavy-Duty Vehicles		
Year	Standard (gram/brake – horsepower-hour)	Approximate Fleet Average (gram/mile)
1987 and prior	—	—
1988-1990	0.60	1.42
1991-1993	0.25 ^a	
	0.10 ^b	0.55
1994 and later	0.10	0.23

^a Emissions averaging may be used to meet this standard. For trucks and heavy-duty vehicles, some restrictions apply.

^b For urban bus engines, the standard is 0.10 g/Bhp-hr beginning in 1991. Particulate averaging is not allowed with this standard.

PRELIMINARY DIESEL PARTICULATE EXPOSURE ESTIMATES IN URBAN AREAS

Year	Annual Personal Exposure (ug/m ³)
1986	2.8
1995 Low Sales	1.0
1995 High Sales	1.4

CURRENT AND PROJECTED DIESEL SALES

Light-Duty Vehicles		Light-Duty Trucks	
Year	Percent of Sales	Year	Percent of Sales
1986	0.9	1986	2.6
1995		1995	
Low	0.9	Low	2.6
Medium	5.0	Medium	15.0
High	11.5	High	33.9

Heavy-Duty Vehicles*				
Year	2B	3-5	6	7-8
1986	19.0	24.7	54.0	86.8
1995	30.0	30.0	71.2	88.3

* 2B = 8,500 to 10,000 lbs.
 3-5 = 10,001 to 19,500 lbs.
 6 = 19,501 to 26,000 lbs.
 7-8 = 26,001 lbs. and up.

soot ignition temperature and oxidize HC and CO emissions in some diesel particulate control devices, have the adverse characteristic of increasing sulfate emissions. Base metal catalysts generally don't create large amounts of sulfates from diesel vehicles, but unfortunately, don't oxidize many HC or CO emissions either. The characteristics of diesel particulate emissions, aside from their concentrations, are similar for all types of diesel vehicles.

Most EPA diesel trap testing done to date has involved evaluation of a variety of non-conductive ceramic wall-flow type diesel particulate filters for light-duty application provided by NGK, Matsushita, Mercedes-Benz (Corning) and Babcock & Wilcox on a bench fixture close-coupled to the exhaust pipe of a 1975 Mercedes 300D. These tests have shown some degree of success with trapping efficiencies ranging from roughly 60 to 90 percent and regeneration times as low as 10 minutes or so. Catalyzed and uncatalyzed filters have been evaluated with face-mounted and/or axial heaters with 800-1000 W power applied to initiate soot combustion. Various problems have been encountered in performing these evaluations, particularly, heater wire short-circuiting and poor flame propagation, which together reduce regeneration efficiency significantly. With most diesel particulate control systems developed to date, soot collection is not a problem. Efficient and complete regeneration with no deterioration of diesel control system durability, however, is a significantly more difficult task. In most wallflow filters, hot spots usually develop at the center of the outlet end of the filter. Other problems develop from nonuniform loading and/or electrical heating of these systems. Design considerations when developing a feasible diesel particulate regeneration system include: filter porosity, filter surface area, system costs, durability, adaptability to regeneration (self-cleaning) techniques, impact on engine (performance, fuel economy, engine durability), and space requirements.

As a result of these test programs, we became interested in fiber and foam-type ceramic filters which have been shown in the literature to be more conductive and ignitable than the wall-flow types. In addition, we became interested in ceramics which offer the ability to be resistively heated uniformly, i.e., potentially eliminating the propagation problem and shortening regeneration time.

Though various types of resistively heated ceramic foam filters are currently being developed, most of EPA's evaluation has involved the Coloroll (formerly Fogarty) filters since they have been developed into an onboard vehicle regenerable particulate filtering device (RPF) complete with diesel particulate filters, power supply and container. Only machined ceramic materials have been received from other suppliers. The following discussion, therefore, describes EPA evaluation of the Coloroll RPF.

Test Vehicle and Fuel

The test vehicle being used for diesel trap evaluations is a 1975 Mercedes-Benz 300D Sedan (Vehicle Identification No. 011511412019885). This vehicle is equipped with a mechanically fuel injected, naturally aspirated, 183 cubic inch, in-line 5-cylinder diesel engine. Vehicle inertia weight is 4,000 lbs. The vehicle is fueled with No. 2 diesel fuel from Phillips Oil Co., Bartlesville, OK. Vehicle exhaust flow ranges from about 16-20 cfm at idle to about 50 cfm at 60 mph. Exhaust gas temperatures range from about 275°F at idle to about 725°F at 60 mph at the inlet of the test device. Exhaust gas temperatures are generally 50°F to 100°F higher at the exhaust manifold outlet.

RPFD Description and Bench Evaluation

A diagram of the Coloroll regenerable diesel particulate filtering device is shown in Figure 1. Three hollow cylindrical silicon-carbide filter elements are spring loaded (at 20-25 kg) between two stainless steel electrical leads. This assembly is sandwiched between two solid ceramic insulator rings which are attached to two metal plates inside of a 10-inch diameter cylindrical can. Exhaust flows into the can around the front end plate and radially inward through the filters. Diesel soot accumulates mainly on the outside of the filters and is burned off during regeneration when voltage is applied through the electrical leads. The remainder of the exhaust products flow through the filter walls and escape at the open outlet end of the hollow filters. These filters were uncatalyzed, but were flame-sprayed on the ends with metal alloys to improve ceramic to metal interface electrical contacts and resist oxidation at high temperatures. Some properties of these porous filters are listed below:

Power Density	10-1600 W/cm ³
Normal Range	10-300 W/cm ³
Power Dissipation	0.01-0.75 W/cm ²
Response Time	milliseconds
Heat Up Time	20-30 seconds (@ 800 watts/filter)
Heat Transfer:	
Surface/Volume	400-750 cm ² /cm ³
Operating Temperature	Up to 1000°C
Material Density	0.1-0.5 gm/cm ³

The original test plan for the Coloroll particulate trap initially involved a backpressure determination to define a "clean" trap value (in inches H₂O), prior to loading the trap with soot. It was decided that the trap would be loaded at 40 mph steady state to no greater than three times the initial backpressure at first to condition the filters and determine characteristic load-up time. New filters usually exhibited an

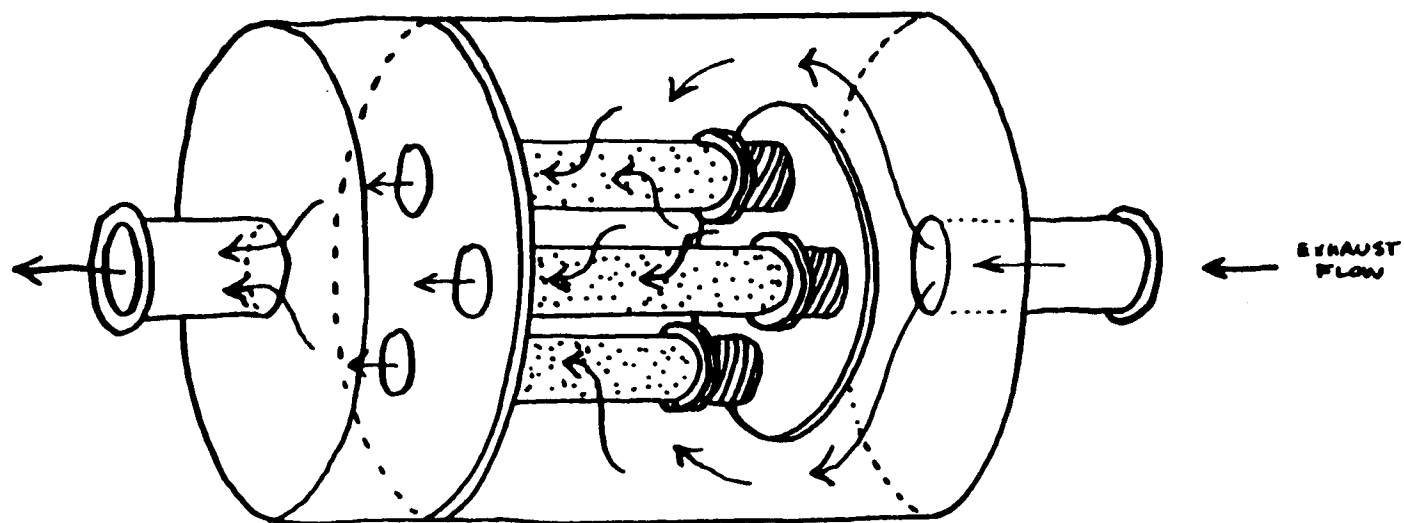


FIGURE1: DIAGRAM OF THREE FILTER METALLIZED RESISTIVELY
HEATED Si-C DIESEL TRAP SYSTEM

initial backpressure of about 10-20 in. H₂O and roughly 30-40 in. H₂O after a few regenerations. Filters have been loaded to greater than 200 in. H₂O (5-7 grams soot) in under 20 miles (less than 2 LA-4s) with no reported driveability problems on the Mercedes 300D test vehicle.

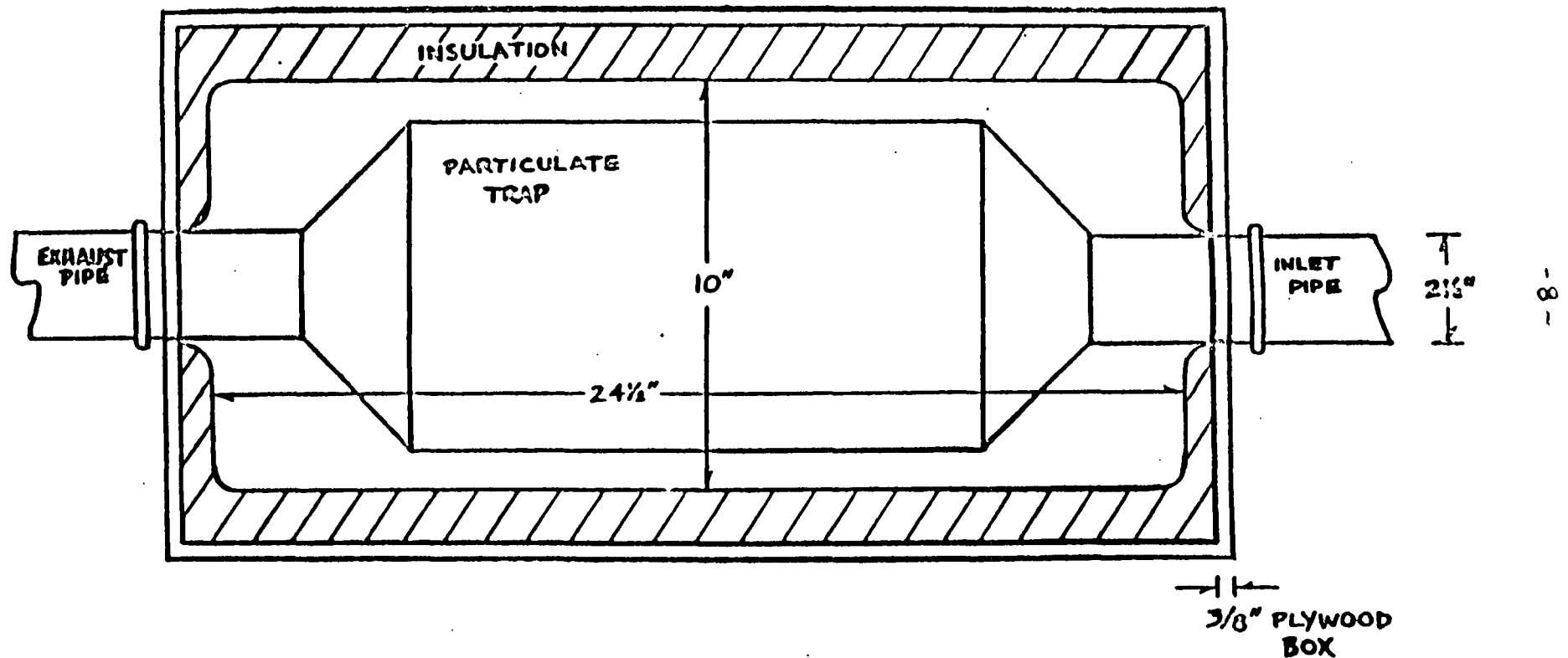
The Coloroll particulate regeneration system was tested both in a bench fixture and onboard the Mercedes test vehicle. The bench fixture consists of an insulated plywood box with a hinged top and a hole at either end for inlet and exhaust pipes. A plan view of the bench fixture is shown in Figure 2. The bench fixture was used to place the trap and measurement instruments in close proximity to the technician and engineer during regenerations. For onboard testing, the vehicle was equipped with a rack along the passenger side on which the particulate trap was placed. The vehicle exhaust system was insulated and rerouted to couple with the side-mounted trap system. With this setup, the trap was located about three feet downstream of the exhaust manifold.

With both bench and onboard configurations, continuous measurements of several parameters were made during regeneration. An MGA-90 Sun Analyzer allowed instantaneous measurement of percent oxygen, percent CO, percent CO₂, and ppm HC emissions. Continuous values were recorded on an Esterline strip chart recorder. The power supplied to the RPF D was monitored by two Fluke 8600A multimeters, one monitoring volts and the other monitoring amps. Since the amount of power supplied to the regeneration system is critical, these meters were monitored throughout each test sequence and were checked frequently for precision with hand-held Fluke meters. Backpressure was measured before and after each regeneration to determine the effectiveness of the regeneration procedure and the completeness of the burn.

The Coloroll power controller consists of a thyristor controller, a three terminal temperature controller with a K-type thermocouple for sensing outlet gas temperature, and a 5 KVA transformer for voltage output of either 25V or 50V, all contained in a 26" x 18" x 18" power supply box.

The power controller is a single-phase unit capable of being operated at 220/240 volts (a.c.), and frequencies of 50 or 60 Hz. The primary voltage is fed to the transformer via a 25 amp thyristor. The thyristor is fitted with a current limiter and this controls the power (or current) applied to the heater. The current limit is controlled by a dial indicator on the front of the power supply box. The temperature controller controls the temperature on the outlet of the Coloroll diesel filter assembly to the set temperature on the dial indicator. Opposite the thyristor inside the power supply box are two 2.5 KVA transformers. Power can be obtained in one of two modes:

FIGURE 2. PLAN VIEW OF DIESEL PARTICULATE TRAP BENCH TEST FIXTURE



OUTSIDE BOX DIMENSIONS = 26.375"L X 13.312"W X 13.062"H

INSIDE BOX DIMENSIONS

(WITH INSULATION) = 24.5"L X 10.0"W X 10.0"H

1. 50 volts @ 100 A = 5 KVA (connected in series); or
2. 25 volts @ 200 A = 5 KVA (connected in parallel).

Through all testing, power was obtained with the transformer in mode 2. The unit is fitted with an external isolation plug as a safety shutoff device.

Prior to operation, the dial indicator and the temperature controller are set to zero and the isolation plug is pulled out. To obtain digital readout of outlet temperature, the thermocouple from the heater outlet is plugged into the rear of the power supply box. The temperature controller is then set to the desired temperature (900°C for maximum power). Plugging in the isolation plug will then light up the temperature readout.

The heater can then be switched on. The dial indicator is turned up to the desired current as indicated on the ammeter. The Coloroll RPFd is designed to take about a maximum of 100A (at 25V, a maximum power input of 2.5KW). At the completion of a test, the dial is turned back to zero. Air supply to the Coloroll RPFd, if any, is then shut off, the isolation plug is unplugged, trap backpressure is checked, and the heater is allowed to cool to room temperature.

Periodic filter resistance checks were made. The electrical resistance across each filter is typically 0.5-0.6 ohms. Filter deterioration and/or failure is usually characterized by a drastic change in electrical resistance. A low reading (e.g., 0.1 ohm) usually indicates filter element failure due to cracking, chipping, or other filter deterioration which contributes to current short circuiting or channeling. A high resistance (e.g., 5 ohms) indicates bad electrical contacts in the form of flame spray deterioration, element pitting, or power supply wire terminal failure. Generally, the thyristor fuse is checked in the event of element failure. Maximum power supplied to the heater was determined by the material supplier to be 2.5 kW (833 watts per filter) though it was found later to operate quite efficiently at much lower power settings.

Originally, the RPFd supplier requested that at least 1 or 2 CFM air or exhaust flow be added throughout regeneration. Eventually, through experimental observation, it was found that no flow during the first minute of regeneration was preferred while the filters were heating up to a stabilized temperature.

Periodic Regeneration Optimization

Initial tests were conducted to determine how efficiently these filters could be regenerated. Though the filters loaded up quickly, it was observed that they could load up to

backpressures in excess of 200 inches of H_2O (7.2 psi) measured at 60 MPH (steady-state loading performed at 40 MPH) without any noticeable deterioration in vehicle driveability. In the interest of preserving the integrity of the filters, low power settings were used initially during regeneration and small amounts of air were injected any time the filters were heated. Since they are not mass produced, filter elements were in short supply, so we decided not to test their regenerative capabilities in a failure mode in the preliminary test phase.

These initial tests showed that the system was extremely efficient at burning soot both uniformly and completely from the silicon-carbide filters. The filters heated up quickly and soot ignition occurred with little or no oxygen injected. As expected, regeneration characteristics improved with higher filter loadings and higher power input.

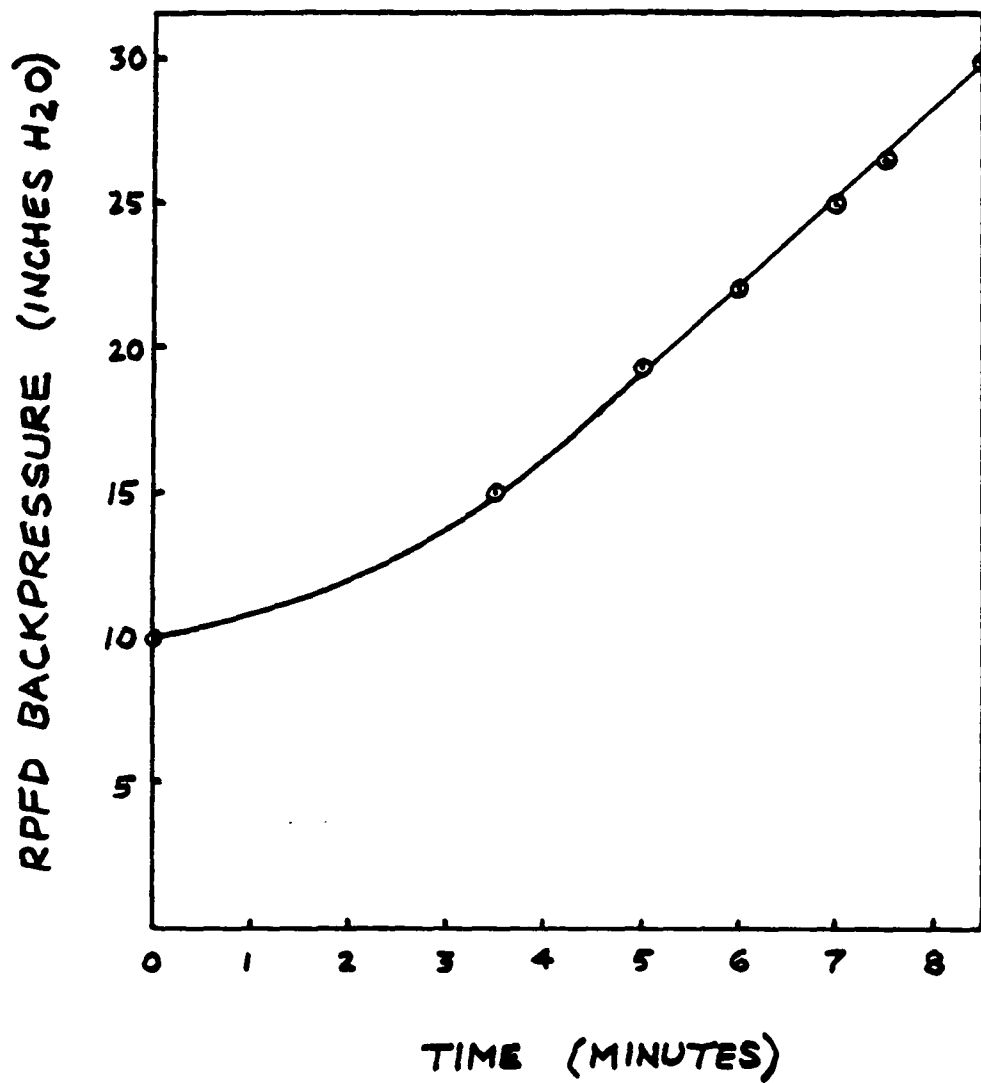
The first set of filters were bench tested with 1360 watts (453 watts per filter) applied @ 85 amps with constant room temperature ($74^{\circ}F$) air at a flowrate of 4 cfm through the device. Outlet temperature stabilized in roughly 5 minutes at $480^{\circ}F \pm 4^{\circ}F$, which is close to the soot ignition temperature.

The RPFDF was then loaded with soot by a warmed-up Mercedes vehicle cruising at 40 MPH from an original backpressure of 10 inches of H_2O measured at 60 MPH to three times the initial backpressure (30 in. H_2O). The filter backpressure increased 2.35 in. H_2O per minute and had increased threefold in 8-1/2 minutes or less than six miles (Figure 3). This is an extremely fast backpressure rise compared to most diesel particulate filters currently being developed. Apparently, though diesel particles are very small in diameter, the pore size of the filter material is also quite small such that particulate tends to load on itself on the outer surface of the filter rather than throughout the filter volume. As a result, though the filter has a void volume of 90 percent, it loads quickly as small pores get clogged with agglomerating soot.

These filters were then regenerated in the bench fixture at the same power setting and flowrate until outlet temperature again stabilized. From the drop in oxygen content in the RPFDF we observed that most of the burn occurred several minutes before outlet temperatures stabilized. The RPFDF backpressure was then checked @ 60 MPH and had returned to the initial 10 in. H_2O .

Regenerations were continued with higher and higher loadings and power settings. It was found that with 2.5 kW applied (833 watts/filter) complete regeneration could be achieved in less than 3 minutes. Several test runs were performed at this "maximum" power input setting and quick thorough regenerations were obtained. However, it soon became obvious that these were not the most ideal conditions for regenerating the Coloroll RPFDF, especially when engine exhaust was flowed through the system instead of shop air.

FIGURE 3. STEADY-STATE (40 MPH) LOADING
OF INITIAL RPFD FILTERS



Regeneration under these full power conditions was achieved with some degree of success. However, as was determined experimentally, operation at these high power settings leads to rapid filter deterioration in the form of ceramic filter/stainless steel interface pitting, filter cracking, and overheating due to the high thermal loading on the filter. Often, the current supplied would short circuit across the filter or overload and burn out the power supply wiring.

This situation was apparently exacerbated by exposure of the very hot filters to diesel exhaust during regeneration. The extent of filter deterioration due to exhaust exposure (oxidation) versus that due to thermal shock and short circuiting is unknown. However, filter durability was much better when shop air was used as an oxygen source rather than engine exhaust. Also, only a minimum amount of air flow (1-2 cfm) was found to be desirable since too much flow caused soot to blow off the filter into the can rather than enhance the burn rate and reduce filter temperature at the same time. High temperature flow (near 900°F) did not cool the filter as much. However, the soot flaking problem still occurred even when one filter outlet was fitted with a plate to restrict flow when only this filter was powered during regeneration.

Flowrate Optimization

As more filters became damaged at elevated power settings, airflow optimization was pursued in an attempt to enhance filter durability. Even though it was surmised that the power input was somewhat high for an onboard commercial RPFDF in terms of power and fuel economy penalties, quick complete uniform regeneration was seen as a decided improvement over other systems and a capability of the RPFDF not to be compromised. Therefore, other parameters were initially investigated to improve RPFDF durability.

Both shop air and engine exhaust flow were alternately pumped through the RPFDF during regenerations under various loadings and time durations. Filters deteriorated much more rapidly at all flowrates when engine exhaust was used rather than shop air. It was hypothesized that the elevated temperatures of high diesel exhaust flowrates had a more severe oxidizing effect than room temperature shop air, particularly on the ends of the filters where pitting occurred, or where accumulating soot decreased the actual surface where the ceramic and metal come in contact and current is exchanged. Though soot particles are somewhat conductive, they are probably not as conductive as the filter material as judged by the higher surface resistances of sooted filters. High exhaust flowrates also tended to increase backpressure faster than soot could be burned.

Shop air was then used exclusively and a trap bypass system was configured. It was observed that the RPFD worked best when no airflow was added during the first minute or so as the filters were heating up. Then during the next two minutes (when most of the burn occurs) a minimal airflow (1-2 cfm) appeared to provide the oxygen needed to sustain the burn without having a cooling effect on the filters. Finally, as more soot was burned and backpressure decreased (after about 3 minutes) less airflow was needed to complete the regeneration and lower flowrates (0.5-1.0 cfm) were found to be optimum.

Continuous "Clean Trap" Regeneration

Even with soot loading and airflow optimized, problems with filter failures continued as long as maximum power was applied during regeneration. The thermal stress of the high current across the interface of solid metal to porous ceramic was still a significant problem and investigations of various methods of bonding the ceramic to the metal electrical leads were then initiated.

Concurrent with these efforts to improve the ceramic to metal contact, ways were investigated to lower the power demand for regeneration while still maintaining the quick and thorough regeneration characteristics displayed at high power. A variable porosity filter, with maximum filter density at the ends (electrical interfaces) and maximum porosity in the middle of the filter for better soot loading capacity, was suggested as a solution to the ceramic/metal interface problem. The ceramic material suppliers considered this alternate filter design when efforts to improve metal flame-spraying techniques showed little benefit. However, in order to ensure the uniform electrical properties of the filters were maintained when powered, they had spent considerable development effort and company resources to produce uniform density filters. Production of uniform density ceramic filters is a significant contribution to this technology in the RPFD application.

Therefore, a variable cross-section filter was proposed as an alternate solution to the problem. The idea was to have greater cross-sectional area at the ends of the filters than in the middle to increase interface contact area and increase current density in the middle of the filters where the most soot ignition is desired to take place. This type of filter configuration was being developed and tested in the laboratory when a transition in company management caused some discontinuity in the test program.

In the meantime, it was decided to pursue a "continuous" regeneration test sequence in which just enough power was continuously input to the RPFD to maintain a constant backpressure, with variable flow from the changing exhaust flowrates of transient speed/load engine operation. Graphs of

exhaust flow versus power to the RPF D were expected to show that the exhaust flow would actually have a cooling effect on the filters and that higher power was needed at higher exhaust flowrates. Figure 4 shows this expected effect which was later observed in the laboratory, but with little data and at a cost of more ceramic filters. High speed simultaneous loading and burning of the soot destroyed the ceramic filters faster and more severely than before even though lower current was being applied. This is attributed to the combined effects of higher exhaust flow rates and oxidation at elevated exhaust temperatures. A few data points were plotted to show the general trend displayed in Figure 4, but it was decided to determine filter surface temperature vs. power to see if the heat from the exhaust gases was of any benefit at all during regeneration.

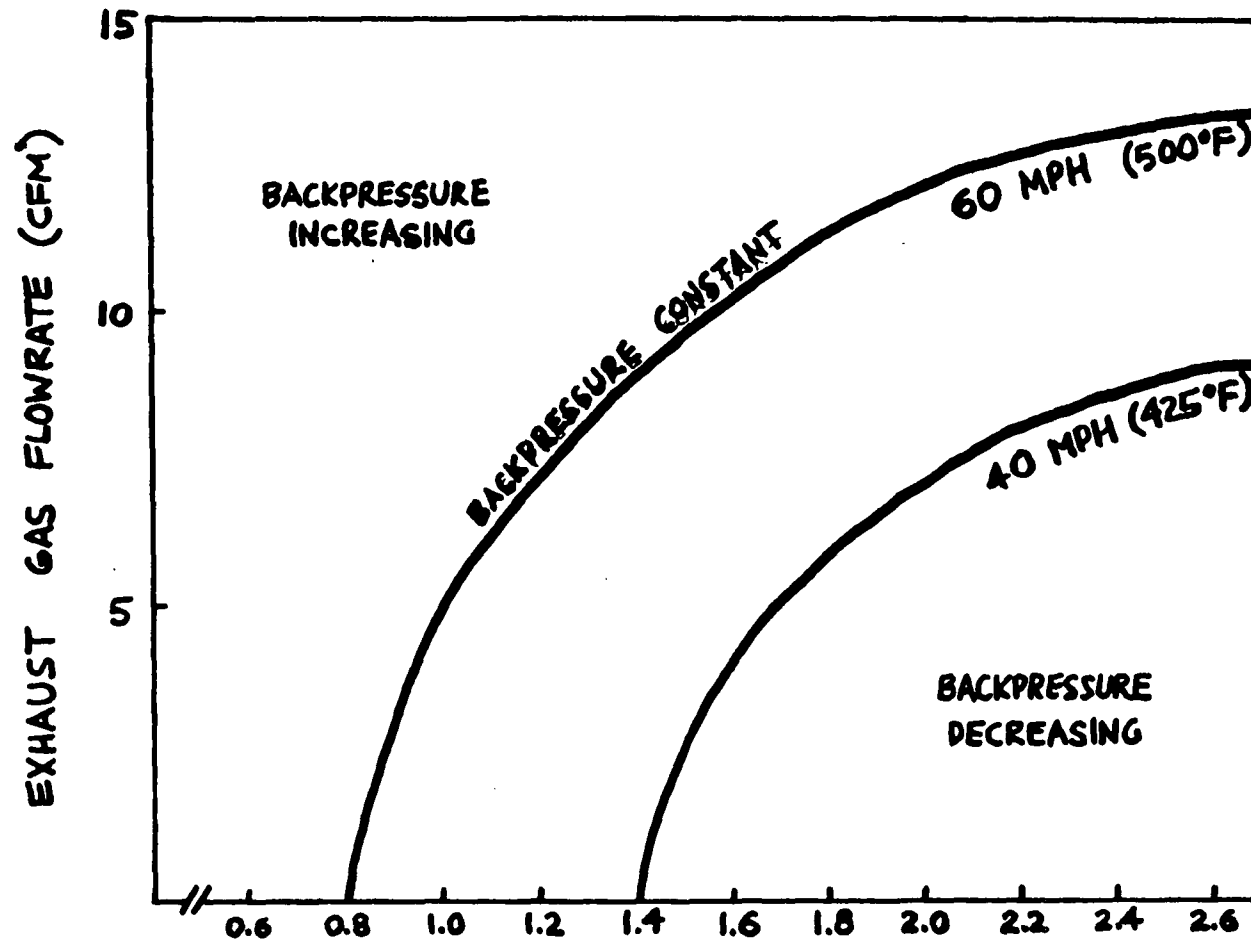
It appeared the bypass system was the best configuration for the RPF D since, if filter surface temperature was as high as believed, the exhaust gases would only be cooling (and oxidizing) the filters even at high speeds (maximum exhaust temperatures) and the RPF D close-coupled to the exhaust manifold.

It was believed that at maximum power, filter temperature was over 1000°F (538°C) perhaps even 1200°F (650°C). Exhaust gas temperature never exceeded 900°F (482°C) at the exhaust manifold outlet even at 60 MPH. Filter surface temperature could not be measured accurately with standard thermocouples and it was desired not to create hot spots on the filter surface attempting to make such measurements. We did not have access to our own optical pyrometer that operated in the same temperature range of the ceramic filters during regeneration even though a quartz window was installed in the side of the RPF D to observe the filters as they burned soot. The ceramic material supplier did have an optical pyrometer, however, and took some measurements of some clean (unsooted) filters at 800 watts and varying (room temperature) air flowrates. The results are shown in Figure 5.

As displayed in Figure 5, with no flow through the filters, the filter surface temperature stabilized in about 1 minute at 600°C, well above the soot ignition temperature. This supported the perception that the filters had the ability to self-ignite, even in the absence of excess oxygen. When nitrogen was flowed through the RPF D prior to a regeneration to purge all oxygen from the RPF D, the filters still ignited when current was applied.

As flow rate was increased, little effect on filter surface temperature was noticed up to 1.0 cfm. Above 1.0 cfm filter surface temperature dropped almost linearly at a rate of approximately 20°C (36°F) per 1.0 cfm in the range of 1-10 cfm. Regeneration with shop air at room temperature did not have a greater cooling effect on the filters than the relatively hot exhaust gases as long as flowrates were kept low, (i.e., below 2 cfm.)

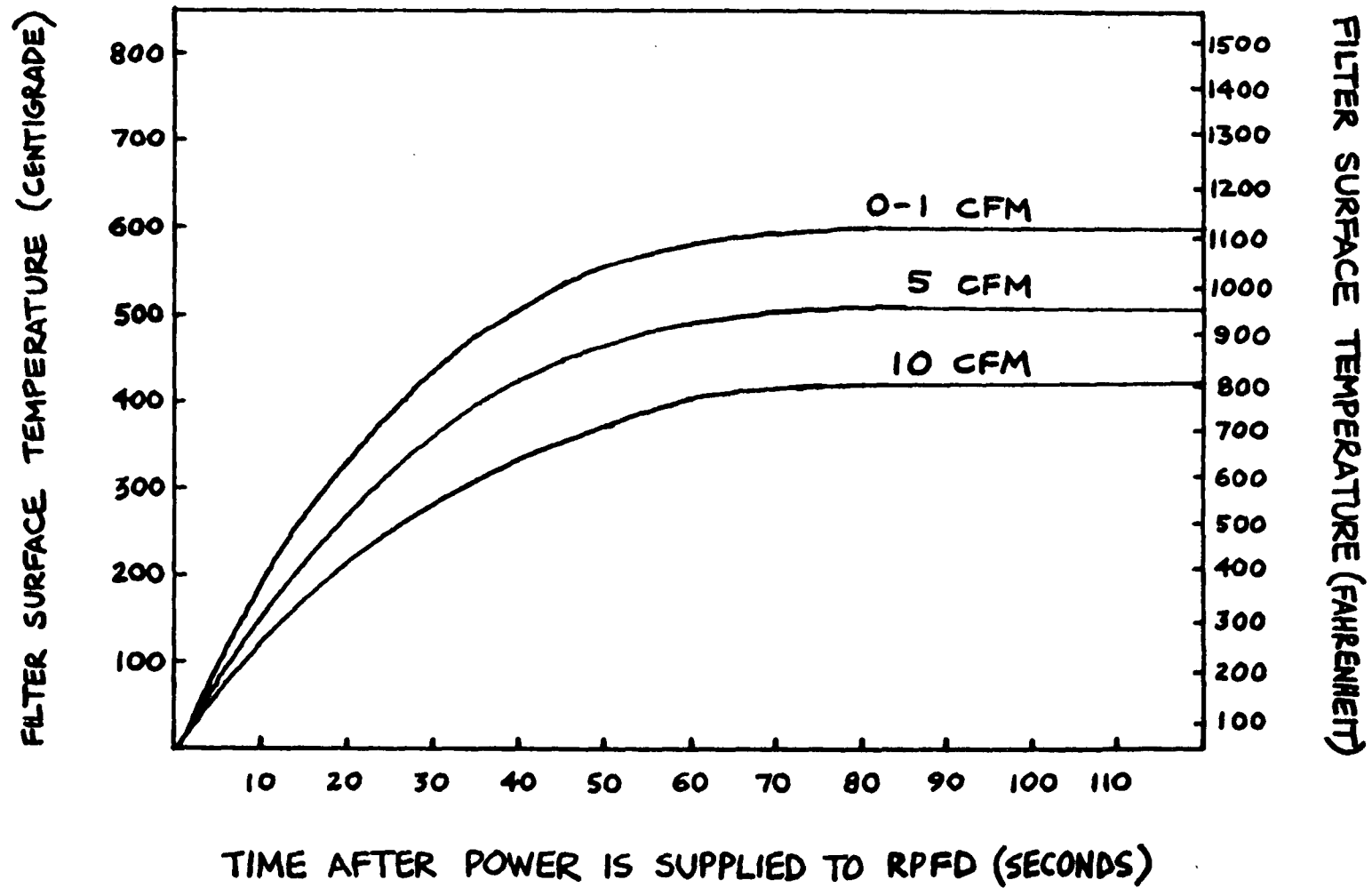
FIGURE 4. STEADY-STATE CONTINUOUS "CLEAN TRAP"* REGENERATION



CONTINUOUS POWER SUPPLIED TO RPF TO MAINTAIN CONSTANT
BACKPRESSURE AT A CONSTANT VEHICLE SPEED (kW)

* CLEAN TRAP = UNLOADED FILTER BACKPRESSURE.

FIGURE 5. EFFECT OF AIR FLOWRATE ON FILTER SURFACE
TEMPERATURE AT 800 WATTS PER FILTER



It was surmised that another way to reduce the power requirement to the RPF D for regeneration was to only burn one filter at a time. A "revolver configuration" was envisioned in which a sealed revolving plate rotated at the inlet to the RPF D such that two filters were exposed to diesel soot, while the third was burned. When the burning filter was completely regenerated, the plate would revolve 120° and block or restrict total flow to the next filter to be burned. We did not modify the RPF D to test this configuration nor did we have an adequate system for sealing the filter ends to the revolving plate. However, with the idea of optimizing the RPF D geometry for a feasible diesel automobile or truck production application, and keeping in mind the need to regenerate these filters frequently, the revolver idea was submitted as a means of decreasing power demands on the vehicle by a factor of three at any time during normal urban or highway vehicle operation.

Now that airflow requirements to the RPF D appeared to be more rigorously defined, a test sequence to determine how regeneration efficiency varied with the power applied to the RPF D was performed to further optimize the system for practical vehicle operation.

Regeneration Efficiency Evaluation

In order to compare the results of subsequent regenerations a more standardized procedure was adopted. It was decided that test regenerations would be 5 minutes in duration with the optimized airflow schedule already determined, such that power could be varied to determine the relationship between power, frequency of regeneration, and regeneration efficiency in terms of change in backpressure.

For the purposes of this experiment, regeneration efficiency was defined as:

$$\text{Regeneration efficiency}^* = \frac{100 (\text{BPL} - \text{BPF})}{\text{BPL} - \text{BPI}} (\%)$$

Where:

BPL = Backpressure of filters loaded (in. H₂O)

BPF = Final (post-regeneration) backpressure (in H₂O)

BPI = Initial (prior to loading) backpressure (in. H₂O)

The relationship of power supplied to the RPF D and regeneration efficiency was plotted for four different combinations of filter loadings and airflow rates. The four-phase test sequence began by loading the RPF D to a "moderate" loading of 160 in. H₂O (approximately equivalent to one cold start urban FTP drive cycle) on the Mercedes 300D test vehicle. The RPF D was then regenerated onboard the

* All backpressures measured at 60 MPH steady-state vehicle operation.

vehicle with exhaust gas bypassed and the optimized shop air flow schedule used (i.e., no flow for first minute, 1.0 cfm for next 2 minutes, and 0.5 cfm for the final 2 minutes) at the first power setting. Continuous measurement of cfm, O₂, CO, CO₂, RPFDF inlet and outlet temperatures were recorded and regeneration (glowing filters in RPFDF) was visually observed through the glass port on the side of the RPFDF. Backpressures were measured and recorded before and after RPFDF loading on the urban driving cycle (FTP), and after regeneration. The change in backpressure for each test and each new power setting was used to determine the regeneration efficiency of each phase of the test program. At least ten power settings were tested for each phase of the test program. This procedure was repeated for Phases II, III, and IV at the following BPLs: 160 in. H₂O, "1/2 airflow schedule;" 200 in. H₂O; and 110 in. H₂O. The results are shown in Figure 6.

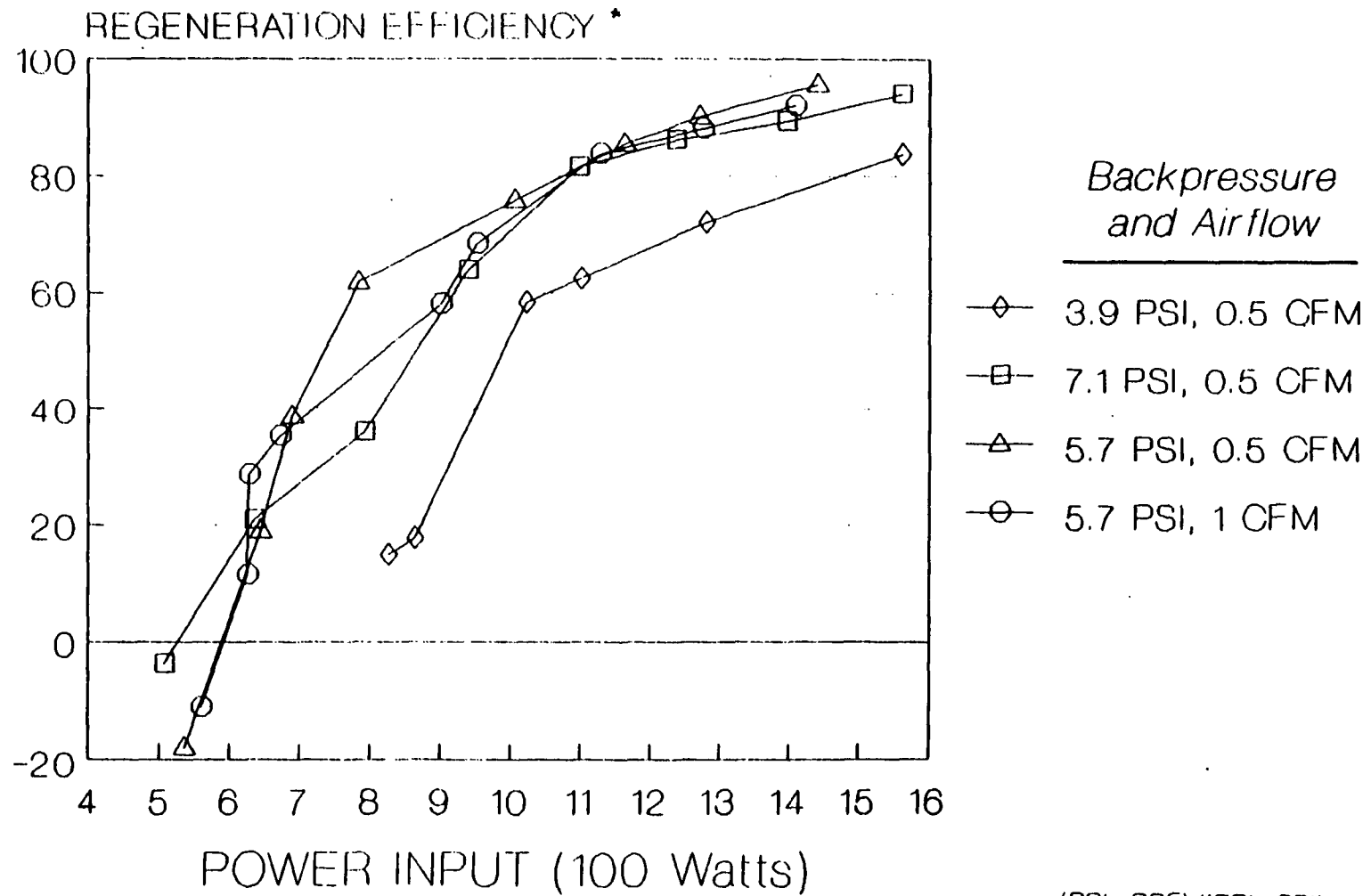
Figure 6 shows that greater than 90 percent regeneration efficiency can be obtained with less than 1275 watts (425 watts/filter) or almost one-half the energy supplied to the RPFDF under full power conditions. This figure also shows that under 600 watts (200 watts/filter) almost none of the loaded soot will burn off. Over 40 regenerations were performed on the same three SiC ceramic filter elements during this test program with no deterioration of filter elements. This is probably due to the lower thermal stress of power settings 40 to 80 percent lower than those used to obtain maximum regeneration efficiency (2500 watts). These test results also show that the filters tend to burn better when more heavily loaded and little difference when the already low airflow rate schedule is cut in half. This minimum airflow rate schedule seems to mainly serve as a safety precaution to protect the filters from overheating or cooling too fast after regeneration.

Exhaust Emissions and RPFDF Filter Efficiency Testing

In addition to RPFDF filter durability problems experienced throughout this test program, several equipment problems, in particular heated flame ionization detector (HFID) problems were encountered. In fact, heated hydrocarbon and particulate analyzer malfunctions paralyzed the test program for eight months between initial baseline exhaust emissions and RPFDF filter efficiency determinations during the winter of 1986 and subsequent continued exhaust emissions characterization from November 1986 through May 1987. Accurate quick response exhaust flowmeter measurement was also a continuing problem.

During the spring and summer of 1986, however, the air flowrate optimization, continuous regeneration, and power vs. regeneration efficiency test sequences were performed to fill in the downtime of the exhaust analyzers. As regenerations were optimized, certain trends in RPFDF concentrations became quantified as well.

Figure 6
Regeneration Efficiency vs. Power Input
Five-Minute Regenerations



* (BPL-BPF)/(BPL-BPI)

As is shown in Figure 7, when 1500 watts are applied to the RPFDF at a loaded backpressure of 200 in. H₂O (7.2 psi) certain trends in the concentrations of products and reactants become apparent. Oxygen concentration starts out close to its normal air concentration, 22-23 percent, and quickly drops as it is consumed in the reaction after power is applied to the RPFDF. If regeneration conditions don't vary, O₂ usually bottoms out near 5 percent 2 to 3 minutes after power is applied, and returns to 15 percent after 5 minutes as less soot remains to be burned. CO rises sharply as the burn begins and hydrocarbons have not been completely combusted. As soot ignition occurs, CO drops off momentarily as the reaction kinetics favor CO₂ formation. As regeneration rates reach a maximum (shortly after 2 minutes), peak concentrations of both CO and CO₂ occur. As the burn tapers off, CO goes to zero and CO₂ tapers off to background levels. RPFDF outlet temperature stabilizes in the range of 450 to 500°F (205-260°C) at the end of these regenerations, and final backpressure is generally reduced to less than 30 in. H₂O (1 psi) with regeneration efficiency greater than 90 percent.

In spite of exhaust emission analyzer problems, a number of hot and cold start Federal Test Procedures (FTPs) were performed on the Mercedes test vehicle with and without the Coloroll RPFDF located in the exhaust system. This testing was performed to determine the unit's efficiency at removing the vehicle's engine-out particulate emissions under simulated cyclic urban conditions and compare RPFDF-out emissions to the promulgated U.S. diesel particulate emission standard. The results of this testing are shown in Table 3.

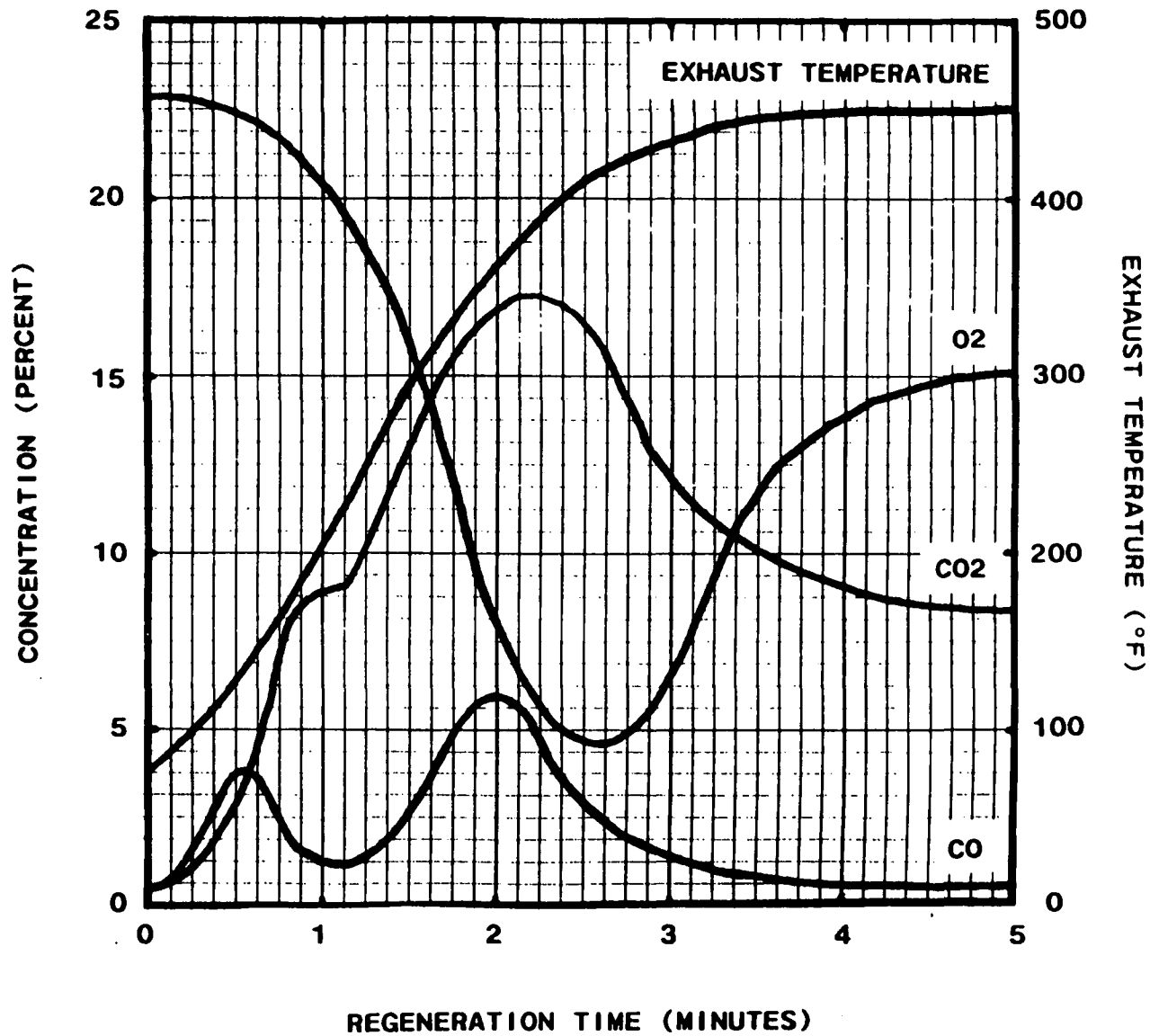
The Mercedes test vehicle was found to have very repeatable particulate exhaust emissions of about 0.45 g/mile over the FTP similar to emission levels of previous test programs on the vehicle. The RPFDF-out particulate emissions were below the 0.20 g/mile standard on all 15 tests run and the particulate emissions reduction ranged from 60 to 80 percent.

As mentioned, most equipment problems centered around the heated-FID with chart recorder wiring, pump, regulator and burner components needing frequent maintenance and often temporarily brought within specification but not completely repaired. Cold spots in the heated HC sample line voided the first test run on the RPFDF. Other problems were encountered with filter weighing equipment, and when the dry gas meters were changed and affected flow in the particulate sampling system. By far the most variable emissions, however, are the RPFDF-out hydrocarbon emissions, which though of low magnitude, vary from .102 to .304 g/mile. HC emissions reported in Table 3 are cold HC-FID numbers.

REGENERATION CHARACTERISTICS

BACKPRESSURE LOADED = 7.2 PSI

POWER = 500 WATTS/FILTER



FLOW: | 0 CFM | | 1 CFM | | 0.5 CFM |

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FIGURE 7.

Table 3

Hot LA-4 Coloroll RPFED Emissions Results

<u>Date</u>	<u>Test Number</u>	<u>Trap Config.</u>	<u>HC-FID (g/mi)</u>	<u>CO (g/mi)</u>	<u>CO₂ (g/mi)</u>	<u>NOx (g/mi)</u>	<u>MPG</u>	<u>Part. (g/mi)</u>	<u>Comments</u>
01/16/86	860936	Dummy	.282	0.97	393	1.86	25.7	.461	
01/16/86	860937	w/RPFD	.441	0.97	395	1.79	25.6	.402	Cold spots in HC probe (void test)
02/04/86	861689	Dummy	.299	1.02	406	1.82	25.0	.425	Efficiency
02/04/86	861690	w/RPFD	.297	1.04	420	1.89	24.1	.137	67.8 percent
11/25/86	870817	Dummy	.158	0.94	395	1.81	25.6	.428	Efficiency
11/25/86	870818	w/RPFD	.160	1.00	433	1.91	23.4	.170	60.3 percent
12/09/86	871049	Dummy	.141	0.95	404	1.80	25.0	.441	Efficiency
12/09/86	871050	w/RPFD	.145	1.02	458	1.98	22.1	.158	64.2 percent
12/18/86	871225	w/RPFD	.174	1.07	512	2.15	19.8	.139	Cold start test
01/13/87	871198	w/RPFD	.136	1.06	486	2.06	20.8	.129	Part. void
02/06/87	871662	w/RPFD	.109	1.02	463	2.00	21.9	.104	Humidity high
02/12/87	871927	w/RPFD	.102	0.92	433	1.87	23.4	.086	Efficiency 80.7 percent
03/05/87	872230	Dummy	--	--	--	--	--	.481	Efficiency
03/05/87	872231	w/RPFD	--	--	--	--	--	.114	76.3 Percent
03/12/87	872349	w/RPFD	.143	1.18	516	2.12	19.6	.142	Cold start test
03/19/87	872350	Dummy	.338	1.06	442	1.88	22.9	.487	Cold start test
03/20/87	872468	w/RPFD	.304	1.06	489	2.13	20.6	.080	Cold start test
04/09/87	872731	w/RPFD	.259	0.99	451	1.92	22.4	.080	
04/09/87	872732	w/RPFD	.233	1.04	506	2.15	20.0	.121	
04/17/87	872827	w/RPFD	.111	1.07	513	2.22	19.8	.077	Initial load = 7.0 psi
04/23/87	872888	w/RPFD	.129	1.08	460	1.96	22.0	.094	Initial load = 2.5 psi
05/01/87	873003	w/RPFD	.122	0.96	442	1.90	22.9	.095	HC-FID Void
05/07/87	873004	Dummy	.166	1.17	450	1.89	22.5	.432	2-Bag Test

NOTE: Mercedes 300D engine out particulate (avg. of 17 tests including above) = .145 g/mi standard deviation = .024.

CO and NOx emissions were stable at about 1.0 and 1.8 g/mile, respectively, and changed very little whether the RPFD or a dummy container (baseline) configuration was tested. RPFD-out CO₂ emissions increased slightly over the baseline levels on the vehicle. This increase was in proportion to the decrease in vehicle fuel economy.

Vehicle fuel economy decreased by nearly 10 percent on the FTP when equipped with the RPFD. The hot start FTP fuel economy penalty was 8.1 percent and the cold start FTP fuel economy penalty was 12.7 percent.

The particulate emissions efficiency (percent of baseline engine-out vehicle particulate emissions reduced) was 70.2 percent on hot start tests and 75.4 percent on cold start FTPs.

The vehicle was loaded to backpressures of roughly 200 in. H₂O (7.2 psi) on the test runs described above. A pair of cyclic tests were run on the vehicle equipped with the RPFD with much higher soot loadings to observe the effects on vehicle fuel economy and driveability. At 493 in. H₂O (17.6 psi) the vehicle driveability was characterized by lugging as if pulling a trailer, and vehicle fuel economy fell another 10 to 12 percent below the MPG for normal particulate loading.

All test data from March 5, 1987 to the end of the test program were collected on a second generation RPFD container. This container is similar in operation to the original container with three filter elements electrically powered in parallel, soot loaded on the outside of the filter, and exhaust flow outlet through the open end of the inside of the filters. This alternate RPFD geometry is shown in Figures 8 and 9. This geometry differs from the original can in that the three filters are arranged in a row in a single plane rather than in a cylindrical pattern, and a baffle plate was installed in the RPFD inlet to scatter the particulate for more uniform loading. The outer container itself is much thinner and lighter weight steel and dissipates the heat energy more quickly than the original container. In terms of pressure drop across the filters (10-20 in. H₂O) and vehicle emissions reductions, this RPFD configuration behaved similarly to the original configuration. The new container showed slightly lower particulate emissions, but also lower fuel economy, and slightly higher NOx, CO, CO₂, and HC emissions.

Conclusions

1. Periodic regeneration is preferred over continuous regeneration for filter durability and external power needs, particularly if the RPFDF is exposed to exhaust flow or extended high speed vehicle operation.

2. Minimum power for regeneration = 600W (200W per filter). This is the amount of power needed to initiate soot burning and decrease RPFDF backpressure. At these power settings, filter temperatures are probably 450-475°C (840-890°F) before soot ignition will occur.

3. Hot cyclic filter efficiency = 70.2 percent. Hot cyclic fuel economy penalty = 8.1 percent (23.2 MPG vs. 25.3 MPG).

4. Cold cyclic filter efficiency = 75.4 percent. Cold cyclic fuel economy penalty = 12.7 percent (20.0 MPG vs. 22.9 MPG).

5. Optimum power supply for regeneration = 1500W (500W per filter). When the RPFDF is loaded normally (to 200 in. H₂O) this power supply yields regeneration efficiencies of greater than 95 percent.

6. Optimum exhaust (or shop air) flow during regeneration is 0.5 to 1.0 cfm. Higher flowrates will reduce filter surface temperature and reduce regeneration efficiency. No flow at all is desired while RPFDF filters are heating up to a stabilized temperature.

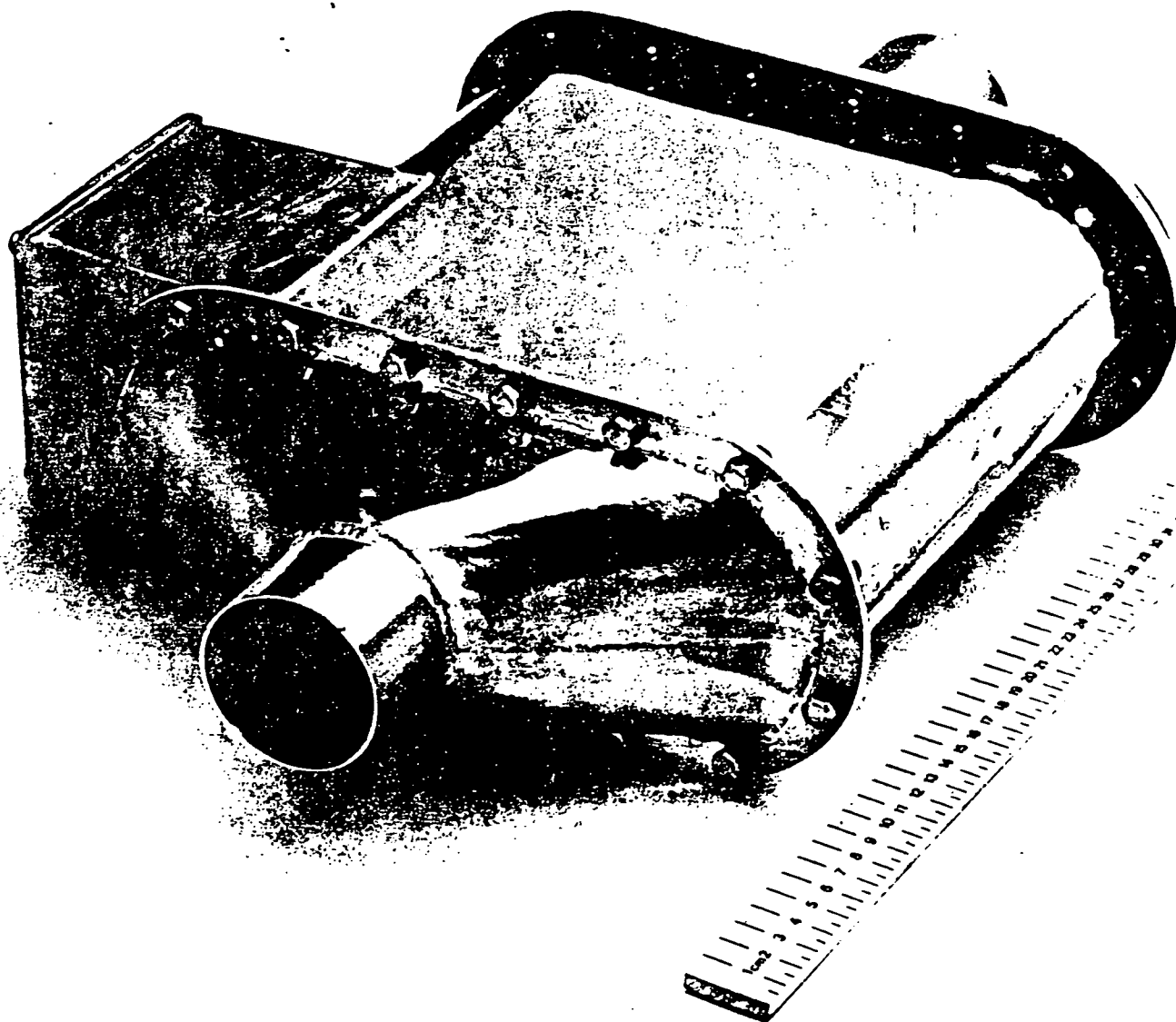
7. Minimum filter loading for "good" regeneration is 6.0 psi; it was found that the more soot loaded on the filter, the better the regeneration characteristics and efficiency. Filters were generally loaded to 7-8 psi (slightly over 200 in. H₂O), where regeneration efficiency and filter durability were both near optimum.

8. Maximum filter loading before significant deterioration of driveability is 400 in. H₂O (14.3 psi.) The filters were loaded to 493 in. H₂O (17.6 psi) and tested yielding a fuel economy penalty. When loaded to 328 in. H₂O (11.7 psi), no noticeable deterioration in driveability was observed and an 11 percent loss in hot-cyclic fuel economy resulted.

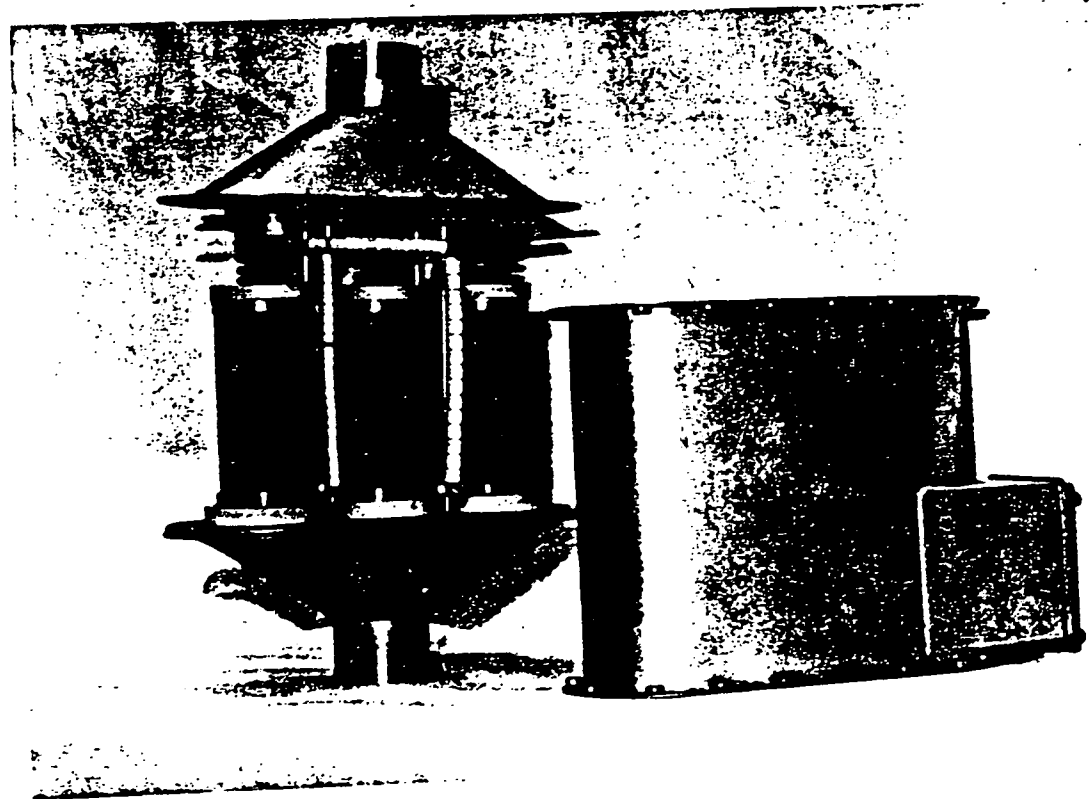
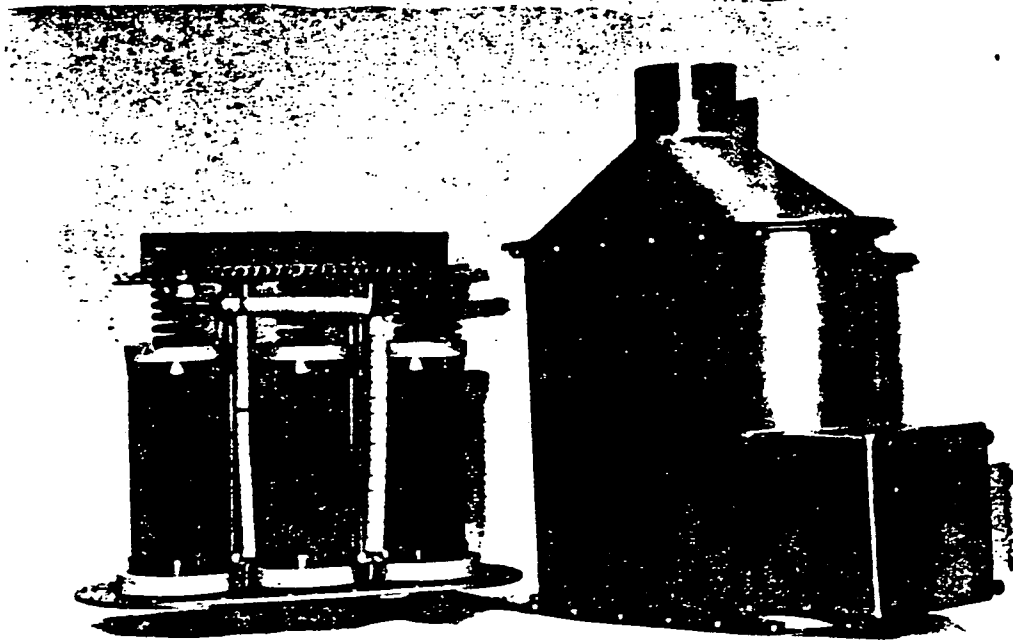
9. Operation costs of the current Coloroll RPFDF are high due to the frequency of regeneration required with the present configuration. At an average vehicle speed of 30 mph, 0.008-0.013 kW-hr/mile would be required to power the RPFDF for optimum regeneration, and the 8-12 percent loss in fuel economy would contribute to elevated vehicle operational costs.

-25-

FIGURE 8.



- 26 -
FIGURE 9.



Recommendations

1. Filter pore size should be increased slightly to admit loading of exhaust particulate throughout the entire volume of the ceramic fiber filters instead of loading entirely on the outside of the filters.
2. Filter surface area should also be increased (star shaped and/or bigger filter) with fiber orientation in line with the electrical power terminals. This would greatly reduce frequency of regeneration while maintaining uniform material electrical properties.
3. Electrical contacts between the stainless steel leads and the flame-sprayed ceramic filter surface, need to be improved for increased terminal contact surface area, and isolated from exhaust flow when current is exchanged. Oxidation of these terminals is a major durability problem to be resolved in the development of the Coloroll RPF. Tests performed near the end of this evaluation program showed improvement in contact surface area by installing coarse stainless steel wool washer-shaped 0.1 inch thick mats between the porous ceramic and solid stainless steel terminals.
4. Variable cross-section filters may also help both contact and filter pressure drop problems since, for electrical uniformity, variable porosity and current density are not desired, and particulate loading at the current pore size is mostly a surface phenomenon.
5. Uniformity of electrically conductive properties of the material need to be improved. This could be accomplished by development of a method for more uniform application of filter dopants, and perhaps noble metals to reduce soot ignition temperature and/or benefit from heat transfer from the exhaust gases.
6. Improved trap geometry is necessary for vehicle (commercial) application. Canning material needs to be optimized and structural shock analysis needs to be performed to demonstrate vibrational and mechanical integrity in a vehicle or truck application.
7. The combination of a foam (or fiber) and a wallflow filter such as the Mazda direct catalyst supply system might improve efficiency while maintaining optimum ignitability (Figure 10). A concentric ring cylindrical tube design incorporating both conductive and nonconductive filter technologies has also been considered for design and testing.
8. Application of a bypass system (possibly the revolver-type configuration) with minimum flow appears to be optimum for the current RPF geometry (Figure 11). This system configuration reduces instantaneous power requirements to the RPF while protecting the filters from oxidation and at the same time increasing filter durability.

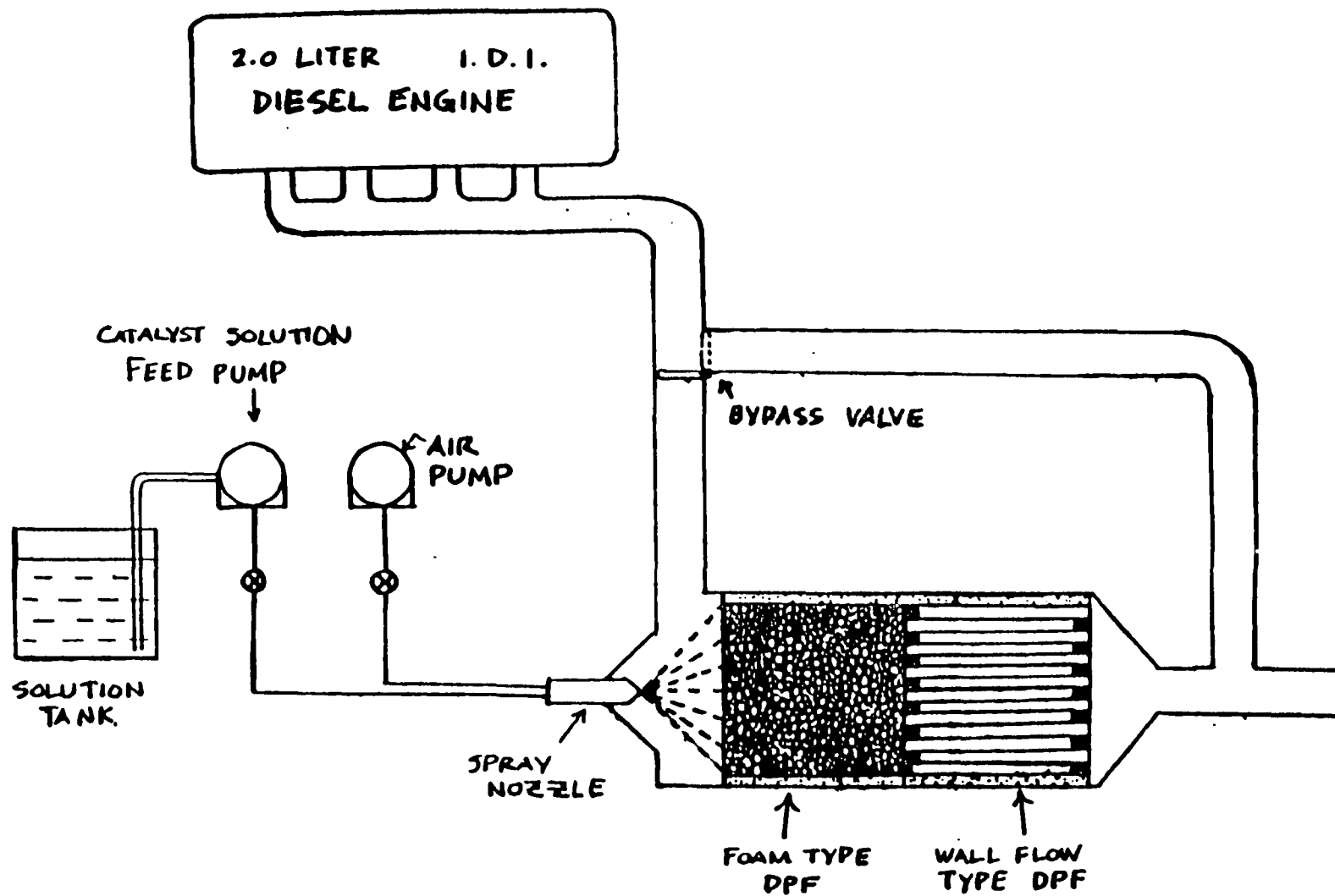


FIG. 14. SCHEMATIC OF DIRECT CATALYST SUPPLY REGENERATION SYSTEM TESTED ON AN ENGINE DYNAMOMETER

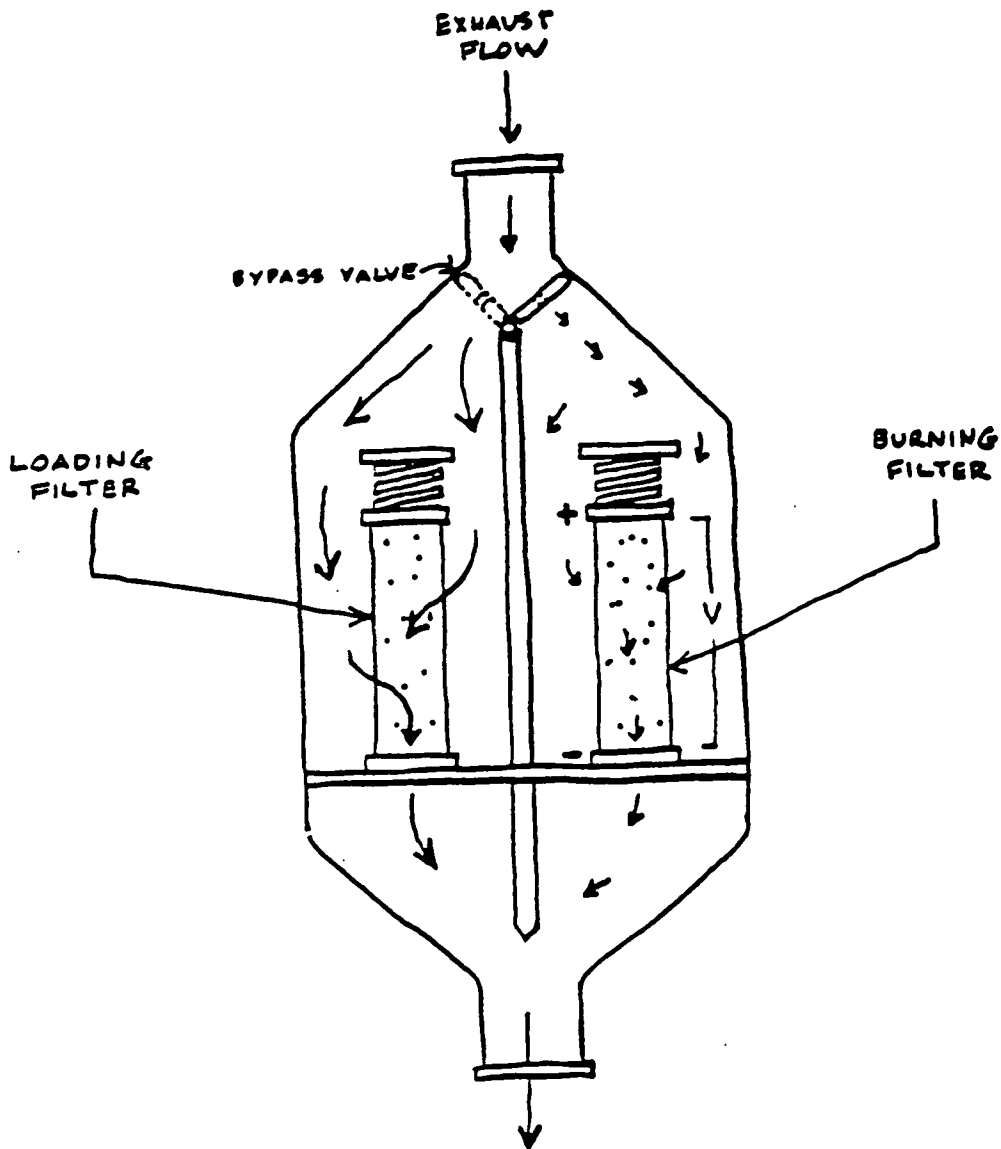


FIG.11 : OPTIMIZED GEOMETRY FOR METALLIZED RESISTIVELY HEATED Si-C DIESEL TRAP REGENERATION SYSTEM. DIAGRAM SHOWS ONE FILTER BEING LOADED WHILE THE OTHER IS BURNED WITH MINIMUM FLOW APPLIED DURING REGENERATION

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APPENDICES

Appendix A	Mileage Records
Appendix B	Vehicle Specifications
Appendix C	Regeneration Data
Appendix D	Flowrate Schedules
Appendix E	Regeneration Efficiency Data
Appendix F	Exhaust Emission Data

APPENDIX A: MILEAGE RECORDS

MILEAGE ACCUM. LOG FOGERTY TRAP

CONFIG E 700CFM 42C

EGBP @ MPH

CYCLE	MILEAGE START	STOP	40 MPH	50 MPH	60 MPH	30 MPH	DATE	COMMENTS
EGBP	54935	54934	22.8	17.0	11.2	6.9	9-3-86	7 MILE BEFORE REGEN 1
EGBP 24	54942	54943	78.6	61.6	44.7	35.1	9-3-86	3/4 of LA-4 BEFORE R1
LA-4	54944	54945	110.09	92.0	70.2	47.4	9-3-86	1st LA-4 BEFORE R1
1/4 LA-4	54935	54949	159.2	123.0	93.8	66.3	9-3-86	BEFORE R1
EGBP	54949	54950	80.0	61.3	49.1	33.2	9-4-86	AFTER R1
3/4 LA-4	54950	54954	164.3	133.0	105.8	73.0	9-4-86	BEFORE R2 PHASE 1
EGBP	54954	54955	180.0	154.0	113.8	80.0	9-4-86	AFTER R2 PHASE 1
EGBP	54955	54956	72.6	59.1	45.0	29.3	9-4-86	AFTER R3 PHASE 1
LA-4 505	54956	54961	195.0	162.4	124.8	95.0	9-4-86	BEFORE 4
EGBP	54984	54985	36.8	27.0	18.4	12.4	9-5-86	AFTER R4
810/LA-4	54985	54992	167.0	132.6	100.09	78.0	9-9-86	BEFORE R5 PHASE 1
EGBP	54992	54993	116.6	96.1	69.4	48.9	9-9-86	AFTER R5
225/LA-4	54993	54995	185.4	150.3	104.8	77.3	9-9-86	BEFORE 6
EGBP	54995	54996	49.3	40.4	32.5	23.0	9-9-86	AFTER R6
730/LA-4	54996	55002	171.5	140.0	105.8	76.0	9-9-86	BEFORE R7
EGBP	55002	55003	129.0	102.7	82.0	56.6	9-10-86	AFTER R7
155/LA-4	55003	55005	196.5	162.8	126.0	91.0	9-10-86	BEFORE R8
EGBP	55005	55006	43.4	32.0	24.8	15.0	9-10-86	AFTER R8
730/LA-4	55006	55012	155.0	130.7	97.5	70.9	9-10-86	BEFORE R9
EGBP	55012	55013	139.8	118.0	87.2	63.4	9-10-86	AFTER R9
EGBP	55013	55014	158.4	132.2	96.0	68.0	9-10-86	BEFORE R10
EGBP	55014	55015	196.0	155.8	120.8	90.3	9-16-86	BEFORE R11 PHASE II
EGBP	55081	55082	64.8	51.1	41.1	25.3	9-16-86	AFTER R11
460/LA-4	55082	55086	153.4	116.0	94.6	45.0	9-16-86	BEFORE R12
EGBP	55124	55125	76.5	61.3	45.3	32.8	9-18-86	AFTER R12
340/LA-4	55125	55128	163.0	135.0	100.4	72.1	9-18-86	BEFORE R13

Enclg. 5

THEN 60 MPH 5.5 UNTIL 200." OF EGBP

MILEAGE ACCUM. LOG FOGERTY TRAP

M/B CONFIG E

EGBP @ MPH

1986

700 CFM 42L

CYCLE	MILEAGE START	STOP	40 MPH	50 MPH	40 MPH	30 MPH	DATE	COMMENTS
EGBP	55185	55186	41.7	34.0	24.6	15.6	9-30-86	Post 22 9-30-86
340/144-60 SS	55186	55194	200.0	165.6	128.5	95.6	9-30	PRE 23 TARGET: 200.0
EGBP	55194	55195	87.0	72.8	54.0	37.6	9-30	Post 23
2-ARRESTS 50 SS TO 200	55291	55295	203.0	168.8	128.0	97.2	10-2-86	PRE 24 PHASE III 100 SS
EGBP	55295	55296	47.8	36.0	27.1	18.4	10-2-86	Post 24
1-ARREST 50 SS	55296	55304	200.0	163.6	128.3	89.6	10-2-86	PRE 25
EGBP	55304	55305	163.0	123.2	95.2	65.1	10-2-86	Post 25
60 SS	55305	55306	200.0	158.6	109.7	76.3	10-2-86	PRE 26
EGBP	55306	55307	55.6	43.1	34.7	24.6	10-2-86	Post 26
2-ARRESTS	55307	55314	200.3	167.7	134.4	101.3	10-2-86	PRE 27 2-ARRESTS 50 SS TO 200
EGBP	55314	55316	PELLETS	162.0	128.4	84.5	10-2-86	Post 27 / PRE 28
EGBP	55316	55317	34.0	26.6	19.8	12.7	10-3-86	Post 28 COOL
2-ARRESTS 50 SS	55317	55328	200.0	152.0	120.1	82.8	10-3-86	PRE 29
EGBP	55328	55329	136.2	106.5	72.4	51.6	10-4-86	Post 29
50 MPH SS	55563	55564	300 MPH	170.1	139.3	96.2	10-17-86	PRE 30 10-17-86
EGBP	55564	55565	121.3	97.2	75.0	45.8	10-17-86	Post 30 10-17-86
60 SS	55565	55568	200.0	168.2	135.6	96.4	10-21-86	10-21-86 PRE 31
EGBP	55568	55569	37.9	31.4	24.2	17.8	10-21-86	110 TARGET POST 31
50 SS	55569	55574	110.0	87.2	72.9	54.0	10-21-86	PRE 32
EGBP	55574	55575	59.0	46.3	34.9	26.0	10-21-86	Post 32 Phase 4
50 SS	55575	55578	110.0	94.0	72.8	51.0	10-21-86	PRE 33
EGBP	55578	55580	47.2	33.4	25.2	18.2	10-21-86	Post 33
50 SS	55581	55586	110.0	91.6	75.3	55.4	10-28-86	PRE 34 110 TARGET
EGBP	55586	55587	97.2	77.8	59.3	39.8	10-28-86	Post 34
50 SS	55587	55590	160.0	130.7	108.2	78.1	10-28-86	TARGET 160 PRE 35
EGBP	55590	55591	119.2				10-28-86	Post 35
50 SS	55591	55593	164.5	129.8	103.4	73.0	10-28-86	PRE 36 160
EGBP	55593	55593	107.0	WILL HOLD @ 60 MPH 110"			10-28-86	Post 36
60 SS	55593	55594	113.0	DOES NOT OVER (OVER)			10-28-86	PRE 37
EGBP	55594	55595	38.5	30.2	21.2	14.2	10-28-86	Post 37
EGBP	55630	55631	46.7	36.2	27.2	18.1	10-30-86	ENTER FILTER ROTATION
50 SS	55631	55636	110.0	91.8	74.2	54.4	10-30-86	PRE 38
EGBP	55636	55637	55.7	42.2	32.0	22.7	10-30-86	Post 38
50 SS	55637	55641	110.4	94.3	67.8	48.8	10-30-86	PRE 39
EGBP	55641	55642	95.0	70.0	50.8	39.7	10-30-86	Post 39
50 SS	55642	55643	118.0	95.2	62.8	48.3	11-4-86	PRE 40
50 SS	55643	55647	200.0	158.8	127.9	89.0	11-4-86	PRE 40
EGBP	55647	55648	46.9	37.5	28.3	19.6	11-4-86	Post 40
50 SS	55648	55650	160.0	130.2	101.8	79.4	11-6-86	160
EGBP	55650	55651	26.0	20.3	15.2	10.1	11-6-86	160

БАРԵՆ

[illegible]

MILEAGE ACCUM. LOG FUGERTY TRAP

EGBP @ MPH

★ NEW FILTER

CYCLE	MILEAGE START	STOP	40 MPH	50 MPH	40 MPH	30 MPH	DATA	COMMENTS 0-100 PSI
LA-4	58049	58057	8.5	7.5	6.0	5.0	4387	✓ FOR CRACKED FILTERS
EGBP	58057	58058	240/30.6	2200	160"	104.5	4387	OLD METER * H2O REPEAT OF ABOVE
EGBP	58058	58069	48.8	33.4	22.0	14.6	4387	POST REGEN 58
★ DIF	FERENT	EGBP	Gauge	0-30	PSI	28"	★	1 PSI
LA-4	58137	58145	8.4	6.4	4.8	3.6	4887	2nd target
LA-4	58145	58153	20.7	16.3	12.3	9.1	4887	LA4 PRE R 59
EGBP	58153	58154	2.0	1.4	1.0	0.7	4887	POST 59
EGBP	58154	58155	1.3	0.9	0.7	0.35	4987	POST 60 DE-BURN
A-	58165	58166	6.6	5.1	3.4	2.6	4987	EM.4. LA-4
LA-4	58173	58174	17.3	14.4	11.5	8.1	4987	" "
EGBP	58174	58175	2.0	1.4	1.2	0.7	4987	REGEN 60
LA-4	58175	58183	10.1	8.0	5.8	4.7	4987	LA4
LA-4	58183	58191	25.3	20.2	15.3	12.2	4987	LA4
EGBP	58191	58192	2.3	1.7	1.2	0.7	4987	REGEN 62
50 SS	58193	58194	3.0	2.45	1.9	0.7	41787	TO 7.0 PSI POST TEST
50 SS	58194	58199	7.0	5.4	4.8	3.3	41787	POST TEST
HOT LA-4	58206	58207	17.6	13.8	10.6	7.6	41787	
EGBP	58278	58279	2.5	1.8	1.3	0.9	42387	REGEN 63 POST
EGBP	58296	58297	11.7	9.3	7.2	5.35	42387	POST TEST
EGBP	58402	58403	1.7	1.25	0.7	0.45	43087	POST R 64
LA-4	58403	58411	7.9	5.9	5.1	3.3	43087	CAN INSPECTED - OK - 1 LA4 LOAD PRE TEST DURING LA4 @ 50 ACCEL
EGBP	58422	58423	11.1	8.7	6.8	4.5	51187	POST LA4
EGBP	58423	58424	1.4	1.1	0.6	0.4	54487	POST R 65
EGBP/LA4	58467	58475	7.3	5.5	4.0	3.1	5687	PREMETER REGEN 66
EGBP	58485	58484	1.4	0.9	0.7	0.35	5787	POST R 66
LA4	58547	58553	1.1	6.9	5.3	3.9	52187	PRE R 67
EGBP	58661	58662	1.3	0.85	0.7	0.35	61087	POST 67
FTP	58753						61887	FTP
EGBP * H2O	58835	58837	230" H2O	16.0	10.9	5.9	7-1-87	Baseline straight pipe
LA 0-600	58837	58841	50.4" H2O	36.2	29.0	16.3	7187	NEW FILTERS 0 MILE R
LA 600-1370	58841	58846	116.8" H2O	86.0	61.9	50.0	7187	200" H2O TARGET-LA4
Start	58910	58912	144.6	120.9	97.9	77.5	7987	SAME TARGET
LA 4 Sec.	58912	58914						SAME
Pressure	58914	58916	200+	199+	161.8	128.5	7987	Just over at 50 mm
EGBP	58916	58917	32.8	20.0	12.8	6.6" H2O	7087	POST REGEN 1 REV.
LA4	58917	58925	98.4	64.8	46.6	33.2	71087	" H2O
NEW FILTERS			A21	B20	C19	REVERSE	FLOW	
							7/28/87	

APPENDIX B: VEHICLE SPECIFICATIONS

Table 3

TEST VEHICLE DESCRIPTION

1975 Mercedes Benz 300D

Vehicle Identification Number: 11511412019885

Engine

type	4 Stroke Cycle, IDI Diesel, In-Line 5
bore x stroke.	3.58 x 3.64 inches
displacement	3.0 Liter/183 CID
compression ratio.	21.0:1
maximum power @ rpm.	77 horsepower @ 4000 RPM
fuel metering.	.Diesel Fuel Injection

Drive Train

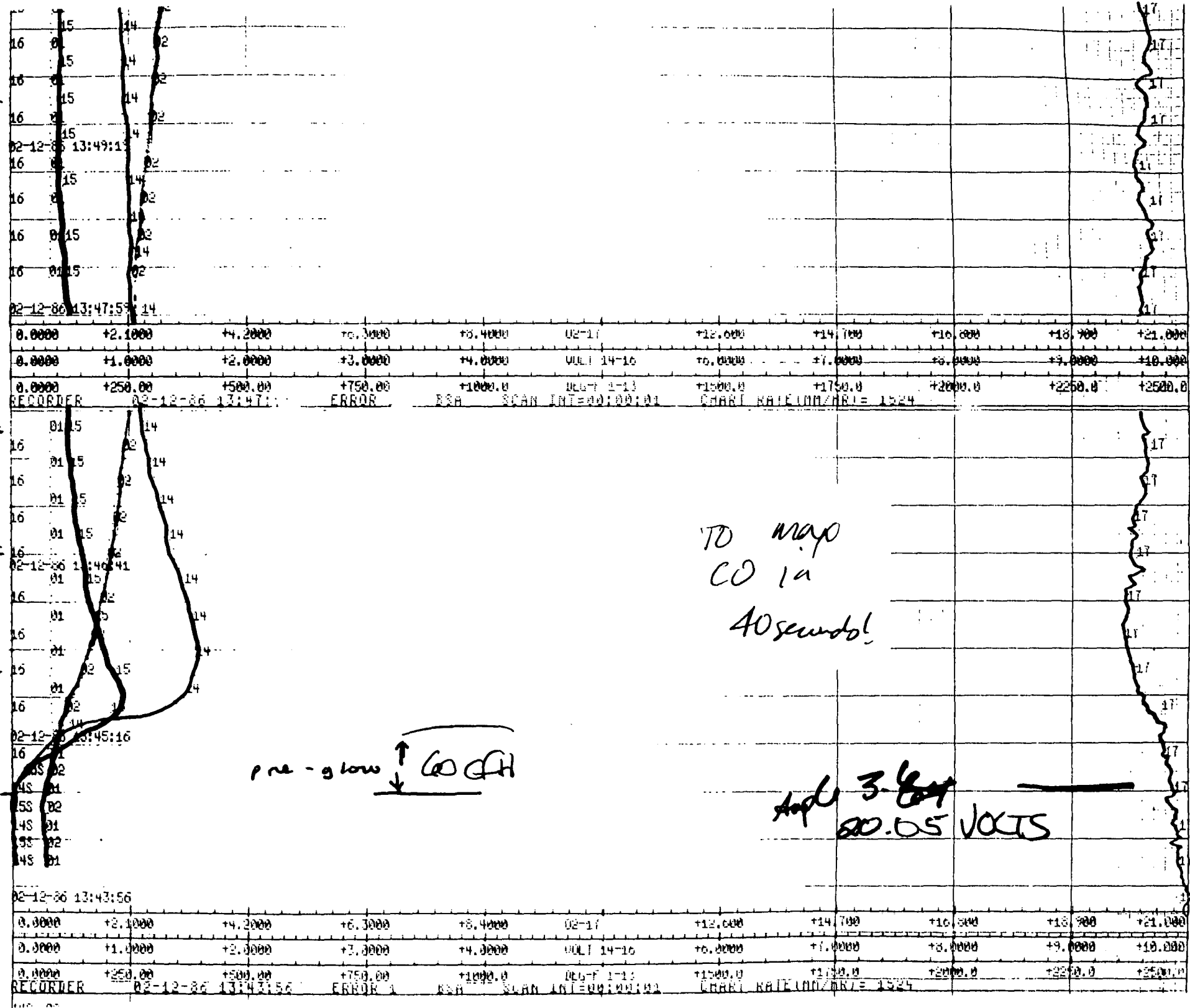
transmission type.	3-speed automatic
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Chassis

type	4 door sedan
tire size.	175 SR14
test weight.	4000 pounds
dynamometer horsepower	13.2

APPENDIX C: REGENERATION DATA

ESTERLINE ANGUS INDIANAPOLIS, IND. U.S. CHART NO



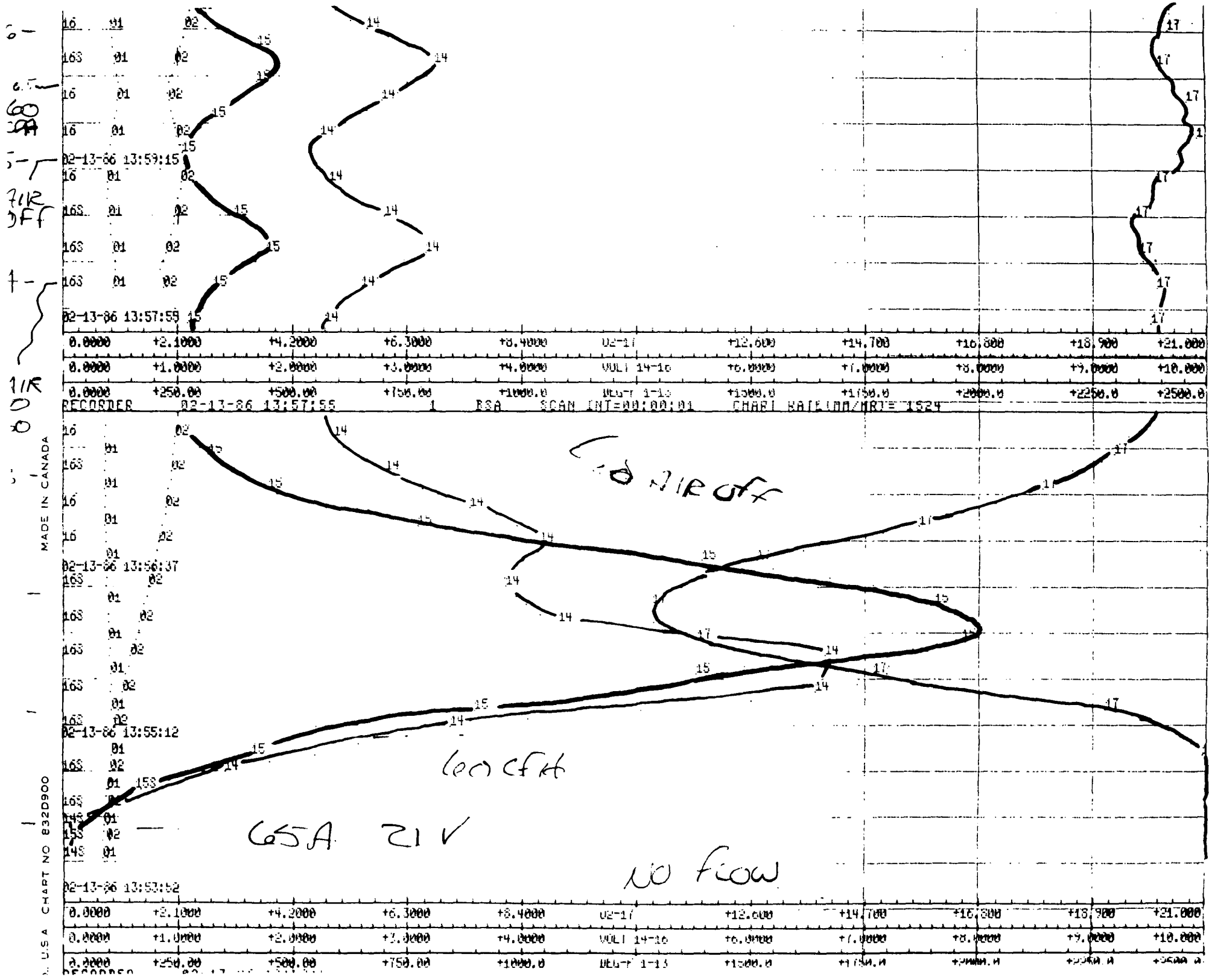
TO map
CO 1a
40 seconds!

pre-glow ↑ 60 GHz

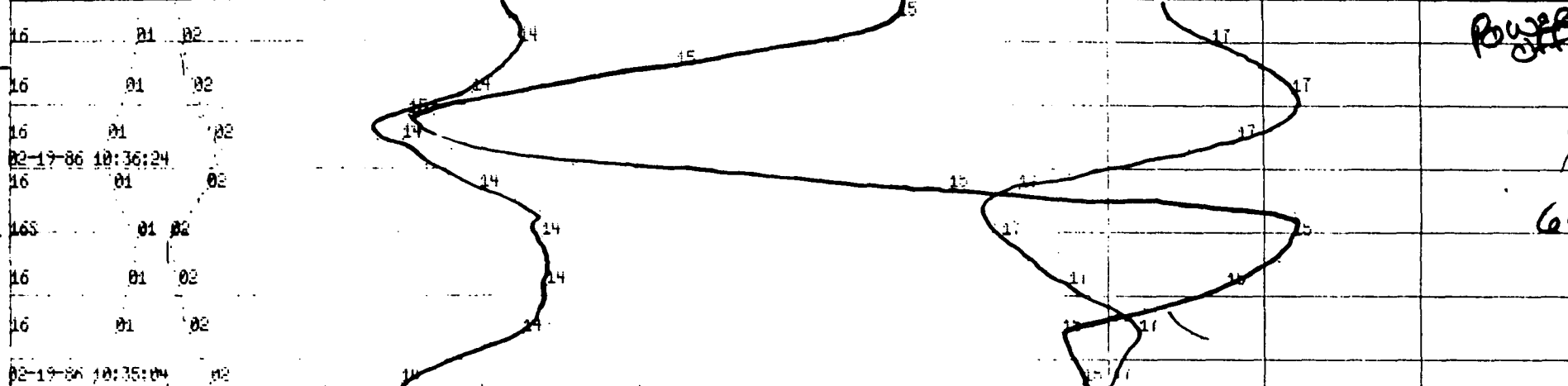
Appl 3.6
80.05 VOLTS

98-12-86

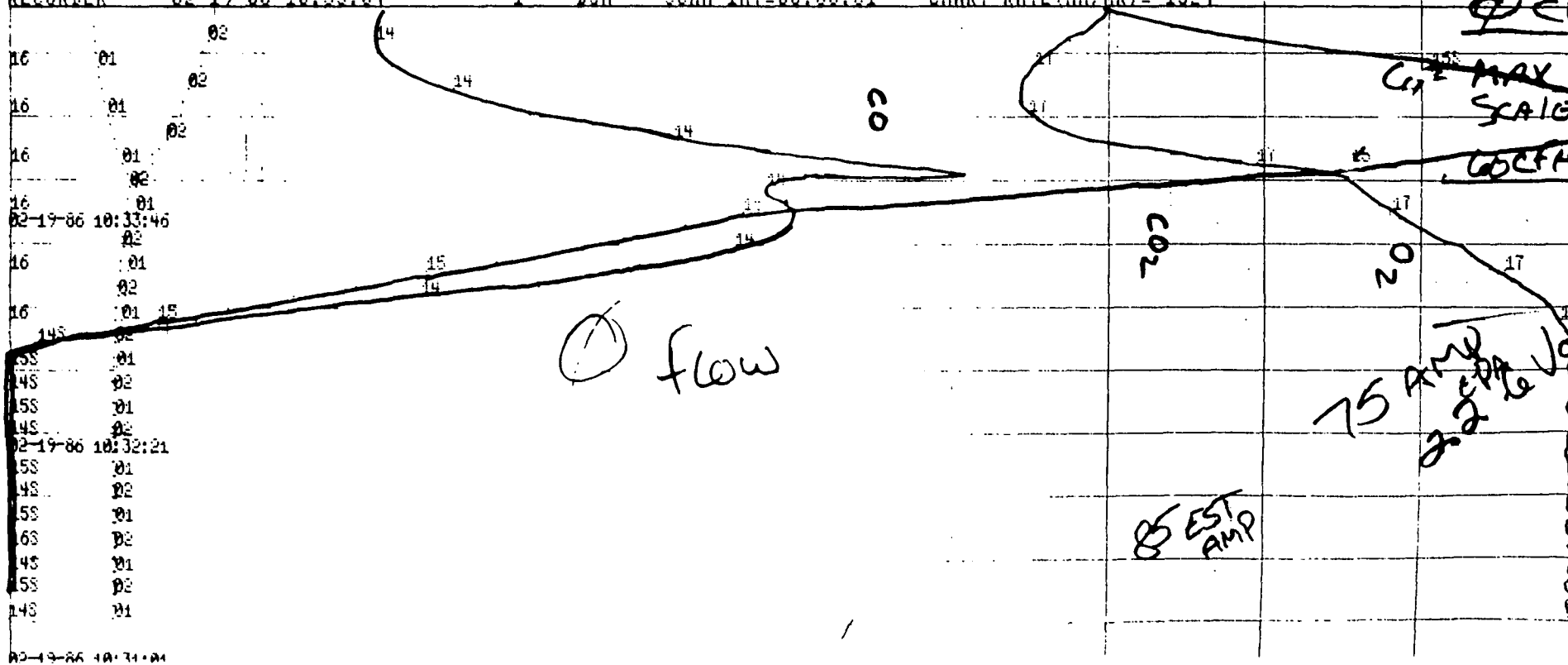
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CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+206.89	10:31	+136.03	10:35	02	F	+337.81	10:36	+164.96	10:31	03	F	???????	10:31	???????	10:31	04	F	???????	10:31	???????	10:31
04	F	???????	10:31	???????	10:31	05	F	???????	10:31	???????	10:31	06	F	???????	10:31	???????	10:31	07	F	???????	10:31	???????	10:31
07	F	???????	10:31	???????	10:31	08	F	???????	10:31	???????	10:31	09	F	???????	10:31	???????	10:31	10	F	???????	10:31	???????	10:31
10	F	???????	10:31	???????	10:31	11	F	???????	10:31	???????	10:31	12	F	???????	10:31	???????	10:31	13	F	???????	10:31	???????	10:31
13	F	???????	10:31	???????	10:31	14	V	+5.3749	10:34	-1.05744	10:31	15	V	+10.885	10:34	-1.02038	10:32						
16	V	+1.00185	10:31	-1.00185	10:31	17	V	+5.6537	10:31	+3.5117	10:36												
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	02-19-86	10:37:28				1	PSA	DATA	10:12:17	SCAN	INT=00:00:01												



0.0000	+2.0000	+4.0000	+6.0000	+8.0000	02-17	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	NEG+ 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0



3:40

3

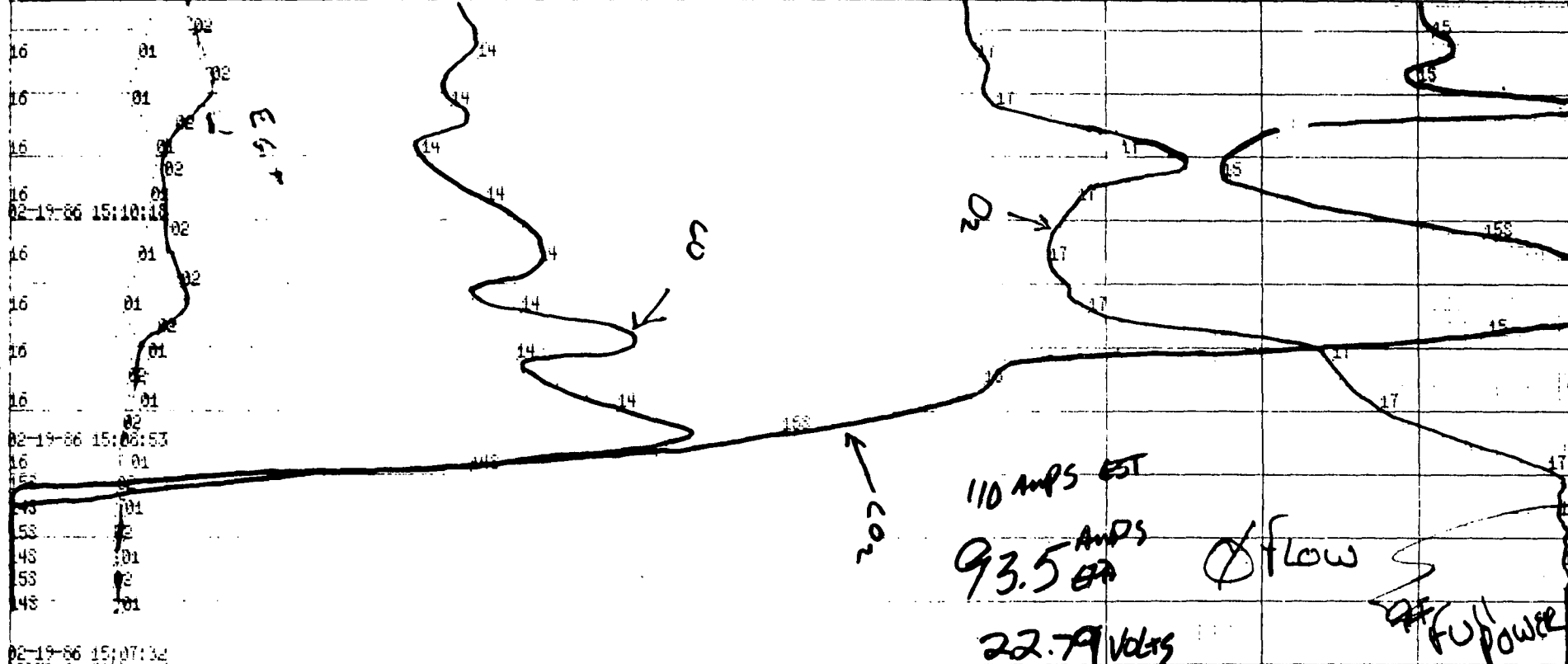
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1

2

ESTERLINE ANGUS INDIANAPOLIS, IND. U.S.A. CHART NO. 18332D9

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02	19-86	15:11:36	02	02	19-86	15:12:16	02	02	19-86	15:12:16	02
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	02-17	+12.000	+14.000	+16.000	+18.000	+20.000	+22.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000	+11.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	+2750.0
RECORDER	02-19-86	15:11:36	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524					



0.0000	+2.0000	+4.0000	+6.0000	+8.0000	02-17	+12.000	+14.000	+16.000	+18.000	+20.000	+22.000	
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000	+11.000	
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	+2750.0	
RECORDER	02-19-86	15:07:32	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524						
14S	02											
15S	01											
	02											
02-19-86 14:37:28												
16	01											
	02											
16	01											
14S	02											
16S	01											
15S	02											
14S	01											

EAL
MGA 90

5AL
MCA90

ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A. CHART NO. 8329900

[illegible]

02-20-86 09:49

to test

100 AMPS

ACTUAL

80 A

02-20-86 09:21:04	0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-11	+12.000	+14.100	+16.200	+18.300	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	0011 14-10	+6.0000	+7.0000	+8.0000	+9.0000	+10.000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	0011 1-10	+1500.0	+1500.0	+2000.0	+2250.0	+2500.0	+2500.0
RECORDED 02-20-86 09:21:04					11:00:00:01	CHAR	RAILROADS	1524			

153	01
16	02
148	01
158	02
	01
153	02
02-20-86	09:15:10
	01
16	02
148	01
153	02

ADJUSTED TO = 0 - 20% @ 50 DEF
16% @ 50 DEF

100 AMPS

80 A

ACTUAL

Flu

600

CF

RENT

100

11

1)

25

21

1

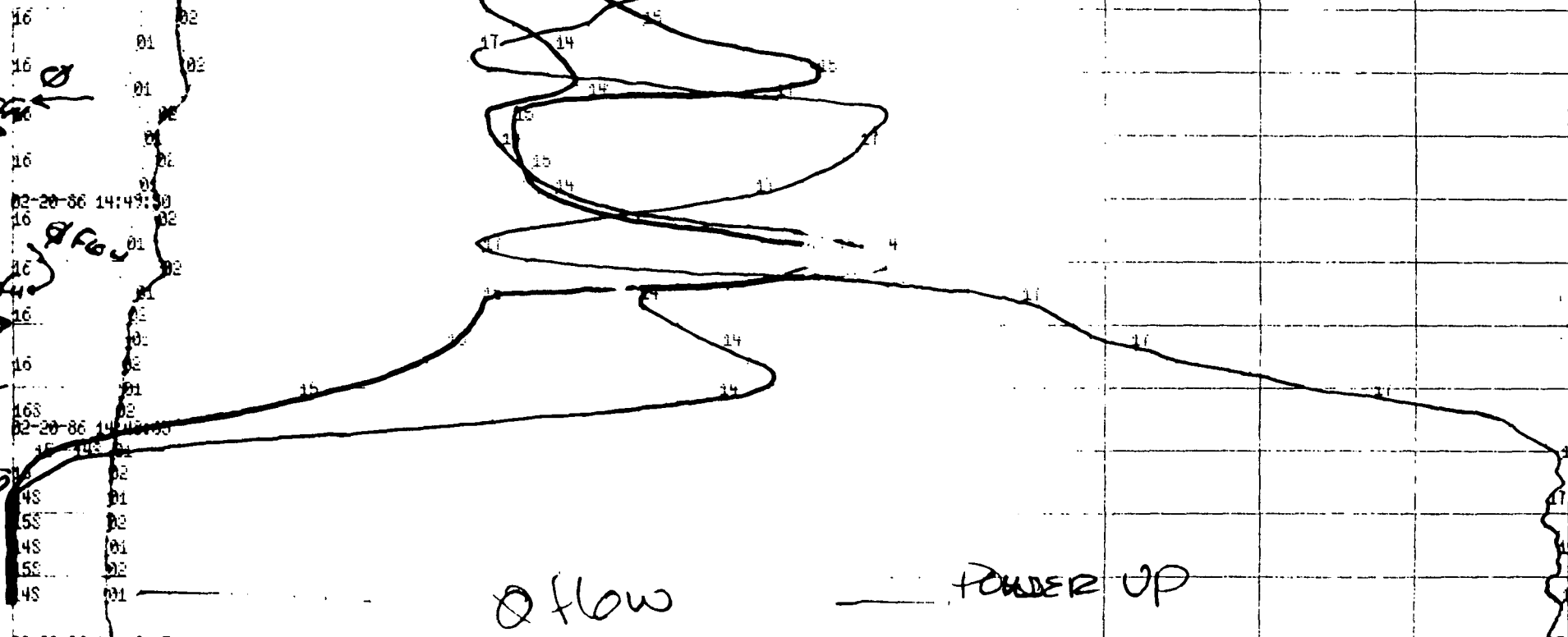
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ESTERLINE ANGUS INDUSTRIES, INC., U.S.A. CHAF

01	F	14:40	14:40	11	F	14:40	14:40	07	F	14:40	14:40			
10	F	14:46	14:46	11	F	14:46	14:46	12	F	14:46	14:46			
13	F	14:46	14:46	14	V	14:47	14:46	15	V	14:47	14:46			
16	V	+0.00185	14:46	17	V	+5.6361	14:47	15	V	+10.516	14:47			
CHNL UNITS	PEAK	TIME	VALLEY	TIME	CHNL UNITS	PEAK	TIME	VALLEY	TIME	CHNL UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	02-20-86	14:51:36			1	BSA	DATA 14:51:13	SCAN INT=00:00:01						

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	+226.58	F		02	+259.15	F		14	+2.5920	V	SCL-	15	+6.0255	V	SCL-
16	0.0000	V	SCL-	17	+3.0311	V									
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
06	REPORT	02-20-86	14:51:22	1	BSA	DATA 14:51:13	SCAN INT=00:00:01								

163	0102	14	15	17											
02-20-86	14:50:48	02	14	15	17										
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000					
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000					
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0					
RECORDER	02-20-86	14:50:48	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524									



02-20-86	15:46:45														
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000					
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000					
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0					
RECORDER	02-20-86	14:46:45	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524									

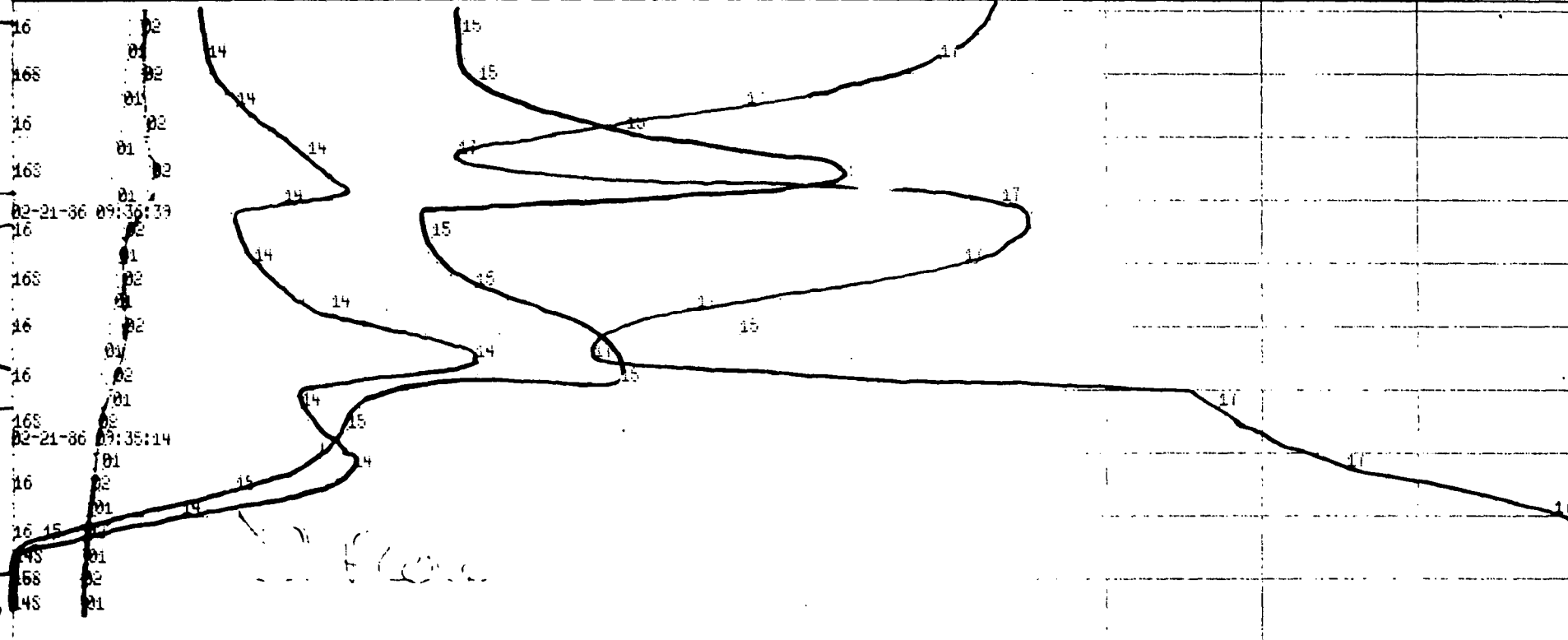
153	01														
02-20-86	14:46:17														
143	02														
153	01														
143	02														
153	01														

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+194.33	09:38	+118.66	09:33	02	F	+225.51	09:36	+112.39	09:33	03	F	???????	09:29	???????	09:29
04	F	???????	09:29	???????	09:29	05	F	???????	09:29	???????	09:29	06	F	???????	09:29	???????	09:29
07	F	???????	09:29	???????	09:29	08	F	???????	09:29	???????	09:29	09	F	???????	09:29	???????	09:29
10	F	???????	09:29	???????	09:29	11	F	???????	09:29	???????	09:29	12	F	???????	09:29	???????	09:29
13	F	???????	09:29	???????	09:29	14	V	+5.9676	09:35	-0.0223	09:29	15	V	+10.139	09:36	-0.00741	09:30
16	V	+0.00371	09:32	-0.00185	09:30	17	V	+6.0104	09:31	+1.6128	09:37						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+194.33	09:38	+118.66	09:33	02	F	+225.51	09:36	+112.39	09:33	03	F	???????	09:29	???????	09:29
04	F	???????	09:29	???????	09:29	05	F	???????	09:29	???????	09:29	06	F	???????	09:29	???????	09:29
07	F	???????	09:29	???????	09:29	08	F	???????	09:29	???????	09:29	09	F	???????	09:29	???????	09:29
10	F	???????	09:29	???????	09:29	11	F	???????	09:29	???????	09:29	12	F	???????	09:29	???????	09:29
13	F	???????	09:29	???????	09:29	14	V	+5.9676	09:35	-0.0223	09:29	15	V	+10.139	09:36	-0.00741	09:30
16	V	+0.00371	09:32	-0.00185	09:30	17	V	+6.0104	09:31	+1.6128	09:37						

175.4
22.2

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	+194.33	F		02	+210.51	F		14	+2.4234	V	SOL-	15	+5.1675	V	SOL+
16	+0.00185	V	SOL-	17	+3.5641	V	SOL+								
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	+194.33	F		02	+210.51	F		14	+2.4234	V	SOL-	15	+5.1675	V	SOL+
16	+0.00185	V	SOL-	17	+3.5641	V	SOL+								

0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	02-21-86	09:37:57	1	PSA	SCAN INT=00:00:01	CHART RATE (MM/MIN) = 1524				



0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
RECORDER	02-21-86	09:33:54	1	PSA	SCAN INT=00:00:01	CHART RATE (MM/MIN) = 1524				

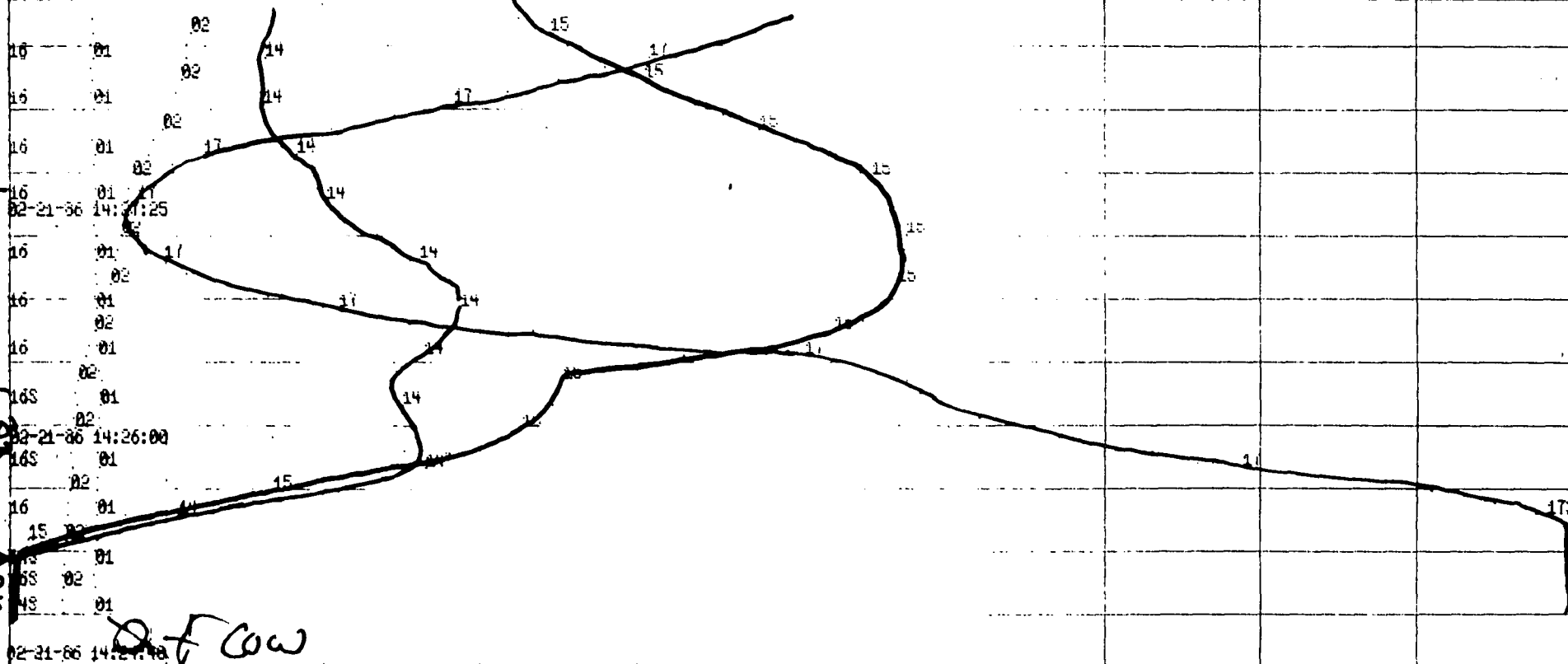
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
RECORDER	02-21-86	09:33:54	1	PSA	SCAN INT=00:00:01	CHART RATE (MM/MIN) = 1524				

60/8
100

2500

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+148.20	14:26	+135.24	14:28	02	F	+329.51	14:28	+87.829	14:25	03	F	???????	14:24	???????	14:24
04	F	???????	14:24	???????	14:24	05	F	???????	14:24	???????	14:24	06	F	???????	14:24	???????	14:24
07	F	???????	14:24	???????	14:24	08	F	???????	14:24	???????	14:24	09	F	???????	14:24	???????	14:24
10	F	???????	14:24	???????	14:24	11	F	???????	14:24	???????	14:24	12	F	???????	14:24	???????	14:24
13	F	???????	14:24	???????	14:24	14	V	+5.1668	14:26	-0.82764	14:28	15	V	+11.466	14:24	+0.80312	14:24
16	V	+0.00185	14:24	-0.00185	14:24	17	V	+5.1112	14:25	+0.44076	14:27						
CHNL UNITS PEAK			TIME VALLEY TIME			CHNL UNITS PEAK			TIME VALLEY TIME			CHNL UNITS PEAK			TIME VALLEY TIME		
PEAK/VALLEY			02-21-86 14:29:31			1 BSA DATA 14:26:57			SCAN INT=00:00:01			INTERVAL=24:00:00					
CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM		
01 +136.27 F			02 +329.51 F			14 +0.4700 V			15 +4.9751 V								
16 0.0000 U			17 +3.4434 U														
CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM			CHNL VALUE UNITS ALARM		
LOG REPORT 02-21-86 14:29:03			1 BSA DATA 14:28:57			SCAN INT=00:00:01			INTERVAL=24:00:00								

0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.0000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	02-21-86 14:28:43				1	BSA	SCAN INT=00:00:01		CHART RATE (MM/HR)= 1524	

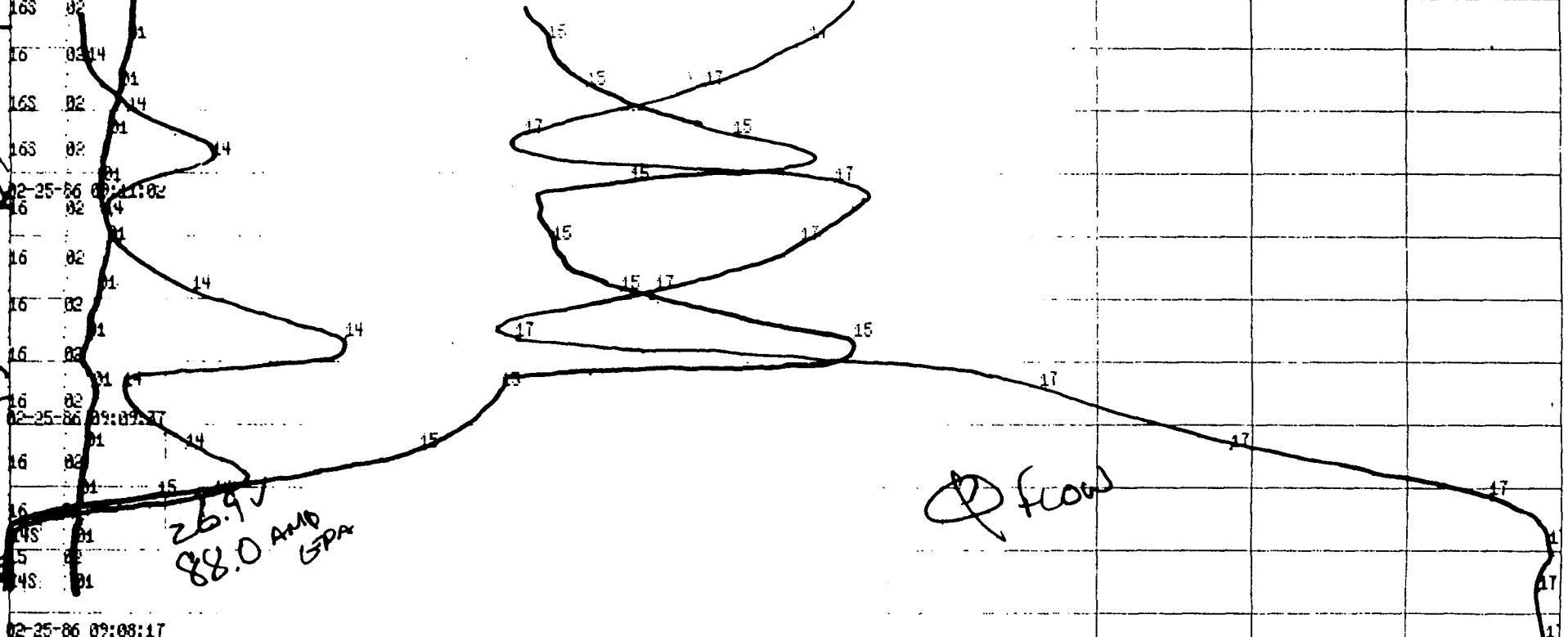


0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER 02-21-86 14:29:40 1 BSA SCAN INT=00:00:01 CHART RATE (MM/HR) = 1524										

16	02									
14S	01									
15	02									
14S	01									
16S	02									
16S	01									
16S	02									
02-21-86	14:29:40									

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	+199.13	F		02	+95.196	F		14	+9.1897	V	SCL-	15	+6.6846	V	
16	-0.00185	V	SCL-	17	+3.0263	V									
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
02-25-86	09:12:52			1	BSA	DATA	09:12:11	SCAN	INT=00:00:01			INTERVAL=24:00:00			

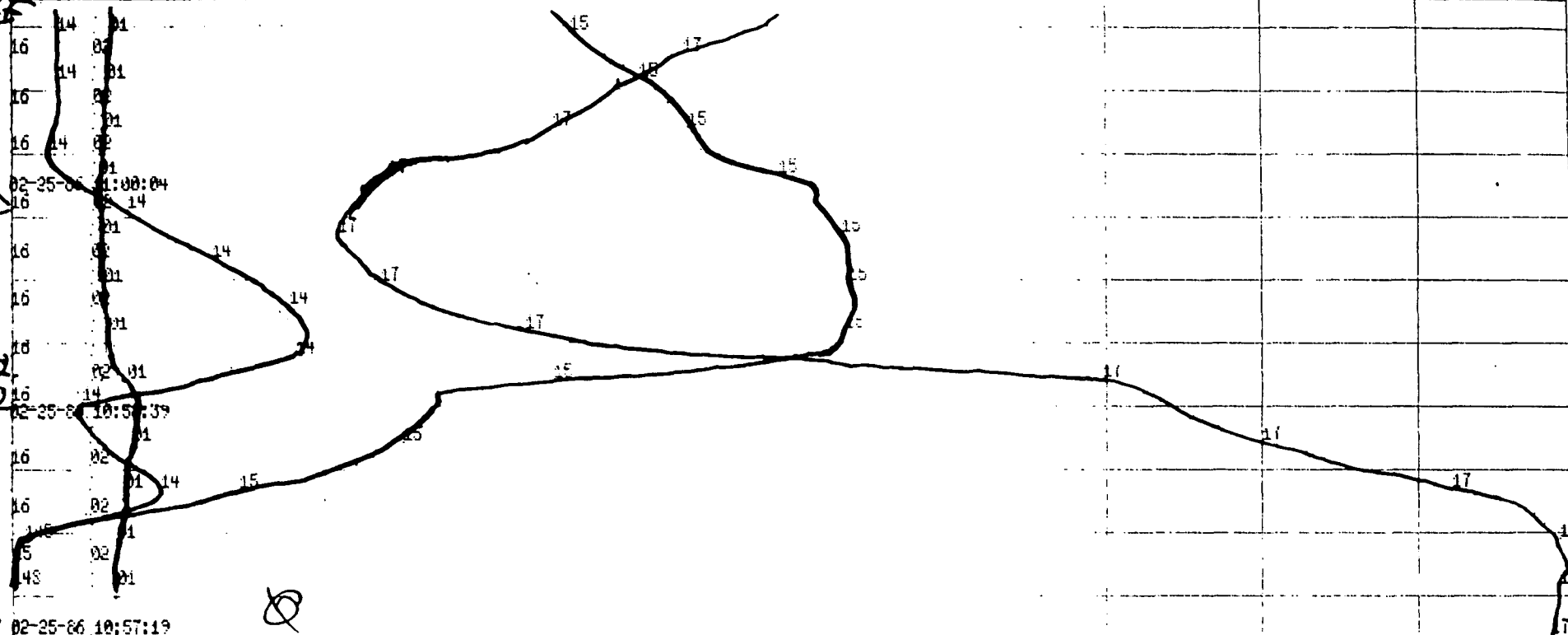
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+199.13	09:12	+109.61	09:08	02	F	+95.543	09:12	+90.058	09:09	03	F	???????	09:08	???????	09:08
04	F	???????	09:08	???????	09:08	05	F	???????	09:08	???????	09:08	06	F	???????	09:08	???????	09:08
07	F	???????	09:08	???????	09:08	08	F	???????	09:08	???????	09:08	09	F	???????	09:08	???????	09:08
10	F	???????	09:08	???????	09:08	11	F	???????	09:08	???????	09:08	12	F	???????	09:08	???????	09:08
13	F	???????	09:08	???????	09:08	14	V	+4.3466	09:10	-0.01112	09:08	15	V	+10.876	09:10	+0.0741	09:08
16	V	+0.00185	09:08	-0.00185	09:11	17	V	+5.6250	09:06	+1.1160	09:10						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02-25-86	09:12:52					1	BSA	DATA	09:12:11	SCAN	INT=00:00:01	INTERVAL=24:00:00					



02-25-86 09:08:17	0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
	0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
	0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER 02-25-86 09:08:17	1	BSA	SCAN	INT=00:00:01	CHART	SCALE MM/MIN= 1524					
14S 02											
14S 01											
02-25-86 09:07:32	0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
	0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
	0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER 02-25-86 09:07:32	1	BSA	SCAN	INT=00:00:01	CHART	SCALE MM/MIN= 1524					
14S 03											

10 2-25-86 AM

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+205.00	10:53	+144.70	11:00	02	F	+135.90	11:01	+120.12	10:57	03	F	???????	10:57	???????	10:57
04	F	???????	10:57	???????	10:57	05	F	???????	10:57	???????	10:57	06	F	???????	10:57	???????	10:57
07	F	???????	10:57	???????	10:57	08	F	???????	10:57	???????	10:57	09	F	???????	10:57	???????	10:57
10	F	???????	10:57	???????	10:57	11	F	???????	10:57	???????	10:57	12	F	???????	10:57	???????	10:57
13	F	???????	10:57	???????	10:57	14	V	+3.1834	10:57	-0.01853	10:57	15	V	+10.183	10:57	+0.01112	10:57
16	V	+00185	10:57	0.0000	10:57	17	V	+5.6463	10:57	+1.1867	10:57						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+205.00	10:53	+144.70	11:00	02	F	+135.90	11:01	+120.12	10:57	03	F	???????	10:57	???????	10:57



0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0

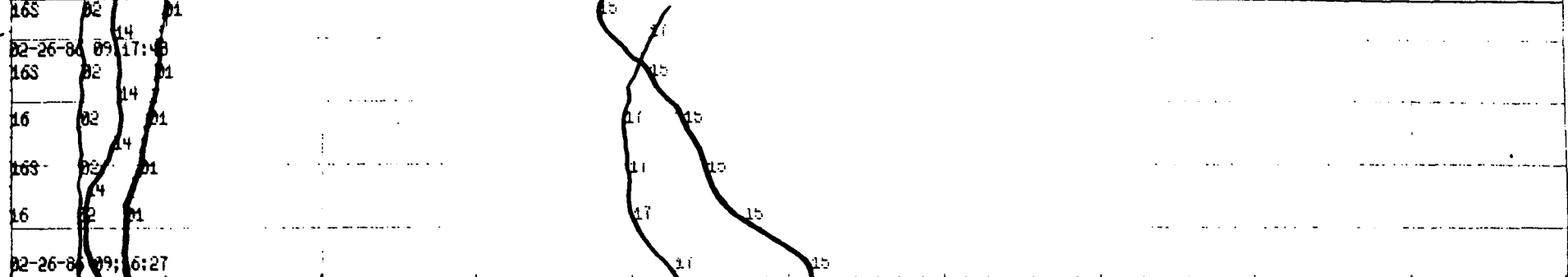
RECORDED	02-25-86	10:57:19	1	SSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524
148	02	01				
158	02	01				
02-25-86	10:25:20					
16	02	01				
148	02	01				
158	02	01				
148	02	01				
158	02	01				
148	02	01				

02-25-86 10:24:00										
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	U2-17	+12.6000	+14.7000	+16.8000	+18.9000	+21.0000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.0000
0.0000	+250.00	+500.00	+750.00	+1000.00	DEG-F 1-13	+1500.00	+1750.00	+2000.00	+2250.00	+2500.00
02-25-86 10:24:00										

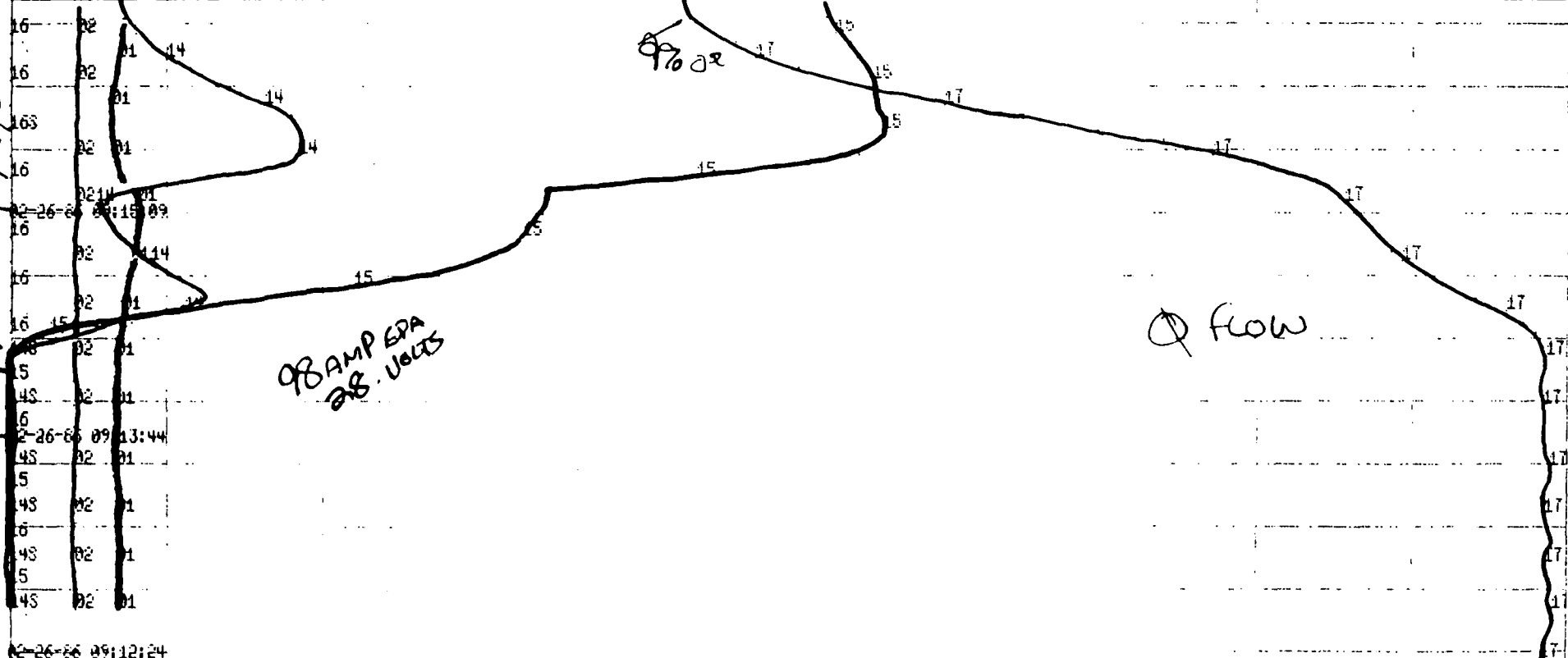
TU 02-25-86 AM2

LOG REPORT 02-26-86 09:16:41 1 BSA DATA 07:18:02 SCAN INT=00:00:01 INTERVAL=24:00:00

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+245.77	09:18	+164.20	09:15	02	F	+117.10	09:16	+105.14	09:13	03	F	???????	09:12	???????	09:12
04	F	???????	09:13	???????	09:13	05	F	???????	09:13	???????	09:12	06	F	???????	09:12	???????	09:12
07	F	???????	09:13	???????	09:13	08	F	???????	09:13	???????	09:12	09	F	???????	09:12	???????	09:12
10	F	???????	09:13	???????	09:12	11	F	???????	09:12	???????	09:12	12	F	???????	09:12	???????	09:12
13	F	???????	09:12	???????	09:12	14	V	+3.1871	09:15	-1.02223	09:12	15	V	+11.220	09:15	+1.00371	09:12
16	V	+1.00371	09:14	-1.00185	09:15	17	V	+5.6037	09:12	+2.2326	09:17						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+245.77	09:18	+164.20	09:15	02	F	+117.10	09:16	+105.14	09:13	03	F	???????	09:12	???????	09:12



0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-11	+12.000	+14.100	+16.200	+18.300	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DELT 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0



0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000

2-26-86 AM

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+122.00	09:21	+10.041	09:11	02	F	+76.061	09:21	+71.914	09:17	03	F	09:16	09:16	09:16	09:16
04	F	09:16	09:16	09:16	09:16	05	F	09:16	09:16	09:16	09:16	06	F	09:16	09:16	09:16	09:16
07	F	09:16	09:16	09:16	09:16	08	F	09:16	09:16	09:16	09:16	09	F	09:16	09:16	09:16	09:16
10	F	09:16	09:16	09:16	09:16	11	F	09:16	09:16	09:16	09:16	12	F	09:16	09:16	09:16	09:16
13	F	09:16	09:16	09:16	09:16	14	V	+5.3641	09:19	-.01112	09:17	15	V	+10.268	09:19	-.01112	09:17
16	V	+1.00371	09:17	-.00165	09:17	17	V	+5.7093	09:17	+1.1101	09:17						

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

0.0000 +2.1000 +4.2000 +6.3000 +8.4000 02-17 +12.600 +14.700 +16.800 +18.900 +21.000

0.0000 +1.0000 +2.0000 +3.0000 +4.0000 VAL 14-16 +6.0000 +7.0000 +8.0000 +9.0000 +10.000

0.0000 +250.00 +500.00 +750.00 +1000.0 DEUT 1-13 +1500.0 +1750.0 +2000.0 +2250.0 +2500.0

RECORDER 02-27-86 09:18:12 1 BSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524



0.0000 +2.1000 +4.2000 +6.3000 +8.4000 02-17 +12.600 +14.700 +16.800 +18.900 +21.000

0.0000 +1.0000 +2.0000 +3.0000 +4.0000 VAL 14-16 +6.0000 +7.0000 +8.0000 +9.0000 +10.000

0.0000 +250.00 +500.00 +750.00 +1000.0 DEUT 1-13 +1500.0 +1750.0 +2000.0 +2250.0 +2500.0

RECORDER 02-27-86 09:16:56 1 BSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524

143 02 02-27-86 09:16:25

158 01 143 02 158 02 168 01 143 02 158 01 143 02 168 01 158 02

02-27-86 09:15:00

143 02 158 01 143 02 158 02 168 01 143 02 158 01 143 02 158 02

168 01 143 02 158 01 143 02 158 02 168 01 143 02 158 01 143 02 158 02

168 01 143 02 158 01 143 02 158 02 168 01 143 02 158 01 143 02 158 02

168 01 143 02 158 01 143 02 158 02 168 01 143 02 158 01 143 02 158 02

TH 2-27-86 AM 1 N. PUGSE

ESTI

14		02									
16	15	01									
14S											
16S		02	01	15							
14											
16S		02	01	15	17						
03-05-86 14:26:40		02	01	15	17						
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.000	+14.100	+16.000	+18.700	+21.000	
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	00L 14-10	+6.0000	+7.0000	+8.0000	+9.0000	+10.000	
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
RECORDER	03-05-86 14:26:40				SCAN INT=00:00:01		CHARI RATE/INT/MRI= 1524				
14		02		15							
16		01									
14		15									
16	01	02									
14		15									
16	01	02									
03-05-86 14:25:22											
14		15									
16	01	02									
14		15									
16	01	02									
14		15									
16	01	02									
03-05-86 14:23:57											
14		15									
16	01	02									
14		15									
16	01	02									
03-05-86 14:22:37											
14		15									
16	01	02									
14		15									
16	01	02									
03-05-86 13:54:11											
14S 01											
16S 02											
14S 01											
16S 02											
14S 01											
16S 02											
14S 01											
16S 02											

vld 92-5-5

```
CHNL VALUE UNITS ALARM
01 +117.57 F
16 +.00556 V SCL-
CHNL VALUE UNITS ALARM
LOG REPORT 03-07-86 10:24:34
```

```

CHNL  VALUE UNITS  ALARM
02    +204.55  F
17    +3.1460  V
CHNL  VALUE UNITS  ALARM

```

```

CHNL  VALUE  UNITS  ALARM
  14  +2.1566  V      SOL-

CHNL  VALUE  UNITS  ALARM
:24:06  SCAN INT=00:00:01

```

```

CHNL  VALUE  UNITS  ALARM
 15  +5.80%  V      SCL-

CHNL  VALUE  UNITS  ALARM
INTERVAL=24:00:00

```

CHNL	UNITS	PEAK	TIME	VALLEY
01	F	+117.57	10:24	+68.94
15	V	+9.1267	10:21	-4.3944
CHNL	UNITS	PEAK	TIME	VALLEY
PEAK/VALLEY 03-07-86 10:24:11				

	TIME	CHNL	UNITS	PER
5	10:20	02	F	+204
8	10:21	10	U	+102
	TIME	CHNL	UNITS	PER
1		1	NSA	U

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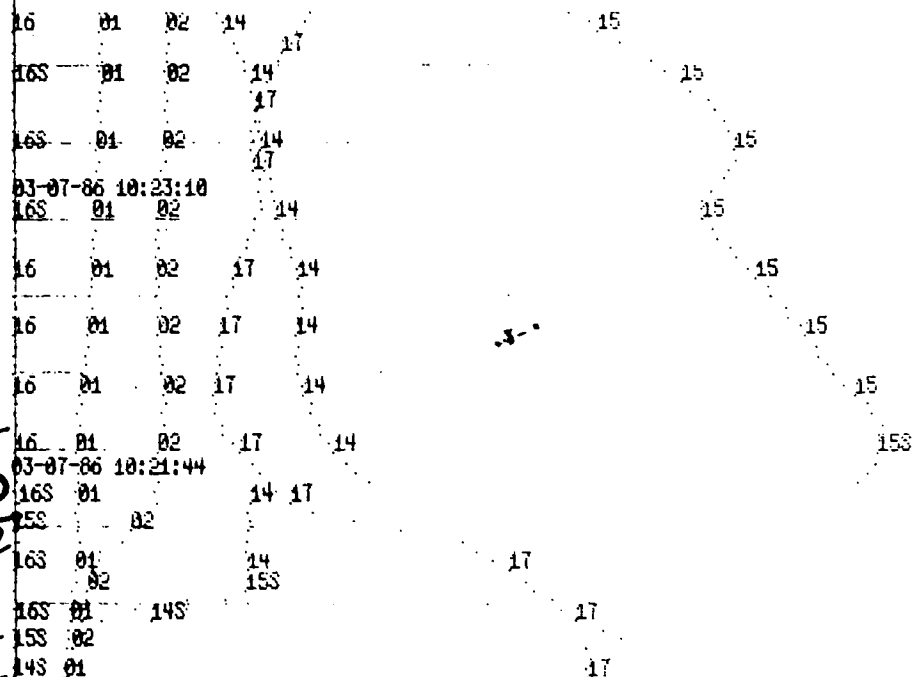
ME VALLEY TIME CHNL UNI
:24 +09.431 10:20 14 0
:21 -1.02179 10:21 17 0
ME VALLEY TIME CHNL UNI
124:00 SCAN INI=00:00:03

```

```

PEAK      TIME      VALLEY      TIME
5.7241  10:21  -0.08152  10:20
6.5135  10:20   +2.1233  10:22
PEAK      TIME      VALLEY      TIME
INTEGRAL=24:00:00

```



03-07-86 10:20:23

0.0000	+2.1000	+4.2000	+6.3000	+8.4000	U2-11	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	UUL 14-10	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	UUL T 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	03-07-86 10:28:23	1	BSA	SCAN	INT=00:00:01	CHAN1	RAI(IMP/HR)= 1524			

16S
14S
020
010
16S
020
010
03-07-86 10:08:25
16S
14S
020
010
16S
14S
020

17
17
17
17
17

34
35
348

F 3-7-86 AM NO 418

MADE IN CANADA

INDIANAPOLIS, IND. U.S.A. CHART NO 832D900

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+113.13	11:15	+97.803	11:18	02	F	+174.88	11:19	+97.614	11:15	14	V	+10.242	11:16	-0.02964	11:17
15	V	+10.338	11:16	-0.01112	11:18	16	V	+0.02409	11:16	-0.02594	11:16	17	V	+0.0711	11:16	+4.5349	11:17
CHNL UNITS PEAK				CHNL UNITS PEAK				CHNL UNITS PEAK				CHNL UNITS PEAK					
TIME VALLEY TIME				TIME VALLEY TIME				TIME VALLEY TIME				TIME VALLEY TIME					
PEAK/VALLEY 03-07-86 11:19:19				1 BSA DATA 11:19:12				SCAN INT=00:00:01				INTERVAL=24:00:00					

16	02	15	17
16	01	14	
16	15	02	17
155	01		17
165	02		17
145	01		17
03-07-86	11:16:09		
155	02		17
165	01		17
145	02		17
155	02		17
165	01		17
145	02		17
155	01		17
03-07-86	11:16:49		11
165	01		17
145	02		17
165	01		17
15	02		17
145	01		17
165	02		17
145	01		17
03-07-86	11:15:27		17

0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.000	+14.700	+16.800	+18.900	+21.000	
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000	
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
RECORDED 03-07-86 11:15:27				1 BSA DATA 11:15:27				SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524			

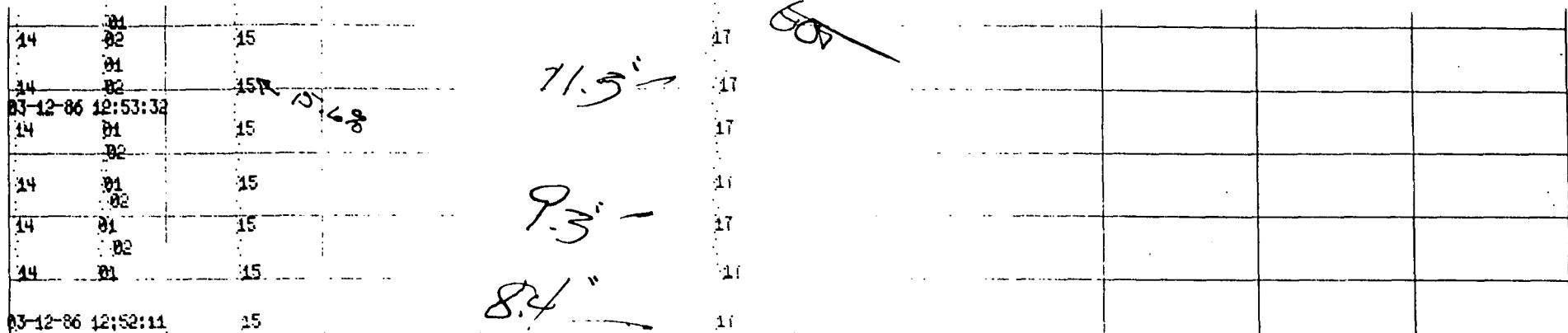
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	+117.57	F		02	+204.55	F		14	+2.1566	V		15	+5.8696	V	
16	+0.0556	V		17	+3.1460	V									
CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM			
LOG REPORT 03-07-86 11:15:02				1 BSA DATA 11:15:02				SCAN INT=00:00:01				INTERVAL=24:00:00			

440" BP @ 60
#16
REBURN

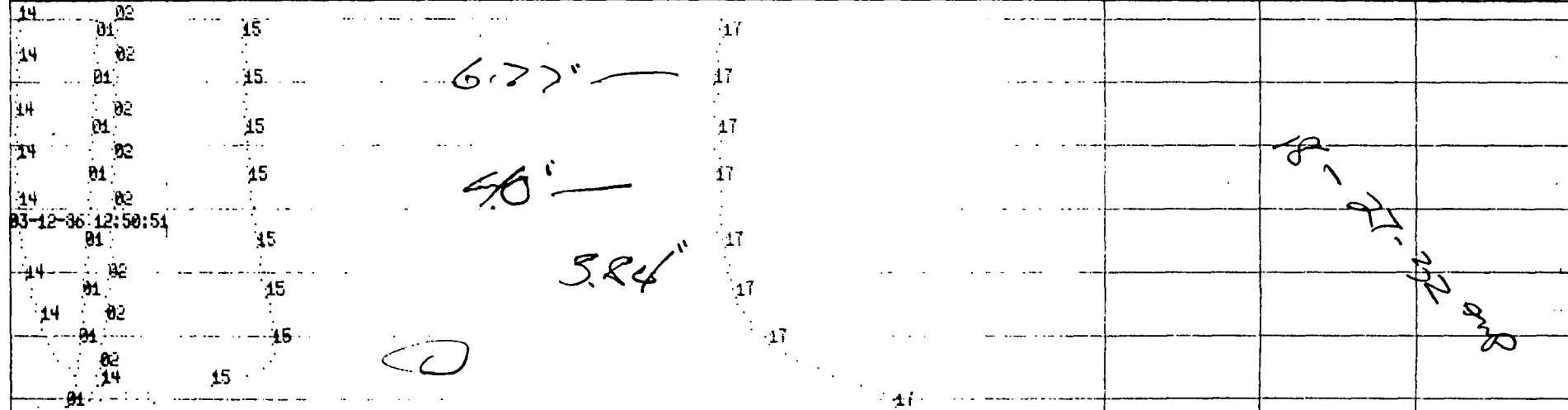
F 3-7-86 AM

No 218

PEAK/VALLEY	03-12-86 10:02:52	1	BSA	DATA 10:00:35	SCAN INT=00:00:01	INTERVAL=24:00:00
14	01	15	17			
14	02	15	17			
03-12-86 10:00:05	01	15	17	15.8%		
14	02	15	17	14"		
14	01	15	17			
14	02	15	17			
14	01	15	17			
03-12-86 09:58:44	15	17				
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	U2-17	+12.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-10	+6.0000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEUT 1-10	+1500.0
RECORDER	03-12-86 09:58:44	1	BSA	SCAN INT=00:00:01	CHARI RATE(MM/HRT)= 1524	
EA CORP MRL U3.0						
14	02	15	17			
03-12-86 05:58:10	01	15	17	8.5"	Power up	37
14	02	15	17	Blower on		15
14	01	15	17			
14	02	15	17			
14	01	15	17	6.5"		
03-12-86 09:56:46	02	15	17			
14	01	15	17			
14	02	15	17			
14	01	15	17			
14	02	15	17			
03-12-86 09:55:25	15	17				
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	U2-17	+12.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-10	+6.0000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEUT 1-10	+1500.0
RECORDER	03-12-86 09:55:25	1	BSA	SCAN INT=00:00:01	CHARI RATE(MM/HRT)= 1524	
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 +66.543 F	02 +66.433 F	14 -.02574 V	15 -.04076 V	16 -.04076 V	17 -.04076 V	18 -.04076 V
17 +5.7176 V	18 +5.7176 V	19 +5.7176 V	20 +5.7176 V	21 +5.7176 V	22 +5.7176 V	23 +5.7176 V
LOG REPORT	03-12-86 09:54:34	1	BSA	DATA 09:52:52	SCAN INT=00:00:01	INTERVAL=24:00:00



0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	03-12-86 12:52:11	1	RSA	SCAN INI=00:00:01	CHART RATE INI/INT= 1524					



153-02	03-12-86 12:49:27	148-01								
153-02		148-01								
155-02		148-01								
155-02		148-01								
153-02		148-01								
148-01										



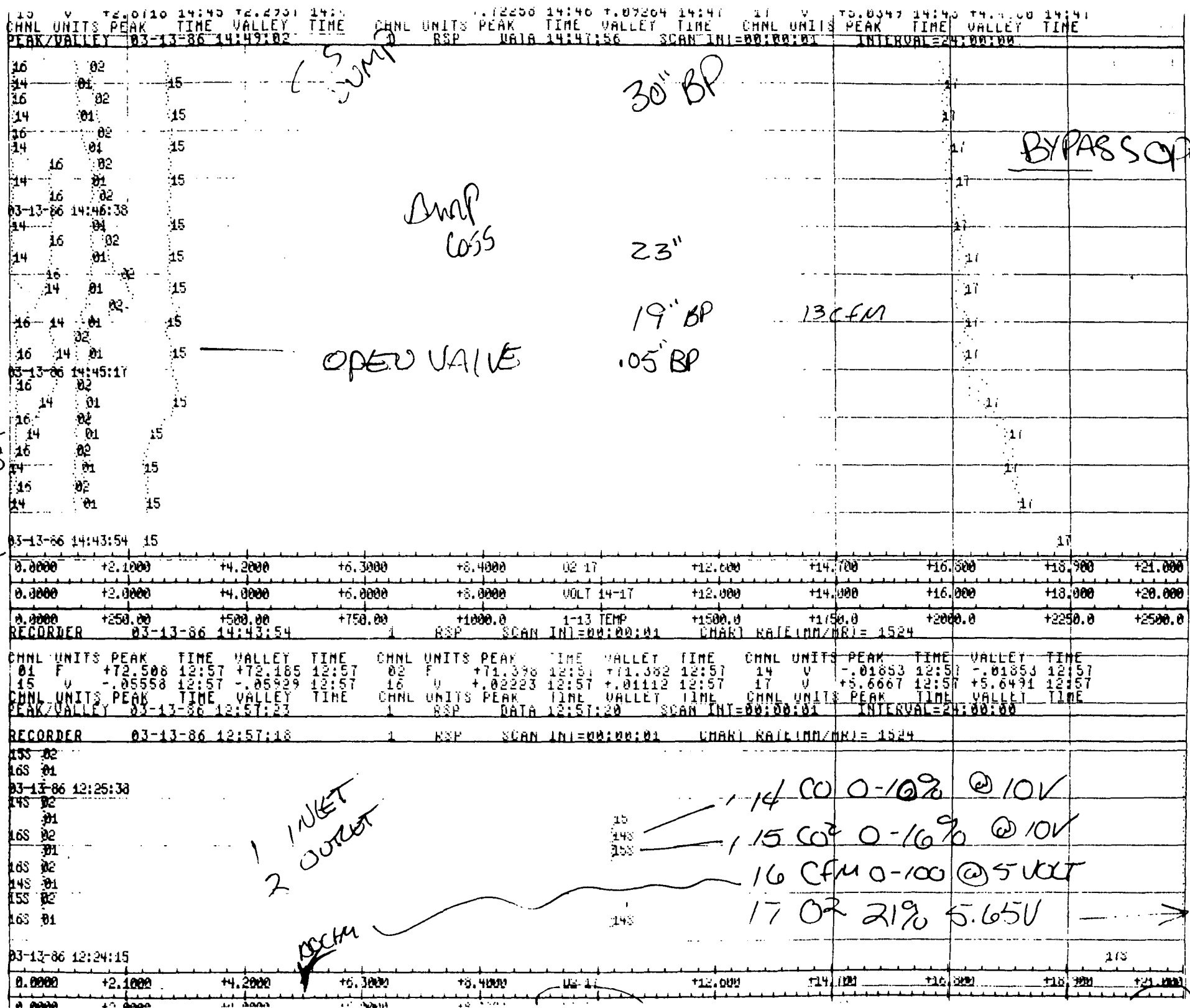
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02-17	+12.600	+14.700	+16.800	+18.900	+21.000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	VOLT 14-16	+6.0000	+7.0000	+8.0000	+9.0000	+10.000
0.0000	+250.00	+500.00	+750.00	+1000.0	DEG-F 1-13	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	03-12-86 12:48:07	1	RSA	SCAN INI=00:00:01	CHART RATE INI/INT= 1524					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	F	+76.444	12:24	+76.040	12:25	02	F	+76.032	12:24	+77.638	12:25	14	V	-0.02223	12:24	-0.02594	12:24
15	V	-0.04076	12:25	-0.05556	12:25	17	V	+5.7528	12:25	+5.6936	12:25						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME

W 3-12-86 PM
GRAY WILSON
HEI

ESTERLINE ANGUS INDI

MADE IN CANADA



TH 3-13 PM

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME						
01	F	+151.32	13:58	+97.266	13:56	02	V	+1.00741	13:57	-1.00741	13:56	14	V	+3.1782	13:57	-1.00741	13:56						
15	V	+9.1416	13:57	+1.18528	13:56	16	V	+1.17787	13:55	+1.12599	13:57	17	V	+5.0472	13:55	+1.7453	13:57						
CHNL UNITS PEAK				TIME VALLEY				TIME				CHNL UNITS PEAK				TIME VALLEY				TIME			
PEAK/VALLEY				03-18-86 13:58:13				1 RSP DATA 13:58:01				SCAN INT=00:00:01				INTERVAL=24:00:00							

16
02S 01 17 14
16
02S 01 14 17
03-18-86 13:57:22
16
02S 01 14 17
16
02S 01 15 17
14S
15
02S 01 17
16S
02S 01 17

59A
24V

SLIGHT FLOW EXHAUST

03-18-86 13:55:57 17

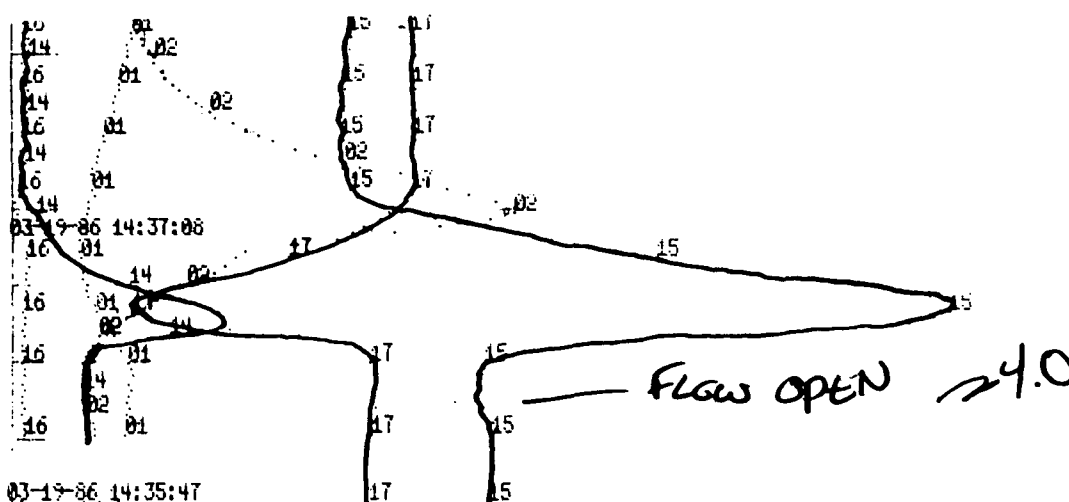
0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02 17	+12.600	+14.700	+16.800	+18.900	+21.000	
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	VOLT 14-17	+12.000	+14.000	+16.000	+18.000	+20.000	
0.0000	+250.00	+500.00	+750.00	+1000.0	1-15 TEMP	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
RECORDER 03-18-86 13:55:57				1 RSP SCAN INT=00:00:01				CHART RATE (MM/HR) = 1524			

02S 01 17
14S
02S 01 17
16
02S 01 17
03-18-86 13:52:36
16
02S 01 17
14S
02S 01 17
14S
02S 01 17
14S
02S 01 17

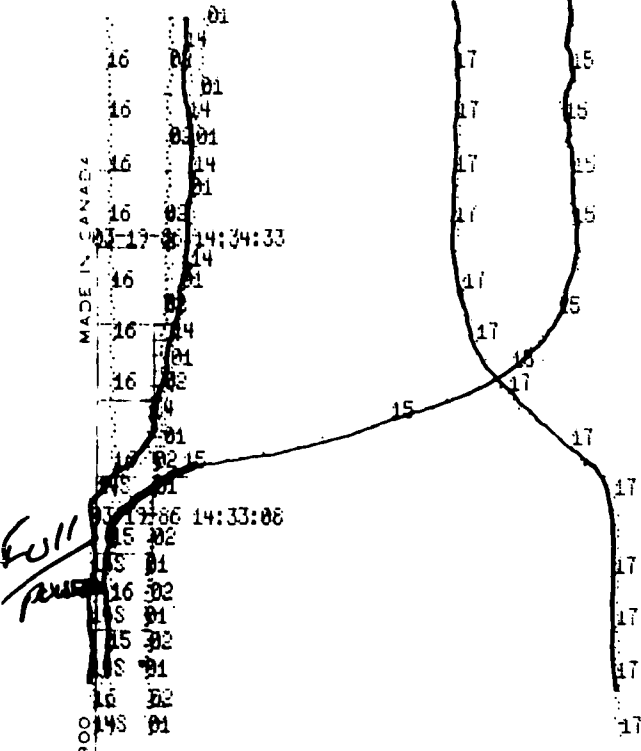
03-18-86 13:51:13 17

0.0000	+2.1000	+4.2000	+6.3000	+8.4000	02 17	+12.600	+14.700	+16.800	+18.900	+21.000	
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	VOLT 14-17	+12.000	+14.000	+16.000	+18.000	+20.000	
0.0000	+250.00	+500.00	+750.00	+1000.0	1-15 TEMP	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
RECORDER 03-18-86 13:51:13				1 RSP SCAN INT=00:00:01				CHART RATE (MM/HR) = 1524			

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	???????	F	OPEN	02	-1.00741	V	SOL-	14	+1.00371	V		15	+1.00371	V	
16	+1.00371	V		17	+1.00371	V									
CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM				CHNL VALUE UNITS ALARM			
LOG REPORT 03-18-86 13:50:51				1 RSP DATA 13:50:50				SCAN INT=00:00:01				INTERVAL=00:00:01			



0.0000	+40.000	+80.000	+120.00	+160.00	16-CFM	+240.00	+280.00	+320.00	+360.00	+400.00
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	0-14-15-17	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+250.00	+500.00	+750.00	+1000.0	1-2 DEG.F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
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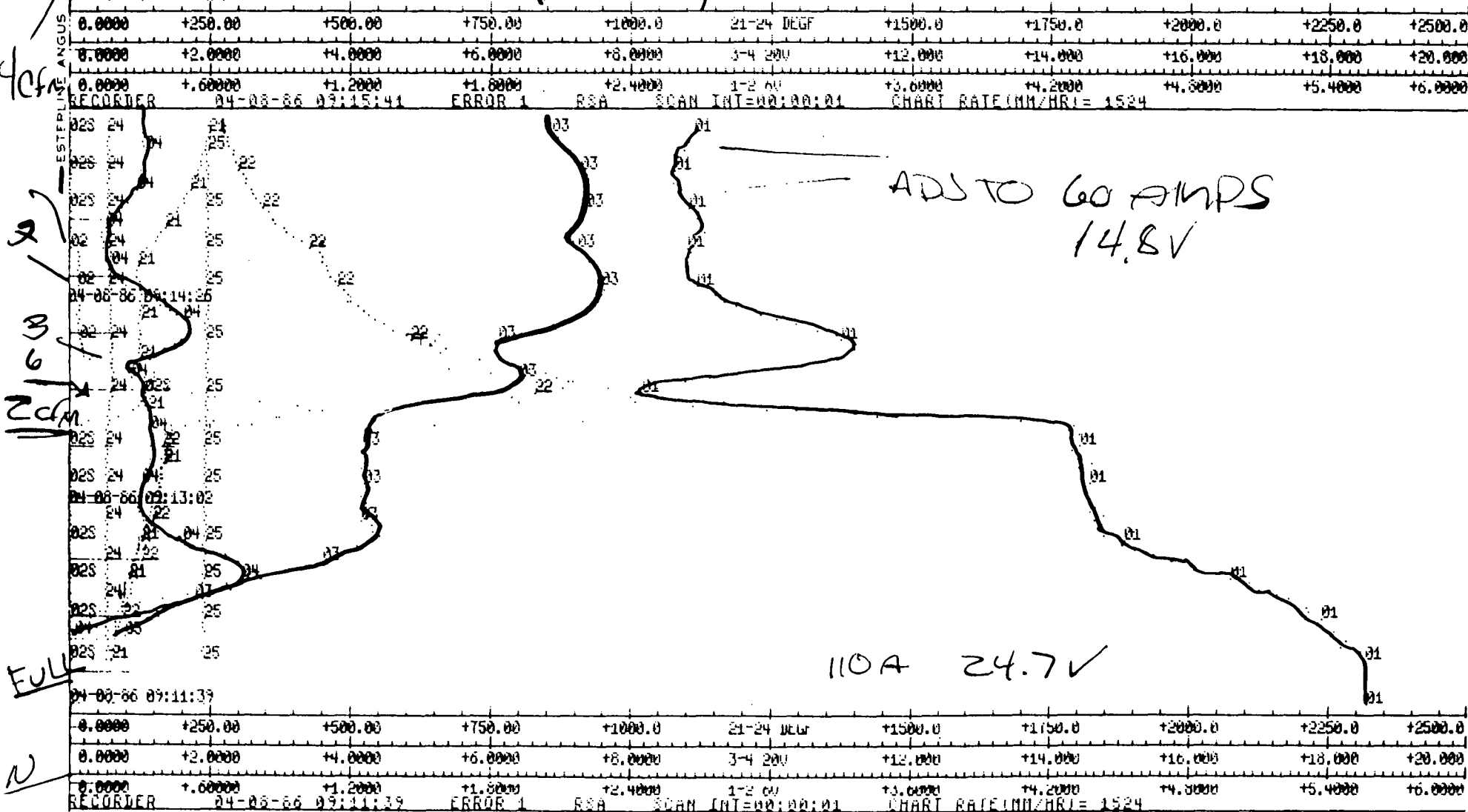


MADE IN CANADA
V-14-15-17
1-2 DEG.F
RSP
SCAN INT=00:00
CHART RATE (MM/HZ)= 1524

0.0000	+40.000	+80.000	+120.00	+160.00	16-CFM	+240.00	+280.00	+320.00	+360.00	+400.00
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	0-14-15-17	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+250.00	+500.00	+750.00	+1000.0	1-2 DEG.F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
RECORDER	03-19-86	14:31:45	1	RSP	SCAN INT=00:00	CHART RATE (MM/HZ)= 1524				

4 CFM
TURB

T APR 8 AM



ADJ TO 60 AMPERS
14.8V

110A 24.7V

FULL

N

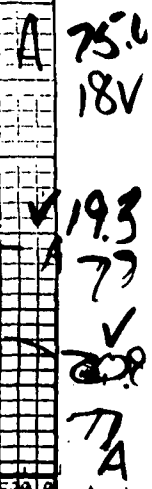
CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A. CHART NO. 832D900

[illegible]

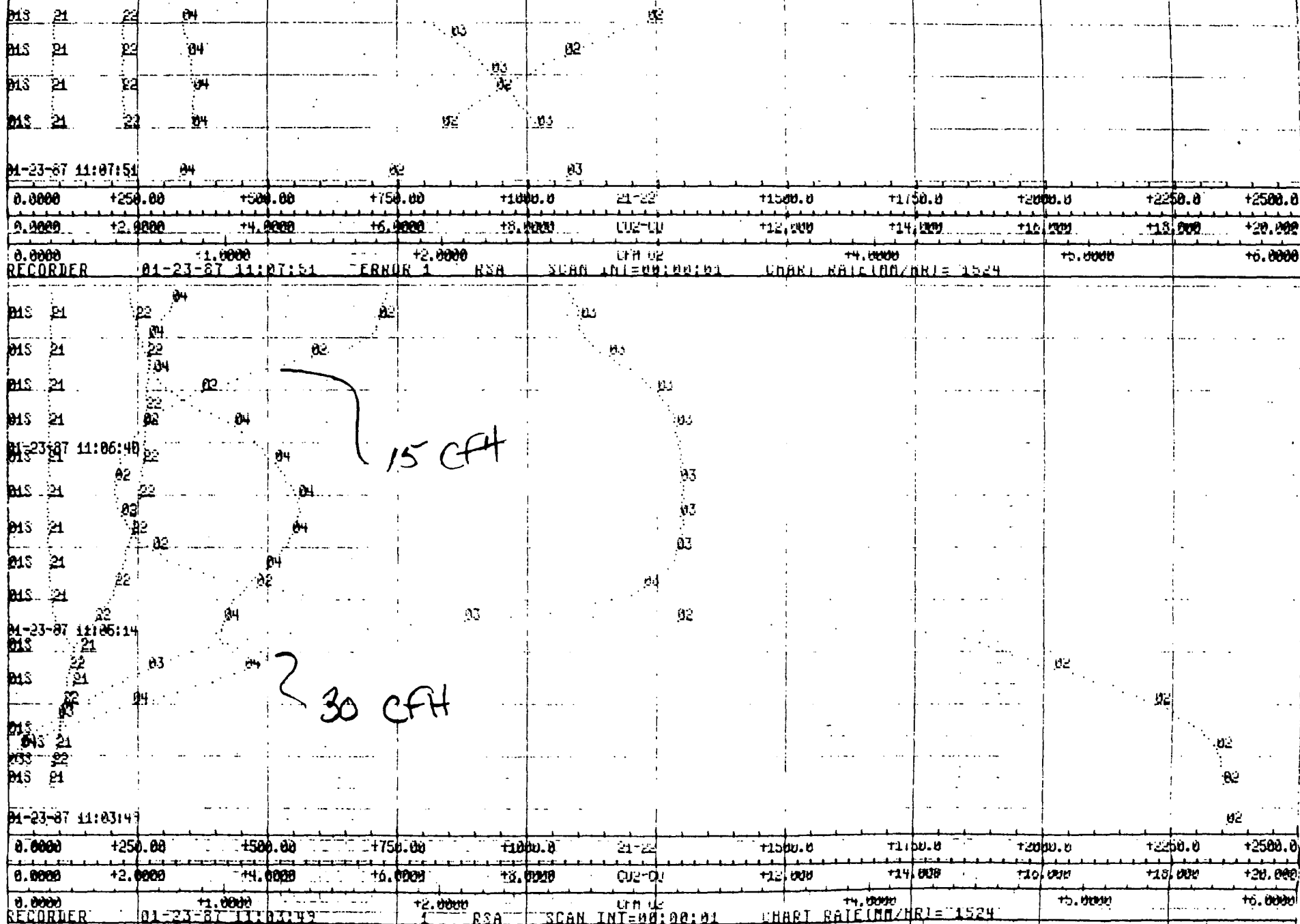
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MADE IN CANADA

DIANAPOLIS, IND., U.S.A. CHART NO. 832D900

18 v
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74A

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME		
01	V	-	01760	10:30	-	03057	10:34	02	V	+5.5935	10:30	+2.1041	10:32	03	V	+8.5375	10:32	-0.05329	10:30
04	V	+3.4943	10:32	-0.09264	10:30	21	F	+137.60	10:31	+15.326	10:30	22	F	+185.70	10:33	+15.105	10:30		
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME		
PEAK/VALLEY	01-27-87	10:36:00				1	RSA	DATA	10:35:55	SCAN	INT=00:00:01	INTERVAL=24:00:00							
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
01-27-87	10:34:43	03																	
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0									
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002-00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000									
0.0000	+1.0000	+2.0000			CFM 02	+4.0000	+5.0000	+6.0000											
REORDER	01-27-87	10:34:43			1	RSA	SCAN	INT=00:00:01	CHARI	RATE(MM/HR)=1524									
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
01-27-87	10:33:32																		
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
01-27-87	10:32:06																		
015	21	22	04	03															
015	21	22	04	03															
015	21	22	04	03															
01-27-87	10:30:41																		
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0									
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002-00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000									
0.0000	+1.0000	+2.0000			CFM 02	+4.0000	+5.0000	+6.0000											
REORDER	01-27-87	10:30:41			1	RSA	SCAN	INT=00:00:01	CHARI	RATE(MM/HR)=1524									
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME		
01	V	+0.0556	10:01	-0.0000	10:10	02	V	+6.0866	10:07	+6.5726	10:11	03	V	+7.5548	10:10	-0.07264	10:10		
04	V	+1.0000	10:10	-1.0000	10:11	21	F	+78.753	10:11	+75.034	10:10	22	F	+15.209	10:10	+13.827	10:10		
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME		
PEAK/VALLEY	01-27-87	10:31:23				1	RSA	DATA	10:31:10	SCAN	INT=00:00:01	INTERVAL=24:00:00							

MADE IN CANADA

8320900

15 GFH

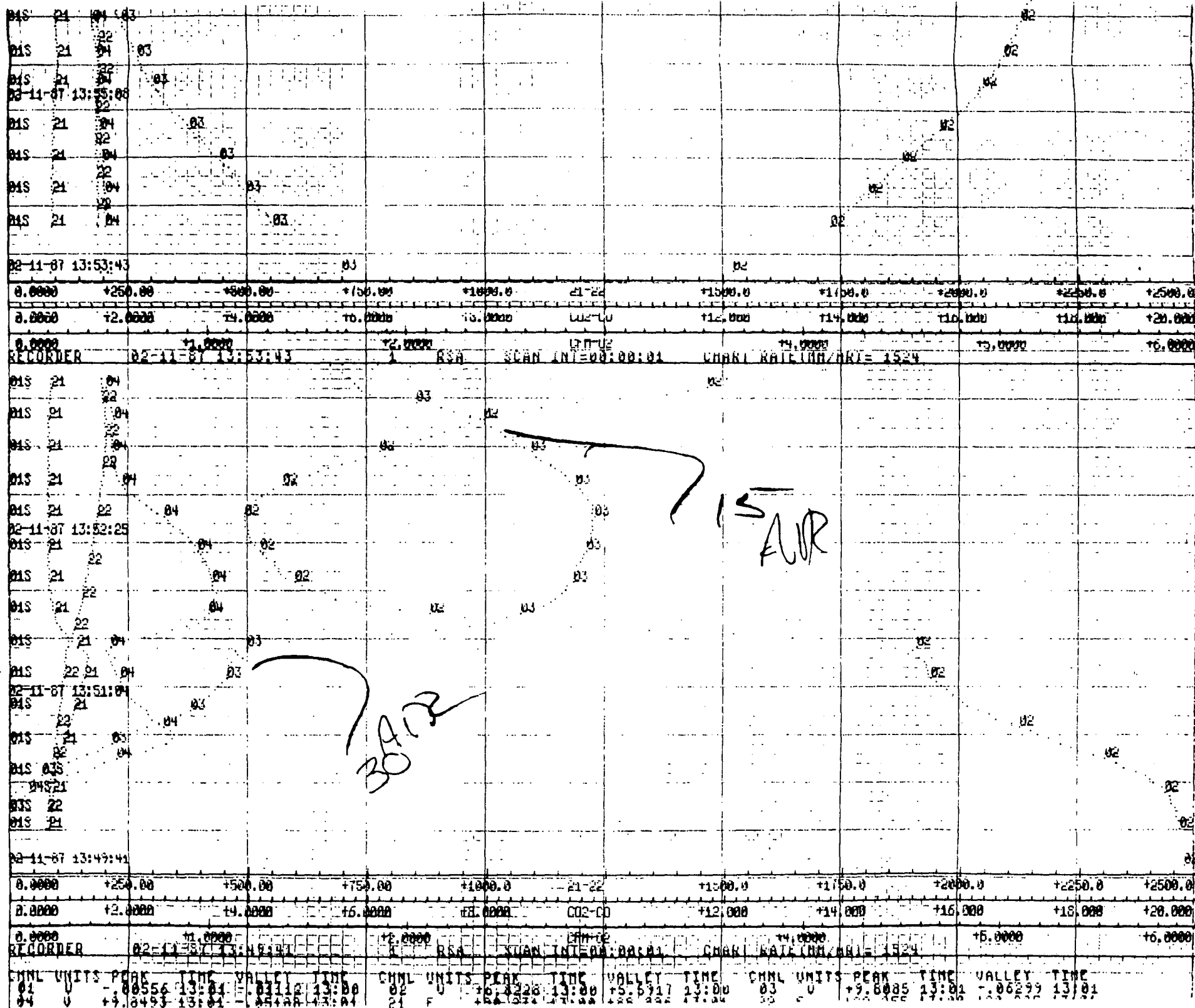
30 GFH

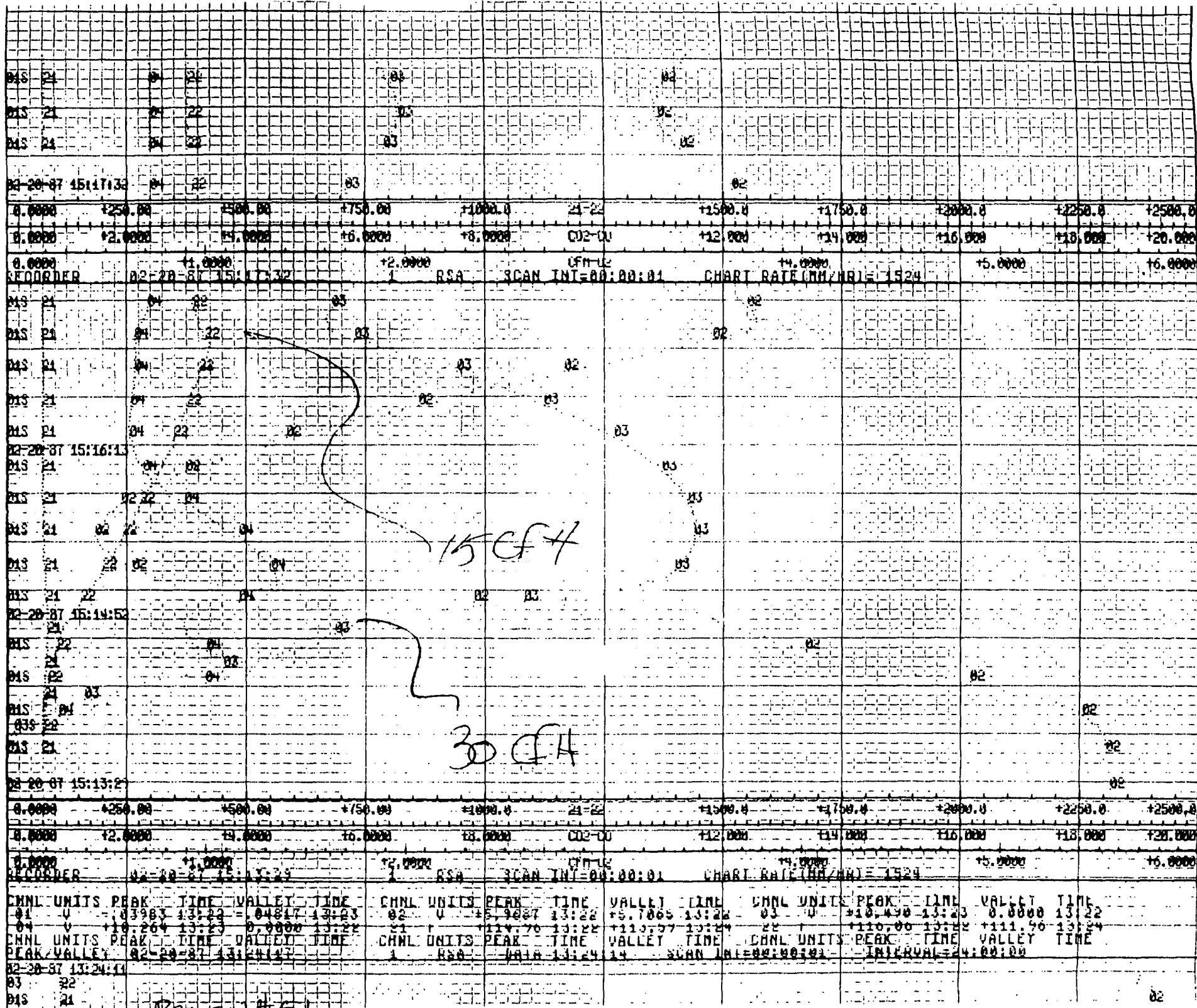
73 A 18 ✓

75 221

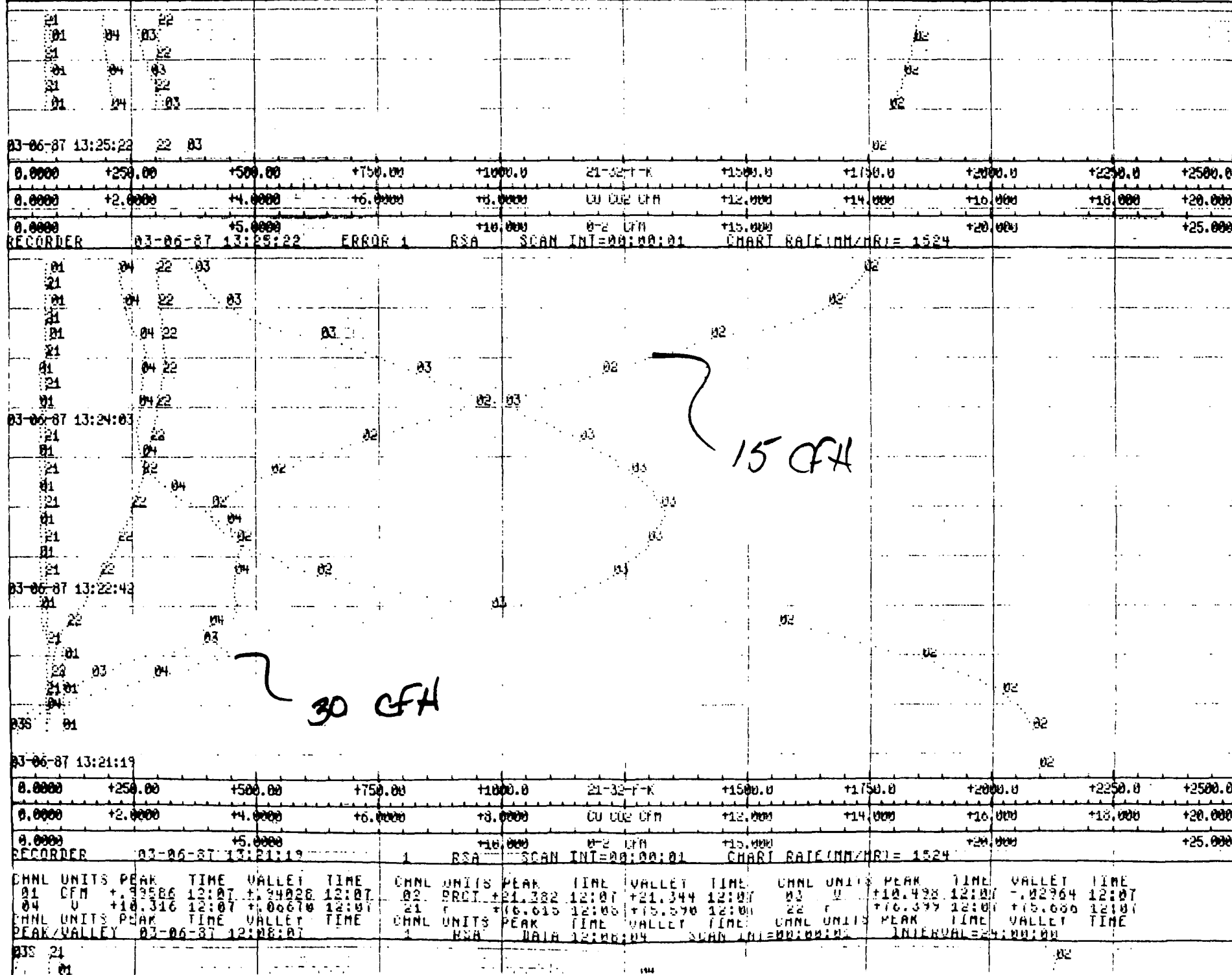
MADE IN CANADA

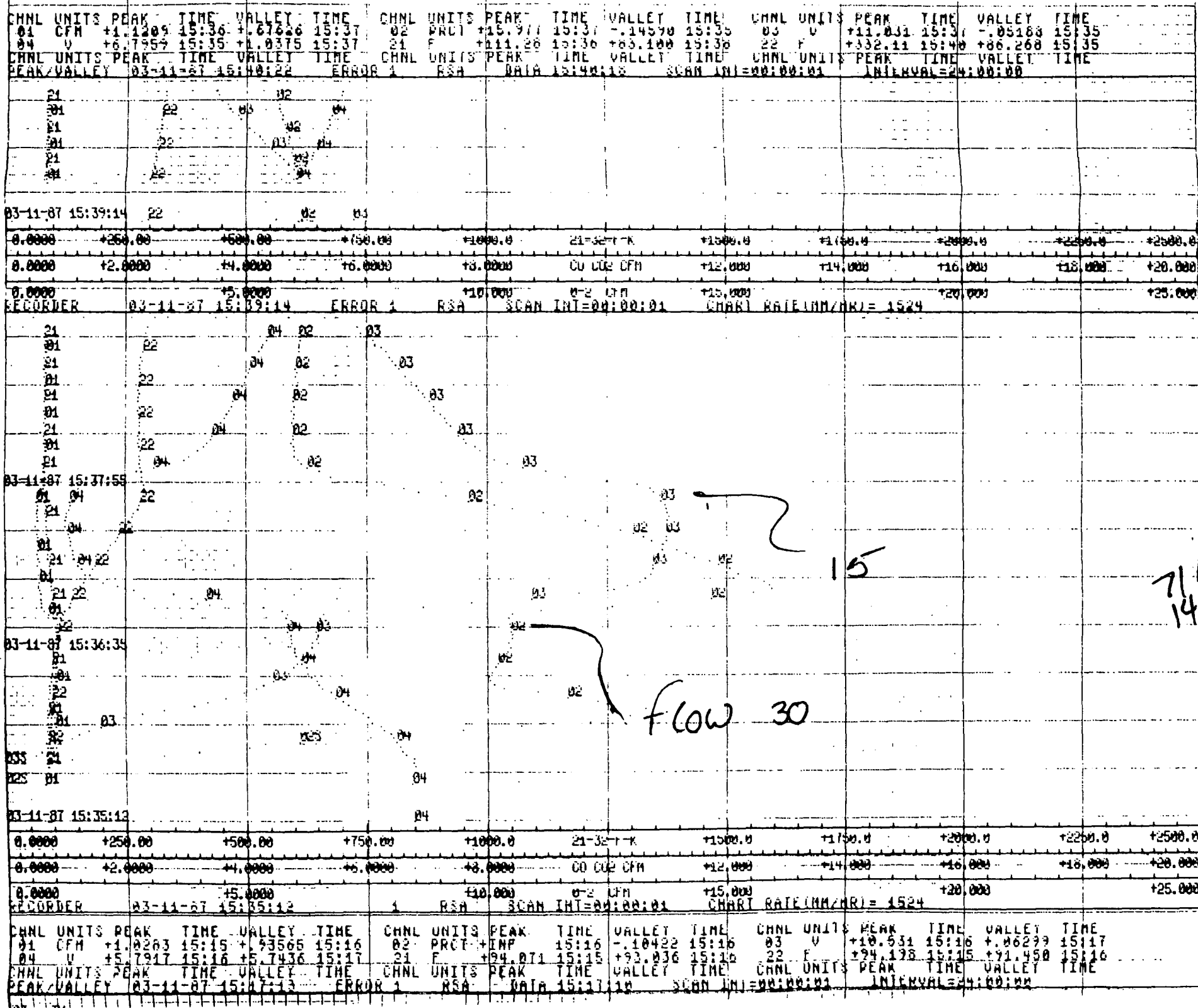
US INDIANAPOLIS, IND., U.S.A. CHART NO. 832D900

73
18A
75



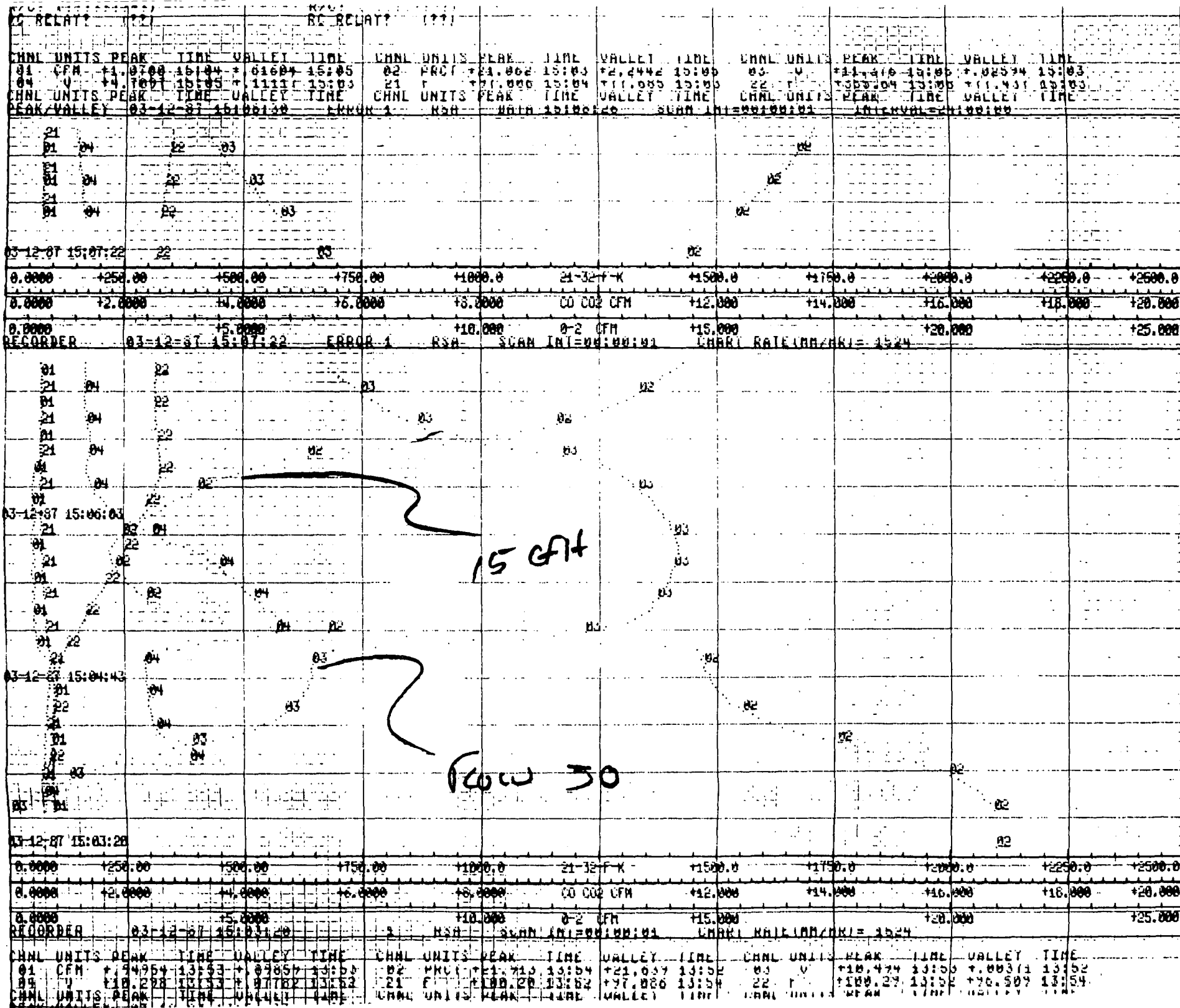
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME						
01	BFM	+1.4441	13:24	+1.62774	13:24	02	PRCI	+20.727	13:21	+4.1970	13:23	03	V	+10.035	13:23	-7.04010	13:21						
04	U	+3.7611	13:23	+1.06670	13:21	21	F	+50.677	13:22	+74.537	13:21	22	F	+319.37	13:24	+73.643	13:21						
CHNL UNITS PEAK				TIME VALLEY TIME				CHNL UNITS PEAK				TIME VALLEY TIME				CHNL UNITS PEAK				TIME VALLEY TIME			
PEAK/VALLEY				M3-M6-ST 13:26:31				ERROR 1				RSA DATA 13:26:28				SCAN INI=00:00:01				INITIAL=24:00:00			





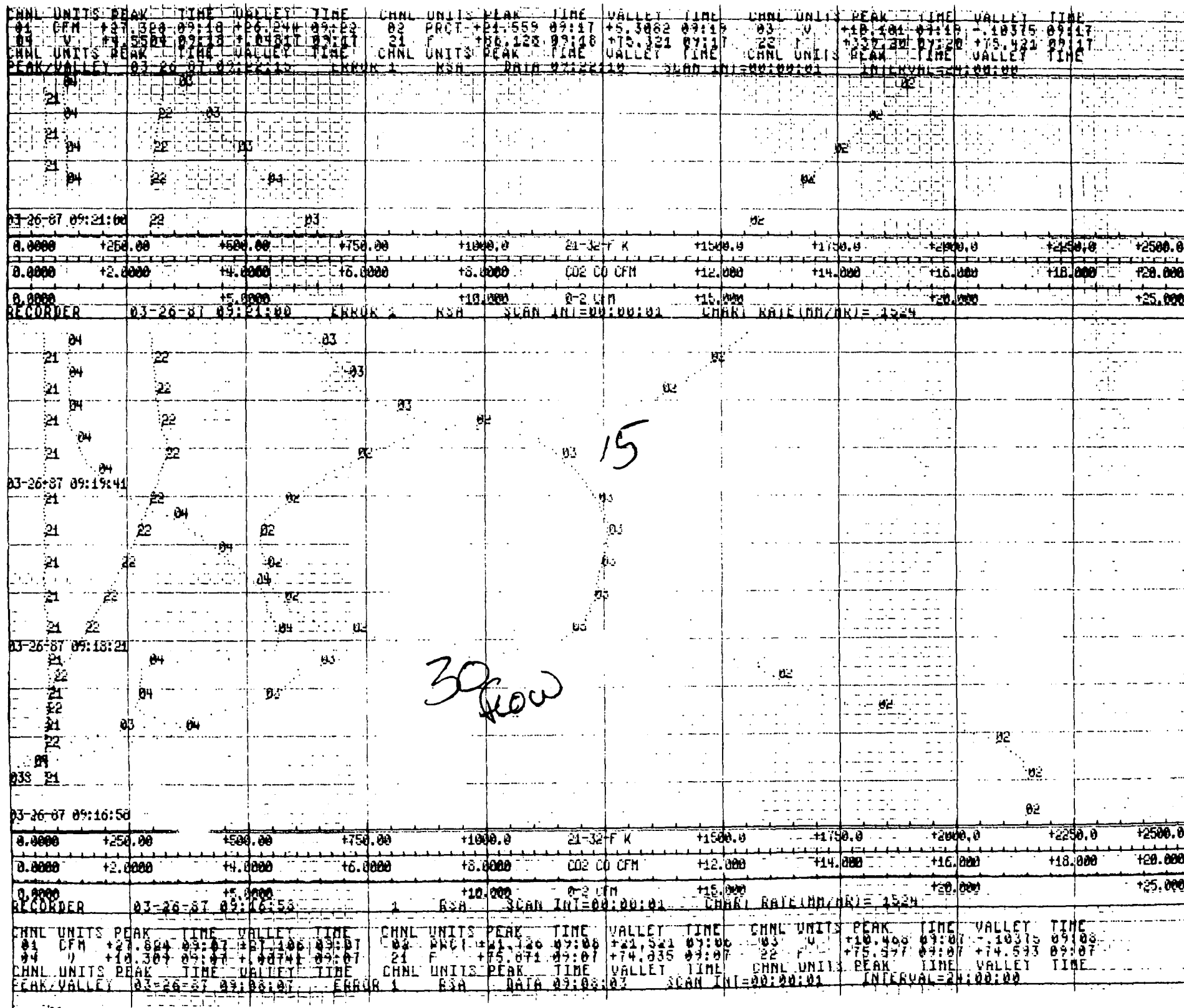
MADE IN CANADA

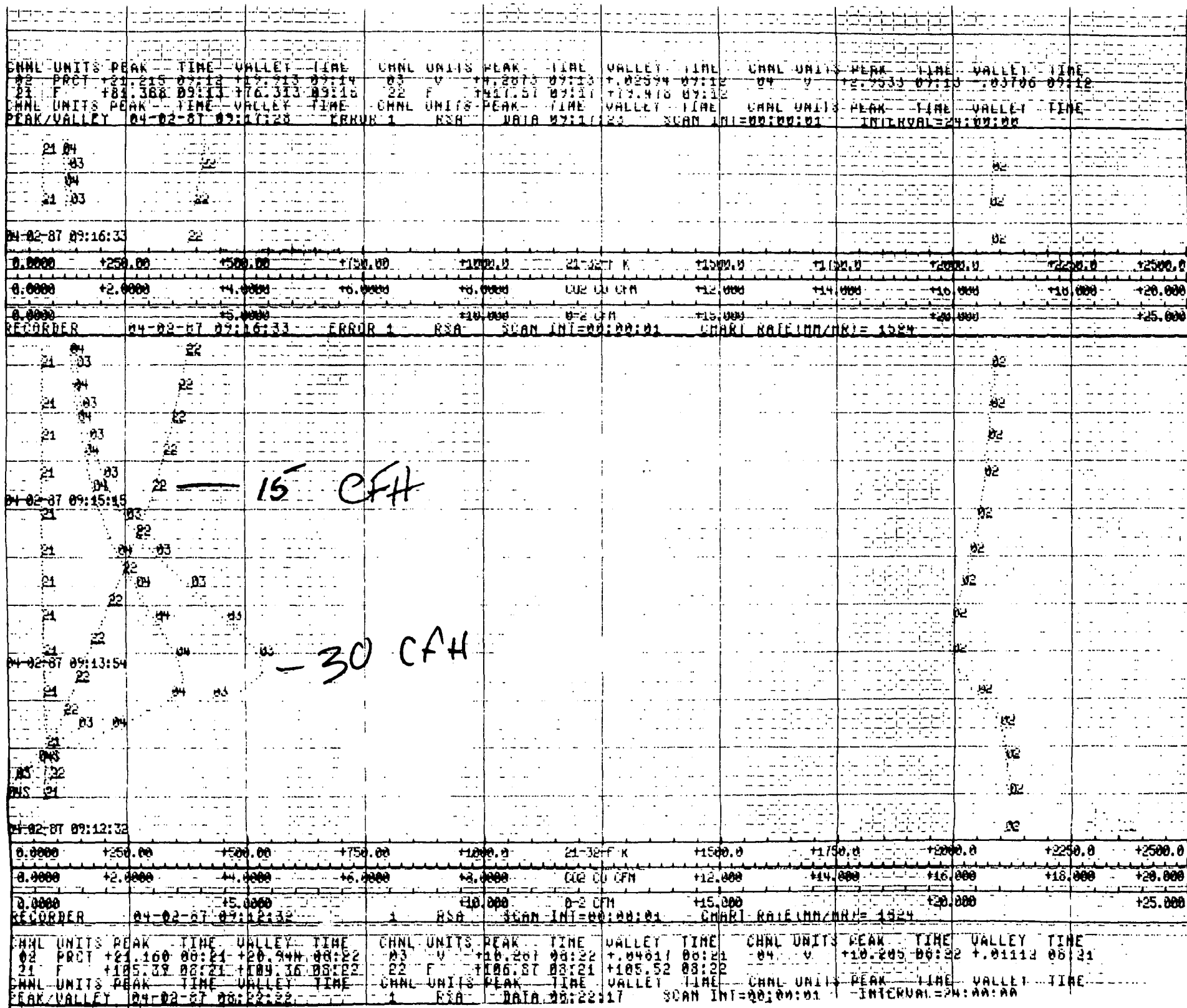
VIGUS INDIANAPOLIS, IND. USA CHART NO. 832DS900

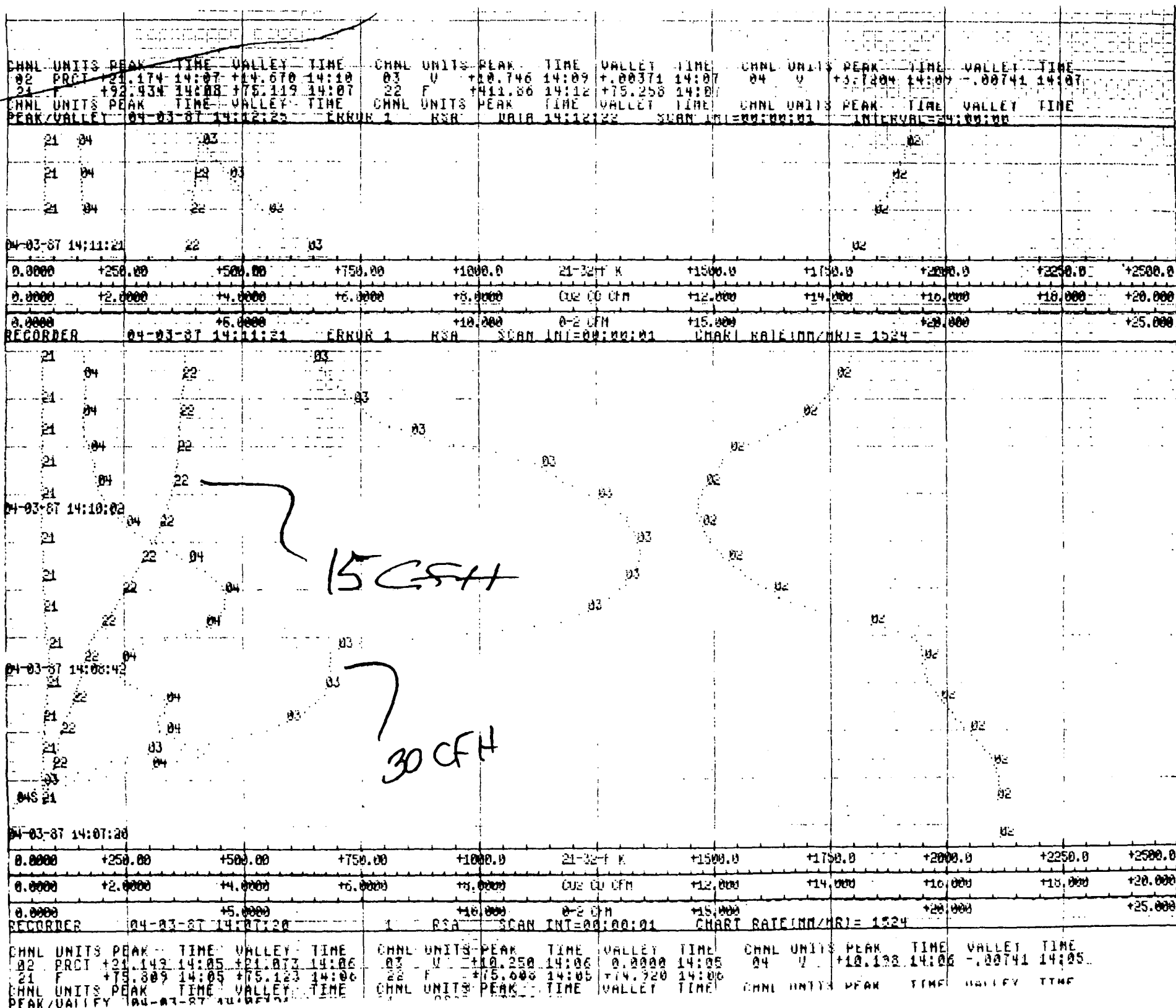


MADE IN CANADA

PLUS, IND., U.S.A. CHART NO. 832D900

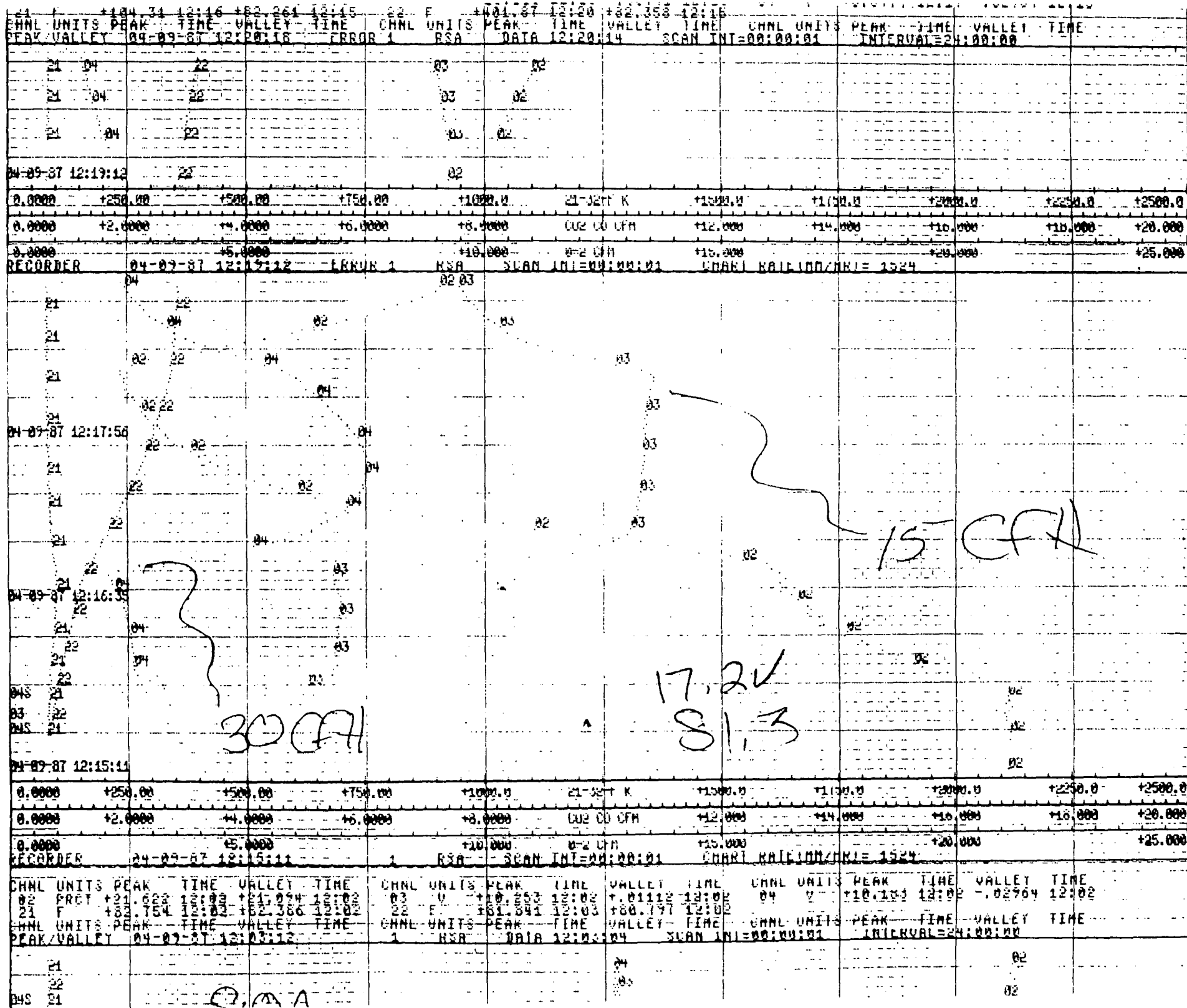
16V
12119L
75
A

733
15.81756
18.11



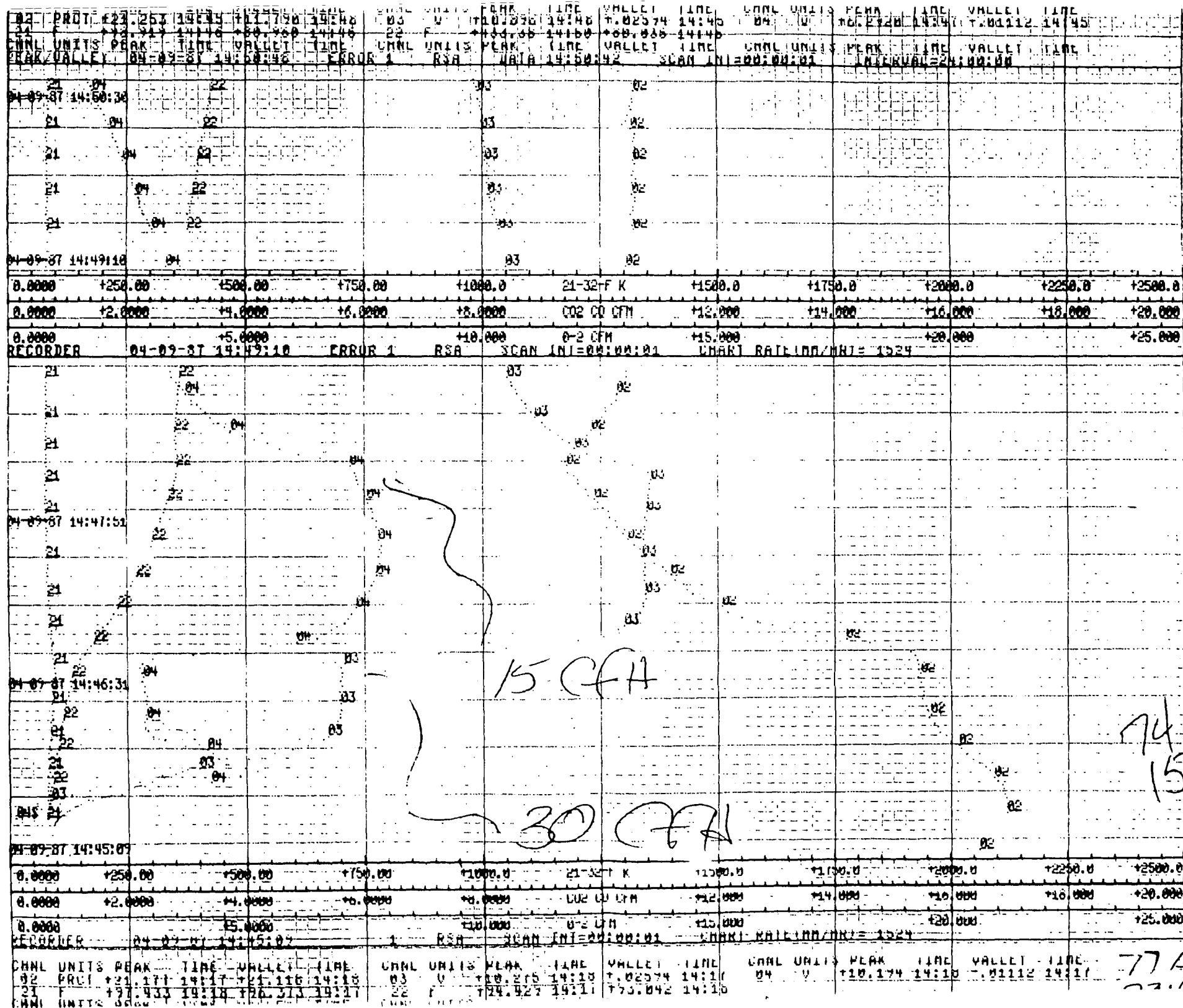
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02	PRCT	+21.243	13:33	+10.705	13:36	03	V	+11.138	13:38	+1.02223	13:35	04	V	+12.711	13:37	+1.01112	13:35
21	F	+100.05	13:34	+82.569	13:35	22	F	+107.02	13:40	+81.026	13:35	23	F	+72.721	13:35	+71.177	13:39
24	F	+88.060	13:35	+64.130	13:40	25	F	+71.104	13:35	+70.000	13:40	26	F	+71.541	13:35	+70.410	13:39
27	F	+89.564	13:35	+68.767	13:40	28	F	+72.671	13:35	+71.542	13:40	29	F	+88.297	13:40	+87.214	13:39
30	F	+82.541	13:34	+61.213	13:36	31	F	+89.311	13:39	+84.018	13:35	32	F	+89.001	13:35	+88.124	13:39
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY 04-08-87 13:39:33						ERROR 1 RSA DATA 13:40:26						SCAN INT=00:00:01 INTERVAL=24:00:00					
288	21	04	22			03		02									
292																	
285	21	04	22			03		02									
278																	
265	21	04	22			03		02									
258																	
248																	
235	21	04	22			03		02									
04-08-87 13:39:16 04 22						03 02											
0.0000	+250.00	+500.00	+750.00	+1000.0	21-32 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0							
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002 U U M	+12.000	+14.000	+16.000	+18.000	+20.000							
0.0000	+5.0000	+10.000	+15.000	+20.000	0-2 U M	+25.000	+30.000	+35.000	+40.000	+45.000							
RECORDED 04-08-87 13:39:16 ERROR 1 RSA						SCAN INT=00:00:01						CHART RATE MM/HRI= 1524					
293																	
288	21	04	22			03	02										
278																	
268																	
258	21	22	04			02	03										
248																	
238	21	22				02											
228																	
218	21	22	04			02											
208																	
04-08-87 13:37:58																	
218	21	22	04			03	02										
208																	
198	21	22				02											
188																	
178	21	22	04			03	02										
168																	
158	21	22				02											
148																	
138	21	22	04			03	02										
128																	
118	21	22				02											
108																	
98	21	22	04			03	02										
88																	
04-08-87 13:36:37																	
98	21	22	04			03	02										
88																	
78	21	22				02											
68																	
58	21	22	04			03	02										
48																	
38	21	22				02											
28																	
18	21	22	04			03	02										
8																	
04-08-87 13:35:15																	
0.0000	+250.00	+500.00	+750.00	+1000.0	21-32 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0							
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002 U U M	+12.000	+14.000	+16.000	+18.000	+20.000							
0.0000	+5.0000	+10.000	+15.000	+20.000	0-2 U M	+25.000	+30.000	+35.000	+40.000	+45.000							

MA



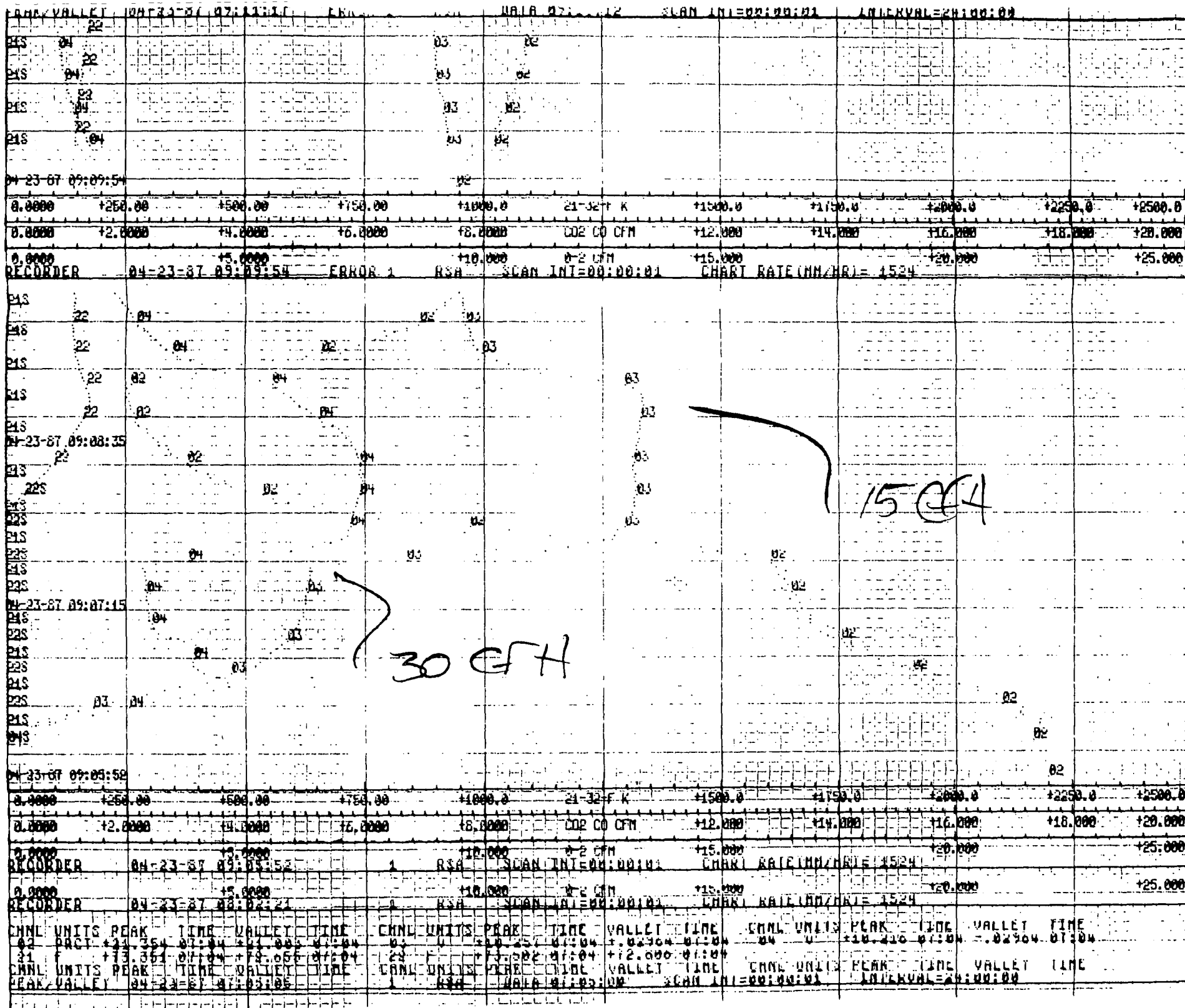
MADE IN CANADA

ANGUS INDIANAPOLIS, IND., U.S.A. CHART NO. 832D900

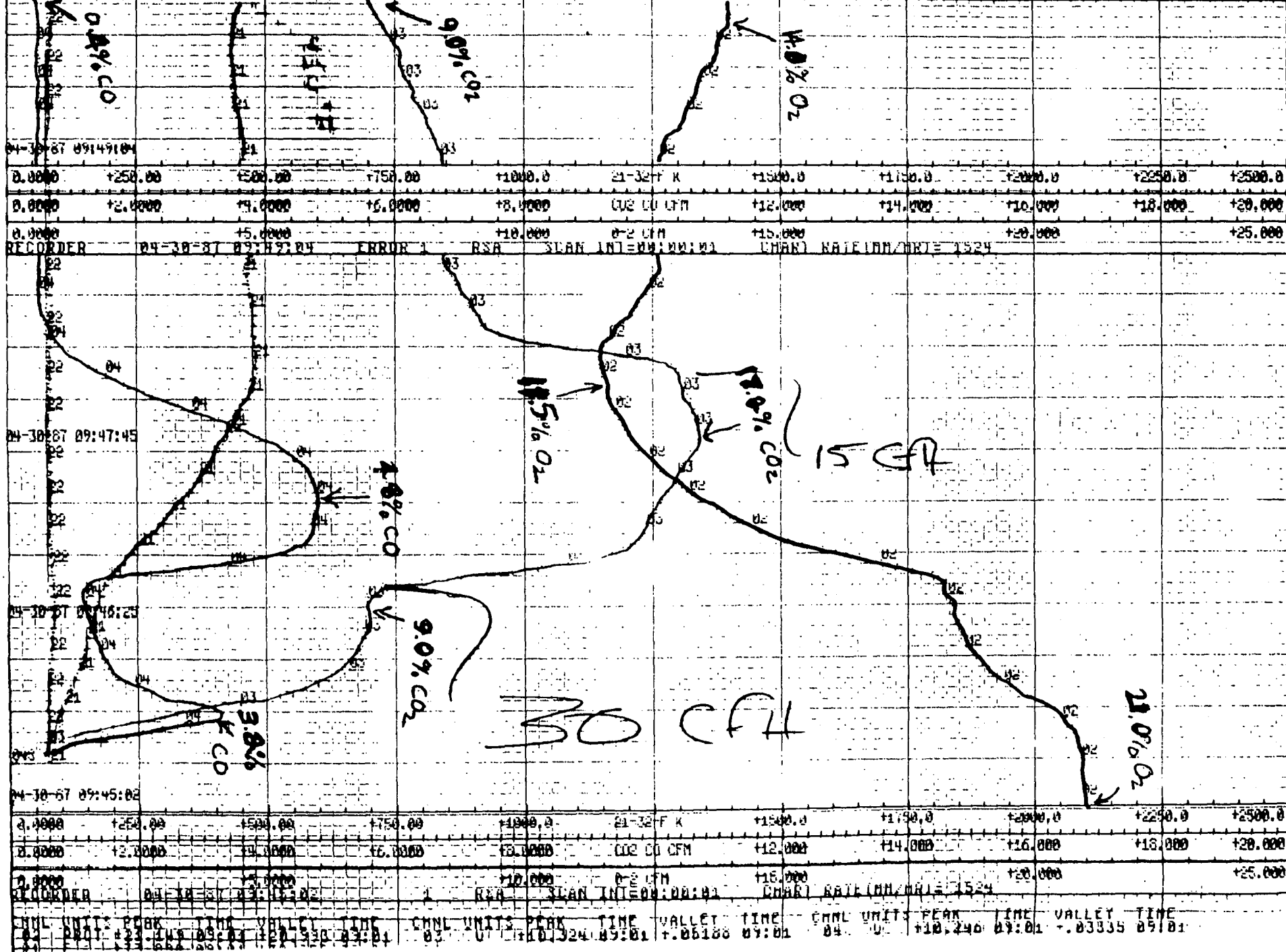


MADE IN CANADA

ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A. CHART NO. 832D900



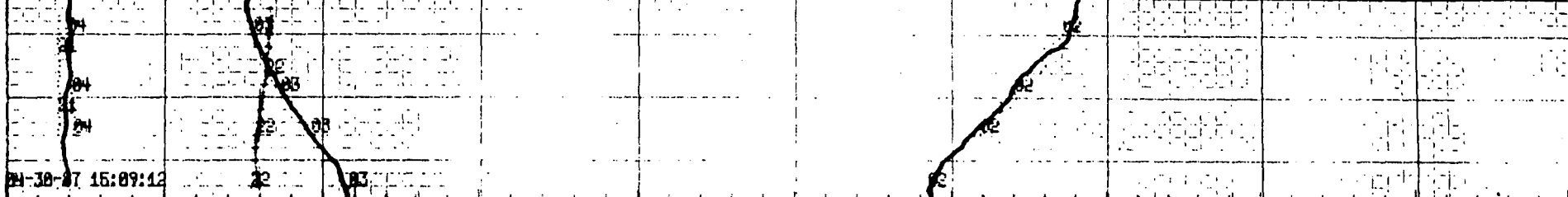
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02	FACT	+38.986	09:45	+11.474	09:48	03	U	+10.739	09:47	+1.03335	09:48	04	U	+4.8098	09:47	+0.04076	09:45
21	F	+484.47	09:48	+73.345	09:48	22	F	+12.200	09:46	+13.151	09:48						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
04	30-87	09:50:24				03	U	+10.739	09:47	+1.03335	09:48	04	U	+4.8098	09:47	+0.04076	09:45



181
17

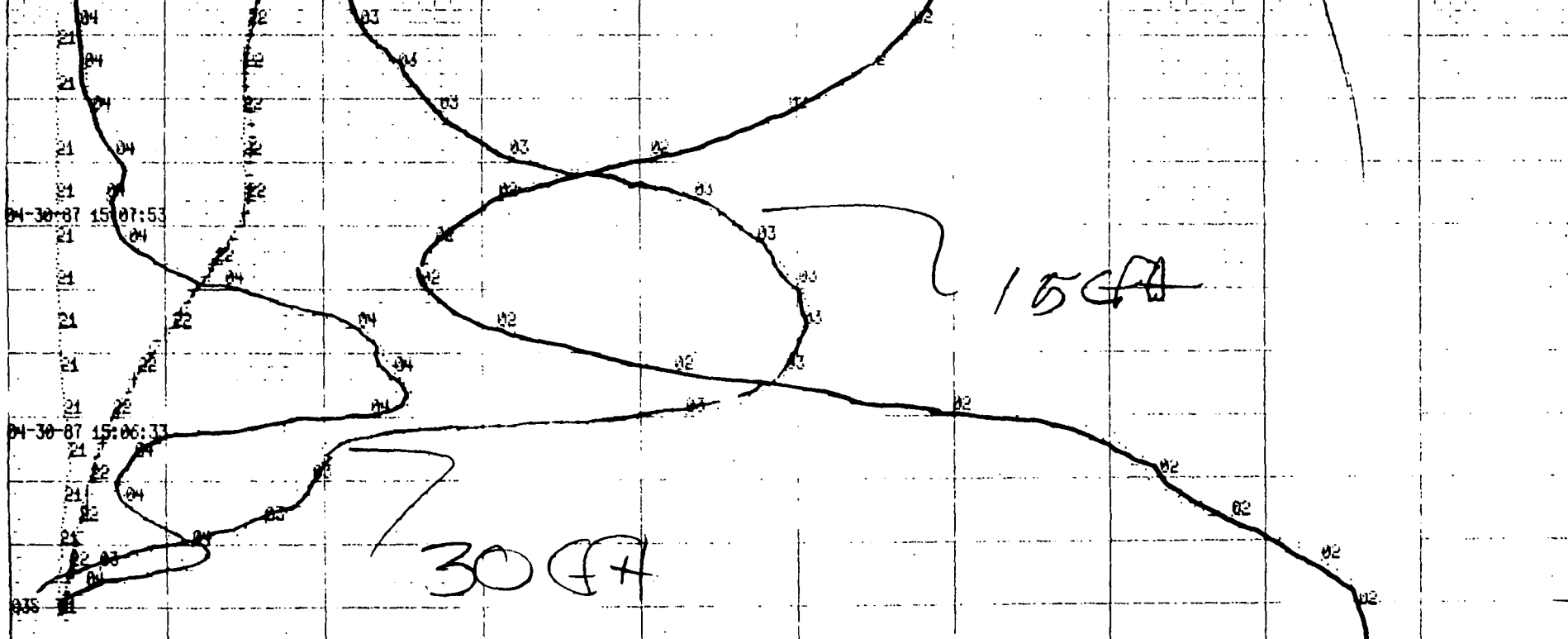
86

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02	PRCT	+21.771	15:05	+0.9344	15:07	03	V	+10.104	15:07	-0.03335	15:05	04	V	+5.0700	15:00	+0.00311	15:05
21	F	+101.50	15:06	+77.797	15:05	22	F	+22.76	15:10	+19.949	15:05						
CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 04-30-87 15:09:12 ERROR 1				RSA DATA 15:10:10				SCAN INT=00:00:01				INTERVAL=24:00:00					



0.0000	+250.00	+500.00	+750.00	+1000.0	21-32T K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002 00 00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+5.0000	+10.0000	+15.0000	+20.0000	0-2 00	+25.0000	+30.0000	+35.0000	+40.0000	+45.0000

RECORDER 04-30-87 15:09:12 ERROR 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HRI) = 1524



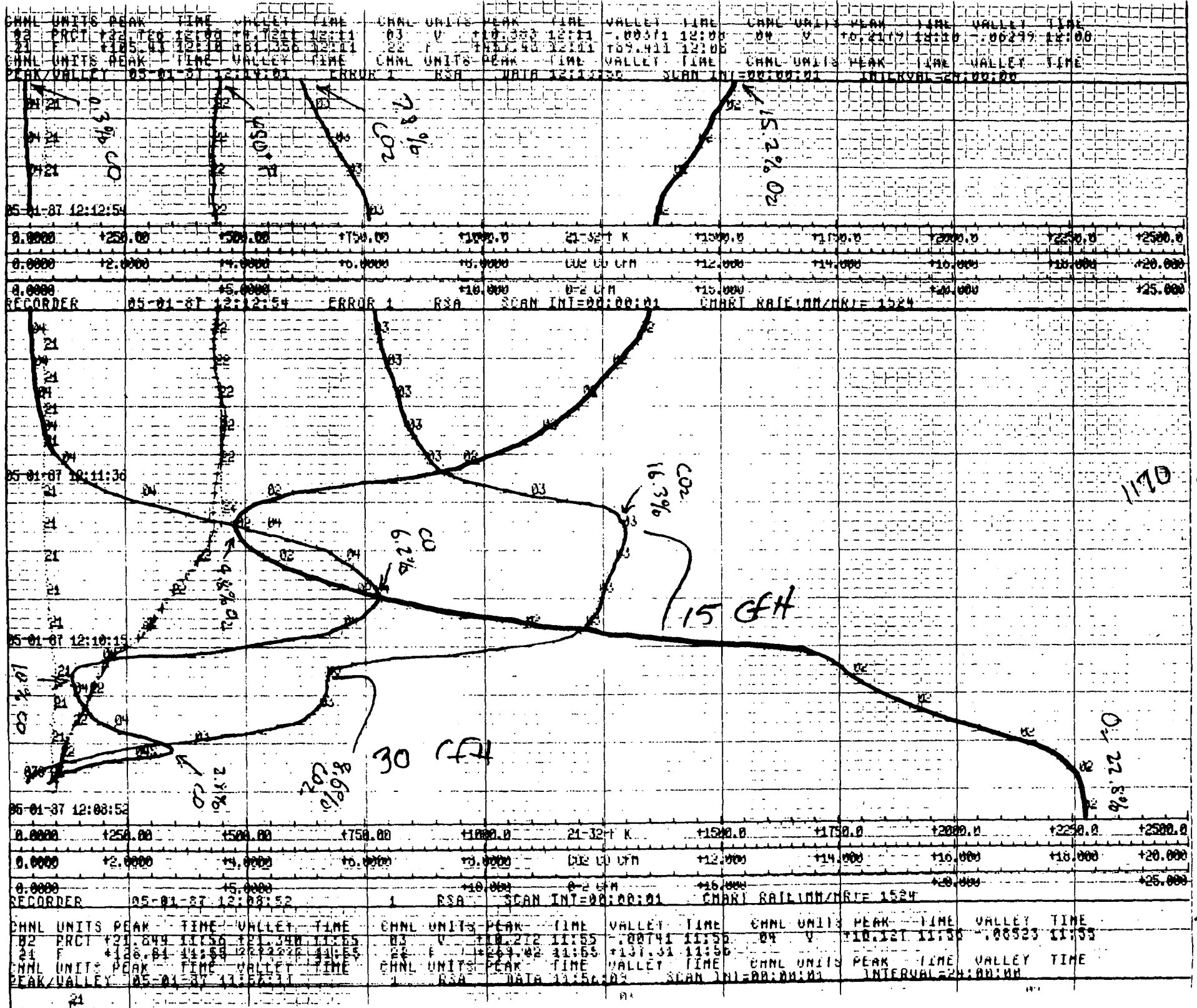
0.0000	+250.00	+500.00	+750.00	+1000.0	21-32T K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	002 00 00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+5.0000	+10.0000	+15.0000	+20.0000	0-2 00	+25.0000	+30.0000	+35.0000	+40.0000	+45.0000

RECORDER 04-30-87 15:05:10 RSA SCAN INT=00:00:01 CHART RATE (MM/HRI) = 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
02	PRCT	+21.497	14:15	+21.236	14:34	03	V	+10.212	14:34	-0.01853	14:36	04	V	+10.103	14:34	-0.01853	14:35
21	F	+82.192	14:14	+50.402	14:35	22	F	+25.044	14:34	+02.740	14:34						
CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME				CHNL UNITS PEAK TIME VALLEY TIME					

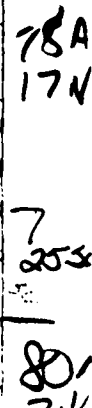
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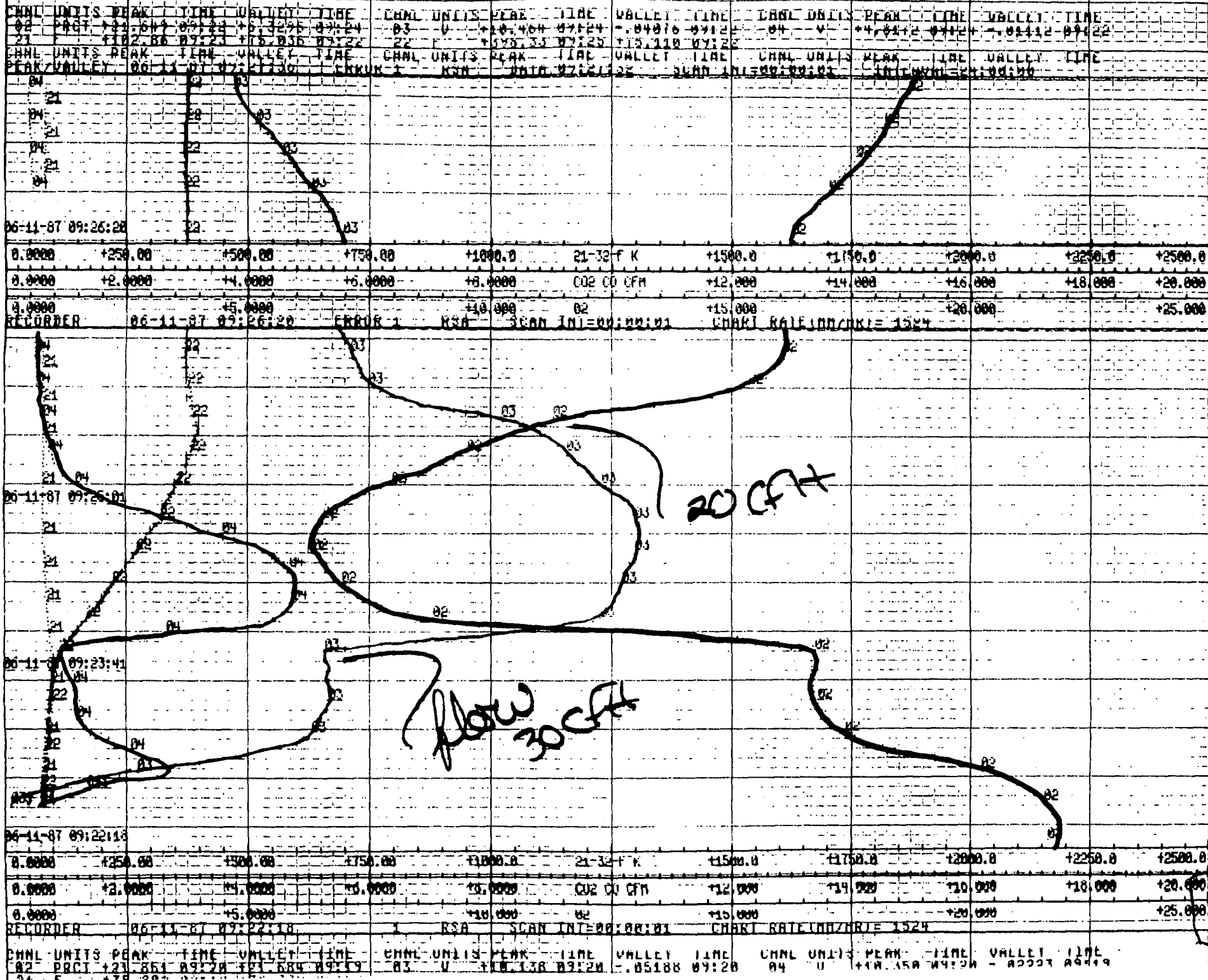
MADE IN CANADA

WESTERLINE ANGUS INDIANAPOLIS, IND. U.S.A. CHART NO. 832D900



MADE IN CANADA

RLINE ANGUS INDIANAPOLIS, IND. U.S.A. CHART NO. 832D900



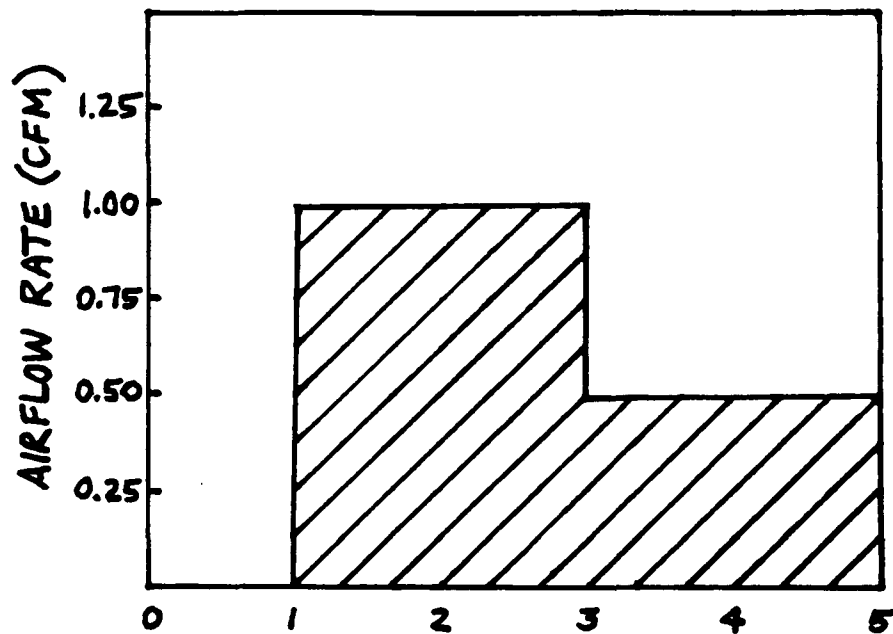
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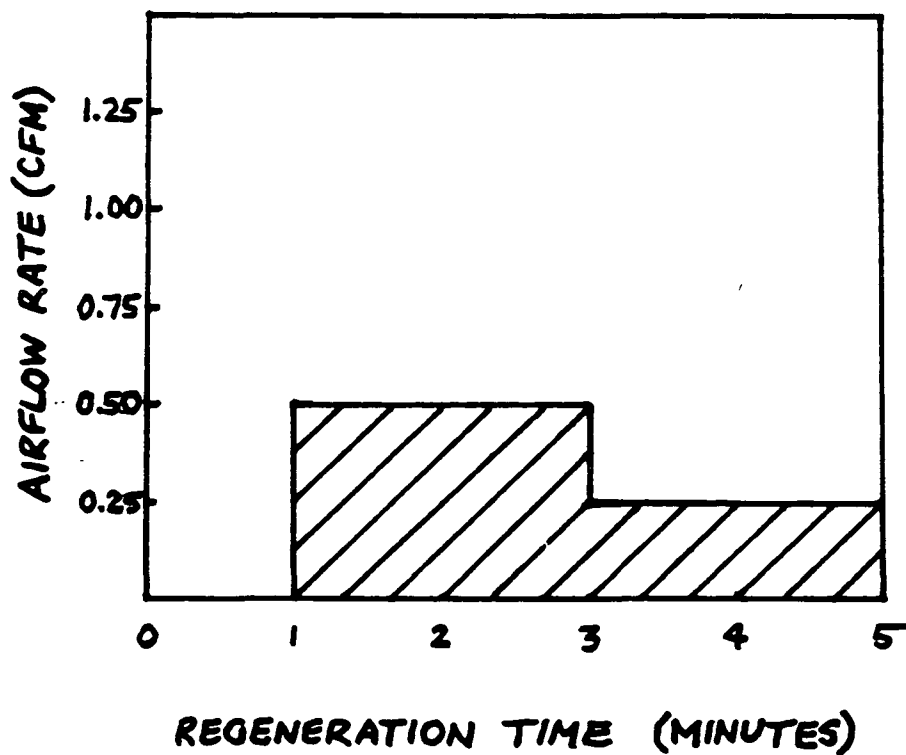
APPENDIX D: FLOWRATE SCHEDULES

REGENERATION AIRFLOW SCHEDULES

SCHEDULE A: 1.0 CFM



SCHEDULE B: 0.5 CFM



APPENDIX E: REGENERATION EFFICIENCY DATA

PHASE 1: BACKPRESSURE = 5.7 PSI, AIRFLOW 1.0 CFM

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	U	+0.01297	09:48	-0.02872	09:50	02	U	+6.0094	09:46	+4.2836	09:48	03	U	+4.4785	09:48	-0.02964	09:46
04	U	+4.4096	09:47	-0.02223	09:46	21	F	+124.93	09:47	+73.635	09:46	22	F	+149.21	09:49	+73.419	09:46
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	09-04-86	09:52:03				1	RSA	DATA	09:52:00	SCAN INT=00:00:01					INTERVAL=24:00:00		



0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.0000	+2.4000	1-0FM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDED	09-04-86	09:50:05	1	RSA	SCAN INT=00:00:01	CHART RATE INCH/HR= 1524				



0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.0000	+2.4000	1-0FM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDED	09-04-86	09:46:03	1	RSA	SCAN INT=00:00:01	CHART RATE INCH/HR= 1524				

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MADE IN CANADA

ANAPOLIS, IND. U.S.A. CHART NO. 832D900

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0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-C02 4-C0	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+1.2000	+1.8000	+2.4000	1-CHN 2-O2	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-04-86 13:42:38	1	BSA	SCAN INT=00:00:01	CHN#1	SALE=1000/HR=1524				

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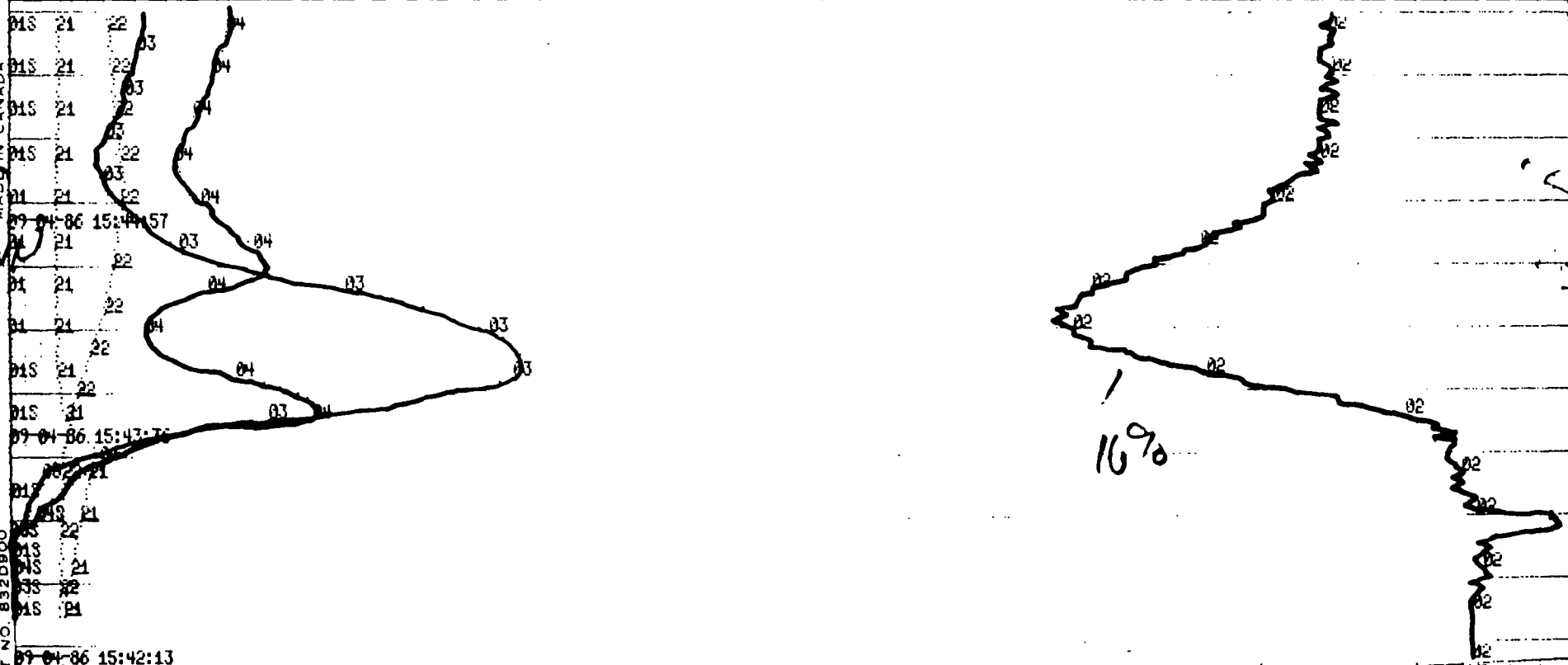
0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-00N 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
REORDER-- 09-04-86 13:36:36 1 HSA SCAN IN=00:00:00 CHARI RATE(MB/MK)= 1524										

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01019	12:12	-0.01760	12:11	02	V	+5.6913	12:12	+5.6151	12:11	03	V	+10.301	12:12	-0.03335	12:11
04	V	+10.301	12:12	-0.01853	12:12	21	F	+161.49	12:11	+157.40	12:12	22	F	+93.989	12:12	+93.257	12:13
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 09-04-86 12:13:00						CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	+0.01019	15:44	-0.03150	15:45	02	V	+5.7696	15:43	+4.0046	15:44	03	V	+6.5329	15:44	-0.01112	15:42
04	V	+3.9760	15:43	-0.01853	15:42	21	F	+138.37	15:43	+76.871	15:44	22	F	+183.91	15:45	+76.454	15:42
CHNL UNITS PEAK TIME VALLEY TIME					CHNL UNITS PEAK TIME VALLEY TIME					CHNL UNITS PEAK TIME VALLEY TIME							
PEAK/VALLEY 09-04-86 15:47:33					1 RSA DATA 15:47:30					SCAN INT=00:00:01 INTERVAL=24:00:00							



0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-000 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER 09-04-86 15:46:16					1 RSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524					



0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-000 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER 09-04-86 15:42:13					1 RSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	+0.0141	15:40	-0.01760	15:39	02	V	+5.7056	15:40	+5.4592	15:39	03	V	+10.324	15:40	-0.02223	15:39
04	V	+10.294	15:40	-0.02223	15:39	21	F	+81.365	15:39	+80.300	15:40	22	F	+15.853	15:39	+15.137	15:40
CHNL UNITS PEAK TIME VALLEY TIME					CHNL UNITS PEAK TIME VALLEY TIME					CHNL UNITS PEAK TIME VALLEY TIME							
PEAK/VALLEY 09-04-86 15:40:51					1 RSA DATA 15:40:51					SCAN INT=00:00:01 INTERVAL=24:00:00							

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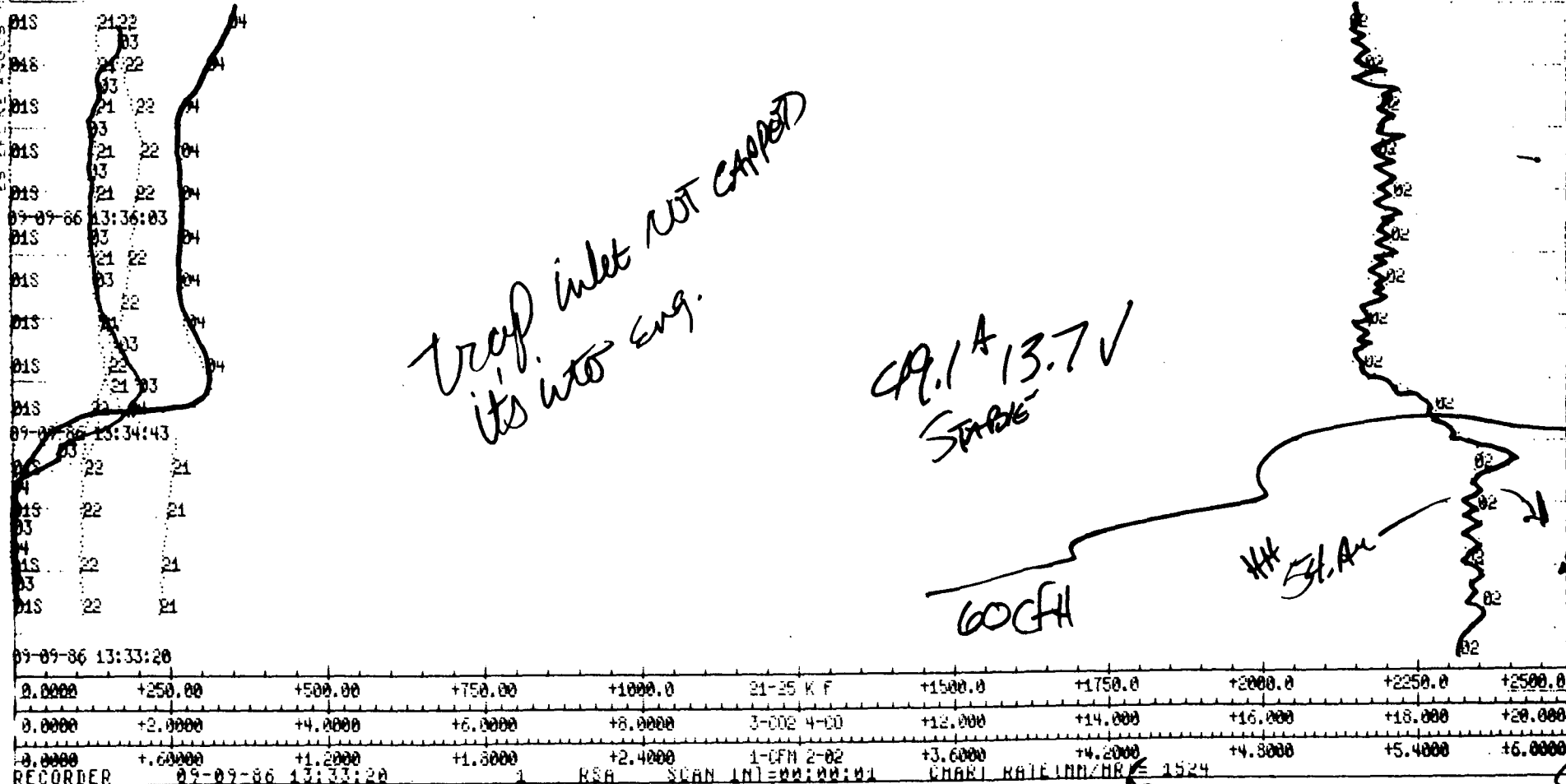
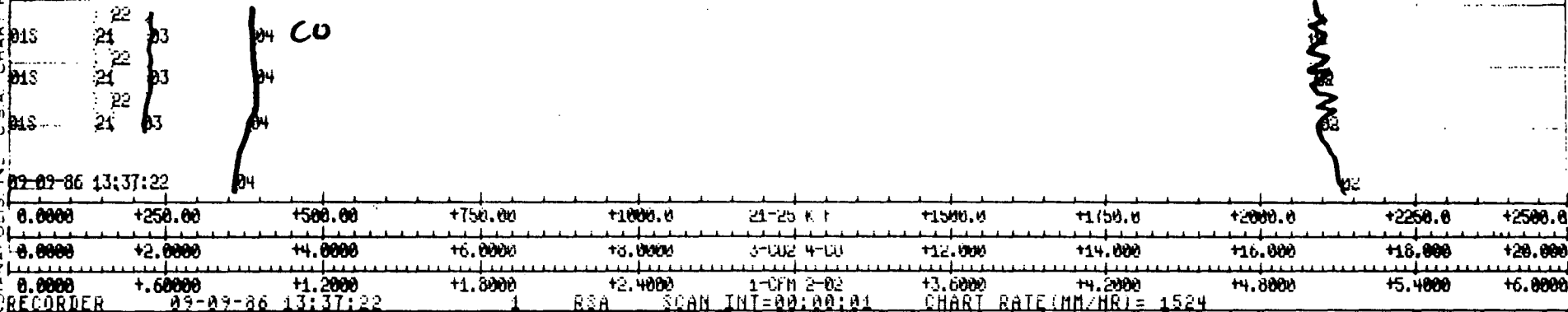
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9322000
U.S.A. CHART
INC.

ESTERLINE ANGUS

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	U	0.0000	13:34	-0.02964	13:37	02	V	+5.0010	13:34	+4.7704	13:38	03	V	+1.1712	13:38	+1.02964	13:33
04	U	+3.1349	13:38	+1.00741	13:33	21	F	+262.77	13:34	+136.53	13:36	22	F	+211.63	13:36	+107.45	13:33
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	09-09-86	13:38:39				1	RSA	DATA	13:38:30	SCAN INT=00:00:01				INTERVAL=24:00:00			



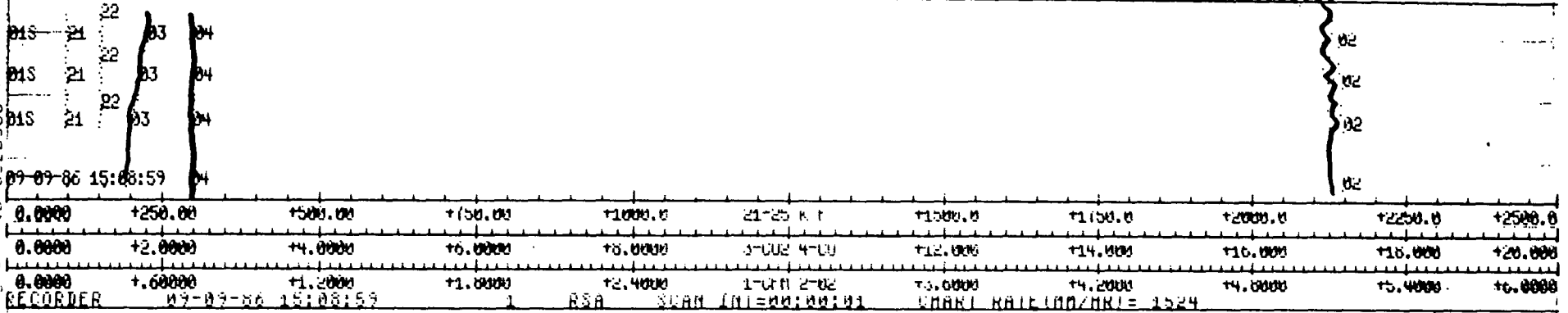
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CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	+0.00185	15:07	-0.03242	15:09	02	V	+5.6973	15:05	+2.5967	15:06	03	V	+9.30	15:06	-0.00371	15:04
04	V	+3.4684	15:06	-0.02964	15:05	21	F	+173.35	15:06	+93.735	15:07	22	F	+192.20	15:06	+86.488	15:04

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

09-09-86 15:10:11 1 RSA DATA 15:10:05 SCAN INT=00:00:01 INTERVAL=24:00:00



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17.35 V

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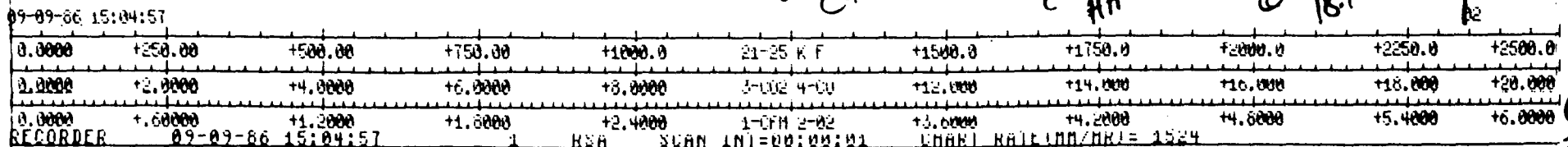
30 CFI

60 CFI

709 HH

65 Amp
18.1 Volts

18.1
18.1
19.5



68A
20.0

ESTERLINE ANGUS INDIANAPOLIS, IND. U.S.A. CHART NO. 8320900

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	0.0000	16:08	-0.03150	16:10	02	V	+5.6722	16:08	+5.2507	16:11	03	V	+1.1154	16:10	-0.01853	16:08
04	V	+2.3271	16:11	-0.04076	16:08	21	F	+248.99	16:10	+122.81	16:11	22	F	+142.71	16:11	+102.66	16:08
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	09-09-86	16:13:52				1	RSA	DATA	16:13:48	SCAN INT=00:00:01					INTERVAL=24:00:00		

01S	22	04															02
	21																
	03																
01S	22	04															02
	21																
01S	23	04															02

09-09-86 16:12:4204

0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.0000	+2.4000	1-001 2-02	+3.0000	+4.2000	+4.0000	+5.4000	+6.0000
RECORDER	09-09-86	16:12:42			1	RSA	SCAN INT=00:00:01	CHART RATE(MM/HR)= 1524		

01S	03	04															02
	22																
01S	21	04															02
	03																
01S	22	04															02
	21																
01S	03	04															02
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01S	22	21															02

09-09-86 16:08:39

0.0000	+250.00	+500.00	+750.00	+1000.0	21-25 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.0000	+2.4000	1-001 2-02	+3.0000	+4.2000	+4.0000	+5.4000	+6.0000
RECORDER	09-09-86	16:08:39			1	RSA	SCAN INT=00:00:01	CHART RATE(MM/HR)= 1524		

RECORDER 09-09-86 16:08:22 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00648	15:57	-0.01297	15:58	02	V	+5.7084	15:56	+5.6157	15:57	03	V	+10.268	15:56	-0.01853	15:57
04	V	+10.257	15:58	-0.04076	15:57	21	F	+293.52	15:57	+283.24	15:58	22	F	+138.94	15:57	+130.79	15:58
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME

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CHNL UNITS PEAK      TIME  VALLEY  TIME
00  V      +10.450  13:47  0.0000  13:48
22  F      +170.27  13:51  +73.780  13:48
CHNL UNITS PEAK      TIME  VALLEY  TIME
E00:00:01  INTERVAL=24:00:00

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CHNL	UNIT	PEAK	TIME	VALLEY	TIME	CHNL	UNIT	PEAK	TIME	VALLEY	TIME
1	RSB	DATA	13:54:12			SCAN	INI=00:00:01			INTERVAL=24:00:00	

01S P1 22 04
01S P1 22 03 04
01S P1 22 03 04

09-10-86 13:52:13

0.0000	+250.00	+500.00	+750.00	+1000.00	21-25 K F	+1500.00	+1750.00	+2000.00	+2250.00	+2500.00
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0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
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0.0000	+1.6000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
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RECORDED 09-10-86 13:52:13 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HRI) = 1524

09-10-86 13:49:34

~~29-10-85 43:46:11~~

0.0000	+250.00	+500.00	+750.00	+1000.00	21-25 K F	+1500.00	+1750.00	+2000.00	+2250.00	+2500.00
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0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-DIG 4-10	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
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0.0000	+0.6000	+1.2000	+1.8000	+2.4000	1-CH 12-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
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BGA

DATE: 02/07/2000

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03	2
013	21
043	2
013	21
043	22
013	21

30 CFH

58.1 A 16.3 V

02

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01390	07:31	-0.01760	07:32	02	V	+5.1056	07:32	+5.0482	07:32	03	V	+10.215	07:32	-0.01112	07:32
04	V	+10.246	07:32	+0.01112	07:32	21	F	+76.740	07:32	+75.670	07:32	22	F	+76.622	07:32	+76.092	07:32
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY 09-30-86 07:33:15 1 BSA DATA 07:33:01 SCAN INT=00:00:01 INTERVAL=24:00:00																	

013	21
	22
013	21
033	22
013	21
033	22

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58.8 A
17.5 ✓

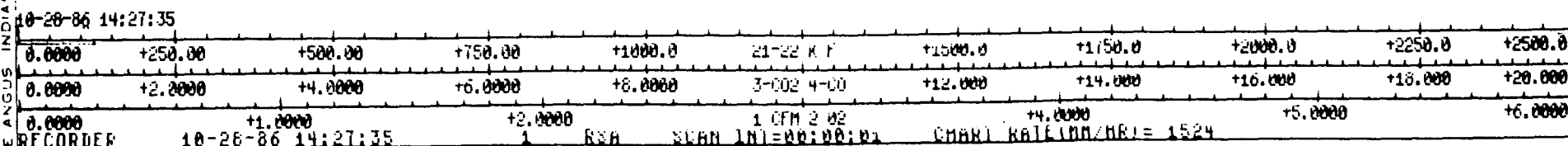
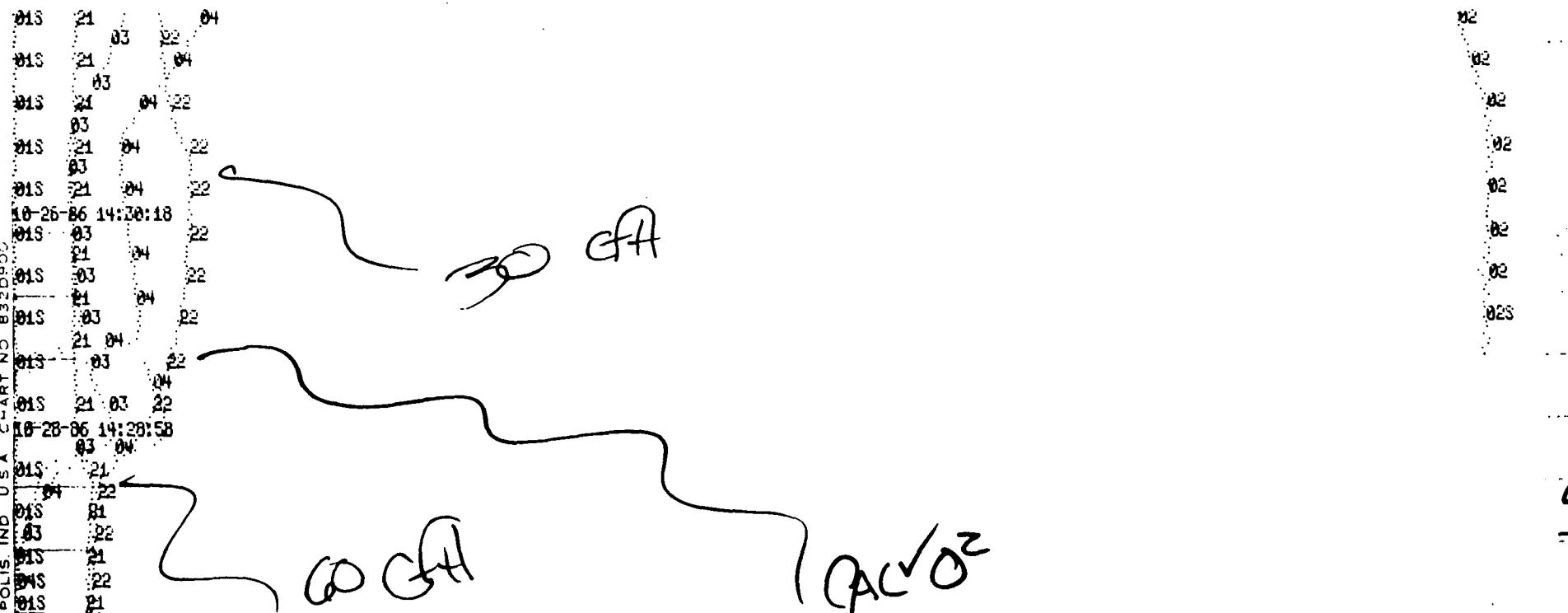
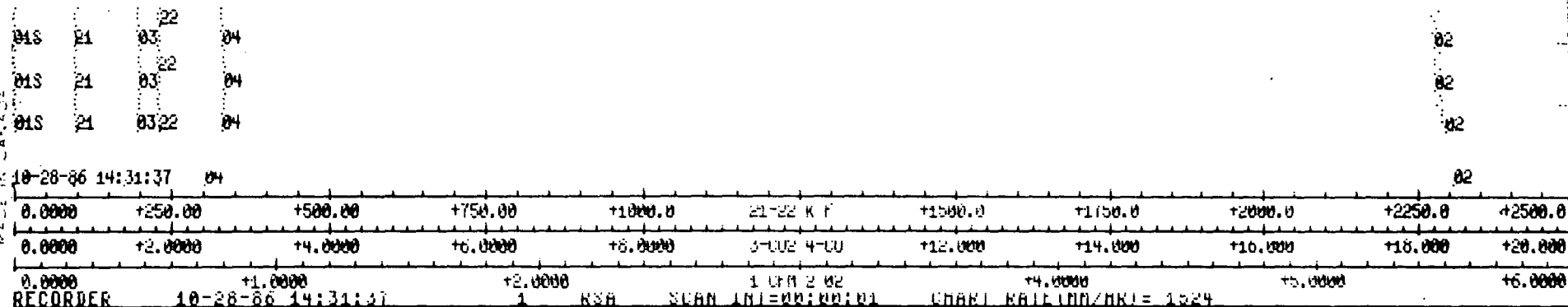
2.34

02
02
0

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	+0.00834	14:29	-0.03335	14:31	02	V	+6.7774	14:27	+5.4749	14:32	03	V	+1.6230	14:32	+0.00741	14:27
04	V	+2.7050	14:32	-0.00741	14:27	21	F	+124.53	14:28	+93.627	14:30	22	F	+282.97	14:30	+116.09	14:27

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

PEAK/VALLEY 10-28-86 14:32:48 1 RSA DATA 14:32:45 SCAN INT=00:00:01 INTERVAL=24:00:00



CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01019	13:55	-0.02030	13:54	02	V	+5.6556	13:54	+5.6417	13:55	03	V	+10.207	13:54	+0.03335	13:54
04	V	+10.204	13:54	-0.00371	13:54	21	F	+187.26	13:54	+164.87	13:55	22	F	+170.27	13:54	+168.68	13:55

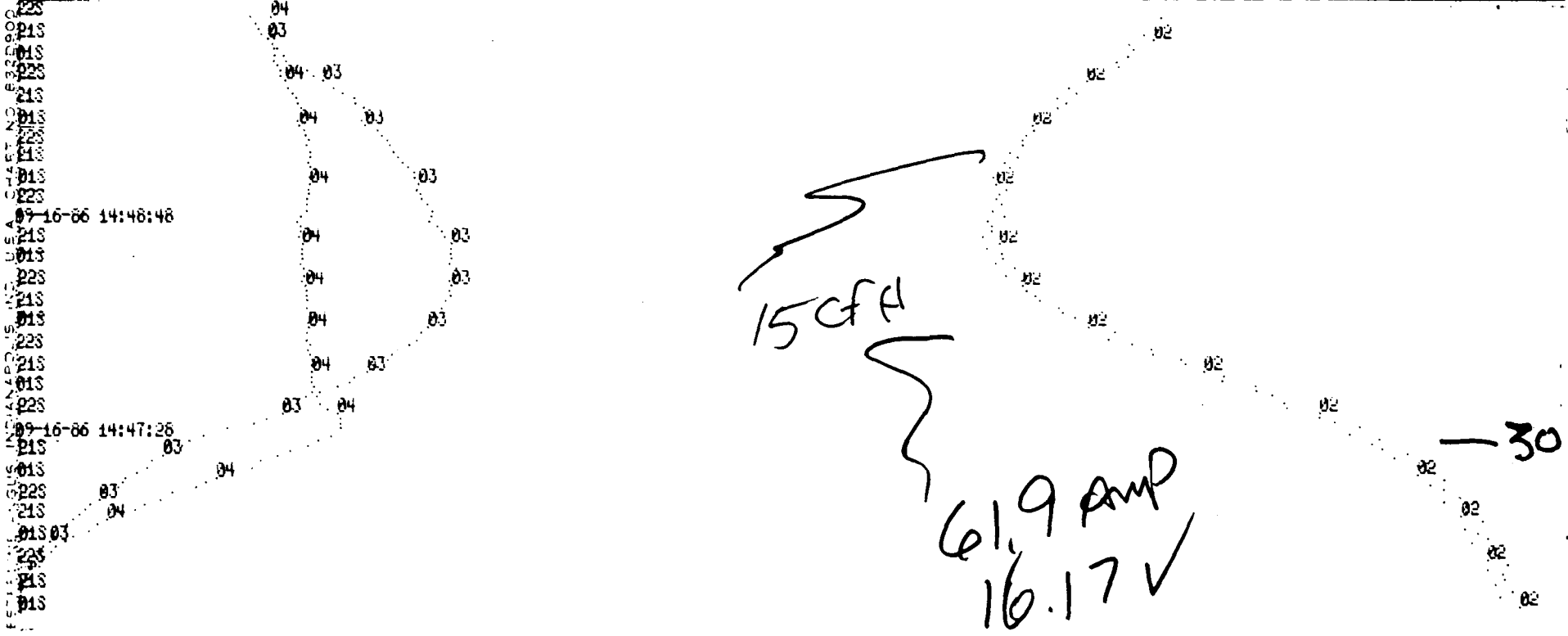
CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

PEAK/VALLEY 10-28-86 13:55:37

PHASE 2: BACKPRESSURE = 5.7 PSI, AIRFLOW = 0.5 CFM

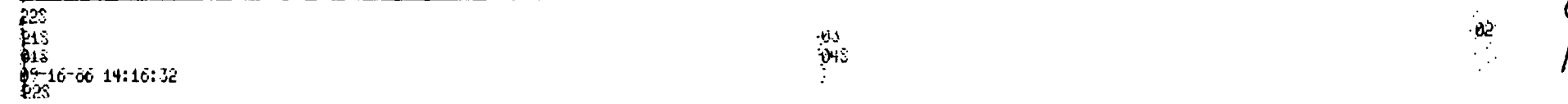


09-16-86 14:50:07	03 04									
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.60000	+1.2000	+1.8000	+2.4000	1-0FM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-16-86 14:50:07	1	RSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524					



09-16-86 14:46:05										
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.60000	+1.2000	+1.8000	+2.4000	1-0FM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-16-86 14:46:05	1	RSA	SCAN INT=00:00:01	CHART RATE (MM/MIN)= 1524					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00648	14:15	-0.01112	14:15	02	V	+6.1317	14:15	+5.4615	14:15
04	V	+10.320	14:16	-0.01853	14:15	21	F	+231.13	14:15	+258.65	14:16
22	F	+184.91	14:15	+153.61	14:16						
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
09-16-86	14:17:03					1	RSA	DATA	14:16:59	SCAN INT=00:00:01	INTERVAL=24:00:00



01 U -00463 15:47 -02501 15:49 02 V +5.8816 15:48 +4.7107 15:50 03 V +3.5647 15:50 +1.03706 15:47
 04 U +4.1354 15:50 +00371 15:47 21 F +257.20 15:49 +154.12 15:50 22 F +137.64 15:51 +104.60 15:47
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 09-16-86 15:53:14 1 RBA DATA 15:53:11 SCAN INT=00:00:01 INTERVAL=24:00:00



0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.60000	+1.2000	+1.8000	+2.4000	1-000 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000

RECORDER 09-16-86 15:51:57 1 RBA SCAN INT=00:00:01 CHART RATE (MM/HRI) = 1524



0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.60000	+1.2000	+1.8000	+2.4000	1-000 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000

RECORDER 09-16-86 15:47:55 1 RBA SCAN INT=00:00:01 CHART RATE (MM/HRI) = 1524

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 01 U -00834 15:32 -01575 15:31 02 V +5.8140 15:31 +5.0130 15:31 03 V +10.335 15:32 +05188 15:31
 04 U +10.309 15:32 +00371 15:32 21 F +296.84 15:30 +284.91 15:32 22 F +138.59 15:31 +133.87 15:32
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 09-16-86 15:33:03 1 RBA DATA 15:32:59 SCAN INT=00:00:01 INTERVAL=24:00:00

557
 16V

07-18-86 10:43:04

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-CO2 4-U	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	07-18-86 10:43:04	1	RSA	SCAN INT=00:00:01	CHART RATE(1MM/HRI)= 1524					

21
013 22 03 04
013 22 03 04
013 22 03 04
013 22 03 04
07-18-86 10:41:46
013 22 03 04
013 22 03 04
013 22 03 04
013 22 03 04
07-18-86 10:40:25
013 22 03 04
013 22 03 04
013 22 03 04
013 22 03 04

15 CFH

30 CFH

48.4 13.62 ✓

07-18-86 10:39:02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-CO2 4-U	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	07-18-86 10:39:02	1	RSA	SCAN INT=00:00:01	CHART RATE(1MM/HRI)= 1524					

50 Amps
16 Vals48 Amp
14.6 Vals# 21 inlet
22 outlet

12 CFM 100 @ 5V
#1 CFM 21% @ ~5.6V
#2 0.2 21% @ ~5.6V
#3 CO2 16% @ 10V
#4 CO 10% @ 10V

CHNL VALUE UNITS ALARM

01 +.37426 V

21 ??????? F OPEN

CHNL VALUE UNITS ALARM

LOG REPORT 07-18-86 06:06:11

CHNL VALUE UNITS ALARM

02 +5.6656 V

22 ??????? F OPEN

CHNL VALUE UNITS ALARM

03 +.03706 V

CHNL VALUE UNITS ALARM

03 +.03706 V

CHNL VALUE UNITS ALARM

04 +.05158 V

CHNL VALUE UNITS ALARM

CHNL VALUE UNITS ALARM

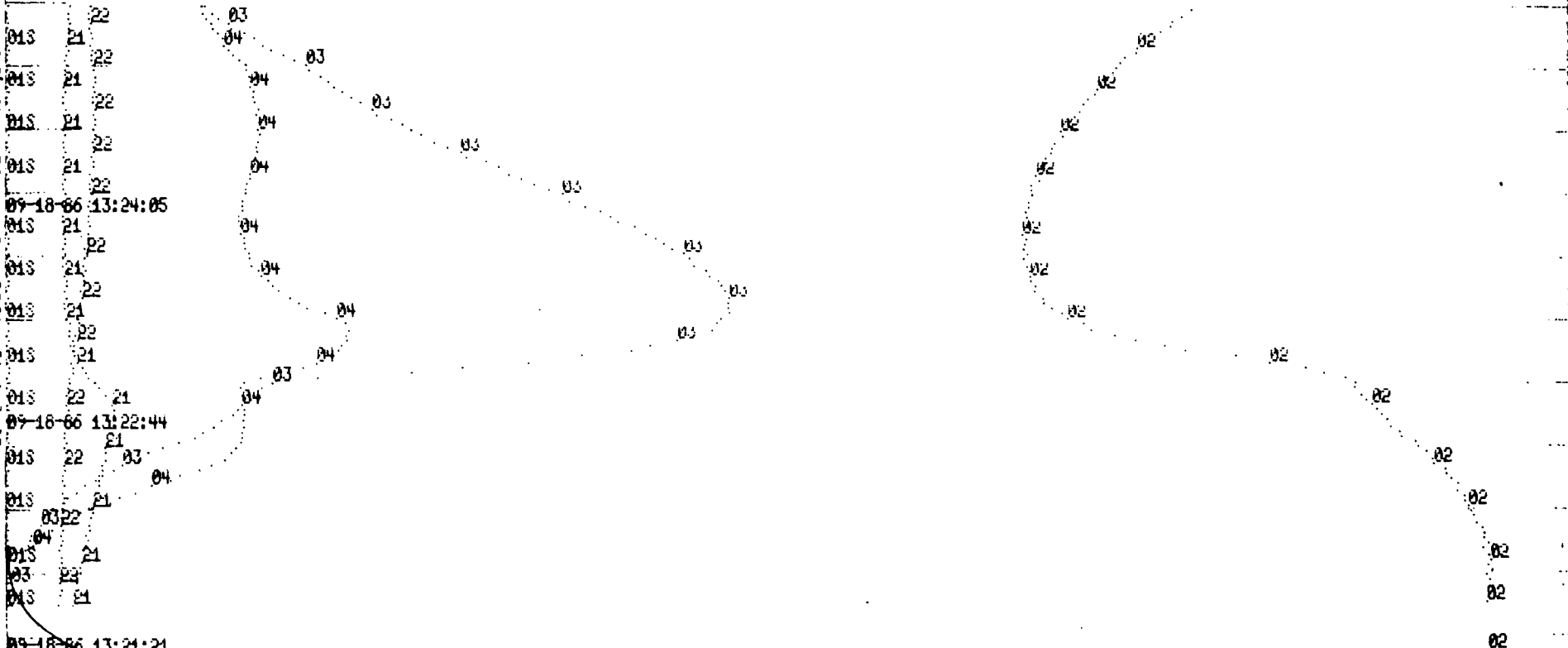
04 +.05158 V

CHNL VALUE UNITS ALARM

CHNL VALUE UNITS ALARM

CHNL VALUE UNITS ALARM

09-18-86 13:25:23 03										02	
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000	
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000	
RECORDER	09-18-86 13:25:23		1	BSA	SCAN INT=00:00:01		CHART RATE(MM/HRI)= 1524				



0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.60000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-18-86 13:21:21	1	BSA	SCAN INT=00:00:01	CHART RATE(MM/HRI)= 1524					

CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 -0.01760 V SOL-	02 +5.6778 V	03 +0.06670 V	04 +0.01112 V
21 +130.84 F	22 +93.700 F		
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
LOG REPORT 09-18-86 12:20:53	1 BSA DATA 12:20:34	SCAN INT=00:00:01	INTERVAL=00:00:01

CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME
01 V -0.01482 12:20 -0.02223 12:17	02 V +5.0824 12:20 +5.0574 12:17	03 V +10.046 12:17 +0.05729 12:17	
04 V +10.224 12:19 +0.01112 12:19	21 F +131.21 12:19 +130.50 12:20	22 F +94.280 12:17 +93.578 12:20	
CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	
PEAK/VALLEY 09-18-86 12:20:37	1 BSA DATA 12:20:34	SCAN INT=00:00:01	INTERVAL=24:00:00

09-18-86 12:20:25	02
013 22	02
013 21	02
013 22	02
013 21	02
04 22	02
013 21	02

679 A
195 V

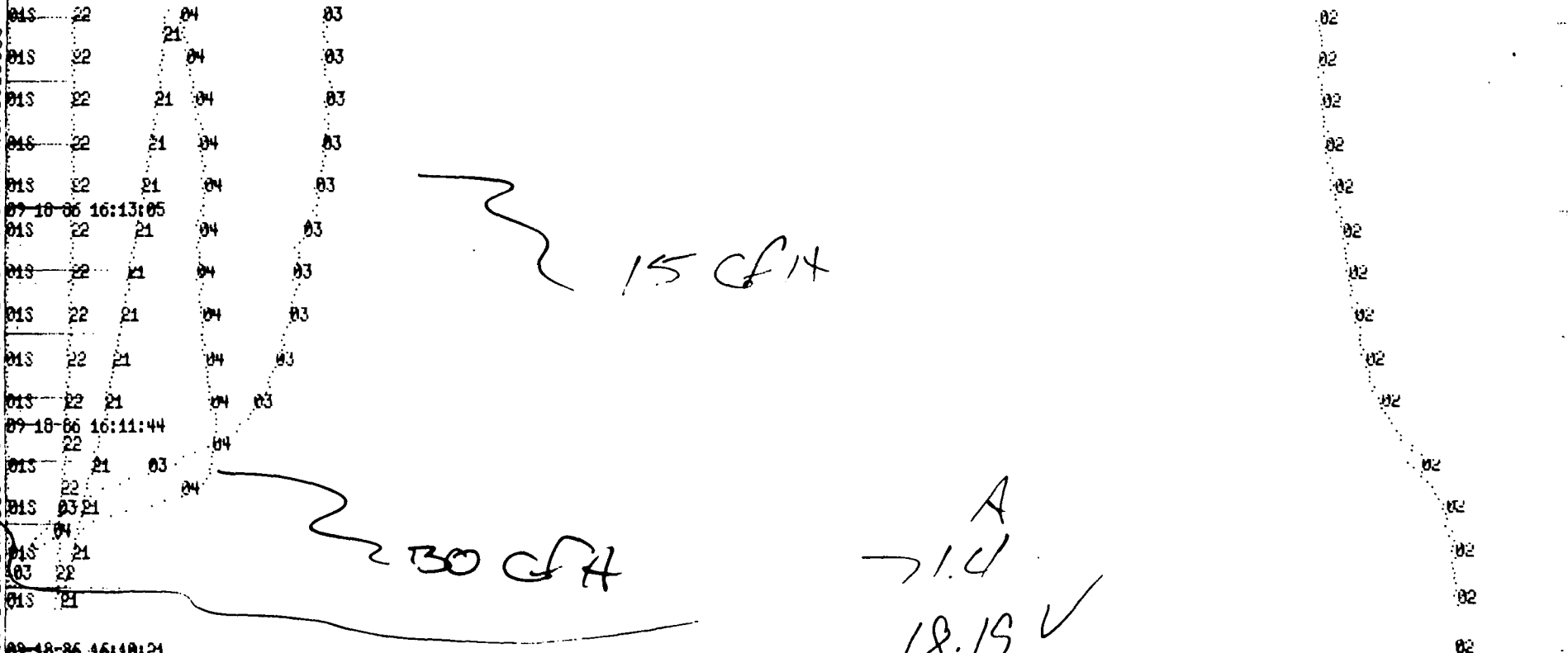
67.4
107

04
03

ESTERLINE AVIATION INDIANAPOLIS, IND. U.S.A. CHART NO. 832D900

01S 22 04 03 02
01S 22 04 03 02
01S 22 04 03 02

09-18-86 16:14:24 04 03 02
0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 F K +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
0.0000 +.60000 +1.20000 +1.80000 +2.40000 1-0FM 2-02 +3.00000 +4.20000 +4.80000 +5.40000 +6.00000
RECORDER 09-18-86 16:14:24 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524



09-18-86 16:10:21 04 03 02
0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 F K +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
0.0000 +.60000 +1.20000 +1.80000 +2.40000 1-0FM 2-02 +3.00000 +4.20000 +4.80000 +5.40000 +6.00000
RECORDER 09-18-86 16:10:21 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HR)= 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01482	16:00	-0.02131	15:59	02	V	+5.6797	16:00	+5.6546	16:00	03	V	+10.324	16:00	+10.076	16:00
04	F	+10.209	16:00	0.0000	16:00	21	F	+83.142	15:59	+82.433	16:00	22	F	+19.883	15:59	+19.149	16:00
CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME																	
PEAK/VALLEY 09-18-86 16:00:54 1 RSA DATA 16:00:51 SCAN INT=00:00:01 INTERVAL=24:00:00																	

01S 22 04 03 02
01S 22 04 03 02
01S 21 04 03 02
01S 21 04 03 02
01S 21 04 03 02
75 Amps
72.9

02
02
02

12

[illegible]

09-23-86 09:02:28

015	03	21
015	04	21
015		22
035		21
015		22
045		21
035		22
015		21

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00185	08:33	-0.01019	08:34	02	V	+5.7649	08:34	+5.5819	08:35	03	V	+10.253	08:34	-0.02964	08:34
04	V	+10.235	08:34	-0.02223	08:34	21	F	+204.74	08:34	+130.14	08:35	22	F	+300.04	08:33	+269.21	08:35
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	09-23-86	08:35:15	1	BSA	DATA	08:35:12	SCAN	INT=00:00:01	INTERVAL=24:00:00								

043		
033	21	22
013		
	21	22
013		
043	21	22
033		

048
048

02
02
02

CHNL UNITS PEAK TIME VALLEY TIME
 01 U -0.0278 09:38 -0.03428 09:40
 04 U +3.2905 09:39 0.0000 09:39
 CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 09-23-86 09:44:10

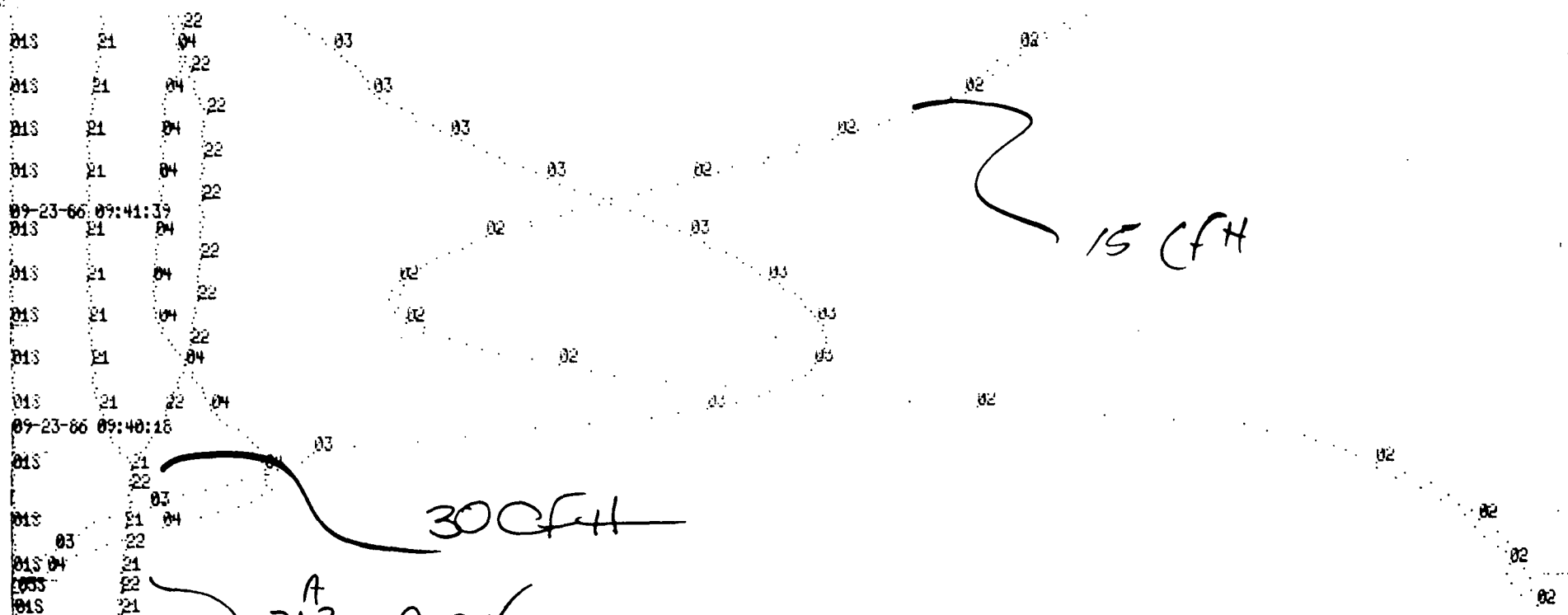
CHNL UNITS PEAK TIME VALLEY TIME
 02 U +5.9363 09:38 +1.4442 09:41
 21 F +172.03 09:40 +123.81 09:41
 CHNL UNITS PEAK TIME VALLEY TIME
 1 RSA DATA 09:44:00

CHNL UNITS PEAK TIME VALLEY TIME
 03 U +10.390 09:40 -0.02594 09:39
 22 F +312.86 09:42 +162.07 09:38
 CHNL UNITS PEAK TIME VALLEY TIME
 SCAN INT=00:00:01 INTRVAL=24:00:00

01S 04 03
 01S 21 04 03
 01S 21 04 03
 01S 21 04 03

02
 02
 02
 02

09-23-86 09:42:56 22 03 02
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 F K +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +6.0000 +1.2000 +1.8000 +2.4000 1-CFM 2-02 +3.6000 +4.2000 +4.8000 +5.4000 +6.0000
 RECORDER 09-23-86 09:42:56 1 RSA SCAN INT=00:00:01 CHART RATE(100/HR)= 1524



09-23-86 09:38:53
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 F K +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +6.0000 +1.2000 +1.8000 +2.4000 1-CFM 2-02 +3.6000 +4.2000 +4.8000 +5.4000 +6.0000
 RECORDER 09-23-86 09:38:53 1 RSA SCAN INT=00:00:01 CHART RATE(100/HR)= 1524

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 01 U -0.01019 09:36 -0.01760 09:37 02 U +5.1117 09:38 +5.6630 09:39 03 U +10.253 09:37 -0.02594 09:37
 04 U +10.253 09:37 -0.00371 09:36 21 F +177.54 09:36 +172.50 09:38 22 F +164.07 09:36 +162.40 09:37
 CHNL UNITS PEAK TIME VALLEY TIME

015 83 04 22

09-23-86 16:23:23

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-C02 4-C0	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+6.0000	+1.2000	+1.8000	+2.4000	1-CFM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDED 09-23-86 16:23:23 1 RSR SCAN IN=MR00:01 CHART KALL 100/HR= 1524										

21
23

016 03 04 22

015 03 04 22

013 83 84 22

09-23-86 16:22:04

018 03 04 22

013 03 04 22

015 03 04 22

019 03 04 22

913 13 19

09-23-86 16:28:44

01504 21

045 21

613 21

1033 22
1034 21

09-23-86 16:19:21

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+1.3000	+1.6000	+2.0000	1-0FM 2-02	+3.6000	+4.2000	+4.8000	+5.4000	+6.0000

RECORDER 09-23-86 16:19:21 1 R3A SCAN INT=00:00:01 CHAN1 RATE=100/HR= 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01112	16:07	-0.01160	16:06	02	V	+5.6500	16:06	+5.6174	16:06	03	V	+10.246	16:07	-0.03335	16:07
04	V	+10.253	16:07	-0.00371	16:07	21	F	+293.24	16:05	+277.15	16:06	22	F	+235.15	16:05	+216.70	16:06
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY 09-23-86 16:08:13 SQA DATA 16:08:00 SCAN INI=00:00:01 INTERVAL=24:00:00																	

~~MS~~ : :

~~1048~~ 22 21

1338

111 22 21

013 22 21

09-23-86 16:07:15

035 22

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REF ID: A632900

15 CFM

30 74

2 43.9 A
12.3 V

4/5 A
14.8V

44.4 A
13.4 V

Page 18

01S 21 22 03

09-25-86 14:25:53 04 03

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+1.2000	+1.8000	+2.4000	1-001 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-25-86 14:25:53	1	NSA	SCAN INT=00:00:01	CHARI RATE 100/HR= 1524					

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

09-25-86 14:26:37

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

09-25-86 14:23:15

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

01S 21 22 04

09-25-86 14:21:50

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 F K	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+1.2000	+1.8000	+2.4000	1-001 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000
RECORDER	09-25-86 14:21:50	1	NSA	SCAN INT=00:00:01	CHARI RATE 100/HR= 1524					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.01019	14:06	-0.01019	14:06	02	V	+5.0640	14:06	+5.5944	14:07	03	V	+10.251	14:07	+0.02223	14:07
04	V	+10.224	14:07	-0.0011	14:06	21	F	+76.346	14:08	+74.957	14:06	22	F	+75.424	14:08	+74.387	14:07
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	09-25-86	14:08:23				1	NSA	DATA	14:08:19	SCAN INT=00:00:01	INTERVAL=24:00:00						

01S 21

01S 21

01S 21

09-25-86 14:07:46

01S 21

01S 21

01S 21

01S 21

01S 21

30 CFH

71.6 A
18.4 V

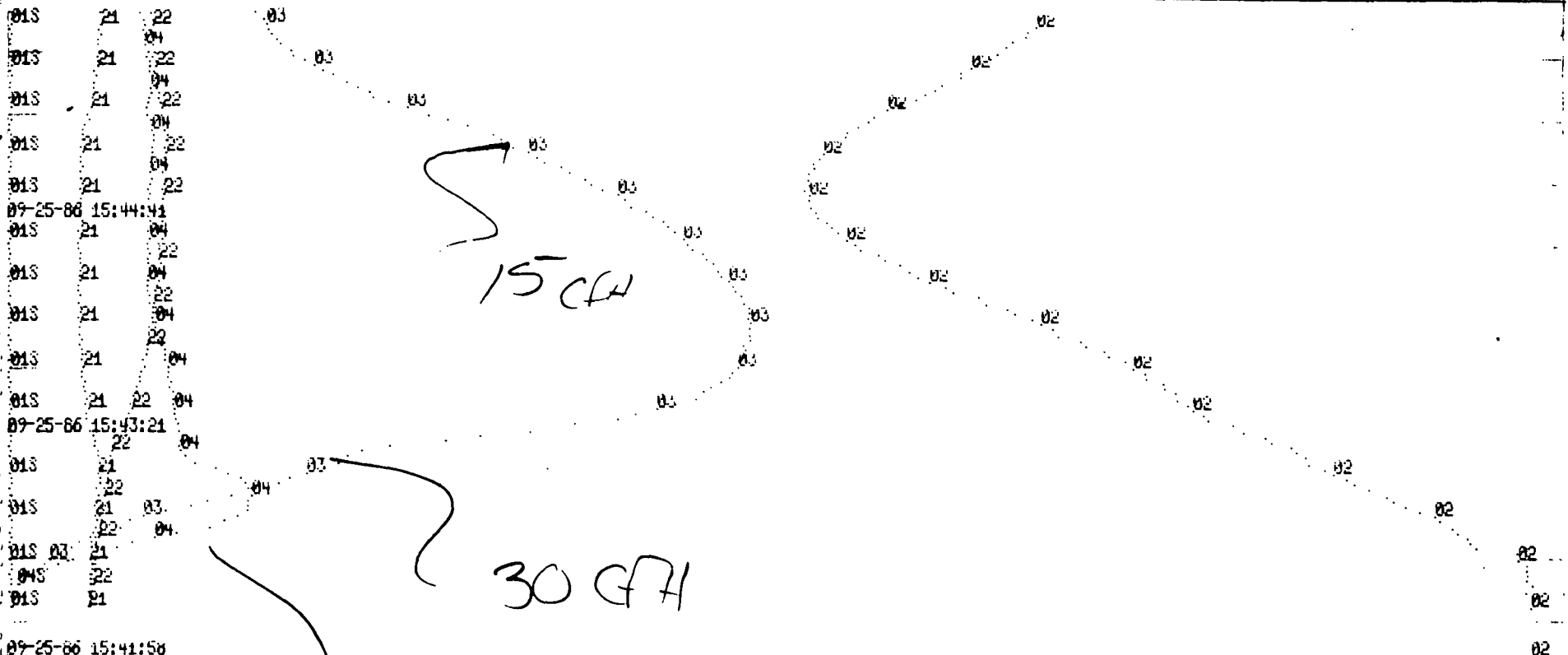
73/20.5V

75 A

24.3 V

15 CFH

U.S. CHART NO. 8320900



0.0000	+2.5000	+5.0000	+7.5000	+10.000	21-22 F K	+15.000	+17.500	+20.000	+22.500	+25.000
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-102 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+1.2000	+1.3000	+1.4000	1-CH 2-02	+3.0000	+4.2000	+4.8000	+5.4000	+6.0000

RECORDER 09-25-86 15:41:58 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 -.04653 V SCL-	02 +5.8056 V	03 +.03335 V	04 -.02764 V SCL-
21 +132.83 F	22 +130.74 F		
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
LOG REPORT 09-25-86 15:41:58	1 RSA DATA 15:40:00	SCAN INT=00:00:01	INTERVAL=00:00:01

RECORDER 09-25-86 15:41:58 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 -.04675 V SCL-	02 +5.9242 V	03 +.02594 V	04 -.02764 V SCL-
21 +164.63 F	22 +152.89 F		
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
LOG REPORT 09-25-86 15:41:58	1 RSA DATA 15:41:34	SCAN INT=00:00:01	INTERVAL=00:00:01

RECORDER 09-25-86 15:41:58 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME
01 V -.01112 15:10 -.02131 15:11	02 V +5.7718 15:11 +4.4617 15:10	03 V +10.201 15:11 +.03700 15:11
04 V +10.235 15:11 -.05188 15:10	21 F +252.87 15:10 +246.00 15:12	22 F +208.70 15:11 +207.00 15:12
CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME	CHNL UNITS PEAK TIME VALLEY TIME
PEAK/VALLEY 09-25-86 15:41:58	1 RSA DATA 15:41:34	SCAN INT=00:00:01 INTERVAL=24:00:00

043 22
013 21
013 22
043 22
013 21

77.3 A
22.31

75.8
20.9

75.6 A
19.4 V

013	21 22	03	04	02
013	21 22	03	04	02
013	21 22	03	04	02
013	21 22	03	04	02
013	21 22	03	04	02

013 03 04
22
013 21 03 04
22
013 21 03 04
018 21 22 03 04
013 21 22 03 04
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013 22 04
21 04
013 22 04
21 03 04
013 22 04
21 03 04
013 22 04
21 03 04
013 22 04

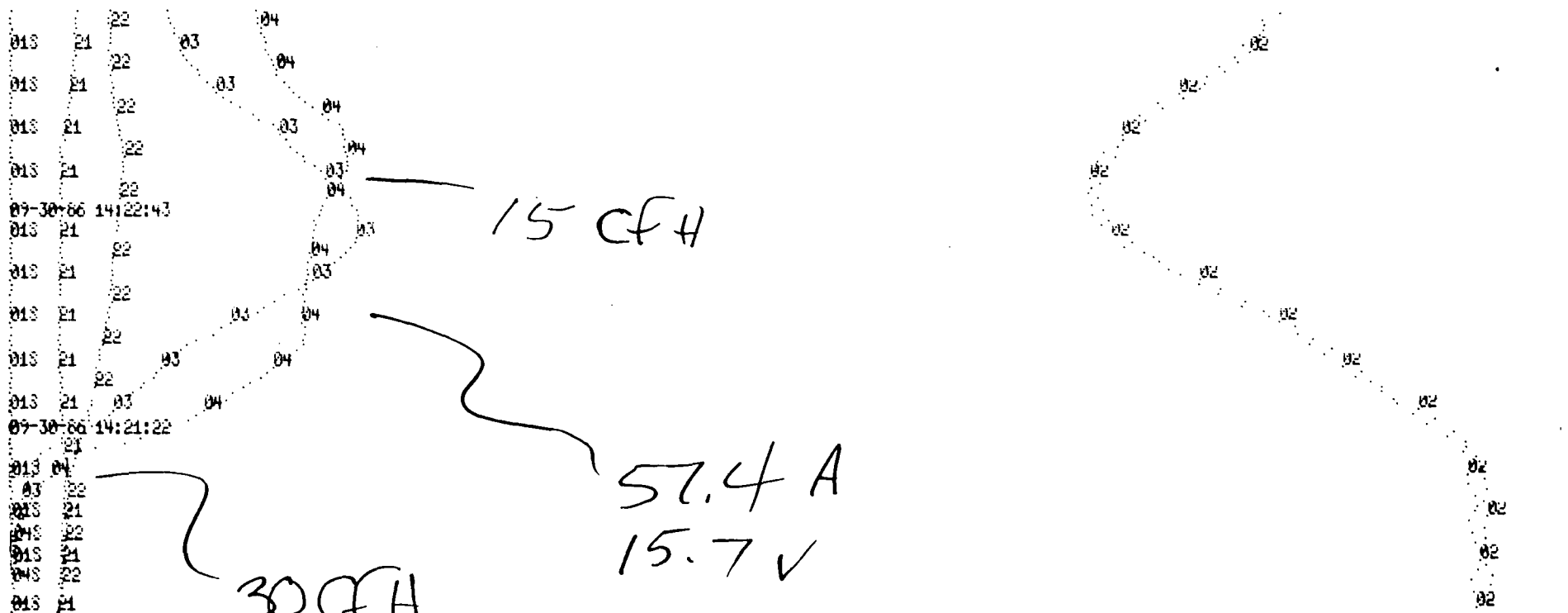
15 of 4

02
02
02
02
02
02
02
02
02
02

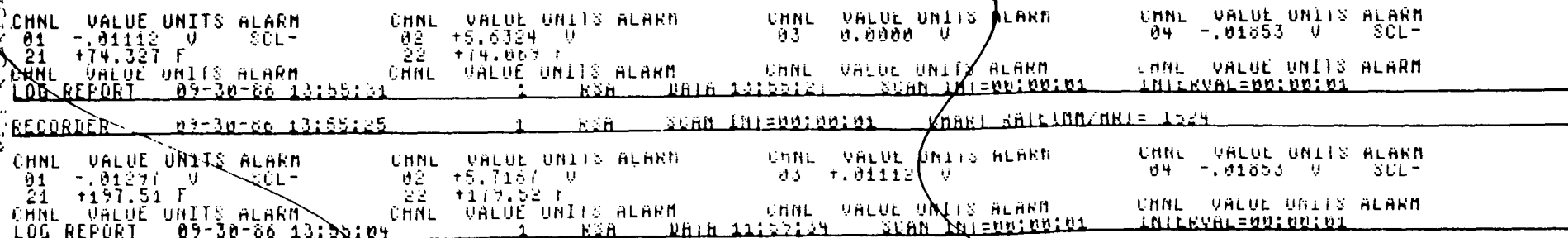
10-26-66 15:58:10										02
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0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.0000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 OF 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-26-66 15:58:10	1	NSA	SWAN	INT=00:00:01	CHRG	RAILROAD/RR= 1524			

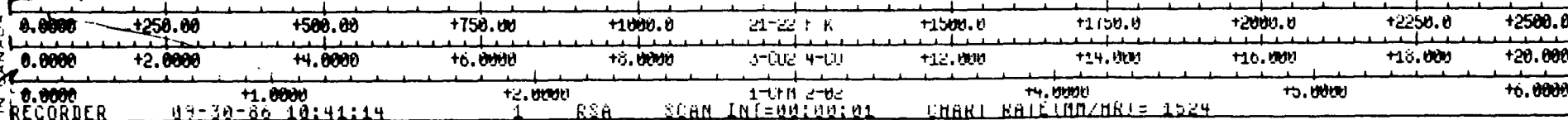
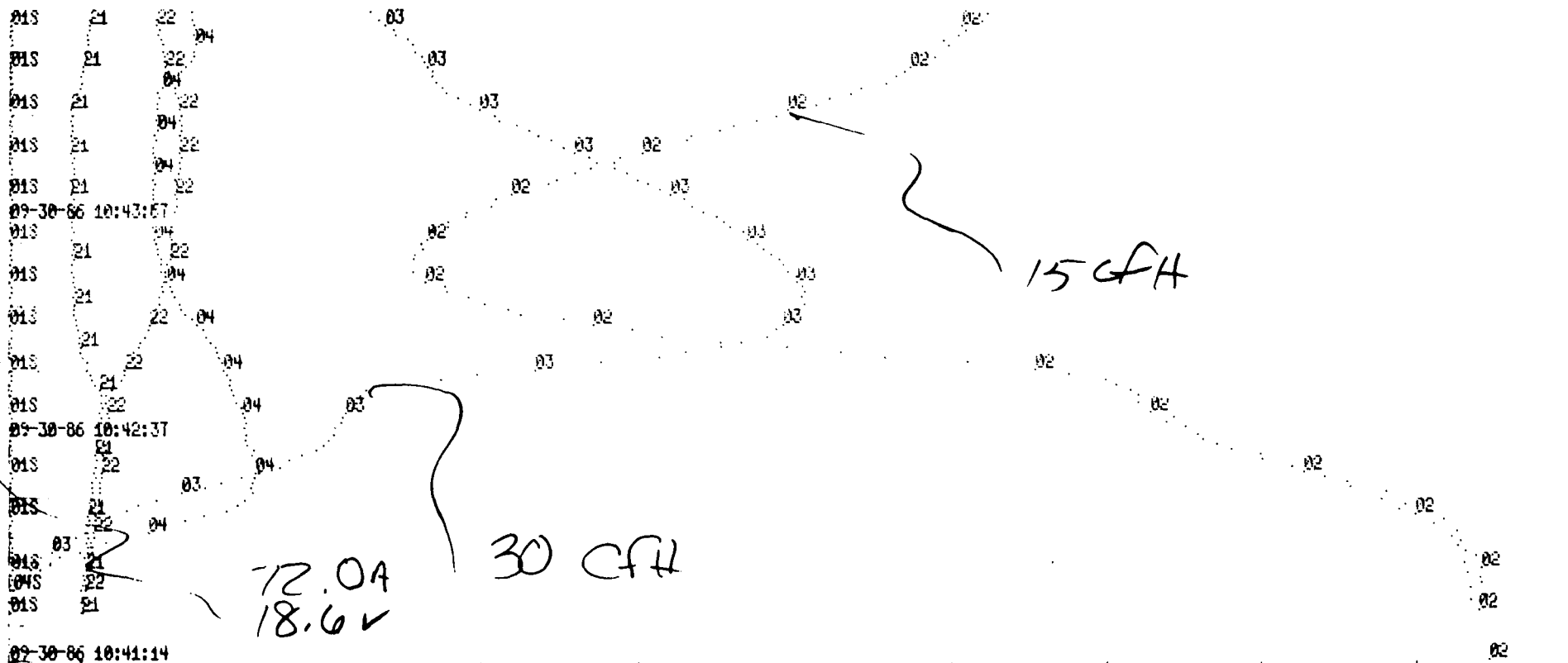
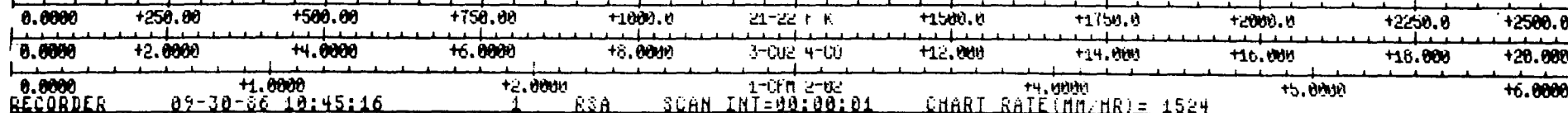
PHASE 3: BACKPRESSURE = 7.1 PSI, AIRFLOW = 0.5 CFM

52



02





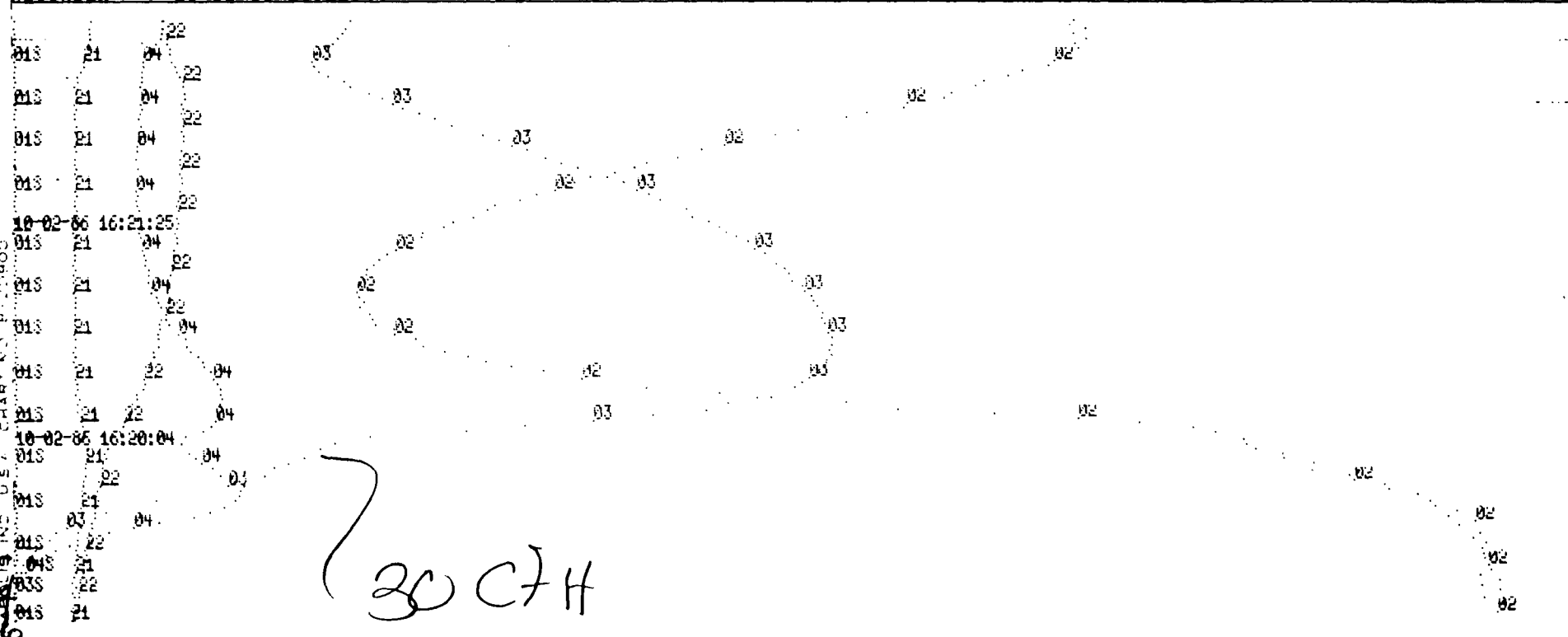
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	-0.0182	V	SOL-	02	+5.7019	V		03	+0.00141	V		04	-0.01853	V	SOL-
21	+145.14	F		22	+138.10	F									
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
END REPORT 09-30-86 10:10:08				1 END DATA 10:07:48				SCAN INT=00:00:01				INTERVAL=00:00:01			

73.4 A

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 10-02-86 16:24:14 1 03A DATA 16:24:10 SCAN INT=00:00:01 INTERVAL=24:00:00



10-02-86 16:22:44 03 02
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CHN 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-02-86 16:22:44 1 03A SCAN INT=00:00:01 CHART RATE (MM/MR)= 1524



10-02-86 16:18:41 02
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CHN 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-02-86 16:18:41 1 03A SCAN INT=00:00:01 CHART RATE (MM/MR)= 1524

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 01 U -0.01112 16:15 -0.01760 16:15 02 U +5.7603 16:15 +5.6722 16:14 03 U +10.227 16:15 -0.01112 16:14
 04 U +10.231 16:15 -0.01853 16:15 21 F +94.405 16:15 +72.977 16:16 22 F +76.555 16:15 +95.483 16:16
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 10-02-86 16:16:05 1 03A DATA 16:16:05 SCAN INT=00:00:01 INTERVAL=24:00:00

013 24

CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM
 01 -.01575 V SCL- 02 +5.6157 V 03 +.28533 V SCL- 04 +.66700 V SCL-
 21 +125.50 F 22 +180.15 F
 CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM
 LOG REPORT 10-02-86 15:09:14 1 RSA DATA 15:08:56 SCAN INT=00:00:01 INTERVAL=00:00:01

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 01 V -.00741 15:04 -.03428 15:07 02 V +5.7445 15:04 +5.5740 15:06 03 V +.40390 15:05 -.00741 15:04
 04 V +.72999 15:07 -.00741 15:03 21 F +126.90 15:04 +103.78 15:06 22 F +203.63 15:07 +125.31 15:03
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 10-02-86 15:09:00 1 RSA DATA 15:08:56 SCAN INT=00:00:01 INTERVAL=24:00:00

03
 015 04 21 22 02
 03
 015 04 21 22 02
 03
 015 04 21 22 02

10-02-86 15:07:50 02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-C02 4-UU	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	1 CH 2 02	+5.0000	+6.0000	+7.0000	+8.0000	+9.0000

 RECORDER 10-02-86 15:07:50 1 RSA SCAN INT=00:00:01 CHART RATE (MM/MIN)= 1524

015 21 22 02
 03 04 02
 015 21 22 02
 03 04 02
 015 21 22 02
 03 04 02
 015 21 22 02
 03 04 02
 10-02-86 15:06:31 02
 015 04 21 22 02
 03 04 02
 015 04 21 22 02
 03 04 02
 015 04 21 22 02
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 10-02-86 15:05:11 02
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 03 04 02
 015 04 21 22 02
 03 04 02
 015 04 21 22 02
 03 04 02
 10-02-86 15:03:48 02

15 FH

7 30 FH

10-02-86 15:03:48 02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-C02 4-UU	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	1 CH 2 02	+5.0000	+6.0000	+7.0000	+8.0000	+9.0000

MADE IN CANADA

INDIANAPOLIS, IND. U.S.A. CHART NO. 832D900

ESTER, E. ANGUS, INDIANA

013 21 22 04
013 21 22 04
013 21 22 04

10-02-86 09:51:59 03

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CFM 2 02	+4.0000	+5.0000			+6.0000

RECORDER 10-02-86 09:51:59 1 RSA SCAN INI=00:00:01 CHART RATE (MM/HR)= 1524

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013 21 22 04 03
013 21 22 04 03
013 21 22 04 03
013 21 22 04 03

10-02-86 09:50:40

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

10-02-86 09:49:20

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

013 21 22 04

10-02-86 09:47:57

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CFM 2 02	+4.0000	+5.0000			+6.0000

RECORDER 10-02-86 09:47:57 1 RSA SCAN INI=00:00:01 CHART RATE (MM/HR)= 1524

CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 -.01112 V SCL-	02 +5.6852 V	03 0.0000 V SCL-	04 -.00371 V SCL-
21 +118.49 F	22 +113.91 F		
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
LOG REPORT 10-02-86 09:34:45	1 RSA DATA 09:34:45	SCAN INI=00:00:01	INTERVAL=00:00:01

RECORDER 10-02-86 09:34:40 1 RSA SCAN INI=00:00:01 CHART RATE (MM/HR)= 1524

CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
01 -.01112 V SCL-	02 +5.6815 V	03 0.0000 V SCL-	04 0.0000 V SCL-
21 +124.63 F	22 +123.34 F		
CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM	CHNL VALUE UNITS ALARM
LOG REPORT 10-02-86 09:28:38	1 RSA DATA 09:28:38	SCAN INI=00:00:01	INTERVAL=00:00:01

15 CFH

30 CFH

68A
19N

67.4
18.8

04 U +4.1873 13:14 -0.01853 13:13 02 V +5.8864 13:13 +2.3067 13:13 03 V +8.3708 13:15 -0.01112 13:13
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 10-02-86 13:18:23 1 RSA DATA 13:16:22 SCAN INT=00:00:01 ANLRVAL=24:00:00

013 21 22 04
 013 21 22 04
 013 21 22 04
 013 21 22 04

02
 02
 02
 02

10-02-86 13:17:02 03 04

0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CHN 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-02-86 13:17:02 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

013 21 22 03 04
 013 21 22 03
 013 21 22 04 03
 013 21 22 04 03
 013 21 22 04
 10-02-86 13:15:43
 013 21 22 04
 013 21 22 04
 013 21 22 04
 013 21 22 04
 013 21 22 04 03
 10-02-86 13:14:23
 013 21 22 03 04
 013 21 22 04
 013 21 22 04
 013 21 22 04
 013 21 22 04 03
 10-02-86 13:13:00

15 GPH

62.6A 17.3V

63.9A 18.2V

0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CHN 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-02-86 13:13:00 1 RSA SCAN INT=00:00:01 CHART RATE(MM/HR)= 1524

CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM
 01 -0.01297 U SCL- 02 +5.6111 U 03 -0.01112 U SCL- 04 -0.00741 U SCL-
 21 +95.399 F 22 +76.550 F CHNL VALUE UNITS ALARM CHNL VALUE UNITS ALARM
 LOG REPORT 10-02-86 13:12:25 1 RSA DATA 13:11:22 SCAN INT=00:00:01 INTRVAL=00:00:01

5A
 2V

0.0000 +2.0000 +4.0000 +6.0000

ESTABLISH

013 03 04

013 05 04

02

02

10-02-86 11:22:39

02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
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0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
--------	---------	---------	---------	---------	------------	---------	---------	---------	---------	---------

0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000	+5.0000	+6.0000		
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RECORDER 10-02-86 11:22:39 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HRI)= 1524

013 21 22

02

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

10-02-86 11:21:20

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

10-02-86 11:19:59

013 21 22

02

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

013 21 22

013 03 04

02

10-02-86 11:18:36

02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
--------	---------	---------	---------	---------	-----------	---------	---------	---------	---------	---------

0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
--------	---------	---------	---------	---------	------------	---------	---------	---------	---------	---------

0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000	+5.0000	+6.0000		
--------	---------	---------	--	--	------------	---------	---------	---------	--	--

RECORDER 10-02-86 11:18:36 1 RSA SCAN INT=00:00:01 CHART RATE (MM/HRI)= 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
------	-------	------	------	--------	------	------	-------	------	------	--------	------	------	-------	------	------	--------	------

01	V	-0.01370	11:17	-0.01853	11:17	02	V	+5.7156	11:17	+5.0463	11:17	03	V	+10.231	11:17	-0.01853	11:18
----	---	----------	-------	----------	-------	----	---	---------	-------	---------	-------	----	---	---------	-------	----------	-------

04	V	+10.235	11:17	-0.01853	11:18	21	F	+100.86	11:17	+100.82	11:18	22	F	+110.45	11:17	+114.41	11:18
----	---	---------	-------	----------	-------	----	---	---------	-------	---------	-------	----	---	---------	-------	---------	-------

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
------	-------	------	------	--------	------	------	-------	------	------	--------	------	------	-------	------	------	--------	------

PEAK/VALLEY	10-02-86	11:18:01	1	RSA	DATA	11:16:02	SCAN	INT=00:00:01	INTERVAL=24:00:00
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013	21	22
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02

013	21	22
-----	----	----

013	03	04
-----	----	----

02

013	21	22
-----	----	----

013	03	04
-----	----	----

02

013	21	22
-----	----	----

013	03	04
-----	----	----

02

013	21	22
-----	----	----

013	03	04
-----	----	----

02

013	21	22
-----	----	----

013	03	04
-----	----	----

02

4G. 4 A 15 CHA

13.2V

30 CHA

MADE IN CANADA

CHANNELS: 01 21 03 04 TIME VALLEY TIME CHANNELS: 01 21 03 04 TIME VALLEY TIME CHANNELS: 01 21 03 04 TIME VALLEY
 PEAK/VALLEY 10-06-86 10:43:13 1 RSA DATA 10:43:00 SCAN INT=00:00:01 INTRVAL=24:00:00

ESTERLINE 2
 01S 21 03 04 02
 01S 21 22 03 04 02
 10-06-86 10:42:36
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 10-06-86 10:41:16 04 02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-06-86 10:41:16	1	RSA	SCAN INT=00:00:01	CHART RATE/HR= 1024					

01S 21 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 10-06-86 10:39:59
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 10-06-86 10:38:39
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 01S 21 22 03 04 02
 10-06-86 10:37:16 02

15.0 CFH

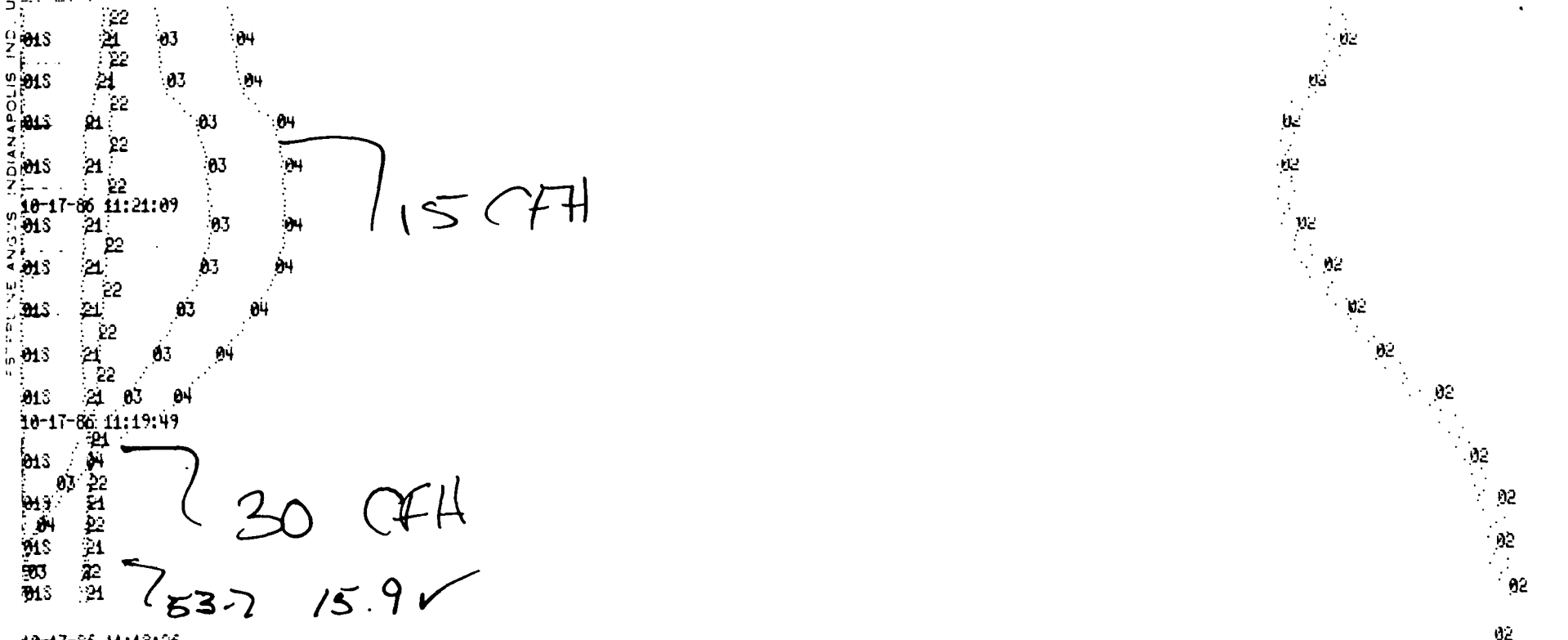
30 CFH

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-06-86 10:37:16	1	RSA	SCAN INT=00:00:01	CHART RATE/HR= 1024					

CHNL VALUE UNITS ALARM
 01 -0.01297 V SOL-
 21 +72.950 F
 CHNL VALUE UNITS ALARM
 02 +5.6380 V
 22 +72.414 F
 CHNL VALUE UNITS ALARM
 03 +0.01112 V
 CHNL VALUE UNITS ALARM
 04 +0.01112 V

013 21 03 04 03
 013 22 03 04 02
 013 21 03 04 02
 013 22 03 04 02
 013 21 03 04 02

10-17-86 11:22:28 04 02
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CFM 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-17-86 11:22:28 1 R3A SCAN INT=00:00:01 CHART RATE 100/HRT= 1524



10-17-86 11:18:26 02
 0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0
 0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3-002 4-00 +12.000 +14.000 +16.000 +18.000 +20.000
 0.0000 +1.0000 +2.0000 1 CFM 2 02 +4.0000 +5.0000 +6.0000
 RECORDER 10-17-86 11:18:26 1 R3A SCAN INT=00:00:01 CHART RATE 100/HRT= 1524

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	+4.2521	10:34	+3.39093	10:35	02	V	+5.7612	10:35	+5.6462	10:35	03	V	+10.264	10:35	+10.1653	10:35
04	V	+10.201	10:35	-0.01112	10:35	21	F	+334.97	10:34	+321.60	10:35	22	F	+232.65	10:34	+220.67	10:35

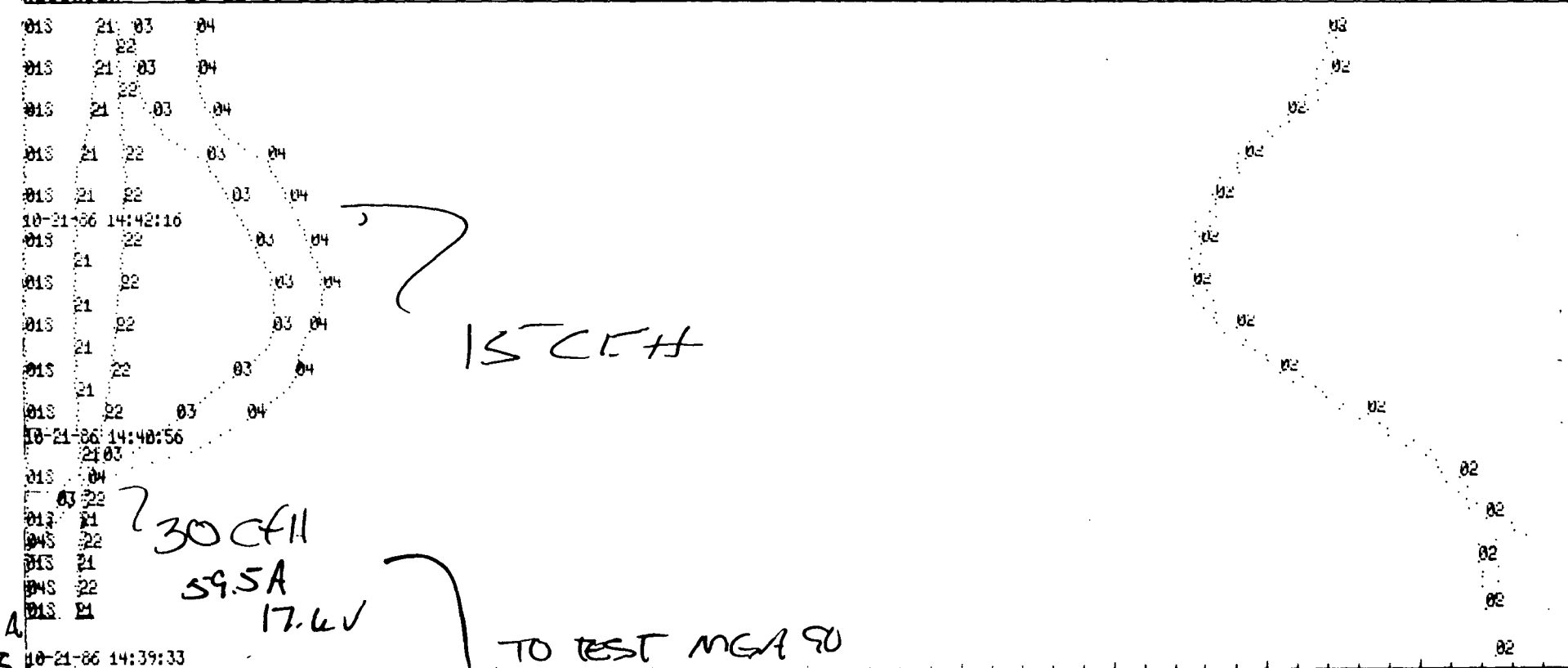
CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME
 PEAK/VALLEY 10-17-86 10:35:53 1 R3A DATA 10:35:47 SCAN INT=00:00:01 INTERVAL=24:00:00

PHASE 4: BACKPRESSURE = 3.9 PSI, AIRFLOW = 0.5 CFM

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00741	14:40	-0.03335	14:41	02	V	+5.0266	14:40	+4.5041	14:42
04	V	+3.8204	14:41	-0.02964	14:39	21	F	+128.96	14:44	+18.677	14:39
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 10-21-86 14:44:47						SCAN INT=00:00:01 INTERVAL=24:00:00					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00741	14:40	-0.03335	14:41	02	V	+5.0266	14:40	+4.5041	14:42
04	V	+3.8204	14:41	-0.02964	14:39	21	F	+128.96	14:44	+18.677	14:39
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 10-21-86 14:44:47						SCAN INT=00:00:01 INTERVAL=24:00:00					

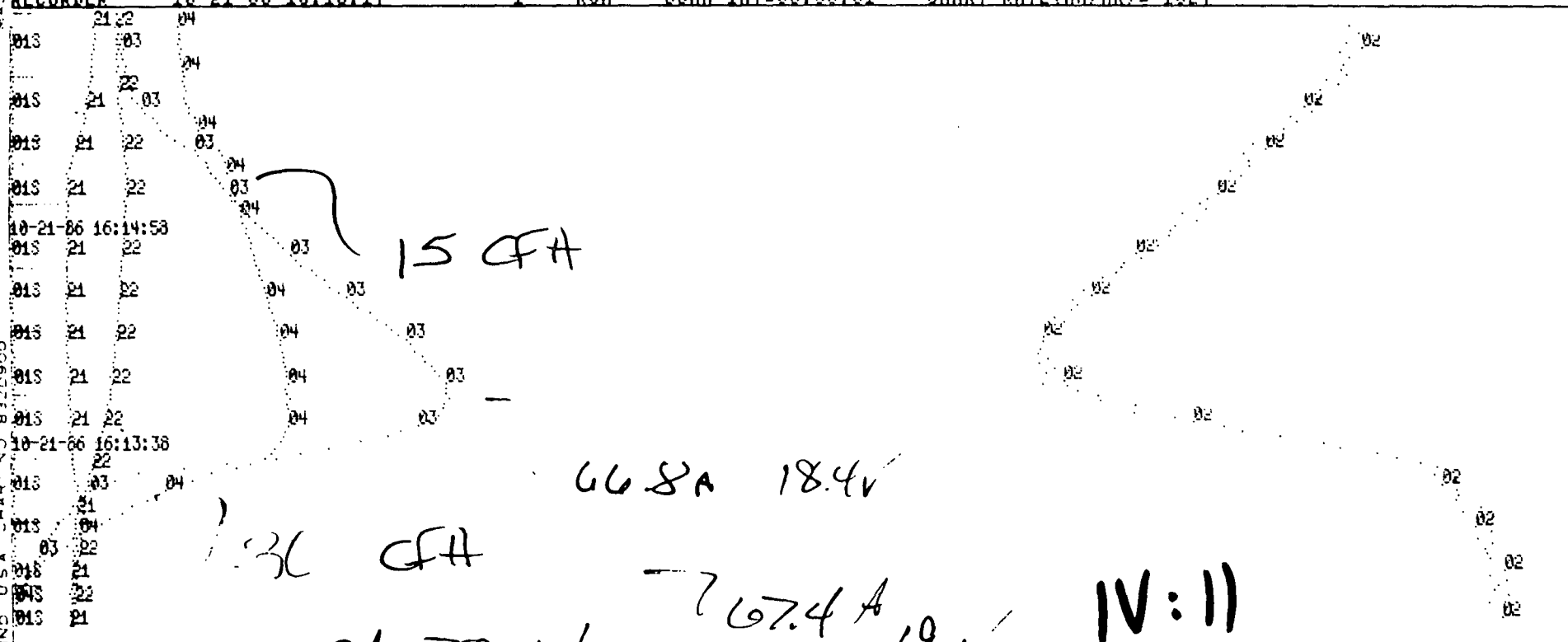
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00741	14:40	-0.03335	14:41	02	V	+5.0266	14:40	+4.5041	14:42
04	V	+3.8204	14:41	-0.02964	14:39	21	F	+128.96	14:44	+18.677	14:39
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 10-21-86 14:44:47						SCAN INT=00:00:01 INTERVAL=24:00:00					



CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00834	14:33	-0.01575	14:33	02	V	+5.1065	14:34	+5.0267	14:35
04	V	+10.190	14:34	-0.02964	14:33	21	F	+80.023	14:35	+16.652	14:35
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 10-21-86 14:35:14						SCAN INT=00:00:01 INTERVAL=24:00:00					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00834	14:33	-0.01575	14:33	02	V	+5.1065	14:34	+5.0267	14:35
04	V	+10.190	14:34	-0.02964	14:33	21	F	+80.023	14:35	+16.652	14:35
CHNL UNITS PEAK TIME VALLEY TIME						CHNL UNITS PEAK TIME VALLEY TIME					
PEAK/VALLEY 10-21-86 14:35:14						SCAN INT=00:00:01 INTERVAL=24:00:00					

18-21-86 16:16:17 04										02
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000		+2.0000		1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDED	18-21-86 16:16:17	1	NSA	SCAN	IN-11111111:01	CHART	RA-11111111:1524			



10-21-86 16:12:15	68A 20.1V 176										02
0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K 1	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0	
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000	
0.0000	+1.0000	+2.0000	1 CFI 2 02				+4.0000	+5.0000	+6.0000		
RECORDER	10-21-86 16:12:15	1	BSA	SCAN IN=00100101	CHAM1 MAIL LOG/RE= 1524						

7-5	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
2	01	-0.01390	V	SCL-	02	+5.6843	V		03	+0.0112	V		04	-0.02964	V	SCL-
1	21	+0.27	FF	F	01	+0.17	HA	F								

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00185	13:12	-0.03613	13:15	02	V	+5.1268	13:12	+5.5602	13:15	03	V	+1.5823	13:14	0.0000	13:12
04	V	+2.5198	13:14	0.0000	13:12	21	F	+127.57	13:17	+69.884	13:15	22	F	+190.00	13:16	+93.069	13:12
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	10-28-86	13:17:41				1	ESA	DATA	13:17:35	SCAN	INT=00:00:01		INTERVAL=24:00:00				

013	21 22	04
013	21 22	04
013	21 22	04

10-28-86 13:16:32

0.0000	+250.00	+500.00	+750.00	+1000.00	2122 400	+1000.00	+1250.00	+1500.00	+1750.00	+2000.00	+2250.00	+2500.00
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	21002 4700	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000	+22.0000	+24.0000
0.0000	+1.0000	+2.0000	+3.0000	+4.0000	1 000 2 00	+5.0000	+6.0000	+7.0000	+8.0000	+9.0000	+10.0000	+11.0000
REORDER	10-28-86 13:16:32	1	SSA	SCAN	TIME=00:00:01	CHART	SCALE(100/HR)= 1524					

013 21 03 04
013 21 03 04
013 21 03 04
013 21 03 04
013 21 03 04
10-26-86 13:15:13
013 21 03 04
013 21 03 04
013 21 03 04
03 04

10-28-86 13:45:13

013 21 22 03 04
013 21 22 03 04
013 21 22 03 04
013 03 04
013 22 04
10-26-66 13:13:52

10-25-5E 13:13:52

015	21
03	22
018	21
04	22
013	21
03	22
013	21

10-28-86 13:12:29

0.0000	+250.00	+500.00	+750.00	+1000.00	21-22 K F	+1500.00	+1750.00	+2000.00	+2250.00	+2500.00
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.0000	+14.0000	+16.0000	+18.0000	+20.0000
0.0000	+1.0000		+2.0000		1 OF 2 2 02		+4.0000		+5.0000	+6.0000
RECORDED	10-26-66 13:12:29	1	ESA	SCAN INT=00.00:01	CHART RATE (MM/HRI) = 1524					

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	- .01432	V	SCL-	02	+5.6991	V		03	+ .01653	V		04	+ .00371	V	SCL-
21	+192.84	F		22	+155.68	F									
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
LOG REPORT	10-26-86	12:20:27		1	RCA	DATA	12:19:40	SCAN INT=00:00:01				INTERVAL=00:00:01			

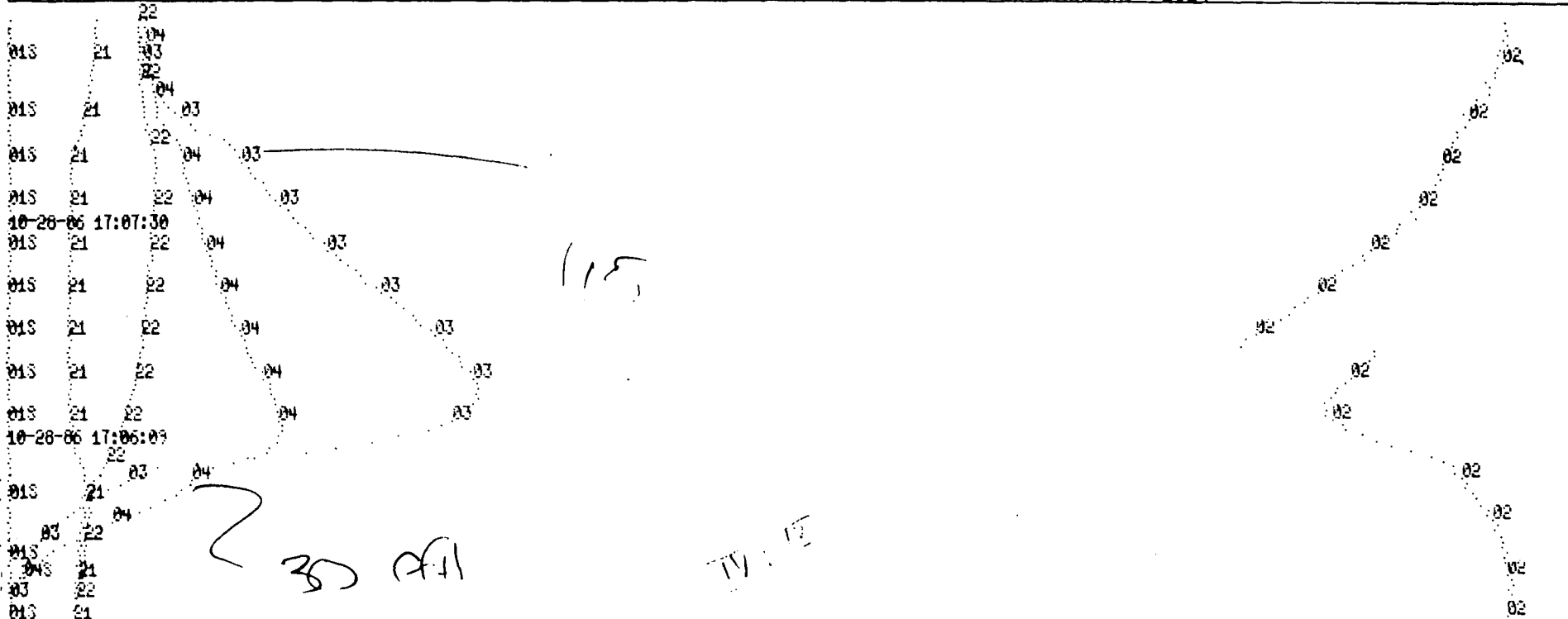
013 21 22
013 21 23
013 21 24
013 21 25

02
02
02

10-28-86 17:08:48

02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-28-86 17:08:48	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/HRI)= 1524					



10-28-86 17:04:46

02

0.0000	+250.00	+500.00	+750.00	+1000.0	21-22 K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0
0.0000	+2.0000	+4.0000	+6.0000	+8.0000	3-002 4-00	+12.000	+14.000	+16.000	+18.000	+20.000
0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-28-86 17:04:46	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/HRI)= 1524					

CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
01	-0.01575	V	SCL-	02	+5.7593	V		03	+0.00741	V		04	-0.02223	V	SCL-
21	+122.34	F		22	+113.74	F									
CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM	CHNL	VALUE	UNITS	ALARM
LOG REPORT	10-28-86 16:52:40	1	BSA	DATA 16:52:41	SCAN INT=00:00:01	CHART RATE (MM/HRI)= 1524									

0.0000	+1.0000	+2.0000			1 CHN 2 02	+4.0000		+5.0000		+6.0000
RECORDER	10-28-86 16:52:33	1	BSA	SCAN INT=00:00:01	CHART RATE (MM/HRI)= 1524					

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-0.00926	16:27	-0.01760	16:27	02	V	+5.0043	16:28	+5.0021	16:27	03	V	+10.220	16:27	-0.00141	16:28
04	V	+10.242	16:27	-0.02364	16:28	21	F	+245.96	16:27	+232.63	16:28	22	F	+124.63	16:27	+163.58	16:28
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME

75.1
21.7

75.5
23.1

77A
26.4

CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-00741	14:14	-03242	14:16	02	V	+5.6713	14:14	+4.0000	14:16	03	V	+4.7111	14:16	+1.01041	14:14
04	V	+3.9390	14:16	+00371	14:14	21	F	+140.10	14:17	+10.123	14:14	22	F	+111.01	14:17	+11.730	14:14
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	10-30-86	14:17:40				1	BSA	DATA	14:17:40	SCAN	INT=00:00:01	CHART	RAI=00:00:01	INTERVAL=24:00:00			
013	03	04														02	
013	03	04														02	
013	03	04														02	
10-30-86 14:18:25	04															02	
0.0000	+250.00	+500.00		+750.00	+1000.0	21-22	K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0					
0.0000	+2.0000	+4.0000		+6.0000	+8.0000	3 002	4 00	+12.000	+14.000	+16.000	+18.000	+20.000					
0.0000	+1.0000	+2.0000		+3.0000	+4.0000	1 001	2 02	+5.0000	+6.0000	+7.0000	+8.0000	+9.0000					
REORDER	10-30-86	14:18:25				1	BSA	SCAN	INT=00:00:01	CHART	RAI=00:00:01	CHART	RAI=00:00:01	INTERVAL=24:00:00			
013	03	04														02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
10-30-86 14:17:00																02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
10-30-86 14:15:46																02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
013	03	04														02	
10-30-86 14:14:23																02	
0.0000	+250.00	+500.00		+750.00	+1000.0	21-22	K F	+1500.0	+1750.0	+2000.0	+2250.0	+2500.0					
0.0000	+2.0000	+4.0000		+6.0000	+8.0000	3 002	4 00	+12.000	+14.000	+16.000	+18.000	+20.000					
0.0000	+1.0000	+2.0000		+3.0000	+4.0000	1 001	2 02	+5.0000	+6.0000	+7.0000	+8.0000	+9.0000					
REORDER	10-30-86	14:14:23				1	BSA	SCAN	INT=00:00:01	CHART	RAI=00:00:01	CHART	RAI=00:00:01	INTERVAL=24:00:00			
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
01	V	-01402	10:30	-02030	10:30	02	V	+05.7003	10:30	+5.3704	10:30	03	V	+10.274	10:30	+02704	10:30
04	V	+10.269	10:30	+00741	10:30	21	F	+240.48	10:30	+232.45	10:30	22	F	+203.97	10:30	+193.23	10:30
CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME	CHNL	UNITS	PEAK	TIME	VALLEY	TIME
PEAK/VALLEY	10-30-86	10:31:20				1	BSA	DATA	10:31:20	SCAN	INT=00:00:01	CHART	RAI=00:00:01	INTERVAL=24:00:00			

MADE IN CANADA

T NO. 832D900

15 CFH

30 CFH

629
17.7
634
18.7
65
20.0

MADE IN CANADA

ANGUS INDIANAPOLIS, IND., U.S.A. CHART NO. 832D900

015 03 04

015 21 22

015 03 04

015 01

015 0322 04

10-30-86 15:54:37

0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0

0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3 002 4 00 +12.000 +14.000 +16.000 +18.000 +20.000

0.0000 +1.0000 +2.0000 +3.0000 1 001 2 02 +4.0000 +5.0000 +6.0000

RECORDER 10-30-86 15:54:37 1 RSN SCAN INT=00:00:01 CHANNEL RATE 100/MHz = 1524

015 03 04

015 21 22

015 03 04

015 21 22

015 03 04

015 21 22

015 03 04

015 21 22

10-30-86 15:53:20

015 21 03

015 21 03

015 21 03

015 21 03

015 21 03

015 21 03

015 03 04

10-30-86 15:52:00

015 21 22

015 03 04

015 21 22

015 03 04

015 21 22

015 03 04

015 21 22

015 03 04

10-30-86 15:50:37

0.0000 +250.00 +500.00 +750.00 +1000.0 21-22 K F +1500.0 +1750.0 +2000.0 +2250.0 +2500.0

0.0000 +2.0000 +4.0000 +6.0000 +8.0000 3 002 4 00 +12.000 +14.000 +16.000 +18.000 +20.000

0.0000 +1.0000 +2.0000 +3.0000 1 001 2 02 +4.0000 +5.0000 +6.0000

RECORDER 10-30-86 15:50:37 1 RSN SCAN INT=00:00:01 CHANNEL RATE 100/MHz = 1524

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

01 V -0.01390 14:57 -0.01862 14:56 02 V -0.01462 14:56 +0.0593 14:56 -03 V -0.02217 14:57 +0.02664 14:57

04 V -0.02217 14:57 +0.02664 14:57 05 V -0.02217 14:57 +0.02664 14:57 06 V -0.02217 14:57 +0.02664 14:57

CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME CHNL UNITS PEAK TIME VALLEY TIME

PEAK/VALLEY 10-30-86 14:50:36 1 RSN DATA 14:50:32 SCAN INT=00:00:01 INTERVAL=24:00:00

54.5
15.4348
015

- CHART NO. 8320900

[illegible]

APPENDIX F: EXHAUST EMISSIONS DATA

DYNO SITE:0208 Test # 05-0930

1 1975 LIGHT DUTY VEHICLE ANALYSIS 1

PROCESSED: 14:41:31

JAN 21, 1980

MFR. CODE	VEHICLE I.D.	VEH- STION	EVAP	MFR. REP. INIT.	RUN. CHG.	RETEST CODE	ACHP	ACT. M.P.	EQUIVALENT TEST WEIGHT	ACTUAL DYNO M.P.	TRANS. CONFG.	OVER-DRIVE CODE	TEST TYPE
200	11511412019885	U	N										EXPERIMENTAL (ECTD)
/----- TEST PROCEDURE -----/													
2 BAG LA-4													

PREP DATE	CURB WEIGHT	DRIVE SHAFT WEIGHT	AXLE MEASURE	IGNITION TIMING #1	IGNITION TIMING #2	% CO LEFT	% CO RIGHT	% CO COMB	IDLE RPM	GEAR	SOAK PERIOD	MEASURED COASTDOWN TIME
											0	

/----- AMBIENT TEST CONDITIONS -----/

BARO	WET	AMB TEMP	% REL HUM	SUNOM	NOX	CVS
29.30	66.1	75.8	F	60.1	02.06	1.0343

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR	SITE	1/2 SEC	TWHP	PSI	(MI)	MILES
01-10-86	10	0208	4000	10.9	45.00	53/82.0	173

BAG 1	3.568 MILES	5.741 KM	6318. ROLL REVS.	SECS.	VMIX=6008.0	CU.FT.	DILUTION FACTOR = 27.710
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.	AUX.
HC-FID	RANGE 14	METER 10.0	CONC. 0.05	RANGE 14	METER 0.0	CONC. 0.05	3.53 PPM
NOX-CHEM	15	39.4	19.67	15	0.0	0.01	19.45 PPM
CO2	23	22.0	0.451	23	2.2	0.044	0.438
CO	17	0.0	10.45	17	0.7	1.09	14.82 PPM
HC-MFID	16	4.1	12.22	16	1.0	2.98	9.35 PPM

BAG 2	3.831 MILES	6.100 KM	6933. ROLL REVS.	SECS.	VMIX=10252.0	CU.FT.	DILUTION FACTOR = 39.587
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.	AUX.
HC-FID	RANGE 14	METER 10.0	CONC. 0.05	RANGE 14	METER 0.0	CONC. 0.05	3.45 PPM
NOX-CHEM	15	25.2	12.73	15	0.4	0.20	12.54 PPM
CO2	23	10.2	0.336	23	2.3	0.040	0.271
CO	17	5.9	14.27	17	0.7	1.09	12.02 PPM
HC-MFID	16	3.0	11.33	16	1.0	4.47	0.77 PPM

WEIGHTED VALUES	HC-MFID	CO	CO2	NOX	WEIGHTED VALUES	MPG	KPL	L/100KM
GRAMS/MILE	0.282	0.973	39.3	1.05	25.7	11.0	9.1	
BEFORE ROUNDING	0.2816	0.9734	39.3	1.05	25.7445	10.9540	9.1290	
GRAMS/KM	0.175	0.605	244.	1.10	12-14 FIP	25.8	10.9	
BEFORE ROUNDING	0.1750	0.6048	244.4	1.155	25.7541	10.9492	9.1330	

PARTICULATES GMS./MI. BAG-1 0.445. BAG-2 0.470. BAG-3 0.401

COMMENTS: M/B W/O DEVICE WOT @ 195 SECONDS TOTAL HC LINE HAS COLD SPOT
P195 /5R14 TIRES

VALIDATED
F&D O/C

DYNO SITE: 0208 TEST # 80- 936 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 14:39:23 JAN 21, 1986

MEK
MERCEDES BENZ

VEHICLE ID
1151141201985

VERSION
0

TEST TYPE
EXPERIMENTAL (ECTD)

TEST PROCEDURE
2 BAG LA-4

***** PARTICULATE SAMPLING SYSTEM *****
WYS-0011
420
TUNNEL DIAMETER
18 INCHES

TUNNEL
1800

***** EXHAUST CONNECTION CONFIGURATION *****
LENGTH 14 FEET
SUBFACE SMOOTH
DIAMETER 4 INCHES
INSULATION YES
NO. FLOWS 1
ANGLE 90 DEGREES

***** PARTICULATE FILTER DESCRIPTION *****
DIVISION 1000000 EPA-BAG NO. 17
ECID 1
FILTER MFR. PALLFLEX
FILTER TYPE 100420
FILTER SIZE MFR. BAG NO. 14975
BATCH EFFICIENCY 98.08

***** PARTICULATE TEST INFORMATION *****
BARO. # PKT. SECONDARY BKGD PART. MAX. TUNNEL GAS METER TEMP. (F) GAS METER PRESS. (" H2O)
DATE 1-10-86 " HQ 29.30 2 BAG LA-4, 2 FILTER
FILLERS 2
FILLERS FILLED YES
FILLER CANNON NO
TEMP. (F) 110
BAG1 BAG2 10.0 10.0
BAG1 BAG2 3.3 2.2

>>>> BAG NO. 1 MILES= 3.508 TOTAL VMIX= 6013.8 CU.FT.

***** DRY GAS METER CU.FT. *****
***** PARTICULATE WEIGHT, GRAMS *****
***** PRIMARY *****
BEFORE AFTER TOTAL CORRECTED FLOW RATIO FLTR
477.028 483.790 0.102 3.895 1035.94 22 0.007014 0.000346 0.001532 1.587 97.56 0.445 0.276 26.4
= FLOWRATES, CF/41H =
ACTUAL 1651250000 0.690 0.750
***** SECONDARY *****
M/SEC
23 0.007109 0.007749 0.000040 1.029

>>>> BAG NO. 2 MILES= 3.831 TOTAL VMIX= 10201.0 CU.FT.

***** DRY GAS METER CU.FT. *****
***** PARTICULATE WEIGHT, GRAMS *****
***** PRIMARY *****
BEFORE AFTER TOTAL CORRECTED FLOW RATIO FLTR
824.249 834.574 10.325 7.030 1005.59 24 0.006129 0.007039 0.001710 1.822 98.08 0.476 0.296 25.0
= FLOWRATES, CF/41H =
ACTUAL 1651250000 0.666 0.750
***** SECONDARY *****
M/SEC
25 0.006742 0.006777 0.000035 1.059

PARTICULATE WEIGHTED GRAMS/MILE= 0.461 WEIGHTED GRAMS/HP= 0.286 WEIGHTED FUEL ECONOMY= 25.7 MPG

COMMENTS: 1-10-85 M/B WU/TRAP-HC LINE COLD SPOTS-0208

VALIDATED
7.2.016

DYNO SITE:D208 TEST # 872231

| 1975 LIGHT DUTY VEHICLE ANALYSIS |

PROCESSED: 15:10:38 MAR 9, 1987

a	MFR.	VER-	MFR.	ALT.	EQUIVALENT	ACTUAL	OVER-	/-----	TEST TYPE
			REP. RUN. RETEST	H.P.	TEST	DYNO	DRIVE	EXPE	-----
200	11511412019885	0	N					BAG BY BAG	
	CURB	DRV	AXLE	AXLE	/--- IGNITION TIMING ---/	/----- % CO -----/	IDLE	SOAK	COASTDOWN TIME
PREP DATE	WEIGHT	WEIGHT	GAUGE	MEASURE	#1 #2 RPM GEAR	IDLE HIGH SPEED	RPM	PERIOD	ACTUAL ADJUSTED
			EMPTY					0	0.0

COMMENTS: M/B 3-5-87 FOGERTY OVAL TRAP HOT START LA-4 PARTICULATES ONLY 1375 SEC
EMMISSION DATA FICTICIOUS

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2231 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 14:49:28 MAR 9, 1987

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

<u>CVS UNIT</u>	===== PARTICULATE SAMPLING SYSTEM =====	<u>TUNNEL</u>
42C	<u>TUNNEL DIAMETER</u>	18ED
	18 INCHES	

<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====					
<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>
ECTD	1	17	PALLFLEX	T60A20	47MM
					<u>MFR BATCH NO.</u>
					T497B
					<u>BATCH EFFICIENCY</u>
					98.0%

===== PARTICULATE TEST INFORMATION =====									
<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI. FILTERS</u>	<u>SECONDARY FILTERS</u>	<u>BKGD PART. FILTER</u>	<u>MAX. TUNNEL TEMP. (F)</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>	
3-5-87	29.44	BAG BY BAG, EQUAL SETS	1	YES	NO	0%	106	78.0	3.0

>>>> BAG NO. 1 MILES= 7.380 TOTAL VMIX= 16777.9 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				 PRIMARY									
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/M1</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
286.442	304.661	18.219	16.920	991.62	143	0.067038	0.067823	0.000785	0.778	92.1%	0.114	0.071	94.7
== FLOWRATES, CF/MIN ==													
<u>ACTUAL TEST/REQUESTED</u>				 SECONDARY								<u>W/SEC</u>	
0.738 0.750				144 0.067747 0.067814 0.000067								0.845	

COMMENTS: 3-5-87 M/B FOGERTY TRAP H/S LA-4

DYNO SITE:D208 TEST # 872349

| 1975 LIGHT DUTY VEHICLE ANALYSIS |

PROCESSED: 15:01:34 MAR 13, 1987

MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----
 200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE
 BAG BY BAG
 PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME
 03-11-87 WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED
 0 0 0.0

/----- AMBIENT TEST CONDITIONS -----/
 BARO DEW AMB TEMP % REL S.HUM NOX CVS
 29.41 45.8 73.8 D 36.8 46.45 0.8817 42C

/----- DYNAMOMETER TEST CONDITIONS -----/
 DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
 TEST DATE HR SITE IW SET TWHP PSI (MI) MILES
 03-12-87 12 D208 4000 10.9 45.00 57832.0 N/A

BAG 1 7.432 MILES 11.961 KM 17329. ROLL REVS.
 SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED SECS. VMIX=16610.0 CU.FT. DILUTION FACTOR = 27.042
 RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. MASS EMISSIONS AUX. AUX. AUX.
 HC FID 14 10.1 7.47 14 5.0 3.69 3.91 PPM 1.06 0.143 0.089
 NOX CHEM 15 40.3 20.18 15 0.6 0.30 19.89 PPM 15.78 2.123 1.319 MPG KPL L/100KM
 CO2 23 23.3 0.493 23 2.4 0.048 0.446 % 3837.34 516.305 320.817 19.6 8.34 12.0
 CO 17 6.4 15.94 17 0.0 0.0 15.94 PPM 8.73 1.175 0.730
 HC-HFID 14 18.5 13.90 14 6.4 4.84 9.24 PPM 2.51 0.337 0.209

COMMENTS: COLD 1 BAG LA4 FOGARY TRAP MERCEDES WOT AT 190 SEC CHANGE IN PARTIC.SYS
 LEGEND SEE INFO. PACKET

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2349 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 16:22:29 MAR 12, 1987

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

===== PARTICULATE SAMPLING SYSTEM =====

<u>CVS UNIT</u>	<u>TUNNEL DIAMETER</u>	<u>TUNNEL</u>
42C	18 INCHES	18ED

===== EXHAUST CONNECTION CONFIGURATION =====

<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====

<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>	<u>BATCH EFFICIENCY</u>
ECTD	1	1	PALLFLEX	T60A20	47MM	T497B	98.0%

===== PARTICULATE TEST INFORMATION =====

<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI. FILTERS</u>	<u>SECONDARY FILTER</u>	<u>BKGD. PART. FILTER CARBON</u>	<u>MAX. TUNNEL TEMP. (F)</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
3-12-87	29.41	BAG BY BAG, EQUAL SETS	1	YES	NO	0%	106	82.5

***** BAG NO. 1 MILES- 7.432 TOTAL VMIX= 16626.7 CU.FT.

===== DRY GAS METER CU.FT. =====

<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
344.600	362.265	17.657	16.710	995.04	149	0.067362	0.068356	0.000994	0.989	94.0%	0.142	0.088	19.6

===== FLOWRATES, CF/MIN =====

<u>TEST/REQUESTED</u>	<u>SECONDARY</u>	<u>W/SEC</u>
0.750	150	0.068070

COMMENTS: 3-12-87 FOGERTY TRAP COLD START 1 BAG LA-4

DYNO SITE:D209 TEST # 872350

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 10:21:53 MAR 24, 1987

a
MFR. 200 11511412019885 VER- 0 N MFR. REP. RUN. RETEST ALT. H.P. EQUIVALENT TEST ACTUAL DYNO TRANS. OVER- DRIVE /----- TEST TYPE -----
EXPE
CVS 75-LATER

PREP DATE 03-18-87 CURB WEIGHT 15000 DRV WEIGHT 15000 AXLE WEIGHT 15000 AXLE MEASURE 15000 /--- IGNITION TIMING ---/ /----- % CO -----/
#1 #2 RPM GEAR IDLE HIGH SPEED IDLE RPM GEAR SOAK PERIOD 23 COASTDOWN TIME ADJUSTED 0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO DEW AMB TEMP % REL S.HUM NOX CVS
"HG POINT TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
29.15 43.6 75.5 D 32.0 43.06 0.8695 42C

/----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
TEST DATE HR SITE 1W SET TWHP PSI (MI) MILES
03-19-87 14 D209 4000 10.9 45.00 57911.3 N/A

BAG 1 3.568 MILES 5.743 KM 8320. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED SECS. VMIX= 6072.0 CU.FT. DILUTION FACTOR = 22.097
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM AUX. AUX. AUX.
FIELD1 FIELD2 CODE
HC-FID 14 12.0 8.87 14 4.8 3.55 5.49 PPM 0.54 0.153 0.095
NOX-CHEM 15 48.5 24.46 15 1.0 0.51 23.98 PPM 6.86 1.921 1.194
CO2 23 28.2 0.603 23 2.2 0.044 0.560 % 1762.87 494.021 306.970 MPG KPL L/100KM
CO 17 7.8 19.41 17 0.0 0.0 19.41 PPM 3.89 1.089 0.677 20.5 8.72 11.5
HC-HFID 14 23.2 17.39 14 4.6 3.48 14.07 PPM 1.40 0.391 0.243

BAG 2 3.848 MILES 6.192 KM 8971. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED SECS. VMIX=10427.0 CU.FT. DILUTION FACTOR = 37.553
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM AUX. AUX. AUX.
FIELD1 FIELD2 CODE
HC-FID 14 8.8 6.50 14 4.0 2.95 3.63 PPM 0.62 0.161 0.100
NOX-CHEM 15 29.5 14.92 15 0.1 0.05 14.87 PPM 7.30 1.898 1.179
CO2 23 17.0 0.354 23 2.3 0.046 0.309 % 1670.22 434.093 269.733 MPG KPL L/100KM
CO 17 5.2 12.96 17 0.0 0.0 12.96 PPM 4.46 1.158 0.720 23.3 9.91 10.1
HC-HFID 14 15.8 11.88 14 4.8 3.63 8.35 PPM 1.42 0.369 0.230

BAG 3 3.586 MILES 5.771 KM 8361. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED SECS. VMIX= 6099.0 CU.FT. DILUTION FACTOR = 25.666
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM AUX. AUX. AUX.
FIELD1 FIELD2 CODE
HC-FID 14 9.1 6.73 14 4.0 2.95 3.89 PPM 0.39 0.108 0.067
NOX-CHEM 15 45.0 22.71 15 0.1 0.05 22.66 PPM 6.51 1.815 1.128
CO2 23 24.5 0.519 23 2.3 0.046 0.475 % 1500.06 418.312 259.927 MPG KPL L/100KM
CO 17 6.2 15.45 17 0.0 0.0 15.45 PPM 3.11 0.866 0.538 24.2 10.30 9.7
HC-HFID 14 16.3 12.26 14 5.0 3.78 8.62 PPM 0.86 0.239 0.149

WEIGHTED VALUES HC-HFID CO CO2 NOX
GRAMS/MILE 0.338 1.06 442. 1.88
BEFORE ROUNDING .3381 1.064 442.1 1.880
GRAMS/KM 0.210 0.661 275. 1.17
BEFORE ROUNDING .2101 .6609 274.7 1.168
FUEL ECONOMY MPG KPL L/100KM
22.9 9.7 10.3
22.8804 9.7149 10.2934

PARTICULATE GMS./MI. BAG-1 0.406, BAG-2 0.468, BAG-3 0.583, WEIGHTED 0.487

COMMENTS: MERCEDES DIESEL COLD START DUMMY TRAP WOT 190 SEC BG 1 WOT 190 SEC BG3

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D209 TEST # 87-2350 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 15:31:06 MAR 23, 1987

MFR MERCEDES BENZ VEHICLE ID 11511412019885 VERSION 0 TEST TYPE EXPERIMENTAL (ECTD) TEST PROCEDURE CVS 75-LATER

CVS UNIT 42C TUNNEL DIAMETER 18 INCHES TUNNEL 18ED

LENGTH 14 FEET SURFACE SMOOTH DIAMETER 4 INCHES INSULATED YES NO. ELBOWS 1 ANGLE 90 DEGREES

PARTICULATE FILTER DESCRIPTION
DIVISION ECTD LOGBOOK 1 EPA BATCH NO. 17 FILTER MFR PALLFLEX FILTER TYPE T60A20 FILTER SIZE 47MM MFR BATCH NO. T497B BATCH EFFICIENCY 98.0%

PARTICULATE TEST INFORMATION
DATE 3-19-87 BARO. 29.15 HG TEST TYPE 3 BAG FTP, 3 FILTER # PRI. 3 SECONDARY 3 BKGD. PART. YES MAX. TUNNEL TEMP. (F) 111 GAS METER TEMP. (F) 83.0 85.0 84.0 GAS METER PRESS. (" H2O) 2.8 2.2 2.8

BAG NO. 1 MILES= 3.568 TOTAL VMIX= 6078.0 CU.FT.

DRY GAS METER CU.FT. PARTICULATE WEIGHT, GRAMS
PRIMARY
BEFORE AFTER TOTAL FLOW CORRECTED TOTAL FLOW FLOW RATIO (VMIX/DRYGAS) FLTR NO. BEFORE AFTER TOTAL CORRECTED TOTAL WT. FILTER EFF. GM/MI GM/KM FUEL ECON. MPG
366.800 373.186 6.386 5.986 1015.33 151 0.065052 0.066480 0.001428 1.450 97.3% 0.406 0.252 20.5
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED 0.711 0.750 SECONDARY W/SEC 1.489

BAG NO. 2 MILES= 3.848 TOTAL VMIX= 10437.1 CU.FT.

DRY GAS METER CU.FT. PARTICULATE WEIGHT, GRAMS
PRIMARY
BEFORE AFTER TOTAL FLOW CORRECTED TOTAL FLOW FLOW RATIO (VMIX/DRYGAS) FLTR NO. BEFORE AFTER TOTAL CORRECTED TOTAL WT. FILTER EFF. GM/MI GM/KM FUEL ECON. MPG
258.696 269.158 10.462 10.094 1033.98 153 0.065808 0.067550 0.001742 1.801 97.9% 0.468 0.291 23.3
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED 0.699 0.750 SECONDARY W/SEC 1.839

BAG NO. 3 MILES= 3.586 TOTAL VMIX= 6103.1 CU.FT.

DRY GAS METER CU.FT. PARTICULATE WEIGHT, GRAMS
PRIMARY
BEFORE AFTER TOTAL FLOW CORRECTED TOTAL FLOW FLOW RATIO (VMIX/DRYGAS) FLTR NO. BEFORE AFTER TOTAL CORRECTED TOTAL WT. FILTER EFF. GM/MI GM/KM FUEL ECON. MPG
375.186 379.556 4.370 4.089 1492.64 155 0.067368 0.068768 0.001400 2.090 96.5% 0.583 0.362 24.2
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED 0.486 0.750 SECONDARY W/SEC 2.166

PARTICULATE WEIGHTED GRAMS/MILE= 0.487 WEIGHTED GRAMS/KM= 0.303 WEIGHTED FUEL ECONOMY= 22.9 MPG

COMMENTS: 3-19-87 M/B DUMMY TRAP

DYNO SITE:D209 TEST # 872468

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 10:21:38

MAR 24, 1987

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a
MFR. 200 11511412019885 VER- 0 MFR. REP. RUN. RETEST ALT. H.P. EQUIVALENT TEST ACTUAL DYNO TRANS. OVER- DRIVE /----- TEST TYPE -----
CVS 75-LATER

PREP DATE 03-19-87 CURB WEIGHT 11511412019885 DRV AXLE WEIGHT 0 GAUGE EMPTY AXLE MEASURE 0.8924 /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE RPM GEAR SOAK PERIOD 18 COASTDOWN TIME ADJUSTED 0.0

/----- AMBIENT TEST CONDITIONS -----/
BARO WET AMB TEMP % REL S.HUM NOX CVS
"HG BULB TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
29.20 58.8 74.8 F 37.5 49.34 0.8924 42C
/----- DYNAMOMETER TEST CONDITIONS -----/
TEST DATE HR SITE 03-20-87 09 D209 DYNO ACTUAL 4000 DYNO TIRE PSI 10.9 45.00 ODOMETER 57921.7 SYSTEM MILES N/A

BAG 1 3.584 MILES 5.768 KM 8357. ROLL REVS. SECS. VMIX= 6060.0 CU.FT. DILUTION FACTOR = 20.993
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE
HC-FID 14 11.6 8.58 14 4.3 3.18 5.55 PPM 0.55 0.153 0.095
NOX-CHEM 15 51.5 25.97 15 0.8 0.41 25.58 PPM 7.49 2.090 1.299
CO2 23 29.6 0.635 23 2.2 0.044 0.592 % 1859.94 518.917 322.440 19.5 8.30 12.0
CO 17 7.8 19.41 17 0.0 0.0 19.41 PPM 3.88 1.082 0.672
HC-HFID 14 22.6 16.95 14 4.8 3.63 13.49 PPM 1.34 0.372 0.231

BAG 2 3.889 MILES 6.259 KM 9068. ROLL REVS. SECS. VMIX=10399.0 CU.FT. DILUTION FACTOR = 34.420
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE
HC-FID 14 8.8 6.50 14 4.3 3.18 3.42 PPM 0.58 0.149 0.093
NOX-CHEM 15 33.2 16.78 15 0.5 0.25 16.54 PPM 8.31 2.137 1.328
CO2 23 18.5 0.387 23 2.3 0.046 0.342 % 1841.76 473.557 294.254 21.4 9.09 11.0
CO 17 5.2 12.96 17 0.0 0.0 12.96 PPM 4.44 1.143 0.710
HC-HFID 14 14.8 11.14 14 4.7 3.56 7.68 PPM 1.31 0.335 0.208

BAG 3 3.620 MILES 5.826 KM 8440. ROLL REVS. SECS. VMIX= 6081.0 CU.FT. DILUTION FACTOR = 21.754
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE
HC-FID 14 8.8 6.50 14 4.4 3.25 3.40 PPM 0.34 0.093 0.058
NOX-CHEM 15 53.1 26.77 15 0.5 0.25 26.52 PPM 7.80 2.154 1.338
CO2 22 63.5 0.613 22 5.0 0.046 0.570 % 1795.11 495.904 308.140 20.5 8.69 11.5
CO 17 6.4 15.94 17 0.0 0.0 15.94 PPM 3.20 0.883 0.549
HC-HFID 14 14.2 10.69 14 5.0 3.78 7.08 PPM 0.70 0.194 0.121

WEIGHTED VALUES HC-HFID CO CO2 NOX
GRAMS/MILE 0.304 1.06 489. 2.13 FUEL ECONOMY MPG 20.7 KPL 8.8 L/100KM 11.4
BEFORE ROUNDING .3043 1.059 489.0 2.132 20.6981 8.7953 11.3695
GRAMS/KM 0.189 0.658 304. 1.32
BEFORE ROUNDING .1891 .6579 303.9 1.325

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PARTICULATE GMS./MI. BAG-1 0.139, BAG-2 0.010, BAG-3 0.168, WEIGHTED 0.080

COMMENTS: MERCEDES DIESEL COLD FTP FOGARTY TRAP WOT 190 SEC BAG 1&3

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D209 TEST # 87-2468 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 15:12:44 MAR 23, 1987

MFR MERCEDES BENZ	VEHICLE ID 11511412019885	VERSION 0	TEST TYPE EXPERIMENTAL (ECTD)	TEST PROCEDURE CVS 75-LATER
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CVS UNIT 42C	PARTICULATE SAMPLING SYSTEM	TUNNEL DIAMETER 18 INCHES	TUNNEL 18ED
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LENGTH 14 FEET	SURFACE SMOOTH	DIAMETER 4 INCHES	INSULATED YES	NO. ELBOWS 1	ANGLE 90 DEGREES
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DIVISION ECTD	LOGBOOK 1	EPA BATCH NO. 17	FILTER MFR PALLFLEX	T60A20	FILTER TYPE	FILTER SIZE 47MM	MFR BATCH NO. T497B	BATCH EFFICIENCY 98.0%
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BARO.		# PRI.		SECONDARY	BKGD	PART.	MAX.	TUNNEL	GAS METER TEMP. (F)			GAS METER PRESS. (" H2O)		
DATE	" HG	TEST TYPE	FILTERS	FILTERS	FILTER	CARBON	TEMP. (F)	BAG1	BAG2	BAG3	BAG1	BAG2	BAG3	
3-20-87	29.20	3 BAG FTP, 3 FILTER	3	YES	NO	0%	113	80.0	83.0	83.0	2.8	2.2	2.8	

***** BAG NO. 1 MILES= 3.584 TOTAL VMIX= 6066.3 CU.FT.

----- DRY GAS METER CU.FT. -----				----- PARTICULATE WEIGHT, GRAMS -----									
				PRIMARY									
BEFORE	AFTER	TOTAL FLOW	CORRECTED TOTAL FLOW	FLOW RATIO (VMIX/DRYGAS)	FLTR NO.	BEFORE	AFTER	TOTAL	CORRECTED TOTAL WT.	FILTER EFF.	GM/MI	GM/KM	FUEL ECON., MPG
379.577	386.258	6.681	6.308	961.61	157	0.067204	0.067673	0.000469	0.451	90.7%	0.139	0.086	19.5
== FLOWRATES, CF/MIN ==				SECONDARY									
ACTUAL TEST/REQUESTED				W/SEC									
0.750 0.750				158 0.065363 0.065411 0.000048 0.497									

***** BAG NO. 2 MILES= 3.889 TOTAL VMIX= 10506.8 CU.FT.

----- DRY GAS METER CU.FT. -----				----- PARTICULATE WEIGHT, GRAMS -----									
				PRIMARY									
BEFORE	AFTER	TOTAL FLOW	CORRECTED TOTAL FLOW	FLOW RATIO (VMIX/DRYGAS)	FLTR NO.	BEFORE	AFTER	TOTAL	CORRECTED TOTAL WT.	FILTER EFF.	GM/MI	GM/KM	FUEL ECON., MPG
269.188	380.303	*****	*****	97.48	159	0.065571	0.065920	0.000349	0.034	88.4%	0.010	0.006	21.1
== FLOWRATES, CF/MIN ==				SECONDARY									
ACTUAL TEST/REQUESTED				W/SEC									
7.459 0.750				160 0.065463 0.065509 0.000046 0.039									

***** BAG NO. 3 MILES= 3.620 TOTAL VMIX= 6087.3 CU.FT.

----- DRY GAS METER CU.FT. -----				----- PARTICULATE WEIGHT, GRAMS -----									
				PRIMARY									
BEFORE	AFTER	TOTAL FLOW	CORRECTED TOTAL FLOW	FLOW RATIO (VMIX/DRYGAS)	FLTR NO.	BEFORE	AFTER	TOTAL	CORRECTED TOTAL WT.	FILTER EFF.	GM/MI	GM/KM	FUEL ECON., MPG
386.258	392.936	6.678	6.271	970.76	161	0.065639	0.066201	0.000562	0.546	89.5%	0.168	0.105	20.4
== FLOWRATES, CF/MIN ==				SECONDARY									
ACTUAL TEST/REQUESTED				W/SEC									
0.745 0.750				162 0.066382 0.066448 0.000066 0.610									

PARTICULATE WEIGHTED GRAMS/MILE= 0.080 WEIGHTED GRAMS/KM= 0.050 WEIGHTED FUEL ECONOMY= 20.6 MPG

COMMENTS: 3-20-87 M/B FUGERTY FTP

DYNO SITE:D208 TEST # 872731

1 1975 LIGHT DUTY VEHICLE ANALYSIS 1

PROCESSED: 13:56:10

APR 13, 1987

a
MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----
200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE
2 BAG LA-4

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME
WEIGHT WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED
EMPTY 0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO WET AMB TEMP % REL S.HUM NOX CVS
"HG BULB TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
29.01 58.2 75.5 F 34.0 46.06 0.8803 42C

/----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
TEST DATE HR SITE IW SET TWHP PSI (MI) MILES
04-09-87 10 D208 4000 10.9 45.00 58158.0 N/A

BAG 1 3.540 MILES 5.697 KM 8254. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE SECS. VMIX= 6073.0 CU.FT. DILUTION FACTOR = 25.029
CORRECTED MASS EMISSIONS AUX. AUX. AUX.
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE
HC-FID 14 9.5 ✓ 7.02 14 4.4 ✓ 3.25 3.90 PPM 0.39 0.109 0.068
NOX-CHEM 15 46.7 ✓ 23.56 15 2.2 ✓ 1.12 22.49 PPM 6.51 1.839 1.143 MPG KPL L/100KM
CO2 23 25.1 ✓ 0.533 23 2.1 ✓ 0.042 0.492 % 1548.33 437.370 271.769 23.2 9.85 10.1
CO 17 6.0 ✓ 14.95 17 0.0 ✓ 0.0 14.95 PPM 2.99 0.846 0.525
HC-HFID 14 15.0 11.28 14 4.7 3.56 7.87 PPM 0.78 0.220 0.137

BAG 2 3.812 MILES 6.134 KM 8887. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE SECS. VMIX=10395.0 CU.FT. DILUTION FACTOR = 36.045
CORRECTED MASS EMISSIONS AUX. AUX. AUX.
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE
HC-FID 14 8.4 ✓ 6.21 14 4.1 ✓ 3.03 3.26 PPM 0.55 0.145 0.090
NOX-CHEM 15 31.3 ✓ 15.83 15 1.0 ✓ 0.51 15.33 PPM 7.60 1.994 1.239 MPG KPL L/100KM
CO2 23 17.7 ✓ 0.370 23 2.1 ✓ 0.042 0.328 % 1768.29 463.925 288.269 21.8 9.28 10.8
CO 17 5.0 ✓ 12.47 17 0.0 ✓ 0.0 12.47 PPM 4.27 1.121 0.697
HC-HFID 14 13.3 10.01 14 4.6 3.48 6.63 PPM 1.13 0.295 0.183

WEIGHTED VALUES HC-HFID CO CO2 NOX
GRAMS/MILE 0.259 0.988 451. 1.92
BEFORE ROUNDING .2593 .9883 451.1 1.919
GRAMS/KM 0.161 0.614 280. 1.19
BEFORE ROUNDING .1611 .6141 280.3 1.193
FUEL ECONOMY MPG KPL L/100KM
22.4 9.6 10.5
22.4446 9.5502 10.4709

COMMENTS: TRAP FUGACITY UNIT BAG#2 ROLL COUNTS LOW SEE TRACE ALONG ZERO LINE

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2731 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 16:22:28 APR 10, 1987

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	2 BAG LA-4

<u>CVS UNIT</u>	<u>PARTICULATE SAMPLING SYSTEM</u>	<u>TUNNEL DIAMETER</u>	<u>TUNNEL</u>
42C		18 INCHES	18ED

<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>	<u>BATCH EFFICIENCY</u>
ECTD	1	17	PALLFLEX	T60A20	47MM	T497B	98.0%

<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI. FILTERS</u>	<u>SECONDARY FILTERS</u>	<u>BKGD PART. FILTER CARBON</u>	<u>MAX. TUNNEL TEMP. (F)</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
4-9-87	29.01	2 BAG LA-4, 2 FILTER	2	YES	NO	0%	104	BAG1 BAG2 83.0 86.0

>>>> BAG NO. 1 MILES= 3.540 TOTAL VMIX= 6079.4 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				 PRIMARY									
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
580.261	587.118	6.857	6.400	949.87	163	0.065089	0.065378	0.000289	0.275	91.8%	0.085	0.053	23.1
== FLOWRATES, CF/MIN ==													
<u>ACTUAL TEST/REQUESTED</u>				 SECONDARY									
0.760 0.750				W/SEC									
				164 0.067484 0.067510 0.000026 0.299									

>>>> BAG NO. 2 MILES= 3.812 TOTAL VMIX= 10405.9 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				 PRIMARY									
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
697.788	709.159	11.371	10.899	954.79	165	0.067247	0.067524	0.000277	0.265	90.5%	0.077	0.048	21.8
== FLOWRATES, CF/MIN ==													
<u>ACTUAL TEST/REQUESTED</u>				 SECONDARY									
0.754 0.750				W/SEC									
				166 0.065439 0.065468 0.000029 0.292									

PARTICULATE WEIGHTED GRAMS/MILE= 0.080 WEIGHTED GRAMS/KM= 0.050 WEIGHTED FUEL ECONOMY= 22.4 MPG

COMMENTS: 4-9-87 FOGERTY. HOT LA-4

DYNO SITE:D208 TEST # 872732

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 14:17:32

APR 9, 1987

MFR.	VER-	MFR.	ALT.	EQUIVALENT	ACTUAL	OVER-	/-----	TEST TYPE
200	11511412019885	0	N	REP. RUN. RETEST	H.P.	TEST	DYNO TRANS.	DRIVE EXPE
								2 BAG LA-4

PREP DATE	CURB WEIGHT	DRV AXLE WEIGHT	AXLE GAUGE EMPTY	AXLE MEASURE	/--- IGNITION TIMING ---/	/----- % CO -----/	IDLE RPM	SOAK PERIOD	COASTDOWN TIME
					#1 #2 RPM GEAR	IDLE HIGH SPEED		0	ACTUAL ADJUSTED
									0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO WET	AMB TEMP	% REL	S.HUM	NOX	CVS
"HG	BULB TEMP	UNIT	HUM	GR/LB FACTOR	ALDEHYDES RGE
29.01	57.5	75.0 F	33.0	43.88	0.8724
					42C

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR	SITE	DYNO	ACTUAL	DYNO	TIRE	ODOMETER	SYSTEM
04-09-87	10	D208	4000	10.9	45.00	58166.0	N/A	

BAG 1	3.543 MILES	5.702 KM	8261. ROLL REVS.	SECS. VMIX= 6073.0 CU.FT.	DILUTION FACTOR = 23.364
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX. AUX. AUX.
	RANGE METER CONC.	RANGE METER CONC.	CONCENTRATIONS	GMS. GMS/MI GMS/KM	FIELD1 FIELD2 CODE
HC-FID	14 8.0 5.91	14 4.0 2.95	3.08 PPM	0.31 0.086 0.054	
NOX-CHEM	15 49.2 24.82	15 0.8 0.41	24.43 PPM	7.01 1.978 1.229	MPG KPL L/100KM
CO2	23 26.8 0.571	23 2.2 0.044	0.529 %	1662.99 469.361 291.647	21.6 9.19 10.9
CO	17 6.1 15.20	17 0.0 0.0	15.20 PPM	3.04 0.859 0.534	
HC-HFID	14 13.3 10.01	14 4.2 3.18	6.97 PPM	0.69 0.195 0.121	

BAG 2	3.821 MILES	6.150 KM	8910. ROLL REVS.	SECS. VMIX=10379.0 CU.FT.	DILUTION FACTOR = 31.272
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX. AUX. AUX.
	RANGE METER CONC.	RANGE METER CONC.	CONCENTRATIONS	GMS. GMS/MI GMS/KM	FIELD1 FIELD2 CODE
HC-FID	14 7.9 5.84	14 4.0 2.95	2.98 PPM	0.50 0.132 0.082	
NOX-CHEM	15 36.0 18.19	15 0.5 0.25	17.95 PPM	8.80 2.303 1.431	MPG KPL L/100KM
CO2	23 20.3 0.426	23 2.2 0.044	0.383 %	2061.14 539.361 335.143	18.8 7.99 12.5
CO	17 5.3 13.21	17 0.0 0.0	13.21 PPM	4.52 1.183 0.735	
HC-HFID	14 12.2 9.19	14 4.3 3.25	6.04 PPM	1.02 0.268 0.166	

WEIGHTED VALUES	HC-HFID	CO	CO2	NOX	FUEL ECONOMY	MPG	KPL	L/100KM
GRAMS/MILE	0.233	1.03	506.	2.15		20.0	8.5	11.7
BEFORE ROUNDING	.2329	1.027	505.7	2.147		20.0170	8.5213	11.7352
GRAMS/KM	0.145	0.638	314.	1.33				
BEFORE ROUNDING	.1447	.6382	314.2	1.334				

COMMENTS: TRAP FOGARTY UNIT
WOT @ 190

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2732 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 16:22:31 APR 10, 1987

MFR	VEHICLE ID	VERSION	TEST TYPE	TEST PROCEDURE
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	2 BAG LA-4

CVS UNIT	PARTICULATE SAMPLING SYSTEM	TUNNEL
42C	TUNNEL DIAMETER	18ED
	18 INCHES	

LENGTH	SURFACE	DIAMETER	INSULATED	NO. ELBOWS	ANGLE
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

DIVISION	LOGBOOK	EPA BATCH NO.	FILTER MFR	FILTER TYPE	FILTER SIZE	MFR BATCH NO.	BATCH EFFICIENCY
ECTD	1	17	PALLFLEX	T60A20	47MM	T497B	98.0%

DATE	BARO.	TEST TYPE	# PRI. FILTERS	SECONDARY FILTERS	BKGD PART. FILTER	MAX. TUNNEL CARBON	TEMP. (F)	GAS METER TEMP. (F)	GAS METER PRESS. (" H2O)
4-9-87	29.01	2 BAG LA-4, 2 FILTER	2	YES	NO	0%	113	89.0 83.0	3.0 2.2

>>>> BAG NO. 1 MILES= 3.543 TOTAL VMIX= 6079.3 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				PRIMARY									
BEFORE	AFTER	TOTAL FLOW	CORRECTED TOTAL FLOW	FLOW RATIO (VMIX/DRYGAS)	FLTR NO.	BEFORE	AFTER	TOTAL	CORRECTED TOTAL WT.	FILTER EFF.	GM/MI	GM/KM	FUEL ECON., MPG
587.124	593.937	6.813	6.290	966.54	167	0.064457	0.064824	0.000367	0.355	88.6%	0.113	0.070	21.6
== FLOWRATES, CF/MIN ==													
ACTUAL TEST/REQUESTED				SECONDARY									
0.747 0.750				168 0.067100 0.067147 0.000047 W/SEC 0.400									

>>>> BAG NO. 2 MILES= 3.821 TOTAL VMIX= 10389.9 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				PRIMARY									
BEFORE	AFTER	TOTAL FLOW	CORRECTED TOTAL FLOW	FLOW RATIO (VMIX/DRYGAS)	FLTR NO.	BEFORE	AFTER	TOTAL	CORRECTED TOTAL WT.	FILTER EFF.	GM/MI	GM/KM	FUEL ECON., MPG
709.159	720.481	11.322	10.912	952.17	169	0.067246	0.067712	0.000466	0.444	90.3%	0.129	0.080	18.8
== FLOWRATES, CF/MIN ==													
ACTUAL TEST/REQUESTED				SECONDARY									
0.755 0.750				170 0.066911 0.066961 0.000050 W/SEC 0.491									

PARTICULATE WEIGHTED GRAMS/MILE= 0.121 WEIGHTED GRAMS/KM= 0.075 WEIGHTED FUEL ECONOMY= 20.0 MPG

COMMENTS: 4-9-87 FOGERTY. M/B

DYNO SITE:D208 TEST # 872827

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 15:27:16

APR 21, 1987

MFR.	VER-	MFR.	ALT.	EQUIVALENT	ACTUAL	OVER-	TEST TYPE
200	11511412019885	0	N	REP. RUN. RETEST	H.P.	TEST	DYNO TRANS. DRIVE EXPE
BAG BY BAG							
PREP DATE	CURB WEIGHT	DRV AXLE WEIGHT	AXLE GAUGE MEASURE	AXLE MEASURE	IGNITION TIMING	% CO	IDLE RPM
#1	#2	RPM	GEAR	IDLE	HIGH SPEED	GEAR	SOAK PERIOD
							COASTDOWN TIME
							ADJUSTED

AMBIENT TEST CONDITIONS

BARO	WET	AMB TEMP	% REL	S.HUM	NOX	CVS
28.86	60.0	73.8	F	44.4	57.27	0.9231

DYNAMOMETER TEST CONDITIONS

TEST DATE	HR	SITE	IW SET	TWHP	PSI	(MI)	MILES
04-17-87	12	D208	4000	10.9	45.00	58199.0	N/A

BAG 1	7.455 MILES	11.998 KM	17383. ROLL REVS.	SECS.	VMIX=16398.0 CU.FT.	DILUTION FACTOR = 27.002
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
HC-FID	RANGE 14	METER 8.8	CONC. 6.50	RANGE 14	METER 4.8	CONC. 3.55
NOX-CHEM	15	41.4	20.90	15	1.5	0.76
CO2	22	51.8	0.494	22	5.1	0.046
CO	17	5.9	14.70	17	0.0	0.0
HC-HFID	14	13.3	10.01	14	4.2	3.18

COMMENTS: HOT LA-4 7 PSI EGBP AT START ON FOGERTY TRAP WOT 190 SEC

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

===== EXHAUST CONNECTION CONFIGURATION =====					
<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

DATE		BARO.	TEST TYPE		PARTICULATE TEST INFORMATION									
		" HG	BAG	BY	# PRI. FILTERS	SECONDARY FILTERS	BKGD. FILTER	PART. CARBON	MAX. TUNNEL TEMP. (F)	GAS METER BAG1	TEMP. (F)	GAS METER BAG1	TEMP. (F)	GAS METER PRESS. (" H2O)
4-17-87	28.86	BAG	BY	BAG	EQUAL	SETS	1	YES	NO	0%	109	84.0	2.8	

===== DRY GAS METER C.U.F., ===== ===== PARTICULATE WEIGHT, GRAMS =====

COMMENTS: 4-17 87 FOLERTY TRAP HOT 1A-4 W/7PSI EGBP

DYNO SITE: 0208 PARTICULATE TEST # 07 2827

DYNO SITE:D208 TEST # 872888

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 11:10:17 APR 27, 1987

MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----
 200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE
 BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME
 WEIGHT WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED
 EMPTY 0 0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO DEW AMB TEMP % REL S.HUM NOX CVS
 "HG POINT TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
 29.00 45.8 74.0 D 36.6 47.11 0.8841 42C

/----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
 TEST DATE HR SITE IW SET IWHP PSI (MI) MILES
 04-23-87 10 D208 4000 10.9 45.00 58288.0 N/A

BAG 1 7.443 MILES 11.978 KM 17354. ROLL REVS.

SITE #	EXHAUST SAMPLE			BACKGROUND SAMPLE			CORRECTED CONCENTRATIONS	GMS.	GMS/MI	GMS/KM	DILUTION FACTOR = 30.050		
	RANGE	METER	CONC.	RANGE	METER	CONC.					AUX. FIELD1	AUX. FIELD2	AUX. CODE
HC FID	14	8.7	6.43	14	4.0	2.95	3.57 PPM	0.96	0.129	0.080			
NOX CHLM	15	37.4	18.90	15	0.8	0.41	18.50 PPM	14.62	1.964	1.220	MPG	KPL	L/100KM
CO2	22	46.8	0.443	22	5.0	0.045	0.400 %	3421.41	459.679	285.631	22.0	9.37	10.7
CO	17	5.9	14.70	17	0.0	0.0	14.70 PPM	8.00	1.075	0.668			
HC-HFID	14	13.7	10.31	14	3.7	2.80	7.61 PPM	2.05	0.275	0.171			

COMMENTS: 11/5 LA-4 FUGERTY TRAP LOADED TO 2.5 PSI

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2888 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 08:41:59 APR 29, 1987

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

===== PARTICULATE SAMPLING SYSTEM =====		
<u>CVS UNIT</u>	<u>TUNNEL DIAMETER</u>	<u>TUNNEL</u>
42C	18 INCHES	18ED

===== EXHAUST CONNECTION CONFIGURATION =====					
<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====							
<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>	<u>BATCH EFFICIENCY</u>
ECTD	1	17	PALLFLEX	T60A20	47MM	T497B	98.0%

===== PARTICULATE TEST INFORMATION =====									
<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI. FILTERS</u>	<u>SECONDARY FILTERS</u>	<u>BKGD. FILTER</u>	<u>PART. CARBON</u>	<u>MAX. TUNNEL TEMP. (F)</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
4-23-87	29.00	BAG BY BAG, EQUAL SETS	1	YES	NO	0%	98	86.0	1.8

>>>> BAG NO. 1 MILES= 7.443 TOTAL VMIX= 16515.4 CU.FT.

===== DRY GAS METER CU.FT. =====	===== PARTICULATE WEIGHT, GRAMS =====													
	PRIMARY													
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>	
616.260	632.771	16.511	15.368	1074.63	173	0.067188	0.067777	0.000589	0.633	90.6%	0.094	0.058	22.0	
== FLOWRATES, CF/MIN ==														
<u>TEST/REQUESTED</u>						<u>SECONDARY</u>						<u>W/SEC</u>		
0.750						174 0.067346 0.067407 0.000061						0.698		

COMMENTS: 4-23-87 FOGERTY H/S LA-4 LOADING 2.5 PSI

DYNO SITE:D208 TEST # 873003

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 09:06:44

MAY 7, 1987

MFR.	VER-	MFR.	ALT.	EQUIVALENT	ACTUAL	OVER-	TEST TYPE				
200	11511412019885	0	N	REP. RUN. RETEST	H.P.	TEST	DYNO	TRANS.	DRIVE	EXPE	CVS 75-LATER

PREP DATE	CURB WEIGHT	DRV AXLE WEIGHT	AXLE GAUGE MEASURE	AXLE MEASURE	IGNITION #1	TIMING #2	% CO	IDLE RPM	SOAK PERIOD	COASTDOWN TIME
04-30-87	0	0	0	0	0	0	0	0	0	0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO	DEW	AMB TEMP	% REL	S.HUM	NOX	CVS
29.04	46.4	75.6	0	35.5	48.14	0.8879

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR SITE	ACUAL	DYNO	TIRE	ODOMETER	SYSTEM
05-01-87	10 D208	4000	10.9	45.00	58411.0	N/A

BAG 1	3.623 MILES	5.831 KM	8448. ROLL REVS.	SECS.	VMIX= 5654.0 CU.FT.	DILUTION FACTOR = 21.647
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
HC-FID	14	11.6	8.58	14	4.8	3.55
NOX-CHEM	15	50.0	25.21	15	0.7	0.36
CO2	22	63.7	0.616	22	5.0	0.045
CO	17	6.8	16.93	17	0.0	0.0
HC-HFID	14	23.3	17.46	14	3.4	2.57

BAG 2	3.884 MILES	6.250 KM	9055. ROLL REVS.	SECS.	VMIX= 9709.0 CU.FT.	DILUTION FACTOR = 35.437
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
HC-FID	14	8.5	6.28	14	4.0	2.95
NOX-CHEM	15	31.5	15.93	15	0.2	0.10
CO2	22	40.0	0.376	22	4.8	0.043
CO	17	5.1	12.72	17	0.0	0.0
HC-HFID	14	14.6	10.99	14	3.1	2.35

BAG 3	3.609 MILES	5.808 KM	8414. ROLL REVS.	SECS.	VMIX= 5721.0 CU.FT.	DILUTION FACTOR = 23.021
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
HC-FID	14	8.7	6.43	14	4.0	2.95
NOX-CHEM	15	50.2	25.32	15	0.6	0.31
CO2	22	60.2	0.579	22	4.8	0.043
CO	17	6.5	16.19	17	0.0	0.0
HC-HFID	14	12.8	9.64	14	3.2	2.42

WEIGHTED VALUES	HC-HFID	CO	CO2	NOX	HC-FID	FUEL ECONOMY	MPG	KPL	L/100KM
GRAMS/MILE	0.315	0.956	442.	1.90	1.22	22.9	9.8	10.3	
BEFORE ROUNDING	.3155	.9559	441.7	1.897	1.0	22.8926	9.7554	10.2506	
GRAMS/KM	0.196	0.594	274.	1.18					
BEFORE ROUNDING	.1960	.5940	274.4	1.179					

PARTICULATE GMS./MI. BAG-1 0.118, BAG-2 0.079, BAG-3 0.109, WEIGHTED 0.095

COMMENTS: FOGERTY TRAP WOT 190 SEC A014 FID RETURN CAL OF SPEC. SPAN & ZERO

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-3003 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 14:06:55 MAY 4, 1987

MFR VEHICLE ID VERSION TEST TYPE TEST PROCEDURE
MERCEDES BENZ 11511412019885 0 EXPERIMENTAL (ECTD) CVS 75-LATER

===== PARTICULATE SAMPLING SYSTEM =====
CVS UNIT TUNNEL DIAMETER TUNNEL
42C 18 INCHES 18ED

===== EXHAUST CONNECTION CONFIGURATION =====
LENGTH SURFACE DIAMETER INSULATED NO. ELBOWS ANGLE
14 FEET SMOOTH 4 INCHES YES 1 90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====
DIVISION LOGBOOK EPA BATCH NO. FILTER MFR FILTER TYPE FILTER SIZE MFR BATCH NO. BATCH EFFICIENCY
ECTD 1 17 PALLFLEX T60A20 47MM T497B 98.0%

===== PARTICULATE TEST INFORMATION =====
DATE BARO. # PRI. SECONDARY BKGD PART. MAX. TUNNEL GAS METER TEMP. (F) GAS METER PRESS. (" H2O)
5-1-87 29.04 3 BAG FTP, 3 FILTER FILTERS FILTERS FILTER CARBON TEMP. (F) BAG1 BAG2 BAG3 BAG1 BAG2 BAG3
3 YES NO 0% 109 80.0 85.0 84.0 2.8 2.4 2.8

***** BAG NO. 1 MILES= 3.623 TOTAL VMIX= 5660.3 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----
PRIMARY
BEFORE AFTER TOTAL CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL
756.086 762.714 6.628 6.262 903.85 177 0.064953 0.065394 0.000441 0.399 93.4% 0.118 0.073 21.8
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED SECONDARY W/SEC
0.744 0.750 178 0.064382 0.064413 0.000031 0.427

***** BAG NO. 2 MILES= 3.884 TOTAL VMIX= 9719.6 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----
PRIMARY
BEFORE AFTER TOTAL CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL
647.518 658.598 11.080 10.603 916.68 179 0.065838 0.066131 0.000293 0.269 87.7% 0.079 0.049 23.3
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED SECONDARY W/SEC
0.734 0.750 180 0.065352 0.065393 0.000041 0.306

***** BAG NO. 3 MILES= 3.609 TOTAL VMIX= 5727.3 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----
PRIMARY
BEFORE AFTER TOTAL CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL
762.714 769.436 6.722 6.304 908.48 183 0.066223 0.066602 0.000379 0.344 87.1% 0.109 0.068 22.9
== FLOWRATES, CF/MIN ==
ACTUAL TEST/REQUESTED SECONDARY W/SEC
0.749 0.750 184 0.065988 0.066044 0.000056 0.395

PARTICULATE WEIGHTED GRAMS/MILE= 0.095 WEIGHTED GRAMS/KM= 0.059 WEIGHTED FUEL ECONOMY= 22.9 MPG

COMMENTS: 5-1-87 FUGACITY TRAP HEATED FID DATA VOID

DYNO SITE:D208 TEST # 873004

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 16:58:21 MAY 7, 1987

MFR.	VER-	MFR.	ALT.	EQUIVALENT	ACTUAL	OVER-	TEST TYPE				
200	11511412019885	0	N	REP. RUN. RETEST	H.P.	TEST	DYNO	TRANS.	DRIVE	EXPE	2 BAG LA-4

PREP DATE	CURB	DRV AXLE	AXLE	IGNITION	TIMING	% CO	IDLE	SOAK	COASTDOWN					
05-06-87	WEIGHT	WEIGHT	MEASURE	#1	#2	RPM	GEAR	IDLE	HIGH SPEED	RPM	GEAR	PERIOD	ACTUAL	ADJUSTED

/----- AMBIENT TEST CONDITIONS -----/

BARO	DEW	AMB TEMP	% REL	S.HUM	NOX	CVS
29.15	45.0	74.5	D	34.9	45.45	0.8780

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR	SITE	HW SET	TWHP	PSI	(MI)	MILES
05-07-87	12	D208	4000	10.9	45.00	58475.9	N/A

BAG 1	3.556 MILES	5.722 KM	8290. ROLL REVS.	SECS.	VMIX= 5892.0 CU.FT.	DILUTION FACTOR = 21.960
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
	RANGE	METER	CONC.	RANGE	METER	CONC.
HC-HFD	14	12.9	9.54	14	4.4	3.25
NOX-CHEM	15	49.7	25.07	15	0.8	0.41
CO2	22	62.8	0.606	22	5.0	0.045
CO	17	8.3	20.65	17	0.0	0.0
HC-HFD	14	24.5	18.35	14	4.0	3.03

BAG 2	3.854 MILES	6.203 KM	8987. ROLL REVS.	SECS.	VMIX= 9914.0 CU.FT.	DILUTION FACTOR = 37.066
SITE #A203	EXHAUST SAMPLE	BACKGROUND SAMPLE	CORRECTED	MASS EMISSIONS	AUX.	AUX.
	RANGE	METER	CONC.	RANGE	METER	CONC.
HC-HFD	14	9.0	6.65	14	4.0	2.95
NOX-CHEM	15	30.2	15.27	15	0.6	0.31
CO2	22	38.3	0.359	22	5.2	0.046
CO	17	5.7	14.20	17	0.0	0.0
HC-HFD	14	14.5	10.91	14	3.7	2.80

WEIGHTED VALUES	HC-HFD	CO	CO2	NOX	FUEL ECONOMY	MPG	KPL	L/100KM
GRAMS/MILE	0.380	1.17	450.	1.89		22.5	9.6	10.4
BEFORE ROUNDING	.3797	1.168	449.7	1.886		22.4609	9.5702	10.4491
GRAMS/KM	0.236	0.726	279.	1.17				
BEFORE ROUNDING	.2359	.7257	279.4	1.172				

COMMENTS: DUMMY TRAP BASELINE WOT 190 SEC BAG 1 #3 FILTER DID NOT LOAD. CHANGE TEST TO 2 BAG LA4

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-3004 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 10:08:14 MAY 13, 1987

MFR MERCEDES BENZ VEHICLE ID 11511412019885 VERSION 0 TEST TYPE EXPERIMENTAL (ECTD) TEST PROCEDURE 2 BAG LA-4

CVS UNIT 42C TUNNEL DIAMETER 18 INCHES TUNNEL 18ED

EXHAUST CONNECTION CONFIGURATION
LENGTH 14 FEET SURFACE SMOOTH DIAMETER 4 INCHES INSULATED YES NO. ELBOWS 1 ANGLE 90 DEGREES

PARTICULATE FILTER DESCRIPTION
DIVISION ECTD LOGBOOK 1 EPA BATCH NO. 17 FILTER MFR PALLFLEX FILTER TYPE T60A20 FILTER SIZE 47MM MFR BATCH NO. T497B BATCH EFFICIENCY 98.0%

PARTICULATE TEST INFORMATION
DATE 5-7-87 BARO. 29.15 HG TEST TYPE 2 BAG LA-4, 2 FILTER # PRI. SECONDARY BKGD PART. MAX. TUNNEL GAS METER TEMP. (F) GAS METER PRESS. (" H2O)
5-7-87 29.15 2 BAG LA-4, 2 FILTER FILTERS 2 YES NO 0% 109 81.0 82.0 BAG1 BAG2 2.8 2.2

BAG NO. 1 MILES- 3.556 TOTAL VMIX= 5898.0 CU.FT.

DRY GAS METER (CU.FT.) PARTICULATE WEIGHT, GRAMS
PRIMARY
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL
773.601 779.976 6.375 6.035 977.35 185 0.067194 0.066881 0.001487 1.453 97.4% 0.409 0.254 20.9
-- FLOWRATES, CF/MIN --
ACTUAL TEST/REQUESTED
0.717 0.750 186 0.066784 0.066823 0.000039 1.491

BAG NO. 2 MILES- 3.854 TOTAL VMIX= 9923.8 CU.FT.

DRY GAS METER (CU.FT.) PARTICULATE WEIGHT, GRAMS
PRIMARY
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL
658.706 668.849 10.143 9.792 1013.44 187 0.065347 0.067073 0.001726 1.749 97.4% 0.454 0.282 24.1
-- FLOWRATES, CF/MIN --
ACTUAL TEST/REQUESTED
0.678 0.750 188 0.066573 0.066619 0.000046 1.796

PARTICULATE WEIGHTED GRAMS/MILE- 0.432 WEIGHTED GRAMS/KM= 0.269 WEIGHTED FUEL ECONOMY= 22.5 MPG

COMMENTS: 5-7-87 FIP M/B. DUMMY TRAP #3 FILTER DID NOT LOAD

DYNO SITE: 0208

TEST # 08-0937

1 1975 LIGHT DUTY VEHICLE ANALYSIS 1

PROCESSED: 08:25:03

JAN 22, 1988

MFR. CODE	VEHICLE I.D.	VER- SION	EVAP	MFR. REP. INIT.	REP. CHG.	NUM. TEST CODE	REL. TEST ACHP	ALI. M.P. MEIN	EQUIVALENT TEST WEIGHT	ACTUAL DYNO H.P.	TRANS. CONFIG.	OVER-DRIVE CODE	TEST TYPE
200	11511412019805	U	N										EXPERIMENTAL (ECTU)
TEST PROCEDURE -----													
2 BAG LA-4													

PREP DATE	CURB WEIGHT	DRIVE SHAFT WEIGHT	AXLE GAUGE MEASURE	AXLE #1	AXLE #2	IGNITION TIMING RPM	GEAR	% CO LEFT	% CO RIGHT	COMB	IDLE RPM	GEAR	SOAK PERIOD	MEASURED COASTDOWN TIME
													0	

/----- AMBIENT TEST CONDITIONS -----/

BARO	WEI	AMB TEMP	% REL.	S.HUM	NOX	CVS
29.30	63.6	73.8	F	57.2	72.91	0.9903

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	MM	DAY	TIME	ODOMETER	SYSTEM
01-10-86	13	0208	4000	10.9	45.00

BAG 1 3.553 MILES 5.67 KM 0355. ROLL REVS.		EXHAUST SAMPLE		BACKGROUND SAMPLE		CORRECTED CONCENTRATIONS		SECS. VMIX=5960.0 CU.FT. MASS EMISSIONS		DILUTION FACTOR = 27.218		AUX. FIELD1		AUX. FIELD2		AUX. CODE	
HC-FID	14	0.5	0.33	14	4.3	3.20	3.25 PPM	0.32	0.088	0.055							
NOX-CHEM	15	39.0	20.07	15	0.3	0.15	19.92 PPM	0.37	1.777	1.104	MPG	KPL	L/100KM				
CO2	23	23.2	0.470	23	2.1	0.092	0.449 %	1367.01	387.063	240.510	26.2	11.14	9.0				
CO	17	0.5	15.13	17	0.0	0.0	15.13 PPM	3.09	0.862	0.530							
HC-HFID	14	14.0	11.13	14	4.9	3.58	7.58 PPM	0.74	0.200	0.128							

BAG 2 3.857 MILES 5.207 KM 0933. ROLL REVS.		EXHAUST SAMPLE		BACKGROUND SAMPLE		CORRECTED CONCENTRATIONS		SECS. VMIX=10227.0 CU.FT. MASS EMISSIONS		DILUTION FACTOR = 40.033		AUX. FIELD1		AUX. FIELD2		AUX. CODE	
HC-FID	14	0.5	0.33	14	4.0	3.42	2.99 PPM	0.50	0.130	0.081							
NOX-CHEM	15	25.3	12.78	15	0.2	0.10	12.69 PPM	0.96	1.804	1.121	MPG	KPL	L/100KM				
CO2	23	10.0	0.332	23	2.0	0.040	0.293 %	1550.02	402.075	249.038	25.2	10.71	9.3				
CO	17	5.1	12.34	17	0.0	0.0	12.34 PPM	4.16	1.079	0.670							
HC-HFID	14	24.9	10.74	14	4.0	3.60	15.23 PPM	2.35	0.660	0.410							

WEIGHTED VALUES	HC-HFID	CO	CO2	NOX
GRAMS/MILE	0.001	0.974	395.0	1.79
BEFORE ROUNDING	0.0012	0.9745	394.0	1.791
GRAMS/KM	0.0014	0.600	245.0	1.11
BEFORE ROUNDING	0.0014	0.6055	245.3	1.113

WEIGHTED VALUES	MPG	KPL	L/100KM
12-74 FIP	25.6	10.9	9.2
UNWEIGHTED FIP	25.5824	10.8956	9.1779
	25.7	10.9	9.2
	25.6601	10.9092	9.1665
	25.7	10.9	9.2
	25.6601	10.9092	9.1665

PARTICULATES GMS./MI. BAG-1 , BAG-2 , BAG-3 , WEIGHTED

COMMENTS: M/B W/FUGACITY DEVICE NOT # 195 TOTAL HC LINE HAS COLD SPOT #195 15R14 LINES SUSPECTED CRACK IN ELEMENT

DYNO SITE: 0204 TEST # 86- 937 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 06:44:19 JAN 22, 1980

 MAKE: MERCEDES BENZ VEHICLE ID: 11511412019885 VERSION: 0 TEST TYPE: EXPERIMENTAL (ECTU) TEST PROCEDURE: 2 BAG LA-4

===== PARTICULATE SAMPLING SYSTEM =====
 YES/NO: 42C TUNNEL DIAMETER: 10 INCHES TUNNEL: 1950

===== EXHAUST CONNECTION CORRECTION =====
 LENGTH: 14 FEET SURFACE: 3000in DIAMETER: 4 INCHES INSULATOR: YES NO. ELBOWS: 1 ANGLE: 90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====
 DIVISION: LOBBOW EPA BAG NO. 17 FILTER MED. FILTER TYPE: PALLFLEX FILTER SIZE: 4/MM MED BAG NO. 14976 BAGCH EFFICIENCY: 98.0%

===== PARTICULATE TEST INFORMATION =====
 DATE: 1-16-86 BARO: 29.30 C Hg TEST TYPE: 2 BAG LA-4, 2 FILTER # PRI: 2 SECONDARY: YES FLOW PART: YES MAX. FLOW: 100 TUNNEL: 14.0 GAS METER TEMP. (F): 74.0 GAS METER PRESS. (" H2O): 3.4 2.2

>>>> BAG NO. 1 MILES= 3.503 TOTAL VMIA= 5965.9 CO.FT.

===== DRY GAS METER CO.FT. ===== PARTICULATE WEIGHT, GRAMS =====
 ===== PRIMARY =====

BEFORE	AFTER	TOTAL FLOW	CORRECTED FLOW	FLOW RATIO	FCTR	BEFORE	AFTER	TOTAL	CORRECTED	FILTER	GM/M1	GM/KM	FUEL ECONOMY
485.532	491.857	0.225	0.000	1013.20	30	0.007040	0.008332	0.001285	1.303	97.7%	0.304	0.226	20.1
== FLOW RATES, CF/MIN ==													
		ACTUAL	DESIGN					ACTUAL					
		0.700	0.750			31	0.007944	0.007974	0.000030	1.333			

>>>> BAG NO. 2 MILES= 3.857 TOTAL VMIA= 10238.8 CO.FT.

===== DRY GAS METER CO.FT. ===== PARTICULATE WEIGHT, GRAMS =====
 ===== PRIMARY =====

BEFORE	AFTER	TOTAL FLOW	CORRECTED FLOW	FLOW RATIO	FCTR	BEFORE	AFTER	TOTAL	CORRECTED	FILTER	GM/M1	GM/KM	FUEL ECONOMY
834.575	845.074	10.499	9.029	1041.69	28	0.007505	0.009125	0.001619	1.686	96.2%	0.437	0.272	25.1
== FLOW RATES, CF/MIN ==													
		ACTUAL	DESIGN					ACTUAL					
		0.600	0.750			29	0.007290	0.007328	0.000030	1.716			

PARTICULATE WEIGHTED GRAMS/MILE= 0.407 WEIGHTED GRAMS/KM= 0.250 WEIGHTED FUEL ECONOMY= 25.0 MPG

COMMENTS: 1-16-86 FUGERTY TRAP NOT LA-4 TOTAL HC PROBE COLD SPOTS
 1150 /5 R14 TIRES

DYNO SITE:D208 TEST # 86-1689

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 09:28:50

FEB 6, 1986

MFR. CODE	VEHICLE I.D.	VER- SION	EVAP	MFR. REP. INIT.	RUN. CHG.	RETEST CODE	ACHP	ALT. H.P. METH	EQUIVALENT TEST WEIGHT	ACTUAL DYNO H.P.	TRANS. CONFIG.	OVER- DRIVE CODE	TEST TYPE
200	11511412019885	0	N										EXPERIMENTAL (ECTD)
/----- TEST PROCEDURE -----/													
BAG BY BAG													

PREP DATE	CURB WEIGHT	DRIVE AXLE WEIGHT	GAUGE	AXLE MEASURE	IGNITION #1	TIMING #2	LEFT	% CO RIGHT	COMB	IDLE RPM	GEAR	SOAK PERIOD	MEASURED COASTDOWN TIME
												0	

/----- AMBIENT TEST CONDITIONS -----/

BARO	WET	AMB TEMP	% REL	S. HUM	NOX	CVS
"HG	BULB	TEMP	UNIT	HUM	GR/LB	FACTOR
28.92	62.1	73.4	F	53.1	67.52	0.9661
						42C

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR	DYNO SITE	ACTUAL IW SET	DYNO TIRP	ODOMETER PSI	SYSTEM (MI)	MILES
02-04-86	11	D208	4000	10.9	45.00	53819.0	N/A

BAG 1 7.490 MILES 12.054 KM 17463. ROLL REVS.

SECS. VMIX=16241.0 CU.FT. DILUTION FACTOR = 33.338

SITE #A203

EXHAUST SAMPLE

BACKGROUND SAMPLE

CORRECTED

MASS EMISSIONS

AUX.

AUX.

AUX.

	RANGE	METER	CONC.	RANGE	METER	CONC.	CONCENTRATIONS	GMS.	GMS/MI	GMS/KM	FIELD1	FIELD2	CODE
HC-FID	14	9.2	7.56	14	4.6	3.80	3.87 PPM	1.03	0.137	0.085			
NOX-CHEM	15	31.9	16.10	15	0.1	0.05	16.05 PPM	13.64	1.822	1.132	MPG	KPL	L/100KM
CO2	22	43.0	0.399	22	4.6	0.039	0.361 %	3038.15	405.639	252.053	25.0	10.62	9.4
CO	17	5.9	14.27	17	0.0	0.0	14.27 PPM	7.64	1.020	0.634			
HC-HFID	16	4.0	11.92	16	1.2	3.58	8.45 PPM	2.24	0.299	0.186			

COMMENTS: DUMMY TRAP HOT LA-4 - P195 75R14 TIRES.

DYNO SITE: D208 TEST # 86-1689 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 09:27:11 FEB 6, 1986

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

<u>CVS UNIT</u>	===== PARTICULATE SAMPLING SYSTEM =====	<u>TUNNEL DIAMETER</u>	<u>TUNNEL</u>
42C		18 INCHES	1BED

<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====							
<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>	<u>BATCH EFFICIENCY</u>
ECTD	1	17	PALLFLEX	T60A20	47MM	T497B	98.0%

===== PARTICULATE TEST INFORMATION =====									
<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI.</u>	<u>SECONDARY</u>	<u>BKGD</u>	<u>PART.</u>	<u>MAX. TUNNEL</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
2-4-86	28.92	BAG BY BAG, EQUAL SETS	1	YES	NO	0%	104	74.0	2.4

>>>> BAG NO. 1 MILES= 7.490 TOTAL VMIX= 16255.7 CU.FT.

===== DRY GAS METER CU.FT. =====					===== PARTICULATE WEIGHT, GRAMS =====								
					 PRIMARY								
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
545.177	561.106	15.929	14.682	1107.21	34	0.006223	0.009099	0.002876	3.184	99.1%	0.425	0.264	24.9
== FLOWRATES, CF/MIN ==													
<u>TEST/REQUESTED</u>					 SECONDARY								
0.750					W/SEC								
					3.214								

COMMENTS: M-B HOT START 2-4-86 W/DUMMY TRAP (P195 75R14 TIRES)

DYNO SITE:D208 TEST # 86-1690

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 09:28:53 FEB 6, 1986

MFR. CODE	VEHICLE I.D.	VER- SION	EVAP	MFR. REP. INIT.	RUN. CHG.	RETEST CODE	ACHP	ALT. H.P. METH	EQUIVALENT TEST WEIGHT	ACTUAL DYNO H.P.	TRANS. CONFIG.	OVER- DRIVE CODE	TEST TYPE
200	11511412019885	0	N										EXPERIMENTAL (ECTD)
													TEST PROCEDURE
													BAG BY BAG

PREP DATE	CURB WEIGHT	DRIVE AXLE WEIGHT	GAUGE	AXLE MEASURE	IGNITION #1	TIMING #2	RPM	GEAR	% CO LEFT	% CO RIGHT	COMB	IDLE RPM	GEAR	SOAK PERIOD	MEASURED COASTDOWN TIME
														0	

/----- AMBIENT TEST CONDITIONS -----/

BARO	WET	AMB TEMP	% REL	S.HUM	NOX	CVS
"HG	BULB	TEMP	UNIT	HUM	GR/LB	FACTOR
28.83	62.7	73.5	F	55.0	70.50	0.9793
					ALDEHYDES	RGE
						42C

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE	HR	SITE	IW SET	TWHP	PSI	(MI)	SYSTEM
02-04-86	13	D208	4000	10.9	45.00	53833.0	N/A

BAG 1 7.486 MILES 12.048 KM 17455. ROLL REVS.

SITE #	A203	EXHAUST SAMPLE			BACKGROUND SAMPLE			CORRECTED CONCENTRATIONS	GMS.	MASS EMISSIONS			AUX. FIELD1	AUX. FIELD2	AUX. CODE
		RANGE	METER	CONC.	RANGE	METER	CONC.			GMS/MI	GMS/KM				
HC-FID	14	9.0	7.40	14	4.4	3.64	3.87 PPM	1.03	0.137	0.085					
NOX-CHEM	15	32.7	16.51	15	0.1	0.05	16.46 PPM	14.16	1.892	1.176	MPG	KPL	L/100KM		
CO2	22	44.5	0.414	22	4.9	0.042	0.374 %	3140.64	419.515	260.675	24.1	10.27	9.7		
CO	17	6.0	14.52	17	0.0	0.0	14.52 PPM	7.77	1.037	0.644					
HC-HFID	14	15.9	11.95	14	4.9	3.68	8.39 PPM	2.22	0.297	0.185					

COMMENTS: LA-4 ONE BAG W/FOGARTY UNIT WOT @ 195 P195 75R14

DYNO SITE: D208 TEST # 86-1690 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 09:27:18 FEB 6, 1986

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

<u>CVS UNIT</u>	===== PARTICULATE SAMPLING SYSTEM =====	<u>TUNNEL DIAMETER</u>	<u>TUNNEL</u>
42C		18 INCHES	18ED

<u>LENGTH</u>	<u>SURFACE</u>	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH	4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====							
<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>	<u>BATCH EFFICIENCY</u>
ECTD	1	17	PALLFLEX	T60A20	47MM	T497B	98.0%

===== PARTICULATE TEST INFORMATION =====									
<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI.</u>	<u>SECONDARY</u>	<u>BKGD</u>	<u>PART.</u>	<u>MAX. TUNNEL</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
2-4-86	28.83	BAG BY BAG, EQUAL SETS	<u>FILTERS</u>	<u>FILTERS</u>	<u>FILTER</u>	<u>CARBON</u>	<u>TEMP. (F)</u>	<u>BAG1</u>	<u>BAG1</u>
			1	YES	NO	0%	100	74.0	3.0

>>>> BAG NO. 1 MILES= 7.486 TOTAL VMIX= 16241.3 CU.FT.

===== DRY GAS METER CU.FT. =====				===== PARTICULATE WEIGHT, GRAMS =====									
				 PRIMARY									
<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL FLOW</u>	<u>CORRECTED TOTAL FLOW</u>	<u>FLOW RATIO (VMIX/DRYGAS)</u>	<u>FLTR NO.</u>	<u>BEFORE</u>	<u>AFTER</u>	<u>TOTAL</u>	<u>CORRECTED TOTAL WT.</u>	<u>FILTER EFF.</u>	<u>GM/MI</u>	<u>GM/KM</u>	<u>FUEL ECON., MPG</u>
569.068	585.660	16.592	15.268	10.71	36	0.005259	0.006226	0.000967	1.029	95.6%	0.137	0.085	24.1
== FLOWRATES, CF/MIN ==													
<u>TEST/REQUESTED</u>								<u>SECONDARY</u>					
0.750								37		0.004953		0.004997	
								0.000044		<u>W/SEC</u>			
								1.075					

COMMENTS: 2-4-86 FOGERTY HOT START

P195/75R14 TIRES

DYNO SITE:D208 TEST # 870818

| 1975 LIGHT DUTY VEHICLE ANALYSIS |

PROCESSED: 11:24:11

NOV 26, 1986

a
MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----
200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE
BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME
WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR LEFT RIGHT COMB RPM GEAR PERIOD ACTUAL ADJUSTED
EMPTY 0 0.0

/----- AMBIENT TEST CONDITIONS -----/
BARO WET AMB TEMP % REL S.HUM. NOX CVS
"HG BULB TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
29.22 59.8 73.2 F 45.2 56.38 0.9195 42C
/----- DYNAMOMETER TEST CONDITIONS -----/
DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
TEST DATE HR SITE IW SET TWHP PSI (MI) MILES
11-25-86 14 D208 4000 10.9 45.00 55691.0 N/A

BAG 1 7.423 MILES 11.947 KM 17308. ROLL REVS.
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE SECS. VMIX=16549.0 CU.FT. DILUTION FACTOR = 32.353
CORRECTED MASS EMISSIONS
CONCENTRATIONS GMS. GMS/MI GMS/KM AUX. AUX. AUX.
FIELD1 FIELD2 CODE

	RANGE	METER	CONC.	RANGE	METER	CONC.	CONCENTRATIONS	GMS.	GMS/MI	GMS/KM	MPG	KPL	L/100KM
HC-FID	14	9.1	6.73	14	4.5	3.32	3.51 PPM	0.95	0.128	0.079			
NOX-CHEM	15	34.6	17.33	15	0.2	0.10	17.23 PPM	14.20	1.913	1.189			
CO2	22	43.7	0.412	22	4.3	0.039	0.375 %	3212.44	432.750	268.899	23.4	9.95	10.0
CO	17	5.5	13.58	17	0.0	0.0	13.58 PPM	7.41	0.998	0.620			
HC-HFID	14	9.8	7.39	14	4.1	3.10	4.39 PPM	1.19	0.160	0.099			

COMMENTS: M/B HOT LA-4 W/FOGERTY TRAP SEE ACCEL 1 ON DRIVER TRACE.SEE COMMENTS FROM
TEST #870817

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87- 818 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 11:23:37 NOV 26, 1986

<u>MFR</u>	<u>VEHICLE ID</u>	<u>VERSION</u>	<u>TEST TYPE</u>	<u>TEST PROCEDURE</u>
MERCEDES BENZ	11511412019885	0	EXPERIMENTAL (ECTD)	BAG BY BAG

<u>CVS UNIT</u>	===== PARTICULATE SAMPLING SYSTEM =====	<u>TUNNEL</u>
42C	<u>TUNNEL DIAMETER</u>	18ED
	18 INCHES	

<u>LENGTH</u>	<u>SURFACE</u>	===== EXHAUST CONNECTION CONFIGURATION =====	<u>DIAMETER</u>	<u>INSULATED</u>	<u>NO. ELBOWS</u>	<u>ANGLE</u>
14 FEET	SMOOTH		4 INCHES	YES	1	90 DEGREES

===== PARTICULATE FILTER DESCRIPTION =====						
<u>DIVISION</u>	<u>LOGBOOK</u>	<u>EPA BATCH NO.</u>	<u>FILTER MFR</u>	<u>FILTER TYPE</u>	<u>FILTER SIZE</u>	<u>MFR BATCH NO.</u>
ECTD	1	17	PALLFLEX	T6DA20	47MM	T497B
						<u>BATCH EFFICIENCY</u>
						98.0%

===== PARTICULATE TEST INFORMATION =====									
<u>DATE</u>	<u>BARO.</u>	<u>TEST TYPE</u>	<u># PRI.</u>	<u>SECONDARY</u>	<u>BKGD</u>	<u>PART.</u>	<u>MAX. TUNNEL</u>	<u>GAS METER TEMP. (F)</u>	<u>GAS METER PRESS. (" H2O)</u>
11-25-86	29.22	BAG BY BAG, EQUAL SETS	<u>FILTERS</u>	<u>FILTERS</u>	<u>FILTER</u>	<u>CARBON</u>	<u>TEMP. (F)</u>	<u>BAG1</u>	<u>BAG1</u>
			1	YES	NO	0%	105	84.0	2.1

~~~~~ BAG NO. 1 MILES= 7.423 TOTAL VMIX= 16564.9 CU.FT.

|                                  |              |                   |                             |                                 |                                       |               |              |              |                            |                    |              |              |                        |
|----------------------------------|--------------|-------------------|-----------------------------|---------------------------------|---------------------------------------|---------------|--------------|--------------|----------------------------|--------------------|--------------|--------------|------------------------|
| ===== DRY GAS METER CU.FT. ===== |              |                   |                             |                                 | ===== PARTICULATE WEIGHT, GRAMS ===== |               |              |              |                            |                    |              |              |                        |
|                                  |              |                   |                             |                                 | PRIMARY                               |               |              |              |                            |                    |              |              |                        |
| <u>BEFORE</u>                    | <u>AFTER</u> | <u>TOTAL FLOW</u> | <u>CORRECTED TOTAL FLOW</u> | <u>FLOW RATIO (VMIX/DRYGAS)</u> | <u>FLTR NO.</u>                       | <u>BEFORE</u> | <u>AFTER</u> | <u>TOTAL</u> | <u>CORRECTED TOTAL WT.</u> | <u>FILTER EFF.</u> | <u>GM/MI</u> | <u>GM/KM</u> | <u>FUEL ECON., MPG</u> |
| 474.432                          | 491.598      | 17.166            | 15.876                      | 1043.42                         | 79                                    | 0.007621      | 0.008726     | 0.001105     | 1.153                      | 91.2%              | 0.170        | 0.106        | 23.4                   |
| == FLOWRATES, CF/MIN ==          |              |                   |                             |                                 | SECONDARY                             |               |              |              |                            | <u>W/SEC</u>       |              |              |                        |
| <u>TEST/REQUESTED</u>            |              |                   |                             |                                 |                                       |               |              |              |                            |                    |              |              |                        |
| 0.750                            |              |                   |                             |                                 |                                       | 80            | 0.006964     | 0.007071     | 0.000107                   | 1.265              |              |              |                        |

COMMENTS: 11-25-86 FUGERTY TRAP

DYNO SITE:D208 TEST # 870817

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 14:02:29

NOV 26, 1986

a MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----  
 200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE  
 BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME  
 WEIGHT WEIGHT GAUGE MEASURE #1 #2 RPM GEAR LEFT RIGHT COMB RPM GEAR PERIOD ACTUAL ADJUSTED  
 EMPTY 0 0.0

## /----- AMBIENT TEST CONDITIONS -----/

BARO WET AMB TEMP % REL S.HUM NOX CVS  
 "HG BULB TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE  
 29.22 60.6 73.8 F 46.3 59.00 0.9300 42C

## /----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM  
 TEST DATE HR SITE IW SET TWHP PSI (MI) MILES  
 11-25-86 13 D208 4000 10.9 45.00 55680.0 N/A

BAG 1 7.470 MILES 12.023 KM 17418. ROLL REVS.

| SITE #A203 | EXHAUST SAMPLE |       |       | BACKGROUND SAMPLE |       |       | CORRECTED      |         |         | MASS EMISSIONS |        |        | AUX.    |  |  |
|------------|----------------|-------|-------|-------------------|-------|-------|----------------|---------|---------|----------------|--------|--------|---------|--|--|
|            | RANGE          | METER | CONC. | RANGE             | METER | CONC. | CONCENTRATIONS | GMS.    | GMS/MI  | GMS/KM         | FIELD1 | FIELD2 | CODE    |  |  |
| HC-FID     | 14             | 8.8   | 6.50  | 14                | 4.5   | 3.32  | 3.28 PPM       | 0.88    | 0.118   | 0.074          |        |        |         |  |  |
| NOX-CHEM   | 15             | 32.7  | 16.38 | 15                | 0.3   | 0.15  | 16.23 PPM      | 13.52   | 1.810   | 1.125          | MPG    | KPL    | L/100KM |  |  |
| CO2        | 22             | 41.3  | 0.388 | 22                | 5.0   | 0.045 | 0.345 %        | 2953.84 | 395.401 | 245.691        | 25.6   | 10.89  | 9.2     |  |  |
| CO         | 17             | 5.2   | 12.84 | 17                | 0.0   | 0.0   | 12.84 PPM      | 7.00    | 0.937   | 0.582          |        |        |         |  |  |
| HC-HFID    | 14             | 9.3   | 7.02  | 14                | 3.6   | 2.73  | 4.37 PPM       | 1.18    | 0.158   | 0.098          |        |        |         |  |  |

COMMENTS: M/B HOT LA-4 W/DUMMY TRAP PRECEEDING FUGERTY TRAP -NEW CONFIGURATION FOR TOTAL  
 HC LINE + FILTER AND PARTICULATES SYSTEM. HEATED FID REPAIRED. SECONDARY FILTER  
 WEIGHT <THAN PRE TEST VALUE. ADJUSTED TO -PRE-TEST WEIGHT HUMIDITY FLAG BAC.RM  
 THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87- 817 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 14:01:26 NOV 26, 1986

|               |                   |            |           |                     |                       |
|---------------|-------------------|------------|-----------|---------------------|-----------------------|
| <u>MFR</u>    | <u>VEHICLE ID</u> | <u>VEI</u> | <u>IN</u> | <u>TEST TYPE</u>    | <u>TEST PROCEDURE</u> |
| MERCEDES BENZ | 11511412019885    |            |           | EXPERIMENTAL (ECTD) | BAG BY BAG            |

|                 |                        |               |
|-----------------|------------------------|---------------|
| <u>CVS UNIT</u> | <u>TUNNEL DIAMETER</u> | <u>TUNNEL</u> |
| 42C             | 18 INCHES              | 18ED          |

|               |                |                 |                  |                   |              |
|---------------|----------------|-----------------|------------------|-------------------|--------------|
| <u>LENGTH</u> | <u>SURFACE</u> | <u>DIAMETER</u> | <u>INSULATED</u> | <u>NO. ELBOWS</u> | <u>ANGLE</u> |
| 14 FEET       | SMOOTH         | 4 INCHES        | YES              | 1                 | 90 DEGREES   |

|                 |                |                      |                   |                    |                    |                      |                         |
|-----------------|----------------|----------------------|-------------------|--------------------|--------------------|----------------------|-------------------------|
| <u>DIVISION</u> | <u>LOGBOOK</u> | <u>EPA BATCH NO.</u> | <u>FILTER MFR</u> | <u>FILTER TYPE</u> | <u>FILTER SIZE</u> | <u>MFR BATCH NO.</u> | <u>BATCH EFFICIENCY</u> |
| ECTD            | 1              | 17                   | PALLFLEX          | T60A20             | 47MM               | T497B                | 98.0%                   |

|             |              |                        |                       |                          |                           |                              |                            |                                 |
|-------------|--------------|------------------------|-----------------------|--------------------------|---------------------------|------------------------------|----------------------------|---------------------------------|
| <u>DATE</u> | <u>BARO.</u> | <u>TEST TYPE</u>       | <u># PRI. FILTERS</u> | <u>SECONDARY FILTERS</u> | <u>BKGD. PART. FILTER</u> | <u>MAX. TUNNEL TEMP. (F)</u> | <u>GAS METER TEMP. (F)</u> | <u>GAS METER PRESS. (" H2O)</u> |
| 11-25-86    | 29.22        | BAG BY BAG, EQUAL SETS | 1                     | YES                      | NO                        | 0%                           | 107                        | 84.0                            |

>>>> BAG NO. 1 MILES= 7.470 TOTAL VMIX= 16554.9 CU.FT.

|                                  |              |                   |                             |                                       |                 |               |              |              |                            |                    |              |              |                        |
|----------------------------------|--------------|-------------------|-----------------------------|---------------------------------------|-----------------|---------------|--------------|--------------|----------------------------|--------------------|--------------|--------------|------------------------|
| ===== DRY GAS METER CU.FT. ===== |              |                   |                             | ===== PARTICULATE WEIGHT, GRAMS ===== |                 |               |              |              |                            |                    |              |              |                        |
|                                  |              |                   |                             | PRIMARY                               |                 |               |              |              |                            |                    |              |              |                        |
| <u>BEFORE</u>                    | <u>AFTER</u> | <u>TOTAL FLOW</u> | <u>CORRECTED TOTAL FLOW</u> | <u>FLOW RATIO (VMIX/DRYGAS)</u>       | <u>FLTR NO.</u> | <u>BEFORE</u> | <u>AFTER</u> | <u>TOTAL</u> | <u>CORRECTED TOTAL WT.</u> | <u>FILTER EFF.</u> | <u>GM/MI</u> | <u>GM/KM</u> | <u>FUEL ECON., MPG</u> |
| 904.701                          | 921.951      | 17.250            | 15.949                      | 1037.98                               | 77              | 0.008554      | 0.011636     | 0.003082     | 3.199                      | 100.0%             | 0.428        | 0.266        | 25.6                   |
| == FLOWRATES, CF/MIN ==          |              |                   |                             |                                       |                 |               |              |              |                            |                    |              |              |                        |
| <u>TEST/REQUESTED</u>            |              |                   |                             | <u>SECONDARY</u>                      |                 |               |              | <u>W/SEC</u> |                            |                    |              |              |                        |
| 0.750                            |              |                   |                             | 78 0.007834 0.006896 0.0              |                 |               |              | 3.199        |                            |                    |              |              |                        |

COMMENTS: 11-25-86 M/B DUMMY TRAP HOT LA-4

DYNO SITE:D208 TEST # 871049

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 15:37:13

DEC 10, 1986

| MFR. | VER-           | MFR. | ALT. | EQUIVALENT       | ACTUAL | OVER- | TEST TYPE |        |       |      |            |
|------|----------------|------|------|------------------|--------|-------|-----------|--------|-------|------|------------|
| 200  | 11511412019885 | 0    | N    | REP. RUN. RETEST | H.P.   | TEST  | DYNO      | TRANS. | DRIVE | EXPE | BAG BY BAG |

| PREP DATE | CURB WEIGHT | DRV AXLE WEIGHT | GAUGE EMPTY | AXLE MEASURE | IGNITION TIMING | % CO            | IDLE RPM | SOAK PERIOD | COASTDOWN TIME  |
|-----------|-------------|-----------------|-------------|--------------|-----------------|-----------------|----------|-------------|-----------------|
|           |             |                 |             | #1 #2        | RPM GEAR        | LEFT RIGHT COMB |          | GEAR        | ACTUAL ADJUSTED |

AMBIENT TEST CONDITIONS

| BARO  | DEW  | AMB TEMP | % REL | S.HUM | NOX   | CVS    |
|-------|------|----------|-------|-------|-------|--------|
| 28.80 | 49.0 | 72.8     | 0     | 42.9  | 53.59 | 0.9086 |

DYNAMOMETER TEST CONDITIONS

| TEST DATE | HR | SITE | DYNO | ACTUAL | DYNO  | TIRE    | ODOMETER | SYSTEM |
|-----------|----|------|------|--------|-------|---------|----------|--------|
| 12-09-86  | 14 | D208 | 4000 | 10.9   | 45.00 | 55985.0 | N/A      |        |

BAG 1 7.442 MILES 11.976 KM 17351. ROLL REVS.

| SITE #A203 | EXHAUST SAMPLE |       |       | BACKGROUND SAMPLE |       |       | CORRECTED CONCENTRATIONS | MASS EMISSIONS |         |         | DILUTION FACTOR - 33.317 | AUX. FIELD1 | AUX. FIELD2 | AUX. CODE |
|------------|----------------|-------|-------|-------------------|-------|-------|--------------------------|----------------|---------|---------|--------------------------|-------------|-------------|-----------|
|            | RANGE          | METER | CONC. | RANGE             | METER | CONC. |                          | GMS.           | GMS/MI  | GMS/KM  |                          |             |             |           |
| HC-FID     | 14             | 8.2   | 6.06  | 14                | 4.2   | 3.10  | 3.05 PPM                 | 0.81           | 0.109   | 0.068   |                          |             |             |           |
| NOX-CHEM   | 15             | 33.3  | 16.68 | 15                | 0.1   | 0.05  | 16.63 PPM                | 13.36          | 1.796   | 1.116   | MPG                      | KPL         | L/100KM     |           |
| CO2        | 22             | 42.5  | 0.400 | 22                | 5.1   | 0.046 | 0.356 %                  | 3009.92        | 404.463 | 251.322 | 25.0                     | 10.65       | 9.4         |           |
| CO         | 17             | 5.3   | 13.09 | 17                | 0.0   | 0.0   | 13.09 PPM                | 7.05           | 0.947   | 0.588   |                          |             |             |           |
| HC HFID    | 14             | 9.2   | 6.94  | 14                | 4.1   | 3.10  | 3.93 PPM                 | 1.05           | 0.141   | 0.088   |                          |             |             |           |

COMMENTS: M/B DUMMY TRAP HOT START LA-4

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-1049 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 09:14:39 DEC 16, 1986

MFR VEHICLE ID VERSION TEST TYPE TEST PROCEDURE  
MERCEDES BENZ 11511412019885 0 EXPERIMENTAL (ECTD) BAG BY BAG

=====  
CVS UNIT TUNNEL SAMPLING SYSTEM TUNNEL  
42C 18 INCHES 18ED

=====  
LENGTH SURFACE DIAMETER INSULATED NO. ELBOWS ANGLE  
14 FEET SMOOTH 4 INCHES YES 1 90 DEGREES

=====  
DIVISION LOGBOOK EPA BATCH NO. FILTER MFR FILTER TYPE FILTER SIZE MFR BATCH NO. BATCH EFFICIENCY  
ECTD 1 17 PALLFLEX T60A20 47MM T497B 98.0%

=====  
DATE BARO. # PRI. SECONDARY BKGD PART. MAX. TUNNEL GAS METER TEMP. (F) GAS METER PRESS. (" H2O)  
12-9-86 28.80 12-9-86 BAG BY BAG, EQUAL SETS 1 YES NO 0% 113 83.0 3.0

\*\*\*\*\* BAG NO. 1 MILES= 7.442 TOTAL VMIX= 16346.8 CU.FT.

===== DRY GAS METER (CU.FT.) =====  
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL  
955.330 972.625 17.295 15.831 1032.57 81 0.006911 0.010090 0.003179 3.283 98.7% 0.441 0.274 25.0  
-- FLOWRATES, CF/MIN --  
TEST/REQUESTED 0.750 82 0.007740 0.007783 0.000043 3.327

COMMENTS: 12-9-86 M/B DUMMY TRAP HOT LA-4 PRIOR TO FOGERTY TRAP TEST

DYNO SITE:D208 TEST # 871050

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 12:05:06 DEC 10, 1986

| MFR. | VER-           | MFR. | ALT. | EQUIVALENT       | ACTUAL | OVER- | TEST TYPE                         |
|------|----------------|------|------|------------------|--------|-------|-----------------------------------|
| 200  | 11511412019885 | 0    | N    | REP. RUN. RETEST | H.P.   | TEST  | DYNO TRANS. DRIVE EXPE BAG BY BAG |

| PREP DATE | CURB WEIGHT | DRV AXLE WEIGHT | AXLE GAUGE MEASURE | AXLE MEASURE | IGNITION | TIMING | % CO | LEFT | RIGHT | COMB | IDLE RPM | GEAR | SOAK PERIOD | COASTDOWN TIME |
|-----------|-------------|-----------------|--------------------|--------------|----------|--------|------|------|-------|------|----------|------|-------------|----------------|
|           |             |                 | EMPTY              | #1           | #2       | RPM    | GEAR |      |       |      |          |      | U           | ADJUSTED       |

AMBIENT TEST CONDITIONS

| BARO  | DEW  | AMB TEMP | % REL | S.HUM | NOX   | CVS    |
|-------|------|----------|-------|-------|-------|--------|
| 28.82 | 49.7 | 73.2     | 0     | 43.5  | 54.99 | 0.9140 |

DYNAMOMETER TEST CONDITIONS

| TEST DATE | HR | SITE | W SET | TWHP | PSI   | (MI)    | SYSTEM |
|-----------|----|------|-------|------|-------|---------|--------|
| 12-09-86  | 15 | D208 | 4000  | 10.9 | 45.00 | 55995.0 | N/A    |

| BAG 1      | 7.443 MILES       | 11.978 KM         | 17354. ROLL REVS. | SECS.          | VMIX=16397.0 CU.FT. | DILUTION FACTOR = 29.973 |
|------------|-------------------|-------------------|-------------------|----------------|---------------------|--------------------------|
| SITE #A203 | EXHAUST SAMPLE    | BACKGROUND SAMPLE | CORRECTED         | MASS EMISSIONS | AUX.                | AUX.                     |
|            | RANGE METER CONC. | RANGE METER CONC. | CONCENTRATIONS    | GMS.           | GMS/MI              | GMS/KM                   |
| HC-FID     | 14 9.0 6.65       | 14 4.9 3.62       | 3.15 PPM          | 0.84           | 0.113               | 0.071                    |
| NOX-CHEM   | 15 36.4 18.23     | 15 0.1 0.05       | 18.18 PPM         | 14.76          | 1.983               | 1.232                    |
| CO2        | 22 47.0 0.445     | 22 5.0 0.045      | 0.402 %           | 3410.87        | 458.263             | 284.751                  |
| CO         | 17 5.7 14.07      | 17 0.0 0.0        | 14.07 PPM         | 7.61           | 1.022               | 0.635                    |
| HC-HFID    | 14 9.6 7.24       | 14 4.4 3.33       | 4.02 PPM          | 1.08           | 0.145               | 0.090                    |

COMMENTS: M/B FOGARTY TRAP

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-1050 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 12:04:27 DEC 10, 1986

|               |                   |                |                     |                       |
|---------------|-------------------|----------------|---------------------|-----------------------|
| <u>MFR</u>    | <u>VEHICLE ID</u> | <u>VERSION</u> | <u>TEST TYPE</u>    | <u>TEST PROCEDURE</u> |
| MERCEDES BENZ | 11511412019885    | 0              | EXPERIMENTAL (ECTD) | BAG BY BAG            |

|                 |                                      |                        |               |
|-----------------|--------------------------------------|------------------------|---------------|
| <u>CVS UNIT</u> | ===== PARTICULATE SAMPLING TEM ===== | <u>TUNNEL DIAMETER</u> | <u>TUNNEL</u> |
| 42C             |                                      | 18 INCHES              | 18ED          |

|               |                |                 |                  |                   |              |
|---------------|----------------|-----------------|------------------|-------------------|--------------|
| <u>LENGTH</u> | <u>SURFACE</u> | <u>DIAMETER</u> | <u>INSULATED</u> | <u>NO. ELBOWS</u> | <u>ANGLE</u> |
| 14 FEET       | SMOOTH         | 4 INCHES        | YES              | 1                 | 90 DEGREES   |

|                                            |                |                      |                   |                    |                    |                      |                         |
|--------------------------------------------|----------------|----------------------|-------------------|--------------------|--------------------|----------------------|-------------------------|
| ===== PARTICULATE FILTER DESCRIPTION ===== |                |                      |                   |                    |                    |                      |                         |
| <u>DIVISION</u>                            | <u>LOGBOOK</u> | <u>EPA BATCH NO.</u> | <u>FILTER MFR</u> | <u>FILTER TYPE</u> | <u>FILTER SIZE</u> | <u>MFR BATCH NO.</u> | <u>BATCH EFFICIENCY</u> |
| ECTD                                       | 1              | 17                   | PALLFLEX          | T60A20             | 47MM               | T497B                | 98.0%                   |

|                                          |              |                        |                       |                          |                                  |                              |                            |                                 |     |
|------------------------------------------|--------------|------------------------|-----------------------|--------------------------|----------------------------------|------------------------------|----------------------------|---------------------------------|-----|
| ===== PARTICULATE TEST INFORMATION ===== |              |                        |                       |                          |                                  |                              |                            |                                 |     |
| <u>DATE</u>                              | <u>BARO.</u> | <u>TEST TYPE</u>       | <u># PRI. FILTERS</u> | <u>SECONDARY FILTERS</u> | <u>BKGD. PART. FILTER CARBON</u> | <u>MAX. TUNNEL TEMP. (F)</u> | <u>GAS METER TEMP. (F)</u> | <u>GAS METER PRESS. (" H2O)</u> |     |
| 12 9-86                                  | 28.82        | BAG BY BAG, EQUAL SETS | 1                     | YES                      | NO                               | 0%                           | 105                        | 84.0                            | 2.4 |

>>>> BAG NO. 1 MILES= 7.443 TOTAL VMIX= 16413.4 CU.FT.

|                                  |              |                   |                             |                                 |                                       |                               |              |              |                            |                    |              |              |                        |  |
|----------------------------------|--------------|-------------------|-----------------------------|---------------------------------|---------------------------------------|-------------------------------|--------------|--------------|----------------------------|--------------------|--------------|--------------|------------------------|--|
| ===== DRY GAS METER CU.FT. ===== |              |                   |                             |                                 | ===== PARTICULATE WEIGHT, GRAMS ===== |                               |              |              |                            |                    |              |              |                        |  |
|                                  |              |                   |                             |                                 |                                       |                               |              |              |                            |                    |              |              |                        |  |
| <u>BEFORE</u>                    | <u>AFTER</u> | <u>TOTAL FLOW</u> | <u>CORRECTED TOTAL FLOW</u> | <u>FLOW RATIO (VMIX/DRYGAS)</u> | <u>FLTR NO.</u>                       | <u>BEFORE</u>                 | <u>AFTER</u> | <u>TOTAL</u> | <u>CORRECTED TOTAL WT.</u> | <u>FILTER EFF.</u> | <u>GM/MI</u> | <u>GM/KM</u> | <u>FUEL ECON., MPG</u> |  |
| 512.667                          | 530.627      | 17.960            | 16.396                      | 1001.06                         | 83                                    | 0.008038                      | 0.009110     | 0.001072     | 1.073                      | 91.2%              | 0.158        | 0.098        | 22.1                   |  |
| == FLOWRATES, CF/MIN ==          |              |                   |                             |                                 |                                       |                               |              |              |                            |                    |              |              |                        |  |
| <u>TEST/REQUESTED</u>            |              |                   |                             |                                 |                                       | <u>SECONDARY</u>              |              |              |                            |                    | <u>W/SEC</u> |              |                        |  |
| 0.750                            |              |                   |                             |                                 |                                       | 84 0.008641 0.008744 0.000103 |              |              |                            |                    | 1.176        |              |                        |  |

COMMENTS: 12-9-86 M/B HOT LA-4 FUGERTY TRAP

MFR. 200

11511412019885

VER- 0

N

MFR. REP. RUN. RETEST

ALT. H.P.

EQUIVALENT TEST

ACTUAL DYNO

TRANS.

OVER- DRIVE

/----- TEST TYPE -----

EXPE

CVS 75-LATER

PREP DATE 12-17-86

CORB WEIGHT

DRV WEIGHT

AXLE WEIGHT

GAUGE EMPTY

AXLE MEASURE

/--- IGNITION #1

TIMING #2

---/ RPM

GEAR

/----- % CO -----/ LEFT

RIGHT

COMB

IDLE RPM

GEAR

SOAK PERIOD 26

COASTDOWN TIME ADJUSTED 0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO 28.95

DEW 48.0

AMB TEMP 74.2

% REL D

S.HUM 39.5

NOX 51.32

CVS 0.8999

420

/----- DYNAMOMETER TEST CONDITIONS -----/

TEST DATE 12-18-86

HR 14

SITE D208

1W SET 4000

TWHP 10.9

PSI 45.00

(MI) 56253.0

SYSTEM N/A

|                   |       |                |       |                   |       |                           |                |                          |         |                |        |        |         |
|-------------------|-------|----------------|-------|-------------------|-------|---------------------------|----------------|--------------------------|---------|----------------|--------|--------|---------|
| BAG 1 3.578 MILES |       | 5.758 KM       |       | 8342. ROLL REVS.  |       | SECS. VMIX= 6096.0 CU.FT. |                | DILUTION FACTOR = 20.585 |         |                |        |        |         |
| SITE #A203        |       | EXHAUST SAMPLE |       | BACKGROUND SAMPLE |       | CORRECTED                 |                | MASS EMISSIONS           |         | AUX. AUX. AUX. |        |        |         |
|                   | RANGE | METER          | CONC. | RANGE             | METER | CONC.                     | CONCENTRATIONS | GMS.                     | GMS/MI  | GMS/KM         | FIELD1 | FIELD2 | CODE    |
| HC-FID            | 14    | 11.8✓          | 8.73  | 14                | 4.2✓  | 3.10                      | 5.77 PPM       | 0.57                     | 0.161   | 0.100          |        |        |         |
| NOX-CHEM          | 15    | 51.8✓          | 25.94 | 15                | 0.1✓  | 0.05                      | 25.89 PPM      | 7.69                     | 2.150   | 1.336          | MPG    | KPL    | L/100KM |
| CO2               | 22    | 66.9✓          | 0.648 | 22                | 4.7✓  | 0.042                     | 0.608 %        | 1919.67                  | 536.543 | 333.393        | 18.9   | 8.03   | 12.5    |
| CO                | 17    | 8.1✓           | 19.99 | 17                | 0.0✓  | 0.0                       | 19.99 PPM      | 4.02                     | 1.123   | 0.698          |        |        |         |
| HC HFID           | 14    | 13.0           | 9.79  | 14                | 3.3✓  | 2.50                      | 7.41 PPM       | 0.74                     | 0.206   | 0.128          |        |        |         |

|                   |       |                |       |                   |       |                           |                |                          |         |         |                |        |         |
|-------------------|-------|----------------|-------|-------------------|-------|---------------------------|----------------|--------------------------|---------|---------|----------------|--------|---------|
| BAG 2 3.870 MILES |       | 6.229 KM       |       | 9024. ROLL REVS.  |       | SECS. VMIX=10440.0 CU.FT. |                | DILUTION FACTOR = 33.651 |         |         |                |        |         |
| SITE #A203        |       | EXHAUST SAMPLE |       | BACKGROUND SAMPLE |       | CORRECTED                 |                | MASS EMISSIONS           |         |         | AUX. AUX. AUX. |        |         |
|                   | RANGE | METER          | CONC. | RANGE             | METER | CONC.                     | CONCENTRATIONS | GMS.                     | GMS/MI  | GMS/KM  | FIELD1         | FIELD2 | CODE    |
| HC FID            | 14    | 8.5 ✓          | 6.28  | 14                | 4.3 ✓ | 3.18                      | 3.20 PPM       | 0.55                     | 0.141   | 0.088   |                |        |         |
| NOX CHEM          | 15    | 32.2 ✓         | 16.13 | 15                | 0.1 ✓ | 0.05                      | 16.08 PPM      | 8.18                     | 2.114   | 1.314   | MPG            | KPI    | L/100KM |
| CO2               | 22    | 42.1 ✓         | 0.396 | 22                | 4.5 ✓ | 0.040                     | 0.357 %        | 1931.16                  | 498.964 | 310.042 | 20.3           | 8.63   | 11.6    |
| CO                | 17    | 5.2 ✓          | 12.84 | 17                | 0.0 ✓ | 0.0                       | 12.84 PPM      | 4.42                     | 1.142   | 0.710   |                |        |         |
| HC HFID           | 14    | 9.0 ✓          | 6.79  | 14                | 3.2 ✓ | 2.42                      | 4.44 PPM       | 0.76                     | 0.196   | 0.122   |                |        |         |

|                   |       |                |       |                   |       |                           |                |                          |         |                |        |        |         |
|-------------------|-------|----------------|-------|-------------------|-------|---------------------------|----------------|--------------------------|---------|----------------|--------|--------|---------|
| BAG 3 3.586 MILES |       | 5.772 KM       |       | 8362. ROLL REVS.  |       | SECS. VMIX= 6106.0 CU.FT. |                | DILUTION FACTOR = 21.290 |         |                |        |        |         |
| SITE #A203        |       | EXHAUST SAMPLE |       | BACKGROUND SAMPLE |       | CORRECTED                 |                | MASS EMISSIONS           |         | AUX. AUX. AUX. |        |        |         |
|                   | RANGE | METER          | CONC. | RANGE             | METER | CONC.                     | CONCENTRATIONS | GMS.                     | GMS/MI  | GMS/KM         | FIELD1 | FIELD2 | CODE    |
| HC FID            | 14    | 8.9✓           | 6.58  | 14                | 4.4✓  | 3.25                      | 3.48 PPM       | 0.35                     | 0.097   | 0.060          |        |        |         |
| NOX-CHEM          | 15    | 53.7✓          | 26.89 | 15                | 0.1✓  | 0.05                      | 26.84 PPM      | 7.99                     | 2.227   | 1.384          | MPG    | KPL    | L/100KM |
| CO2               | 22    | 64.9✓          | 0.627 | 22                | 4.8✓  | 0.043                     | 0.586 %        | 1854.12                  | 516.985 | 321.239        | 19.6   | 8.34   | 12.0    |
| CO                | 17    | 6.4✓           | 15.80 | 17                | 0.0✓  | 0.0                       | 15.80 PPM      | 3.18                     | 0.887   | 0.551          |        |        |         |
| HC HFID           | 14    | 8.2            | 6.19  | 14                | 3.2✓  | 2.42                      | 3.88 PPM       | 0.39                     | 0.108   | 0.067          |        |        |         |

|                 |  |         |  |       |  |       |  |       |  |              |  |        |  |         |  |
|-----------------|--|---------|--|-------|--|-------|--|-------|--|--------------|--|--------|--|---------|--|
| WEIGHTED VALUES |  | HC HFID |  | CO    |  | CO2   |  | NOX   |  | MPG          |  | KPL    |  | L/100KM |  |
| GRAMS/MILE      |  | 0.174   |  | 1.07  |  | 512.  |  | 2.15  |  | FUEL ECONOMY |  | 19.8   |  | 8.4     |  |
| BEFORE ROUNDING |  | .1738   |  | 1.068 |  | 511.7 |  | 2.152 |  | 19.7883      |  | 8.4166 |  | 11.8811 |  |
| GRAMS/KM        |  | 0.108   |  | 0.664 |  | 318.  |  | 1.34  |  |              |  |        |  |         |  |
| BEFORE ROUNDING |  | .1080   |  | .6637 |  | 317.9 |  | 1.337 |  |              |  |        |  |         |  |

PARTICULATE GMS./MI BAG 1 0.146, BAG 2 0.118, BAG 3 0.173, WEIGHTED 0.139

COMMENTS: MERCEDES FOGARTY UNIT WOT 190 SEC BGT & BGG

HE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.



DYNO SITE: D208 TEST # 87-1225 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 15:03:48 JAN 6, 1987

MFR MERCEDES BENZ VEHICLE ID 11511412019885 VERSION 0 TEST TYPE EXPERIMENTAL (ECTO) TEST PROCEDURE CVS 75-LATER

=====  
CVS UNIT 42C TUNNEL DIAMETER 18 INCHES TUNNEL 18ED

=====  
LENGTH 14 FEET SURFACE SMOOTH DIAMETER 4 INCHES INSULATED YES NO. ELBOWS 1 ANGLE 90 DEGREES

=====  
DIVISION ECTO LOGBOOK 1 EPA BATCH NO. 17 FILTER MFR PALLFLEX FILTER TYPE T60A20 FILTER SIZE 47MM MFR BATCH NO. T497B BATCH EFFICIENCY 9.8%

=====  
DATE 12-18-86 BARO. 28.95 " HG 3 TEST TYPE BAG FTP, 3 FILTER # PRI. 3 SECONDARY YES BKGD PART. NO MAX. TUNNEL 12 GAS METER TEMP. (F) 78.0 82.0 84.0 GAS METER PRESS. (" H2O) 3.0 2.0 3.0

----- BAG NO. 1 MILES- 3.578 TOTAL VMIX= 6102.3 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----  
PRIMARY  
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL  
985.826 992.661 6.835 6.256 975.47 85 0.008301 0.008838 0.000537 0.524 100.0% 0.146 0.091 18.9  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED  
0.743 0.750 86 0.008017 0.008017 0.0 0.524

----- BAG NO. 2 MILES- 3.870 TOTAL VMIX= 10451.0 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----  
PRIMARY  
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL  
971.877 983.511 11.634 11.017 948.63 87 0.007923 0.008405 0.000482 0.457 97.6% 0.118 0.073 20.3  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED  
0.762 0.750 88 0.005116 0.005128 0.000012 0.469

----- BAG NO. 3 MILES- 3.586 TOTAL VMIX= 6112.3 CU.FT.

----- DRY GAS METER CU.FT. ----- PARTICULATE WEIGHT, GRAMS -----  
PRIMARY  
BEFORE AFTER TOTAL FLOW CORRECTED FLOW RATIO FLTR NO. BEFORE AFTER TOTAL CORRECTED FILTER FUEL  
992.661 999.625 6.964 6.304 969.65 89 0.006227 0.006865 0.000638 0.619 100.0% 0.173 0.107 19.6  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED  
0.749 0.750 90 0.008158 0.008158 0.0 0.619

PARTICULATE WEIGHTED GRAMS/MILE= 0.139 WEIGHTED GRAMS/KM= 0.086 WEIGHTED FUEL ECONOMY= 19.8 MPG

COMMENTS: M/B FTP FILTERS 86190 ADJUSTED TO EQUAL PRE TEST VALUE

DYNO SITE:D208 TEST # 871198

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 09:04:10

JAN 14, 1987

a  
MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----  
200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE  
CVS 75-LATER

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME  
01-12-87 WEIGHT WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED  
01-12-87 01-12-87 22 0.0

## /----- AMBIENT TEST CONDITIONS -----/

BARO DEW AMB TEMP % REL S.HUM NOX CVS  
"HG POINT TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE  
29.08 46.7 74.3 D 37.5 48.62 0.8897 42C

## /----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM  
TEST DATE HR SITE IW SET TWHP PSI (MI) MILES  
01-13-87 13 D208 4000 10.9 45.00 56403.0 N/A

BAG 1 3.613 MILES 5.815 KM 8424. ROLL REVS. SECS. VMIX= 6105.0 CU.FT. DILUTION FACTOR = 21.641  
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.  
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE  
HC-FID 14 12.0 8.87 14 4.4 3.25 5.77 PPM 0.58 0.159 0.099  
NOX-CHEM 15 50.0 25.04 15 0.3 0.15 24.89 PPM 7.32 2.027 1.259 MPG KPL L/100KM  
CO2 22 63.8 0.616 22 4.7 0.042 0.576 % 1820.40 503.845 313.075 20.1 8.55 11.7  
CO 17 8.0 19.74 17 0.0 0.0 19.74 PPM 3.97 1.100 0.684  
HC-HFID 14 19.0 14.27 14 4.3 3.25 11.16 PPM 1.11 0.308 0.191

BAG 2 3.917 MILES 6.304 KM 9133. ROLL REVS. SECS. VMIX=10426.0 CU.FT. DILUTION FACTOR = 34.305  
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.  
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE  
HC-FID 14 9.0 6.65 14 4.4 3.25 3.50 PPM 0.60 0.152 0.094  
NOX-CHEM 15 32.2 16.13 15 0.2 0.10 16.03 PPM 8.05 2.056 1.278 MPG KPL L/100KM  
CO2 22 41.3 0.388 22 4.8 0.043 0.346 % 1871.56 477.792 296.886 21.2 9.01 11.1  
CO 17 5.3 13.09 17 0.0 0.0 13.09 PPM 4.50 1.148 0.714  
HC-HFID 14 12.7 9.56 14 4.3 3.25 6.41 PPM 1.09 0.278 0.173

BAG 3 3.592 MILES 5.781 KM 8375. ROLL REVS. SECS. VMIX= 6121.0 CU.FT. DILUTION FACTOR = 22.429  
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.  
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE  
HC-FID 14 9.2 6.80 14 4.8 3.55 3.41 PPM 0.34 0.095 0.059  
NOX-CHEM 15 51.0 25.54 15 0.3 0.15 25.39 PPM 7.49 2.085 1.296 MPG KPL L/100KM  
CO2 22 61.8 0.595 22 4.8 0.043 0.554 % 1756.71 489.063 303.889 20.7 8.82 11.3  
CO 17 6.1 15.06 17 0.0 0.0 15.06 PPM 3.04 0.846 0.526  
HC-HFID 14 10.6 7.99 14 4.4 3.33 4.81 PPM 0.48 0.134 0.083

WEIGHTED VALUES HC-HFID CO CO2 NOX  
GRAMS/MILE 0.245 1.06 486.2 2.06 FUEL ECONOMY MPG KPL L/100KM  
BEFORE ROUNDING .2451 1.056 486.2 2.058 20.8 8.9 11.3  
GRAMS/KM 0.152 0.656 302.1 1.28 20.8331 8.8568 11.2907  
BEFORE ROUNDING .1523 .6562 302.1 1.279

PARTICULATE GMS./MI. BAG-1 0.127, BAG-2 0.115, BAG-3 0.159, WEIGHTED 0.129

COMMENTS: M/B FTP FOGERTY TRAP WOT @ 195 SECONDS BAG 1&2  
DGM OUTLET NO LONGER IN DUMP

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-1198 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 09:03:33 JAN 14, 1987

MFR MERCEDES BENZ VEHICLE ID 11511412019885 VERSION 0 TEST TYPE EXPERIMENTAL (ECTD) TEST PROCEDURE CVS 75-LATER

CVS UNIT 42C TUNNEL DIAMETER 18 INCHES TUNNEL 18ED

LENGTH 14 FEET SURFACE SMOOTH DIAMETER 4 INCHES INSULATED YES NO. ELBOWS 1 ANGLE 90 DEGREES

DIVISION ECTD LOGBOOK 1 EPA BATCH NO. 17 FILTER MFR PALLFLEX FILTER TYPE T60A20 FILTER SIZE 47MM MFR BATCH NO. T497B BATCH EFFICIENCY 9.8%

DATE 1-13-87 BARO. 29.08 HG 3 TEST TYPE BAG FTP, 3 FILTER # PRI. FILTERS 3 SECONDARY FILTERS YES BKGD. PART. FILTER NO CARBON 0% MAX. TUNNEL TEMP. (F) 110 GAS METER TEMP. (F) BAG1 81.0 BAG2 78.0 BAG3 83.0 GAS METER PRESS. (" H2O) BAG1 3.1 BAG2 2.3 BAG3 3.1

>>>> BAG NO. 1 MILES= 3.613 TOTAL VMIX= 6111.3 CU.FT.

===== DRY GAS METER CU.FT. ===== PARTICULATE WEIGHT, GRAMS =====  
PRIMARY  
BEFORE 57.601 AFTER 64.393 TOTAL FLOW 6.792 CORRECTED TOTAL FLOW 6.283 FLOW RATIO (VMIX/DRYGAS) 972.74 FLTR NO. 123 BEFORE 0.064595 AFTER 0.065004 TOTAL 0.000409 CORRECTED TOTAL WT. 0.398 FILTER EFF. 86.7% GM/MI 0.127 GM/KM 0.079 FUEL ECON. MPG 20.1  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED 0.746 0.750 SECONDARY 124 0.065904 0.065967 0.000063 W/SEC 0.459

>>>> BAG NO. 2 MILES= 3.917 TOTAL VMIX= 10436.7 CU.FT.

===== DRY GAS METER CU.FT. ===== PARTICULATE WEIGHT, GRAMS =====  
PRIMARY  
BEFORE 60.900 AFTER 72.033 TOTAL FLOW 11.133 CORRECTED TOTAL FLOW 10.676 FLOW RATIO (VMIX/DRYGAS) 977.54 FLTR NO. 125 BEFORE 0.067193 AFTER 0.067607 TOTAL 0.000414 CORRECTED TOTAL WT. 0.405 FILTER EFF. 89.8% GM/MI 0.115 GM/KM 0.071 FUEL ECON. MPG 21.2  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED 0.739 0.750 SECONDARY 126 0.068087 0.068134 0.000047 W/SEC 0.451

>>>> BAG NO. 3 MILES= 3.592 TOTAL VMIX= 6127.3 CU.FT.

===== DRY GAS METER CU.FT. ===== PARTICULATE WEIGHT, GRAMS =====  
PRIMARY  
BEFORE 64.393 AFTER 71.196 TOTAL FLOW 6.803 CORRECTED TOTAL FLOW 6.269 FLOW RATIO (VMIX/DRYGAS) 977.32 FLTR NO. 127 BEFORE 0.066602 AFTER 0.067112 TOTAL 0.000510 CORRECTED TOTAL WT. 0.498 FILTER EFF. 87.5% GM/MI 0.159 GM/KM 0.099 FUEL ECON. MPG 20.7  
== FLOWRATES, CF/MIN ==  
ACTUAL TEST/REQUESTED 0.745 0.750 SECONDARY 128 0.067473 0.067546 0.000073 W/SEC 0.570

PARTICULATE WEIGHTED GRAMS/MILE= 0.129 WEIGHTED GRAMS/KM= 0.080 WEIGHTED FUEL ECONOMY= 20.8 MPG

COMMENTS: M/B 1-13-87-FUGERTY- DGM OUTLET NO LONGER IN AIR DUMP. FTP.

DYNO SITE:D208 TEST # 871662

| 1975 LIGHT DUTY VEHICLE ANALYSIS |

PROCESSED: 15:06:58 FEB 6, 1987

a  
MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----  
200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE  
BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME  
WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED  
EMPTY 0 0.0

## /----- AMBIENT TEST CONDITIONS -----/

BARO DEW AMB TEMP % REL S.HUM NOX CVS  
"HG POINT TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE  
29.30 45.3 72.0 D 38.4 45.74 0.8791 42C

## /----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM  
TEST DATE HR SITE IW SET TWHP PSI (MI) MILES  
02-06-87 08 D208 4000 10.9 45.00 57446.0 N/A

BAG 1 7.492 MILES 12.057 KM 17468. ROLL REVS.

| SITE #A203 | EXHAUST SAMPLE |       |       | BACKGROUND SAMPLE |       |       | CORRECTED<br>CONCENTRATIONS | GMS.<br>3472.16 | GMS/MT<br>463.453 | GMS/KM<br>287.977 | DILUTION FACTOR = 30.312 |                |              |
|------------|----------------|-------|-------|-------------------|-------|-------|-----------------------------|-----------------|-------------------|-------------------|--------------------------|----------------|--------------|
|            | RANGE          | METER | CONC. | RANGE             | METER | CONC. |                             |                 |                   |                   | AUX.<br>FIELD1           | AUX.<br>FIELD2 | AUX.<br>CODE |
| HC-FID     | 14             | 8.3   | 6.13  | 14                | 4.4   | 3.25  | 2.99 PPM                    | 0.81            | 0.109             | 0.068             |                          |                |              |
| NOX-CHEM   | 15             | 38.3  | 19.18 | 15                | 0.6   | 0.30  | 18.89 PPM                   | 14.99           | 2.001             | 1.243             | MPG                      | KPL            | L/100KM      |
| CO2        | 22             | 46.8  | 0.440 | 22                | 4.5   | 0.039 | 0.402 %                     |                 |                   |                   | 21.9                     | 9.30           | 10.8         |
| CO         | 17             | 5.6   | 13.96 | 17                | 0.0   | 0.0   | 13.96 PPM                   | 7.67            | 1.024             | 0.636             |                          |                |              |
| HC-HFID    | 14             | 9.2   | 6.94  | 14                | 3.5   | 2.65  | 4.38 PPM                    | 1.19            | 0.159             | 0.099             |                          |                |              |

COMMENTS: M/B HOT LA4 FOGARTY TRAP

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-1662 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 15:06:06 FEB 6, 1987

|               |                    |                |                     |                       |
|---------------|--------------------|----------------|---------------------|-----------------------|
| <u>MFR</u>    | <u>VEHICLE ID.</u> | <u>VERSION</u> | <u>TEST TYPE</u>    | <u>TEST PROCEDURE</u> |
| MERCEDES BENZ | 11511412019885     | 0              | EXPERIMENTAL (ECTD) | BAG BY BAG            |

|                 |                        |               |
|-----------------|------------------------|---------------|
| <u>CVS UNIT</u> | <u>TUNNEL DIAMETER</u> | <u>TUNNEL</u> |
| 42C             | 18 INCHES              | 18ED          |

|               |                |                 |                  |                   |              |
|---------------|----------------|-----------------|------------------|-------------------|--------------|
| <u>LENGTH</u> | <u>SURFACE</u> | <u>DIAMETER</u> | <u>INSULATED</u> | <u>NO. ELBOWS</u> | <u>ANGLE</u> |
| 14 FEET       | SMOOTH         | 4 INCHES        | YES              | 1                 | 90 DEGREES   |

\*\*\*\*\* PARTICULATE FILTER DESCRIPTION \*\*\*\*\*

|                 |                |                      |                   |                    |                    |                      |                         |
|-----------------|----------------|----------------------|-------------------|--------------------|--------------------|----------------------|-------------------------|
| <u>DIVISION</u> | <u>LOGBOOK</u> | <u>EPA BATCH NO.</u> | <u>FILTER MFR</u> | <u>FILTER TYPE</u> | <u>FILTER SIZE</u> | <u>MFR BATCH NO.</u> | <u>BATCH EFFICIENCY</u> |
| ECTD            | 1              | 17                   | PALLFLEX          | T60A20             | 47MM               | T497B                | 98.0%                   |

\*\*\*\*\* PARTICULATE TEST INFORMATION \*\*\*\*\*

|             |              |                        |                |                  |               |               |                    |                            |                                 |
|-------------|--------------|------------------------|----------------|------------------|---------------|---------------|--------------------|----------------------------|---------------------------------|
| <u>DATE</u> | <u>BARO.</u> | <u>TEST TYPE</u>       | <u># PRI.</u>  | <u>SECONDARY</u> | <u>BKGD</u>   | <u>PART.</u>  | <u>MAX. TUNNEL</u> | <u>GAS METER TEMP. (F)</u> | <u>GAS METER PRESS. (" H2O)</u> |
| 2-6-87      | 29.30        | BAG BY BAG, EQUAL SETS | <u>FILTERS</u> | <u>FILTERS</u>   | <u>FILTER</u> | <u>CARBON</u> | <u>TEMP. (F)</u>   | <u>BAG1</u>                | <u>BAG1</u>                     |
|             |              |                        | 1              | YES              | NO            | 0%            | 103                | 83.0                       | 3.0                             |

>>>> BAG NO. 1 MILES= 7.492 TOTAL VMIX= 16682.4 CU.FT.

\*\*\*\*\* DRY GAS METER CU.FT. \*\*\*\*\*

|                         |              |                   |                             |                                 |                                |               |              |              |                            |                    |              |              |                        |
|-------------------------|--------------|-------------------|-----------------------------|---------------------------------|--------------------------------|---------------|--------------|--------------|----------------------------|--------------------|--------------|--------------|------------------------|
| <u>BEFORE</u>           | <u>AFTER</u> | <u>TOTAL FLOW</u> | <u>CORRECTED TOTAL FLOW</u> | <u>FLOW RATIO (VMIX/DRYGAS)</u> | <u>FLTR NO.</u>                | <u>BEFORE</u> | <u>AFTER</u> | <u>TOTAL</u> | <u>CORRECTED TOTAL WT.</u> | <u>FILTER EFF.</u> | <u>GM/M1</u> | <u>GM/KM</u> | <u>FUEL ECON., MPG</u> |
| 164.749                 | 182.406      | 17.657            | 16.390                      | 1017.82                         | 135                            | 0.067155      | 0.067875     | 0.000720     | 0.733                      | 94.0%              | 0.104        | 0.065        | 21.8                   |
| == FLOWRATES, CF/MIN == |              |                   |                             |                                 |                                |               |              |              |                            |                    |              |              |                        |
| <u>TEST/REQUESTED</u>   |              |                   |                             |                                 | <u>SECONDARY</u>               |               |              |              |                            | <u>W/SEC</u>       |              |              |                        |
| 0.750                   |              |                   |                             |                                 | 136 0.067839 0.067885 0.000046 |               |              |              |                            | 0.780              |              |              |                        |

COMMENTS: M/B FOGERTY 2-6-87 HOT LA-4

DYNO SITE:D208 TEST # 871927

1975 LIGHT DUTY VEHICLE ANALYSIS

PROCESSED: 14:06:09 FEB 12, 1987

MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----  
200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE  
BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME  
02-12-87 WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED  
0 0.0

/----- AMBIENT TEST CONDITIONS -----/  
BARO DEW AMB TEMP % REL S.HUM NOX CVS  
28.90 45.5 74.2 D 35.9 46.73 0.8827 42C

/----- DYNAMOMETER TEST CONDITIONS -----/  
DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM  
TEST DATE HR SITE IW SET TWHP PSI (MI) MILES  
02-12-87 10 D208 4000 10.9 45.00 57639.0 N/A

BAG 1 7.627 MILES 12.274 KM 17782. ROLL REVS. SECS. VMIX=16377.0 CU.FT. DILUTION FACTOR = 31.027  
SITE #A203 EXHAUST SAMPLE BACKGROUND SAMPLE CORRECTED MASS EMISSIONS AUX. AUX. AUX.  
RANGE METER CONC. RANGE METER CONC. CONCENTRATIONS GMS. GMS/MI GMS/KM FIELD1 FIELD2 CODE  
HC-FID 14 8.5 6.28 14 4.7 3.47 2.92 PPM 0.78 0.102 0.064  
NOX-CHEM 15 37.1 18.58 15 0.8 0.40 18.19 PPM 14.24 1.868 1.161 MPG KPL L/100KM  
CO2 22 45.8 0.430 22 4.8 0.042 0.389 % 3304.64 433.304 269.242 23.4 9.94 10.1  
CO 17 5.2 12.96 17 0.0 0.0 12.96 PPM 7.00 0.918 0.570  
HC-HFID 14 9.0 6.79 14 3.4 2.57 4.30 PPM 1.15 0.151 0.094

COMMENTS: M/B FOGERTY HOT START LA-4 ZERO DRIFT ON DRIVERS TRACE 1025 SEC  
LAST TEST WITH ROUND TRAP CANISTER

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-1927 \*\*\*\*\* LIGHT DUTY DIESEL PARTICULATE TEST \*\*\*\*\* PROCESSED: 14:05:28 FEB 12, 1987

|               |                   |                |                     |                       |
|---------------|-------------------|----------------|---------------------|-----------------------|
| <u>MFR</u>    | <u>VEHICLE ID</u> | <u>VERSION</u> | <u>TEST TYPE</u>    | <u>TEST PROCEDURE</u> |
| MERCEDES BENZ | 11511412019885    | 0              | EXPERIMENTAL (ECTD) | BAG BY BAG            |

|          |                             |                 |        |
|----------|-----------------------------|-----------------|--------|
| CVS UNIT | PARTICULATE SAMPLING SYSTEM | TUNNEL DIAMETER | TUNNEL |
| 42C      |                             | 18 INCHES       | 18ED   |

|         |         |          |           |            |            |
|---------|---------|----------|-----------|------------|------------|
| LENGTH  | SURFACE | DIAMETER | INSULATED | NO. ELBOWS | ANGLE      |
| 14 FEET | SMOOTH  | 4 INCHES | YES       | 1          | 90 DEGREES |

|                                |         |               |            |             |             |               |                  |
|--------------------------------|---------|---------------|------------|-------------|-------------|---------------|------------------|
| PARTICULATE FILTER DESCRIPTION |         |               |            |             |             |               |                  |
| DIVISION                       | LOGBOOK | EPA BATCH NO. | FILTER MFR | FILTER TYPE | FILTER SIZE | MFR BATCH NO. | BATCH EFFICIENCY |
| ECTD                           | 1       | 17            | PALLFLEX   | T60A20      | 47MM        | T497B         | 98.0%            |

|                              |       |                        |        |           |            |             |                     |                          |     |
|------------------------------|-------|------------------------|--------|-----------|------------|-------------|---------------------|--------------------------|-----|
| PARTICULATE TEST INFORMATION |       |                        |        |           |            |             |                     |                          |     |
| DATE                         | BARO. | TEST TYPE              | # PRI. | SECONDARY | BKGD PART. | MAX. TUNNEL | GAS METER TEMP. (F) | GAS METER PRESS. (" H2O) |     |
| 2-12-87                      | 28.90 | BAG BY BAG, EQUAL SETS | 1      | YES       | NO         | 0%          | 100                 | 82.0                     | 3.1 |

~~~~~ BAG NO. 1 MILES= 7.627 TOTAL VMIX= 16393.7 CU.FT.

| | | | | | | | | | | | | | | | | | | | |
|----------------------------------|---------|------------|----------------------|--------------------------|----------------|-----------------------|----------|----------|---------------------|---------------------------------------|-------|-------|------------|-----|--|--|--|--|--|
| ===== DRY GAS METER CU.FT. ===== | | | | | | | | | | ===== PARTICULATE WEIGHT, GRAMS ===== | | | | | | | | | |
| | | | | | | | | | | PRIMARY | | | | | | | | | |
| BEFORE | AFTER | TOTAL FLOW | CORRECTED TOTAL FLOW | FLOW RATIO (VMIX/DRYGAS) | FLTR NO. | BEFORE | AFTER | TOTAL | CORRECTED TOTAL WT. | FILTER EFF. | GM/MI | GM/KM | FUEL ECON. | MPG | | | | | |
| 216.932 | 235.372 | 18.440 | 16.693 | 982.06 | 137 | 0.067254 | 0.067877 | 0.000623 | 0.612 | 93.1% | 0.086 | 0.054 | 23.4 | | | | | | |
| == FLOWRATES, CF/MIN == | | | | | | | | | | | | | | | | | | | |
| | | | | | TEST/REQUESTED | SECONDARY | | | | | W/SEC | | | | | | | | |
| | | | | | 0.750 | 138 | 0.067762 | 0.067808 | 0.000046 | 0.657 | | | | | | | | | |

COMMENTS: 2-12-87 FUGERTY TRAP M/B HOT LA-4

DYNO SITE:D208 TEST # 872230

| 1975 LIGHT DUTY VEHICLE ANALYSIS |

PROCESSED: 12:15:00 MAR 6, 1987

MFR. VER- MFR. ALT. EQUIVALENT ACTUAL OVER- /----- TEST TYPE -----
 200 11511412019885 0 N REP. RUN. RETEST H.P. TEST DYNO TRANS. DRIVE EXPE
 BAG BY BAG

PREP DATE CURB DRV AXLE AXLE /--- IGNITION TIMING ---/ /----- % CO -----/ IDLE SOAK COASTDOWN TIME
 WEIGHT WEIGHT MEASURE #1 #2 RPM GEAR IDLE HIGH SPEED RPM GEAR PERIOD ACTUAL ADJUSTED
 EMPTY 0 0.0

/----- AMBIENT TEST CONDITIONS -----/

BARO DEW AMB TEMP % REL S.HUM NOX CVS
 "HG POINT TEMP UNIT HUM GR/LB FACTOR ALDEHYDES RGE
 29.44 46.9 74.3 D 37.7 48.39 0.8888 42C

/----- DYNAMOMETER TEST CONDITIONS -----/

DYNO ACTUAL DYNO TIRE ODOMETER SYSTEM
 TEST DATE HR SITE IW SET TWHP PSI (MI) MILES
 03-05-87 12 D208 4000 10.9 45.00 57772.0 N/A

BAG 1 7.381 MILES 11.879 KM 17210. ROLL REVS. 1374.0 SECS. VMIX=16712.0 CU.FT. DILUTION FACTOR = 145.402

| SITE # | EXHAUST SAMPLE | | | BACKGROUND SAMPLE | | | CORRECTED CONCENTRATIONS | MASS EMISSIONS | | | AUX. FIELD1 | AUX. FIELD2 | AUX. CODE |
|----------|----------------|-------|-------|-------------------|-------|-------|--------------------------|----------------|---------|--------|-------------|-------------|-----------|
| | RANGE | METER | CONC. | RANGE | METER | CONC. | | GMS. | GMS/MI | GMS/KM | | | |
| HC-FID | 14 | 10.1 | 7.47 | 14 | 0.1 | 0.07 | 7.39 PPM | 2.02 | 0.273 | 0.170 | | | |
| NOX-CHEM | 15 | 10.1 | 5.06 | 15 | 0.1 | 0.05 | 5.01 PPM | 4.03 | 0.546 | 0.339 | MPG | KPL | L/100KM |
| CO2 | 22 | 10.1 | 0.089 | 22 | 0.1 | 0.001 | 0.088 % | 762.35 | 103.281 | 64.176 | 95.0 | 40.41 | 2.5 |
| CO | 17 | 10.1 | 25.10 | 17 | 0.1 | 0.25 | 24.85 PPM | 13.69 | 1.855 | 1.153 | | | |

COMMENTS: M/B HOT START DUMMY TRAP PARTICULATES ONLY 1374 SEC CYCLE

THE FUEL ECONOMY VALUE WAS CALCULATED USING CONSTANT FUEL PROPERTIES FROM PRE-1988 REGULATIONS.

DYNO SITE: D208 TEST # 87-2230 ***** LIGHT DUTY DIESEL PARTICULATE TEST ***** PROCESSED: 14:49:23 MAR 9, 1987

| | | | | |
|---------------|-------------------|----------------|---------------------|-----------------------|
| <u>MFR</u> | <u>VEHICLE ID</u> | <u>VERSION</u> | <u>TEST TYPE</u> | <u>TEST PROCEDURE</u> |
| MERCEDES BENZ | 11511412019885 | 0 | EXPERIMENTAL (ECTD) | BAG BY BAG |

| | | | |
|-----------------|---|------------------------|---------------|
| <u>CVS UNIT</u> | ===== PARTICULATE SAMPLING SYSTEM ===== | <u>TUNNEL DIAMETER</u> | <u>TUNNEL</u> |
| 42C | | 18 INCHES | 18ED |

| | | | | | |
|---------------|----------------|-----------------|------------------|-------------------|--------------|
| <u>LENGTH</u> | <u>SURFACE</u> | <u>DIAMETER</u> | <u>INSULATED</u> | <u>NO. ELBOWS</u> | <u>ANGLE</u> |
| 14 FEET | SMOOTH | 4 INCHES | YES | 1 | 90 DEGREES |

| | | | | | | | |
|--|----------------|----------------------|-------------------|--------------------|--------------------|----------------------|-------------------------|
| ===== PARTICULATE FILTER DESCRIPTION ===== | | | | | | | |
| <u>DIVISION</u> | <u>LOGBOOK</u> | <u>EPA BATCH NO.</u> | <u>FILTER MFR</u> | <u>FILTER TYPE</u> | <u>FILTER SIZE</u> | <u>MFR BATCH NO.</u> | <u>BATCH EFFICIENCY</u> |
| ECTD | 1 | 17 | PALLFLEX | T60A20 | 47MM | T497B | 98.0% |

| | | | | | | | | | |
|--|--------------|------------------------|----------------|------------------|---------------|---------------|--------------------|----------------------------|---------------------------------|
| ===== PARTICULATE TEST INFORMATION ===== | | | | | | | | | |
| <u>DATE</u> | <u>BARO.</u> | <u>TEST TYPE</u> | <u># PRI.</u> | <u>SECONDARY</u> | <u>BKGD</u> | <u>PART.</u> | <u>MAX. TUNNEL</u> | <u>GAS METER TEMP. (F)</u> | <u>GAS METER PRESS. (" H2O)</u> |
| 3-5-87 | 29.44 | BAG BY BAG, EQUAL SETS | <u>FILTERS</u> | <u>FILTERS</u> | <u>FILTER</u> | <u>CARBON</u> | <u>TEMP. (F)</u> | <u>BAG1</u> | <u>BAG1</u> |
| | | | 1 | YES | NO | 0% | 102 | 82.2 | 3.0 |

>>>> BAG NO. 1 MILES= 7.381 TOTAL VMIX= 16727.4 CU.FT.

| | | | | | | | | | | | | | |
|----------------------------------|--------------|-------------------|-----------------------------|---------------------------------|---------------------------------------|---------------|--------------|--------------|----------------------------|--------------------|--------------|--------------|------------------------|
| ===== DRY GAS METER CU.FT. ===== | | | | | ===== PARTICULATE WEIGHT, GRAMS ===== | | | | | | | | |
| | | | | | PRIMARY | | | | | | | | |
| <u>BEFORE</u> | <u>AFTER</u> | <u>TOTAL FLOW</u> | <u>CORRECTED TOTAL FLOW</u> | <u>FLOW RATIO (VMIX/DRYGAS)</u> | <u>FLTR NO.</u> | <u>BEFORE</u> | <u>AFTER</u> | <u>TOTAL</u> | <u>CORRECTED TOTAL WT.</u> | <u>FILTER EFF.</u> | <u>GM/MI</u> | <u>GM/KM</u> | <u>FUEL ECON., MPG</u> |
| 269.696 | 286.442 | 16.746 | 15.431 | 1084.01 | 141 | 0.067017 | 0.070294 | 0.003277 | 3.552 | 99.1% | 0.481 | 0.299 | 95.0 |
| == FLOWRATES, CF/MIN == | | | | | | | | | | | | | |
| <u>ACTUAL TEST/REQUESTED</u> | | | | | SECONDARY | | | | | <u>W/SEC</u> | | | |
| 0.674 0.750 | | | | | 142 0.066242 0.066272 0.000030 | | | | | 3.585 | | | |

COMMENTS: M/B DUMMY TRAP 3-5-87 H/S LA-4