

Technical Report

1972-73 Heavy-Duty Engine
Baseline Program and NO_x
Emission Standard Development

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Standards Development and Support Branch
Emission Control Technology Division
Office of Mobile Source Air Pollution Control
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Abstract

The Environmental Protection Agency was mandated by the 1977 Clean Air Act Amendments to determine the statutory NO_x emission standard for 1985 heavy-duty engines. The standard was to be based on a 75 percent reduction from the average measured emissions from uncontrolled (1972-73 model year) gasoline-fueled heavy-duty engines.

To establish the amount of NO_x emissions from the uncontrolled heavy-duty gasoline-fueled engines, ECTD began a baseline testing program. This program consisted of four sections: 1) engine procurement, 2) restorative maintenance, 3) testing the engine emission levels using the transient test procedure, and 4) determination of the average measured emissions.

Twenty-six engines were tested with 73 valid tests to obtain the average NO_x emissions. Based on the results of these emission tests, the average NO_x emission level is 6.8 g/BHP-hr. The CAAA of 1977 calls for a 75 percent reduction in NO_x emissions as the statutory emission standard; complying with this requirement the 75 percent reduction prescribed yields a heavy-duty engine NO_x emission standard of 1.7 g/BHP-hr.

Contributing Authors

The project engineers were Timothy Cox and Glenn Passavant. Special recognition is due Leon Jones and the heavy-duty testing group: Vincent Crowell, Timothy Davis, Stephen Halfyard, Michael Matthews, Lawrence Navarre, and Edson Taylor. Their expertise and daily efforts were instrumental in the successful completion of the baseline program.

Recognition is also due Zachary Diatchun. Using his electronics expertise he made modifications to the EPA transient controller which were instrumental in reducing the void test rate, thus ensuring the timely completion of the baseline program.

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Glossary of Acronyms

A/C	- Advisory Circular
BS	- Brake Specific
BSFC	- Brake Specific Fuel Consumption
CAAAs	- Clean Air Act Amendments
CFV	- Constant Flow Venturi
CO	- Carbon Monoxide
CO ₂	- Carbon Dioxide
CVS	- Constant Volume Sample
EG&G	- EG&G Automotive Research, San Antonio, Texas
ECTD	- Emission Control Technology Division
EPA	- U.S. Environmental Protection Agency
FTP	- Federal Test Procedure
GVWR	- Gross Vehicle Weight Rating
g/BHP-hr	- Grams per Brake Horsepower per Hour
HC	- Hydrocarbons
HD	- Heavy-Duty
HDV	- Heavy-Duty Vehicle
LDT	- Light-Duty Truck
MVEL	- Motor Vehicle Emissions Laboratory
MVMA	- Motor Vehicle Manufacturers Association
MY	- Model Year
NO _x	- Oxides of Nitrogen
OEM	- Original Equipment Manufacturer
OMSAPC	- EPA Office of Mobile Source Air Pollution Control
SCI	- Systems Control, Incorporated, Livonia, Michigan
SI	- Spark Ignition
SwRI	- Southwest Research Institute, San Antonio, Texas

I. Introduction and Background

The 1977 Amendments to the Clean Air Act, Section 202(a)(3)(ii) require that beginning in model year 1985, both gasoline-fueled and diesel heavy-duty engines meet an emission standard for oxides of nitrogen which represents at least a 75 percent reduction "from the average of the actually measured emissions from heavy-duty gasoline-fueled vehicles or engines, [emphasis added] or any class or category thereof, manufactured during the baseline model year." Part (v) of the same subsection goes on to define baseline model year as ". . . the model year immediately preceding the model in which Federal standards applicable to such vehicle or engine, or class or category thereof, first applied with respect to such pollutant."

In order to determine the "baseline" level of NOx emissions--that is, the level which existed before there were Federal regulations for NOx control--EPA tested engines from two different model years. While the 1973 model year was the last year before Federal NOx regulations were enacted, some manufacturers anticipated the change and voluntarily installed NOx controls on their 1973 models. Therefore, our baseline sample consists of both 1972 and 1973 vehicles and engines, depending on which model year immediately preceded NOx controls on a given engine family.

The goal of this program was to measure the actual NOx emission levels for a predetermined sample of 1972-73 heavy-duty gasoline-fueled engines and sales-weight the results of these tests to determine the average emissions for the 1972-73 model year. To be consistent with the intent of the Act, 1973 model year sales-weightings were used.

This report is divided into two main parts: the text and the appendix. The text of the report discusses the selection and procurement efforts of ECTD and its contractors, as well as the engine preparation and testing programs at EPA/MVEL and Southwest Research Institute. The last section includes a presentation and discussion of the 1972-73 emission data used in determining the 75 percent reduction which is used to determine the statutory NOx emission standard for 1985.

The appendix to this report contains more detailed information on the procurement contracts and specific procurement, inspection, and preparation data for the baseline engines, as well as test data on the baseline engines.

II. Test Program Discussion

A. Vehicle/Engine Selection and Procurement

1. Introduction

ECTD devised a test program for the procurement and testing of twenty-five to thirty 1973 heavy-duty vehicles. The test program

involved both ECTD and three ECTD contractors. They were Systems Control, Inc., of Livonia, Michigan, Southwest Research Institute of San Antonio, Texas, and EG&G Automotive Research of San Antonio, Texas. Procurement of test vehicles was accomplished by ECTD, EG&G, and Systems Control, Inc., while the actual testing of the engines was done by ECTD and Southwest Research Institute. These next sections describe the selection and procurement activities of ECTD, EG&G, and SCI in obtaining the heavy-duty test engines for the NO_x baseline. Section two details how ECTD determined what vehicles/engines to procure and test. Section three describes the selection criteria used and the selection process. Section four describes the procurement actions used to obtain test vehicles. Section five contains a discussion of the baseline vehicle procurement problems encountered. The last section summarizes the procurement activities and provides the results of vehicle procurement.

2. 1973 Sales Data and Sampling Plan

ECTD's first step in beginning a test program for determining the baseline NO_x emission levels of 1973 heavy-duty gasoline engines was to decide which 1973 heavy-duty engines should be tested. To do this it was necessary to collect the engine sales data for each manufacturers 1973 model year sales. This sales data, shown in Table II-A-1, was supplied by the vehicle/engine manufacturers and MVMA at the request of ECTD, beginning in October 1977. The market shares for each of the manufacturers engine lines were determined from this data.

Using this sales information, a sampling plan was constructed to determine which engines, and how many of each engine line, would be statistically desirable if twenty-five to thirty engines were tested. The sampling plan shown in Table II-A-2 was constructed by multiplying the market percentage of each engine by thirty and then using the integer range around that number. For example, the market percentage of the GM 350-4 is 10.67 percent and $(0.1067) \times (30) = 3.20$. Therefore, three to four, GM 350-4 engines are desired for the sample. The sample was further constrained by limiting the total number of engines tested for a manufacturer to the manufacturers share of the sample, (shown in Table II-A-2 as the total engines required for a manufacturer).

Having finalized the sampling plan, the next step was to determine the means by which the desired engines could be procured for testing. Two methods for procuring engines were considered when ECTD began to formulate a test program in the fall of 1977 for the 1969 heavy-duty HC and CO baseline and the 1973 heavy-duty NO_x baseline. Engines could be supplied by the manufacturers or obtained from in-use vehicles. The manufacturer supplied engines would have been new non-production engines built as near to 1969 and 1973 specifications as possible. However, there was no guarantee that these engines would have been close enough to 1969 and 1973 specifications to make them acceptable. Due to the non-

Table II-A-1
Heavy-Duty Vehicle 1973 Sales Data

<u>Manufacturer</u>	<u>Engine</u>	<u>Unit Sales</u>	<u>% of Market</u>	<u>NOx Control</u>	<u>Engine Sold in Both LDT and HDV</u>
Chrysler	225	1,000	0.24	No	Yes
	318	3,000	0.71	No	Yes
	360	1,000	0.24	No	Yes
	361	3,500	0.83	No	No
	413	14,500	3.42	No	No
	400	2,000	0.47	Yes	Yes
	440	<u>24,000</u>	5.67	Yes	No
		<u>49,000</u>			
Ford	300	9,100	2.15	Yes	Yes
	360	32,000	7.56	Yes	Yes
	390	17,900	4.23	Yes	Yes
	460	1,500	0.35	Yes	Yes
	330	33,400	7.89	Yes	No
	361	31,800	7.51	Yes	No
	391	12,800	3.02	Yes	No
	477	2,400	0.57	Yes	No
	534	<u>2,300</u>	0.54	Yes	No
		<u>143,200</u>			
GM	350-4	45,200	10.67	Yes	Yes
	350-2	50,900	12.02	Yes	No
	292	4,000	0.94	No	Yes
	454	11,200	2.64	No	Yes
	366	32,000	7.56	No	No
	427	<u>13,500</u>	3.19	No	No
		<u>156,800</u>			
IH	304	3,100	0.73	No	Yes
	345	38,200	9.02	No	Yes
	392	19,200	4.53	Yes	Yes
	478	3,000	0.71	Yes	No
	549	<u>1,500</u>	0.35	No	No
		<u>65,000</u>			
Other mfgs.		9,500	2.24		
Market Total		423,500	100%		

Table II-A-2

Heavy-Duty Sampling Plan

<u>Manufacturer</u>	<u>Engine</u>	<u>% of Market</u>	<u>Model Year</u>	<u>Sampling Target Range (30 Vehicle Sample)</u>
Chrysler (11.58%)	440	5.67	72	1-2
	413	3.42	73	1-2
	361	0.83	73	0-1
	318	0.71	73	0-1
	400	0.47	72	0-1
	360	0.24	73	0-1
	225	0.24	73	0-1
Ford (33.82%)	330	7.89	72	2-3
	360	7.56	72	2-3
	361	7.51	72	2-3
	390	4.23	72	1-2
	391	3.02	72	0-1
	300	2.15	72	0-1
	477	0.57	72	0-1
	534	0.54	72	0-1
	460	0.35	72	0-1
	350-2	12.02	72	3-4
GM (37.02%)	350-4	10.67	72	3-4
	366	7.56	73	2-3
	427	3.19	73	0-1
	454	2.64	73	0-1
	292	0.94	73	0-1
	345	9.02	73	2-3
IH (15.34%)	392	4.53	72	1-2
	304	0.73	73	0-1
	478	0.71	72	0-1
	549	0.35	73	0-1
Total		97.76%		30 vehicles

availability of some original equipment carburetors and distributors it was unlikely that the 1969 and 1973 specifications could have been met, especially by all four manufacturers on all engine lines. This alternative was rejected by OMSAPC for the reasons cited above and for another important reason. EPA interpreted the provisions of the 1977 Clean Air Act Amendments to mean actual production engines should be tested and not new engines built to 1969 and 1973 specifications.

To comply with this interpretation of Congressional intent, a program was undertaken to procure actual in-use 1969 and 1973 heavy-duty engines. The 1969 engines were procured and tested to establish the HC and CO baseline. This program is reported in another SDSB Technical Report entitled "1969 Heavy-Duty Engine Program and 1983 Emission Standards Development" dated May, 1979.¹ The engines sought for the baseline were selected based on overall engine operating condition and closeness to OEM configurations but not on vehicle body type, function, or usage pattern. It should be noted that some 1973 heavy-duty vehicles which were sold nationwide did have NO_x controlled engines. EPA made the decision in March 1979, (See EPA letter to MVMA in Appendix) that in those instances where a 1973 engine did have NO_x control, then an equivalent 1972 engine (absent the NO_x control) would be substituted. Those 1973 engines which were NO_x controlled are shown in Table II-A-1. In those cases, a 1972 model year engine was procured and tested instead of the 1973 engine.

3. Selection Criteria and Selection Process

EPA and SCI had the task of procuring 1972-73 heavy-duty vehicles (GVWR over 8,500 lbs.) while EG&G, to establish a LDT NO_x baseline, had the task of procuring 1972-73 light-duty trucks with GVWRs of 6,001-8,500 lbs. The connection between these two procurements is that some of the engine lines were sold in both heavy-duty vehicles and light-duty trucks. This is shown in Table II-A-1. This fact allowed EPA to supplement the procurement of heavy-duty engines with engines obtained from light-duty trucks. These light-duty truck engines were identical to engines sold in heavy-duty trucks. EPA had used 1969 light-duty truck engines to supplement the 1969 heavy-duty HC and CO baseline and continued this practice for the 1972-73 heavy-duty NO_x baseline.

EPA and SCI used the following criteria to identify potential heavy-duty baseline engines:

- 1) All engines must be 1972-73 model year and should be installed in a vehicle registered as a 1972-73 model year vehicle with a GVWR greater than 8,500 lbs.
- 2) The test engines must be in good operating condition, must be in their original configuration (i.e., must have original carburetor, distributor, and engine block), must not exhibit evidence of excessive oil consumption, and should not have been subjected to more than 80,000 miles of operation.

3) The engine's original carburetion and ignition system should not have been modified from OEM specifications.

4) The engines shall not have received a major overhaul (i.e., valve grind, valve replacement, or compression ring replacement).

The engine selection process used by ECTD and its contractor, SCI, consisted of three main parts: initial screening, physical inspection, and diagnostic evaluation. Initial screening, usually by telephone, consisted of questioning the vehicle owners as to the vehicle make and GVWR, mileage, engine displacement, past maintenance history, and general operating condition of the engine. If maintenance records were available, the owners were requested to supply copies of these records, or at a minimum, allow inspection of these records.

Vehicles which passed the initial screening process were then inspected by a mechanic to verify the initial screening information and record any pertinent information. The engine was started and observed for proper operation in an attempt to eliminate engines with obvious problems. A compression check was done on many engines at this point. Finally, the distributor and carburetor found on the engine were verified as original and proper by using part numbers. This was accomplished either through direct communication with the manufacturer, or by using service manuals. If, at this point, all of the selection criteria were met, the vehicle was procured by lease, loan, or outright purchase.

The final step in the selection process was a major diagnostic evaluation and tune-up of the engine. During this final phase, the engines were cleaned and given a compression check if this had not been done earlier. Included in the engine diagnosis was an evaluation of the ignition system, spark plug checks, fluid level check, compression check, etc. The engines also received a tune-up in which the ignition wires, spark plugs, PCV valve, belts, and hoses were replaced. The rotor, points, condensor and cap were replaced and the oil, oil filter, gas filter, and air filter were changed. In addition, any other part considered defective was replaced. Manufacturers' service manuals were used to obtain engine tune-up specifications and in some cases the manufacturers provided these tune-up specifications.

EG&G selection criteria for light-duty trucks were the same as for heavy-duty vehicles except that the GVWR requirements were 6,001 to 8,500 lbs. rather than 8,500 lbs. and above.

The vehicle selection process EG&G used was basically the same as that used by SCI. The only difference was that after a vehicle was determined to be acceptable, rather than buying the vehicle directly as was the case for SCI, EG&G had a lease agent purchase the vehicle. EG&G then leased the vehicle for a set fee for a period of one year. Upon completion of all testing the vehicles

were returned to the lease agent, Jack King Leasing, 5625 San Pedro Street, San Antonio, TX.

It should be noted that all light-duty truck engines furnished by EG&G for testing in the heavy-duty baseline were given the same pre-test inspection and maintenance at EPA and SwRI as were the regular heavy-duty engines. All maintenance performed on the baseline engines before testing at EPA and SwRI is summarized in Table II-A-3. Maintenance performed at EG&G is included in this table.

4. Procurement Actions

Several procurement actions were instituted to obtain the 26 baseline engines shown in Table II-A-4. These consisted of actions by ECTD and ECTD's authorized contractors, SCI and EG&G. In September, 1977, Systems Control, Inc. was awarded EPA Contract No. 68-03-2715, Procurement of Heavy-Duty Vehicles and Preparation of Engines for Baseline Emissions Testing. The major purpose of this contract was to procure both 1969 and 1972-73 heavy-duty vehicles, tune the engines from these vehicles, remove the engines from these vehicles and finally, to prepare them for testing on an engine dynamometer. As regards the 1972-73 portion of this contract, SCI was contracted to buy 15 1972-73 vehicles.

These vehicles were to be tuned-up and driven to SwRI in San Antonio, Texas for emission testing. Ten heavy-duty vehicles, identified by EPA, were to have the engines removed by SCI and prepared for emission testing at MVEL. Work on this contract was completed as of January 31, 1980. As a result of ECTD's and SCI's efforts the following 15 engines were procured and included in the 1972-73 NOx baseline:

<u>Engine</u>	<u>Baseline Number</u>
IHC 345	BLE-4
IHC 345	BLE-8
IHC 345	SwRI-19
IHC 392	BLE-17
Dodge 413	SwRI-15
Ford 330	BLE-1
Ford 361	BLE-2
Ford 361	SwRI-14
Ford 300	SwRI-20
Chev 350-2	BLE-18
Chev 350-2	BLE-21
Chev 350-4	SwRI-18
Chev 350-2	BLE-3
GMC 427	SwRI-17
Chev 454	SwRI-16

Engines identified with a BLE prefix test number were tested at MVEL, while engines identified with an SwRI prefix were tested at SwRI.

Table II-A-3

Baseline Engine Maintenance Summary

<u>Engine #/Model</u>	<u>Pretesting Restorative Maintenance</u>
EPA-1 Ford 330	Major tune-up.*
EPA-2 Ford 361	Major tune-up.
EPA-3 GM 350-2	Major tune-up, both exhaust manifolds replaced, and distributor, starter solenoid and ignition coil replaced.
EPA-4 IHC 345	Major tune-up.
EPA-5 Ford 360	Major tune-up, timing chain and cam gear replaced, carburetor rebuilt and power valve and vacuum choke diaphragm replaced; (Vacuum advance diaphragm replaced by EG&G).
EPA-7 Chrysler 318	Major tune-up, timing chain and cam gear replaced, electronic ignition control unit, choke thermostatic spring unit, vacuum advance and carburetor base gasket replaced and a rebuilt distributor installed; carburetor and right exhaust manifold replaced by EG&G).
EPA-8 IHC 345	Major tune-up, governor repaired vacuum advance and manifold gasket replaced and carburetor rebuilt.
EPA-9 GM 292	Major tune-up, rocker cover gasket and intake and exhaust manifold gaskets replaced, (carburetor and distributor replaced by EG&G.
EPA-10 Chrysler 360	Major tune-up and distributor and electronic control module, (ignition ballast resistor replaced by EG&G).
EPA-11 GM 350-4	Major tune-up, (carburetor replaced by EG&G). .
EPA-12 GM 350-4	Major tune-up and water pump replaced.
EPA-13 GM 350-4	Major tune-up, carburetor rebuilt and mechanical advance modified.

Table II-A-3 (cont'd)

EPA-14 Ford 390	Major tune-up, timing chain and cam gear and water pump and fuel pump replaced, (carburetor rebuilt by EG&G).
EPA-16 GM 350-4	Major tune-up, timing chain and cam gear and oil pan replaced.
EPA-17 IHC 392	Major tune-up, water pump, governor and accelerator pump diaphragm replaced and carburetor rebuilt.
EPA-18 GM 350-2	Major tune-up.
EPA-19 Ford 390	Major tune-up, timing chaing, cam gear, oil pump, power valve take-off and #3 valve lifter on liftbank replaced , (starter, distributor, fuel pump and alternator belt replaced and carburetor rebuilt by EG&G).
EPA-21 GM 350-2	Major tune-up.
SwRI-1 Ford 361	Major tune-up.
SwRI-2 Chrysler 413	Major tune-up and fuel pump replaced.
SwRI-3 GM 454-4	Major tune-up and carburetor distributor, intake manifold and intake valve on cylinder #6 replaced.
SwRI-4 GM 350-4	Major tune-up.
SwRI-5 IHC 345	Major tune-up and carburetor replaced.
SwRI-6 Ford 300	Major tune-up and carburetor and distributor replaced.
SwRI-7 GM 427	Major tune-up, distributor, governor and intake and exhaust valve.
SwRI-8 IHC 304	Major tune-up and carburetor rebuilt, (vacuum advance unit replaced by EG&G).

* A major tune-up is defined as replacement and/or adjustment of spark plugs, ignition wires, thermostat, distributor cap, points, rotor, condenser, PCV valve, air filter, fuel filter, oil filter and oil change. Other adjustments included timing, carburetor idle, valve clearances, cylinder power balancing, and mechanical and vaccum advance curves to OEM specifications.

Table II-A-4

<u>Engine</u>	<u>Model Year</u>	<u>Baseline Number</u>	<u>Mileage</u>	<u>Model Number</u>	<u>Body Type</u>	<u>Source</u>	<u>Procurement Method & Date</u>	<u>Disposition of Test Engine/Veh.</u>
1. IHC 345	73	BLE-4	91,506	1703H	School bus	Alpena MI Sch. (loan)(MI)	SCI 7-23-79	Storage at EPA
2. IHC 345	73	BLE-8	82,981	1700	Van	Willett Nat'l Leasing, Chicago (IL)	SCI 9-7-79	Engine purchased by IHC
3. IHC 345	73	SwRI-19	63,690	1600	Van	FJK Auto Parts (MI)	SCI 1-9-79	Storage at EPA
4. IHC 392	72	BLE-17	122,406	1700	School bus	Stockbridge Sch. (MI)	SCI 11-15-79	Storage at EPA
5. IHC 304	73	SwRI-21	37,601	1210	Pick-up	Bruno's Auto Mart (TX)	EG&G #611 4-10-79	Returned to lease agent
6. Dodge 318	7	BLE-7	68,094	D-200	Pick-up	Herb's Used Cars (TX)	EG&G #605 3-8-79	Returned to lease agent
7. Dodge 360	73	BLE-10	42,696	D-200	Pick-up	A. Smith (TX)	EG&G #486 1-15-79	Returned to lease agent
8. Dodge 413	73	SwRI-15	56,168	N-300	Concord Motor Home	R. Brown (MI)	SCI 4-30-79	Storage at EPA
9. Ford 330	72	BLE-1	35,050	F-500	Stake truck	Clarence Landry (leasee)(MI)	SCI 4-25-79	Returned to owner
10. Ford 360	72	BLE-5	71,297	F-250	Pick-up	S. Forster (TX)	EG&G #620 5-3-79	Returned to lease agent
11. Ford 361	72	BLE-2	93,202	F-750	School bus	Ann Arbor Sch. (loan)(MI)	SCI 7-16-79	Returned to Ann Arbor Sch.
12. Ford 361	72	SwRI-14	17,278	F-600	Stake truck	E & M Motor Sales (MI)	SCI 5-17-79	Storage at EPA
13. Ford 300	72	SwRI-20	94,587	F-600	Stake truck	Claude Forget (MI)	SCI 7-10-79	Storage at EPA
14. Ford 390	72	BLE-14	79,116	F-250	Pick-up	C. Valentine (TX)	EG&G #635 6-18-79	Returned to lease agent
15. Ford 390	72	BLE-19	92,094	F-250	Pick-up	M. McAdams (TX)	EG&G #640 9-13-79	Returned to lease agent
16. Chev 292	73	BLE-9	48,484	C-20	Pick-up	S.R. Sigler (TX)	EG&G #628 6-8-79	Returned to lease agent
17. Chev 350-4	72	BLE-11	91,098	C-20	Pick-up	Bill Crouch Chrysler, Englewood (CO)	EG&G #631 6-7-80	Returned to lease agent
18. Chev 350-4	72	BLE-12	77,096	C-20	Pick-up	C. Dake (TX)	EG&G #642 10-11-79	Returned to lease agent
19. Chev 350-4	72	BLE-13	99,861	C-20	Pick-up	Braden Oil Co. (TX)	EG&G #634 6-12-79	Returned to lease agent
20. Chev 350-4	72	BLE-16	84,080	C-20	Pick-up	E. Trainor (TX)	EG&G #629 6-8-79	Returned to lease agent
21. Chev 350-2	72	BLE-18	51,681	C-50	School bus	Vasser Sch. (loan)(MI)	SCI 11-26-79	Storage at EPA
22. Chev 350-2	72	BLE-21	49,511	C-50	School bus	Vasser Sch. (loan)(MI)	SCI 12-12-79	Storage at EPA
23. Chev 350-4	72	SwRI-18	22,039	P-Ser .	Step van	State of MI (MI)	SCI 4-23-79	Damaged during theft attempt. Storage at EPA.
24. Chev 350-2	72	BLE-3	98,181	C-40	Van	E & M Motors (MI)	SCI 5-17-79	Storage at EPA
25. GMC 427	73	SwRI-17	98,739	6500	Van	GMC Detroit Truck Center (MI)	SCI 7-25-79	Engine destroyed while on loan to GM.
26. Chev 454	73	SwRI-16	35,810	C-30	Van	R. Purdy (MI)	SCI 4-30-79	Storage at EPA

Average Mileage = 69,398

The second procurement action was with EG&G Automotive Research, Inc. of San Antonio, Texas. On July 26, 1978, Contract No. 68-03-2683, Baseline Characterization of Emissions from Medium-Duty Gasoline Vehicles Tested on a Chassis Dynamometer, was awarded to EG&G. The primary purpose of this contract was to procure 1969 and 1972-73 light-duty trucks (LDTs) in the 6,001 to 8,500 pound GVWR range and test them for emissions on a chassis dynamometer. These vehicle emissions tests were used to establish the light-duty truck HC, CO and NO_x baselines necessary for setting the revised HC, CO, and NO_x emission standards for light-duty trucks. EG&G procured 21 1969 LDTs and 25 1972-73 LDTs to establish these baselines previously mentioned.

EG&G's work for this contract is detailed in the contract final report, (EPA-460/3-80-011) entitled "Procurement and Emissions Testing of 1969 and 1972/73 Model Year Gasoline-Powered Light-Duty Trucks, (6,001-8,500 lbs. GVWR)."2/ EG&G completed all work for this contract in November, 1980.

As part of the control work requirements EG&G was directed to remove the engines from some of the LDTs, and mount them on engine test stands so that they could be tested at MVEL or SwRI. The specific engines to be tested as part of the heavy-duty baseline program were chosen by the ECTD Project Officer. Consideration was given to selecting the engines in the best overall mechanical condition.

In all, 11 engines from these 1972-73 LDTs were tested for inclusion in the 1972-73 heavy-duty NO_x baseline program. These engines are listed below:

<u>Engine</u>	<u>Baseline Number</u>	<u>EG&G Vehicle Number</u>
IHC 304	SwRI-21	611
Dodge 318	BLE-7	605
Dodge 360	BLE-10	486
Ford 360	BLE-5	620
Ford 390	BLE-14	635
Ford 390	BLE-19	640
Chev 292	BLE- 9	628
Chev 350-4	BLE-11	631
Chev 350-4	BLE-12	642
Chev 350-4	BLE-13	634
Chev 350-4	BLE-16	629

5. Problems Encountered

ECTD and its contractors made every effort to procure engines which met the selection criteria. However, for some engines all the selection criteria were not met. Due to time, budget, engine availability, and sampling plan constraints, ECTD found it neces-

sary to accept engines which had accumulated more than 80,000 miles or required component replacement, or required more extensive maintenance to bring them back to OEM configuration, (see Table II-A-3). Also, the carburetors or distributors on some engines either were replaced by new original equipment parts supplied by the manufacturers or rebuilt to bring their performance characteristics back to manufacturers specifications.

It should be noted that the first priority was given to obtaining engines from heavy-duty vehicles. However, when procurement of a particular engine was lagging, an engine from a light-duty truck which had been leased by EG&G was chosen for the heavy-duty baseline.

6. Result of Procurement Actions

ECTD's goal for this procurement task was to procure 25 to 30 1972-73 heavy-duty engines, in good mechanical condition, that would be representative of 1973 heavy-duty gasoline production engines. This goal was met satisfactorily. The 26 baseline engines shown in Table II-A-4 are the result of the procurement program. These engines represent 77 percent of the total 1973 gasoline heavy-duty sales and as shown in Table II-A-5 represent a close adherence to the original sampling plan.

These baseline engines are a representative sample. For example, the engines were obtained in four different geographic areas (Michigan, Texas, Illinois, and Colorado) and were taken from actual in-use vehicles. The average mileage accumulation was 69,398 miles and ranged from a low of 17,278 miles to a high of 122,406 miles. Finally, every effort was made to bring these engines to as close to original configuration as possible through pre-test maintenance and engine specification checks.

B. Engine Testing

1. Test Sites

The 1972-73 heavy-duty NO_x baseline testing program was undertaken primarily at EPA's Motor Vehicle Emissions Laboratory in Ann Arbor, MI. Twenty-six engines were tested over the course of eighteen months; eighteen were tested on one of ECTD's two transient dynamometers; the remaining eight engines were tested under contract by the Southwest Research Institute (SwRI) in San Antonio, TX.

ECTD testing utilized two test cells, which are adjacent but separated by a twelve-foot-wide motor generator room. Each test cell utilized its own double-ended dynamometer, water coolant system, instrumentation, and ambient air handling-humidity conditioning systems. Both cells were controlled by a single computer, and emissions were measured using the same CFV/CVS unit.

Table II-A-5

Actual Vehicles Tested vs. Sampling Plan

<u>Manufacturer</u>	<u>Engine</u>	<u>% of Market</u>	<u>Sampling Target Range</u>	<u>Actual Engines Tested</u>
Chrysler (11.58%) (total required = 4)	440	5.67	1-2	
	413	3.42	1-2	1
	361	0.83	0-1	
	318	0.71	0-1	1
	400	0.47	0-1	
	360	0.24	0-1	1
	225	0.24	0-1	
Ford (33.82%) (total required = 10)	330	7.89	2-3	1
	360	7.56	2-3	1
	361	7.51	2-3	2
	390	4.23	1-2	2
	391	3.02	0-1	
	300	2.15	0-1	1
	477	0.57	0-1	
	534	0.54	0-1	
	460	0.35	0-1	
GM (37.02%) (total required = 11)	350-2	12.02	3-4	3
	350-4	10.67	3-4	5
	366	7.56	2-3	
	427	3.19	0-1	1
	454	2.64	0-1	1
	292	0.94	0-1	1
IH (15.34%) (total required = 5)	345	9.02	2-3	3
	392	4.53	1-2	1
	304	0.73	0-1	1
	478	0.71	0-1	
	549	0.35	0-1	

Total required = 30

Total tested = 26

% of total heavy-duty sales represented by 26 vehicles tested
= 77.45%.

Under contract by ECTD, SwRI developed for the 1969 heavy-duty engine baseline program, engine dynamometer test cells capable of transient operation. This transient capability was utilized for this 1972-73 NO_x baseline program.

2. Test Procedure

Testing for the 1972-73 baseline program involved three separate test procedures; the transient test procedure (Reference 40 CFR, Part 86, Subpart N), the 9-mode FTP (Reference 40 CFR, Part 86, Subpart D), and an idle test procedure (Reference 40 CFR, Part 86, Subpart P). At least two valid tests for each test procedure were desired for each engine with the exception of engines tested at SwRI. No idle mode tests were conducted on engines tested at SwRI.

3. Transient Engine Dynamometer Control System

The transient control system used in the baseline program was a digital/analog hybrid, employing closed-loop analog speed control and closed-loop analog torque control, (see Figure 1). A digital cassette recorder served as a source of continual command signals, and also recorded speed/load feedback signals from the engine on a separate cassette tape. The digital command signals from the cassette keyboard were converted to analog control voltages within a Texas Instruments 960B Computer. The TI 960B was programmed for several tasks, the most important of which were transient engine control for emission testing (Task D), and manual steady-state engine control through the keyboard for system calibration (Task A). The analog control circuitry and the digital/analog interfacing were designed by Labeco, Inc. of Mooresville, Indiana.

Test cell hardware included General Electric motoring dynamometers and their associated G.E. control circuitry, which comprised the major portion of the speed loop of the control system. The speed control circuitry, was a simple closed-loop system employing proportional control (i.e., dynamometer speed was a linear function of command voltage), with a proportional feedback loop allowing for the generation of compensatory error voltages.

The torque control circuitry was similar in strategy to the speed control circuitry, i.e., both were error-based systems. Actual engine load was measured by a torque meter (torsional strain gauge type with slip rings) mounted in line in the driveshaft between dynamometer and engine.

Calibration of the system consisted of operating the engine in a task A mode, calibrating the feedback levels and then the throttle input circuits through typed in commands at the computer keyboard. The throttle control circuitry had three calibration controls: 1) "gain adjust" for torque command/feedback resolution, 2) "zero adjust" to set the zero point and, 3) "rate adjust" for

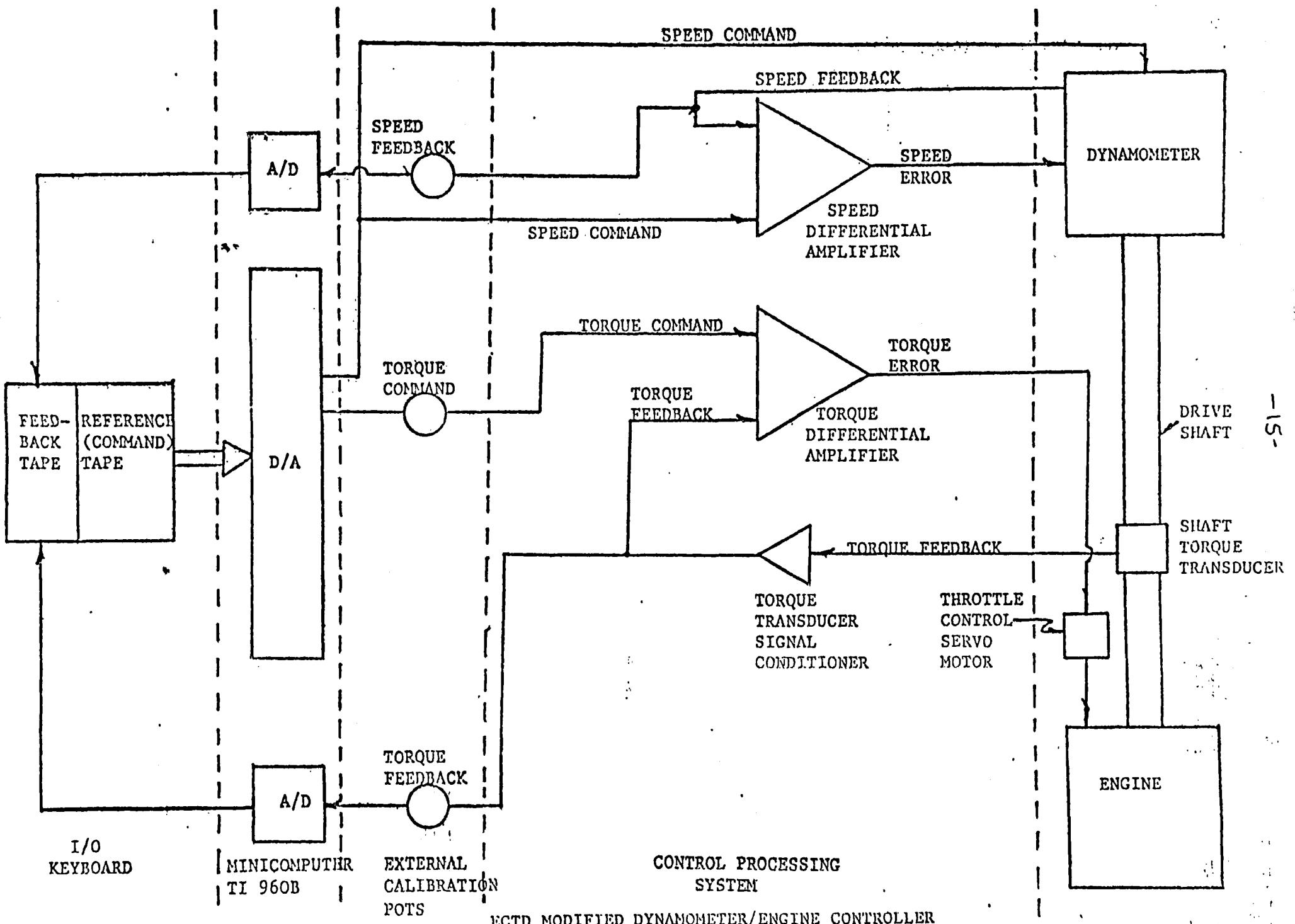


FIGURE 1

overshoot control on large error signals. Specific calibration settings were unique to each engine (reflecting unique throttle/load characteristics and varying impedances between the test cells.) At any given time during production testing, one calibrated engine was present in each test cell, allowing two cold start transient tests per day. (The remaining space in each cell was reserved for engine buildup and preparation). Calibration settings for each engine were recorded to alleviate the need for recalibration when automatic control was switched from one cell to the other.

Following calibration, the engine was mapped under automatic control and a transient cycle command tape was generated. This tape controlled the engine throughout the transient test; feedback data for cycle performance statistical validation were recorded on a separate tape and analyzed after the test.

The transient test began by manually cranking the engine with the starter motor (dynamometer off). Emission sampling began simultaneously with cranking. Upon ignition, the operator was permitted to manipulate the throttle as necessary to preclude stalling. If stalling did occur, or the engine refused to start the contingency procedure was followed. Between ignition and fifteen seconds into the test, the dynamometer, preset to run at engine idle speed, was engaged. Fifteen seconds into the test (referred to as "lag" time), the computer took control of the engine. The first non-idle point in the test occurred at the twenty-four second mark and the transient portion of the cycle began. At the conclusion of the cold cycle the computer automatically returned control to the operator console, at which point the engine was shut down for the soak period. The hot cycle procedure was identical to the cold. (The emissions were sampled according to the schedule presented in Table II-B-1.)

During the analysis of the transient feedback tape, 9-mode and idle testing were performed under completely manual control. Following final validation of all test results, the engine was removed from the test cell.

Throughout the baseline program the engines were run in "speed control" mode, as described above. This was in contrast to "torque control" mode, in which the dynamometer directly controlled engine torque, while the throttle control equipment controlled engine speed. The ECTD system was capable of operating in either mode, and early in the baseline program, controller performance in each mode was analyzed. Based upon the high void rates associated with "torque control" mode due to the lack of cold engine driveability in the early moments of a cold start (resulting in stalled engines and voided tests) the decision was made to operate in "speed control" for the baseline program. The dynamometer controlled engine speed during momentary stumbles at the cold start, precluding stalling of the engine and substantially reducing the likelihood of a void test.

Table II-B-1

Transient Emission
Sampling Schedule (Cold Cycle) 1/

<u>Time After Ignition (seconds)</u>	<u>Event</u>
	- Cranking of engine/begin bag 1 sampling
0	- Ignition (times started)
1 - 14	- Dynamometer engaged
15	- Automatic control engaged
25	- First non-idle cycle command
272	- Bag 1 ends/bag 2 begins
579	- Bag 2 ends/bag 3 begins
895	- Bag 3 ends/bag 4 begins
1167	- Bag 4 ends
1169 <u>+2</u>	- Computer to manual mode - Engine off - 20 minute soak begins

1/ Hot cycle is identical, following twenty-minute soak.

When compared to the SwRI control system the ECTD control system differed in support instrumentation. The basic control system technology technique was similar. SwRI, also ran in the speed control mode.

The error-based throttle control strategy of the ECTD system was implemented during the initial tests conducted for the 1972-73 baseline emission levels. Previously (the 1969 baseline) a pre-position throttle control system was used, but due to the calibration difficulty experienced and inability to comply with the regression statistics, the system was modified to an error-based system. The error-based system proved to be a substantial improvement over the old preposition system with the statistical void rate decreasing from 40 percent (1969 baseline) to 15 percent (1972-73 baseline void rates after new system implementation).

4. Engine Preparation and Instrumentation

Engines tested at MVEL arrived from two sources: private contractors and in-house procurements. Engines obtained through in-house procurements were removed from the vehicles and mounted upon test stands; those engines originating from contractors arrived in test-ready configuration. In both cases, the engines were set up for testing according to MSAPC Advisory Circular No. 22A (April 3, 1973).^{3/}

The standard engine test configuration consisted of the engine's flywheel bolted to a torquemeter-equipped rubber-softened 4/ driveshaft (Dana-Spicer) coupled to the dynamometer. The engine was isolated from its mountings by shock-absorbing rubber mounts (usually OEM vehicle mounts). The throttle actuator stands were bolted to the dynamometer bed plate and to the engine itself by means of a rigid cross bar. (Accurate transient control of the throttle was difficult unless the actuator motor and the engine were rigidly fixed to one another.) The throttle servo motors were clutch driven with internal position feedback potentiometers. The actuator arms were connected to the throttle linkages by either ball chain or wire cable such that full travel of the actuator arm (approximately 60°) resulted in wide-open throttle.

The engine coolant water was circulated through a heat-exchanging water cooling system; the system temperature control was set such that coolant water to the engine was a minimum of 20°F below engine thermostat temperature. A portable fan was directed at the front of the engine during the test, but was shut off during the hot soak periods.

Exact duplication of the in-vehicle exhaust system involved practical difficulties arising from the location of the dynamometer. Where necessary, the standard exhaust systems were bent to clear the dyno and other obstructions (e.g., the control instrumentation boom). Bends were kept to a minimum to eliminate back-pressure variations. Marmon flanges were welded to the end of the

exhaust system for attachment of flexible convoluted piping for transport of the raw exhaust to the CVS inlet, to which the piping was rigidly attached. Inlet depression at the CVS was kept within prescribed specifications.

In addition to the tune-ups performed by the procurement contractor, all engines were tuned and adjusted by ECTD personnel to manufacturer's recommended specifications prior to mapping and testing. The tune-up specifications used were those published in the manufacturer's applicable service manuals or obtained directly from the manufacturers. In the interest of accuracy, a number of carburetors and distributors were checked and adjusted by the manufacturers at their own facilities. Every attempt was made to meet the recommended specifications, and this was accomplished in the vast majority of cases. Three engines which were procured but could not be brought to manufacturer specifications were ultimately dropped from the baseline program.

The tune-up procedure involved verification of engine performance. Distributor advance curves and dwell variation were checked on an Allen distributor tester (distributor removed from the engine). With the engine running on the dynamometer, a Sun Model 2001 engine performance tester was used to check mechanical and vacuum advance curves and dwell variations. The same instrument was used in the adjustment of idle HC and CO, along with the carburetor/cylinder balancing adjustment and the carburetor power valve check.

After all mechanical specifications were checked, calibration of the engine/control system was performed, and the engine mapping procedure began.

A summary of the equipment used is presented in Table II-B-2.

5. Emission Sampling System

Emissions were sampled using the CFV-CVS bag technique. Dilution factors for the transient and 9-mode FTP's were determined using an average air/fuel ratio of 13.4, dilution factor for the idle test by using a raw CO₂ analyzer. (The calculations were performed according to the appropriate Federal Register).

Sample bags were analyzed at an analyzer site using the following equipment:

<u>Gas</u>	<u>Instrument</u>	<u>EPA No.</u>
HC	Beckman Model 400 (40% H ₂ /60% He Fuel)	086985
CO(0-1000 ppm)	Bendix Model 8501-5MB	109724

Table II-B-2

Instrumentation Summary

<u>Instrument</u>	<u>Purpose/Specifications</u>
General Electric Direct Current Dynamometer	Absorbing, 380 HP, 400 ft. lb. Motoring: 360 HP, 375 ft. lb. Base Speed: 5,000 RPM Frame Size: TLF 3644-F
Lebow Torquemeter	Model #1228H (5,000 in-lbs. 0-5,000 RPM) Model #1228 (10,000 in-lbs. 0-5,000 RPM)
Lebow Torque Signal Conditioner and Indicator	Model #7535
CVS Unit (Philco-Ford) (now by Horiba)	CFV Type, 3,000 SCFM Capacity, (Reduced to 1,500)
<u>Labeco Controller</u>	
Texas Instrument 960B Computer with Silent 700 ASR Data Terminal LABECO Control Console Control Equipment	

<u>Gas</u>	<u>Instrument</u>	<u>EPA No.</u>
CO (0-50,000 ppm)	MSA Model 202	109961
CO ₂	MSA Model 202	109952
NO _x	TECO Serial #CT-M-1063-29	109723
CH ₄	Bendix Model 8205	Series 10 038333

Raw CO₂ measurements for the idle test were taken on an MSA Model 202 (EPA #109949) analyzer (0-14%, with ice bath).

Maintenance and calibration checks of the equipment were performed regularly. Both propane injections and an Easttech Vortex shedding flowmeter were used on a weekly basis to check calibration on the CFV-CVS flow.

Emissions collected in the test cells were analyzed at EPA analyzer train A009, located 200 feet down the hall. The maximum delay between sample collection and sample analysis was twenty minutes.

The sampling timetable used during a transient test is presented in Table II-B-1.

6. Void Rates/Repeatability

A summary of the baseline program's void rates and the emission repeatability of valid transient tests is presented below in Tables II-B-3 and II-B-4.

Void rates for the entire program were high (over 50 percent). This high percentage is attributed to the excessive statistical void rate before the implementation of the error-based torque control system and to the higher experimental void rates associated with the use of older engines. Experimental void rates of this magnitude would not occur with new engines.

The baseline emission repeatability was good with the average coefficient of emission variation for the entire baseline program at 6.3 percent. The range of the coefficient of variation was 0.5 percent to 16 percent.

III. NO_x Emission Standard Derivation

The 1977 Amendments to the Clean Air Act specified that a 75 percent reduction from the uncontrolled NO_x baseline shall represent the new standard. The baseline average value used by EPA in this calculation was a sales-weighted average, so as to reflect the on-road fleet average and not simply the arithmetic mean of the sample.

Calculation of sales weightings for the baseline fleet was complicated by the inclusion of two model years. For the purpose

Table II-B-3

1972/73 Baseline Void Rates at MVEL

<u>Engine</u>	<u>Total Tests 1/</u>	<u>Void Tests Statistical 2/</u>	<u>Experimental 3/</u>	<u>Total Void Rate</u>
1. Ford 330	6	3	-	50%
2. Ford 361	24	18	3	87.5%
3. GM 350-2	13	1	9	76.9%
4. IHC 345	7	2	1	42.9%
5. Ford 360	8 <u>4/</u>	-	5	62.5%
6. Chrysler 318	3	-	-	0%
7. IHC 345	5	-	2	40%
8. GM 292	3	-	1	33.3%
9. Chrysler 360	4	-	1	25%
10. GM 350-4	4	1	-	25%
11. GM 350-4	7	1	2	42.9%
12. GM 350-4	4	1	-	25%
13. Ford 390	3	1	-	33.3%
14. GM 350-4	6	1	1	33.3%
15. IHC 392	6	-	1	16.7%
16. GM 350-2	3	-	-	0%
17. Ford 390	7	2	3	71.4%
18. GM 350-2	<u>5</u>	<u>2</u>	-	40%
Total	118	33	29	52.5%

1/ Cold start transient tests intended for baseline data (excluding all correlation and parameter sensitivity tests).

2/ Statistically Void: exceeding the cycle performance regression tolerances given in 40 CFR Part 86, Subpart N.

3/ Experimentally Void: engine or equipment malfunction, operator error, etc.

4/ Starting with engine 5, all subsequent engines were run completely on the new error-based torque control system. Note the decrease in the statistical void rate.

Table II-B-4
1972-73 Baseline Repeatability

<u>Engine</u>	<u>Valid Tests</u>	Coefficient of Variation (%) ^{1/} NOx
1. Ford 330	3	2.3
2. Ford 361	3	10.5
3. GM 350 -2	3	4.4
4. IHC 345	4	2.7
5. Ford 360	3	4.0
6. Chrysler 318	3	9.2
7. IHC 345	3	4.0
8. GM 292	2	11.2
9. Chrysler 360	3	3.5
10. GM 350 -4	3	16.0
11. GM 350 -4	4	10.2
12. GM 350 -4	3	10.7
13. Ford 390	2	8.5
14. GM 350 -4	4	4.3
15. IHC 392	5	6.8
16. GM 350 -2	3	3.5
17. Ford 390	2	4.6
18. GM 350 -2	3	4.3
19. Ford 300 <u>2/</u>	2	7.6
20. Ford 361	3	6.5
21. GM 350 -4	2	2.0
22. IHC 345	2	7.0
23. Chrysler 413	2	5.8
24. GM 454	2	0.5
25. IHC 304	2	7.0
26. GM 427	2	6.5
Mean baseline coefficient of variation		6.3

1/ Coefficient of variation = 100% (standard deviation/mean).

2/ Engines #19-26 tested at Southwest Research Institute, all others tested at EPA.

of standard derivation, only sales-weighting from the 1973 model year were used. (1973 was the original baseline year; several 1972 model year engines were used, however, so as not to penalize the manufacturers who instituted NO_x control in their 1973 engines.) Table III-A-1 lists the sales and sales-weighting data used in the standard derivation.

Based upon the data collected from this program, the baseline sales-weighted average of NO_x emissions from 1972-73 heavy-duty gasoline engines is 6.8 g/BHP-hr. The 75 percent reduction from this baseline results in a 1.7 g/BHP-hr standard, or tabulated in Table III-A-2.

The computer print out sheets which follow give a summary of the test results for each engine tested. These results are summarized in the four tables which follow the printouts.

Table III-A-1

1973 Sales Weighting*

<u>Manufacturer</u>	<u>Engine</u>	<u># of Engines Tested</u>	<u>Percent of Sales</u>	<u>Sales- weighting percent per engine family**</u>	<u>Sales- weighting percent per engine tested</u>
Chrysler	225	0	0.2	0	0
	318	1	0.7	.906	.906
	360	1	0.2	.259	.259
	361	0	0.8	0	0
	400	0	0.5	0	0
	413	1	3.4	4.40	4.40
	440	0	5.7	0	0
Ford	300	1	2.1	2.72	2.72
	330	1	7.9	10.22	10.22
	360	1	7.6	9.83	9.83
	361	2	7.5	9.70	4.85
	390	2	4.2	5.43	2.72
	391	0	3.0	0	0
	460	0	0.4	0	0
	477	0	0.6	0	0
	534	0	0.5	0	0
GM	292	1	0.9	1.16	1.16
	350-2	3	12.0	15.52	5.17
	350-4	5	10.7	13.84	2.77
	366	0	7.6	0	0
	427	1	3.2	4.14	4.14
	454	1	2.6	3.36	3.36
IHC	304	1	0.8	1.03	1.03
	345	3	9.0	11.64	3.88
	392	1	4.5	5.82	5.82
	476	0	0.7	0	0
	549	0	0.4	0	0

* Does not total to 100 percent due to miscellaneous sales from all manufacturers which were too small to consider.

** Corrected to total 100 percent when all engines in the baseline are included.

Table III-A-2

1972-73 Baseline Emissions

<u>Engine</u>	<u>Sales-Weighting Factor</u>	<u>NOx Emissions</u>	<u>Sales-Weighted NOx</u>
1. Ford 330	.11034	8.39	.926
2. Ford 361	.05237	6.98	.366
3. GM 350-2	.05587	6.45	.360
4. IHC 345	.04190	5.89	.247
5. Ford 360	.10615	7.55	.801
6. Chrysler 318	.00978	10.81	.106
7. IHC 345	.04190	9.86	.413
8. GM 292	.01257	7.88	.099
9. Chrysler 360	.00279	6.38	.018
10. GM 350-4	.01397	6.87	.096
11. GM 350-4	.01397	5.51	.077
12. GM 350-4	.01397	7.84	.110
13. Ford 390	.02933	6.28	.184
14. GM 350-4	.01397	5.68	.079
15. IHC 392	.06285	6.21	.390
16. GM 350-2	.05587	6.99	.390
17. Ford 390	.02933	7.97	.234
18. GM 350-2	.05587	5.85	.327
19. Ford 300	.02933	8.65	.254
20. Ford 361	.05237	4.66	.244
21. GM 350-4	.01397	6.26	.087
22. IHC 345	.04190	4.86	.204
23. Chrysler 413	.04749	5.34	.254
24. GM 427	.04469	8.09	.362
25. IHC 304	.01117	5.78	.065
26. GM 454-4	.03631	4.57	.166
Total:		6.86	
75 percent reduction:			1.714

References

- 1/ EPA Report, "1969 Heavy-Duty Engine Baseline Program and 1983 Emission Standards Development", May, 1979, Timothy P. Cox, Glenn W. Passavant, and Larry D. Ragsdale, is available through NTIS (PB 80120678) and in public docket OMSAPC 78-4.
- 2/ EPA Report, "Procurement and Emissions Testing of 1969 and 1972/73 Model Year Gasoline-Powered Light-Duty Trucks", (6,001-8,500 lbs. GVWR) is available in public docket A-80-31 and will soon be available through NTIS.
- 3/ The only exception to A/C 22A procedure was that engines were not equipped with clutch assemblies; driveshafts were bolted directly to the flywheel by means of an adapter plate.
- 4/ Driveshafts used at EPA were rubber-softened to alleviate the possibility of resonant torsional vibrations. SwRI used solid steel shafts with no apparent difficulties.

V. Emission Results

26 Baseline Engines
and Summary Tables

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 HASELINE ENGINE(S)

AUG 27, 1980

***** *****
 MFGI 30 CID: 330 ENG: F330 72HLE-1 0 330 1
 ***** *****

COMMENTS: 1972 BLF-1

ENGINE MAP_CODE	MAX_TORQUE	MAX_HR	RAINED_RPM
1	270	159	3946

TEST_CODE	GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP_CODE				
	HC	CQ	NOX	MEIH.	NON-M	NO	NO2	PARI	HC	CQ	NOX	MEIH.			NON-M	NO	NO2	PARI
800381 BLT 0101	9.73	90.34	8.36	0.43	9.30				14.90	138.34	12.80	0.66	14.25				5.60	X
800387 PLT	5.66	74.96	9.23	0.32	5.34	3.73	5.50		9.74	115.85	14.27	0.49	8.25	5.77	8.50		6.00	X
800382 BLT	5.38	74.30	9.26						8.58	118.48	14.77						5.80	X
800413 BLT	5.23	73.05	8.53	0.32	4.92	3.61	4.43		8.61	120.16	14.03	0.52	8.09	5.93	8.10		6.00	B
800414 PLT	4.39	75.01	8.18	0.26	4.13	3.27	4.91		7.45	127.41	13.89	0.44	7.01	5.55	8.34		5.90	B
800415 PLT	4.75	75.74	8.48						5.12	129.51	14.49						5.80	B

*** MEAN:
 STD.DEV.: 0.425 1.391 0.192 0.040 0.560 0.240 0.012 0.0 0.582 4.904 0.314 0.057 0.764 0.269 0.170 0.0 0.100
 STD.DEV/MEAN: 0.099 0.019 0.023 0.137 0.124 0.070 0.002 0.0 0.072 0.039 0.022 0.118 0.101 0.047 0.021 0.0 0.017

TEST_CODE	XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX												TEST_CODE	MAP_CODE	DISP_CODE			
	WEIGHTED GRAMS / # FUEL						BSFC# TOTAL PCT											
HC	CQ	NOX	MEIH.	NON-M	NO	NO2	PARI	BSFC#	TP	BHP-HR	ERROR							
800381 BLT 0101	13.54	125.65	11.62	0.595	12.940				0.719	20.252	-9.35					0	1	X
800387 PLT	8.47	112.21	13.82	0.478	7.993	5.585	8.235		0.668	19.763	-11.54					0	1	X
800382 BLT	8.00	110.56	13.78						0.672	20.348	-8.92					0	1	X
800413 BLT	8.39	117.07	13.67	0.506	7.883	5.779	7.894		0.624	20.945	-6.25					0	1	B
800414 PLT	7.13	121.97	13.29	0.423	6.711	5.312	7.984		0.615	21.568	-3.02					0	1	B
800415 BLT	7.58	121.00	13.54						0.626	21.771	-2.56					0	1	B

*** MEAN:
 STD.DEV.: 0.770 120.01 13.50 0.46 7.30 5.55 7.94 0.0 0.622 21.461 -3.94
 STD.DEV./MEAN: 0.636 2.597 0.193 0.059 0.829 0.330 0.063 0.0 0.006 0.451 2.015
 STD.DEV./MEAN: 0.083 0.022 0.014 0.127 0.114 0.060 0.008 0.0 0.010 0.021

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE		
G	AA	S	0	U	I	NN	N	E		
G	GG	A	SSS	0	O	L	I	NNNN	EEEE	
G	G	AAAAA	S	0	O	L	I	N	NN	E
GGGG	A	A	SSSS	00000	LLLLL	III	N	N	EEEEE	

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

=====

AUG 27, 1980

MFG: 30 CID: 361 ENG: F361 72HLE-2 0 361 1 COMMENTS: 1972 HLE-2
 =====

ENGINE MAP_CODE	MAX_TORQUE	MAX_HP	RAIED_RPM
1	272	157	3743

IESI_CODE	GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP_CODE					
	HC	C0	N0X	MEIh	NON-M	NO	N02	PARI	HC	C0	N0X	MEIh	NON-M	NO	N02	PARI			
H00431 PLT 02	13.79	195.17	6.79						3.57	3.02	21.00	297.24	10.34				5.44	4.91	4.90 X
H00432 PLT	18.15	192.40	7.75						3.41	4.34	18.79	297.44	11.99				5.28	6.71	5.20 X
H00433 PLT	13.24	207.75	6.40						3.46	3.34	20.25	317.74	10.40				5.29	5.11	5.30 X
H00437 PLT	21.46	199.23	6.01						2.44	3.53	36.56	339.37	10.24				4.23	6.01	4.90 X
H00440 PLT	10.13	206.33	6.15						3.12	3.05	17.76	351.60	10.80				5.46	5.34	4.80 X
H00442 PLT	8.98	204.76	6.25						2.42	3.13	15.77	359.64	10.99				4.26	6.73	4.40 X
H00443 PLT	11.09	199.12	7.21						3.19	3.42	17.34	311.51	11.27				5.92	5.35	5.20 X
H00446 PLT	10.43	197.70	7.67						3.76	3.41	16.77	306.08	11.87				5.82	6.05	5.20 X
H00447 PLT	8.16	128.53	6.49						3.18	3.31	15.35	241.45	12.21				5.98	6.23	5.70 X
H00450 PLT	10.54	206.88	6.21						2.45	3.76	16.97	333.03	10.00				4.94	6.06	5.10 B
H00451 PLT	10.01	210.60	7.11						3.57	3.54	16.02	337.03	11.37				5.71	5.67	4.90 X
H00453 PLT	11.08	189.71	7.68						4.05	3.63	16.58	283.82	11.49				6.06	5.42	5.70 B
H00456 PLT	12.96	198.33	7.23						3.60	3.64	18.85	288.59	10.53				5.23	5.29	5.50 X
H00457 PLT	12.79	205.27	7.05						3.15	3.90	18.65	299.30	10.28				4.59	5.69	5.50 B
H00634 PLT	12.90	193.45	4.49	0.79	12.12	2.07	2.42				20.74	310.88	7.22	1.27	19.47	3.33	3.89	5.30 X	
*** MEAN:	11.47	200.62	6.48	0.60	0.0	3.22	3.76	0.0	17.40	305.38	10.59	0.0	0.0	4.86	5.72	0.0	5.43 N= 3		
STD.DEV. :	1.175	9.488	0.735	0.0	0.0	0.605	0.137	0.0	1.100	25.164	0.792	0.0	0.0	1.086	0.321	0.0	0.306		
STD.DEV/MEAN:	0.102	0.047	0.105	0.0	0.0	0.250	0.036	0.0	0.063	0.082	0.075	0.0	0.0	0.223	0.056	0.0	0.056		

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

IESI_CODE	WEIGHTED GRAMS / # FUEL						RSFCs			TOTAL	PCT	TEST	MAP	DISP		
	HC	C0	N0X	MEIh	NON-M	NO	N02	PARI	ZBHP-BP	BHP-BR	ERROR	SITE	CODE	CODE		
H00431 PLT 02	16.61	235.14	8.18						4.300	3.881	0.830	18.987	-12.55	0	1	X
H00432 PLT	15.74	249.22	10.04						4.422	5.617	0.772	19.744	-8.88	0	1	X
H00433 PLT	17.44	273.72	8.95						4.561	4.348	0.759	19.563	-9.90	0	1	X
H00437 PLT	29.16	270.59	8.17						3.375	4.795	0.736	22.158	2.05	0	1	X
H00440 PLT	13.73	279.59	8.35						4.224	4.129	0.738	22.386	3.10	0	1	X
H00442 PLT	12.15	277.08	8.46						3.279	5.185	0.739	22.456	3.42	0	1	X
H00443 PLT	14.47	259.95	9.41						4.943	4.466	0.766	20.005	-7.87	0	1	X
H00446 PLT	14.07	256.75	9.96						4.881	5.077	0.770	19.764	-8.98	0	1	X
H00447 PLT	14.24	224.31	11.32						5.546	5.778	0.573	24.122	11.09	0	1	X
H00450 PLT	13.94	273.65	8.22						3.237	4.978	0.756	20.706	-4.64	0	1	B
H00451 PLT	12.40	269.31	9.09						4.560	4.527	0.782	20.535	-5.43	0	1	X
H00453 PLT	15.41	263.85	10.68						5.636	5.042	0.719	19.197	-11.59	0	1	B
H00456 PLT	16.89	258.58	9.43						4.688	4.744	0.767	18.596	-13.89	0	1	X
H00457 PLT	16.53	255.20	9.11						4.071	5.037	0.774	18.727	-13.75	0	1	B
H00634 PLT	17.65	264.63	6.15	1.077	16.476	2.433	3.311		0.731	20.969	-3.43			0	1	X
*** MEAN:	15.29	267.57	9.33	0.6	0.0	4.31	5.02	0.0	0.750	19.543	-9.99				N= 3	
STD.DEV. :	1.295	5.321	1.247	0.0	0.0	1.218	0.036	0.0	0.028	1.034	4.762					
STD.DEV/MEAN:	0.045	0.020	0.134	0.0	0.0	0.282	0.007	0.0	0.037	0.053						

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG A SSSS 00000 L III N N EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

AUG 27, 1980

MFG: 40 CID: 350 ENG: GM350 72PLE-3 0 350 2G COMMENTS: 1972 HLF-3

ENGINE MAP CODE	MAX_TORQUE	MAX_HR	% RADED RPM
1	286	173	3881
2	297	173	3794
3	281	168	3818

TEST CODING	GRAMS / BHP-HR										GRAMS / MILE										MPG	DISP CODE
	HC	CO	NOX	METH.	NON-M	NO	NO2	PARTI	HC	CO	NOX	METH.	NON-M	NO	NO2	PARTI						
800458 PLT 03	3.03	137.01	4.90	0.52	2.51	3.27	1.62		4.90	221.22	7.91	0.84	4.06	5.29	2.62		5.30	X				
800454 PLT	6.07	94.00	7.86			3.04	4.82		9.70	150.17	12.56						4.86	7.70		6.20	X	
800459 PLT	4.32	141.39	6.26	0.52	3.80	2.34	3.92		7.31	234.00	10.58	0.88	6.43	3.95	6.62				5.40	X		
800464 PLT	8.49	186.73	4.41	0.71	8.18	2.34	2.04		17.20	361.14	8.54	1.37	15.83	4.60	3.04				4.80	X		
800465 PLT	8.38	124.74	6.37	0.57	7.82	3.08	3.29		14.03	208.76	10.66	0.95	13.08	5.15	5.51				5.50	X		
800468 PLT	12.89	125.56	6.73			2.51	4.22		21.42	208.59	11.18						4.17	7.02		5.40	X	
800471 PLT	7.13	103.26	6.49			2.43	4.07		12.37	179.23	11.27						4.21	7.06		5.50	B	
800485 PLT	7.96	111.60	6.71			2.68	4.02		13.64	191.26	11.49						4.60	6.89		5.50	B	
800497 PLT	15.74	167.76	6.49	0.84	14.90	3.37	3.11		25.54	272.20	10.53	1.37	24.17	5.47	5.05				4.90	X		
800499 PLT	7.13	124.82	6.14	0.56	6.57	2.62	3.52		12.49	218.52	10.76	0.98	11.49	4.59	6.17				5.30	B		
*** MEAN:	7.40	113.23	6.45	0.56	6.57	2.58	3.57	0.0	12.83	196.34	11.17	0.98	11.49	4.47	6.71	0.0			5.43	N= 3		
STD.DEV. :	0.480	10.872	0.284	0.0	0.0	0.135	0.302	0.0	0.704	20.132	0.375	0.0	0.0	0.222	0.472	0.0			0.116			
STD.DEV/MEAN:	0.065	0.096	0.044	0.0	0.0	0.052	0.078	0.0	0.055	0.103	0.034	0.0	0.0	0.050	0.070	0.0			0.021			

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXX

***** WEIGHTED GRAMS / # FUEL ***** BSFC4 TOTAL PCT
TEST CODING HC CO NOX METH. NON-M NO NO2 PARTI LBF-HR BHP-HR ERROR

TEST MAP DISPL
SIE CODE CODE

800458 PLT 03	4.18	188.73	6.75	0.719	3.460	4.511	2.237		0.725	20.448	-12.73								0	1	X
800454 PLT	9.58	149.92	12.54			4.842	7.691		0.627	20.376	-15.61								0	2	X
800459 PLT	6.41	209.46	9.27	0.770	5.636	3.467	5.804		0.675	21.110	-10.08								0	1	X
800464 PLT	13.33	279.95	6.62	1.061	12.270	3.562	3.055		0.667	24.519	4.44								0	1	X
800465 PLT	12.48	185.62	9.48	0.847	11.531	4.553	4.899		0.672	21.695	-7.59								0	1	X
800468 PLT	18.66	181.70	9.74			3.631	6.111		0.691	21.287	-6.42								0	3	X
800471 PLT	11.08	160.60	10.10			3.773	6.328		0.643	22.105	-2.83								0	3	B
800485 PLT	12.06	169.10	10.16			4.057	6.045		0.660	21.868	-3.87								0	3	B
800497 PLT	20.34	216.75	8.38	1.090	19.245	4.359	4.023		0.714	20.842	-8.20								0	3	X
800499 PLT	10.52	186.03	9.16	0.836	9.785	3.906	5.252		0.671	22.455	-1.29								0	3	B
*** MEAN:	11.25	171.91	9.81	0.684	9.79	3.92	5.89	0.0	0.658	22.143	-2.66										N= 3
STD.DEV. :	0.733	12.948	0.563	0.0	0.0	0.147	0.566	0.0	0.014	0.296	1.298										
STD.DEV/MEAN:	0.065	0.075	0.057	0.0	0.0	0.038	0.096	0.0	0.022	0.013	-										

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G	GG	A A	SSS	0 0	L	I	NNN	EEEE
G	G	AAAAA	S	0 0	L	I	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

AUG. 27, 1980

MFG: 270 CID: 345 ENG: IHCV345 72BLE-4 0 345 1

COMMENTS: 1973 BLF-4

ENGINE	MAP_CODE	MAX_TORQUE	MAX_ME	* RAISED_RPM
	1	255	147	3789
	2	251	143	3739
	3	244	143	3702

TEST_CODE	GRAMS / KHP-HR								GRAMS / MILE								MPG	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	HC	CO	NOX	METH	NON-M	NO	NO2	PARI		

800474 BLT 04	4.50	110.83	5.61	0.43	4.07	2.68	2.92		7.40	182.44	9.23	0.71	6.70	4.42	4.81		5.40	X
800466 BLT	4.77	115.61	5.25	0.41	4.36	2.21	3.04		7.17	173.85	7.49	0.62	6.56	3.32	4.58		5.70	X
800501 BLT	6.26	114.32	5.87	0.49	5.78	2.53	3.35		9.19	167.43	8.62	0.71	8.48	3.71	4.91		5.80	B
800502 BLT	4.72	119.15	6.06	0.46	4.25	2.41	3.15		6.88	173.75	8.84	0.68	6.20	4.25	4.59		5.90	B
800503 BLT	4.58	105.89	5.68	0.42	4.16	2.24	3.44		6.86	158.57	8.51	0.63	6.23	3.35	5.16		5.90	B
800506 BLT	4.73	111.83	5.95	0.45	4.28	2.28	3.68		6.99	165.27	8.40	0.67	6.32	3.17	5.43		5.80	B

*** MEAN:	5.07	112.80	5.89	0.46	4.62	2.49	3.40	0.0	7.48	166.35	8.69	0.67	6.81	3.67	5.02	0.0	5.85	N= 4
STD.DEV. :	0.795	5.519	0.160	0.027	0.775	0.310	0.219	0.0	1.141	6.242	0.155	0.033	1.116	0.420	0.358	0.0	0.058	
STD.DEV/MEAN:	0.157	0.049	0.027	0.054	0.168	0.124	0.064	0.0	0.153	0.038	0.018	0.049	0.164	0.115	0.071	0.0	0.010	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST_CODE	WEIGHTED GRAMS / # FUEL								RSPCS	TOTAL	PCT	TEST_MAP_CODE	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	ZBHP-BP	BHP-BR	ERROR		

800474 BLT 04	6.45	159.02	8.05	0.617	5.836	3.852	4.197		0.697	20.898	0.92		0	1	X
800466 BLT	6.60	159.90	7.26	0.567	6.030	3.051	4.210		0.723	19.008	-5.54		0	2	X
800501 BLT	8.69	158.56	8.15	0.674	8.011	3.405	4.641		0.721	18.470	-7.30		0	3	B
800502 BLT	6.62	167.11	8.50	0.651	5.968	4.044	4.418		0.713	18.581	-6.75		0	3	B
800503 BLT	6.53	151.05	8.11	0.602	5.930	3.193	4.914		0.701	19.022	-4.53		0	3	H
800506 BLT	6.61	156.19	8.32	0.633	5.978	3.182	5.135		0.716	18.845	-5.42		0	3	B

*** MEAN:	7.11	158.23	8.27	0.64	6.47	3.49	4.78	0.0	0.713	18.729	-6.00				N= 4
STD.DEV. :	1.051	6.700	0.141	0.030	1.027	0.423	0.314	0.0	0.009	0.251	1.257				
STD.DEV/MEAN:	0.148	0.042	0.022	0.044	0.159	0.121	0.066	0.0	0.012	0.013					

*** FOR DISP CODE: B = VALID & M = VALID ***

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GGGG A SSSS 00000 L III N N EEEEE
G A A S 0 0 L I NN N E
G GG A A SSS 0 0 L I N N N EEEE
G G AAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL III N N EEEEE

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HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG# 30 CID: 360 ENG: F360 72BLE-5 0 360 1
***** *****

COMMENTS: 1972 BLE-5
***** *****

		ENGINE		MAP_CODE	MAX_TORQUE	MAX_HP	BAILO_RPM
		1	264		174		4462

TEST_CODE	GRAMS / BHP-HR								GRAMS / MILF								MPG	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	HC	CO	NOX	METH	NON-M	NO	NO2	PARI		
800700 RLT 0501	7.04	98.14	6.46	0.43	6.61	2.46	3.50	12.70	177.15	11.66	0.77	11.93	5.34	6.33		6.10 X		
800698 RLT	7.89	131.50	7.24	0.53	7.31	2.45	4.40	14.31	238.48	13.14	1.05	13.25	4.44	4.70		4.40 R		
800707 RLT	8.07	141.57	7.84	0.00	8.06	3.69	4.15	14.24	249.91	13.44	0.01	14.24	6.51	7.33		4.70 B		
800704 RLT	8.09	148.86	6.12	0.58	7.51	2.27	3.85	14.19	261.31	10.74	1.01	13.18	3.98	6.76		4.50 X		
800703 RLT	8.71	143.75	7.55	0.62	8.09	2.71	4.84	15.43	254.65	13.38	1.10	14.33	4.80	8.57		4.60 R		
*** MEAN:	8.22	138.94	7.55	0.40	7.82	2.95	4.60	0.0	14.66	247.68	13.45	0.72	13.94	5.25	8.20	0.0	4.73 N= 3	
STD.DEV. :	0.431	6.540	0.299	0.345	0.444	0.654	0.384	0.0	0.668	8.314	0.356	0.615	0.600	1.106	0.756	0.0	0.153	
STD.DEV/MEAN:	0.052	0.047	0.040	0.059	0.057	0.222	0.084	0.0	0.046	0.034	0.026	0.055	0.043	0.211	0.092	0.0	0.032	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST_CODE	WEIGHTED GRAMS / # FUEL								HSFC ^a	TOTAL	PCT	TEST_MAP_CODE	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI					
800700 RLT 0501	12.48	174.01	11.46	0.75711.722	5.243	6.215		0.564	23.543	-2.58		0 1 X	
800698 RLT	11.25	187.59	10.33	0.82710.424	3.491	6.843		0.701	23.743	-1.75		0 1 R	
800707 RLT	10.79	189.27	10.48	0.00510.781	4.930	5.553		0.748	23.103	-4.40		0 1 R	
800704 RLT	10.42	191.84	7.88	0.744	9.675	2.920	4.961	0.776	22.830	-5.53		0 1 X	
800703 RLT	11.43	188.65	9.91	0.81510.613	3.559	6.352		0.762	23.140	-4.25		0 1 R	
*** MEAN:	11.16	188.50	10.24	0.655	10.61	3.99	6.25	0.0	0.737	23.329	-3.46		N= 3
STD.DEV. :	0.332	0.866	0.298	0.471	0.179	0.812	0.651	0.0	0.032	0.360	1.487		
STD.DEV/MEAN:	0.030	0.005	0.029	0.058	0.017	0.203	0.104	0.0	0.043	0.015			

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEE
G	A A	S	0 0	L	I	NN	N	E
G G	A A	SSS	0 0	L	I	N	N N	EEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

AUG 27, 1980

MFG: 20 CID: 318 ENG: 318 72BLF-7 0 318 1 COMMENTS: 1972 BLF-7

ENGINE MAP CODE 1	MAX TORQUE 233	MAX HP 139	BALED RPM	
			3861	3861

TEST CODING	GRAMS / BHP-HR								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOX	METH.	NON-M	NO	NO2	PARTI	HC	CO	NOX	METH.	NON-M	NO	NO2	PARTI		
800604 PLT 0701	5.81	91.40	9.75	0.43	5.38	4.13	5.62		9.20	144.62	15.43	0.69	8.51	6.54	8.89		6.30	R
800608 PLT 0702	5.58	78.67	11.71	0.34	5.20	5.49	6.22		8.53	120.29	17.91	0.58	7.95	8.39	9.52		6.20	R
800615 PLT 0703	5.29	75.59	10.98			4.43	6.55		8.47	121.06	17.58			7.10	10.48		6.30	R
*** MEAN:	5.56	81.89	10.81	0.41	7.93	4.68	6.13	0.0	8.73	128.66	16.97	0.63	12.46	7.34	9.63	0.0	6.27	N= 3
STD.DEV. :	0.262	8.382	0.991	0.037	6.477	0.712	0.471	0.0	0.406	13.872	1.347	0.078	10.158	0.949	0.801	0.0	0.05A	
STD.DEV/MEAN:	0.047	0.102	0.092	0.090	0.816	0.152	0.077	0.0	0.046	0.108	0.079	0.122	0.816	0.129	0.083	0.0	0.009	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL								BSP-HP			TOTAL PCT		TEST	MAP	DISP
	HC	CO	NOX	METH.	NON-M	NO	NO2	PARTI	BSP-HP	BSP-HR	ERROR	SITE CODE	CODE			
800604 PLT 0701	9.36	147.19	15.70	0.699	8.662	6.652	9.048		0.621	20.595	4.76			0	1	H
800608 PLT 0702	8.56	120.66	17.96	0.586	7.974	8.416	9.546		0.652	19.995	1.70			0	1	H
800615 PLT 0703	8.71	124.54	18.09			7.303	10.784		0.607	20.936	6.49			0	1	B
*** MEAN:	8.88	130.80	17.25	0.64	12.68	7.46	9.79	0.0	0.627	20.509	4.32					N= 3
STD.DEV. :	0.426	14.324	1.343	0.080	10.333	0.892	0.894	0.0	0.023	0.477	2.423					
STD.DEV/MEAN:	0.048	0.110	0.078	0.124	0.815	0.120	0.041	0.0	0.037	0.023						

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	A A	S	0 0	L	I	NN	N	E
G	GG	A A	SSS	0 0	L	I	N N	EEE
G	G	AAAAA	S	0 0	L	I	N NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 HASELINE ENGINE(S)

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AUG 27, 1980

MFG: 270 CID: 345 ENG: V345 72MLE-B. 01 345 1 COMMENTS: 1973 HLF-B
 ***** ***** ***** ***** ***** ***** ***** ***** *****

ENGINE
 MAP CODE MAX TORQUE MAX HP @ RATED RPM
 1 274 154 3669

TEST CODING	GRAMS / HHG-HR								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	HC	CO	NOX	METH	NON-M	NO	NO2	PARI		
800606 PLT 0801	5.18	81.53	7.36	0.39	4.79	3.16	4.20		9.01	141.77	12.80	0.68	8.33	5.49	7.31		6.30	X
800613 PLT 0802	7.02	89.90	9.46	0.43	6.53	3.70	5.56		12.27	157.15	16.54	0.76	11.51	6.83	9.71		5.50	H
800616 PLT	6.86	89.49	9.88	0.42	6.43	4.67	5.21		11.80	154.02	17.01	0.73	11.07	8.03	8.97		5.70	H
800623 PLT	6.42	89.31	10.24	0.42	5.99				11.14	155.06	17.78	0.74	10.40				5.50	H
*** MEAN:	6.76	89.57	9.46	0.43	6.34	4.24	5.38	0.0	11.74	155.41	17.11	0.74	10.99	7.43	9.34	0.0	5.57	N= 3
STD.DEV. :	0.312	0.331	0.390	0.005	0.304	0.540	0.243	0.0	0.568	1.611	0.626	0.015	0.559	0.849	0.523	0.0	0.116	
STD.DEV/MEAN:	0.046	0.004	0.040	0.012	0.049	0.126	0.045	0.0	0.048	0.010	0.037	0.021	0.051	0.114	0.056	0.0	0.021	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

***** WEIGHTED GRAMS / # FUEL ***** HSFCU TOTAL PCT

TEST MAP DISP
 SITE CODE CODE

TEST CODING	#HHF-HR HSFCU ERROR								TEST MAP DISP SITE CODE CODE									
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI										
800606 PLT 0801	9.24	145.34	13.12	0.699	8.53H	5.629	7.494		0.561	22.515	3.51					0	1	X
800613 PLT 0802	10.88	139.37	14.67	0.673	10.209	6.054	8.614		0.645	22.569	3.76					0	1	H
800616 PLT	10.93	142.73	15.76	0.678	10.258	7.445	8.314		0.627	22.245	2.27					0	1	H
800623 PLT	9.92	138.04	15.43	0.657	9.261				0.647	22.389	2.93					0	1	H
*** MEAN:	10.54	140.05	15.42	0.67	9.91	6.75	8.46	0.0	0.640	22.401	2.98							N= 3
STD.DEV. :	0.573	2.434	0.650	0.011	0.562	0.943	0.212	0.0	0.011	0.163	0.746							
STD.DEV/MEAN:	0.054	0.017	0.042	0.016	0.057	0.146	0.025	0.0	0.017	0.007								

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	A A	S	0 0	L	I	NN	N	E
G G	A A	SSS	0 0	L	I	N N	N	EEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 40 CID: 292 ENG: 292 72HLE-9 0 292 1

***** COMMENTS: 1972 HLF-9

ENGINE
 MAP CODE MAX TORQUE MAX HP @ RADED RPM
 1 221 130 3725

TEST CODING	GRAMS / BHP-HR								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOX	MEIH.	NON-M	NO	NO2	PARI	HC	CO	NOX	MEIH.	NON-M	NO	NO2	PARI		
800617 HLT 09	4.88	66.31	8.50	0.36	4.52	3.58	4.92		6.42	87.15	11.17	0.47	5.94	4.71	6.46		7.40	B
800620 HLT	4.59	71.83	7.25	0.36	4.23	3.21	4.04		6.00	93.81	9.47	0.47	5.53	4.19	5.28		7.40	B
*** MEAN:	4.74	69.07	7.88	0.36	4.38	3.39	4.48	0.0	6.21	90.48	10.72	0.47	5.73	4.45	5.87	0.0	7.40	N= 2
STD.DEV. :	0.204	3.904	0.442	0.001	0.206	0.264	0.618	0.0	0.297	4.709	1.202	0.000	0.290	0.368	0.834	0.0	0.004	
STD.DEV/MEAN:	0.043	0.057	0.112	0.004	0.047	0.078	0.138	0.0	0.048	0.052	0.116	0.001	0.051	0.083	0.142	0.0	0.001	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL								BSFC#	TOTAL	PCT	TEST	MAP	DISP	
	HC	CO	NOX	MEIH.	NON-M	NO	NO2	PARI							/BHP-HP
800617 PLT 09	7.68	104.27	13.37	0.568	7.112	5.632	7.734		0.636	17.060	-4.00	0	1	B	
800620 HLT	7.16	111.89	11.30	0.565	6.592	4.997	5.301		0.642	17.009	-4.29	0	1	B	
*** MEAN:	7.42	108.08	12.33	0.57	6.45	5.31	7.02	0.0	0.639	17.034	-4.14				N= 2
STD.DEV. :	0.369	5.392	1.463	0.002	0.367	0.449	1.014	0.0	0.004	0.041	0.203				
STD.DEV/MEAN:	0.050	0.050	0.119	0.003	0.054	0.085	0.144	0.0	0.007	0.002					

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G GG	A A	SSS	0 0	L	I	N N	N	EEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 20 CID: 360 ENG: C360 72BLE-10 0 360 1 COMMENTS: 1973 BLE-10
 ***** ***** ***** ***** ***** ***** *****

ENGINE	MAP_CODE	MAX_TORQUE	MAX_HP	RATED_RPM
	1	271	167	4183

TEST_CODE	GRAMS / HHP-HP						GRAMS / MILE						MPG	DISP_CODE			
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	

800638 PLT 1001	11.60	144.45	6.63						21.42	273.00	12.53						4.60	B	
800647 PLT 1002	10.42	152.64	6.21	0.77	9.64	3.00	3.21		19.58	286.91	11.67	1.45	18.12	5.65	6.03		4.70	H	
800648 PLT 1003	12.43	138.72	6.29						23.83	265.81	12.05							4.80	R

*** MEAN:	11.48	145.27	6.38	0.77	21.24	3.00	3.21	0.0	21.78	275.24	12.08	1.45	40.04	5.65	6.03	0.0	4.70	N= 3
STD.DEV. :	1.014	7.000	0.224	0.0	0.0	0.0	0.0	0.0	2.129	10.731	0.431	0.0	0.0	0.0	0.0	0.0	0.100	
STD.DEV/MEAN:	0.088	0.048	0.035	0.0	0.0	0.0	0.0	0.0	0.098	0.039	0.036	0.0	0.0	0.0	0.0	0.0	0.021	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST_CODE	WEIGHTED GRAMS / # FUEL						RSFC#	TOTAL	PCT	TEST_SITE_CODE	MAP_CODE	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PARI	ZHHP-HP BHP-HP			

800638 PLT 1001	16.45	204.89	9.41						0.705	24.493	2.65					0	1	R
800647 PLT 1002	14.84	217.43	8.85	1.10313.735	4.281	4.567,			0.702	24.305	1.86					0	1	B
800648 PLT 1003	18.42	205.51	9.32						0.675	24.885	4.29					0	1	B

*** MEAN:	16.57	209.28	9.19	1.10	30.19	4.28	4.57	0.0	0.694	24.561	2.93						N= 3
STD.DEV. :	1.794	7.073	0.301	0.0	0.0	0.0	0.0	0.0	0.017	0.296	1.240						
STD.DEV/MEAN:	0.108	0.034	0.033	0.0	0.0	0.0	0.0	0.0	0.024	0.012							

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	A A	S	0	0 L	I	NN	N	E
G G	A A	SSS	0	0 L	I	N N	N	EEEE
G G	AAAAA	S	0	0 L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

***** *****
 MFG# 40 CID: 350 ENG: G350 72MLE-11 0 350 4
 ***** *****

 COMMENTS: 1972 HLF-11

TEST CODE	MAP_CODE	MAX_TORQUE	MAX_HP	RAIED_RPM	
				1	252

TEST_CODE	GRAMS / HHF-HR								GRAMS / MILE								MPG	DISP_CODE
	HC	CO	NOX	MEI/H	NON-M	NO	NO2	PARI	HC	CO	NOX	MEI/H	NON-M	NO	NO2	PARI		
800650 ALT 11	5.79	98.36	5.73						8.98	152.49	8.88						6.10	A
800646 ALT	4.84	90.72	6.47	0.45	4.39	3.31	3.66		7.40	138.51	10.64	0.69	6.70	5.06	5.58		5.90	B
800649 ALT	5.94	92.01	7.92	0.45	5.49	3.69	4.22		9.17	142.03	12.22	0.70	8.47	5.70	6.52		5.70	H
*** MEAN:	5.53	93.70	6.47	0.45	4.94	3.50	3.94	0.0	8.52	144.34	10.58	0.69	7.58	5.38	6.05	0.0	5.90	N= 3
STD.DEV. :	0.545	4.090	1.094	0.001	0.775	0.268	0.402	0.0	0.972	7.277	1.671	0.007	1.252	0.453	0.665	0.0	0.200	
STD.DEV/MEAN:	0.104	0.044	0.160	0.003	0.157	0.077	0.102	0.0	0.114	0.050	0.158	0.010	0.165	0.084	0.110	0.0	0.034	

TEST_CODE	XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX												TEST MAP DISP SLIE CODE CODE		
	WEIGHTED GRAMS / # FUEL				HSFC# TOTAL PCT				BHP=HP HHP-HR ERROR						
HC	CO	NOX	MEI/H	NON-M	NO	NO2	PARI	BHP=HP	HHP-HR	ERROR					
800650 ALT 11	8.45	150.39	8.76						0.654	20.073	-1.73		0	1	A
800646 ALT	7.06	132.24	10.16	0.660	6.401	4.829	5.329		0.686	19.781	-3.16		0	1	B
800649 ALT	8.43	130.51	11.23	0.645	7.783	5.237	5.991		0.705	19.973	-2.22		0	1	B
*** MEAN:	8.11	137.72	10.05	0.655	7.09	5.03	5.66	0.0	0.682	19.942	-2.37				N= 3
STD.DEV. :	0.937	11.015	1.240	0.011	0.977	0.288	0.468	0.0	0.026	0.149	0.726				
STD.DEV/MEAN:	0.115	0.080	0.123	0.016	0.138	0.057	0.043	0.0	0.038	0.007					

*** FOR DISP CODE: B = VALU & M = VALU ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G	GG	A A	SSS	0 0	L	I	N N N	EEEEE
G	G	AAAAA	S	0 0	L	I	N	NN E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 40 CID: 350 ENG: G350 72HLE-12 0 350 4
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COMMENTS: 1972 HLF-12

ENGINE		<u>MAP_CODE</u>	<u>MAX_TORQUE</u>	<u>MAX_HP</u>	<u>RATED_RPM</u>
1		251	151	4037	

<u>TEST CODING</u>		GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP CODE		
HC	CO	NOX	MEI#	NON-M	NO	NO2	PARI	HC	CO	NOX	MEI#	NON-M	NO	NO2	PARI		

800653 PLT 12	33.08	168.92	5.71	1.04	32.04	2.74	2.97	49.57	253.13	8.56	1.56	48.01	4.10	4.46	4.90	X
800683 PLT	6.94	152.27	5.23	0.70	6.24	2.42	2.81	11.57	253.88	8.72	1.17	10.40	4.04	4.68	5.10	X
800701 BLT	6.21	108.57	6.07	0.49	5.72	2.45	3.12	9.92	171.71	9.60	0.77	9.05	4.67	4.93	5.70	B
800697 BLT	5.99	114.32	5.54	0.52	5.47	2.33	3.26	9.51	181.66	8.88	0.82	8.69	3.70	5.18	5.50	B
800685 BLT	6.54	146.22	4.73	0.61	5.93	2.29	2.45	10.75	240.26	7.78	1.01	9.75	3.76	4.02	5.10	B
800699 BLT	6.14	114.46	5.64	0.52	5.62	2.53	3.12	9.73	181.37	8.94	0.82	8.91	4.01	4.94	5.40	B

*** MEAN:	6.22	120.89	5.51	0.53	5.69	2.52	2.99	0.0	9.45	193.75	8.80	0.85	9.10	4.03	4.77	0.0	5.42 N= 4
STD.DEV. :	0.235	17.107	0.560	0.054	0.194	0.305	0.355	0.0	0.547	31.351	0.754	0.106	0.458	0.444	0.512	0.0	0.250
STD.DEV/MEAN:	0.038	0.142	0.102	0.101	0.034	0.121	0.122	0.0	0.055	0.162	0.086	0.124	0.050	0.110	0.107	0.0	0.046

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

<u>TEST CODING</u>		WEIGHTED GRAMS / # FUEL						<u>RSFCR</u>	<u>TOTAL</u>	<u>PCT</u>	TEST	MAP	DISP
HC	CO	NOX	MEI#	NON-M	NO	NO2	PARI	/BHP-HP	BHP-HR	ERROR	SIE	CODE	CODE

800653 PLT 12	39.66	202.55	6.85	1.2463H.416	3.281	3.567		0.434	19.471	-7.64	0	1	X
800683 PLT	9.53	209.16	7.14	0.966	8.566	3.324	3.456	0.728	21.582	2.38	0	1	X
800701 PLT	9.03	157.81	8.82	0.711	8.315	4.291	4.531	0.688	20.430	-3.09	0	1	B
800697 PLT	8.43	161.01	7.87	0.730	7.703	3.279	4.592	0.710	20.610	-2.23	0	1	B
800685 PLT	8.94	199.76	6.47	0.836	8.104	3.123	3.344	0.732	21.276	0.93	0	1	B
800699 PLT	8.49	158.31	7.81	0.714	7.777	3.497	4.311	0.723	20.564	-2.45	0	1	B

*** MEAN:	8.72	169.22	7.74	0.75	7.97	3.55	4.19	0.0	0.713	20.720	-1.71	N= 4
STD.DEV. :	0.304	20.405	0.968	0.060	0.286	0.519	0.579	0.0	0.019	0.379	1.795	
STD.DEV/MEAN:	0.035	0.121	0.125	0.040	0.036	0.146	0.138	0.0	0.027	0.018		

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE	
G	A A	S	0 0	L	I	NN	N	E	
G GG	A A	SSS	0 0	L	I	N N	N	EEEE	
G G	AAAAA	S	0 0	L	I	N	NN	E	
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE	

HEAVY QUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG# 40 CID: 350 ENG# G350 72HLE-13 0 350 4
 ***** *****

***** COMMENTS: 1972 HLF-13

TEST CODING	MAP CODE	MAX TORQUE 25H	MAX HP 170	ENGINE		MPG	DISP CODE
				1	BAIEQ RPM 4147		

TEST CODING	GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP CODE				
	HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	HC	CO	NOX	MEIH			NON-M	NO	NO2	PARI
800667 PLT 13	4.54	90.04	6.8H	0.42	4.17	3.39	3.48	7.41	145.30	11.09	0.68	6.74	5.47	5.62		5.50	B	
800669 PLT	4.58	81.11	8.05	0.3H	4.19	3.5H	4.48	7.65	135.62	13.47	0.64	7.01	5.98	7.48		5.80	X	
800671 PLT	4.48	82.76	8.31	0.39	4.10	4.02	4.29	7.27	134.27	13.49	0.63	6.65	6.53	6.96		5.60	B	
800673 PLT	3.93	69.89	8.33	0.32	3.61	4.00	4.33	6.35	112.93	13.46	0.52	5.83	6.46	7.00		5.70	B	
*** MEAN:	4.34	80.90	7.84	0.38	3.46	3.80	4.04	0.0	7.01	130.83	12.68	0.61	6.41	6.15	6.53	0.0	5.60	N= 3
STD.DEV. :	0.755	10.205	0.836	0.048	0.307	0.359	0.478	0.0	0.576	16.457	1.377	0.082	0.502	0.593	0.786	0.0	0.101	
STD.DEV./MEAN:	0.082	0.126	0.107	0.129	0.078	0.094	0.118	0.0	0.082	0.126	0.109	0.134	0.078	0.096	0.120	0.0	0.018	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL						BSFC#	TOTAL PCT	TEST MAP DISP SIIE CODE CODE						
	HC	CO	NOX	MEIH	NON-M	NO				NO2	PARI	ZBHP=HP BHP=HR	ERROR		
800667 PLT 13	6.55	128.45	9.81	0.59H	5.954	4.836	4.971	0.701	20.944	-6.63		0	1	B	
800669 PLT	7.21	127.74	12.69	0.606	6.605	5.636	7.049	0.635	21.964	-2.64		0	1	X	
800671 PLT	6.63	122.43	12.30	0.574	6.059	5.951	6.349	0.676	21.023	-6.28		0	1	B	
800673 PLT	5.91	105.10	12.53	0.487	5.424	6.015	6.513	0.665	20.954	-6.59		0	1	B	
*** MEAN:	6.37	118.66	11.55	0.55	5.81	5.60	5.94	0.0	0.681	20.974	-6.50				N= 3
STD.DEV. :	0.395	12.124	1.509	0.058	0.341	0.663	0.847	0.0	0.018	0.049	0.192				
STD.DEV./MEAN:	0.062	0.102	0.131	0.105	0.059	0.118	0.142	0.0	0.027	0.002					

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G GG	A A	SSS	0 0	L	I	N N	N	EEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 30 CID: 390 ENG: F390 72HLE-14 0 390 1
 ***** *****

***** COMMENTS: 1972 HLE-14

ENGINE		MAP CODE	MAX TORQUE	MAX HP	% RATED RPM
		1	2H4	170	4253

TEST CODING		GRAMS / HHP-HR								GRAMS / MILE								MPG	DISP CODE
HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI				

800678	HLT 14	5.48	141.72	6.66	0.44	5.05	2.94	3.72	9.72	251.24	11.81	0.77	8.95	5.21	6.60	4.80	B
800681	HLT	6.88	155.06	5.90	0.50	6.34	2.21	3.64	12.94	291.74	11.11	0.94	12.00	4.16	6.95	4.50	B
800679	HLT	6.08	157.09	6.31	0.48	5.60	3.14	3.18	10.39	268.30	10.78	0.82	9.57	5.36	5.42	4.90	X

*** MEAN:	6.18	148.39	6.28	0.47	5.71	2.57	3.71	0.0	11.33	271.49	11.46	0.85	10.47	4.68	6.77	0.0	4.65 N= 2
STD.DEV. :	0.986	9.434	0.535	0.045	0.940	0.512	0.023	0.0	2.277	28.637	0.495	0.120	2.157	0.742	0.247	0.0	0.212
STD.DEV/MEAN:	0.159	0.064	0.085	0.096	0.165	0.199	0.006	0.0	0.201	0.105	0.043	0.141	0.206	0.158	0.037	0.0	0.046

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING		WEIGHTED GRAMS / # FUEL								RSGC#	TOTAL	PCT	TEST SITE	MAP CODE	DISP CODE
HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	ZBHP=HP	BHP-HR	ERROR					

800678	HLT 14	7.60	196.56	9.24	0.606	7.000	4.074	5.165	0.721	22.945	-5.25	0	1	B
800681	HLT	9.51	214.46	8.17	0.693	8.819	3.061	5.107	0.723	24.368	0.63	0	1	B
800679	HLT	8.31	214.60	8.62	0.656	7.656	4.2H6	4.339	0.732	22.096	-8.75	0	1	X

*** MEAN:	8.56	205.51	H.70	0.65	7.91	3.57	5.14	0.0	0.722	23.656	-2.31				N= 2
STD.DEV. :	1.348	12.664	0.757	0.061	1.286	0.716	0.041	0.0	0.002	1.006	4.155				
STD.DEV/MEAN:	0.158	0.062	0.087	0.095	0.163	0.201	0.008	0.0	0.002	0.043					

*** FOR DISP CODE: B = VALID & M = VALID ***

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GGGG A SSSS 00000 L III N N EEEEE
G A A S 0 0 L I NN N E
G GG A A SSS 0 0 L I N N N EEEE
G G AAAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL III N N EEEEE

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HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

AUG 27, 1980

MFG: 40 CID: 350 ENG: G350 72HLE-16 0 350 4 COMMENTS: 1972 BLF-16

MAP CODE 1	MAX TORQUE 268	MAX HP 160	RAIRED RPM	
			MPG	DISP CODE

TEST CODING	GRAMS / BHP-HR								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOx	METH	NON-M	NO	NO2	PARTI	HC	CO	NOx	METH	NON-M	NO	NO2	PARTI		
800751 PLT 1601	9.62	167.29	5.46	0.81	8.81	2.73	2.73	15.06	261.94	8.55	1.27	13.79	4.27	4.28		5.70	B	
800760 PLT	8.45	120.96	6.01	0.60	8.35	3.10	2.91	13.72	185.41	9.21	0.92	12.80	4.75	4.46		6.30	B	
800772 PLT	5.27	110.60	6.38	0.55	4.72	3.32	3.07	7.98	167.46	9.67	0.83	7.15	5.02	4.64		6.30	X	
800792 PLT	7.81	136.88	5.54	0.68	7.12	2.66	2.88	12.25	214.78	8.70	1.07	11.18	4.17	4.53		6.20	B	
800799 PLT	8.31	157.37	5.71	0.78	7.53	2.80	2.91	13.23	250.43	9.09	1.24	11.99	4.46	4.63		5.80	B	
*** MEAN:	8.67	145.63	5.68	0.72	7.95	2.82	2.86	0.0	13.56	228.14	8.89	1.12	12.44	4.41	4.47	0.0	6.00	N= 4
STD.DEV. :	0.745	20.754	0.243	0.097	0.764	0.194	0.086	0.0	1.169	34.851	0.313	0.163	1.117	0.255	0.148	0.0	0.294	
STD.DEV/MEAN:	0.081	0.143	0.043	0.134	0.096	0.069	0.030	0.0	0.086	0.153	0.035	0.145	0.090	0.058	0.033	0.0	0.049	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL								BSFC#	TOTAL	PCT	TEST MAP DISPLACEMENT CODE			
	HC	CO	NOx	METH	NON-M	NO	NO2	PARTI					/BHP-HP	BHP-HR	ERROR
800751 PLT 1601	13.94	242.45	7.91	1.17712.762	3.955	3.958		0.690	20.131	-2.55		0	1	B	
800760 PLT	14.05	189.90	9.44	0.94013.113	4.868	4.567		0.637	19.726	-4.51		0	1	B	
800772 PLT	8.19	171.74	9.91	0.852	7.335	5.149	4.764	0.644	19.607	-5.08		0	1	X	
800792 PLT	12.26	214.89	8.70	1.07211.184	4.176	4.527		0.637	20.192	-2.25		0	1	B	
800799 PLT	12.35	233.84	8.49	1.15811.195	4.163	4.325		0.673	20.517	-0.68		0	1	B	
*** MEAN:	13.15	220.27	8.64	1.09	12.06	4.29	4.34	0.0	0.659	20.141	-2.50				N= 4
STD.DEV. :	0.474	23.293	0.630	0.108	1.020	0.398	0.278	0.0	0.027	0.324	1.572				
STD.DEV/MEAN:	0.074	0.106	0.073	0.099	0.085	0.093	0.064	0.0	0.040	0.016					

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	AA	S	0	0	I	NN	N	E
G	GG	A	SSS	0	I	N	NN	EEEE
G	G	AAAAA	S	0	I	N	NN	E
GGGG	A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 270 CID: 392 ENG: 1392 72BLE-17 0 392 1 COMMENTS: 1972 HLF-17
 ***** ***** ***** ***** ***** ***** ***** ***** ***** ***** *****

		ENGINE		MAP CODE	MAX TORQUE	MAX HP	# RATED RPM
		1	256				
		156	3370				

TEST CODING	GRAMS / BHP-HP								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOx	MEIh	NON-M	NO	NO2	PARI	HC	CO	NOx	MEIh	NON-M	NO	NO2	PARI		
800715 PLT 1701	7.51	178.39	6.88	0.72	6.79	3.27	3.61	10.99	260.87	10.07	1.06	9.93	4.79	5.28		4.80	A	
800747 PLT	6.52	165.21	6.24	0.68	5.84	3.20	3.04	9.70	245.67	9.28	1.01	8.69	4.76	4.52		5.50	H	
800748 PLT	6.43	152.42	5.95	0.64	5.79	2.23	3.72	9.73	230.67	9.01	0.97	8.76	3.38	5.63		5.20	B	
800750 PLT	6.91	161.05	6.18	0.70	6.22	2.48	3.70	10.41	242.41	9.30	1.05	9.36	3.74	5.57		5.10	H	
800749 PLT	6.82	154.94	5.78	0.67	6.16	2.06	3.72	10.18	231.28	8.63	1.00	9.19	3.07	5.55		5.20	B	
*** MEAN:	6.84	162.40	6.21	0.68	6.16	2.65	3.56	0.0	10.20	242.18	9.26	1.02	9.19	3.95	5.31	0.0	5.16 N= 5	
STD.DEV. :	0.426	10.255	0.420	0.030	0.400	0.558	0.293	0.0	0.534	12.379	0.529	0.037	0.503	0.791	0.462	0.0	0.251	
STD.DEV/MEAN:	0.062	0.063	0.068	0.044	0.065	0.211	0.082	0.0	0.052	0.051	0.057	0.036	0.055	0.200	0.087	0.0	0.049	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL								BSFC# TOTAL PCT		TEST MAP DISP SITE CODE CODE				
	HC	CO	NOx	MEIh	NON-M	NO	NO2	PARI	LPH-HP	BHP-HP		ERROR			
800715 PLT 1701	8.50	201.80	7.79	0.817	7.683	3.704	4.084	0.884	18.492	-4.90		0	1	R	
800747 PLT	8.69	219.99	8.31	0.907	7.782	4.264	4.048	0.751	19.186	-3.42		0	1	H	
800748 PLT	8.14	192.94	7.54	0.814	7.329	2.827	4.713	0.790	19.471	-1.99		0	1	R	
800750 PLT	8.67	202.07	7.75	0.873	7.801	3.114	4.640	0.797	19.481	-1.94		0	1	R	
800749 PLT	8.57	194.65	7.26	0.838	7.734	2.587	4.675	0.796	19.192	-3.39		0	1	H	
*** MEAN:	8.51	202.29	7.73	0.815	7.67	3.30	4.43	0.0	0.804	19.244	-3.13				N= 5
STD.DEV. :	0.223	10.716	0.387	0.040	0.194	0.682	0.335	0.0	0.049	0.244	1.227				
STD.DEV/MEAN:	0.026	0.053	0.050	0.047	0.025	0.207	0.076	0.0	0.061	0.013					

*** FOR DISP CODE: 8 = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	AA	S	0	0	I	NN	N	E
G	GG	A	SSS	0	I	NN	N	EEEE
G	G	AAAAA	S	0	I	N	NN	E
GGGG	A	A	SSSS	00000	LLLLL	III	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

***** MFG: 40 CID: 350 ENG: 6350 72HLE-18 0 350 26 COMMENTS: 1972 HLF-18 *****

ENGINE MAP_CODE 1	MAX_TORQUE 275	MAX_HP 168	RATED_RPM 3614
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TEST_CODING	GRAMS / 4HP-HR	GRAMS / MILE	MPG	DISP_CODE
	HC CO NOX MEIH NON-M NO NO2 PARI	HC CO NOX MEIH NON-M NO NO2 PARI		

800810 PLT 1801	7.39 119.81 7.24	3.52 3.72	12.24 198.53 12.00	5.84 6.16	6.00 B
800812 PLT	7.31 116.54 6.76	2.80 3.96	12.21 194.67 11.29	4.68 6.61	6.10 B
800778 PLT	7.36 106.70 6.96	3.01 3.95	12.30 178.23 11.62	5.02 6.60	6.30 B

*** MEAN:	7.35 114.35 6.99 0.0 0.0	3.11 3.87 0.0	12.25 190.48 11.64 0.0 0.0	5.18 6.46 0.0	6.13 N= 3
STD.DEV. :	0.040 6.823 0.243 0.0 0.0	0.374 0.137 0.0	0.048 10.780 0.355 0.0 0.0	0.596 0.257 0.0	0.153
STD.DEV/MEAN:	0.005 0.060 0.035 0.0 0.0	0.120 0.035 0.0	0.004 0.057 0.031 0.0 0.0	0.115 0.040 0.0	0.025

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXXXXX

TEST_CODING	WEIGHTED_GRAMS / #_FUEL	HSPC#	TOTAL	PCT	TEST_MAP_CODE	DISP_CODE
	HC CO NOX MEIH NON-M NO NO2 PARI	ZHP-HP BHP-YR	ERROR			

800810 PLT 1801	11.86 192.31 11.62	5.658 5.965	0.623 21.474	-1.55	0 1 B
800812 PLT	12.10 192.95 11.19	4.636 6.551	0.604 21.589	-1.03	0 1 B
800778 PLT	12.52 181.47 11.83	5.112 6.719	0.588 21.589	-1.03	0 1 B

*** MEAN:	12.16 188.91 11.55 0.0 0.0	5.14 6.41 0.0	0.605 21.551	-1.20	N= 3
STD.DEV. :	0.336 6.457 0.330 0.0 0.0	0.512 0.396 0.0	0.018 0.064	0.304	
STD.DEV/MEAN:	0.028 0.034 0.029 0.0 0.0	0.100 0.062 0.0	0.029 0.003		

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	AA	S	0	U	I	NN	N	E
G	GG	A A	SSS	0	I	N	N	EEEE
G	G	AAAAA	S	0	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 HASELTINE ENGINE(S)

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AUG 27, 1980

MFG: 30 CID: 390 ENG: F390 72BLE-19 0 390 1 COMMENTS: 1972 BLE-19
 ***** ***** ***** ***** ***** ***** ***** *****

ENGINE MAP_CODE	MAX_TORQUE	MAX_HP	RATED_RPM
1	295	186	4372

TEST_CODING	***** GRAMS / HHP-HR *****	***** GRAMS / MILE *****	MPG	DISP_CODE
HC CO NOX MEIH NON-M NO NO2 PARI	HC CO NOX MEIH NON-M NO NO2 PARI			

800819 PLT 19	5.59 100.50 8.23 0.49 5.10 3.02 5.21	11.28 202.87 16.62 0.98 10.30 6.10 10.52	4.90	B
800821 HLT 19	6.02 106.17 7.71 0.52 5.51 3.09 4.62	12.20 215.02 15.62 1.05 11.15 6.26 9.35	4.90	B
800823 PLT 19	6.48 114.81 7.55 0.55 5.93 2.60 4.45	13.16 233.15 15.33 1.12 12.05 5.29 10.04	4.90	X

*** MEAN:	5.80 103.33 7.97 0.50 5.30 3.06 4.91 0.0 11.74 208.94 16.12 1.01 10.72 6.18 9.93 0.0	4.90 N= 2
STD.DEV. :	0.310 4.010 0.371 0.023 0.287 0.049 0.419 0.0 0.651 8.595 0.707 0.050 0.601 0.113 0.827 0.0	0.0
STD.DEV/MEAN:	0.053 0.039 0.046 0.045 0.054 0.016 0.085 0.0 0.055 0.041 0.044 0.049 0.056 0.018 0.083 0.0	0.0

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXXXXX

TEST_CODING	***** WEIGHTED GRAMS / # FUEL *****	BSFC#	TOTAL_PCT	TEST_SIE_CODE	MAP_CODE	DISP_CODE
HC CO NOX MEIH NON-M NO NO2 PARI	ZBHP=HP BHP=HR ERROR					

800819 PLT 19	8.98 161.57 13.24 0.781 8.201 4.862 8.376	0.622 26.143 -1.31	0	1	B
800821 PLT 19	9.76 172.07 12.50 0.840 8.925 5.013 7.485	0.617 26.185 -1.16	0	1	B
800823 PLT 19	10.42 184.58 12.14 0.883 9.537 4.146 7.952	0.622 26.361 -0.49	0	1	X

*** MEAN:	9.37 166.82 12.87 0.81 8.56 4.94 7.93 0.0 0.619 26.164 -1.23	N= 2
STD.DEV. :	0.554 7.425 0.525 0.041 0.512 0.107 0.630 0.0 0.004 0.041 0.112	
STD.DEV/MEAN:	0.059 0.045 0.041 0.051 0.060 0.022 0.079 0.0 0.006 0.002	

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG A SSSS 00000 L III N N EEEEE
G A A S 0 0 L I NN N E
G GG A A SSS 0 0 L I N N N EEEE
G G AAAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL III N N EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

AUG 27, 1980

MFG: 40 CID: 350 ENG: G350 72HLE-21 0 350 26 COMMENTS: 1972 HLE-21

ENGINE MAP CODE 1	MAX TORQUE 269	MAX HP 163	RATED RPM 3506
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TEST CODING	GRAMS / BHP-HR								GRAMS / MILE								MPG	DISP CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PART	HC	CO	NOX	METH	NON-M	NO	NO2	PART		

800940 PLT 2104	6.12	80.93	6.10	0.49	5.63	2.26	3.84		9.04	119.51	9.01	0.72	8.32	3.34	5.67		6.30	B
800963 PLT 2105	6.20	79.54	5.86			2.51	3.05		9.03	115.92	8.54			4.09	4.44		6.40	B
800970 PLT 2107	7.10	120.56	5.60			2.42	3.17		11.14	189.09	8.78			3.80	4.98		5.90	B

*** MEAN:	6.47	93.69	5.85	0.49	5.63	2.50	3.36	0.0	9.74	141.51	8.78	0.72	8.32	3.74	5.03	0.0	6.20	N= 3
STD.DEV. :	0.545	23.275	0.252	0.0	0.0	0.283	0.427	0.0	1.215	41.248	0.235	0.0	0.0	0.378	0.617	0.0	0.265	
STD.DEV/MEAN:	0.084	0.248	0.043	0.0	0.0	0.113	0.127	0.0	0.125	0.291	0.027	0.0	0.0	0.101	0.123	0.0	0.043	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL								45FCN TOTAL PCT			TEST MAP DISP CODE	
	HC	CO	NOX	METH	NON-M	NO	NO2	PART	ZBHP=HP	BHP-HR	ERROR		

800940 PLT 2104	9.25	122.25	9.22	0.740	8.508	3.412	5.805		0.662	19.086	-6.01		0	1	B
800963 PLT 2105	9.38	120.41	8.87			4.253	4.614		0.661	18.859	-7.13		0	1	B
800970 PLT 2107	10.58	179.67	8.34			3.614	4.729		0.671	20.320	0.07		0	1	B

*** MEAN:	9.74	140.78	8.81	0.74	8.51	3.76	5.05	0.0	0.665	19.422	-4.36				N= 3
STD.DEV. :	0.737	33.693	0.441	0.0	0.0	0.439	0.657	0.0	0.006	0.786	3.872				
STD.DEV/MEAN:	0.076	0.239	0.050	0.0	0.0	0.117	0.130	0.0	0.008	0.040					

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	AA	S	0	0	I	NN	N	F
G	GG	A	SSS	0	I	NN	N	EEEEE
G	G	AAAAA	S	0	I	N	NN	F
GGGG	A	A	SSSS	00000	LLLLL	III	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AIJO, 27, 1980

MFG: 30 CIO: 361 ENG: F361 SWRI14 0 361 1 COMMENTS: 1972 SWRI14
 ***** ***** ***** ***** ***** ***** ***** ***** ***** ***** *****

ENGINE		MAX_TORQUE	MAX_HP	* RADED_BRM
MAP_CODE	1	0	0	0

TEST CODING		GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP CODE
HC	CO	NOX	MEIh	NON-M	NO	N02	PARTI	HC	CO	NOX	MEIh	NON-M	NO	N02	PARTI

801035	BLT	1402	10.70	156.11	5.00			16.72	244.11	7.82						5.60	B
801036	BLT	1404	11.37	158.12	4.53			17.91	249.03	7.14						6.00	B
801037	BLT	1406	10.89	168.62	4.44			17.29	267.89	7.05						5.60	B

*** MEAN:	10.49	160.95	4.66	0.0	0.0	0.0	0.0	17.31	253.68	7.34	0.0	0.0	0.0	0.0	0.0	5.73	N= 3
STD.DEV. :	0.346	6.720	0.301	0.0	0.0	0.0	0.0	0.595	12.552	0.421	0.0	0.0	0.0	0.0	0.0	0.231	
STD.DEV/MEAN:	0.031	0.042	0.065	0.0	0.0	0.0	0.0	0.034	0.049	0.057	0.0	0.0	0.0	0.0	0.0	0.040	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING		WEIGHTED GRAMS / # FUEL						ASFC#	TOTAL	PCT	TEST MAP DISP SITE CODE CODE
HC	CO	NOX	MEIh	NON-M	NO	N02	PARTI	ZBHP=HP	BHP=HR	ERROR	

801035	BLT	1402	15.16	221.12	7.08			0.706	20.200	-0.49	21	1	B
801036	BLT	1404	17.33	241.04	6.91			0.656	20.350	0.25	21	1	B
801037	BLT	1406	15.62	241.92	6.37			0.697	20.510	1.53	21	1	B

*** MEAN:	16.04	234.69	6.79	0.0	0.0	0.0	0.0	0.686	20.387	0.43	N= 3
STD.DEV. :	1.146	11.765	0.371	0.0	0.0	0.0	0.0	0.027	0.207	1.022	
STD.DEV/MEAN:	0.071	0.050	0.055	0.0	0.0	0.0	0.0	0.034	0.010		

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	A A	S	0 0	L	I	NN	N.	F
G	GG	A A	SSS	0 0	L	I	N N N	EEEE
G	G	AAAAA	S	0 0	L	I	N	NN E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 HASELINE ENGINE(S)

===== AUG 27, 1980

MFG: 20 CID: 413 ENG: U413 SWH115 0 413 1 COMMENTS: 1973 SWH115
 ***** ***** ***** ***** ***** ***** ***** *****

ENGINE	MAP_CODE	MAX_TORQUE	MAX_HR	# BAIEQ_RRM
	1	0	0	0

TEST_CODE	HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	MPG	DISP_CODE
-----------	----	----	-----	------	-------	----	-----	------	----	----	-----	------	-------	----	-----	------	-----	-----------

801038 RLT 1501	8.01	158.28	5.56						14.53	287.36	10.09						4.90	H
801039 RLT 1502	6.20	157.95	5.12						11.21	284.90	9.23						4.90	B

*** MEAN:	7.10	158.11	5.34	0.0	0.0	0.0	0.0	0.0	12.87	286.13	9.66	0.0	0.0	0.0	0.0	0.0	4.90	N= 2
STD.DEV. :	1.240	0.234	0.311	0.0	0.0	0.0	0.0	0.0	2.348	1.750	0.608	0.0	0.0	0.0	0.0	0.0	0.0	0.0
STD.DEV/MEAN:	0.180	0.001	0.048	0.0	0.0	0.0	0.0	0.0	0.152	0.006	0.063	0.0	0.0	0.0	0.0	0.0	0.0	0.0

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST_CODE	HC	CO	NOX	MEIH	NON-M	NO	NO2	PARI	LHPE=EP	RHPE=RP	ERROR	TEST	MAP	DISP	SITE_CODE	CODE
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801038 RLT 1501	11.58	228.73	8.03						0.692	23.530	-1.63				21	1	B
801039 RLT 1502	8.81	224.36	7.27						0.704	23.400	-2.17				21	1	B

*** MEAN:	10.19	226.54	7.65	0.0	0.0	0.0	0.0	0.0	0.698	23.465	-1.90	N= 2
STD.DEV. :	1.958	3.092	0.539	0.0	0.0	0.0	0.0	0.0	0.008	0.091	0.384	
STD.DEV/MEAN:	0.192	0.014	0.070	0.0	0.0	0.0	0.0	0.0	0.012	0.004		

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G GG	A A	SSS	0 0	L	I	NN	N	EEEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY QUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 40 CID: 454 ENG: GM454 SWRI16 0 454 1 COMMENTS: 1973 SWRI16
 ***** ***** ***** ***** ***** ***** *****

ENGINE MAP_CODE	MAX_TORQUE	MAX_HP	BAIRED_RPM
1	0	0	0

TEST_CODING	GRAMS / BHP-HR										GRAMS / MILE										MPG	DISP_CODE
	HC	CO	NOX	METH	NON-M	NO	NO2	PART	HC	CO	NOX	METH	NON-M	NO	NO2	PART						

801040 RLT 1601	3.04	77.39	4.56						5.63	143.48	8.47						4.80	B
801041 RLT 1602	2.79	72.43	4.59						5.14	133.29	8.45						4.90	B

*** MEAN:	2.91	74.41	4.57	0.0	0.0	0.0	0.0	0.0	5.38	138.38	8.46	0.0	0.0	0.0	0.0	0.0	4.85	N= 2
STD.DEV. :	0.177	3.507	0.021	0.0	0.0	0.0	0.0	0.0	0.346	7.209	0.015	0.0	0.0	0.0	0.0	0.0	0.071	
STD.DEV/MEAN:	0.061	0.047	0.005	0.0	0.0	0.0	0.0	0.0	0.064	0.052	0.002	0.0	0.0	0.0	0.0	0.0	0.015	

TEST_CODING	XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX										TEST	MAP	DISP_CODE			
	WEIGHTED GRAMS / # FUEL										BSFC#	TOTAL	PCT			
	HC	CO	NOX	METH	NON-M	NO	NO2	PART	ZBHP-BP	BHP-HR	ERROR					

801040 RLT 1601	4.41	112.16	6.61						0.690	23.920	-8.56					21	1	B
801041 RLT 1602	4.06	105.28	6.67						0.688	23.800	-9.02					21	1	B

*** MEAN:	4.23	108.72	6.64	0.0	0.0	0.0	0.0	0.0	0.689	23.860	-8.79						N= 2
STD.DEV. :	0.248	4.867	0.044	0.0	0.0	0.0	0.0	0.0	0.002	0.088	0.325						
STD.DEV/MEAN:	0.059	0.045	0.007	0.0	0.0	0.0	0.0	0.0	0.002	0.004							

*** FOR DISP CODE: B = VALID & M = VALID ***

```

    GGGG   A     SSSS  00000  L      III   N   N   EEEEE
    G      A A   S    0   0  L      I    NN  N   E
    G  GG  A   A  SSS  0   0  L      I    N N N  EEEE
    G  G  AAAAAA S    0   0  L      I    N  NN  E
    GGGG  A   A  SSSS  00000  LLLL  III   N   N   EEEEE
  
```

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

AUG 27, 1980

MFG: 40 CID: 427 ENG: GM427 SWR117 0 427 1 COMMENTS: 1973 SWR117
 ***** ***** ***** ***** ***** ***** ***** ***** ***** ***** ***** *****

ENGINE MAP_CODE 1	MAX_TORQUE 0	MAX_HP 0	RAIED_RPM 0
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TEST_CODING	GRAMS / HHP-HR	GRAMS / MILE	MPG	DISP_CODE
	HC CO NOX METH. NON-M NO NO2 PART	HC CO NOX METH. NON-M NO NO2 PART		

801042 ALT 1702	5.76 50.91 7.72	10.96 96.89 14.71	5.30	B
801043 ALT 1703	6.18 50.64 8.46	11.88 97.31 16.25	5.30	B

*** MEAN:	5.97 50.77 8.09 0.0 0.0 0.0 0.0 0.0 11.42 97.10 15.48 0.0 0.0 0.0 0.0 0.0	5.30 N= 2
STD.DEV. :	0.297 0.188 0.523 0.0 0.0 0.0 0.0 0.0 0.651 0.300 1.049 0.0 0.0 0.0 0.0 0.0	0.004
STD.DEV/MEAN:	0.050 0.004 0.065 0.0 0.0 0.0 0.0 0.0 0.047 0.003 0.070 0.0 0.0 0.0 0.0 0.0	0.001

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX
 ***** WEIGHTED GRAMS / # FUEL ***** HSFC+ TOTAL PCT
 TEST MAP DISP
 SITE CODE CODE

TEST_CODING	HC CO NOX METH. NON-M NO NO2 PART	ZHHP-HP HHP-HR ERROR		
-------------	-----------------------------------	----------------------	--	--

801042 ALT 1702	9.47 83.73 12.70	0.608 24.570 -6.15	21	I	B
801043 ALT 1703	10.23 83.84 14.01	0.604 24.880 -4.97	21	I	B

*** MEAN:	9.85 83.79 13.35 0.0 0.0 0.0 0.0 0.0 0.606 24.725 -5.56	N= 2
STD.DEV. :	0.536 0.088 0.926 0.0 0.0 0.0 0.0 0.0 0.003 0.219 0.837	
STD.DEV/MEAN:	0.054 0.001 0.069 0.0 0.0 0.0 0.0 0.0 0.005 0.009	

*** FOR DISP CODES: B = VALID & M = VALID ***

GGGG A SSSS 00000 L III N N EEEEE
G A A S 0 0 L I NN N E
G GG A A SSS 0 0 L I N N N EEEE
G G AAAAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL III N N EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 40 CID: 350 ENG: GM350-4 SWRI18 0 350 4
 ***** *****

 COMMENTS: 1972 SWRI18

MAP_CODE	MAX_TORQUE	MAX_HP	#BAIED_RPM
I	0	0	0

TEST_CODING	GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP_CODE			
	HC	C0	NOX	MEIH	NON-M	NO	N02	PARI	HC	C0	NOX	MEIH	NON-M	NO	N02	PARI	

801044 PLT 1801	4.00	80.21	6.17						6.70	134.63	10.35						6.60	R
801045 PLT 1803	3.66	80.88	6.35						5.98	132.31	10.39						6.70	B

*** MEAN: 3.83 80.54 6.26 0.0 0.0 0.0 0.0 0.0 6.34 133.47 10.37 0.0 0.0 0.0 0.0 0.0 6.65 N= 2
 STD.DEV. : 0.240 0.472 0.127 0.0 0.0 0.0 0.0 0.0 0.504 1.643 0.031 0.0 0.0 0.0 0.0 0.0 0.071
 STD.DEV/MEAN: 0.063 0.006 0.020 0.0 0.0 0.0 0.0 0.0 0.040 0.012 0.003 0.0 0.0 0.0 0.0 0.0 0.011

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST_CODING	WEIGHTED GRAMS / # FUEL						RSFC#	TOTAL	PCT	TEST	MAP	DISP
	HC	C0	NOX	MEIH	NON-M	NO	N02	PARI	ZBHP=HP BHP=HR	SIE	CODE	CODE

801044 PLT 1801	7.14	143.23	11.02						0.560	21.520	0.93					21	1	R
801045 PLT 1803	6.46	142.65	11.20						0.567	21.120	-1.40					21	1	B

*** MEAN: 6.80 142.94 11.11 0.0 0.0 0.0 0.0 0.0 0.563 21.370 -0.23
 STD.DEV. : 0.486 0.472 0.128 0.0 0.0 0.0 0.0 0.0 0.005 0.353 1.651
 STD.DEV/MEAN: 0.072 0.003 0.012 0.0 0.0 0.0 0.0 0.0 0.009 0.017 N= 2

*** FOR DISP CODES: R = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEE
G	A A	S	0 0	L	I	NN	N	E
G GG	A A	SSS	0 0	L	I	N	N N	EEEE
G G	AAAAA	S	0 0	L	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 270 CID: 345 ENG: V345 SWHII9 0 345 1 COMMENTS: 1973 SWHII9
 =====

		ENGINE	MAP CODE	MAX TORQUE	MAX HP	# BAIED RPM
		1		0	0	0

TEST CODING	GRAMS / BHP-HR	GRAMS / MILE	MPG	DISP CODE
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801048 PLT 1902	4.75 116.39 5.10	H.54 209.37 9.18	5.90	B
801049 PLT 1903	4.81 108.26 4.62	H.74 196.64 8.38	6.10	B

*** MEAN:	4.78 112.32 4.86 0.0 N= 2
-----------	---

STD.DEV. :	0.042 5.748 0.339 0.0 0.141
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STD.DEV/MEAN:	0.009 0.051 0.070 0.024
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TEST CODING	XXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX	TEST MAP DISP
	***** WEIGHTED GRAMS / # FUEL RSFC# TOTAL PCT	SITE CODE CODE

801048 PLT 1902	8.13 199.30 8.73	0.584 23.240 1.57	21 1 B
801049 PLT 1903	8.62 194.01 8.28	0.558 23.490 2.62	21 1 B

*** MEAN:	8.38 196.66 8.51 0.0 N= 2
-----------	---

STD.DEV. :	0.344 3.733 0.321 0.0 0.742
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STD.DEV/MEAN:	0.041 0.019 0.038 0.007
---------------	---

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG A SSSS 00000 L III N N EEEEE
G A A S 0 0 L I NN N F
G GG A A SSS 0 0 L I N N N EEEE
G G AAAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL L III N N EEEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1972 BASELINE ENGINE(S)

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AUG 27, 1980

MFG# 30 CID: 300 ENGI F300 SWR120 0 300 1
 ***** ***** COMMENTS: 1972 SWR120 *****

MAP_CODE	MAX_TORQUE	MAX_HP	* RADED_RPM
1	0	0	0

TEST_CODING	***** GRAMS / BHP-HR *****	***** GRAMS / MILE *****	MPG	DISP_CODE
HC CO NOX METH NON-M NO NO2 PARI	HC CO NOX METH NON-M NO NO2 PARI			

801050 RLT 2003	7.43 70.85 8.19	9.73 92.72 10.71	8.20	B
801051 RLT 2004	7.65 71.26 9.12	9.94 92.65 11.86	8.10	B

*** MEAN:	7.54 71.05 8.65 0.0 0.0 0.0 0.0 0.0 9.43 92.68 11.28 0.0 0.0 0.0 0.0 0.0 8.15 N= 2
STD.DEV. :	0.156 0.285 0.658 0.0 0.0 0.0 0.0 0.0 0.149 0.0 0.813 0.0 0.0 0.0 0.0 0.0 0.072
STD.DEV/MEAN:	0.021 0.004 0.075 0.0 0.0 0.0 0.0 0.0 0.015 0.0 0.072 0.0 0.0 0.0 0.0 0.0 0.009

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST_CODING	***** WEIGHTED GRAMS / # FUEL *****	BSFC#	TOTAL_PCT	TEST_MAP_CODE	DISP_CODE
HC CO NOX METH NON-M NO NO2 PARI	ZBHP-BP BHP-BB ERROR				

801050 RLT 2003	12.94 123.43 14.27	0.574 16.970 4.24	21	1	B
801051 RLT 2004	13.14 122.44 15.67	0.582 16.800 3.19	21	1	B

*** MEAN:	13.04 122.94 14.97 0.0 0.0 0.0 0.0 0.0 0.578 16.885 3.72 N= 2
STD.DEV. :	0.141 0.702 0.991 0.0 0.0 0.0 0.0 0.0 0.006 0.122 0.738
STD.DEV/MEAN:	0.011 0.006 0.066 0.0 0.0 0.0 0.0 0.0 0.010 0.007

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG A SSSS 00000 L III N N EEEE
G A A S 0 0 L I NN N E
G GG A A SSS 0 0 L I N N N EEEE
G G AAAAA S 0 0 L I N NN E
GGGG A A SSSS 00000 LLLL III N N EEEE

HEAVY DUTY ENGINE TRANSIENT EMISSIONS SUMMARY -- 1973 BASELINE ENGINE(S)

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AUG 27, 1980

MFG: 270 CID: 304 ENG: V304 SWH121 0 304 1
 ***** COMMENTS: 1973 SWH121 *****

		ENGINE	MAP CODE	MAX TORQUE	MAX HP	% RATED RPM
		1		0	0	0

TEST CODING	GRAMS / BHP-HR						GRAMS / MILE						MPG	DISP CODE	
	HC	CO	NOX	MEI/H	NON-M	NO	NO2	PARTI	HC	CO	NOX	MEI/H			NON-M

801046 RLT 2101	4.01	87.35	5.50						6.18	134.49	8.87						6.80	B
801047 RLT 2102	4.11	83.81	6.07						6.41	130.63	9.46						6.80	B

*** MEAN:	4.06	85.58	5.78	0.0	0.0	0.0	0.0	0.0	6.24	132.56	9.16	0.0	0.0	0.0	0.0	0.0	6.80	N= 2
STD.DEV. :	0.071	2.503	0.403	0.0	0.0	0.0	0.0	0.0	0.163	2.734	0.417	0.0	0.0	0.0	0.0	0.0	0.004	
STD.DEV/MEAN:	0.017	0.029	0.070	0.0	0.0	0.0	0.0	0.0	0.026	0.021	0.046	0.0	0.0	0.0	0.0	0.0	0.001	

XXXXXXXXXXXXXXXXXXXX CONTINUATION OF TEST DATA XXXXXXXXXXXXXXXXX

TEST CODING	WEIGHTED GRAMS / # FUEL						HSFC ^a		TOTAL	PCT	TEST SITE CODE	MAP CODE	DISP CODE
	HC	CO	NOX	MEI/H	NON-M	NO	NO2	PARTI					

801046 RLT 2101	6.79	147.80	9.31						0.591	19.840	2.69					21	1	R
801047 RLT 2102	7.09	144.50	10.47						0.580	20.140	4.24					21	1	B

*** MEAN:	6.94	146.15	9.89	0.0	0.0	0.0	0.0	0.0	0.585	19.990	3.47						N= 2
STD.DEV. :	0.213	2.334	0.820	0.0	0.0	0.0	0.0	0.0	0.008	0.213	1.098						
STD.DEV/MEAN:	0.031	0.016	0.083	0.0	0.0	0.0	0.0	0.0	0.013	0.011							

*** FOR DISP CODE: B = VALID & M = VALID ***

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	AA	S	0	0	I	NN	N	E
G	GG	A	SSS	0	I	NN	N	EEEE
G	G	AAAAA	S	0	I	N	NN	E
GGGG	A	SSSS	00000	LLLLL	III	N	N	EEEEEE

TABLE 1:

SALES-WEIGHTED TRANSIENT ENGINE EMISSIONS (G/BHP-HR)
1972 / 1973 BASELINE ENGINE(S)

PAGE NO. 1

ENGINE	WTG. FACTOR	SIZE	AUG 27, 1980				WEIGHTED G/BHP-HR				BSFC	MPG	<- WEIGHTED ->	
			HC	CO	NOX	PART	HC	CO	NOX	PART			BSFC	MPG
01 F330 72BLE-1 330 1	0 0.11034	3	4.79	74.60	8.39		0.528	8.231	0.926		0.6217	5.90	0.06859	0.651
02 F361 72BLE-2 361 1	0 0.05237	3	11.47	200.62	6.98		0.601	10.507	0.366		0.7497	5.43	0.03926	0.285
03 GM350 72BLE-3 350 2G	0 0.05587	3	7.40	113.23	6.45		0.414	6.326	0.360		0.6580	5.43	0.03676	0.304
04 IHCV345 72BLE-4 345 1	0 0.04190	4	5.07	112.80	5.89		0.213	4.726	0.247		0.7127	5.85	0.02986	0.245
05 F360 72BLE-5 360 1	-0 0.10615	3	8.22	138.94	7.55		0.873	14.748	0.801		0.7370	4.73	0.07823	0.502
07 318 72BLE-7 318 1	0 0.00978	3	5.56	81.89	10.81		0.054	0.801	0.106		0.6267	6.27	0.00613	0.061
08 V345 72BLE-8 345 1	0 0.04190	3	6.76	89.57	9.86		0.283	3.753	0.413		0.6397	5.57	0.02680	0.233
09 292 72BLE-9 292 1	0 0.01257	2	4.74	69.07	7.88		0.060	0.868	0.099		0.6390	7.40	0.00803	0.093
10 C360 72BLE-10 360 1	0 0.00279	3	11.48	145.27	6.38		0.032	0.406	0.018		0.6940	4.70	0.00194	0.013
11 G350 72BLE-11 350 4	0 0.01397	3	5.53	93.70	6.87		0.077	1.309	0.096		0.6817	5.90	0.00952	0.082
12 G350 72BLE-12 350 4	0 0.01397	4	6.22	120.89	5.51		0.087	1.688	0.077		0.7132	5.42	0.00996	0.076
13 G350 72BLE-13 350 4	0 0.01397	3	4.34	80.90	7.84		0.061	1.130	0.110		0.6807	5.60	0.00951	0.078
14 F390 72BLE-14 390 1	0 0.02933	2	6.18	148.39	6.28		0.181	4.352	0.184		0.7220	4.65	0.02118	0.136
16 G350 72BLE-16 350 4	0 0.01397	4	8.67	145.63	5.68		0.121	2.034	0.079		0.6592	6.00	0.00921	0.084
17 1392 72BLE-17 392 1	0 0.06285	5	6.84	162.40	6.21		0.430	10.207	0.390		0.8036	5.16	0.05051	0.324
18 G350 72BLE-18 350 2G	0 0.05587	3	7.35	114.35	6.99		0.411	6.388	0.390		0.6050	6.13	0.03380	0.343
19 F390 72BLE-19 390 1	0 0.02933	2	5.80	103.33	7.97		0.170	3.031	0.234		0.6195	4.90	0.01817	0.144
21 G350 72BLE-21 350 2G	0 0.05587	3	6.47	93.69	5.85		0.362	5.234	0.327		0.6647	6.20	0.03713	0.346
20 F300 SWRI20 300 1	0 0.02933	2	7.54	71.05	8.65		0.221	2.084	0.254		0.5780	8.15	0.01695	0.239
14 F361 SWRI14 361 1	0 0.05237	3	10.99	160.95	4.66		0.575	8.430	0.244		0.6863	5.73	0.03545	0.300
18 GM350-4 SWRI18 350 4	0 0.01397	2	3.83	80.54	6.26		0.053	1.125	0.087		0.5635	6.65	0.00787	0.093
19 V345 SWRI19 345 1	0 0.04190	2	4.78	112.32	4.86		0.200	4.706	0.204		0.5710	6.00	0.02392	0.251
15 D413 SWRI15 413 1	0 0.04749	2	7.10	158.11	5.34		0.337	7.508	0.254		0.6980	4.90	0.03315	0.233
17 GM427 SWRI17 427 1	0 0.04469	2	5.97	50.77	8.09		0.267	2.269	0.362		0.6060	5.30	0.02708	0.237
16 GM454 SWRI16	0 0.03631	2	2.91	74.91	4.57		0.106	2.720	0.166		0.6890	4.85	0.02502	0.176

454 1
21 V304 SWR121 0 0.01117 2 4.06 85.58 5.78 0.045 0.956 0.065 0.5855 6.80 0.00654 0.076
304 1

SALES-WEIGHTED GAS BAG TOTALS: 6.76 115.54 6.86 0.0 0.67107 5.606

75% REDUCTION FROM BASELINE: 1.714

G	GGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	GG	A A	S	0	0 L	I	NN	N	E
G	GG	A A A	SSS	0	0 L	I	N N N	N	EEEE
G	GGG	AAAAA	S	0	0 L	I	N	NN	E
G	GGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

TABLE 2:

SALES-WEIGHTED PERCENTAGES DATA
1972 / 1973 BASELINE ENGINE(S)

PAGE NO. 2

AUG 27, 1980

ENGINE	<--FOR HC,CO,NOX & PART-->			<--METHANE & NON-METHANE-->			<---- NO AND NO ₂ ----->		
	PERCENT TOTAL	CORRECTED PERCENT	WGT. FACTOR	PERCENT TOTAL	CORRECTED PERCENT	WGT. FACTOR	PERCENT TOTAL	CORRECTED PERCENT	WGT. FACTOR
01 F330 72BLE-1 330 1	0	7.900	11.034 0.11034	7.900	17.955 0.17955		7.900	15.266 0.15266	
02 F361 72BLE-2 361 1	0	3.750	5.237 0.05237				3.750	7.246 0.07246	
03 GM350 72BLE-3 350 2G	0	4.000	5.587 0.05587	4.000	9.091 0.09091		4.000	7.729 0.07729	
04 IHCV345 72HLE-4 345 1	0	3.000	4.190 0.04190	3.000	6.818 0.06818		3.000	5.797 0.05797	
05 F360 72BLE-5 360 1	0	7.600	10.615 0.10615	7.600	17.273 0.17273		7.600	14.686 0.14686	
07 318 72BLE-7 318 1	0	0.700	0.978 0.00978	0.700	1.591 0.01591		0.700	1.353 0.01353	
08 V345 72BLE-8 345 1	0	3.000	4.190 0.04190	3.000	6.818 0.06818		3.000	5.797 0.05797	
09 292 72BLE-9 292 1	0	0.900	1.257 0.01257	0.900	2.045 0.02045		0.900	1.739 0.01739	
10 C360 72BLE-10 360 1	0	0.200	0.279 0.00279	0.200	0.455 0.00455		0.200	0.386 0.00386	
11 G350 72BLE-11 350 4	0	1.000	1.397 0.01397	1.000	2.273 0.02273		1.000	1.932 0.01932	
12 G350 72BLE-12 350 4	0	1.000	1.397 0.01397	1.000	2.273 0.02273		1.000	1.932 0.01932	
13 G350 72BLE-13 350 4	0	1.000	1.397 0.01397	1.000	2.273 0.02273		1.000	1.932 0.01932	
14 F390 72BLE-14 390 1	0	2.100	2.933 0.02933	2.100	4.773 0.04773		2.100	4.058 0.04058	
16 G350 72BLE-16 350 4	0	1.000	1.397 0.01397	1.000	2.273 0.02273		1.000	1.932 0.01932	
17 1392 72BLE-17 392 1	0	4.500	6.285 0.06285	4.500	10.227 0.10227		4.500	8.696 0.08696	
18 G350 72BLE-18 350 2G	0	4.000	5.587 0.05587				4.000	7.729 0.07729	
19 F390 72BLE-19 390 1	0	2.100	2.933 0.02933	2.100	4.773 0.04773		2.100	4.058 0.04058	
21 G350 72BLE-21 350 2G	0	4.000	5.587 0.05587	4.000	9.091 0.09091		4.000	7.729 0.07729	
20 F300 SWR120 300 1	0	2.100	2.933 0.02933						
14 F361 SWR114 361 1	0	3.750	5.237 0.05237						
18 GM350-4 SWR118 350 4	0	1.000	1.397 0.01397						
19 V345 SWR119 345 1	0	3.000	4.190 0.04190						
15 0413 SWR115 413 1	0	3.400	4.749 0.04749						
17 GM427 SWR117	0	3.200	4.469 0.04469						

427	1											
16	GM454	SWR116	0	2.600	3.631	0.03631						
454	1											
21	V304	SWR121	0	0.800	1.117	0.01117						
304	1											
SUM TOTALS:			71.600	100.00	1.000	44.000	100.00	1.000	51.750	100.00	1.000	
			GGGG	A	SSSS	00000	L	III	N	N	EEEEEE	
			G	A A	S	0 0	L	I	NN	N	E	
			G	GG	A A	SSS	0 0	L	I	N	N N	EEEE
			G	G	AAAAAA	S	0 0	L	I	N	NN	E
			GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE	

TABLE 3:

TRANSIENT ENGINE EMISSIONS (G/BHP-HR)
1972 / 1973 BASELINE ENGINE(S)

PAGE NO. 3

AUG 27 • 1980

ENGINE	SIZE	BSHC	BSCO	BSNOX	PART	SIZE	METHANE	NON-METHANE	SIZE	NO	NO ₂	<-- COEFF. OF TEST VARIATION -->			
												HC	CO	NO _X	PART
01 F330 72BLE-1 330 1	0	3	4.79	74.60	8.39	2	0.29	4.52	2	3.44	4.92	0.0888	0.0186	0.0228	0.0
02 F361 72BLF-2 361 1	0	3	11.47	200.62	6.98				3	3.22	3.76	0.1024	0.0473	0.1055	0.0
03 GM350 72HLE-3 350 2G	0	3	7.40	113.23	6.45	1	0.56	6.57	3	2.58	3.87	0.0648	0.0960	0.0440	0.0
04 IHCV345 72BLE-4 345 1	0	4	5.07	112.80	5.89	4	0.46	4.62	4	2.49	3.40	0.1569	0.0489	0.0271	0.0
05 F360 72HLE-5 360 1	0	3	8.22	138.94	7.55	3	0.40	7.82	3	2.95	4.60	0.0524	0.0471	0.0397	0.0
07 318 72BLE-7 318 1	0	3	5.56	81.89	10.81	2	0.41	7.93	3	4.68	6.13	0.0471	0.1024	0.0917	0.0
08 V345 72BLE-8 345 1	0	3	6.76	89.57	9.86	3	0.43	6.34	2	4.29	5.38	0.0461	0.0037	0.0396	0.0
09 292 72BLE-9 292 1	0	2	4.74	69.07	7.88	2	0.36	4.38	2	3.39	4.48	0.0431	0.0565	0.1120	0.0
10 C360 72BLE-10 360 1	0	3	11.48	145.27	6.38	1	0.77	21.24	1	3.00	3.21	0.0883	0.0482	0.0351	0.0
11 G350 72HLE-11 350 4	0	3	5.53	93.70	6.87	2	0.45	4.94	2	3.50	3.94	0.1077	0.0436	0.1598	0.0
12 G350 72BLE-12 350 4	0	4	6.22	120.89	5.51	4	0.53	5.69	4	2.52	2.99	0.0378	0.1415	0.1016	0.0
13 G350 72BLE-13 350 4	0	3	4.34	80.90	7.84	3	0.38	3.96	3	3.80	4.04	0.0819	0.1261	0.1066	0.0
14 F390 72HLE-14 390 1	0	2	6.18	148.39	6.28	2	0.47	5.71	2	2.57	3.71	0.1595	0.0636	0.0851	0.0
16 G350 72BLF-16 350 4	0	4	8.67	145.63	5.68	4	0.72	7.95	4	2.82	2.86	0.0905	0.1425	0.0428	0.0
17 I392 72BLE-17 392 1	0	5	6.84	162.40	6.21	5	0.68	6.16	5	2.65	3.56	0.0622	0.0631	0.0677	0.0
18 G350 72HLE-18 350 2G	0	3	7.35	114.35	6.99				3	3.11	3.87	0.0055	0.0597	0.0348	0.0
19 F390 72HLE-19 390 1	0	2	5.80	103.33	7.47	2	0.50	5.30	2	3.06	4.91	0.0534	0.0388	0.0465	0.0
21 G350 72BLE-21 350 2G	0	3	6.47	93.69	5.85	1	0.49	5.63	3	2.50	3.36	0.0842	0.2484	0.0431	0.0
20 F300 SWRI20 300 1	0	2	7.54	71.05	8.65							0.0206	0.0040	0.0760	0.0
14 F361 SWRI14 361 1	0	3	10.99	160.95	4.66							0.0314	0.0418	0.0646	0.0
18 GM350-4 SWRI18 350 4	0	2	3.83	80.54	6.26							0.0628	0.0059	0.0203	0.0
19 V345 SWRI19 345 1	0	2	4.78	118.32	4.86							0.0089	0.0512	0.0698	0.0
15 D413 SWRI15 413 1	0	2	7.10	158.11	5.34							0.1801	0.0015	0.0583	0.0
17 GM427 SWRI17 427 1	0	2	5.97	50.77	8.09							0.0497	0.0037	0.0647	0.0
16 GM454 SWRI16	0	2	2.91	74.91	4.57							0.0606	0.0468	0.0047	0.0

454 1
21 V304 SARI21 0 2 4.06 85.58 5.78 0.0174 0.0292 0.0697 0.0
304 1

AVERAGES: :

0.0694 0.0608 0.0628 0.0

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE	
G	AA	S	0	O	I	NN	N	E	
G	GG	AA	SSS	O	O	I	N	NNN	EEEE
G	G	AAAAA	S	O	O	I	N	NN	E
GGGG	A	SSSS	00000	LLLLL	III	N	N	EEEEEE	

TABLE 48 SALES-WEIGHTED TRANSIENT ENGINE EMISSIONS(GRAMS/MI) PAGE NO. 4
 1972 / 1973 BASELINE ENGINE(S)

ENGINE	WTG. FACTOR	SIZE	AUG 27, 1980				WEIGHTED GRAMS/MI				NON-METHANE HC			
			GRAMS/MILE				<----->				<----->			
			HC	CO	NOX	PART	HC	CO	NOX	PART	FACTOR	SIZE	G/MILE	WTD.G/MI
01 F330 72BLE-1 330 1	0 0.11034	3	8.06	125.69	14.14	0.0	0.889	13.868	1.560	0.0	0.17955	2	7.55	1.356
02 F361 72BLE-2 361 1	0 0.05237	3	17.40	305.38	10.59	0.0	0.911	15.994	0.555	0.0				
03 GM350 72HLE-3 350 2G	0 0.05587	3	12.83	196.34	11.17	0.0	0.717	10.969	0.624	0.0	0.09091	1	11.49	1.045
04 IHCV345 72BLE-4 345 1	0 0.04190	4	7.48	166.35	8.69	0.0	0.313	6.970	0.364	0.0	0.06818	4	6.81	0.464
05 F360 72BLE-5 360 1	0 0.10615	3	14.66	247.68	13.45	0.0	1.556	26.290	1.428	0.0	0.17773	3	13.94	2.408
07 318 72HLE-7 318 1	0 0.00978	3	8.73	128.66	16.97	0.0	0.045	1.258	0.166	0.0	0.01591	2	12.46	0.198
08 V345 72BLE-8 345 1	0 0.04190	3	11.74	155.41	17.11	0.0	0.492	6.512	0.717	0.0	0.06818	3	10.99	0.750
09 292 72BLF-9 292 1	0 0.01257	2	6.21	90.48	10.32	0.0	0.078	1.137	0.130	0.0	0.02045	2	5.73	0.117
10 C360 72HLE-10 360 1	0 0.00279	3	21.78	275.24	12.08	0.0	0.061	0.769	0.034	0.0	0.00455	1	40.04	0.182
11 G350 72HLE-11 350 4	0 0.01397	3	8.52	144.34	10.58	0.0	0.119	2.016	0.148	0.0	0.02273	2	7.58	0.172
12 G350 72BLF-12 350 4	0 0.01397	4	9.95	193.75	8.80	0.0	0.139	2.706	0.123	0.0	0.02273	4	9.10	0.207
13 G350 72BLE-13 350 4	0 0.01397	3	7.01	130.83	12.68	0.0	0.098	1.827	0.177	0.0	0.02273	3	6.41	0.146
14 F390 72BLF-14 390 1	0 0.02933	2	11.33	271.49	11.46	0.0	0.332	7.963	0.336	0.0	0.04773	2	10.47	0.500
16 G350 72HLE-16 350 4	0 0.01397	4	13.56	228.14	8.89	0.0	0.189	3.186	0.124	0.0	0.02273	4	12.44	0.283
17 1392 72HLE-17 392 1	0 0.06285	5	10.20	242.18	9.26	0.0	0.641	15.221	0.582	0.0	0.10227	5	9.19	0.939
18 G350 72BLE-18 350 2G	0 0.05587	3	12.25	190.48	11.64	0.0	0.684	10.641	0.650	0.0				
19 F390 72BLF-19 390 1	0 0.02933	2	11.74	208.94	16.12	0.0	0.344	6.128	0.473	0.0	0.04773	2	10.72	0.512
21 G350 72BLF-21 350 2G	0 0.05587	3	9.74	141.51	8.78	0.0	0.544	7.905	0.490	0.0	0.09091	1	8.32	0.756
20 F300 SWRI20 300 1	0 0.02933	2	1.83	92.68	11.28	0.0	0.288	2.718	0.331	0.0				
14 F361 SWRI14 361 1	0 0.05237	3	17.31	253.68	7.34	0.0	0.906	13.286	0.384	0.0				
18 GM350-4 SWRI18 350 4	0 0.01397	2	6.34	133.47	10.37	0.0	0.089	1.864	0.145	0.0				
19 V345 SWRI19 345 1	0 0.04190	2	8.64	203.00	8.78	0.0	0.362	8.506	0.368	0.0				
15 0413 SWRI15 413 1	0 0.04749	2	12.87	286.13	9.66	0.0	0.611	13.587	0.459	0.0				
17 GM427 SWRI17 427 1	0 0.04469	2	11.42	97.10	15.48	0.0	0.510	4.340	0.692	0.0				
16 GM454 SWRI16	0 0.03631	2	5.38	138.38	8.46	0.0	0.196	5.025	0.307	0.0				

1 454 1
21 V304 SWRI21 0 0.01117 2 6.29 132.56 9.16 0.0 0.070 1.481 0.102 0.0
2 304 1

SALES-WEIGHTED GAS BAG TOTALS: 11.23 192.17 11.47 0.0 10.034

75% REDUCTION FROM BASELINE: 2.857

GGGG	A	SSSS	00000	L	III	N	N	EEEEEE
G	A A	S	0	0	I	NN	N	E
G	GG	A A	SSS	0	I	N N	N	EEEE
G	G	AAAAAA	S	0	I	N	NN	E
GGGG	A A	SSSS	00000	LLLLL	III	N	N	EEEEEE

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