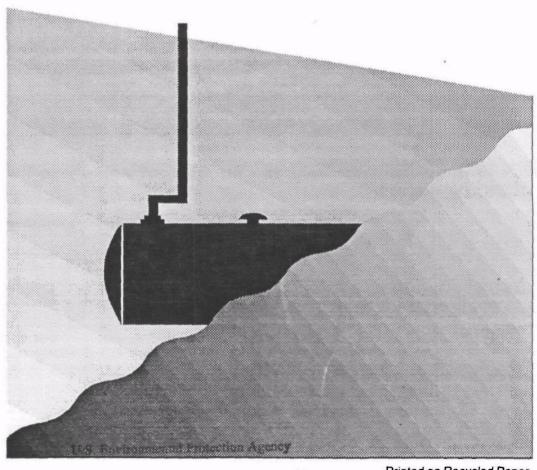


Introduction to Leak Detection

Understanding Federal Release Detection Requirements and Acceptable Release Detection Methods

Instructor Manual



Printed on Recycled Paper

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NOTES TO THE INSTRUCTOR

Welcome to "Introduction to Leak Detection." This course presents State and local UST program staff with a review of acceptable methods of release detection. The training should enable them to understand leak detection methods and to help UST owners and operators make an educated choice among leak detection course answers such questions as:

- What are the Federally accepted methods of leak detection?
- What are the requirements for monitoring USTs?
- What methods are used for leak detection in UST piping systems?
- What site characteristics should be considered when deciding on the proper leak detection method for a certain UST?
- What are the advantages and the limitations of the various leak detection methods?
- How do each of the methods compare in operation and maintenance?

These questions will be addressed by means of a variety of instructional methods: class lectures, slide presentations, large and small group discussions, question and answer sessions, and case study exercises. As an instructor, you should be prepared to present the material in the course as well as to answer the questions and address the concerns of your students. The course has been designed to give you numerous opportunities to incorporate scenarios and examples that illustrate your experiences and relate the course material to situations unique to your locale. The more specific the information presented in this course, the more effective the course will be.

Course Materials

The materials in this package are designed to assist the instructor throughout the entire course. Three types of materials are provided: The instructor's manual' a student manual' and visual aids such as text slides, photographic slides, and graphic slides. You will also find a series of illustrative exercises at the end of the manual. These resources will be sufficient for a complete training program, but it is suggested that you incorporate other materials, as appropriate.

The instructor's manual is arranged in a two-column format. The left column contains the text of the student manual. The right column provides space for your notes, as you are encourage to add State-specific material and personal experience anecdotes regarding leak detection. The right column also provides prompts for using the accompanying slides and exercises. (Slide material is described below; see Appendix II for exercises.)

To help you visually present the course, numerous slides are provided in the slide box that is part of this training package. Slides are numbered consecutively for each chapter. Hard copies of each text and graphic slide are provided in the "Slide Section," so you can easily review the slides as you tailor the course to your needs. Text slides act as prompts for both student and instructor by following the content of the course in outline form. Graphic slides and photo slides illustrate concepts and equipment being discussed. (The "Slide Section" does not include hard copies of the photo slides.) You are especially encouraged to supplement the slides or replace them with others that are more appropriate for the situations your students are most likely to encounter.

The student's manual is also arranged in a two-column format. The left column contains the same text found in the left column of the instructor's manual. The right column labeled "Student Notes" indicates only slide numbers; most of the column has been left blank to provide space for notes. The student's manual also provides definitions of terms in a glossary, and hard copies of most graphics.

Preparing to Deliver the Course

Because instructors for this course will have various levels of teaching experience, the following suggestions and teaching hints are provided to make teaching this course a more pleasant and productive experience. Keep in mind that these are suggestions and may be incorporated into the course as you feel necessary.

Effective instruction requires careful preparation by the instructor. The more familiar you are with the course materials, the easier the delivery of the course will be.

- Study the instructor's and student's manuals.
- Review the reference materials, and select slides and other materials to assist you in your presentation. Remember that you are encouraged to incorporate supplemental materials specific to your State. Research for ideas, facts, and anecdotes that will apply to your situation. (Examples of specific situations include coastal areas, where tides affect the water table, or areas with extreme temperature changes that may affect tank testing procedures).
- Practice your presentation and use of the visual aids. Get a feel for the length of time that will be required to cover the material. Remember to include time for questions.
- Make notes to yourself on items you want to cover that are not included in the manuals. It is very easy to forget to include something, once you have begun instruction.
- Contact other instructors who have presented the course to learn from their experiences.
- You may choose to send out an advance registration form to participants requesting information on their work experience. This may help you to shape the course materials for a specific audience.

The following are suggestions you may want to consider just prior to delivery of the course:

- Prepare and check all materials, training aids, and equipment needed for each class.
 Make sure that you have enough copies of the required materials for the number of students, and include a few extra copies for late registrations.
- Check your meeting facilities for lights, heat, chair set-up, and anything else that might affect the comfort of the students while the course is being conducted.
- Review each chapter for its goals and objectives.

The following are suggestions to consider while giving the presentation:

- Make sure that all students can hear you, and that they can see the slides.
- Try to pace your speaking pattern. A nervous instructor tends to talk too fast. Taking a few deep breaths now and then will help.
- Introduce each new unit with an overview of what the student is going to learn.
- Close each unit with a brief overview of what was presented.
- Make sure to allow time for questions. You may decide to ask students to hold all
 questions until the end of a unit, or you may tell them that they may ask questions at
 any time.

Applicability of OUST Publications

EPA's Office of Underground Storage Tanks (OUST) has developed many publications and videos that you may find useful as training tools. You will find a list of these materials at the end of Chapter One.

In addition, you should be aware of an additional resource not included on that list: a series of publications appearing under the general title of "Standard Test Procedures for Evaluating Leak Detection." Each publication in the series presents a detailed, highly technical procedure for testing one of the leak detection methods. Each publication includes a form that can be used to verify that the method being described meets EPA standards. Although tank owners and government regulators are not likely to need the actual, detailed test procedures, you may find some of the information applicable to your training. The series includes the following:

- Automatic Tank Gauging Systems (45A)
- Liquid-Phase Out-of-Tank Product Detectors (45B)
- Non-Volumetric Tank Tightness Test Methods (45C)
- Pipeline Leak Detection Systems (45D)
- Statistical Inventory Reconciliation Methods (45E)
- Vapor-Phase Out-of-Tank Product Detectors (45F)
- Volumetric Tank Tightness Test Methods (45G)
- Entire set of seven titles above (45SET)

The "Standard Test Procedures" series has been available in limited quantities since 1990 and there may already be copies in your office. If you need a copy, you can place an order (at no cost) by using the order numbers indicated above and sending your request to:

U.S. Environmental Protection Agency Office of Underground Storage Tanks P.O. Box 6044 Rockville, MD 20850

Questions and Feedback

If you have questions or would like to comment on the contents of the training package, please contact the Office of Underground Storage Tanks, U.S. EPA, at (703) 308-8850.

CHAPTER ONE

BASIC LEAK DETECTION

This chapter will introduce you to the problem of leaking underground storage tanks, leak detection and what it accomplishes, and why leak detection is necessary. It will also provide an overview of several leak detection methods. The chapter will serve as an introduction for some participants, and as a review of the material for others with more experience. This information provides the background necessary for understanding the following chapters.

			Lecture Notes	Instructional Alds		
I.			EW OF LEAKING UNDERGROUND EE TANK SYSTEMS (USTs)	Slide 1: Chapter One slides. Note: Each slide is numbered, and corresponds to a specific section in the manual. Note: Text in this column is designed to assist you with talking points. You are encouraged to incorporate scenarios and examples throughout the course.		
	A.	The	problem	Slide 1A (photo): Leaking tank.		
		1.	Petroleum and chemicals are stored in underground storage tanks, many of which are vulnerable to corrosion.	Slide 2: This slide presents the topics to be covered in Chapter One.		
			 84 percent of service station tanks are made of bare (unprotected) steel and are highly susceptible to cor- rosion. 	Slide 3 (graphic): This pie graph illustrates the number of tanks that are unprotected, and therefore highly susceptible to corrosion.		
			 15 - 20 percent of petroleum tanks may be leaking, which means that hundreds of thousands of USTs may be leaking. 	Slide 4: Discuss the problem of leaking USTs. Include specific numbers of the UST universe in your area, and the specific types of health and environmental threats that have resulted.		
		2.	Leaking tanks pose a threat to ground water. Releases from USTs into water supplies used for drinking and other purposes can endanger public health.			
		3.	The threat of leaking tanks is not limited to ground water. Other considerations are:	Slide 5: Discuss other risks associated with leaking USTs.		
			Contamination of surface waters;	Note: Although ground-water contamination is a major concern, there are other problems that have to be addressed.		

		Le	ecture Notes	Instructional Aids
			Fires and explosions; and	
			Toxic fumes that seep into homes and businesses.	
	4.	ben sus	o components of gasoline, izene and ethyl dibromide, are pected cancer-causing ents.	
В.	Rel	ease	S	Silde 6: Discuss the three types of releases
	1.	ure,	eases result from piping fail- , spills and overfills, and tank rosion.	mentioned. Most of the releases occur due to piping failures.
	2.	Who can	en a release occurs, product :	Slide 7 (graphic): Use this graphic to point the ways that released product can travel.
		-	Seep through the soil into the ground water;	
			Float on top of the water table;	
			Discharge into wells or sur- face water; and/or	
			Seep into underground structures (pipelines, utilities, lines, basements, etc.).	
C.	Use	es an	d ownership of USTs	Slide 8 (graphic): Use this pie chart to disc the uses of regulated USTs. Note that the la
	1.	cen	largest percentage (39 per- t) of regulated USTs are used etail motor fuel businesses.	est percentage of USTs contain motor fuels. This course will focus on these tanks.
	2.	(38 mot	e second largest user of USTs percent) is the non-retail tor fuel sector, such as rental appanies and government encies.	
	3.	use owr tion and of t Far 1,10 stor cial	arly 80 percent of all USTs of to store petroleum are ned and operated by gas states and industry. Government of farmers each own about half the remaining 20 percent. In tanks with a capacity of contract of gallons or less used for ring motor fuel for noncommerpurposes are not subject to leral UST regulations.	Slide 9 (graphic): Use this pie chart to disc the ownership of the petroleum USTs.

			Lecture Notes	Instructional Aids
II.	LEA A.	Wh	ETECTION at does leak detection omplish?	Slide 9A (photo): Current headlines demonstrate the increasing amount of public awareness.
		1.	Leak detection warns owners and operators of leaks in tanks and piping. Early warning enables owners and operators to take action to stop the escape of large amounts of the product into the environment.	Slide 10: Discuss the effects of leak detection: it warns the owner/operator of leaks and prevents environmental contamination and risks to human health.
		2.	Leak detection can prevent ground-water contamination.	
	В.		y is leak detection necessary for ners and operators of USTs?	Slide 11: Emphasize the cost benefits of leak detection.
		1.	Detecting leaks is a good business practice.	Note: The average cost of a cleanup now is \$150,000.
			 Loss of product costs the owner/operator money. 	Slide 12: Discuss the four main reasons for leak detection.
			Extensive releases can be very costly to clean up.	
			 USTs that pollute a com- munity's environment can cause public relations prob- lems. 	Note: Many service stations want to promote good public relations and avoid bad publicity. Leak detection demonstrates to the community that the owner/operator is concerned about
		2.	Detecting leaks protects human health and the environment.	safety.
			 Leak detection helps prevent the contamination of ground water that may be used as drinking water. Half of the U.S. population relies on ground water as a source of drinking water. 	
			Petroleum and chemicals stored in USTs can contaminate the soil, air and water with harmful effects to people, plants, and animals, particularly in farm production.	·

	Lecture Notes	Instructional Aids
	Leaking tanks also can lead to explosions, fires, toxic fumes, and contaminated surface waters.	•
3.	Detecting leaks can protect owners and operators against liability suits.	
	Local residents and com- munities can take damage claims to court.	
4.	Detecting leaks is required by Federal, State, and local laws.	
	UST regulations require preventing, detecting, and cleaning up leaks and spills.	
•		

	Lecture Notes	Instructional Aids
111.	LEAK DETECTION METHODS	·
	Three types of methods detect leaks from tanks:	Slide 13: There are three main types of leak detection. Each method will be discussed in
	Internal monitoring:	detail during the remaining chapters of the course.
-	Interstitial monitoring; and	Note: A video is available that reviews each type
_	External monitoring.	of leak detection except for statistical inventory reconciliation. For information on
	In addition, piping has special leak detection requirements.	ordering this 25-minute video, "Straight Talk on Leak Detection with Joe Thursday," see the publication list and order form at
A.	Internal leak detection methods	the end of this chapter. You may want to show the video in lieu of this portion of the
	These methods monitor inside the tank to check for leaks, and frequently measure volume loss over time of test. There are four types of internal monitoring:	chapter.
1.	Inventory control combined with tightness testing;	Slide 14: Discuss these methods briefly.
2.	Manual tank gauging;	
3.	Automatic tank gauging; and	Slide 15: Discuss briefly.
4.	Statistical inventory reconciliation.	Chac to. Discuss shony.
B.	Interstitial leak detection methods	
	These methods monitor the area between the tank and a containment barrier.	Slide 16: Discuss briefly.
C.	External leak detection methods	
	These methods use sensors to monitor the environment surrounding the tank for the presence of the leaked product. There are two types of external monitoring:	·
1.	Vapor monitoring; and	
2.	Ground-water monitoring.	

		Lecture Notes	instructional Aids
D.	Pip	ing monitoring	
	1.	Requirements for pressurized piping and suction piping are not the same.	Silde 17: Mention the differences between these types of piping systems.
		Compliance deadlines; and	
		Testing requirements.	
	2.	Pressurized piping must have automatic line leak detectors to prevent catastrophic releases.	
	3.	There are three types of leak detection for piping:	Slide 18: Mention that the methods of leak detection are generally the same as those for
		Tightness testing;	tanks, but piping may be tested either as part the whole tank system, or separately.
		Interstitial monitoring; and	
		External monitoring.	
			·

Lecture Notes

Instructional Aids

IV. OTHER SOURCES OF INFORMATION ON THE UST PROGRAM

In addition to the materials in this manual, the UST program also has developed handbooks, slide shows, and video tapes on a wide range of topics to inform States, localities and regulated industries about the regulations and program requirements. Many of these materials may be of interest to you.

Additional information sources have been provided for you on the next few pages of this manual, including publication and video order forms and a list of UST Regional and State contacts.

In addition to these materials, the EPA RCRA/Superfund Hotline (1-800-424-9346) can assist you with specific questions about the UST regulatory requirements.

Slide 19: Use this slide to review the chapter. Remind students that each method will be discussed in detail, for both tanks and piping.

U.S. ENVIRONMENTAL PROTECTION AGENCY OFFICE OF UNDERGROUND STORAGE TANKS

PUBLICATIONS LIST

General Information	on					ORI	DER N	40.
Notification for Underground S Hazardous Substance List . Here Lies the Problem LUSTLINE Bulletin Normas y Procedimientos para Technical UST Standards Managing Underground Storag Straight Talk on Tanks (Leak E "Oh No! Leaks and Spills!" - Fi Leak Lookout (External Leak E Introducing Reg-In-A-Box (order	a T.S.A. (Spanish version of the control of the con	of Musts for USTs, an Cer a slide show)	verview of l	Federal			2	. 7 39 10 6S 40 49 73 74
Regulations					7			
Notification of Requirements for (Federal Register 11/8/85) Underground Storage Tanks: The Parts 280 & 281 (Federal I Underground Storage Tanks Composed Tanks Composed Tanks Containing Part 280 (Federal Register Hazardous Waste; Interim Professional Reports Subtitle I. Hazardous and Solic Technical Reports Causes of Release From UST Tank Corrosion Study Estimating Air Emissions from Detecting Leaks. Successful March 11/8/85)	Fechnical Requirements ar Register Part II 9/23/88) containing Petroleum; Fina Rule 40 CFR Parts 280 & Petroleum; Financial Respondent 11/9/89, 5/2/90) hibition Against Installation Part 280 (Federal Register I Waste Amendments of 19 Systems	nd State Program Appro- ncial Responsibility Rec 281 (Federal Register consibility Requirements of Unprotected Underg 6/4/86) 984; RCRA	pval; Final R quirements a Part II 10/26 s; Interim Fi ground Stora	dule 40 CF. and State 5/88), Und nal Rule 4 age Tanks	Progra Progra lergrou 0 CFF	am ind R		4A 4B 17 21
			•					7
Name:							-	
Organization:			·	•				
Street:			ŧ.	DI		- 41		٦
City:		Zip:		Please s publicati			rcled:	
Telephone: ()	•			3 4A	4B	5	7	
Please return this form to:				10 17				
	al Protection Agency bund Storage Tanks 350			39 40 74 84		49 92	/3 	

Other Publications of Interest

TITLE / STOCK NO.	COST	AVAILABLE FROM
Musts for USTs: A Summary of the Regulations for Underground Storage Tank Systems Stock No. 055-000-00294-1	\$2.50	Superintendent of Documents U.S. Government Printing Office Washington, D.C. 20402
Dollars and Sense: A Summary of the Financial Responsibility Regulations for Underground Storage Tank Systems Stock No. 055-000-00293-2	\$1.25	(202) 783-3238 Visa and MasterCard accepted
Cleanup of Releases from Petroleum USTs: Selected Technologies Stock No. 055-000-00272-0	\$7.50	
Field Measurements: Dependable Data When You Need It Stock No. 055-000-00368-8	\$5.50	
Petroleum Tank Releases Under Control: A Compendium of Current Practices for State UST Inspectors Stock No. 055-000-00295-9	\$8.50	
Survey of Vendors of External Petroleum Leak Monitoring Devices for Use with USTs Stock No. 055-000-00277-1	\$4.25	
Evaluation of Volumetric Leak Detection Methods for Underground Fuel Storage Tanks Volume 1. No. PB89-124333 paper/microfiche Volume 2. No. PB89-124341 paper/microfiche	\$39.00/\$8.00 \$81.00/\$21.50	National Technical Information Service 5285 Port Royal Road Springfield, VA 22161 (703) 487-4600
Underground Storage Tank Corrective Action Technologies PB 87-171278 paper/microfiche	\$31.00/\$8.00	
papermicronone	φο 1.00/φο.00	
Soil Gas Sensing for Detection and Mapping of Volatile Organics Catalog No. TO49	\$35.00/ member \$43.75/ non-member	National Water Well Association P.O. Box 182039, Dept. 017 Columbus, OH 43218 (614) 761-1711
Reg-In-A-Box personal computer (PC) software is an aid to understanding and working with the Federal UST regulations. Easy to use and available for PC-compatibles with hard disk drives. Not copy protected.	\$5.00 plus shipping and handling	Public Brand Software 1-800-426-3475 (24 hours a day) (317) 856-7571 (in Indiana) Visa and MasterCard accepted
Volumetric Tank Testing (Summary of Edison Study on Internal Leak Detectors) Stock No. 625/9-89/009	Free	Center for Environmental Research Information 26 West Martin Luther King Drive Cincinnati, OH 45268-1072 (513) 569-7562

Audiovisual Programs

DEOS

"Straight Talk on Leak Detection"

(An introductory overview for owners and operators of underground storage tank systems on the leak detection methods available for complying with UST regulations [Total 35 minutes].)

Part 1: Straight Talk From Tank Owners. (Owners address the problems of UST compliance [5 minutes].)

Part 2: Straight Talk on Leak Detection with Joe Thursday (30 minutes).

Cost: \$40.00 prepaid

"Doing It Right"

(Proper installation of underground tanks and piping for installation crews.)

Part 1: Tanks (24 minutes) Part 2: Piping (16 minutes)

Cost: \$16.00 prepaid

AVAILABLE FROM

Environmental Media Center

P.O. Box 30212 Bethesda, MD 20814

OR CALL TOLL FREE: 1-800-522-0362

(301-229-1944 in Maryland)

Visa and MasterCard accepted

"Searching for the Honest Tank: A Guide to UST Facility Compliance Inspections"

(Covers major steps of UST inspections from protocols and equipment to enforcement and followup; from cathodic protection to leak detection. Although it is directed at inspectors, the video is also helpful to owners and operators 0 minutes].)

Video and Booklet Cost:

\$40.00 prepaid **Booklet Cost:** \$5.00 prepaid **New England Interstate Environmental Training Center**

Attn: VIDEOS 2 Fort Road South Portland, ME 04106

"Tank Closure Without Tears: An Inspector's Safety Guide" (Focuses on problem of explosive vapors and safe tank removal.)

Video and Booklet Cost: \$30.00 prepaid **Booklet Cost:** \$5.00 prepaid

"What Do We Have Here? An Inspector's Guide to Site Assessment at Tank Closure."

(A three-part video on inspecting sites for contamination where tanks have been

Part 1: Site Assessment Overview (30 minutes)

Part 2: Field Testing Instruments at a Glance (14 minutes) Part 3: Soil and Water Sampling at a Glance (7 minutes)

Video and Booklet Cost: \$45.00 prepaid

Booklet Cost: \$5.00 prepaid

"A Question of When: Tank Installation for Inspectors"

(Tank and pipe installation with a checklist for inspectors [28 minutes].)

Cost: \$32.85 prepaid

TZ Communications P.O. Box 332 Holbrook, MA 02343

"In Your Own Backyard"

(What tank owners should require from installation contractors [22 minutes].)

Cost: \$32.85 prepaid

Audiovisual Programs

SLIDES

"Managing Underground Storage Tanks"

(Segments on all phases of tank management from inventory and installation to leak detection and clean up.) 185 slides, 27-page script, and 103 pages of graphics.

Cost: \$120.00

AVAILABLE FROM

National Audiovisual Center Customer Services Section/WD 8700 Edgeworth Drive Capitol Heights, MD 20743-3701 (301) 763-1891

"Tank Talk: The New National Rules"

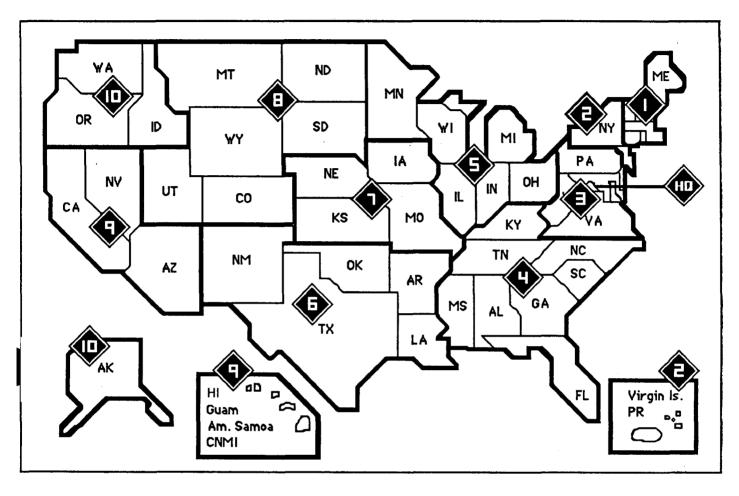
(A visual overview of the Federal rules for USTs - - technical standards and financial responsibility.) 70 slides, 20-page script, and 30-minute narrated audio tape.

Cost: \$80.00

Capital Presentations
10 Post Office Road - Suite 2N
Silver Spring, MD 20910
(301) 588-9540

U.S. Environmental Protection Agency Office of Underground Storage Tanks

Regional and State UST/LUST Program Contacts



EPA Regional UST Program Managers

William Torrey U.S. EPA, Region 1 JFK Federal Building Mailcode: HPU-7 Boston, MA 02203 617-573-9604 FTS 833-1604

Dit Cheung
U.S. EPA, Region 2
Hazardous & Solid Waste
Programs Branch
26 Federal Plaza
Code: 2AWM-HSWPB
New York, NY 10278
212-264-3384
FTS 264-3384

Renee Gruber, Acting U.S. EPA, Region 3 841 Chestnut Building Mailcode: 3HW63 Philadelphia, PA 19107 215-597-7354 FTS 597-3177 John Mason U.S. EPA, Region 4 345 Courtland St., N.E. Mailcode: 4WM-GWP-15 Atlanta, GA 30365 404-347-3866 FTS 257-3866

Gerald Phillips U.S. EPA, Region 5 77 W. Jackson Blvd. Mailcode: HRU-8J Chicago, IL 60604 312-886-6159 FTS 886-6159

Samuel Coleman, Acting U.S. EPA, Region 6 1445 Ross Avenue Mailcode: 6H-A Dallas, TX 75202-2733 214-655-6755 FTS 255-6755 Lee Daniels
U.S. EPA, Region 7
RCRA/STPG Branch
726 Minnesota Avenue
Kansas City, KS 66101
913-551-7055
FTS 276-7055

Debbie Ehlert U.S. EPA, Region 8 999 18th Street Mailcode: 8-HWM-WM Denver, CO 80202-2466 303-293-1514 FTS 330-1514 Pat Eklund U.S. EPA, Region 9 75 Hawthorne Street 10th Floor, H-2-1 San Francisco, CA 94105 415-744-2079 FTS 484-2079

Joan Cabreza
U.S. EPA, Region 10
1200 Sixth Avenue
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Seattle, WA 98101
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State UST/LUST Program Offices

UST/LUST CONTACT²

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CO Department of Health Hazardous Materials & Waste Mgmt, Div. Underground Storage Tank Program 4210 East 11th Avenue Denver, CO 80220 303-331-4864

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CHAPTER TWO

UST WALK-THROUGH

This chapter will walk you through an underground storage tank (UST) system, including the tanks, the piping systems, and the product dispensers. The chapter will also introduce frequently used site terminology, such as excavation zone and water table. This information will serve as a background for following chapters on site characteristics and leak detection methods for tanks and piping systems.

Lecture Notes Instructional Aids Understanding the different parts of an UST sys-Introduce the chapter, describing the material to tem allows you to better evaluate the leak detecbe covered as it is mentioned in the introduction. tion requirements and the various leak detection methods available. This chapter describes a Slide 1: Chapter Two slides. typical UST system and each of its major components. I. WHAT IS AN UST? Slide 2: Define an UST system, including tank, piping, and dispenser. Underground Storage Tank (UST) refers to a system storing petroleum products or Slides 3 and 3A (graphic and photo): Typical hazardous substances. An UST system for Retail Gasoline Station. Shows petroleum tanks, motor fuel includes the tank(s), piping, and piping, and dispensers. product dispensers. At least 10 percent of the combined volume of the tank(s) and Note: (4) Draws attention to basic Federal reassociated piping must be underground for quirements for UST systems. You should note the system to be considered an UST systhat State and local requirements may be more tem. stringent. Although multi-tank service station USTs are among the most common tank systems. Note: This course focuses on the service and provide the basis for this course, it is station system; however, you should mention important to recognize that there are several that there are other tank types. Mention those other systems, including used oil tanks, which may be most common in your area. single-tank systems, farm tanks, and tanks without piping. With the following exceptions, underground Slide 4: Discuss these exceptions to Federal tanks must comply with Federal UST regula-UST regulations. tions: Farm or residential tanks of 1,100 gallons or less storing motor fuel for noncommercial purposes; Tanks storing heating oil for consumptive use on the premises where stored:

Tanks holding 110 gallons or less;

 Lecture Notes	Instructional Aids
 Tanks on or above the floor of under- ground areas, such as basements or tunnels;	
 Septic tanks and systems for collecting storm water and wastewater;	Slide 5: Exceptions to Federal UST regulations
 Flow-through process tanks;	
 Emergency spill and overfill tanks; and	
 Surface impoundments, ponds, pits, or lagoons.	·
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II. UST SYSTEM PARTS

A. Tanks

- Typical retail tanks have a capacity of 2,000 to 12,000 gallons.
 - -- Older tanks typically hold 2,000-6,000 gallons.
 - -- Newer tanks generally hold 6,000-12,000 gallons.
- New tanks are generally constructed of cathodically protected coated steel, fiberglass-reinforced plastic (FRP), or a steel-fiberglass composite.

B. Piping

- 1. Product delivery lines connect the tanks and product dispensers.
 - Because delivery lines are generally installed near the ground surface and have many connections, leaks often come from delivery lines.
- 2. Manifolded piping typically refers to a fueling system in which two or more dispensers are supplied with product via a piping system that is connected to one or more tanks. Manifolded systems have multiple connections and are thus particularly susceptible to piping failures.
 - An example of manifolded piping is a single submersible pump in an UST which supplies three separate dispensers.

Slide 6: Use this text slide to discuss characteristics of regulated tanks.

Slide 6A (photo): Most older tanks are unprotected; however, regulations require protection.

Note: There may be some exceptions to the type of tanks encountered, such as partially buried tanks, lift tanks, separators, and older tanks made of concrete. Discuss other tank types that are found in your State.

Silde 6B (photo): Newer tank types include cathodically protected coated steel, fiberglass, and fiberglass reinforced plastic (FRP) and steel composites.

Slide 6C (photo): Steel - FRP composite.

Slide 6D (photo): Discuss areas of concern for each type of piping (i.e., where joints commonly leak and which flex connectors and swing joints are susceptible to damage).

		Lecture Notes	instructional Aids
	3.	Vent pipes are routed from the tank to the surface as above-ground vents.	Slide 6E (photo): Vent pipes.
		 Vent pipes allow product fumes to be vented from the tank into the atmosphere, thus reducing the risk of explosion from volatile fumes under pressure. 	
·	4.	Fill pipes usually connect the underground tank to an above-ground fitting where a tank truck connects its transfer hose.	Slide 6F (photo): Fill box.
		 These pipes are used to fill the tank with the product. 	
		Remote fills have the potential to leak.	Discuss when remote fills are used. They often pose special problems because they are installed as an "afterthought."
	5.	Vapor recovery lines are pipes that convey petroleum vapors back to the tank truck during offloading or back to the UST during dispensing of product. In Stage II vapor recovery, there will be twice as much piping in the UST system because pipes run from dispenser back to tank.	Slide 7: Define vapor recovery lines. Discuss vapor recovery lines and Stage II, if it is used in areas of your State.
C.	Pro	duct dispensers	
	1.	A pumping system draws or pushes product through the product delivery lines to a delivery hose, which dispenses the product.	
	2.	At retail stations, meters attached to product dispensers measure the volume of product dispensed from the UST system.	

	Lecture Notes		instructional Alds
D.	The	site	Silde 8: Explain each of these terms and use the following graphic to point them out.
	1.	Excavation zone is the entire area that must be dug up in order to install an UST.	Slide 9 (graphic): Point out each of the terms discussed in Slide 8.
	2.	Backfill is any material used to fill in the excavation zone after the tank is in place. Manufacturers' suggestions should be followed regarding the proper backfill to be used (generally, crushed rock, pea gravel, or sand).	Explain that ideally the backfill should meet specifications, but may in reality be local soil, contaminated soil, etc. Describe problems you may have seen that resulted from improper backfill.
	3.	Water table is the level where ground water will rest in porous soil conditions under normal atmospheric pressure.	·
			Silde 10 (Review/Wrap Up): This is a repeat Slide 1, to be used as a review of what you hat covered. Mention the main topics discussed. Use this time to answer any questions or to discuss specific UST systems.

CHAPTER THREE

SITE CHARACTERISTICS

What are the important site characteristics that should be considered when selecting the proper leak detection method? This chapter will introduce you to relevant UST system characteristics, product characteristics, soil conditions, climatic factors, and geologic conditions. An understanding of these factors will help you assist UST owners and operators in making a more informed decision about the leak detection methods that can be used with particular UST systems.

_	Lecture Notes	Instructional Aids
l.	UST SYSTEM CHARACTERISTICS	Slide 3: This slide is an overview of UST system

A. Tank age (new vs. existing)

- New tanks are those installed after December 23, 1988. Existing tanks are those installed before December 23, 1988.
- Leak detection compliance deadlines differ for new and existing tanks.
- Some leak detection methods can be used only for 10 years after installation of a new UST or upgrade of an existing UST.
- 4. Some leak detection methods are better suited for new tanks, while others easily can be incorporated into existing tank systems.

B. Tank size

 Certain leak detection methods <u>cannot</u> be used with tanks larger than a specified capacity.

C. Piping system

- 1. Types of piping systems
 - Suction piping systems use a vacuum to draw the product from the tank to the dispenser.
 - Pressurized piping systems use a pump at the bottom of the tank to push the product to the dispenser.
- Leak detection requirements for piping differ based on the type of piping system used.

characteristics, each of which will be discussed.

Slide 4: There are different compliance deadlines for existing tanks -- those installed before December 23, 1988, and new tanks -- those installed after December 23, 1988.

Silde 5 (graphic): Phase-in schedule for compliance with Federal UST regulations.

Slide 6: The size of the tank may limit the selection of leak detection methods involving manual tank gauging, automatic tank gauging systems, and some tank tightness tests.

Silde 7: Briefly describe the two types of piping. These types will be discussed in detail in Chapter Five.

		Lecture Notes	Instructional Alds
D.	UST	 system size Number of tanks Some leak detection methods may be better suited or less costly than other methods for systems with many tanks. 	Silde 8: Discuss both the numbers of tanks, and the extent of the site area. These variable may be important when selecting a leak detection method.
	2.	 Some leak detection methods may be more effective or less costly for UST systems that cover a large area. 	Slide 9: (This slide has been deleted.)
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		·	

Lecture Notes

Instructional Aids

II. PRODUCT CHARACTERISTICS

A. Types of stored product

Stored products fall into two general groups: petroleum products and some hazardous substances.

- 1. Petroleum products (major types):
 - -- Gasoline and blends:
 - -- Diesel fuel:
 - -- Aviation fuel:
 - -- Kerosene;
 - -- Heating oil; and
 - -- Used oil.

2. Hazardous substances:

- CERCLA (Superfund) hazardous substances are subject to UST regulations. For example, ferric chloride, lead iodide, and zinc nitrate are hazardous substances.
- -- CERCLA hazardous substances require secondary containment unless it can be proved that another method will work. This course does not equip you to determine if other methods are sufficient.
- RCRA hazardous wastes are not subject to UST regulations because they are under different regulations. (See 40 CFR Parts 260-270 for hazardous waste regulations.)

Slide 10: Discuss the most common types of stored products, as well as other products that workers may encounter. Mention that this course is geared towards petroleum products; however, other products may be stored.

Characteristics of the products are discussed individually below in Section B.

Discuss the hazardous substances that are stored, and which of these are covered by the regulations.

Note: It is important to stress to students that this course is designed to inform them about leak detection methods, but it will not prepare them to determine if a method is suitable for hazardous substances. Secondary containment with interstitial monitoring is the only method that is always suitable for hazardous substances. This will be discussed further in Chapter Four.

Lecture Notes		Lecture Notes	Instructional Alds	
В.	Cha	aracteristics of stored products		
	cert pro	ts of different products may render ain leak detection methods inap- priate. Important characteristics ude:	Slide 11: Product characteristics.	
		Solubility;		
		Density;		
		Viscosity;	·	
		Volatility;		
		Thermal effects; and		
		Compatibility with tank and piping materials.		
	1.	Solubility	Slide 12: Define solubility. Use examples to	
		 Solubility is the ability of a substance to dissolve in or mix with another substance. For example, alcohol mixes more easily with water than oil does. 	help clarify. For example, alcohol in water is soluble; oil in water is much less soluble.	
		This characteristic is impor- tant to know because if the product mixes easily with water, some methods may not easily be able to detect its presence (for example, ground-water monitoring).		
	2.	Density	Slide 13: Define density. The density of a material will determine whether it floats or	
		 Density refers to the mass of a given substance per unit volume. 		
		If the density of the product is higher than that of water, the product may sink beneath the ground-water surface and is not easily detectable. Therefore, ground-water monitoring is not allowed for these substances.	Slide 14: Gasoline floats on ground water; dense non-aqueous phase liquids (DNAPLs) onot.	

	Lecture Notes	Instructional Aids
3.	Viscosity	Slide 15: Define viscosity. Tell students to imagine water flowing vs. molasses flowing.
	 Viscosity is a measurement of the ease with which a 	

The degree of viscosity varies with changes in temperature.

liquid flows (for example, molasses vs. water).

 A product's viscosity may affect which method is suitable (for example, whether tank testing can be conducted, ground-water monitoring is effective, automatic tank gauging can be used).

4. Volatility

- Volatility refers to how readily a substance will vaporize.
- Volatility of the product may affect the use of certain leak detection methods. For example, a product must vaporize easily if it is to be detected in vapor monitoring wells.

5. Thermal effects

- Thermal effects refer to changes in product characteristics that occur in response to an increase or decrease in temperature.
- Density, viscosity, and volatility are product characteristics that are affected by temperature.
- For example, lower temperatures reduce the volatility of a product. As a result, vapor monitoring can be affected at sites storing a product that does not vaporize well at low temperatures.

Slide 16: Define volatility. Certain materials evaporate much easier than others. Use gasoline vs. heating oil to clarify.

Slide 17: Thermal effects are of particular concern in areas of extreme temperatures, or areas that experience large temperature variations.

Discuss how other characteristics change with temperature.

Lecture Notes		Instructional Aids
	Temperature changes can affect the volume of a product. Monitoring methods that measure volume need to account for changes in volume created by temperature changes.	
6.	Compatibility	
	 Compatibility refers to the chemical effects stored pro- ducts may have on tank materials. 	·
	 Certain fuel blends (methanol and ethanol) and hazardous substances may not be compatible with the tank and piping material or tank lining, causing them to degrade. 	
	 A tank owner storing these materials should check with the manufacturer to ensure that they are compatible with the tank and piping. 	

III. SOIL CONDITIONS: BACKFILL & SURROUNDING SOIL

that we will discuss: porosity, tivity, and contamination.

A. Relative porosity

Relative porosity refers to a measurement of the extent to which a material (for example, soil or backfill) contains small spaces through which vapors or liquids can pass.

- Higher porosity backfill materials allow product vapors and liquids to pass through with greater ease.
- 3. Methods that monitor the environment around the tank for signs of the leaked product require higher porosity backfills. New backfill that meets codes would meet porosity requirements. Older backfill needs to be tested for porosity to gauge whether porosity is sufficient for external methods to detect leaks quickly.

B. Hydraulic conductivity

- Hydraulic conductivity refers to a measurement of the rate at which a liquid (for example, water) can flow through a material such as soil.
- Some materials can have high porosities but low hydraulic conductivity; thus, both measurements should be considered.
- The presence of backfill materials with low hydraulic conductivity (for example, clay) generally precludes the use of leak detection methods that monitor the environment around the tank and piping.

Slide 18: There are three soil characteristics that we will discuss: porosity, hydraulic conductivity, and contamination.

Slide 19: Define porosity.

Slide 20 (graphic): This graph shows the effect of soil conditions (porosity and moisture) on vapor concentrations. Note that the readings were taken the same distance from the free product, at the same time. A low porosity, high moisture soil can mask the vapors detected, so certain detection methods may require greater well spacing.

Slide 21: Define hydraulic conductivity. Explain that this <u>and</u> porosity need to be considered. It is possible to have a high porosity with low conductivity. (The pores may be large, but not connected, so fluid cannot travel through.)

For example, clay has significant void space (high porosity), but low conductivity.

Conductivity may also be affected by karst topography or utility conduits.

Lecture Notes			Instructional Aids	
C.	Contamination		Slide 22: Mention problems that can occur due to previously contaminated soil or backfill. Tests	
	1.	Soil or backfill may be contaminated by past releases (for example, leaks, spills, or overfills).	may incorrectly indicate a leak even when there is no problem with the UST system.	
	2.	Some methods of leak detection would sense this past contamination and inaccurately signal a current leak.		
			Review soil conditions. Answer questions.	
			·	
		,		

			Lecture Notes	Instructional Aids
٧.	. CLIMATIC FACTORS A. Temperature		C FACTORS	Slide 23: Both temperature and amount of rain-
			nperature	fall may affect results obtained by certain leak detection methods. Discuss how these factors may be a problem in your State.
		1.	Extreme temperatures or dramatic changes in temperature may affect the accuracy of certain leak detection methods, and may render other methods ineffective.	may be a problem in your state.
	B.	Rai	nfali	
		1.	Sites subject to heavy rainfall may experience significant changes in ground-water levels.	
			Fluctuating ground-water levels may affect the accuracy of ground-water monitoring, and vapor monitoring.	

V. GEOLOGIC CONDITIONS

A. Effects of ground water

1. The level of ground water relative to the tank's product level and the location of the "hole" can affect both the rate and direction of a leak. If ground water is higher than the product level inside a tank, ground water will generally flow into the tank. If the product level is higher than the groundwater level, the product will generally flow out of the tank. By influencing both the rate and direction of a leak, the level and density of ground water relative to the level and density of the product in a tank can mask a leak. To detect leaks in this situation. monitoring devices need to be used that can detect water in the tank.

Slide 27: The depth and gradient of the water table may influence the leak detection method used. Stress problems that this causes in your area, especially in areas of a fluctuating water

table (e.g., tidal areas).

B. Important ground-water variables

- 1. Depth of water table
 - The water table depth may affect the accuracy of vapor and ground-water monitoring.
- Large fluctuations in the water table levels affect the accuracy of vapor and ground-water monitoring methods.
- 3. Gradient of ground-water flow
 - If the gradient is steep, and the monitoring wells are not properly placed, groundwater flow may bypass the monitoring wells and the release may not be detected.

Slide 24: There are also ground-water conditions to consider.

Slide 25: Discuss how the presence of ground water can mask a leak.

Slide 26 (graphic): Use this diagram to explain how ground water can slow a leak by exerting pressure on the tank, or increase the volume by seeping into the tank.

Explain that with a steep gradient, the free product may flow in a single, narrow path, thus missing a well. With a gentle gradient, the product may flow slower and spread out more horizontally, thus having a greater chance of being detected by the well. (Have students envision water flowing down a steeply versus a slightly sloped pane of glass.)

Lecture Notes	Instructional Aids
	Silde 28: Use this slide as a review to show what material has been covered in the chapter. Ask if there are any questions or specific characteristics that they wish to discuss further.
	Hand out the exercise on UST Site Characteris tics from Appendix II. Have students work either individually or in small groups. Allow 10-15 minutes (or more if necessary). Then go over the questions with students in a group. Make sure that any State-specific questions that might be helpful are covered. A sample list of questions also is included in Appendix II.

CHAPTER FOUR

LEAK DETECTION METHODS FOR TANKS

How can you assist the owner or operator to select the right leak detection method for a specific UST? This chapter describes several methods that meet the Federal requirements for leak detection. This chapter's descriptions, considerations, and limitations noted for each system can help you assist owners and operators in choosing the best leak detection system for their particular facilities. The chapter is divided into three parts: Part I notes some general leak detection requirements, Part II deals with monthly monitoring methods, and Part III treats the temporary leak detection method of tank tightness testing and inventory control.

	Lec	ture Notes	Instructional Aids
l .	GENERAL LEAK DETECTION REQUIREMENTS A. Deadlines 1. New tanks		Slide 1: Chapter Four slides.
ı			Slide 2: Use this slide to introduce the chapter. Mention that each method will be discussed in detail in the chapter, including how it works, its applicability, and special considerations.
			Silde 2A (graphic photo): Leak detection alternatives.
		Tanks installed after December 23, 1988, must comply with UST leak detection requirements when Installed.	Silde 3: Remind students that deadlines will have to be met according to the date of tank installation. A "new" tank is one installed after December 1988.
	2. Existi	ng tanks	
		Tanks installed before December 23, 1988, must comply with UST leak detec- tion requirements according to the following timetable:	Note: Remind students that the (◄) represents basic Federal regulations.
	Installation Date	Must Comply By	Slide 4: Review compliance dates.
	Before 1965* 1965 - 1969 1970 - 1974 1975 - 1979 1980 - 1988 * Or if install	December 1989 December 1990 December 1991 December 1992 December 1993 ation date is unknown.	

	Lecture Notes	Instructional Aids
В.	Leak detection methods allowed	Slides 5 and 6: Discuss new tank requ

- Monthly monitoring; or
- Monthly inventory control with tank tightness testing every five years. This option can be used only for ten years after installation.

New tanks require one of the following:

- 2. Existing tanks require one of the following:
- Monthly monitoring; or
- Monthly inventory control and annual tank tightness testing. This option can be used only until December 1998; or
- Monthly inventory control and tank tightness testing every five years. This option can be used only for ten years after a tank has been upgraded with spill/overflow prevention devices and corrosion protection.
- C. Requirements for probability of detection/probability of false alarm (PD/ PFA)
- Some leak detection methods (tank or piping tightness testing, automatic tank gauging systems, statistical inventory reconciliation, and automatic line leak detectors) must be capable of detecting the leak rate or quantity specified for that method with a probability of detection (PD) of 0.95 and a probability of false alarm (PFA) of 0.05.

There are two PD/PFA compliance deadlines:

- By December 1990, automatic tank gauging systems, statistical inventory reconciliation, and tightness tests for tanks or piping must meet PD/PFA requirements;
- By September 1991, automatic line leak detectors must meet PD/PFA requirements.

Slides 5 and 6: Discuss new tank requirements. Point out the differences between new tank requirements and those for existing tanks.

Note that monthly inventory control with tank tightness testing can be used only for ten years after installation or upgrade (or until December 1998 for tanks without upgrade).

Slide 7: Discuss PD/PFA "95 and 5" requirements.

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II. LEAK DETECTION METHODS: MONTHLY MONITORING

Federal regulations describe five acceptable monthly monitoring methods:

- Automatic tank gauging systems;
- -- Manual tank gauging;
- Secondary containment with interstitial monitoring;
- -- Ground-water monitoring; and
- -- Vapor monitoring.

The following sections briefly describe each method, discuss the conditions suitable for a method's application, and point out the major factors owners and operators should consider when selecting a method.

A. Automatic tank gauging systems (ATGS)

1. How ATGS work

Automatic tank gauging systems continuously measure and record product level and temperature within the tank to determine the change in volume over time. If there is a significant loss of volume, then there may be a leak.

- Each tank is equipped with a probe to measure product level and temperature.
- Underground wiring connects the tank with a monitor and microprocessor to record data read by probe:
 - Product level:
 - Water level: and
 - Temperature.

Slide 8: Each of these methods will be discussed in this chapter.

Note: Place emphasis on the methods that are most commonly used in your area.

Note: Remind students that these methods are conducted at least monthly.

Slide 9: Each method is discussed within the following structure: how the method works; when the method is appropriate; and considerations for owners/operators.

Slide 9A (graphic photo): ATGS introduction.

Slide 10: The first method is ATGS.

ATGS continuously measure product level, water level, and temperature in the tank.

Slide 10A (graphic photo): Facility layout showing ATGS.

The sensors continuously measure the product in the tank. If there is a significant loss of volume that cannot be accounted for due to temperature change, a leak may be indicated.

Slide 11 (graphic): Use this graphic to point out the various parts of an ATGS. Point out that the probe is inside the tank.

Slide 11A (photo): ATGS probe installed into a tank.

Silde 11B (photo): ATGS remote monitor. Point out readings that can be obtained from the monitor.

Slide 11C (photo): ATGS remote monitor.

		Le	cture Notes	Instructional Aids
	-	tem	ak is indicated if recorded perature changes cannot ount for the measured volume nge.	
•		gal/l	as must be able to detect 0.2 h release from any portion of tank that routinely contains duct.	
		sam	S have two modes, and the equipment performs both rations:	Slide 12: There are two modes of operation of an ATGS.
		-	Inventory control; and Leak testing.	Slide 13 (graphic): Based on this flow chart, discuss activities and procedures for setting up, monitoring, and analyzing data with an ATGS.
		a. 	Inventory control mode This mode automatically records activities of an	Slide 14: Discuss how an ATGS works; that the tank has a dedicated opening for the ATGS and measurements are automatically taken and converted into volume.
			 in-service tank, including deliveries. Product level and temperature readings are taken automatically and computer converts them to volume measurements. 	·
			 ATGS operate in this mode whenever leak test mode is not being performed. 	
			In most systems, a probe measures water levels in the bottom of the tank and converts to a volume, which is used in inventory control. The probe can also indicate a leak of ground water into the tank.	Mention that these are typical characteristics of ATGS, and that systems will vary according to manufacturer.
			For most ATGS, on-site staff must manually record dispenser information.	

Lecture Notes	instructional Alds
Many systems have alarms to alert on-site staff of:	Slide 15: Discuss ATGS Alarm Systems.
- High and low product levels;	
- High water levels inside tank; and	
- Theft.	
b. Leak testing mode	Slide 16: Discuss how the leak testing mode
- Product level and temperature are measured generally at least two hours a month in out-of-service tanks, usually at night. The test can be set to last a given length of time.	works. The longer the test is conducted, the more accurate the results will be.
The frequency of measurements and length of test is determined by the manufacturer to meet PD/PFA requirements and the regulatory performance standard of 0.2 gal/hr, and are programmed into ATGS. Generally, the longer the test is conducted, the higher the performance level of the test.	
- Test can be run with any level of product in the tank.	
- The temperature and product level readings are taken automatically.	
When automatic tank gauging systems are appropriate	Slides 17 and 18: Discuss when ATGS are appropriate.
a. UST system characteristics	
ATGS are used primarily on tanks smaller than 15,000 gallons.	

Le	ecture Notes	Instructional Alds	
	ATGS cannot be used for piping.		
b.	Product characteristics	Note: For each leak detection method the discussion will go through each of the site charac-	
	To date ATGS used mostly with gasoline or diesel tanks because service stations have been the primary ATGS users.	teristics from Chapter Three.	
·	If other products are to be tested, owner/operator should ascertain that ATGS meets regulatory performance standards when used with that product.		
C.	Soil conditions	·	
	Use of ATGS is not restricted by soil type.		
d _.	Climatic factors		
	Wait at least six hours between delivery and testing to stabilize temperature differences between added product and product already in tank. The wait time may vary due to climate.	Slide 19 (graphic): This graphic helps explain why at least a six-hour waiting period is necessary. Newly added product causes chaos within the normal tank product stratification (layering). Once the product has re-stratified, tests can be conducted, achieving more accurate results. The left side of the graph represents temperature. The horizontal axis represents the number	
e.	Geologic conditions	of hours. Note how the temperature layers "calm down."	
	If the ground water is high enough to cover a hole in a leaking tank, a leak may be masked and water may enter the tank.	Slide 20 (graphic): Use this graphic to explain how changing levels in ground water can affect test results. High ground water can mask a leak or allow water into the tank.	
	Therefore, ATGS should have water sensors with alarms, so that they can monitor for an increase in water as well as a decrease in the level of product.	Slide 20A (graphic photo): Sample results from an ATGS.	

in the level of product.

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3. Considerations

Sildes 21 and 22: Discuss the other considerations for the use of ATGS.

- No product should be delivered to the tank for at least six hours before the monthly test, to allow the temperature to stabilize.
- No withdrawal should be made from the tank for a few hours prior to testing. Withdrawals disturb the stratified layers in the tank, which can lead to inaccurate test results.
- No product withdrawals or deliveries can be made during the monthly test which lasts one to six hours or more, depending on the manufacturers' recommendation.
- ATGS automation reduces time that employees must spend in monitoring leak detection.
- Inventory control and potential off-site monitoring features are attractive to some owners and operators.
- Tanks require a dedicated opening for the ATGS probe, making retrofit difficult in some cases.

B. Manual tank gauging (MTG)

1. How MTG works

MTG is a short-term test in a static (i.e., closed) tank. It cannot be used for tanks larger than 2,000 gallons.

 a. It differs from inventory control, which requires daily recording of volume in an active tank, and keeping track of additions and withdrawals. Hand out exercise on ATGS from Appendix II. Discuss as a group once students have had the opportunity to work through the problem.

Slide 23: Note that MTG can be used only on small tanks (under 2001 gallons). Describe MTG and explain that this method must be conducted in a static tank, and must last 36 to 58 hours, depending on the size of the tank.

Le	cture Notes	Instructional Aids
b.	With MTG, weekly measure- ments of product levels are taken with a gauge stick inserted in the tank through the fill pipe.	Slide 23A (photo): Person using a gauge stick.
c.	A test is conducted once each week and lasts at least 36 hours.	Slide 24: Discuss each requirement for MTG. Emphasize those required by the regulations.
d.	The UST must not be in use between measurements (no product can be added or withdrawn during this test period).	
e.	Four measurements must be taken:	
	Two at beginning of the weekly test; and	
	Two at end of the weekly test.	
f.	A calibration chart specific to the tank is used to convert product level measurement into product volume.	Silde 25 (graphic): Enlarged sample calibration chart. Point out the depth (in inches), tank capacity, and how to find the product volume. Emphasize that the owner/operator should have the calibration chart for his or her tank from the tank's manufacturer.
g.	The average of the final two measurements is subtracted from the average of the first two to obtain the change in product volume over time.	Slide 26: Discuss how MTG works.
h.	The calculated product volume change is compared to weekly and monthly standards (below, in gallons). If the volume change exceeds these standards, the tank may be leaking. (The monthly figure is a simple average of the weekly measurements.)	Silde 27: Discuss the chart of weekly and monthly standards for volume change.

2. When MTG is appropriate

26

Tank

(gal.)

Capacity

Up to 550

1.001 - 2.000

If MTG is combined with TTT:

UST system characteristics a.

13

36

- Only tanks of 1,000 gallons or less can use MTG as the only leak detection method for the life of the tank.
- Tanks between 1,001 and 2,000 gallons must combine MTG with tank tightness testing. This combined method can be used only for ten years following new tank installation or upgrade of existing USTs. Tank tightness tests must be performed annually for existing, non-upgraded USTs, and every five years for upgraded and new USTs. (USTs that have not been upgraded cannot use this combined method after December 1998.)
- Tanks larger than 2,000 gallons cannot use MTG.
- MTG cannot be used for piping.
- Product characteristics
- Not restricted to particular fuel types.

Slide 28: Discuss tank size and the restrictions that apply.

Slide 29: This method is not restricted to fuel types. However, a heavier fuel, such as used oil, will be easier to measure. (Imagine using a dip stick to measure alcohol vs. measuring used oil. The alcohol level would be difficult to read due to evaporation.)

Le	ecture Notes	Instructional Alds
	Works best with heavier fluids (such as used oil and diesel) because they don't evaporate easily, are less sensitive to temperature changes, and can be seen more easily on the gauge stick.	·
c.	Soil conditions	
	Use is not restricted by soil type.	· ·
d.	Climatic factors	Slide 30: Mention that the testing period can be extended so that the tests are conducted at the
	Ambient (surrounding) temperature changes may affect volume of stored product due to expansion and contraction of liquid. This is one of the reasons the test must last so long.	same time of day. This may be important in areas where the temperature varies greatly between day and night.
	If temperature change is great, the testing period can be lengthened so that the beginning and ending gauge measurements can be taken at the same time of day.	
. 	Because this method does not account for temperature change, false alarms may occur in areas of extreme temperature variation.	
e.	Geologic conditions	Slide 31: Once again, ground water may mask a leak.
••·	If the ground water is higher than product level in a leaking tank, it can exert pressure that can hide a leak from MTG.	a roun.
	Permanently high ground water may render this method inappropriate.	

<u>l</u>	ecture Notes	Instructional Aids	
3. Co	UST system must be removed from service at least 36 hours every week.	Slide 32: Tanks must be taken out of service for at least 36 hours a week.	
	Equipment costs are very low.	Answer any questions pertaining to MTG.	
	dary containment with tial monitoring	Slide 32A (graphic photo): Interstitial monitoring.	
	ow secondary containment with terstitial monitoring works	Slide 33: Discuss how secondary containment provides a barrier between the tank and the surrounding environment. The interstitial monitor	
placing its surro rier may the UST space to second stitial m ence of (intersti	lary containment involves a barrier between the tank and bunding environment. The bar- y fully or only partially enclose f. Leaks are contained in the between the tank and its ary barrier. In addition, inter- ionitoring systems test for pres- ireleased product in the space ce) between the tank and its ontainment barrier.	tests for leaks in the space between the tank and the barrier.	
a. 	Secondary containment may include: Concrete vault;	Slide 34 (graphic): Shows tanks within a concrete vault. They are on supports, as shown, with or without backfill. Notice the sump installed for detecting leaks.	
	Double-walled tank;	Slide 35 (graphic): Shows double-walled tanks.	
	Tank with excavation liner; and	Slide 36 (graphic): Shows a diagram of a tank with a liner installed.	
		Slide 36A (photo): Excavation liner.	
		Slide 36B (photo): Spread out liner.	
	·	Slide 36C (photo): Tank and observation wells installed.	
		Slide 36D (photo): Backfill.	
	Internal bladder.	Slide 36E (photo): Internal bladder.	
		Slide 36F (photo): Internal bladder installed in tank.	
		Slide 36G (photo): Interstitial space monitor for internal bladder.	

Le	cture Notes	Instructional Aids
b.	Fully enclosed systems include:	
	Concrete vaults,	
 ·	Double-walled tanks, and	
	Internal bladders.	
c.	Partially enclosed systems may include:	
•••	Excavation liners.	
•••	In areas of heavy rainfall, liners should fully enclose the tank to prevent rainwater from sitting in the backfill and interfering with the monitoring equipment.	
d.	Interstitial monitoring methods include:	Slide 37: Discuss each monitoring method. Which are most common in your State?
	Electrical conductivity methods monitor changes in conductivity by differentiat- ing between petroleum (non- polar) and water (polar).	Silde 38 (graphic): Shows where sensors for two types of interstitial monitoring are placed. Mention that the system would normally use only either vapor or liquid sensors, not both.
	Pressure sensing methods apply either vacuum or pressure to the interstitial space. A leak is detected by changes in pressure.	
	Liquid sensors detect the presence of a liquid by use of coated fibers or other materials that respond pre-	
·	ferentially to liquid in the tank. Alternatively, there may be a pressure switch at the bottom of the interstitial	
	space.	
	Hydrostatic sensors monitor changes in the level of liquid in the interstitial space.	
	Manual detection methods use product-finding paste on a dipstick to find liquid product in the interstitial space.	

	Le	cture Notes	Instructional Aids		
		Vapor monitoring checks for presence of product fumes in the interstitial space.			
2 .	with	en secondary containment interstitial monitoring is ropriate			
	a.	UST system characteristics	Slide 39:	Discuss each point on the slide.	
		This method can be used for both tanks and piping.		·	
		 Containment system for piping involves placing liner underneath or around piping to establish interstitial space, assembling a pipe within a larger diameter pipe, and double-walled piping. 			
·		Double-walled tanks are seldom larger than 20,000 gallons.			
		 Larger tanks are very heavy and difficult to ship. 			
	**	Excavation liners may be used around any size tank.			
•		Secondary containment is impractical for existing tanks and piping, except when internal bladders are available for existing tanks.			
		 Installation for existing tanks and piping requires substantial retrofitting. 			
	b.	Product characteristics		Note that this is the only method that be used for hazardous substances,	
		Use of this method is un- restricted for all fuel types.	as long as for the stor	interstitial monitoring is appropriate ed substance. Other methods can be	
	C.	Soil conditions	turer can d	nazardous substances if the manufac- lemonstrate that the method is effec- course does not prepare the student	
		Use of this method is not restricted by soil type.	to determin	ne if the other methods are e for specific hazardous substances.	

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- d. Climatic factors
- This method can be used in all climatic conditions. However, in areas with heavy rainfall, a barrier system which fully encloses the tank should be used to prevent rain from interfering with the monitoring system. A tank liner that only partially encloses the tank may collect water, and therefore is not appropriate.
- e. Geologic conditions
- Tanks located in areas with high ground water should use a fully enclosed containment system.

3. Considerations

- Installation of secondary containment using liners requires even more careful attention by professional installers than other leak detection methods.
- b. Containment barrier used must be compatible with product stored.
- Exposure to product should not result in deterioration of barrier, which would release product into the environment.
- For standard petroleum products, such as gasoline and diesel fuel, most liners sold by reputable firms are compatible with product.
- For other products, nature of product and type of barrier must be considered to ensure an appropriate match.

Slide 41: Areas where there is high annual rainfall or a high water table will need to install fully enclosed containment systems to prevent water from interfering with the monitoring system.

Sildes 42, 43, and 44: Discuss other points to consider when using secondary containment with interstitial monitoring. What are other considerations or problems that you have encountered?

	Le	cture Notes	Instructional Aids
- 17	c. 	If a leak occurs, the barrier provides a degree of protection for surrounding environment against exposure. This aspect differentiates this method from others, which detect leaks but do not contain them. Lower corrective action costs associated with this method than with other leak detection methods.	
D.		water monitoring	Slide 44A (graphic photo): Introduction to ground-water monitoring.
	1. How	v ground-water monitoring ks	
	product i toring we surface to est water product t reaches o	vater monitoring detects free in monitoring wells. The moni- ills extend from the ground in several feet below the low- table level. The leaked ravels through the soil and ground-water wells and equipment.	Silde 45: Discuss structure of ground-water monitoring wells and how ground-water monitoring works.
	a.	Monitoring wells	
		Generally one to four wells per UST system will adequately detect leaks.	
		Wells must be placed in, or near, backfill so that they can detect leaks rapidly.	Slide 46 (graphic): Shows components of a typical ground-water monitoring well. Note: It may be beneficial to bring in sections of screening and other well materials.
	-	To intercept free product the well screen must extend from the bottom of well to the highest point of the water table surface.	Slide 47 (graphic): Shows placement of a monitoring well, and how it will detect free product.
	-	On-site staff must check wells at least monthly for presence of free product.	Slide 48 (graphic): Shows that the screen must cover the entire range of ground-water fluctuation.

Le	ecture Notes	Instructional Alds		
b.	Manual devices for detecting free product	Slide 49: Discuss manual sample collection, such as use of bailers, and automated systems.		
	Grab samplers (bailers or buckets) collect liquid samples for visual inspection or on-site electronic analysis.	Slide 50: Bring in examples of bailers and paste, if possible. Slide 50A (photo): Person using bailer.		
-	Chemical-sensitive pastes, attached to a weighted tape measure, are lowered into the well and change color when hydrocarbons are present.	Slide 50B (photo): Person using bailer. Slide 50C (photo): Drop stick with paste.		
	Manual devices must be used at least once a month. Additional measurements need to be taken during the month.			
·	Manual devices need to be able to detect 1/8 inch of free product.			
C.	Automatic devices for detecting free product	Slide 51: Describe how these detection devices work.		
	These devices need to be able to detect 1/8 inch of free product.			
	Differential float devices contain two floats:			
	 One float reacts only to liquids with density similar to water. One float responds only to liquids lighter than water. 	Slide 52 (graphic): Shows cross-section of differential float devices. Note that graphic illustrates a monitoring well contaminated by a considerable amount of product.		
	Different float levels will trigger an alarm.			
	Product soluble devices: - These devices are coated with material that degrades when exposed to hydrocarbons.	Slide 53 (graphic): Cross-section of product-soluble device.		

	ecture Notes	Instructional Alds
	Thermal conductivity devices:	Slide 54 (graphic): Cross-section of thermal conductivity device.
	 These devices measure heat loss when a floating probe contacts certain liquids. 	
	Electrical conductivity devices:	
	- These devices measure changes in electrical resistance that trigger alarms.	
	Automatic monitoring devices must be operated at least once a month.	·
	Automatic monitoring devices are either permanently installed or placed in the well during each test.	
2. When go	round-water monitoring is ate	
a.	UST system characteristics	Slide 55: Discuss these and other factors the could affect applicability.
	This method can be used to detect leaks from tanks and piping.	,
-	This method may be used on any size tank. For larger systems, more wells are added.	
	This method may be retro- fitted, but installer must be careful not to puncture tanks or piping.	
	or piping.	l e e e e e e e e e e e e e e e e e e e
.b.	Product characteristics	Slide 56: Product characteristics.

Le	ecture Notes	Instructional Aids		
	The product should not mix easily with water. (If it mixes, no free product layer will form.)	Note: Product must be a "floater" vs. a "sinker," i.e., must not mix readily with water. Method is most commonly used with gasoline and diesel fuels.		
	This method is most commonly used for gasoline and diesel fuels. (Alcohols and water-soluble chemicals are not appropriate.)	·		
c.	Soil conditions	·		
	If this method is used alone, soil and backfill material between well and UST must be coarse and permeable (for example, sand or gravel) to allow released product to	Slide 57: Explain the terms "porosity" and "hydraulic conductivity." (Review from Chapter Three) Slide 57A (photo): Drilling.		
	travel to wells.	Slide 57B (photo): Taking a soil core sample.		
	Hydraulic conductivity of backfill material and soil between tank and monitoring well should be more than 0.01 cm/sec.	Slide 57C (photo): Workers installing backfill.		
	If national codes are fol- lowed for installation, the above requirements and conditions will have been met.			
d.	Climatic factors	Slide 58: Discuss climatic problems relating to ground-water monitoring as they pertain to your		
	Very low temperatures may interfere with some monitoring devices. Ice can freeze monitors and interfere with product-soluble devices.	State (e.g., high annual rainfall, low rainfall or extreme temperatures).		
e.	Geologic conditions	Slide 59: Discuss these requirements.		
, 	Level of ground-water table - If this method is used alone, ground water must not be more than 20 feet below the surface.	·		

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 Ideally, the ground water should be between 2 and 10 feet from the surface. Mention that it is essential to know the water table level and gradient in order to have an effective ground-water monitoring program.

- Fluctuations in water table level
 - If water level falls below or rises above the well screen, this method alone becomes insufficient to detect released product.
- -- Gradient of ground-water flow
 - If the gradient is steep, the product may bypass the monitoring wells. The most complete coverage would have wells installed on all sides of the site to intercept product and ensure release detection.

-- Fractures and cavities

 Because free product tends to flow through fractures and cavities in the soil, wells that do not intercept these fractures and cavities will not detect free product.

3. Considerations

- Site assessment is required before installation. This involves:
- Identification of soil type, ground-water depth and flow direction, and general geology of site.

Note: Describe liquid flowing down a steep hill vs. a gentle hill. The steep grade will cause the liquid to travel in a narrow path, vs. a gentle slope where the liquid might spread out more. Similarly, a steep gradient may mean that the release may flow past the well without being detected.

Silde 60 (graphic): This graphic shows how the well can be installed in a seemingly good place, but due to the geology, will still not detect a release.

Slide 61: Discuss these considerations, and any others you may have. Is ground-water monitoring used frequently in your State? What specific problems prevent the use of ground-water monitoring?

for UST or utility lines (such as gas, sewer, water, and electric). from Appendix II. Discuss as a group once st dents have had the opportunity to work through the problem.			Le	ecture Notes	Instructional Aids
detection devices. - On-site staff must take samples at least once a month. c. When installing monitoring wells, it is essential to avoid puncturing tanks or piping for UST or utility lines (such as gas, sewer, water, and electric). E. Vapor monitoring systems 1. How vapor monitoring works Vapor monitoring systems check for presence of product fumes in the soil or backfill around tank. After a leaked material evaporates, its vapors travel through porous soil, and may be detected by vapor monitoring equipment located in monitoring wells. a. This method is operated either automatically or manually. - Automatic systems incorporate a network of sensors that test for presence of vapors in monitoring wells. - Manual monitoring systems collect air samples from wells surrounding tank to determine presence of or day or monitoring. Note location of it three types of vapor wells: background, tank, and product line vapor wells: and product line vapor wells				previous leaks that would falsely indicate a current	
samples at least once a month. c. When installing monitoring wells, it is essential to avoid puncturing tanks or piping for UST or utility lines (such as gas, sewer, water, and electric). E. Vapor monitoring systems 1. How vapor monitoring works Vapor monitoring systems check for presence of product fumes in the soil or backfill around tank. After a leaked material evaporates, its vapors travel through porous soil, and may be detected by vapor monitoring wells. a. This method is operated either automatically or manually. - Automatic systems incorporate a network of sensors that test for presence of vapors in monitoring wells. - Manual monitoring systems collect air samples from wells surrounding tank to determine presence of vapor wells. Review ground-water monitoring. Hand out the ground-water monitoring exercis from Appendix II. Discuss as a group once st dents have had the opportunity to work through the problem. Silde 62: Describe how vapor monitoring systems work; they monitor for presence of vapor from product near the UST system. Metion both automatic and manual systems. Silde 63 (graphic): (This slide has been removed.) Silde 64 (graphic): A schematic diagram of a UST system with vapor monitoring. Note location of the three types of vapor wells: background, tank, and product line vapor wells.			b.		
wells, it is essential to avoid puncturing tanks or piping for UST or utility lines (such as gas, sewer, water, and electric). E. Vapor monitoring systems 1. How vapor monitoring works Vapor monitoring systems check for presence of product fumes in the soil or backfill around tank. After a leaked material evaporates, its vapors travel through porous soil, and may be detected by vapor monitoring equipment located in monitoring wells. a. This method is operated either automatically or manually. - Automatic systems incorporate a network of sensors that test for presence of vapors in monitoring systems collect air samples from wells surrounding tank to determine presence of one collect line vapor wells. Hand out the ground-water monitoring exercis from Appendix II. Discuss as a group once st dents have had the opportunity to work through the problem. Silde 62: Describe how vapor monitoring systems work; they monitor for presence of vapor from product near the UST system. Me tion both automatic and manual systems. Silde 63 (graphic): (This slide has been removed.) Silde 64 (graphic): A schematic diagram of a UST system with vapor monitoring. Note location of the three types of vapor wells: background, tank, and product line vapor wells.				samples at least once a	
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Vapor monitoring systems check for presence of product fumes in the soil or backfill around tank. After a leaked material evaporates, its vapors travel through porous soil, and may be detected by vapor monitoring equipment located in monitoring wells. a. This method is operated either automatically or manually.	E.	Vapo	or m	onitoring systems	
either automatically or manually. - Automatic systems incorporate a network of sensors that test for presence of vapors in monitoring wells. - Manual monitoring systems collect air samples from wells surrounding tank to determine presence of		Vapo presi or ba mate throu dete	or meence ackfi erial ugh e	onitoring systems check for e of product fumes in the soil Il around tank. After a leaked evaporates, its vapors travel porous soil, and may be by vapor monitoring equip-	systems work; they monitor for presence of vapor from product near the UST system. Me
porate a network of sensors that test for presence of vapors in monitoring wells. - Manual monitoring systems collect air samples from wells surrounding tank to determine presence of UST system with vapor monitoring. Slide 65 (graphic): A map view of an UST system with vapor monitoring. A map view of an UST system with vapor monitoring.			a.	either automatically or	
collect air samples from tem with vapor monitoring. Note location of the wells surrounding tank to determine presence of the with vapor monitoring. Note location of the three types of vapor wells: background, tank, and product line vapor wells.				porate a network of sensors that test for presence of	
			-	collect air samples from wells surrounding tank to determine presence of	tem with vapor monitoring. Note location of the three types of vapor wells: background, tank,

		
Lo	ecture Notes	Instructional Aids
	en vapor monitoring is propriate	Slide 65A (graphic photo): Vapor monitoring system.
		Slide 65B (graphic photo): Vapor monitor.
a.	UST system characteristics	Silde 66: Discuss applicability of vapor monitoring.
	This method can be used for both tanks and piping.	Slide 66A (graphic photo): Vapor monitoring trends upon start-up.
••	This method can be installed as part of new or existing tanks and piping.	Slide 66B (graphic photo): Vapor monitoring detecting a spill.
b.	Product characteristics	Slide 66C (graphic photo): Soil Sentry data.
	Vapor monitoring must be used with products that vaporize readily. For example, gasoline, diesel fuel, and aviation fuels are appropriate, but fuel oils No. 4 or No. 6 are not.	Slide 67: Give examples of fuels that are most appropriate for vapor monitoring due to their high volatility (e.g., gasoline).
c.	Soil conditions	Slide 68: Discuss how backfills can distort results, such as previous soil contamination.
	The backfill and soil around the tank must be porous enough to allow the vapors to reach the monitoring wells.	Soil type can affect how the vapor can travel.
	For example, sand and gravel are porous materials. Clay is not porous and should not be used as backfill.	
-	Backfill and nearby soil must be clean and should not contain substances that will produce vapors.	Slide 69 (graphic): This graph demonstrates the effects of soil conditions on vapor concentrations at a vapor monitoring well. The vertical axis is gasoline in ppm, the horizontal axis represents time in days. Note that the vapor
	Previously contaminated soil may lead to false readings, indicating releases.	concentrations are much lower in wet sand or clay vs. the dry backfill. These are all readings taken from the same release, at the same distance from the source.
d.	Climatic factors	
-	Temperature affects the volatility of released product. Sensors may need to be adjusted for extreme temperatures.	Slide 70: Climate.

	Lecture Notes	Instructional Aids
	This method should not be used in areas with heavy annual rainfall or extremely moist climates.	
	The water fills spaces between the soil particles, preventing vapor from travelling through the soil. Vapors may also dissolve in the mositure before reaching the monitors.	
_	Heavy rains may fill monitoring wells with water and drown sensors, if not properly capped and sealed.	
e.	Geologic conditions	Slide 71: Discuss slide.
	This method should not be used in areas with high ground water because water interferes with vapor detection (as explained above).	
3.	Considerations	Slide 72: Discuss these and other consider-
a.	Manual monitoring systems require monthly time investment to obtain samples and have results analyzed.	ations that are appropriate for your area.
	The time required increases for each tank included in system.	
_	Large sites require considerable time each month.	Hand out the vapor monitoring exercise from Appendix II. Discuss as a group once students have had the opportunity to work through the
	Samples are often sent offsite for analysis.	problem.
b.	Owners and operators of existing USTs that have not been upgraded should consider using spill and overfill protection when using vapor monitoring.	
	,	Slide 73: (This slide has been removed.)

identify if the UST is leaking.

months.

C.

Every month, the SIR vendor reports the

results of the analysis to the operator, who keeps monthly reports on file for at least 12

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Lecture Notes	Instructional Aids

- d. The Federal requirements for monthly release detection are met-if the SIR analysis is performed every month, is capable of detecting release rates of at least 0.2 gallons per hour (with a probability of detection of 0.95 and a probability of false alarm of 0.05), and the monthly results are available at the UST facility. State and local requirements can be more restrictive.
- **Slide 73B:** Discuss Federal requirements, noting that tank tightness testing will be described in next section.

- e. Also, SIR can qualify as a tank tightness test if it meets the Federal requirements of detecting release rates of at least 0.1 gallons per hour with a probability of detection of 0.95 and a probability of false alarm of 0.05. (Tank tightness testing is discussed in section III.B below.) State and local
- 2. When SIR is appropriate
- a. UST system characteristics
- SIR procedures apply to fueling sites where the required measurements can be taken every operating day. It is not appropriate for unattended facilities, unless the required data can be retrieved remotely.
- SIR systems may be used on tanks up to the capacity for which an individual SIR system is evaluated. SIR systems are generally not certified for use on tanks larger than 18,000 gallons.
- b. Product characteristics
- SIR is generally not restricted by product type.
- c. Soil conditions
- SIR is not affected by soil type.
- d. Climatic factors
- Changes in climate, especially temperature, affect the data used in SIR, so SIR vendors must take climatic factors into consideration in their procedures.

Slide 73C: Discuss these characteristics.

Slide 73D: Note that SIR vendors must be able to account for variables introduced by climatic factors and geologic conditions.

	Lecture Notes	Instructional Alds	
е.	Geologic conditions		
_	Ground water around a tank may hide a hole or distort the data to be analyzed by temporarily reducing or preventing the product from leaving the tank. To detect a leak in this situation, the UST operator must check for water at least once a month.		
3.	Considerations	Slide 73E: Emphasize that SIR should not be confused with other inventory methods, because	
_	SIR can be used for tank and piping systems.	SIR depends on extremely sophisticated statistical analysis that requires a competent SIR vendor using software and computers effectively.	
_	SIR should not be confused with other release detection methods that also rely on periodic reconciliation of inventory, withdrawal, or delivery data. Unlike manual tank gauging and automatic tank gauging systems (described earlier) or inventory control (described in the following section), SIR uses a sophisticated statistical analysis of data to detect releases. This statistical analysis can only be done by competent vendors of SIR systems.		
	The procedures used by the SIR vendor must be evaluated against EPA's standard test procedures (or an equivalent protocol) to confirm that the procedures are capable of meeting the Federal regulatory requirements regarding the detection of minimum release rates and the probabilities of detection and false alarm.		
	Tank level and meter readings should be taken carefully at the same time each operating day, at a time when no product is being delivered or dispensed. SIR does not require that the tank be out of service for extended periods.		
_	Data can be transmitted to the SIR vendor on paper or by using computer modems or diskettes.	Slide 73F: Discuss these considerations.	
-	SIR can identify problems other than leaking systems, such as miscalibrated meters, tilted tanks, and loss resulting from theft.		

	Lecture Notes	Instructional Aids
. _	SIR requires minimal investment of staff time and equipment costs (usually involving a gauge stick and pastes that help identify product and water levels). The cost of services provided by SIR vendors compares favorably with the cost of other leak detection methods.	
·	State and local governments can place restrictions on the use of SIR for compliance purposes.	·
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	Lecture Notes LEAK DETECTION METHOD: INVENTORY CONTROL & TANK TIGHTNESS TESTING Inventory control must be combined with tank tightness testing to meet the leak detection requirements. This combined method can be used only during the first ten years following the installation of a new UST or the upgrade of an existing UST. Existing USTs without upgrade cannot use this combined method after December 1998.			instructional Aids	
III.				Silde 74: Discuss slide.	
				Silde 74A (graphic photo): Inventory Control with tank tightness testing.	
	A.	Inventory	control	Slide 75: Explain that inventory control is a	
		1. How	inventory control works	daily accounting system (vs. manual tank gauging which is performed weekly).	
		system in output of	control is a daily accounting which records of input and a product are compared to ured product volume in an		
			Inventory control is only acceptable as a leak detection method when used with periodic tank tightness testing.		
			Volume of product in the tank, deliveries, and sales are recorded daily.		
			Each month the owner or operator balances accounts of deliveries and product sold from the tank with daily volume measurements.		
			This method must be able to detect a monthly loss of 1.0 percent of flowthrough plus 130 gallons.		
			If overage or shortage equals or exceeds 1.0 per- cent of the tank's flow- through volume plus 130 gallons of product, the UST may be leaking.	Leak is indicated if there is an overage or shortage in tank volumes. Shortages could be due to leaks and release into the environment; overages could be the result of a hole into which water is seeping.	

Le	cture Notes	instructional Aids	
a.	Daily tank gauging and reconciling	Slide 76: Describe the method of record-keeping.	
	Each morning and evening (or after each shift) product level is measured with a gauge stick marked to one-eighth of an inch. This procedure should be conducted at regular intervals.	Silde 76A (photo): Person using gauge to measure tank volume.	
	A gauge stick is inserted vertically through the fill pipe until it touches the tank's bottom.	Slide 77: Mention that it is essential that gauging be performed accurately.	
	 Product-finding paste can be used to high- light the level on the gauge stick. 	·	
	A calibration chart specific to the tank is used to convert product level into product volume. Similarly, water at the bottom of the tank is measured and accounted for in the reconciliation.	Slide 78 (graphic): Part of a sample calibration chart. Note that appropriate tank size column must be used to convert measured depth in inches into product volume in gallons.	
	Every day, product volume, withdrawals, and deliveries are recorded.	·	
b.	Monthly reconciliation		
	At least monthly, daily data on product volume, and the amounts of product delivered to and withdrawn from the UST are reconciled.	Slide 79 (graphic): Shows part of a monthly reconciliation form.	
·	Daily overages and short- ages that fluctuate randomly around zero are common for USTs without a leak.		

	Lecture Notes			Instructional Aids	
◀			If monthly overage or shortage is greater than or equal to 1.0 percent of tank's flow-through volume plus 130 gallons of product, the UST may be leaking.	Silde 80: Review monthly procedures.	
•			- If this overage or short- age occurs over two consecutive months, the owner or operator must report results to local implementing agency as a possible leak.		
•		c. 	Tank stock control Dispensing meters must be	Silde 81: It is very important to recognize and account for inaccurate meters and dispensers in the inventory.	
			correctly calibrated to local weights and measure standards to ensure accuracy of inventory control.		
	. •		Product delivery volumes must be verified.		
			Unaccounted for additions and withdrawals (such as spillage or thefts) must be included in the reconciliation.	Slide 82 (graphic): Shows a flow chart of the inventory control procedure. Talk through this.	
	2.		en inventory control is propriate		
		a.	UST system characteristics		
			Any size tank is appropriate as long as inventory control can meet the performance standard of 1.0 percent of flow-through plus 130 gallons.	Slide 83: Explain this performance standard.	
		- -	If the tank is not level you will need to create your own tank chart by adding increments of product and reading the corresponding level.	Silde 83A (photo): Instrument used to measure if tank is level.	
			,		

Le	cture Notes	Instructional Aids
b.	Product characteristics	SIIde 84: Discuss slide.
	This method is effective for gasoline and diesel fuel and products that have similar viscosities and thermal properties.	
	If other products are stored, owner/operator should en- sure that this method can be used satisfactorily with those substances.	
C.	Soil conditions	
	Use is not restricted by soil type.	·
d.	Climatic factors	
	The ambient temperature should be noted when taking gauge readings. Inventory control is most accurate when performed at same time each day.	Silde 85: Discuss climate vulnerability as it applies to your State.
-	The temperature difference between newly-delivered product and product in tank limits accuracy of inventory control.	
	Temperature increase or decrease causes expansion or contraction of product, and may mask or imitate a leak.	
· e.	Geologic conditions	Slide 86: Ground water poses the problem of
	High ground water may interfere with measurement. If water level fluctuates, testing will be able to catch leak only during low water levels.	masking a leak.
	Inventory control may be inappropriate for areas with permanent high ground water.	

	Instructional Aids	
Lecture Notes	Instructional Alds	
- If water level is high enough to cover a hole in the leaking tank, it can counteract outward pressure of stored product and mask a leak.		
 A monthly measurement using a gauge covered with water-finding paste must be taken to identify any water at bottom of tank. 	Mention this monthly requirement to determine water level in the tank.	
- If water level in the tank is over one-half inch, water must be removed.		
- Water volume should be accounted for in the reconciliation.		
3. Considerations		
a. Inventory control must be combined with periodic tank tightness tests. This combined method can be used for only ten years following installation of new USTs or upgrade of existing USTs.	Slide 87: Discuss these considerations for inventory control. Slide 88: (This slide has been removed.)	
b. This method requires:		
Daily product gauging;		
Calibration of meters; and		
 Recording and monthly calculation of overage or shortage compared to total flow-through. 		
c. Staff time is required every day, but doesn't require much time. Also, many facilities already practice inventory control.		
d. Small leaks may go undetected for a long period.		

Le	ecture Notes	Instructional Aids
e.	This method is applicable only to metered storage tanks.	
f.	Deliveries must be made through a drop tube that extends to within one foot of the tank's bottom.	·
g.	Inventory control results can be affected by variation in temperature, theft, tank tilt, and discrepancies in meter calibration, the tank calibra- tion chart used, and delivery overages or shortages.	Slide 89: This slide discusses possible sources of error in interpreting inventory control results. Slide 90: (This slide has been removed.)
Tank tight in closed performe upgrade new or uness test with inversional method and ing UST. acceptate The two are voluntesting.	ntness testing identifies leaks I tank systems and must be and annually in existing non-ditanks and every five years in appract tanks. Tank tighting must be performed along intory control, but this compethod can be used only during en years following installation. UST or upgrade of an exist-Neither method alone is an ole method of leak detection. Itypes of tank tightness testing metric and non-volumetric with tank tightness testing works.	Slide 91: Tank tightness testing (TTT) identifies leaks in a closed system. There are both volumetric and non-volumetric tests.
a. 	Volumetric testing Changes in product level or volume in tank over several hours are measured precisely (in milliliters or thousandths of an inch). Changes in product temperature must also be measured in some methods to account for temperature-induced changes in product	Slide 92: Discuss volumetric testing. Slide 93 (graphic): Discuss level and temperature gauges. Product level is measured over a period of several hours. Slide 93A (graphic photo): Petrotite. Slide 93B (photo): Test site overview (petrotite). Slide 93C (photo): Standpipe (petrotite).
	induced changes in product volume.	Slide 93D (photo): Standpipe (petrotite). Slide 93D (photo): Petrotite van and stand pipe.

through a hole or the sound of turbulent product at a hole. This method may not work well where the water table is high or where the

tank sits in mud.

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Instructional Aids

 Tracer methods add an easily detected liquid or vapor to the tank. The backfill surrounding the tank is monitored to see if the tracer escapes. Slide 96A (photo): Tanks holding a tracer gas, helium.

- c. General details
- The test equipment is temporarily installed in the tank, usually through the fill pipe.
- The tank must be taken out of service for duration of test. Tests may last 6-12 hours.
- Test must be able to detect loss of 0.1 gallon per hour from any portion of tank that routinely contains product.
- Some methods require that product in the tank be at a certain level before testing.
 - The owner or operator may have to add product from another tank on-site or purchase additional product.
- If new product is added to tank to prepare it for testing, the test cannot be conducted until the temperature of the tank contents has stabilized.
- Tank deformation and temperature in tank must be allowed to stabilize.
- If product is added during the test to make fine adjustments in tank volume, tank contents must again be allowed to stabilize before the test can continue.

Sildes 97 and 98 (graphics): These graphics of tanks show how changes in product temperature, and structural deformation of the tank can be mistaken for a leak. These graphics help to explain why a wait period is suggested before tests are conducted.

	L	ecture Notes	Instructional Aids
	d.	Application of test	
		A testing company performs tests.	Note that tests are conducted by private companies, not the owner or operator. Testing is
		Some methods require tester to make measurements and calculations by hand.	conducted annually or every five years depending on whether the tank is unimproved or has been upgraded or is new. The tester temporarily installs equipment into the tanks.
		Some methods are highly automated and have computerized measurements and analysis.	
2.		en tank tightness testing is propriate	
	a.	UST system characteristics	Silde 99: Discuss applicability.
		Tightness tests can be used for both tanks and piping.	
		Tightness testing is primarily used for tanks smaller than 15,000 gallons.	
		If tank tightness testing is used for larger tanks, the owner/operator should make sure that the manufacturer or vendor has proof that it will meet the performance standard when used on larger tanks.	
		With automated tank tight- ness test methods, up to four tanks may be tested at one time.	-
·	b.	Product characteristics	
		To date this method has been used primarily in tanks containing gasoline, diesel, and light heating oils.	
		If other products are stored, the owner or operator should ensure that this method can be used satis-	

factorily with those substances.

Le	ecture Notes	Instructional Aids
C.	Soil conditions	
	In volumetric testing, if the backfill allows the tank to "bulge," one may have to wait longer for tank to stabilize between filling the tank and beginning the test.	Slide 100: The wait time may have to be lengthened if the backfill is such that it allows the tank to bulge.
d.	Climatic factors	
. · · · · · · · · · · · · · · · · · · ·	In volumetric testing, wait at least six hours between delivery and testing to stabilize temperature differences between added product and product already in tank. The wait time may vary due to climate.	
	 Temperature differences could cause differences in densities, which would result in different product capacitances. 	
	Very cold weather will cool product in fill pipe. This cooler product drops into the tank, cooling the product below the fill pipe, and creates erroneous readings.	
e.	Geologic conditions	
	Ground-water level must be determined before this method is applied.	
	Presence of ground water may mask an actual leak or slow the rate at which product is leaking.	The presence of ground water is particularly important with this method due to the infrequent testing that takes place. If a leak is masked, it is possible that it may not be detected for one or five years when the next test is conducted.
	If water table is higher than location of hole in leaking tank, ground water exerts pressure on hole.	inve years when the next test is conducted.

	Lecture Notes	Instructional Aids
	 Water counteracts pressure exerted on hole by fluid in tank. This condition may mask or slow a leak. 	
	 This is particularly important with tank tightness testing due to the length of time between tests. A false read- ing may not be caught until the next test is performed. 	••
	The best methods can com- pensate for high ground- water levels if these levels are known prior to tank testing.	
3.	Considerations	Slide 101: Discuss these considerations and limitations.
	 Tightness tests must be used with inventory control method. This combined method can only be used for ten years following new UST installation or upgrade of existing USTs. 	miniculoi is.
	b. Tank must be taken out of service during a test.	
	 Access problems may make it difficult to set up test equipment. Tester should be aware of layout of site beforehand. 	·
	d. Permanent installation of equipment is unnecessary.	
	e. Many different commercial methods are available.	
	f. It is vital that tester follows proper testing methods.	Slide 102: Review of Chapter Four. Answer questions.

CHAPTER FIVE

LEAK DETECTION METHODS FOR UST PIPING

How can you assist the owner or operator to meet the leak detection requirements for piping? This chapter presents detailed information about the two types of UST piping systems, pressurized and suction, and the requirements for piping monitoring and leak detection methods. This chapter covers types of line devices, line testing methods, and monthly monitoring methods.

****		Lecture Notes	Instructional Aids	
I. U	ST PIP	ING	Silde 1: Chapter Five slides.	
pi te	The majority of UST leaks occur in the piping system. Two varieties of piping systems for product delivery are pressurized piping and suction piping.		Slide 2: Introduce the chapter on leak detection methods for piping. Slide 2A (photo): Leaking pipe.	
A		A pump at the bottom of the tank pushes product through the delivery piping to the dispenser at positive pressure, usually around 28 to 32 pounds per square inch (psi). Very large releases can occur quickly because pumps continue to operate when piping is broken and force product through the hole or break. These systems are usually chosen for high volume sites because they deliver product	Slide 3: There are two varieties of piping. The first is pressurized piping. Explain that with pressurized piping releases can occur very quickly, posing a threat to the environment.	
В	. Suc	quickly. ction piping systems A positive displacement pump, at or near the point of end use, reduces the pressure at the dispensing unit, and atmospheric pressure pushes the product through delivery lines.	Slide 4: The second variety of piping is suction piping. Slide 4A (photo): Suction pump dispensers. Slide 4B (photo): Suction pump dispensers.	

	Lecture Notes	Instructional Aids
2 .	When the pump is shut off or a leak in the lines occurs, suction is interrupted, and product flows back through the piping toward the tank.	Explain that when the pump is shut off, the suction is interrupted. If there is a leak, the product will flow back toward the tank. The volume of the release is much less for suction piping than for pressurized piping because no pressure forces product from the lines.
	 Some product remains contained in the lines by one or more check valves within the pipe system. 	
	 At the point of a line failure, some product can not drain back into the tank and es- capes into the environment. 	Slide 4C (graphic photo): Suction piping.
3.	Two general types of suction systems exist:	Mention the "European" and "American" systems.
	In the "European" system, the location of the check valve is immediately below the pump. Also, the slope of the piping will allow product in the piping to drain back into the tank when suction is released.	Slide 5 (graphic): This diagram shows the differences between the "American" and "European" systems. Both are used in the United States.
	In the "American" system, the check valve is located at the top of the tank (angle check) or at the bottom of the suction line (foot valve).	
	Both systems are used in the United States.	
4.	Suction piping systems deliver product slowly, so they are only used where speed of delivery is not a factor. These systems also require that the dispenser and tank are near each other.	Discuss when suction piping is used. Limitations of this system are the slow delivery rate, and the short distance allowed between the tank and the dispenser.

Lecture Notes

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II. LEAK DETECTION FOR UST PIPING

Federal regulations require that all UST piping systems that routinely contain product be tested for leaks. This may or may not include the vent lines, depending on the State requirements. Depending on the test method, piping may be tested separately or in conjunction with the tank.

Slide 6: Introduce this section on deadlines and requirements for leak detection.

Note: Much of the information is the same for tanks and piping. You may not wish to repeat those parts of this section that are redundant with earlier material.

A. Deadlines

- 1. Pressurized piping
 - New piping must comply with UST leak detection requirements when installed.
- -- Existing piping must comply with UST leak detection requirements by **December**

Slide 7: Discuss regulations. You may want to repeat that "new piping" refers to piping installed after December 1988.

2. Suction piping

- Leak detection is not required for either new or existing piping of the "European" type described earlier.
- Other "American" suction piping types need to meet the following deadlines.
 - New piping must comply with UST leak detection requirements when installed.
 - Existing piping must comply with UST leak detection requirements according to the following timetable:

Slide 8: Discuss suction piping deadlines, emphasizing difference between "American" and "European" style systems and their differing compliance requirements.

Lecture Notes Installation Must Comply Date By Before 1965 December 1989 1965 - 1969 December 1990 1970 - 1974 December 1991 1975 - 1979 December 1992 1980 - 1988 December 1993

Instructional Aids

Slide 9: Review chart.

B. Requirements

1. Pressurized piping (new and existing)

Or if installation date is unknown.

- Each pressurized piping run must have an <u>automatic line</u> leak detector (LLD).
- Pressurized piping must also have <u>one</u> of the following:
 - Monthly ground-water monitoring; or
 - Monthly vapor monitoring; or
 - Monthly interstitial monitoring; or monthly SIR;
 - Annual tightness test.

2. Suction piping

- No leak detection is required if the suction piping is designed with:
 - Enough slope so that the product in the pipe can drain back into the tank when suction is released; and
 - Only one check valve, which is as close as possible beneath the pump in the dispensing unit.

Silde 10 (graphic): Pressurized piping system. Note piping extending to bottom of tank.

Slide 11: Requirements for pressurized piping.

Silde 12: Discuss the leak detection requirements for suction piping. Note that the requirements are for systems that do not meet the design requirements for exemption from leak detection.

	Lecture Notes	Instructional Aids
_	If a suction line does not meet all of these design criteria, one of the following leak detection methods must be used:	
	A line tightness test at least every three years; or	
_	Monthly vapor monitoring; or	
_	Monthly SIR;	
_	Monthly ground-water monitoring; or	
_	Monthly interstitial monitoring.	
C.	Methods	Slide 13: Introduce the acceptable methods
1.	Automatic line leak detectors	of leak detection or piping. Each method will be discussed later in this chapter.
_	Two types are currently available:	
	- Automatic flow restrictor; and	
	- Automatic shutoff device.	
2.	Line tightness testing methods	Slide14: Leak detection methods.
_	Two general approaches are currently used:	
	- Direct volumetric testing; and	
	- Indirect tightness testing.	
3.	Monthly monitoring methods	
-	Four types exist:	
	- Interstitial monitoring;	
	- Ground-water monitoring;	
	- SIR monitoring, and	
	- Vapor monitoring.	
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	Lecture Notes	Instructional Aids
D. 1.	Requirements for PD/PFA Line tightness testing and automatic line leak detectors must be capable of detecting the leak rate or quantity specified for that method with a probability of detection (PD) of 0.95 and	Slide 15: Discuss PD/PFA "95 and 5" requirements.
	a probability of false alarm (PFA) of 0.05. There are two PD/PFA compliance deadlines:	
_	By December 1990, tightness testing for piping must meet PD/PFA requirements;	
	By September 1991, automatic line leak detectors must meet PD/PFA requirements.	·
	However, methods permanently installed before the applicable compliance deadline are not required to meet the PD/PFA requirements.	÷.
E.	Standard test procedures	
	As discussed earlier in Chapter Four, Section I.D., EPA has developed standard test procedures (also known as protocols) that enable manufacturers of release detection methods and third-party evaluators of those methods to demonstrate that the methods can meet the Federal release detection requirements. EPA published standard test procedures for evaluating pipeline leak detection systems in September 1990.	
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			Lecture Notes	Instructional Alds
III.	I. AUTOMATIC LINE LEAK DETECTORS		ATIC LINE LEAK DETECTORS	
	A.	Aut	omatic flow restrictors	
		1.	How automatic flow restrictors work	
			 Restrictors, located at the pumps, monitor the line pressure and restrict flow if a possible leak is indicated 	, , , , , , , , , , , , , , , , , , , ,
			 When pressure in the pum delivery system drops belo a preset threshold, commo ly 1 to 2 psi, a test is auto- matically performed. 	flow restrictors.
			During the test product flow through line at 1.5 to 3 gal/h.	vs
			 Line leak detectors must detect 3 gal/h release at 10 psi pressure, within 1 hour. 	
			 Leaks greater than 3 gal/h are indicated if more than a seconds are required to ful pressurize the line. 	
			 If test does not indicate a leak, normal flow is resumed. 	
			 Restrictors do not shut the system off entirely, but limit product flow to 3 gal/h. 	
		2.	When automatic flow restrictors are appropriate	Slide 18: Discuss when automatic flow restrictors are appropriate.
			 This method is used only in pressurized piping. 	n
			 Most gas station USTs al- ready have automatic flow restrictors (Red Jackets). 	Slide 18A (photo): Red Jacket.

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Instructional Aids

3. Considerations

- -- This method causes a slight lag in product delivery even when there is no leak.
- At high altitudes or high temperatures, vapors are more likely to form in piping.
 This increases the amount of time required for product to reach operating pressure and may falsely indicate a leak.
 - If additional time is spent pressurizing the line, vapors will usually be reabsorbed into the liquid.
- On-site staff may tamper with system to avoid delays in product delivery.
- -- Requires little owner or operator involvement.
- Tests can not be run while dispensers are in use.
 About five minutes between dispensings at the UST are needed for accurate testing.
- Typical time between dispensings should be considered when selecting a method of piping leak detection.

B. Automatic flow shutoff devices

How automatic flow shutoff devices work

There are two different types of automatic flow shutoff devices: one system monitors for an increase in line pressure; the other monitors for a decrease in line pressure. **Slide 19:** Discuss these and other factors that may need to be considered before using automatic flow restrictors.

Slide 20: There are two types of automatic flow shutoff devices that will be discussed: pressure increase monitors and pressure decrease monitors.

Le	ecture Notes	Instructional Aids
a.	Pressure increase monitor	Slide 21: In this method the amount of time it takes to fully pressurize a line is measured.
	The normal rate of pressurization in pipes is calculated when the testing system is set up.	Automatic shutoff occurs when the length of time for full pressurization is longer than usual, indicating a possible leak.
	When the pump is activated, the rate of increase in line pressure is measured.	
	It will take longer than usual for the piping to become fully pressurized if there is a leak.	
	If pressure does not rise quickly enough, the system automatically shuts down.	
	The level of automation varies from system to system.	
	Automatic flow shutoff systems are permanently installed.	
b.	Pressure decrease monitor	Slide 22: This method measures decreasing pressure in the lines over a period of time when
	System monitors line pres- sure over several minutes when dispenser is not in use.	the lines are inactive. The inability to maintain normal pressure may indicate a leak.
	If constant pressure can not be maintained or if pressure decreases more quickly than its normal rate, a leak is indicated, and the pump is shut down.	
	Generally, more than one test which indicates a leak is required before system shuts down.	
	The level of automation varies from system to	

system.

Such systems are permanently installed.

	Lecture Notes	Instructional Aids
2 .	When automatic flow shutoff devices are appropriate	Slide 23: Discuss slide. Mention when the devices are appropriate, and that they allow for only minimum product loss.
	 This method is used for pressurized piping only. 	orny minimum product loss.
	 Typical time between dispensings should be con- sidered when selecting a method of piping leak detection. 	
3.	Flow shutoff devices are subject to tampering if they are not locked or tamper-proofed in some way.	Slide 24: Discuss these and other factors that should be considered when using automatic flow shutoff devices.
	As with flow restrictors, tests cannot be run while dispensers are in use. At a minimum, about five minutes between dispensing at the UST are needed for accurate testing.	
	- A longer interval between dispensings (up to one hour) is necessary to detect small leaks.	
	 Automatic flow shutoff devices provide nearly con- tinuous leak detection and require little time from staff. 	

			Le	cture Notes	Instructional Aids	
IV.	A. Direct volumetric line tightness test				Slide 25: There are two line tightness testing methods direct volume and an indirect line tightness test. Each method will be discussed in this chapter.	
		1.		The line is isolated from the tank, and is tested for its ability to maintain pressure. - A pressure loss indicates a potential leak. - The test must be able to detect a leak of 0.1 gal/h at 1.5 times the normal line operating pressure. A hand pump or a dispenser and submerged pump is used to pressurize the piping leading back to the tank. The amount of volume lost is determined in one of several ways: - If pressure decreases in the piping system, product is added to return pressure to original test level. The leak rate is estimated by measuring the amount of product added.	Slide 26: Describe how a volumetric line tightness test is conducted. Describe the methods that are common in your State. The piping between the tank and dispenser is pressurized. The ability to maintain pressure is measured in several ways. If a predetermined volume is lost, a leak in the piping is indicated. Mention that few of these devices are currently available.	
				- The volume of product lost over time is observed in an above-ground tube that is connected to pressurized piping.	Slide 26A (photo): Line tightness testing equipment. Slide 26B (photo): Line tightness testing equipment. Slide 26C (photo): Line tightness testing equipment.	

	Lecture Notes	Instructional Aids
	- A pressure gauge on the hand pump, or temporarily installed on the dispenser, can be used to indicate pressure change, which is converted to a leak rate.	
	If a 0.1 gal/h per hour leak rate is found, a leak is indicated.	
2.	When the direct volumetric line tightness test is appropriate	Slide 27: Can be used in conjunction with tank tightness testing.
	 This method can be per- formed alone or in con- junction with other monitoring methods. 	
	 With certain variations on tests, line tightness testing may be performed on both pressurized and suction systems. 	
3.	Considerations	Slide 28: Discuss these and other considerations as they apply to your State.
	The line must be shut down for several hours for the test.	
	 This method requires no permanent equipment and can be performed along with tank tightness testing. 	
	Test needs to be performed only once every three years for suction piping. Line tightness testing can be used as the only method of line leak detection for suc- tion piping.	
	There are generally more problems with line tightness testing than with tank tightness testing. These problems are difficult to resolve due to poor fittings and gaskets, vapor pockets, bad check valves, etc.	

		Le	cture Notes	Instructional Alds		
В.	Indi	irect I	ine tightness test	Slide 29: This method tests piping and the tank as one system. If a leak is suspected, then a		
	1.		the indirect line tightness works	systematic method of locating the leak is used, testing each system part until the leak is isolated.		
		a.	In an indirect line tightness test, piping is tested as a part of a full tank system test. Fluid loss over time in a closed tank and piping system is examined to determine presence of a leak. Procedures are the same as for tank tightness test with the following additions: Overfill method must be			
			used, so that piping as well as tank is full of product.			
			If test indicates a leak, tank is tested alone.	Discuss this procedure.		
			If no leak is found in tank, piping is assumed to be leaking.			
			If tank is leaking, separate test of piping must be conducted.			
	2.		en the indirect line tightness is appropriate	Slide 30: This method must be done along with tank testing, and can be used on both pressurized and suction piping.		
			This method must be done in conjunction with tank testing; tanks and piping might be on different test schedules, making an indirect test impractical.	, and some property of the second property of		
			With certain variations on tests, line tightness testing may be performed on both pressurized and suction systems.			
			If low pressure is put on piping, it is necessary to detect very small leaks to pass the pressure piping 0.1 gal/h test requirement.			

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Instructional Aids

3. Considerations

Slide 31: Discuss these considerations for indirect line tightness tests.

- This method must be performed as part of tank test; therefore, UST system must be shut down for at least several hours.
- Requires no permanent equipment, and can conveniently be performed along with tank tightness testing.
- Test must be performed only once every three years for suction piping. Line tightness testing can be used as the only method of line leak detection for suction piping.
- -- There are generally more problems with line tightness testing than with tank tightness testing. These problems are difficult to resolve and are due to poor fittings and gaskets, vapor pockets, bad check valves, etc.
- Indirect tests can only show that the entire UST system is leaking. Tanks and piping will have to be tested separately to identify the source of the leak.

			Le	ecture Notes	Instructional Aids
/ .	МО	NTHI	.у м	ONITORING METHODS	
	A.	Secondary containment with Interstitial monitoring Methods, applications, and considerations of interstitial monitoring with secondary containment for piping systems are similar to those for tanks.			Slide 32: Discuss the use of interstitial monitoring with piping. It is very similar to that used with tank systems; however, some differentiated
					ces will be discussed.
		1.	Hov	v interstitial monitoring works	Silde 33: Discuss trench liners.
			a.	Trench liners	
				Backfill and piping are placed in a lined trench.	
				The trench should be sloped away from the tank excavation to differentiate between tank leaks and piping leaks.	Note that the system can be arranged such that leaks in piping and tanks can be differentiated.
				An interstitial monitor is placed between piping and the trench liner.	
			b.	Double-walled piping	Slide 34: Discuss double-walled piping.
				Piping that carries the product is contained within a larger outer pipe.	
				The outer pipe usually drains to a sump that can be monitored for leaks. Other methods use an interstitial monitor placed between inner and outer piping.	
		2.	with	en secondary containment n interstitial monitoring is propriate	The same applications of tank interstitial monitoring apply to piping. There are few restrictions.
			a.	UST system characteristics	Slide 35: Discuss when secondary containment is appropriate.
			*-	Can be used for both tanks and piping.	по арргориаte.

	Le	ecture Notes	Instructional Alds
		Secondary containment is impractical for existing piping, because it involves either excavating all piping runs and installing trench liners, or replacing existing piping with double-walled piping.	
	b.	Product characteristics	Slide 36: This method can be used for all fuel types.
	<u></u>	This method can be used for all types of fuels.	
	C.	Soil conditions	
		Use is not restricted by soil type.	
	d.	Climatic factors	Slide 37: Discuss climatic and geologic considerations.
		This method can be used in all climatic conditions; however, in areas with heavy rainfall, a fully enclosed containment system should be used to prevent rain from interfering with monitoring system.	
	e.	Geologic conditions	
		In areas with high ground water, a fully-enclosed containment system should be used to prevent ground water from interfering with the monitoring devices.	·
3.	Cor	nsiderations	Slide 38: Discuss these considerations and any others that apply to your State.
	· 	Correct installation of trench liners is essential because piping trenches are narrow and long. To cover these areas requires piecing together small pieces of liner. Trained and experienced professionals can minimize the number of seams in the liner and ensure correct installation.	Installing liners in trenches can be very difficult due to the number of seams required to line a piping system.

		Le	cture Notes	Instructional Aids
			Proper installation of double- walled piping is also very important, and requires a professional.	
		**	Piping monitoring can often be integrated with the tank monitoring system.	
			This is the only leak detection method that prevents product from entering the environment, thus reducing potential for cleanup costs.	·
В.	Gro	und-	water monitoring	Slide 39: Discuss ground-water monitoring as it
	1.	Hov wor	v ground-water monitoring ks	applies to piping. Note that additional wells may be added approximately every 10 to 20 feet of piping run to monitor the piping system.
		a.	Use of this method for piping is the same as its use for tanks, with the following exception:	
			Additional wells will be needed to monitor the area affected by piping.	
	2.		en is ground-water monitoring propriate	Slide 40: Mention ground-water monitoring as it applies to piping. Ground-water monitoring's applicability for piping is the same as it is for
		a.	UST system characteristics	tanks.
			Can be used to detect leaks from tanks and piping.	
			May be used on any size piping run. For larger systems, more wells are added.	
			May be retrofitted. When retrofitting, installer must be cautious not to puncture piping.	
		b.	Product characteristics	
			Density must be lower than that of water. (Product must float on top of water.)	

Lecture Notes	Instructional Aids
Product should not mix easily with water. (If it mixes, no free product layer will form.)	Slide 41: Product must be a "floater" vs. a "sinker," and must not mix readily with water. Most commonly used with gasoline and diesel fuels.
Most commonly used for gasoline and diesel fuels. (Alcohols and water-soluble chemicals are not appropriate.)	•
 c. Soil conditions If this method is used alone, soil between well and piping must be coarse and permeable (for example sand or 	Slide 42: Explain the terms "porosity" and "hydraulic conductivity." (Review these terms from Chapter Three.) Soil analysis may have to be conducted.
gravel). d. Climatic factors	Slide 43: Discuss climatic problems relating to
Very low temperatures may interfere with some monitoring devices. Ice can freeze monitors and interfere with product-soluble devices.	ground-water monitoring as they pertain to your State (e.g., areas with high or low annual rainfall or extreme temperatures).
e. Geologic conditions	Slide 44: Discuss geologic considerations.
Level of ground-water table must not be more than 20 feet below the surface.	
- Ideally, the ground water should be between 2 and 10 feet from the surface.	Mention that it is essential to know the water table level and gradient in order to have an effective ground-water monitoring program.
Fluctuations in water table level	·
- If water level falls below bottom of, or rises above the top of, the well screen, this method alone becomes insufficient to detect released product.	
If there is a steep gradient of ground-water flow, the product may bypass the monitoring wells.	

		Le	cture Notes	Instructional Aids
			Because free product tends to flow through fractures and cavities in the soil, wells that do not intercept these frac- tures and cavities will not detect free product.	Slide 45 (graphic): This graphic shows how the well can be installed in what seems to be a good place, but will still not detect a release due to the geology.
	3.	devices, and how to during installation.		Slide 46: Discuss site assessments, detection
			Ground-water monitoring of underground piping can easily be integrated with a tank ground-water monitoring system.	devices, and how to avoid damage to pipes during installation.
C.	Vap	or mo	onitoring	
	1.	How	vapor monitoring works	Slide 47: Discuss vapor monitoring as it applies to piping. Shallower wells than those used for
		a.	Use of this method for piping is same as its use for tanks, with the following exceptions:	tanks may be used. Applicability is the same for a tank system.
			Monitoring wells do not need to be as deep as those used for tank monitoring.	This method is easily integrated with an UST vapor monitoring system.
			When used for interstitial monitoring, horizontal slotted tubes at or below piping level may be used rather than conventional vertical wells.	·
	2.		en vapor monitoring is ropriate	
		a.	UST system characteristics	Slide 48: General applicability.
			This method can be used for both tanks and piping.	
			This method can be installed as part of new or existing tanks and piping.	

May be retrofitted. When retrofitting, installer must be cautious not to puncture piping.

		<i>;</i>
Le	cture Notes	Instructional Aids
b.	Product characteristics	
	Vapor monitoring must be used with products that vaporize readily. For example, gasoline, diesel fuel, and aviation fuels are appropriate, but residual oil No. 6 (used oil) is not.	Slide 49: Give examples of fuels that are most appropriate for vapor monitoring due to their high volatility (e.g., alcohol, jet fuels).
c.	Soil conditions	
-	The backfill around the pipes must be porous enough to allow the vapors to reach the monitoring wells.	Slide 50: Discuss how backfills can distort results, such as previous soil contamination. Soil type can affect how the vapor can travel.
	Backfill and nearby soil must be clean and should not contain substances that will produce vapors. - Previously contaminated soil may lead to false readings, indicating releases.	Slide 51 (graphic): This graph demonstrates the effects of soil conditions on vapor concentrations at a vapor monitoring well. The vertical axis is gasoline in ppm, the horizontal axis represents time in days. Note that the vapor concentrations are much lower in wet sand or clay vs. the dry backfill. These are all readings taken from the same release, at the same distance from the source.
d.	Climatic factors	Slide 52: Discuss slide.
	Temperature affects the volatility of released product. Sensors may need to be adjusted for extreme temperatures.	
e.	Geologic conditions	
	This method cannot be used in areas with heavy annual rainfall, extremely moist climates or high ground water.	Slide 53: Moisture-related considerations.

	Lecture Notes	Instructional Aids				
	The water fills spaces between the soil particles, preventing vapor from travelling through the soil. Vapors may also dissolve in the moisture before reaching the monitors.					
3. —	Considerations Vapor monitoring for underground piping can easily be integrated with a tank vapor monitoring system.	Slide 54: Can easily be integrated with tank vapor monitoring system. Discuss any other considerations relevant to your State.				
D. S	atistical Inventory Reconciliation (SIR)					
far webecal regul detect those stand public additional standard test public additional standard test public according to the standard test public according test public according to the standard test public according test public accord	hree monthly monitoring methods described so ere all identified in the Federal regulations that me effective in December 1988. The ations provided, however, that other release ation methods could be approved in the future if methods could meet EPA's performance ards for release detection. In June 1990, EPA shed a standard test procedure for an onal release detection method that is known atistical Inventory Reconciliation (SIR). SIR ods must be evaluated using EPA's standard rocedure or an equivalent procedure to prove can meet EPA's release detection performance ards.					
leak o	ter Four described the applicability of SIR to detection for tanks. Methods, applications, and derations of SIR for piping systems are similar use for tanks.					
1. H	ow SIR works					
inven over	stical inventory reconciliation (SIR) analyzes tory, delivery, and dispensing data collected a period of time to determine whether or not a system is leaking.	Slide 55: Discuss basic SIR operation.				
a.	Each operating day the operator measures the product level using a gauge stick or other tank level gauge. A calibration chart specific to the tank is used to convert product level into product volume.					
_	The operator also keeps complete records of all withdrawals from the UST and of deliveries to the UST.					

	Lecture Notes	Instructional Aids
-	After data have been collected for the period of time required by the SIR vendor, this information is provided to the SIR vendor.	
b.	The SIR vendor uses sophisticated statistical software to conduct an analysis of the data that can identify if the UST is leaking.	
C.	Every month, the SIR vendor reports the results of the analysis to the operator, who keeps monthly reports on file for at least 12 months.	
d.	The Federal requirements for monthly release detection are met if the SIR analysis is performed every month, is capable of detecting release rates of at least 0.2 gallons per hour (with a probability of detection of 0.95 and a probability of false alarm of 0.05), and the results are available at the UST facility on a monthly basis. State and local requirements can be more restrictive.	
2.	When SIR is appropriate	Slide 56: Discuss these characteristics.
a.	UST system characteristics	
	SIR procedures apply to fueling sites where the required measurements can be taken every operating day. It is not appropriate for unattended facilities, unless the required data can be retrieved remotely.	
b.	Product characteristics	
-	SIR is generally not restricted by product type.	
C.	Soil conditions	
	SIR is not affected by soil type.	
d.	Climatic factors	
	Changes in climate, especially temperature, affect the data used in SIR, so SIR providers must take climatic factors into consideration in their procedures.	

	Lecture Notes	Instructional Aids
е.	Geologic conditions	
-	SIR for piping is not affected by geologic conditions.	
3.	Considerations	
_	SIR can be used for tank and piping systems.	Slide 57: Discuss these considerations.
_	SIR should not be confused with other release detection methods that also rely on periodic reconciliation of inventory, withdrawal, or delivery data. Unlike manual tank gauging, automatic tank gauging systems, and inventory control (described earlier in Chapter Four), SIR uses a sophisticated statistical analysis of data to detect releases. This statistical analysis can only be done by competent vendors of SIR systems.	·
_	The procedures used by the SIR vendor must be evaluated against EPA's standard test procedures (or an equivalent protocol) to confirm that the procedures are capable of meeting the Federal regulatory requirements regarding the detection of minimum release rates and the probabilities of detection and false alarm.	
	Tank level and meter readings should be taken carefully at the same time each operating day, at a time when no product is being delivered or dispensed. SIR does not require that the tank be out of service for extended periods.	
	Data can be transmitted to the SIR vendor on paper or by using computer modems or diskettes.	Slide 58: Discuss these considerations.
_	SIR can identify problems other than leaking systems, such as miscalibrated meters, tilted tanks, and loss resulting from theft.	

 SIR requires minimal investment of staff time and equipment costs (usually involving gauge stick and pastes that help identify product and water levels). The cost of services provided by SIR vendors compares tavorably with the cost of other leak detection methods. State and local governments can place restrictions on the use of SIR for compilance purposes. Silide 59: Review UST piping. Answer que 	
restrictions on the use of SIR for compliance purposes.	
Silde 59: Review UST piping. Answer que	
	estions.

GLOSSARY OF LEAK DETECTION TERMS

Ambient temperature -- Temperature of areas surrounding the tank site.

Atmospheric pressure -- The weight of overlying air at any given location.

Backfill -- The material used to fill in the excavation zone after the tank is in place. The best installation practice is to use sand or gravel as specified.

Check valve -- The valve found in suction piping systems that closes when product begins to flow backwards through the pipe.

Compatibility -- The ability of a tank and piping to be unaffected by stored product.

Contamination -- The remains, liquid or vapor, in soil or backfill of releases at a site.

Density -- The mass of a given substance per unit volume.

DNAPLs -- Dense non-aqueous phase liquids.

Excavation liners -- Flexible sheets of relatively impermeable substances (possibly made of various synthetic materials, such as high-density polyethylene, polyester elastomers, epichlorohydrin, and polyurethane) that separate the UST system and backfill from the native soil of the site.

Excavation zone -- The entire area that must be dug up in order to install an UST.

Fill pipes -- The pipes connecting the underground tank to an aboveground fitting where a tank truck connects its transfer hose.

Free product -- The leaked product floating on the water table surface.

Grab samplers -- The bucket or bailer used to obtain ground-water samples, from monitoring wells.

Hydraulic conductivity -- The measurement of the rate at which a liquid can flow through a particular material, such as soil.

interstitial space -- The space between the wall of the tank or pipe and the secondary container or lining.

Inventory control -- A comparison of what is actually in the tank, based on measurement, to what should be in the tank, based on records.

Overages -- The amount by which volume measurement exceeds what is expected.

Overfill method -- A method used on tank tightness testing during which the tank is filled until the level of the product reaches the fill tube or a standpipe located above grade.

Performance standard -- The minimum sensitivity of a method as specified in the regulation.

Permeability -- A measurement of the ability of backfill or soil to permit liquids or gases to pass through.

Porosity – The measurement of the extent to which a material contains small spaces through which vapors or liquid can pass.

Positive displacement pump -- The pump placed at or near the point of end use on suction piping systems; this pump creates a vacuum which draws product from the tank to the pump.

Pressurized piping systems -- These systems use a pump at the bottom of the tank to push the product to the dispenser.

Product delivery lines -- The piping that connects tanks and product dispensers (pumps).

Product-finding paste -- Paste applied over a gauge stick to improve adherency of the product to the stick and prevent creepage. The pastes change color in the presence of product, and are applied in the area where one expects to see the product line, not on the entire stick.

Remote fill - Piping runs leading to a storage area for wastes, such as used oil, that are generally installed as an afterthought, which therefore, are prone to leaks.

Restrictors -- Devices that keep the flow of product from the pump to the point of use below a certain gal/h rate.

Retrofit -- The process of upgrading an UST system with new technologies and/or products.

Shortage -- The amount that the volume measurement is below what is expected.

Solubility -- The ability of a substance to dissolve in or mix with another substance.

Static tank system -- A tank that is not in use; no product is added or removed.

Suction piping -- The system uses a vacuum to draw the product from the tank to the pump.

Tank deformation -- Expansions and contractions of the tank resulting from fluctuating temperatures of product within the tank and from the addition of product to the tank.

Thermal properties -- Changes in product characteristics that occur in response to an increase or decrease in temperature.

Underground storage tank (UST) -- A system used to store and dispense petroleum products. An UST system includes the tank(s), piping, and product dispensers. At least 10 percent of the combined volume of the tank(s) and associated piping must be underground for the system to be considered an UST system.

Vapor pockets -- Vapor that becomes trapped in the manways, deadend piping, etc., after a tank has been filled to or above the top of the tank.

Vapor recovery lines -- Pipes that carry vapors back to the tank truck during off-loading, or back to the UST during product dispensing.

Vent pipes -- Pipes routed to the surface as aboveground vents.

Viscosity -- The measurement of the ease with which a liquid flows.

Volatility -- The measurement indicating how readily a substance will vaporize.

Water table -- The level where ground water will rest in porous soil conditions under normal atmospheric pressure.

Well screen -- The perforated or slotted area of a well that allows product to enter the well.

CASE STUDY GUIDELINE

I. INTRODUCTION

The following guideline has been provided to help you develop a case study tailored to the specific needs of each training session that can be used by participants to increase their understanding of the leak detection requirements. This course is designed to be flexible, allowing you to include your own "designer" case study exercise in place of or in addition to the other exercises provided in Appendix II. The goal of the case study is to apply the UST system characteristics and regulatory information presented throughout the course to an actual or fictitious UST facility.

II. GUIDELINE FOR DEVELOPING A CASE STUDY

- A. Identify the purpose of the case study.
 - 1. What specific topics do you want to cover?
 - 2. How much time are you allowing for the case study?
 - 3. Have you considered your audience carefully (for example, their level of prior knowledge in their field or their expectations for the training)?
- B. Select an UST site.
 - 1. Do you want an actual site or a fictitious site?
 - 2. What characteristics are important about the site: UST system characteristics, product characteristics, soil conditions, climatic factors, and geologic conditions?
 - 3. Locate or create slides and maps of the site.
- C. Develop a list of pertinent information that participants will need in order to make decisions about the leak detection method at the site.
 - 1. Have list ready prior to presentation of case study, or
 - Incorporate this task into the presentation of the case study as a group discussion.
 You may want to use the "UST Site Characteristics" exercise found on pages 3 and 4 of this Appendix.
- D. Break students into small groups. Provide a list of questions or issues to be addressed based on the topics that you have chosen for the case study. Discussion topics may include:
 - Determining the important site characteristics at the case study's site.
 - Comparing UST leak detection methods in terms of suitability to the site, cost, ease of use, and amount of time required for operation or maintenance.
 - Determining the appropriate leak detection method for the site.

Each group can discuss all questions, or each group can be assigned a specific question/issue. Groups can prepare to present and justify their decisions to the whole class based on regulations and materials presented in the course. Remind students that the student manual should be used to check for the regulatory requirements.

E. Evaluate group decisions, making sure that all regulations and measures have been addressed for the UST site being considered. This would be an appropriate time for open group discussion and other suggestions.

EXERCISE -- UST SITE CHARACTERISTICS

You are the UST "hotline" person for your State. UST owners and operators call you for information on leak detection methods. The UST systems range from a single tank and large service station systems to military installations. In order to make decisions and answer questions correctly, you will need to know some information about the UST in question.

Develop a list of questions that you will use to obtain necessary information about the UST. Consider the site characteristics discussed in the training manual, as well as logistical information that you may want for your records.

SAMPLE LIST OF "UST SITE CHARACTERISTICS" QUESTIONS

1.	Name of owner/operator. Are you the owner or operator?
2.	What is the purpose of the UST? (Service station, city installment.) Site location? (State, county, city; for specific local regulations).
3.	How many tanks are in question?
4 .	What is the date of tank installation? (May have to be approximate.)
5.	Types of tanks. (May be more than one type.)
6.	Size of tanks. (May be more than one size; therefore, different regulations may apply.)
7.	Types of piping system in the UST. (Where is the pump located?)
8.	What types of product are handled?
9.	What is the backfill around the tanks? (Describe. Was it local fill or specifically delivered for the UST?)
10.	What is the soil type and ground-water level (if known)?
11.	Is there any leak detection system used now? Describe.
12.	If a leak is suspected, what indications do you have?

EXERCISE - ATGS

Review the scenario described in the following situation. You should decide individually, and then as a group, what could be causing the described problem.

<u>Scenario</u>

Sal Robinson owns a small tank facility in southern Louisiana. The tanks range from 7,000 to 15,000 gallons in size, and contain heating oil and diesel fuel. Sal purchased the facility in 1988. At that time, manual inventory control was the leak detection method used. No leaks had been detected using this method. Two months ago Sal installed an ATGS into the tank system. His records now indicate substantial leaks in the UST system. In your discussion you have found out that his area is suffering a severe drought, a real shock for an area with such a high annual rainfall. Sal is concerned and confused about the new leak detection method and the results that are being obtained.

What suggestions do you have that may explain the results? (Consider that the results may be either true or false.)

EXERCISE - ATGS

(Instructor's Copy)

Review the scenario described in the following situation. Students should decide individually, and then as a group, what could be causing the described problem. Lead a group discussion, making sure that all relevant points are considered, and that the students fully understand the reasoning upon which decisions were made.

Scenario

Sal Robinson owns a small tank facility in southern Louisiana. The tanks range from 7,000 to 15,000 gallons in size, and contain heating oil and diesel fuel. Sal purchased the facility in 1988. At that time manual inventory control was the leak detection method used. No leaks had been detected using this method. Two months ago Sal installed an ATGS into the tank system. His records now indicate substantial leaks in the UST system. In your discussion you have found out that his area is suffering a severe drought, a real shock for an area with such a high annual rainfall. Sal is concerned and confused about the new leak detection method and the results that are being obtained.

What suggestions do you have that may explain the results? (Consider that the results may be either true or false.)

Points to emphasize

- The tanks may have been leaking for some time, but they were not being properly tested previously.
- The tanks were leaking all along.
 However, due to the usually high
 amount of rainfall, the ground-water
 levels were high enough to mask the
 leaks. The area is now suffering from
 a drought, which may affect the level of
 ground water.
- Staff may be making errors with the use of the new system.
- Wiring of the ATGS may be improperly installed.
- The temperature and volume calibrations may not be correct in the ATGS, giving false data.

EXERCISE -- GROUND-WATER MONITORING

Review the scenario described in the following situation. You should decide individually, and then as a group, whether ground-water monitoring is appropriate. Review the site characteristics mentioned in Chapters Two and Three.

Scenario

Frank Lee has owned a small service station near Lathrop Wells, Nevada, since 1958. All four of the station's underground storage tanks were installed at the time he bought the site. The only products Frank stores in the tanks are gasoline (both leaded and unleaded) and diesel fuel. The tanks are located in soil that consists of welded volcanic ash (or tuff) that extends for several hundred feet below the surface. The climate at the site (not far from Death Valley) is generally arid, and temperatures can exceed 110 degrees fahrenheit during summer days. On the other hand, sub-freezing temperatures at night are not uncommon during winter months.

Is ground-water monitoring an appropriate leak detection method in Frank's case? Why or why not?

What further information, if any, do you need from Frank, to determine this?

EXERCISE -- GROUND-WATER MONITORING

(Instructor's Copy)

Review the scenario described in the following situation. Students should decide individually, and then as a group, whether ground-water monitoring is appropriate. Review the site characteristics mentioned in Chapters Two and Three.

Scenario

Frank Lee has owned a small service station near Lathrop Wells, Nevada, since 1958. All four of the station's underground storage tanks were installed at the time he bought the site. The only products Frank stores in the tanks are gasoline (both leaded and unleaded) and diesel fuel. The tanks are located in soil that consists of welded volcanic ash (or tuff) that extends for several hundred feet below the surface. The climate at the site (not far from Death Valley) is generally arid, and temperatures can exceed 110 degrees fahrenheit during summer days. On the other hand, sub-freezing temperatures at night are not uncommon during winter months.

Is ground-water monitoring an appropriate leak detection method in Frank's case? Why or why not?

What further information, if any, do you need from Frank, to determine this?

Points to emphasize

 Is Frank required to have leak detection for his tanks now?

[Yes, the tanks are 30 years old.]

 Are the types of products Frank stores appropriate for a ground-water monitoring system?

[Yes, both gasoline and diesel fuel have lower density than water, and do not mix easily with water.]

 Is the geology at Frank's site appropriate for ground-water monitoring?

[No, the water table is several hundred feet below the surface.]

Is the soil appropriate?

[Unknown. Need to inquire about conductivity of tuff.]

Is the climate appropriate?

[Yes. Short-term temperature changes are not a problem.]

Is ground-water monitoring appropriate for Frank?

[No. The water table is too low to allow floating free product to be detected.]

Is more information needed?

[No. Low water table rules out ground-water monitoring.]

EXERCISE -- VAPOR MONITORING

Review the scenario described in the following situation. You should decide individually, and then as a group, whether vapor monitoring is appropriate for this situation. Review the site characteristics mentioned in Chapters Two and Three, along with the considerations for vapor monitoring.

Scenario

Joe Carlisle has owned a small airfield in Green Lake, Wisconsin for 20 years. He has four USTs for various types of airplane fuels that are all near the airfield. Near the hangers are diesel, unleaded and leaded gasoline tanks, and near the maintenance shop is one 750-gallon storage tank for used oil. The tanks are installed in a glacial outwash area, which consists of unsorted sands and gravels. The depth of the water table averages 15 feet, and remains fairly constant. An airplane owner has suggested that instead of the time consuming method of manual tank gauging, that Joe consider vapor monitoring for the entire area.

Is vapor monitoring appropriate for this case?

Is there any other information that you might need to make your decision?

EXERCISE - VAPOR MONITORING

(instructor's Copy)

Review the scenario described in the following situation. Students should decide individually, and then as a group, whether vapor monitoring is appropriate for this situation. Review the site characteristics mentioned in Chapters Two and Three, along with the considerations for vapor monitoring. Lead the group discussion, making sure that all of the relevant points are considered.

Scenario

Joe Carlisle has owned a small airfield in Green Lake, Wisconsin for 20 years. He has four USTs for various types of airplane fuels that are all near the airfield. Near the hangers are diesel, unleaded and leaded gasoline tanks, and near the maintenance shop is one 750-gallon storage tank for used oil. The tanks are installed in a glacial outwash area, which consists of unsorted sands and gravels. The depth of the water table averages 15 feet, and remains fairly constant. An airplane owner has suggested that instead of the time consuming method of manual tank gauging, that Joe consider vapor monitoring for the entire area.

Is vapor monitoring appropriate for this case?

Is there any other information that you might need to make your decision?

Points to emphasize

- The stored product: While the airplane fuel, gasoline, and diesel fuels are appropriate for vapor monitoring, the used oil is not, due to its low volatility.
- Soil conditions: The glacial outwash provides adequate porosity for vapor travel, and is therefore appropriate for vapor monitoring.
- Ground water: The level of ground water is appropriate, and does not fluctuate greatly, and is therefore appropriate for vapor monitoring.

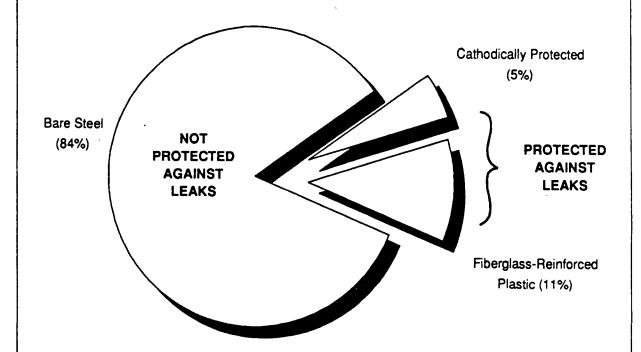
Slide Section

CHAPTER I-1 BASIC LEAK DETECTION

BASIC LEAK DETECTION

- Overview of leaking USTs
- The need for leak detection
- Leak detection methods

DISTRIBUTION OF TANK TYPES AT GASOLINE SERVICE STATIONS



Source: Regulatory Impact Analysis. August 24, 1988.

OVERVIEW OF LEAKING USTS

The Problem

- 15-20 percent of petroleum tanks may be leaking
- Leaking tanks pose a threat to ground water and surface water

THE PROBLEM OF LEAKING USTs

The threat of leaking tanks also applies to

- **■** Contamination of surface waters
- Fires and explosions
- Toxic fumes
- Cancer causing agents

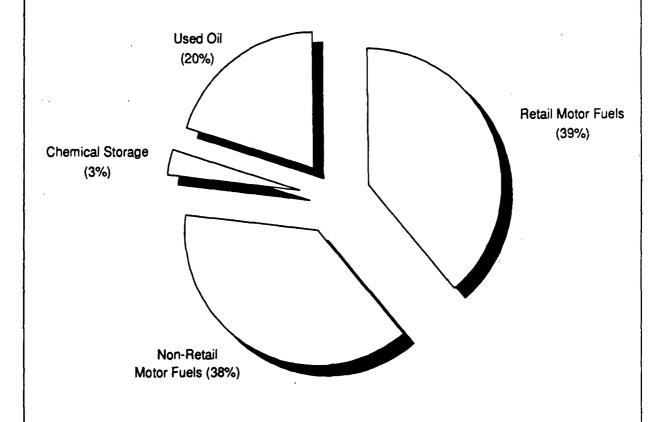
CAUSES OF RELEASES

Releases result from

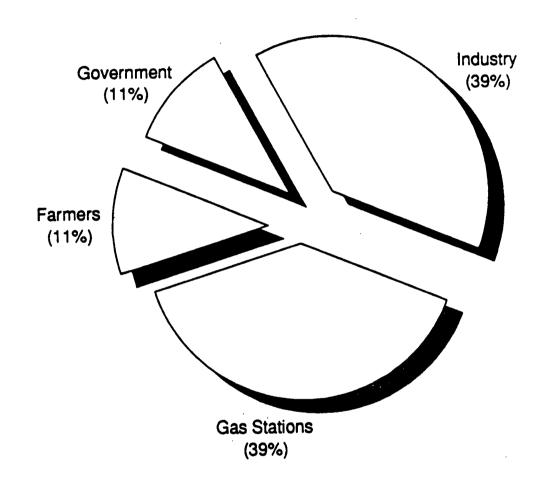
- Piping failures
- Spills and overfills
- Tank corrosion

SLIDE I-7 WHERE RELEASED PRODUCT TRAVELS GAS Water Supply Well Gasoline **Vapors** Gasoline Leak Free Product Water Table **Groundwater Flow** Dissolved Gasoline Components **Bedrock**

SLIDE I-8 USES OF REGULATED USTs



OWNERSHIP OF USTs USED TO STORE PETROLEUM



WHAT CAN LEAK DETECTION ACCOMPLISH?

Leak detection

- Warns owner or operator of leaks
- Prevents contamination of the environment and risks to human health

WHY IS LEAK DETECTION NECESSARY?

- Leak detection can help save money in the long run
- The average cleanup now costs \$150,000

WHY IS LEAK DETECTION NECESSARY?

Leak detection

- Is a good business practice
- Protects human health and the environment
- Protects against liability suits
- Is required by Federal, State, and local laws

LEAK DETECTION METHODS

Three main types of leak detection

- Internal Monitoring
- Interstitial Monitoring
- External Monitoring

INTERNAL MONITORING

Internal monitoring methods

- Inventory control combined with tightness testing
- Manual tank gauging
- Automatic tank gauging
- Statistical inventory reconciliation

INTERSTITIAL MONITORING

Interstitial monitoring method

Secondary containment with interstitial monitoring

EXTERNAL MONITORING

External monitoring methods

- Vapor monitoring
- Ground-water monitoring

PIPING MONITORING

- Pressurized and suction piping have different compliance time tables and testing requirements
- Pressurized piping must have automatic line leak detectors

LEAK DETECTION METHODS FOR PIPING

Leak detection methods for piping operate on the same principles as those for tanks

- Tightness testing
- Interstitial monitoring
- External monitoring

BASIC LEAK DETECTION

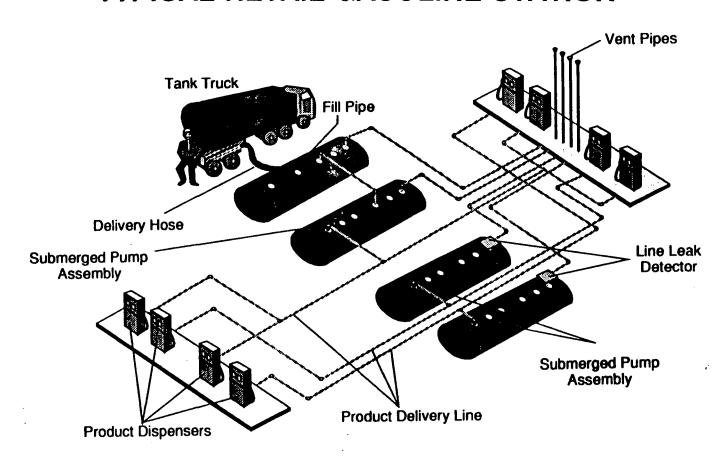
- Overview of leaking USTs
- The need for leak detection
- Leak detection methods

CHAPTER II-1 UST WALK-THROUGH

WHAT IS AN UNDERGROUND STORAGE TANK (UST)?

- A system used to store petroleum products
- Includes the tank, piping, and product dispensers

SLIDE II-3 TYPICAL RETAIL GASOLINE STATION



USE EXCEPTIONS

Certain USTs are not required to comply with Federal UST regulations.

- Farm or residential tanks 1,100 gallons or less storing motor fuel for noncommercial purposes
- Tanks storing heating oil for consumptive use on the premises where stored
- Tanks holding 110 gallons or less
- Tanks on or above the floor of underground areas
- Septic tanks and systems for collecting storm water and waste water

UST EXCEPTIONS

- Flow-through process tanks
- **■** Emergency spill and overfill tanks
- Surface impoundments, ponds, pits, or lagoons

UST SYSTEM PARTS

TANKS

- Typical tanks hold between 2,000 and 12,000 gallons
- New tanks are generally constructed of:
 - -- Cathodically protected coated steel
 - -- Fiberglass-reinforced plastic (FRP)
 - -- Steel/fiberglass composite

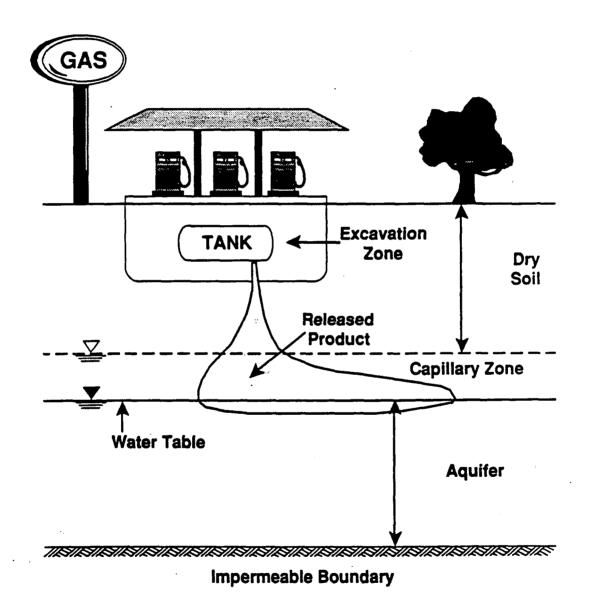
VAPOR RECOVERY LINES

 Pipes that convey petroleum vapors back to the tank trucks during off-loading or back to the UST during dispensing of product

SITE TERMINOLOGY

- Excavation zone
 - -- Area that must be dug up to install an UST
- Backfill
 - -- Substance (usually clean sand, crushed rock, or pea gravel) used to fill in excavation zone after tank is installed
- Water Table
 - Level where ground water will rest in porous soil conditions under normal atmospheric pressure

SCHEMATIC OF A SUBSURFACE ENVIRONMENT



WHAT IS AN UST?

- A system used to store and dispense petroleum products
- Includes the tank, piping, and product dispensers

CHAPTER III-1 SITE CHARACTERISTICS

Important site characteristics that should be considered when selecting the proper leak detection method

- UST system characteristics
- Product characteristics
- Soil conditions
- Climatic factors
- Geologic conditions

UST SYSTEM CHARACTERISTICS

- Tank age (new vs. existing)
- Tank size
- Piping system
- UST system size

TANK AGE

- New tanks and piping are those installed after December 23, 1988
- Existing tanks and piping are those installed before December 23, 1988

AGE OF TANK LEAK DETECTION

Existing Tanks

unknown

Must have leak detection

Installed: by:

Before 1965 or December 1989

1965-1969 December 1990

1970-1974 December 1991

1975-1979 December 1992

1980-1988 December 1993

TANK SIZE

■ Check tank size -- some tanks may be too large to use certain detection methods

PIPING SYSTEM

- Suction systems use a vacuum to draw the product to the dispenser
- Pressurized systems use a pump to push the product to the dispenser

UST SYSTEM SIZE

- Number of tanks
- **■** Extent of site area

TYPES OF STORED PRODUCTS

- **■** Petroleum
- Hazardous substances
 - -- Include CERCLA hazardous substances
 - -- Do not include hazardous wastes regulated under 40 CFR Parts 260-270
 - -- Use secondary containment for hazardous substances

PRODUCT CHARACTERISTICS IMPORTANT IN LEAK DETECTION

- Solubility
- Density
- Viscosity
- Volatility
- **■** Thermal effects
- Compatibility with tank and piping materials

CHARACTERISTICS OF STORED PRODUCTS

Solubility

The ability of a substance to dissolve in or mix with another substance

CHARACTERISTICS OF STORED PRODUCTS

Density

Refers to the mass of a given substance per unit of volume

CHARACTERISTICS OF STORED PRODUCTS

■ Gasoline floats on water; DNAPLs do not float

CHARACTERISTICS OF STORED PRODUCTS

Viscosity

■ A measurement of the ease with which a liquid flows

CHARACTERISTICS OF STORED PRODUCTS

Volatility

A measurement indicating how readily a substance will vaporize

CHARACTERISTICS OF STORED PRODUCTS

Thermal effects

 Refers to changes in product characteristics that occur in response to an increase or decrease in temperature

Compatibility

■ The ability of a tank and piping to be unaffected by a stored product

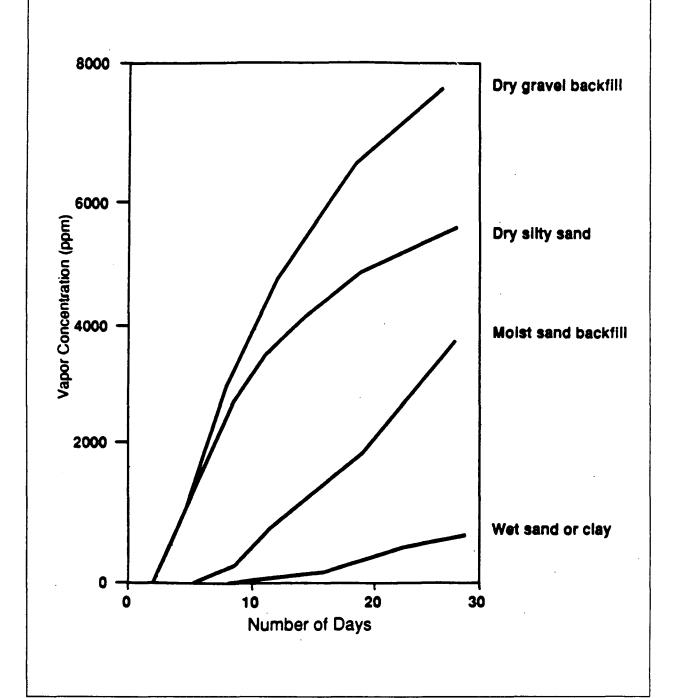
SOIL CONDITIONS

- Relative porosity
- Hydraulic conductivity
- Contamination

RELATIVE POROSITY

 A measurement of the extent to which a material (e.g., soil or backfill) contains small spaces through which vapors or liquids can pass

THE EFFECT OF SOIL CONDITIONS ON VAPOR CONCENTRATIONS AT A WELL



HYDRAULIC CONDUCTIVITY

■ A measurement of the rate at which a liquid (e.g., water) can flow through a particular material such as soil

CONTAMINATION

■ Soil or backfill may be contaminated by past releases

CLIMATIC FACTORS

- Temperature
- Rainfall

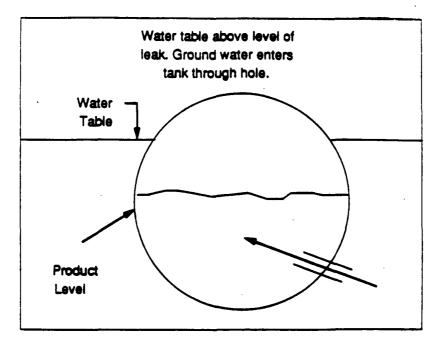
GEOLOGIC CONDITIONS

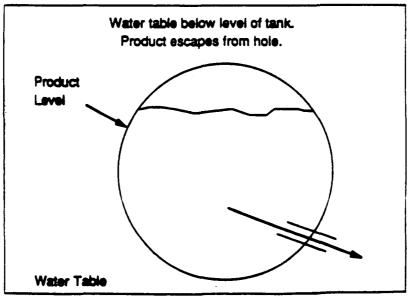
- **■** Effects of ground water
- Important ground-water variables

PRESENCE OF GROUND WATER

 Presence of ground water may mask an actual leak or slow the rate of the leak

THE EFFECT OF GROUND WATER ON THE RATE AND FLOW THROUGH A HOLE IN AN UST





GROUND-WATER TABLE

- Depth of water table
- Large fluctuations in water table levels
- Gradient of ground-water flow

SITE CHARACTERISTICS TO CONSIDER WHEN SELECTING A LEAK DETECTION METHOD

- UST system characteristics
- Product characteristics
- Soil conditions
- Climatic factors
- Geologic conditions

CHAPTER IV-1 LEAK DETECTION METHODS FOR TANKS

ALLOWABLE LEAK DETECTION METHODS

- Monthly leak detection methods
 - -- Automatic tank gauging
 - -- Manual tank gauging
 - -- Secondary containment with interstitial monitoring
 - -- Ground-water monitoring
 - -- Vapor monitoring
- Inventory control and tank tightness testing

REQUIREMENTS FOR LEAK DETECTION FOR UST TANKS

There are different leak detection deadlines for new and existing UST tanks:

- New tank deadlines
 - -- MUST comply with UST leak detection when installed
- Existing tank deadlines
 - -- must comply with the requirements according to the following timetable (next slide):

AGE OF TANK LEAK DETECTION

Existing Tanks Must have leak detection

Installed: by:

Before 1965 or December 1989

unknown

1965-1969 December 1990

1970-1974 December 1991

1975-1979 December 1992

1980-1988 December 1993

LEAK DETECTION FOR NEW TANKS

- Monthly monitoring (ATGS, manual tank gauging, secondary containment with interstitial monitoring, ground-water monitoring, vapor monitoring)
- Monthly inventory control and tank tightness testing every five years. (This choice can be used only for ten years after installation)

LEAK DETECTION FOR EXISTING TANKS

- Monthly monitoring
- Monthly inventory control and tank tightness testing every five years. (Can be used for only ten years after adding corrosion protection and spill/overfill prevention or until December 1998, whichever date is later)
- Monthly inventory control and annual tank tightness testing (this can be used only until December 1998)

PD/PFA REQUIREMENTS

- Some methods must be capable of detecting a specified leak rate or quantity with a probability of detection (PD) of 0.95 and a probability of false alarm (PFA) of 0.05
- By December 1990, automatic tank gauging systems and tightness tests for tanks or piping must meet PD/PFA requirements
- By September 1991, automatic line leak detectors must meet PD/PFA requirements

LEAK DETECTION METHODS -- MONTHLY MONITORING

Five monthly monitoring methods:

- Automatic tank gauging
- Manual tank gauging
- Secondary containment with interstitial monitoring
- Ground-water monitoring
- Vapor monitoring

FOR EACH RELEASE DETECTION METHOD

- Brief description of how the method works
- **■** When the method is appropriate
- Considerations for owners/operators

HOW AUTOMATIC TANK GAUGING SYSTEMS WORK

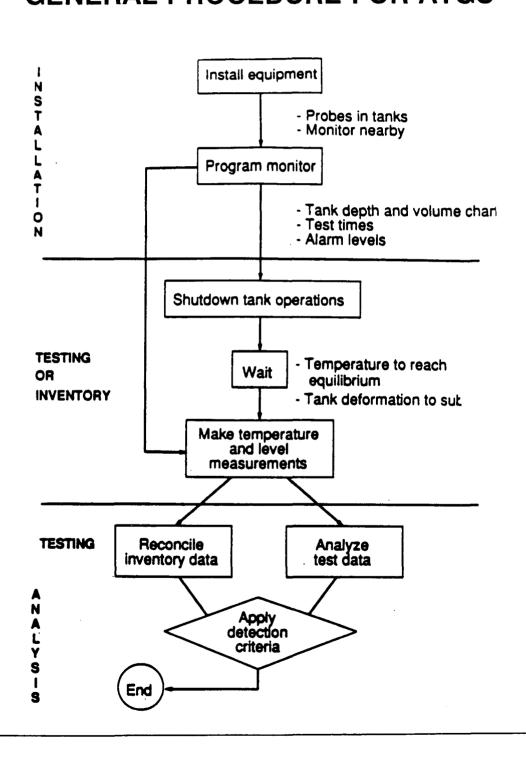
- Continuously measure and record product level and temperature in tank
- Measure volume change over time. If it decreases significantly, there may be a leak

SLIDE IV-11 SCHEMATIC OF AN AUTOMATIC TANK GAUGING SYSTEM **PUMP OR PUMP CONTROL CONSOLE REMOTE ATG MONITOR FILL PIPE** (OPTIONAL WIRING) **WIRING** Probe (Level, Temperature, and Water Sensor)

HOW AUTOMATIC TANK GAUGING SYSTEMS WORK

- Inventory control mode
- Leak testing mode

SLIDE IV-13 GENERAL PROCEDURE FOR ATGS



HOW AUTOMATIC TANK GAUGING SYSTEMS WORK

Inventory control mode

- Automatically records activities of an in-service tank, including deliveries
 - -- Product level and temperature readings are automatically taken and are converted to volume measurements. Data used in inventory control
 - -- ATGS operate in this mode when leak test is not being performed

ATGS ALARM SYSTEMS

- ATGS alarms notify owners/operators of:
 - -- High and low product levels
 - -- High water level
 - -- Theft of product

HOW AUTOMATIC TANK GAUGING SYSTEMS WORK

Leak testing mode

- Product level and temperature measured generally at least two hours a month while tank not in use
- Determines change in volume per hour, compares that value to an internal standard, and determines if UST is leaking or not
- Test can be run at any level of product in tank
- Tank must be out of service during the test

WHEN ATGS ARE APPROPRIATE

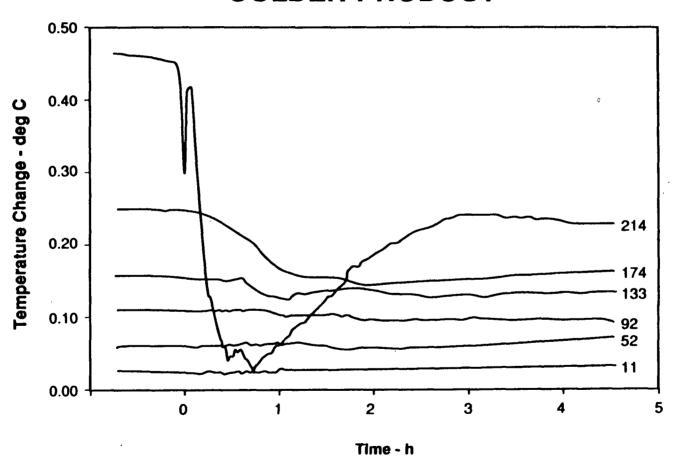
- UST system characteristics
 - -- Primarily used for tanks with capacity less than 15,000 gallons and cannot be used for piping
- Product characteristics
 - -- Primarily used with gasoline or diesel
 - -- If used with larger size or other fuels, ask vendor for proof that the method is effective
- Soil conditions
 - -- No restrictions exist

WHEN ATGS ARE APPROPRIATE

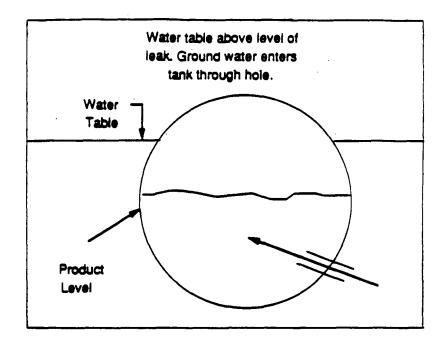
- Climatic factors
 - -- Following delivery of fuel there is a six-hour waiting period (or longer, depending on climate)
- Geologic conditions
 - -- Ground water covering all or part of a tank may mask a leak

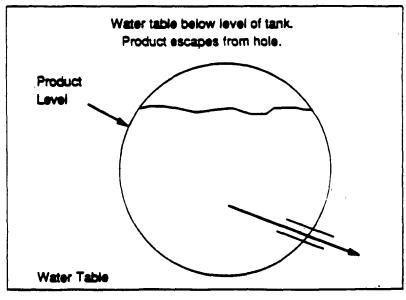


EFFECT OVER TIME OF TOPPING THE TANK WITH COLDER PRODUCT



THE EFFECT OF GROUND WATER ON THE RATE OF FLOW THROUGH A HOLE IN AN UST





CONSIDERATIONS

Tank level

- No product should be delivered to tank for at least six hours before the monthly test
- No product should be withdrawn from the tank for a few hours before the monthly test
- No product can be withdrawn from or added to an UST during the monthly test, which lasts one to six hours

CONSIDERATIONS

- ATGS requires little staff time
- Some owners/operators find inventory control and optional off-site monitoring features attractive
- Tanks require a dedicated opening for the ATGS probe, making retrofit difficult in some cases

HOW MANUAL TANK GAUGING WORKS

Short-term test in a static UST system

- This test differs from inventory control, which requires daily recording volume in an active tank
- Method cannot be used on tanks larger than 2,000 gallons

HOW MANUAL TANK GAUGING WORKS

Product measured weekly with gauge stick

- Test lasts up to 58 hours, depending on tank size
- UST must be out-of-service during the test
- **■** Four measurements taken each week
 - -- Two at beginning of the test
 - -- Two at end of the test

SAMPLE CALIBRATION CHART CONVERTING PRODUCT DEPTH TO GALLONS*

Tank Size Depth in Inches	550 Gal. 49½" x 5'5"	1000 Gal. 49½" x 10'	1000 Gal. 64" x 6'	1500 Gal. 64" x 9'	2000 Gal. 64" x 12'
1	2	4	3	4	6
2	7	13	9	13	18
3	13	24	17	25	34
4	20	38	26	39	52
. 5	29	52	36	54	75
6	37	68	47	71	94
7	47	86	59	89	119
8	57	104	72	108	144
9	68	124	85	128	171
10	79	144	100	150	200
11	90	165	114	172	229
12	102	187	130	195	260
13	115	209	145	218	291
14	127 ·	232	162	243	324
15	140	255	178	268	357

^{*} Note that product depth in left column converts to gallons in the other columns.

HOW MANUAL TANK GAUGING WORKS

- Calibrations converted to product volume
- Average of first two measurements Average of final two measurements = Change in product volume over time
- Compare calculated tank volume change to weekly and monthly standards to determine whether discrepancy indicates leak

WEEKLY AND MONTHLY STANDARDS FOR VOLUME CHANGE

Tank Capacity (gal.)	Weekly Change (gal.)	Monthly Standard (gal.)	Test Duration (hrs.)			
Up to 550	10	5	36			
551 - 1,000 (64"x73")	9	4	44			
1,000 (48"x128")	12	6	58			
If MTG is combined with TTT:						
1,001 - 2,000	26	13	36			

WHEN MANUAL TANK GAUGING IS APPROPRIATE

UST system characteristics

- Used only with tanks with capacity less than 2,001 gallons
 - -- Tanks smaller than 1,001 gallons may use this method alone for the life of the tank
 - -- Tanks between 1,001 and 2,000 gallons must also use periodic tank tightness testing. Combined method can be used only for ten years following installation or upgrade. Not allowed after 1998 for existing, non-upgraded tanks

WHEN MANUAL TANK GAUGING IS APPROPRIATE

Product characteristics

- Not restricted
- Works best with heavier fluids (e.g., used oil)

Soil conditions

Not restricted

WHEN MANUAL TANK GAUGING IS APPROPRIATE

Climatic factors

- Ambient temperature changes may affect volume of stored product
- If temperature change is great, testing period can be lengthened

WHEN MANUAL TANK GAUGING IS APPROPRIATE

Geologic conditions

- Ground water may mask leak
- Should not be used in areas with permanent high water table

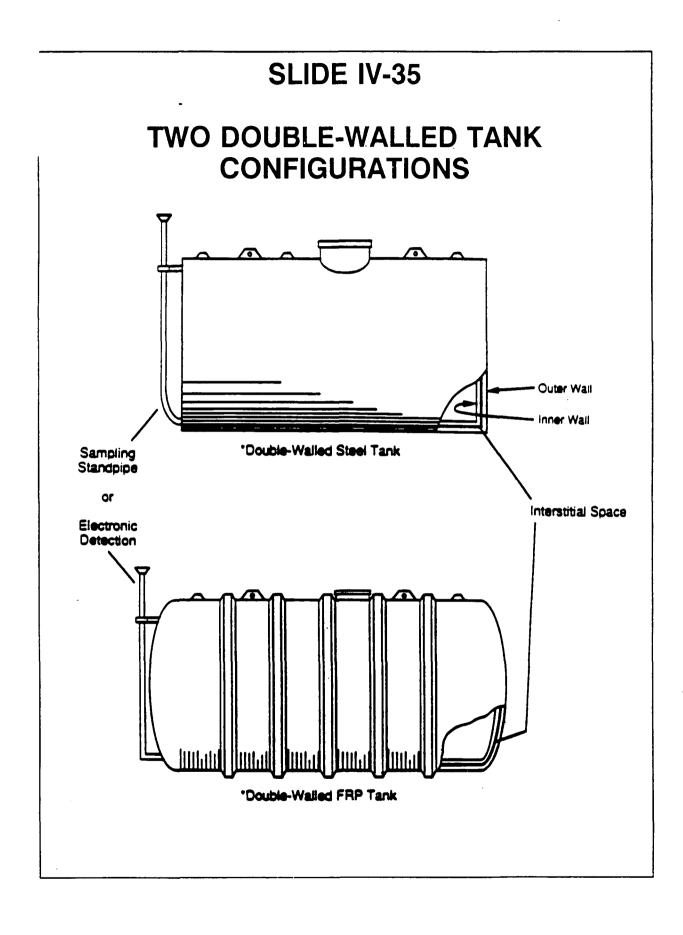
CONSIDERATIONS

- Frequency and length of test
 - -- Test must be performed at least once a week
 - -- Testing period must last at least 36 hours
 - Owner/operator must remove UST system from service during test
- Equipment costs are very low

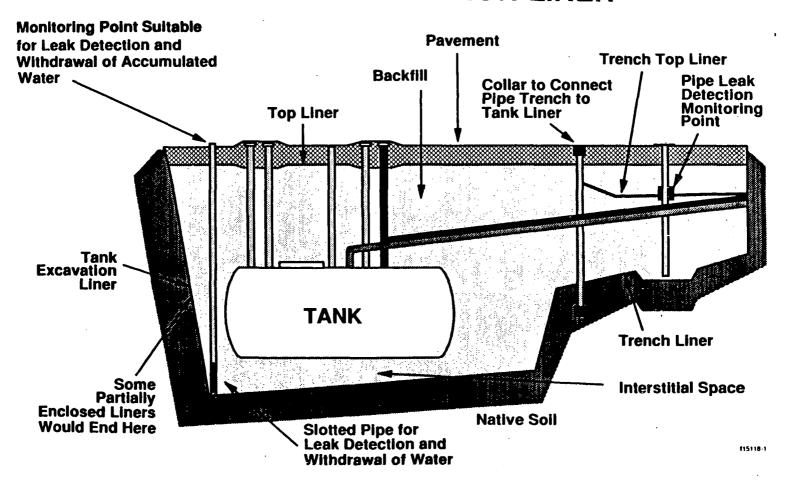
HOW SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING WORKS

- Secondary containment provides a barrier between tank and surrounding environment
- Interstitial monitors test for product in space between tank and outer containment barrier

SLIDE IV-34 TANKS IN A CONCRETE VAULT **CONCRETE OR ASPHALT SURFACE CONCRETE MAY OR MAY NOT** BE INTERIOR **BACKFILLED** LINING SUMP **SINGLE WALL TANK**



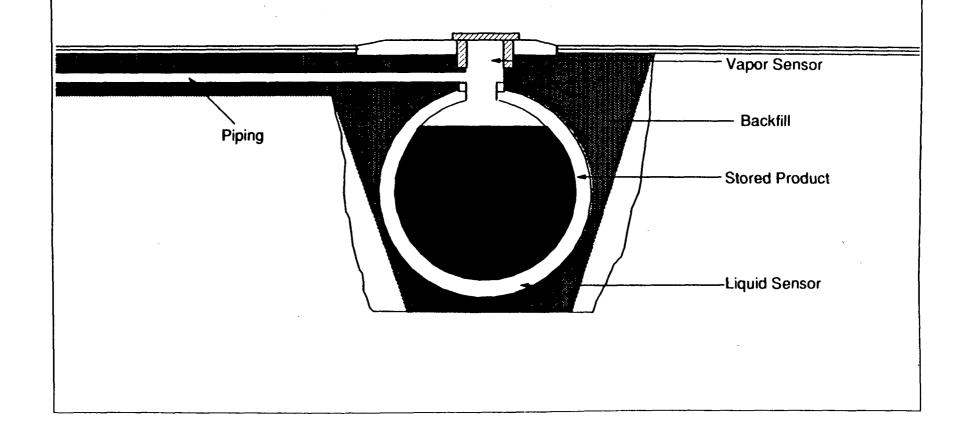
TANK WITH EXCAVATION LINER



INTERSTITIAL MONITORING METHODS INCLUDE

- Electrical conductivity
- Pressure sensing
- Liquid sensors
- Hydrostatic sensing
- Manual detection (dipstick)
- Vapor monitoring

DOUBLE-WALLED TANK SHOWING PLACEMENT OF BOTH VAPOR AND LIQUID SENSORS



WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

UST system characteristics

- Can be used for both tanks and piping
- Double-walled tanks are seldom larger than 20,000 gallons
- Excavation liners may be used around any size tank
- Secondary containment is not practical for existing tanks and piping, except when an internal bladder is used for existing tanks

WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

Product characteristics

Methods may be used for all fuel types, including hazardous substances

Soil conditions

■ No restrictions exist

WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

Climatic factors

No restrictions. However, in areas with heavy rainfall a fully enclosed containment system should be used

Geologic conditions

In areas of high ground water, a fully enclosed containment system should be used

CONSIDERATIONS

Difficult installation

- Installation of secondary containment using liners requires even more careful attention by professional installers than other leak detection methods
- With the exception of internal bladders, retrofitting is basically impractical because it requires removing tank and piping entirely, installing a liner, and reinstalling tank

CONSIDERATIONS

Compatibility of barrier with stored product

- Exposure to product should not result in deterioration of barrier
- For standard petroleum products such as gasoline and diesel fuel, most liners sold are compatible with product
- For products other than petroleum, nature of product and type of barrier must be considered to ensure an appropriate match

CONSIDERATIONS

Barrier may protect environment if leak occurs.

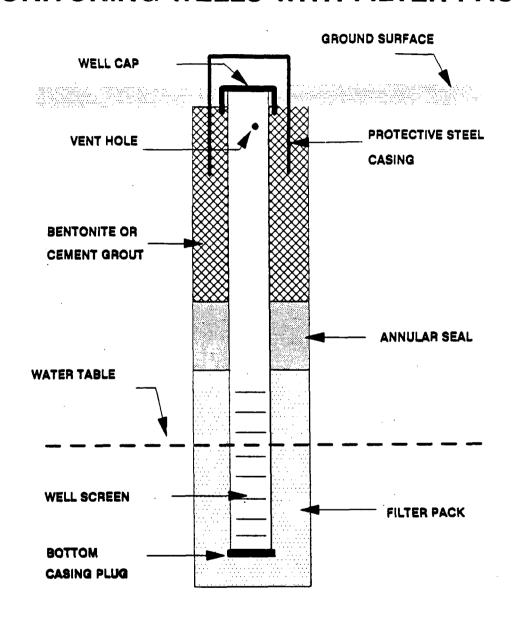
■ Low, if any, corrective action costs associated with this method. This aspect differentiates this method from others by detecting leaks and containing them

HOW GROUND-WATER MONITORING WORKS

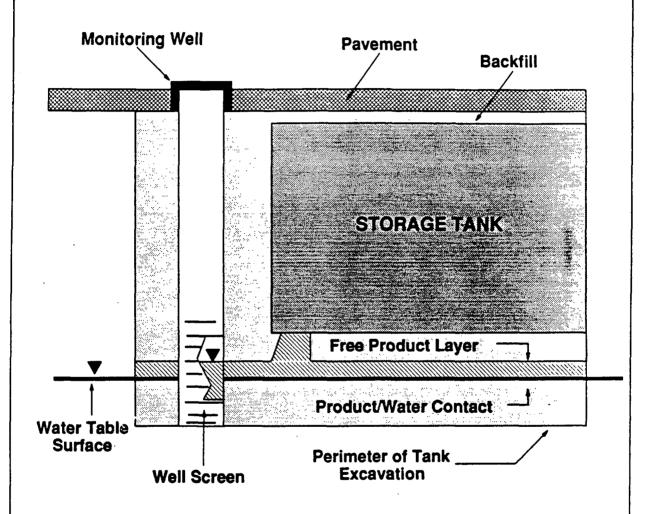
Monitoring wells

- There are generally one to four wells per UST
- Wells must be placed in, or near, backfill so that they can detect leaks rapidly
- Well screen extends from the bottom of well to the highest water table level
- On-site staff must check wells at least monthly for presence of leaked product floating on ground-water surface

MONITORING WELLS WITH FILTER PACK

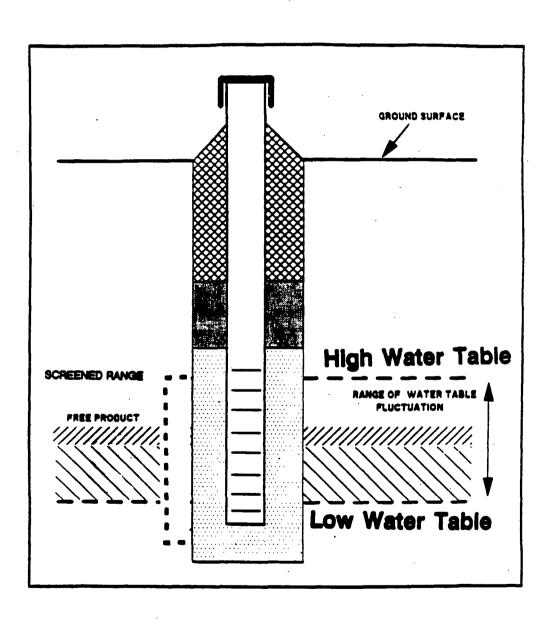


MONITORING WELL IN EXCAVATION ZONE



Monitoring wells installed in the excavation zone will quickly detect a release when the ground water table is within the tank excavation.

THE WELL SCREEN IS PLACED TO EXTEND OVER THE ENTIRE RANGE OF WATER TABLE FLUCTUATION



MONITORING WELLS

- In manual systems, ground-water samples must be collected from the well by hand with a bailer at least once a month
- In automatic systems, the detector operates by itself and sounds an alarm. This system is used at least once per month

HOW GROUND-WATER MONITORING WORKS

Manual Devices

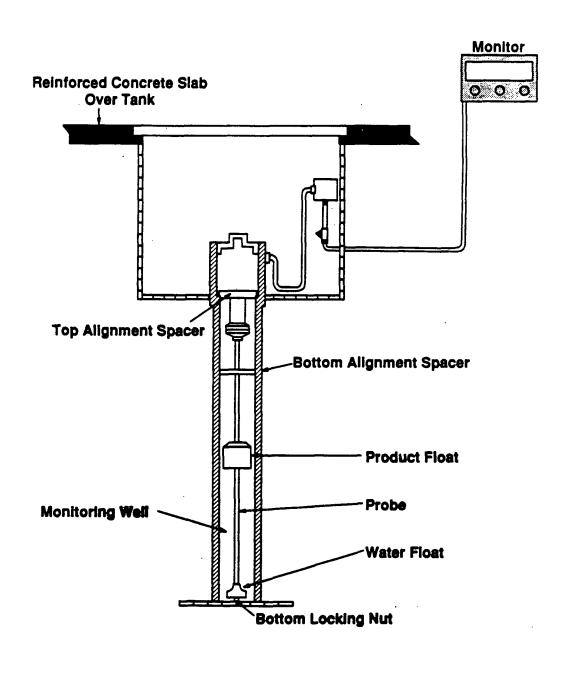
- Grab samplers
- Chemical-sensitive pastes

HOW GROUND-WATER MONITORING WORKS

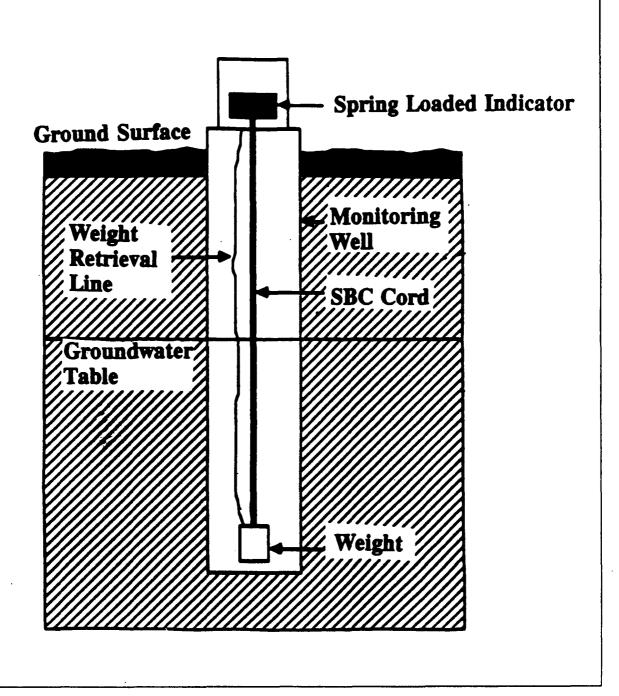
Types of automatic devices

- Differential float devices
- Product soluble devices
- Thermal conductivity devices
- Electrical conductivity devices

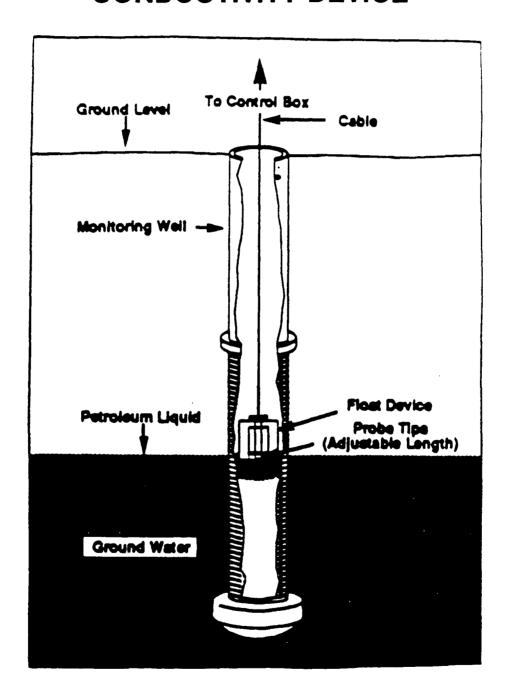
SCHEMATIC OF A DIFFERENTIAL FLOAT DEVICE



SCHEMATIC OF A MECHANICALLY ACTIVATED PRODUCT SOLUBLE DEVICE



SCHEMATIC OF THERMAL CONDUCTIVITY DEVICE



WHEN GROUND-WATER MONITORING IS APPROPRIATE

UST system characteristics

- Can be used to detect leaks from both tanks and pipes
- May be used on any size tank. For larger systems, more wells are added
- May be retrofitted

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Product characteristics

- Density must be lower than that of water
- Product should not mix easily with water
- Two examples are gasoline and diesel fuel

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Soil conditions

- Soil or backfill between well and UST must be permeable
- Soil or backfill must be porous enough to allow released product to travel to wells
- Hydraulic conductivity should be > 0.01 cm/sec

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Climatic factors

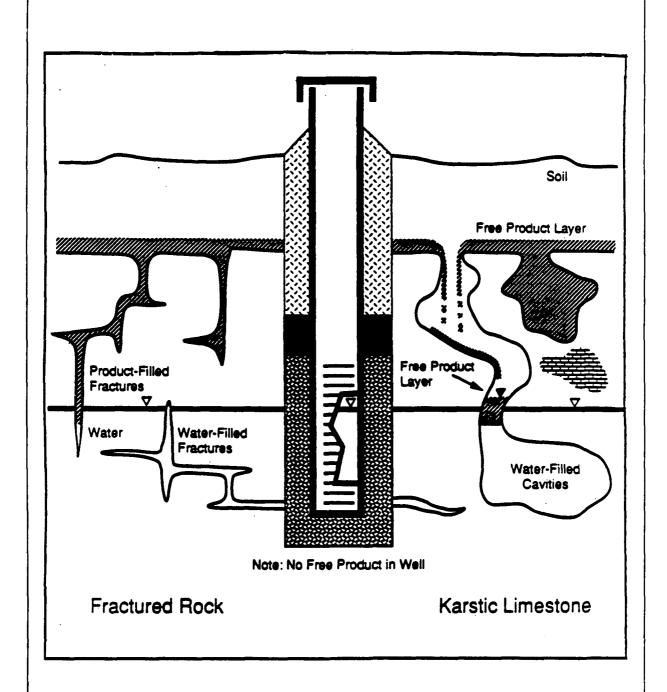
 Very low temperatures can cause incorrect test results. Ice can freeze monitors and interfere with product-soluble devices

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Geologic conditions

- Level of ground-water table must be less than 20 feet from the surface
- Fluctuations in water table level may restrict use
- Gradient of ground-water flow must be known for effective placement of monitoring wells
- Well placement must account for fractures and cavities in the soil

POORLY PLACED GROUND-WATER MONITORING WELL



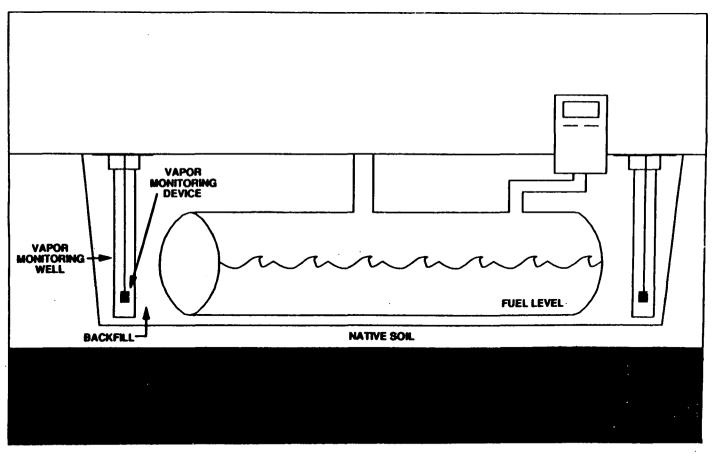
CONSIDERATIONS

- Site assessment is necessary
- Operation of detection devices is simple
- Avoid damage to tanks and pipes during installation

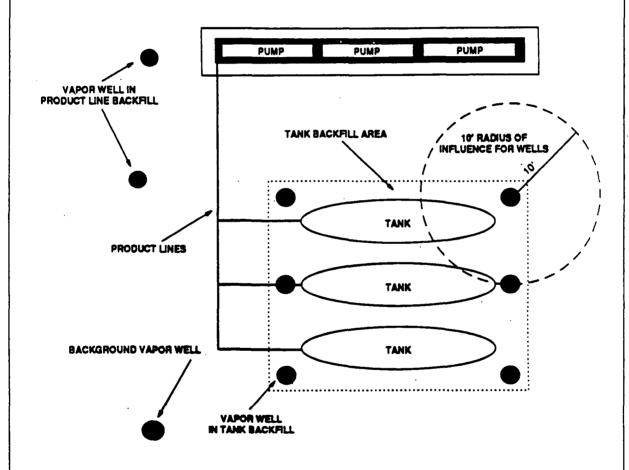
HOW VAPOR MONITORING SYSTEMS WORK

- Check for presence of product fumes near UST system
- Automatic systems incorporate network of sensors
- Manual systems use air samples collected from a network of wells

UNDERGROUND STORAGE TANK SYSTEM WITH VAPOR MONITORING WELLS



MAP VIEW OF TYPICAL UST SITE WITH VAPOR MONITORING



WHEN VAPOR MONITORING IS APPROPRIATE

UST system characteristics

- Can be used for both tanks and piping
- Can be installed with new or existing tanks and piping

WHEN VAPOR MONITORING IS APPROPRIATE

Product characteristics

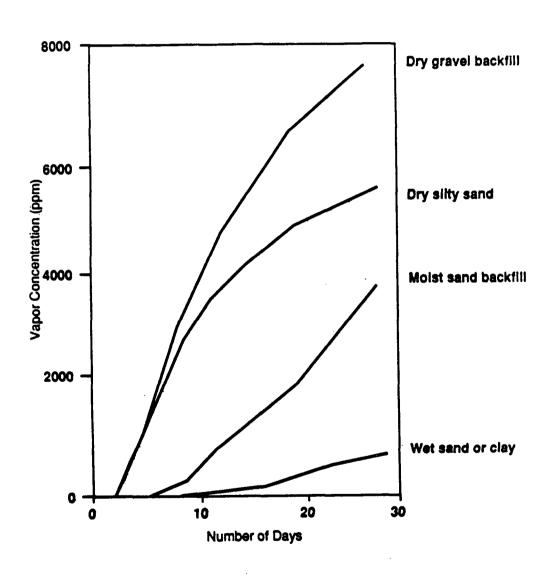
Must be used with products that vaporize readily (e.g., gasoline)

WHEN VAPOR MONITORING IS APPROPRIATE

Soil conditions

- Backfill around tank must allow the passage of vapors
- Soil should be clean and should not contain substances that will produce vapors

THE EFFECT OF SOIL ON VAPOR CONCENTRATIONS AT A WELL



WHEN VAPOR MONITORING IS APPROPRIATE

Climatic factors

- Temperature affects the volatility of released product
- This method should not be used in areas with heavy annual rainfall or extremely moist climates
- Water fills spaces between soil particles
- Vapors may dissolve in the moisture
- Heavy rains may fill wells with water and drown sensors if not properly capped and sealed

WHEN VAPOR MONITORING IS APPROPRIATE

Geologic conditions

This method should not be used in areas with high groundwater, which interferes with vapor detection

CONSIDERATIONS

- Manual monitoring systems require monthly time investments
 - -- Large sites require considerable time each month
 - -- Samples are often sent off-site for analysis
- Spill/overfill protection needed

SLIDE IV-73A

HOW SIR WORKS

- Daily measurements of product level in tank combined with complete records of all withdrawals from the UST and deliveries to the UST
- SIR vendor uses sophisticated statistical software to conduct computerized analysis of data
- SIR vendor provides monthly reports that can identify if UST is leaking

SLIDE IV-73B

HOW SIR WORKS

- SIR must be done monthly and meet the PD/PFA and minimum detectable leak rate (0.2 gallons per hour)
- Monthly SIR results must be available at the UST facility
- SIR can qualify as a tank tightness test if it meets Federal requirements for PD/PFA and minimum detectable leak rate (0.1 gallons per hour)

SLIDE IV-73C

WHEN SIR IS APPROPRIATE

- UST system characteristics
 - -- Primarily used for tanks with capacity less than 18,000 gallons
- **■** Product characteristics
 - -- Generally not restricted by product type
- **■** Soil conditions
 - -- No restrictions exist

SLIDE IV-73D

WHEN SIR IS APPROPRIATE

- Climatic factors
 - -- Temperature changes affect data, so SIR vendors must take climatic factors into consideration
- Geologic conditions
 - -- Ground water covering all or part of a tank may mask a leak or distort the data

SLIDE IV-73E

CONSIDERATIONS

- SIR can be used for tank and piping
- SIR is a very sophisticated statistical analysis that must meet Federal requirements
- SIR requires the use of good inventory measurement practices

SLIDE IV-73F

CONSIDERATIONS

- Data can be sent to SIR vendor on paper or using computer modems or diskettes
- SIR can identify leaking systems, miscalibrated meters, tilted tanks, and loss resulting from theft
- SIR requires minimal investment of staff time and equipment costs; overall costs compare favorably to other methods
- State and local governments can place restrictions on SIR use

COMBINATION METHOD

- Inventory control must be combined with tank tightness testing
- This combined method can be used only for ten years following new tank installation or existing tank upgrade

INVENTORY CONTROL

How inventory control works

- Daily accounting system is used
- Tank volume, deliveries, and sales are recorded daily
- Accounts of deliveries and product sold from tank are compared with daily volume measurements
- Overage/shortage determined monthly

HOW INVENTORY CONTROL WORKS

Daily tank gauging and reconciling

- Measure product level with a gauge stick marked to one-eighth of an inch
- Translate level of product from gauge to volume of product in tank, using manufacturer calibration chart
- Record product volume and day's withdrawals and receipts on ledger form

HOW INVENTORY CONTROL WORKS

Gauge stick must be inserted through fill pipe until it touches bottom of tank

SAMPLE CALIBRATION CHART CONVERTING PRODUCT DEPTH TO GALLONS*

Tank Size Depth in Inches	550 Gal. 49½" x 5'5"	1000 Gal. 49½" x 10'	1000 Gal. 64" x 6'	1500 Gal. 64" x 9'	2000 Gal. 64" x 12'	2500 Gal. 64" x 15'	3000 Gal. 64" x 18'	4000 Gal. 64" x 24'
1	2	4	3	4	6	8	9	13
2	7	13	9	13	18	23	27	37
3	13	24	17	25	34	42	51	68
4	20	38	26	39	52	65	78	104
5	29	52	36	54	75	90	108	145
6	37	68	47	71	94	118	142	189
7	47	86	59	89	119	148	178	238
8	57	104	72	108	144	180	217	289
9	68	124	85	128	171	214	257	343
10	79	144	100	150	200	250	300	400
11	90	165	114	172	229	287	344	459
12	102	187	130	195	260	325	390	520
13	115	209	145	218	291	364	437	583
14	127	232	162	243	324	495	486	648
15	140	255	178	268	357	447	536	715

^{*} Note that product depth in left column converts to enter in the other columns.

PART OF A MONTHLY RECONCILIATION FORM

LINE	DAY	REGULAR	UNLEADED	
	1			
	2			
	3 4			
	4			
	5			
	6			
	7			
	8			
	9			
	10	-		
	11			
	12			
	13			
	14			
	15			
	16 17			
	18			
	19 20			
	20			
	21			
	22			
	21 22 23 24			
	24			
	25			
	25 26			
	27			
	28			
	29			
	28 29 30		·	
	31			
1	Cum. Over Total			
2	% Thru.			
3	Cum. Over Total % Thru. Cum. Short. Total			
4	% Thru.			

Attention: The cumulative sum of monthly overages or shortages should not exceed 1.0% of the monthly throughput plus 130 gallons.

MONTHLY RECONCILIATION (INVENTORY CONTROL)

Monthly reconciliation

- At least monthly, daily product volume data are reconciled with delivery and withdrawal amounts
- If overage/shortage is greater than or equal to 1.0 percent of tank's flow-through volume plus 130 gallons of product, UST may be leaking
 - If this occurs over two consecutive months, owner/operator must report results to local implementing agency as possible leak

HOW INVENTORY CONTROL WORKS

Tank stock control

- Dispensing meters must be correctly calibrated
- Product delivery volumes must be verified
- Unaccounted for additions and withdrawals must be included in reconciliation

SLIDE IV-82 **GENERAL PROCEDURE FOR INVENTORY CONTROL** Tank Gauging · Product gauge · Water gauge Calibration Testing Volume of product determined from calibration chart **Tank Stock Control** Withdrawals • Receipts **Recording & Reconciliation** Leak Analysis Interpretation No Leak

WHEN INVENTORY CONTROL IS APPROPRIATE

UST system characteristics

 Applicable for any size UST as long as performance standard of 1.0 percent flow-through plus 130 gallons is met

WHEN INVENTORY CONTROL IS APPROPRIATE

Product characteristics

- Effective for diesel and gasoline fuels and products with similar viscosities and thermal properties
- For other products, make sure this method can be used satisfactorily with those substances

Soil conditions

Are not a factor

WHEN INVENTORY CONTROL IS APPROPRIATE

Climatic factors

- Ambient air and ground temperatures can affect measured product volume
- Temperature difference between newly-delivered product and product in tank limits accuracy

WHEN INVENTORY CONTROL IS APPROPRIATE

Geologic conditions

- High ground water may interfere with testing
 - This method may be inappropriate for areas with permanent high ground water
- Monthly measurement using a gauge covered with water-finding paste must be taken to identify any water in tank, and accounted for in reconciliation

CONSIDERATIONS

- Must be combined with periodic tank tightness tests
- Regular calibrations and calculations
- Staff time
- Small leaks can go undetected for a long period
- Used only with metered storage tanks
- Deliveries made through drop tube extending to within one foot of tank's bottom

FACTORS AFFECTING INVENTORY CONTROL RESULTS

- Temperature variation
- Meter calibration accuracy
- Tank volume/calibration chart discrepancy
- Delivery overage or shortage
- **■** Theft
- Tank tilt

HOW TANK TIGHTNESS TESTING WORKS

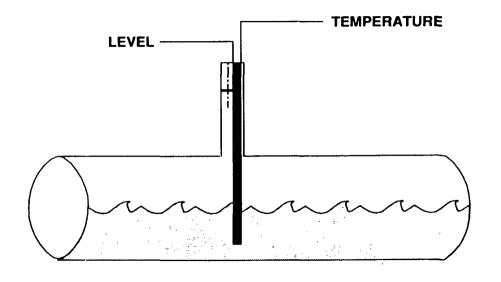
- Identifies leaks in closed tank systems
 - -- Volumetric tests
 - -- Non-volumetric tests

HOW TANK TIGHTNESS TESTING WORKS

Volumetric Testing

- Changes in product level or volume in tank are measured precisely (in milliliters or thousandths of an inch) over several hours
- Changes in product temperature must also be measured to account for temperature-induced changes in product level
- Net decrease in product volume during test indicates leak

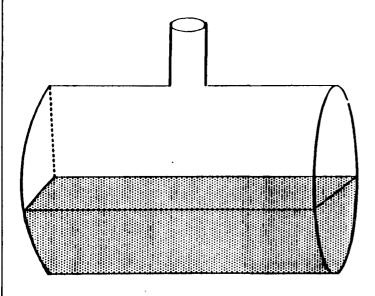
SLIDE IV-93 TEMPERATURE AND LEVEL GAUGES



WATER TABLE

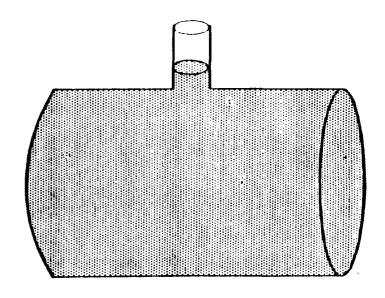
COMPARISON OF PARTIALLY-FILLED AND OVERFILLED TANKS

Partially-Filled Tank



Large volume changes produce only very small level changes

Overfilled Tank



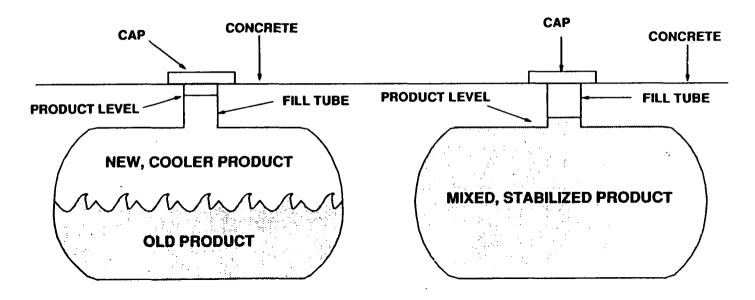
A small volume change can produce a drastic level change

HOW TANK TIGHTNESS TESTING WORKS

Non-volumetric testing

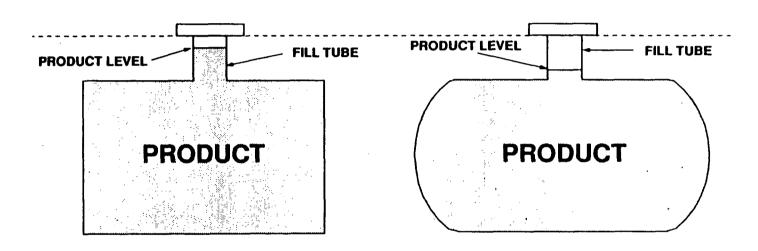
- Negative pressure (vacuum) is placed in tank. Equipment "listens" for small air bubbles
- Tracers that will escape from a leak and be detected in the backfill can be added to the product

HOW TEMPERATURE CHANGES CAN BE MISTAKEN FOR A LEAK



- (A) A tank has just had additional product added.
- (B) After several hours, product mixture has stabilized temperature, resulting in lower product level.

HOW STRUCTURAL DEFORMATION OF THE TANK CAN BE MISTAKEN FOR A LEAK



- (A) An empty underground tank has just been filled with product
- (B) In response to the pressure and/or temperature of the product, the ends of the tank begin to deflect (structural deformation), and the level of the product goes down.

WHEN TANK TIGHTNESS TESTING IS APPROPRIATE

- UST system characteristics
 - -- Test tanks smaller than 15,000 gallons
 - -- If system is automated, up to four tanks may be tested at one time
 - -- Piping may be tested similarly
- Product characteristics
 - -- Primarily used in tanks containing gasoline, diesel, and light heating oils

WHEN TANK TIGHTNESS TESTING IS APPROPRIATE

- Soil conditions
 - -- Uncompacted backfill causes tank end deflection
- Climatic factors
 - -- Volumetric testing requires stable product temperature
- Geologic conditions
 - -- Ground water level must be determined
 - -- Presence of ground water may mask an actual leak

CONSIDERATIONS

- Must be used with inventory control
- Tank must be taken out of service during test
- Permanent installation of equipment unnecessary
- Many different commercial methods are available
- Tester must follow proper testing methods

HOW DO I SELECT THE RIGHT LEAK DETECTION METHOD FOR A SPECIFIC UST?

- Deadlines for compliance
- Monthly leak detection
 - -- Automatic tank gauging
 - -- Manual tank gauging
 - -- Secondary containment with interstitial monitoring
 - -- Ground-water monitoring
 - -- Vapor monitoring
 - -- Statistical inventory reconciliation
- Inventory control and tank tightness testing

CHAPTER V-1 LEAK DETECTION METHODS FOR UST PIPING

WHAT DO I NEED TO KNOW ABOUT UST PIPING MONITORING AND LEAK DETECTION?

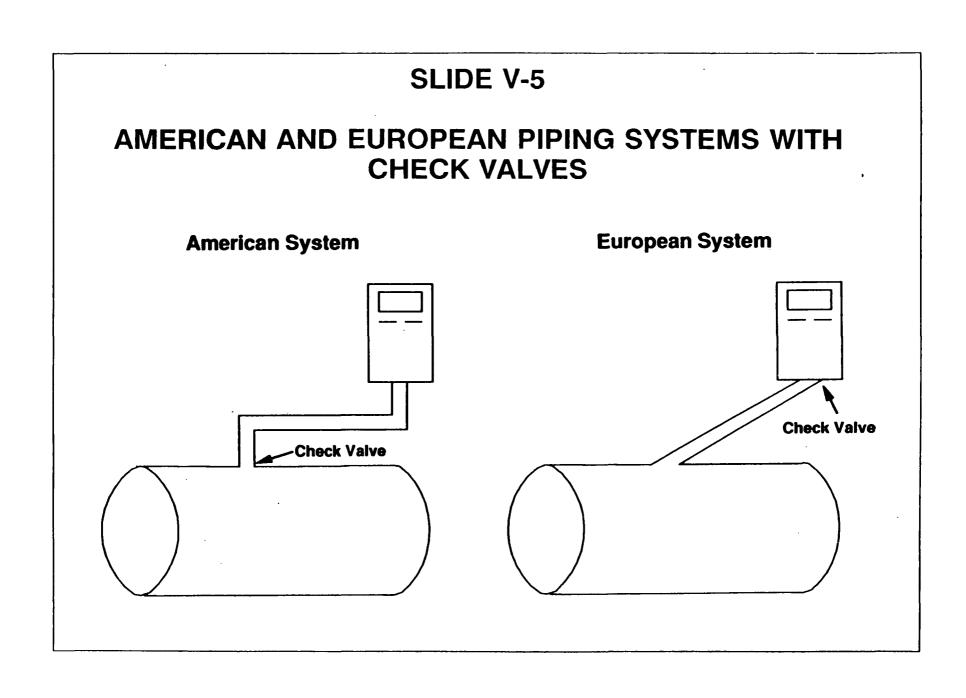
- UST piping
- Leak detection requirements for UST piping
- Leak detection methods

PRESSURIZED PIPING SYSTEMS

- Product is pushed through a pump in bottom of tank
- Very large releases can occur quickly at a break
- Systems are usually chosen for high volume sites

SUCTION PIPING SYSTEMS

- A positive displacement pump creates a vacuum which draws product from the tank to the pump
- If a leak in the lines occurs, suction is interrupted, and product flows back through the piping toward the tank



LEAK DETECTION FOR UST PIPING

- Deadlines
- Requirements
- Methods

PRESSURIZED PIPING DEADLINES

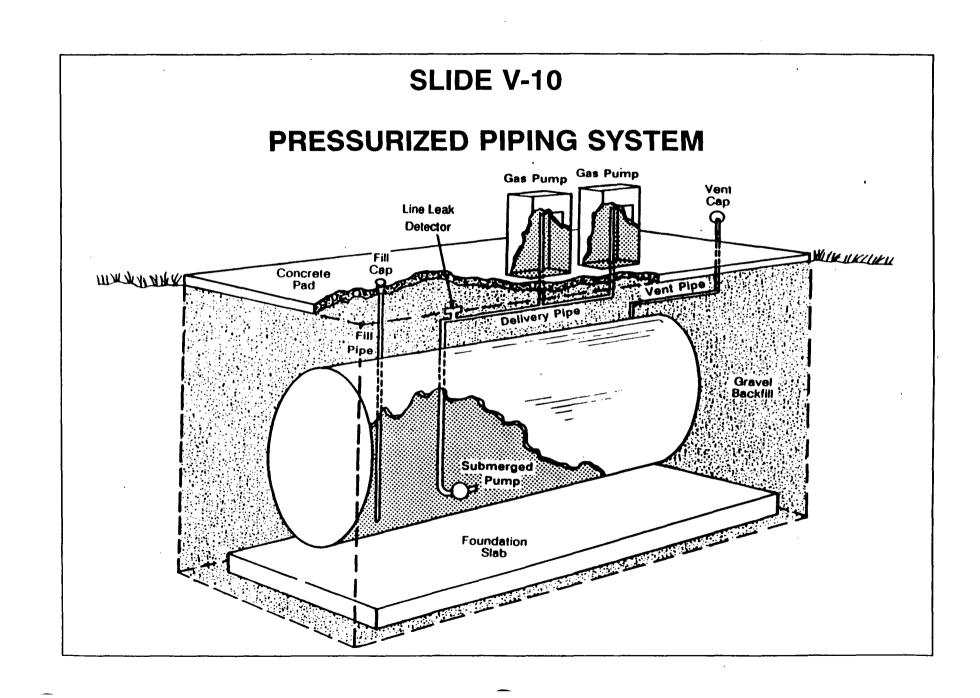
- New pressurized piping: must comply with UST leak detection requirements when installed
- Existing pressurized piping: must comply with UST leak detection requirements by December 1990

SUCTION PIPING DEADLINES

- No leak detection is required for new or existing "European" style piping
 - -- Adequate slope
 - -- One check valve
- New "American" style suction piping must comply with UST leak detection requirements when installed
- Existing "American" style suction piping must comply with UST leak detection requirements according to the following timetable

Installation Date	Must Comply By			
Before 1965*	December 1989			
1965 - 1969	December 1990			
1970 - 1974	December 1991			
1975 - 1979	December 1992			
1980 - 1988	December 1993			

^{*} Or if installation date is unknown



REQUIREMENTS FOR PRESSURIZED PIPING

Pressurized piping (new and existing)

- Each pressurized piping run must have an <u>automatic</u> <u>line leak detector</u> (LLD)
- Pressurized piping must also have <u>one</u> of the following:
 - -- Monthly ground-water monitoring
 - -- Monthly vapor monitoring
 - -- Monthly interstitial monitoring
 - -- Annual tightness test

SUCTION PIPING REQUIREMENTS

If new and existing suction piping requires leak detection, then one of the following four methods must be used

- Line tightness testing (every three years)
- Ground-water monitoring
- Vapor monitoring
- Secondary containment with interstitial monitoring

AUTOMATIC LINE LEAK DETECTORS

- Automatic flow restrictor
- Automatic shutoff device

LEAK DETECTION METHODS

- Automatic line leak detectors
- Line tightness testing methods
- Monthly monitoring methods

REQUIREMENTS FOR PD/PFA

- Line tightness testing must meet the requirements for the probability of detection and false alarm (PD/PFA) by December 1990
- Automatic line leak detectors must meet the PD/PFA requirements by September 1991

HOW AUTOMATIC FLOW RESTRICTORS WORK

- Mechanical devices installed directly in the piping or pump housing
- When pressure in the pump delivery system drops below a certain threshold, a test is automatically performed
- Devices trigger an alarm when a leak is detected

HOW AUTOMATIC FLOW RESTRICTORS WORK

- Restrictors reduce flow of product when there is a leak
- Restrictors limit product flow to 3 gallons per hour

WHEN AUTOMATIC FLOW RESTRICTORS ARE APPROPRIATE

- Use only for pressurized piping
- Most gas station USTs already have automatic flow restrictors

CONSIDERATIONS

- Causes slight lag in product delivery when properly operating
- On-site staff may tamper with system to avoid delays in product delivery
- Requires little owner/operator involvement

AUTOMATIC FLOW SHUTOFF

- Two different types of automatic flow shutoff devices
 - -- Pressure increase monitor
 - -- Pressure decrease monitor

HOW AUTOMATIC FLOW SHUTOFF DEVICES WORK

Pressure Increase Monitor

- Normal rate of pressurization in pipes is calculated
- The rate of increase in line pressure is measured when pump is activated
- If there is a leak, it will take longer for the piping to become fully pressurized
- The system shuts down automatically

HOW AUTOMATIC FLOW SHUTOFF DEVICES WORK

Pressure Decrease Monitor

- System monitors line pressure over several minutes when dispenser is not in use
- A leak is indicated if:
 - -- Constant pressure can not be maintained
 - -- Pressure decreases more quickly than its normal rate

WHEN SHUTOFF DEVICES ARE APPROPRIATE

Used for pressurized piping only

CONSIDERATIONS

- Devices are subject to tampering if they are not locked or tamper-proofed in some way
- Test cannot be run while dispensers are in use
- Devices provide nearly continuous leak detection and require little time from staff

LINE TIGHTNESS TESTING

- **■** Direct volumetric line tightness test
- Indirect line tightness test

HOW THE DIRECT VOLUMETRIC LINE TIGHTNESS TEST WORKS

- Tests the ability of UST piping to maintain a specified pressure
- A hand pump or the dispenser and the submerged pump is used to pressurize the piping leading back to the tank
- The amount of volume lost is determined
- If a certain volume of product is lost, a leak is indicated

WHEN THE DIRECT VOLUMETRIC LINE TIGHTNESS TEST IS APPROPRIATE

- It is practical when performed in conjunction with tank testing
- Line tightness testing may be performed on both pressurized and suction systems

CONSIDERATIONS

- Line must be shut down for several hours for the test
- Test requires no permanent equipment
- Test can conveniently be performed along with tank tightness testing
- Test needs to be performed only once every three years for suction piping
- Problems are due to poor fittings and gaskets, vapor pockets, bad check valves, etc.

HOW THE INDIRECT LINE TIGHTNESS TEST WORKS

- Piping is tested as a part of a full tank system test
- Procedures are the same as for tank tightness with the following additions:
 - Overfill methods must be used
 - -- If test finds no leaks, both tank and lines are assumed to be intact
 - -- If tank is leaking, separate test of piping must be conducted

WHEN THE INDIRECT LINE TIGHTNESS TEST IS APPROPRIATE

- Indirect line tightness tests must be done in conjunction with tank testing; tanks and piping may be on different test schedules
- Line tightness testing may be performed on both pressurized and suction systems

CONSIDERATIONS

- Lines must be shut down for at least several hours
- Test must be performed only once every three years for suction piping (annually for pressurized piping)
- After filling the line, tester should wait for three hours before beginning data collection
- Vapor pockets can inhibit effective testing

SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING

- Methods, considerations, and applications of interstitial monitoring with secondary containment for piping systems are similar to those for tanks
- Use trench liners or double-walled piping

HOW SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING WORKS

For trench liners

- Backfill and piping are placed in a lined trench
- Trench should be sloped away from the tank excavation to differentiate between tank leaks and piping leaks
- An interstitial monitor is placed between piping and the trench liner

HOW SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING WORKS

For double-walled piping

- Piping that carries the product is contained within a larger outer pipe
- Monitor is placed in sump or between inner and outer pipes

WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

UST system characteristics

- Can be used for both tanks and piping
- Secondary containment is not practical for existing piping

WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

Product characteristics

 Methods may be used for all fuel types, including hazardous substances

Soil conditions

No restrictions exist

WHEN SECONDARY CONTAINMENT WITH INTERSTITIAL MONITORING IS APPROPRIATE

Climatic factors

 No restrictions. However, in areas with heavy rainfall a fully enclosed containment system should be used

Geologic conditions

 In areas of high ground water, a fully enclosed containment system should be used

CONSIDERATIONS

- Correct installation is essential
- Monitoring can often be integrated with the tank monitoring system
- Prevents environmental contamination and reduces potential for cleanup costs

GROUND-WATER MONITORING

How does ground-water monitoring work?

- Use of this method for piping is generally the same as its use for tanks
- Additional wells are needed every 10 to 20 feet of piping run

WHEN GROUND-WATER MONITORING IS APPROPRIATE

UST system characteristics

- Ground-water monitoring can be used to detect leaks from both tanks and piping
- Ground-water monitoring may be used on any size piping run. For larger systems, more wells are added
- May be retrofitted on existing tanks and piping

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Product characteristics

- Density must be lower than that of water
- Product should not mix easily with water
- Two examples are gasoline and diesel fuel

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Soil conditions

- Backfill between well and UST must be permeable
- Soil or backfill must be porous enough to allow released product to travel to wells
- Hydraulic conductivity should be more than 0.01 cm/sec

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Climatic factors

Very low temperatures may interfere. Ice can freeze monitors and interfere with product-soluble devices

WHEN GROUND-WATER MONITORING IS APPROPRIATE

Geologic conditions

- Level of ground-water table must be no more than 20 feet below the surface
- Fluctuations in water table level must be taken into account
- Gradient of ground-water flow must be taken into account

SLIDE V-45 **CREVICES AND FRACTURES** Soil Free Product Layer Free Product Product-Filled Layer Fractures Water-Filled Water Fractures Water-Filled Cavities

Note: No Free Product in Well

Fractured Rock

Karstic Limestone

CONSIDERATIONS

- Site hydrogeological assessment is needed
- Operation of detection devices is simple
- Can be integrated with tank ground-water monitoring system
- Avoid damage to pipes during installation

VAPOR MONITORING

- Use of this method for piping is generally the same as its use for tanks
- Wells used for piping monitoring can be shallower than those used for tank monitoring

WHEN VAPOR MONITORING IS APPROPRIATE

UST system characteristics

- Can be used for both tanks and piping
- Can be installed with new or existing tanks and piping

WHEN VAPOR MONITORING IS APPROPRIATE

Product characteristics

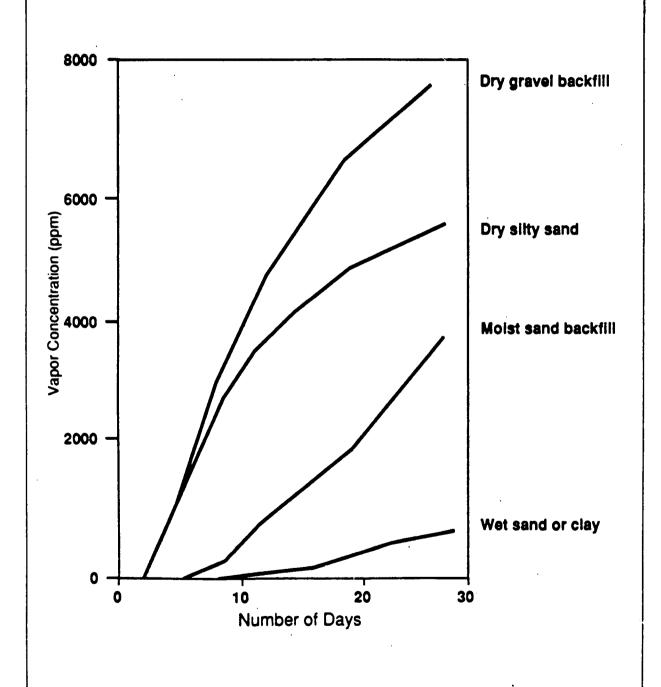
 Vapor monitoring must be used with products that vaporize readily (e.g., gasoline)

WHEN VAPOR MONITORING IS APPROPRIATE

Soil conditions

- Backfill around tank must allow the passage of vapors
- Soil must be clean and should not contain substances that will produce vapors

THE EFFECT OF SOIL CONDITIONS ON VAPOR CONCENTRATIONS AT A WELL



WHEN VAPOR MONITORING IS APPROPRIATE

Climatic factors

■ Temperature affects the volatility of released product

WHEN VAPOR MONITORING IS APPROPRIATE

Geologic conditions

- This method cannot be used in areas with high ground water, which interferes with vapor detection
- Water fills spaces between soil particles

CONSIDERATIONS

Can easily be integrated with tank vapor monitoring system

HOW SIR WORKS

- Daily measurements of product level in tank combined with complete records of all withdrawals from the UST and deliveries to the UST
- SIR vendor uses sophisticated statistical software to conduct computerized analysis of data
- SIR vendor provides monthly reports that can identify if UST is leaking
- SIR must be done monthly and meet the PD/PFA and minimum detectable leak rate (0.2 gallons per hour)
- Monthly SIR results must be available at the UST facility

WHEN SIR IS APPROPRIATE

- UST system characteristics
 - -- Requires daily measurements
- Product characteristics
 - -- Generally not restricted by product type
- Soil conditions
 - -- No restrictions
- Climatic factors
 - -- Temperature changes affect data, so SIR vendors must take climatic factors into consideration
- **■** Geologic conditions
 - -- SIR for piping is not affected by geologic conditions

CONSIDERATIONS

- SIR can be used for tank and piping
- SIR is a very sophisticated statistical analysis that must meet Federal requirements
- SIR requires the use of good inventory measurement practices

CONSIDERATIONS

- Data can be sent to SIR vendor on paper or using computer modems or diskettes
- SIR can identify leaking systems, miscalibrated meters, tilted tanks, and loss resulting from theft
- SIR requires minimal investment of staff time and equipment costs; overall costs compare favorably to other methods
- State and local governments can place restrictions on SIR use

WHAT DO I NEED TO KNOW ABOUT UST PIPING MONITORING AND LEAK DETECTION?

- UST Piping
- Leak Detection for UST Piping
- **■** Leak Detection Methods