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FIELD EVALUATION OF LOW-EMISSION COAL BURNER
TECHNOLOGY ON UTILITY BOILERS

VOLUME III
Field Evaluations

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ABSTRACT

This report describes the results of field tests conducted to determine the emission characteristics of B&W circular and dual register burners. The field tests were performed at two different utility boilers, generally comparable in design and size except for the burner equipment. The B&W circular burner was evaluated at Unit 2 of the Colorado Public Services Comanche Generating Station and the B&W dual register burner was evaluated at Unit 1 of the Wyodak Generating Station of the Pacific Power and Light Company and the Black Hills Power and Light Company. Of particular interest was the development of NO_x emission correlations for the performance of circular and dual register burners under boiler conditions which could be used in interpretation of individual burner tests in a subscale burner test facility. The field tests were conducted with both boilers operating at nominal full-load conditions. During each test, boiler performance and operating conditions were monitored using plant equipment, while gaseous emissions of NO_x , O_2 , CO , SO_2 , and CO_2 were continuously monitored using a mobile test trailer. The nominal NO_x emissions with the circular burner at Comanche were 550 ppm at 0 percent O_2 . Full-load NO_x emissions at Wyodak with all mills in service were 395 ppm at 0 percent O_2 .

Since both boilers were operated over a narrow excess O_2 range, the data were not sufficient to establish NO_x emission as a function of excess O_2 . However, the data from both boilers do show a strong dependence of NO_x on both boiler load and firing configuration.

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1.0 INTRODUCTION

Field evaluations to determine the emission characteristics of Babcock & Wilcox (B&W) circular and dual register burners were conducted by Energy and Environmental Research (EER) Corporation. These evaluations were part of a burner development program conducted by B&W and EER for the U.S. EPA. This burner development program involved the integration of the EPA distributed mixing burner concept with commercial B&W hardware. The performance and emissions of the distributed mixing burner were evaluated in the Large Watertube Simulator, a full-scale burner test facility. B&W circular and dual register burners were also evaluated in the LWS. The objective of the field evaluation was to develop a correlation between the test results of the circular and dual register burners in the LWS and in the utility boilers. This correlation could then be used to extrapolate the performance and emissions of the distributed mixing burner to a large scale utility application.

Field testing was conducted at two boilers, one equipped with the circular burner and one with the dual register burner. The boilers were selected by B&W to be comparable in terms of age, capacity, coal characteristics, and firing configuration. The circular burner was evaluated at the Colorado Public Service Comanche Generating Station, Unit 2 located in Pueblo, Colorado. The dual register burner was tested at the Wyodak Generating Station, Gillette, Wyoming, owned by Pacific Power and Light Company and the Black Hills Power and Light Company. Testing was conducted for one week at Comanche in December 1984 and for two weeks at Wyodak in February 1985.

Section 2.0 presents a summary of the field test results. The boilers and test plan are described in Section 3.0. Detailed results are included in Section 4.0. The appendices include test procedures, data, and quality assurance.

2.0 SUMMARY

Table 2-1 shows the characteristics of the two boilers tested. Both boilers fire subbituminous coal and use a front and rear wall firing configuration. The front and rear wall burners at the Comanche boiler are directly opposed with four rows of four burners each. The front and rear wall burners at Wyodak are offset to avoid flame interactions and are arranged in five rows of three burners each. The boilers have comparable furnace cross-sectional dimensions, but the Wyodak boiler has a taller furnace to accommodate the five burner rows. Thus, the Wyodak furnace has a lower ratio of firing rate to cooled surface area (HA/SC).

During testing, the boilers were generally operated in a normal fashion by the operators without interference from EER. Thus, the burner settings, load, and excess air were controlled by plant personnel. The overfire air NO_x ports were closed during the day at the Comanche boiler at the request of EER, and returned to their normal open position of 18 percent at night. Table 2-2 shows the typical burner settings and flame characteristics during the tests. Both the circular and dual register burners operated satisfactorily during the tests. Exact flame lengths could not be determined with the available observation ports. Both burners showed a high combustion efficiency and large imbalances of fuel or air distribution were not observed.

Both boilers operated over a narrow excess O_2 range, 2.5 to 3.5 percent at Comanche and 3.8 to 4.0 percent at Wyodak. Thus, the data were not sufficient to establish NO_x emissions as a function of excess O_2 . Figure 2-1 shows NO_x emissions at the two boilers as a function of load. Both correlations show a similar slope, with lower emissions for the dual register burner at Wyodak. Nominal NO_x emissions with the circular burner at Comanche were 550 ppm at 0 percent O_2 (0.64 lbs/10⁶ Btu). Full load emissions at Wyodak with all mills in service were 395 ppm at 0 percent O_2 (0.46 lbs/10⁶ Btu). More detailed test data are presented in Section 4.0.

TABLE 2-1. BOILER DESCRIPTIONS

UNIT	COMANCHE UNIT 2	WYODAK UNIT 1
UTILITY	COLORADO PUBLIC SERVICE	PACIFIC POWER & LIGHT BLACK HILLS POWER & LIGHT
BOILER MANUFACTURER	B&W	B&W
YEAR OF INITIAL OPERATION	1976	1978
GROSS GENERATING CAPACITY	350 MW _E	350 MW _E
TYPE OF BURNER	B&W CIRCULAR	B&W DUAL REGISTER
NO. OF BURNERS	32	30
NO. OF MILLS	4	5
BURNER ARRANGEMENT	4W x 4H ON FRONT & REAR WALLS	3W x 5H ON FRONT & REAR WALLS
FURNACE DIMENSIONS	43'W x 45'D x 161'H	46'W x 45'D x 180'H
COAL TYPE	SUB BITUMINOUS	SUB BITUMINOUS
ADDITIONAL FEATURES	8 NO _x PORTS	SEALED NO _x PORTS OPPOSING BURNERS OFFSET
	COMPARTMENTED WINDBOXES	

TABLE 2-2. BURNER OPERATING CHARACTERISTICS

UNIT	COMANCHE	WYODAK
BURNER TYPE	CIRCULAR	DUAL REGISTER
TYPICAL BURNER SETTINGS	BOTTOM BURNERS-REGISTERS 50% OPEN TOP BURNERS -REGISTERS 100% OPEN	OUTER REGISTERS 50% OPEN INNER REGISTERS 25-50% OPEN SWIRL VANES 45% OPEN
FLAME CHARACTERISTICS	LONG AND NARROW 0-2 FT STANDOFF	LONG AND NARROW 35 - 44 FT LONG 0.5-3 FT STANDOFF

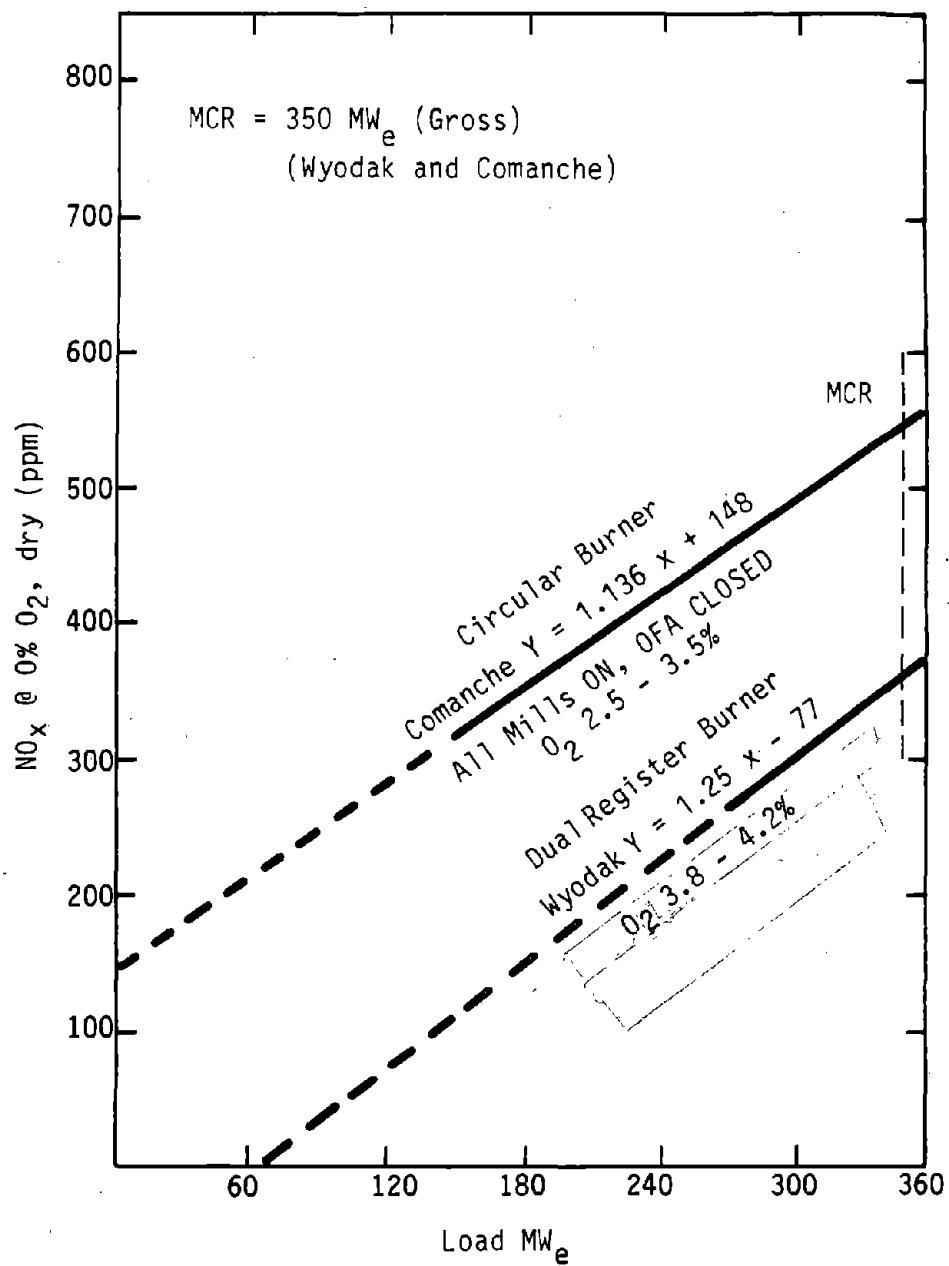


Figure 2-1. NO_x emissions vs. boiler load.

3.0 BOILER DESCRIPTIONS AND TEST PLAN

Characteristics of the Comanche boiler are included in Section 3.1. The Wyodak boiler is described in Section 3.2. The Test Plan for the evaluation of both boilers is described in Section 3.3.

3.1 Description of Comanche Unit 2

Comanche Unit 2 is a horizontally opposed wall fired balanced draft utility boiler manufactured by Babcock & Wilcox. The boiler is located via Pueblo, Colorado and is operated by Public Service Company of Colorado. It has a maximum continuous operating capacity of 350 MW_e with a steam flowrate of 2.54×10^6 lbs/hr at 1005°F and 2500 psig from the superheater. The reheater outlet temperature and pressure are 1005°F and 555 psig. The boiler fires a subbituminous coal with a higher heating value of 8400 Btu/lb and a moisture content of 31 percent by weight as received. The coal sulfur content is approximately 0.4 percent by weight as received. The characteristics of the boiler are summarized in Table 3-1.

The coal for the boiler is ground in four pulverizers designated A, B, C and D. Each mill feeds eight burners. The burners are arranged in four rows of four burners each on two boiler walls. The unit is equipped with eight overfire air ports for NO_x control. A single port is located over each of the top row burners. Secondary air is fed through three compartmentalized windboxes. One windbox feeds all the burners located in the lower two rows. Another feeds all burners in the upper two rows and a third windbox feeds all of the overfire air ports.

The burners used on the unit are B&W high turbulence circular burners. These are the standard burners used on B&W pre-NSPS (New Source Performance Standards) units. Figure 3-1 shows the circular burner. Coal is supplied through a central coal nozzle. The coal is dispersed into the furnace by an impeller on the end of the coal nozzle. Secondary air flowrate and swirl to each burner are controlled by a single register. Figure 3-2 shows the burner settings during testing. These settings are normally not changed. Burners

TABLE 3-1. COMANCHE PLANT UNIT 2 BOILER SPECIFICATIONS

Manufacturer	Babcock & Wilcox
Year in Commercial Operation	1971
Gross Electrical Capacity	350 MWe
Fuel	Pulverized Coal Subbituminous
Burners	
Type	B&W Circular
Number	32
Configuration	Horizontal, Opposed-Fired
Array	4 Rows of 4 Burners on Front and Rear Walls
Number of Pulverizers	4
Furnace Dimensions	
Width	43 ft
Depth	45 ft
Height	174 ft
Design Efficiency	84.57% at Maximum Continuous Rating
Steam Flowrate	2,540,000 lb/hr at Maximum Continuous Rating
Steam Pressure	2500 psig
Superheat Temperature	1005°F
Reheat Temperature	1005°F
HA/SC	
Design	384×10^3 Btu/hr-ft ²
Field	400×10^3 Btu/hr-ft ²

3-3

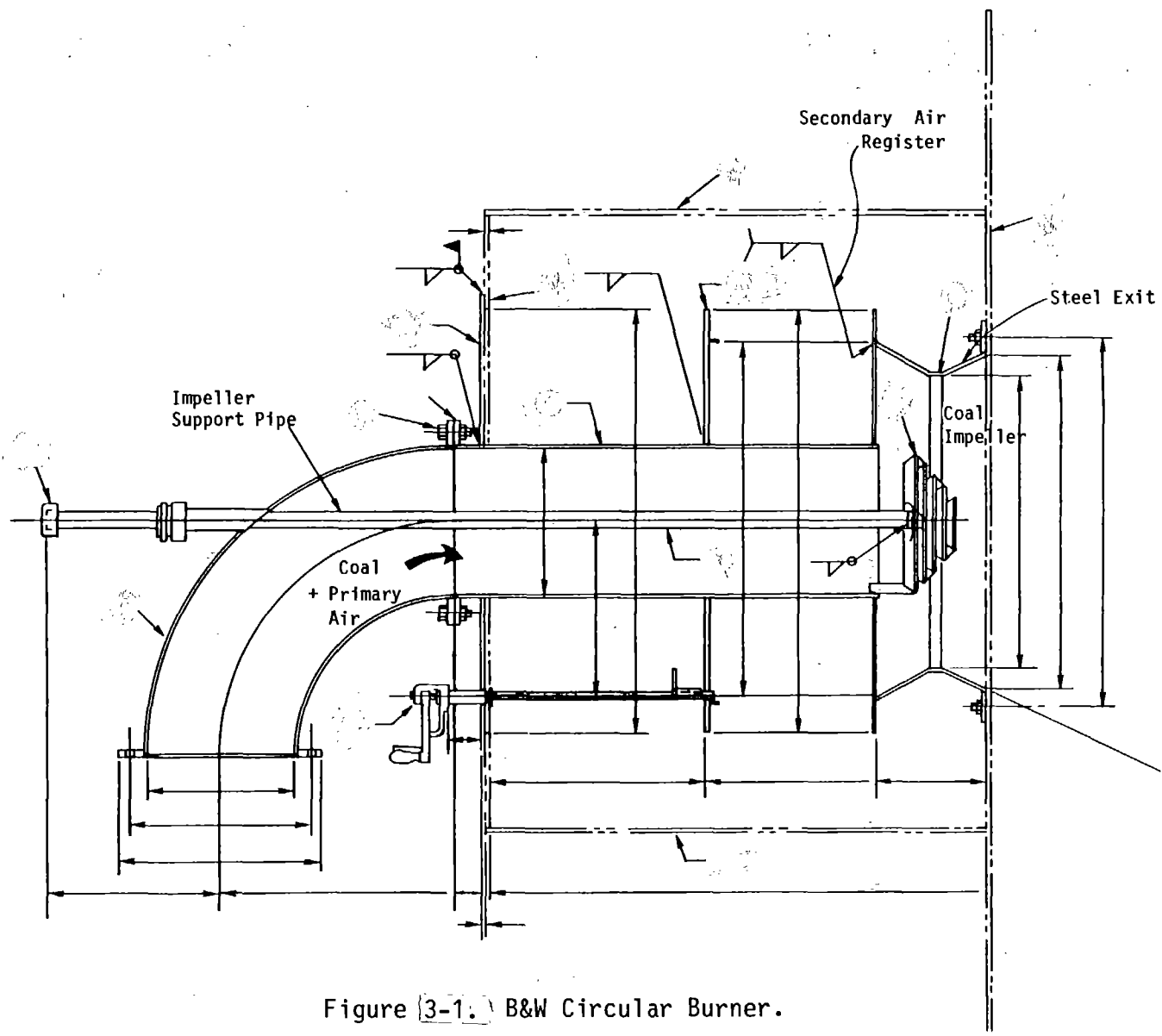


Figure 3-1. B&W Circular Burner.

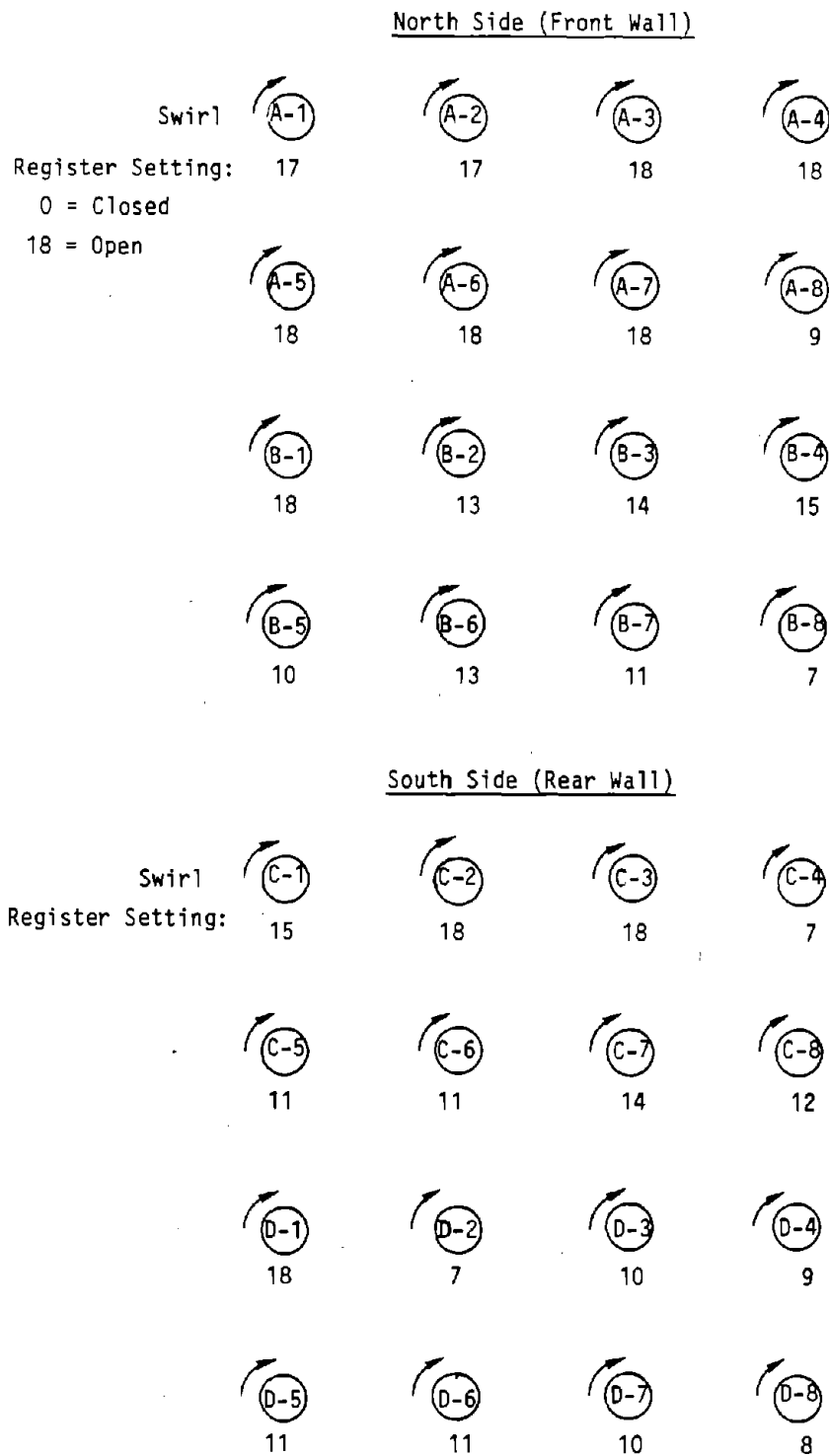


Figure 3-2. Comanche Unit 2 burner settings.

on both the front and rear wall are operated with clockwise swirl, as viewed looking at the burners, resulting in opposite rotation. The boiler is normally operated with the NO_x ports open 18 percent to provide tempering air in order to prevent superheater fouling. During this test, the ports were closed during the day, but opened during the night.

3.2 Description of Wyodak Unit 1

Wyodak Unit 1 is a radiant reheat boiler manufactured by the Babcock and Wilcox Company (B&W). The plant is located near Gillette, Wyoming, and is owned by Pacific Power & Light Company and Black Hill Power & Light Company. Commercial operation of the plant began in 1978. The plant has a rated capacity of 330 MW_e with a steam flowrate of 2,600,000 lb/hr at 1800 psig and 1000°F. The boiler is equipped with two superheater banks, a pendant reheater, economizer, and regenerative air heater. A diagram of the boiler is shown in Figure 3-3 with key boiler specifications listed in Table 3-2.

The boiler fuel is pulverized subbituminous coal supplied from a mine near the plant. The coal has an average higher heating value of 8000 Btu/lb with 30 percent moisture and 8 percent ash. The sulfur content of the coal is consistently low at about 0.7 percent by weight.

The boiler is equipped with B&W's dual register burner compartmentalized windbox firing system. This firing system was developed by B&W to control fuel and air mixing in the burner zone, thus reducing NO_x emissions and enhancing complete combustion. The dual register burner (DRB), shown in Figure 3-4, consists of a central coal nozzle surrounded by two concentric secondary air passages. The coal nozzle incorporates a venturi to promote a uniform coal distribution. The venturi plug shown in Figure 3-4, had been removed about one year prior to this test program at the Wyodak plant. The absence of this plug has apparently not compromised burner performance. Air flow distribution between the two secondary air passages and swirl generation is controlled by three devices: outer secondary air register, inner secondary air register, and inner secondary air axial spin vanes. The multiple air passages and the associated controls allow variation in the rate

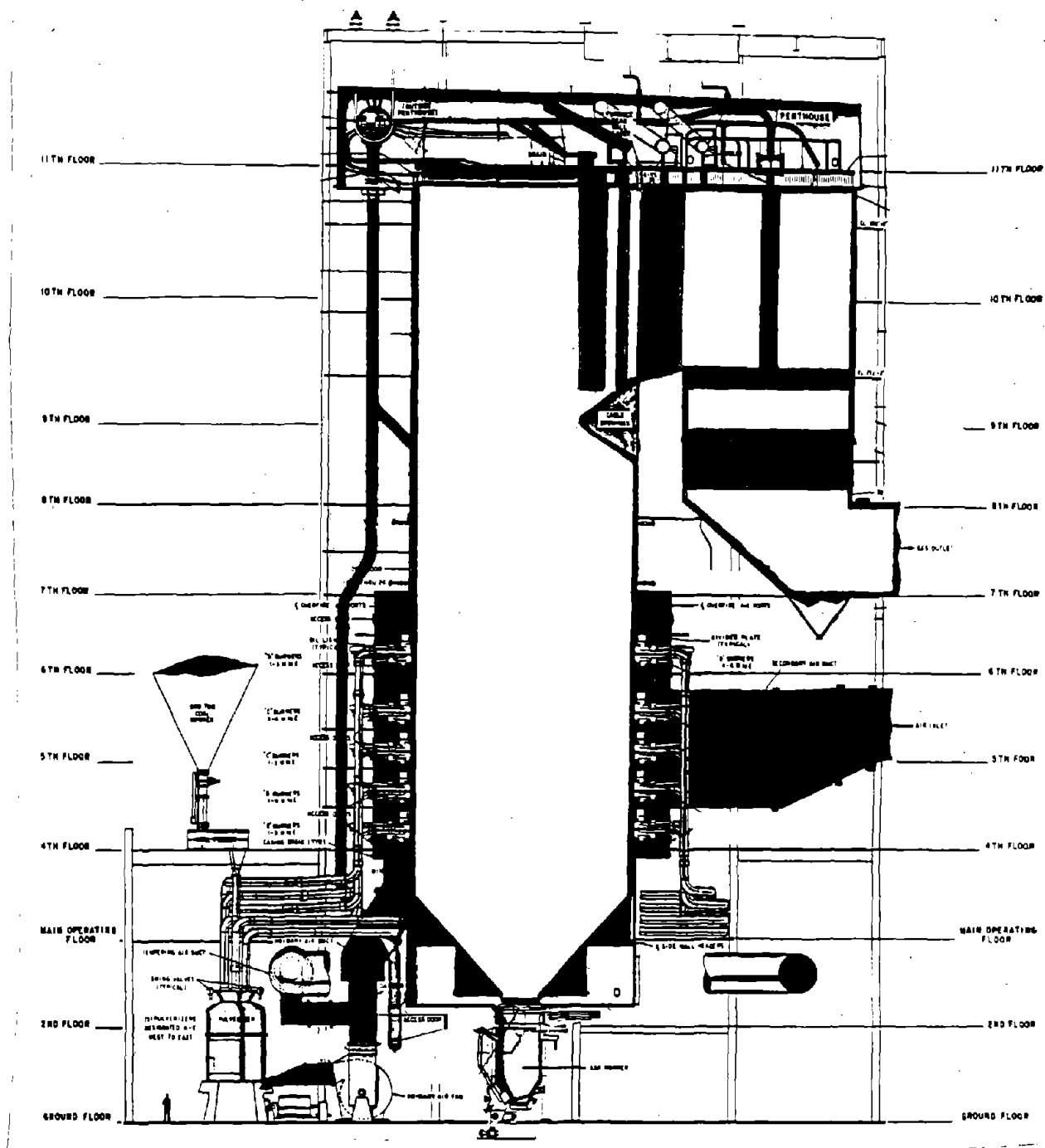


Figure 3-3. General arrangement of Wyodak Unit 1.

TABLE 3-2. WYODAK PLANT UNIT 1 BOILER SPECIFICATIONS

Manufacturer	Babcock & Wilcox
Year in Commercial Operation	1978
Gross Electrical Capacity	350 MWe
Fuel	Pulverized Coal, Wyoming Sub-bituminous
Burners	
Type	B&W Dual Register
Number	30
Configuration	Horizontal, Opposed-Fired
Array	5 Rows of 3 Burners on Front and Rear Walls
Number of Pulverizers	5
Furnace Dimensions	
Width	46 ft
Depth	45 ft
Height	180 ft
Design Efficiency	83.92% at Maximum Continuous Rating
Steam Flowrate	2,600,000 lb/hr at Maximum Continuous Rating
Steam Pressure	1800 psig
Superheat Temperature	1000°F
Reheat Temperature	1000°F
HA/SC	
Design (5 mills)	387×10^3 Btu/hr-ft ²
Field	330×10^3 Btu/hr-ft ²

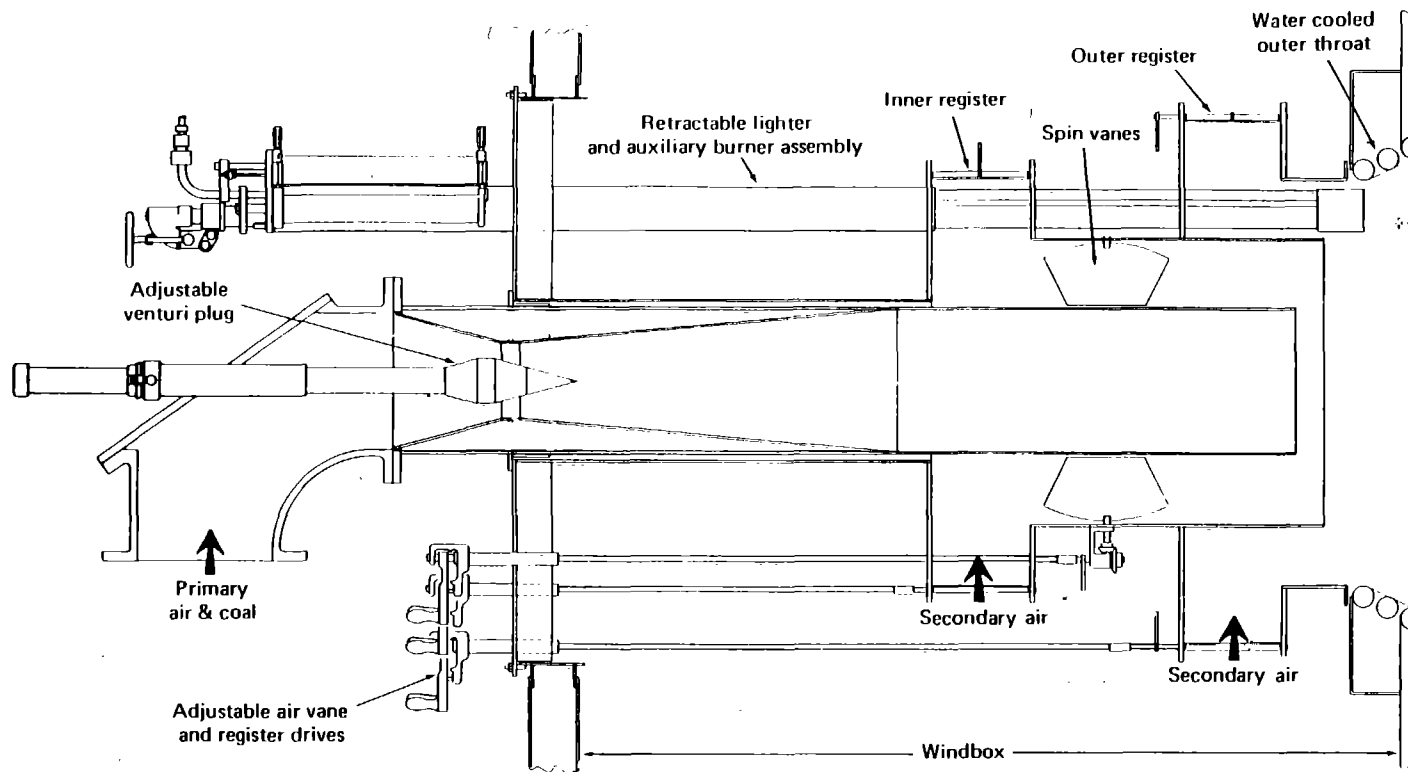


Figure 3-4. Babcock & Wilcox dual register burner.

of fuel and air mixing, thereby controlling NO_x emissions. The compartmented windbox separately controls the combustion air flow for the group of burners associated with each pulverizer. The compartmented windbox thus permits balancing the secondary air to each burner group in operation.

Wyodak Unit 1 has 30 dual register burners arranged in a horizontally opposed firing configuration, as shown in Figure 3-5. The 30 burners are arranged in five rows of three burners on both the front and rear walls. Opposing burners are offset avoiding direct flame tail interaction and promoting uniform heat release across the lower furnace. In addition, the top row of burners on both walls, supplied by D mill, is spaced 12 feet above the lower four rows of burners.

During this two-week test period, no adjustments were made to the burner controls. The settings for each burner maintained during this test period are listed in Table 3-3. Each register control had 18 divisions, with notch 1 representing closed and notch 19 representing open. Thus, each division for the registers represents approximately five degrees of motion. The spin controls also have 18 notches, but there is a 2:1 gear ratio that permits 180° of travel; i.e., 0 to 90°CW and 0 to 90°CCW . It is general practice on this unit to have the spin vanes always in the same direction as the outer register.

The predominant firing configuration for full load operation at Wyodak during this test was with D mill and the associated top row of burners out of service and all the other mills and burners in service. When a mill is taken out of service, the air flow to the idle burners is reduced to provide only flow to cool the burner components. With D mill out of service, the windbox compartment for burners D1-D6 is closed so that only about 10 percent of the total secondary air is supplied for cooling. The other additional configuration had C mill, which supplies burners C1-C6, out of service. These three cases allowed evaluation of the effect of firing pattern on boiler performance and emissions.

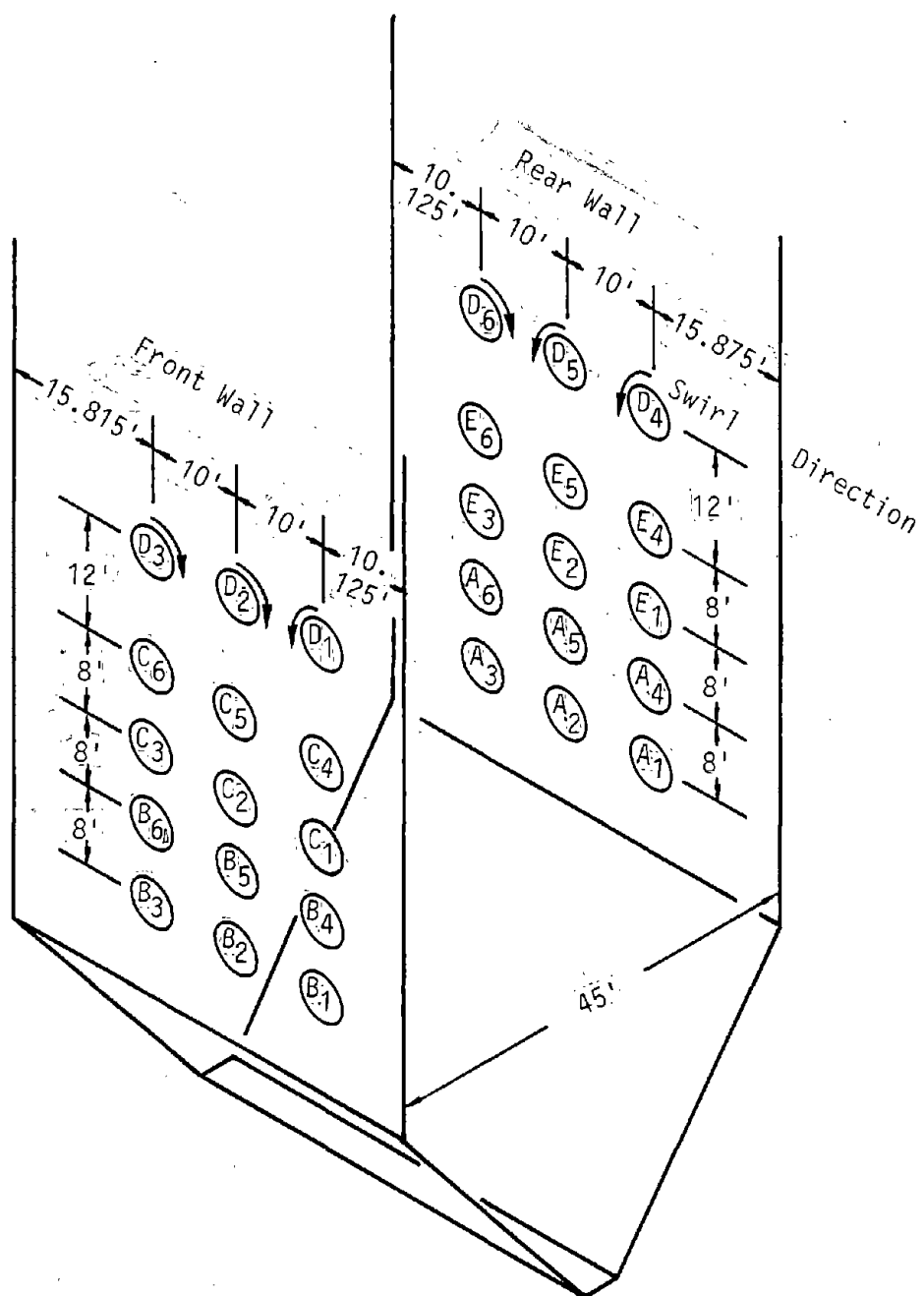


Figure 3-5. Wyodak Unit 1 burner arrangement.

TABLE 3-3. WYODAK UNIT 1 BURNER SETTINGS

Front Wall				Rear Wall			
Burner	Outer Register*	Inner Register*	Spin Vanes*	Burner	Outer Register*	Inner Register*	Spin Vanes*
B1	7	6	5	A1	8	10	3
B2	9	10	2	A2	8	10	7
B3	7	10	2	A3	9	10	5
B4	7	9	2	A4	9	10	4
B5	8	10	2	A5	10	11	5
B6	7	11	2	A6	9	10	4
C1	9	10	2	E1	9	10	4
C2	8	10	4	E2	9	10	5
C3	9	10	3	E3	9	9	4
C4	5	8	4	E4	9	10	4
C5	5	7	2	E5	9	10	4
C6	9	8	3	E6	8	9	4
D1	10	10	3	D4	9	10	5
D2	9	10	3	D5	9	10	3
D3	9	11	3	D6	9	9	5

*Notches Open

3.3 Test Plan

The field evaluations consisted of monitoring boiler performance for one week at the Comanche boiler and for two weeks at the Wyodak boiler. Testing at Comanche was reduced because additional data was available from previous testing by Exxon (Reference 1) for the EPA in 1977. During tests at both boilers, boiler operating conditions were established by the boiler operators.

Figure 3-6 shows the field test plan for both boilers. Boiler operating conditions and performance were monitored using plant instrumentation. Gaseous emissions of NO_x , O_2 , CO , SO_2 , and CO_2 were continuously monitored using a mobile test trailer. Sampling was performed at both boilers using an array of probes located at the air heater inlet. Coal and ash samples were collected from selected points throughout the boiler for analysis.

Burner performance was assessed using observations of flame characteristics and evaluation of combustion efficiency as determined from ash analyses and CO emissions. The relative fuel/air balance to the burners was assessed by gas stratification measurements obtained at the air heater inlet. In addition, furnace gas temperatures were measured at Wyodak using a water-cooled suction pyrometer. Detailed descriptions of the test procedures are included in Appendix A.

1.0 BOILER DATA FROM PLANT INSTRUMENTATION

- FUEL FLOWRATE
- STEAM QUALITY AND FLOWRATE
- WATER/STEAM TEMPERATURES AND PRESSURES
- AIR/FLUE GAS TEMPERATURES AND PRESSURES
- BOILER LOAD CYCLE
- RANGE OF BURNER OPERATING CONDITIONS

2.0 EXHAUST GAS MEASUREMENTS BY EER

- CONTINUOUS MONITORING OF NO_x , CO , CO_2 , O_2 , SO_2 AT AIR HEATER INLET
- PERIODIC ANALYSIS OF COAL AND ASH COMPOSITION:
 - COAL FEED
 - FLY ASH AT AIR HEATER INLET
 - BOTTOM ASH
 - PARTICULATE COLLECTOR HOPPER

3.0 BURNER/BOILER PERFORMANCE

- FLAME OBSERVATIONS
- COMBUSTION EFFICIENCY FROM COAL AND FLUE GAS MEASUREMENTS
- FURNACE GAS TEMPERATURE WITH WATER-COOLED PROBE AT WYODAK

Figure 3-6. Field test plan.

4.0 TEST RESULTS

4.1 Results at Comanche Unit 2

Emissions testing of the B&W circular burner was conducted by EER at Comanche Unit 2 from December 7 through December 12, 1984. Gaseous emissions of NO_x , O_2 , CO , SO_2 , and CO_2 were continuously monitored during this period. The plant was operated in response to system demand. The NO_x overfire air ports are normally partially open. At the request of EER, the ports were closed during the day, but opened at night. Otherwise the boiler operating conditions were established by the plant operators. Emissions were measured at this unit by Exxon in 1977 as part of another EPA program. Exxon's results are compared to the results of the current test program.

During the week of testing, boiler load varied from 150 to 360 MW. The trends for the daily averages of gaseous emissions and boiler load are shown in Figure 4-1. The overall averages are summarized in Table 4-1. During a portion of the testing the boiler was operated with mill A out of service. The A mill supplies coal to the upper two burner rows on the front wall. Excess O_2 varied from only 2.5 to 3.5 percent O_2 . A brief series of tests was performed at 300 MW to assess the impact of the NO_x overfire air ports on NO_x emissions.

NO_x and CO emissions as a function of boiler load are presented in Figure 4-2. NO_x emissions with all mills on and the overfire air ports closed showed the following correlation:

$$\text{NO}_x \text{ (ppm @ 0\% O}_2\text{)} = (1.136)(\text{Load, MW}) + 148$$

Nominal NO_x emissions at full load of 360 MW were 550 ppm @ 0 percent O_2 , corresponding to 0.64 lbs/ 10^6 Btu. These emissions are substantially lower than the NO_x measured by Exxon of 847 ppm @ 0 percent O_2 (0.99 lbs/ 10^6 Btu). The Exxon data were obtained at a higher excess O_2 level, 5.2 percent compared to 2.7 percent, however. Operation with the A mill out of service resulted in a slight decrease in NO_x emissions. This result could be due to

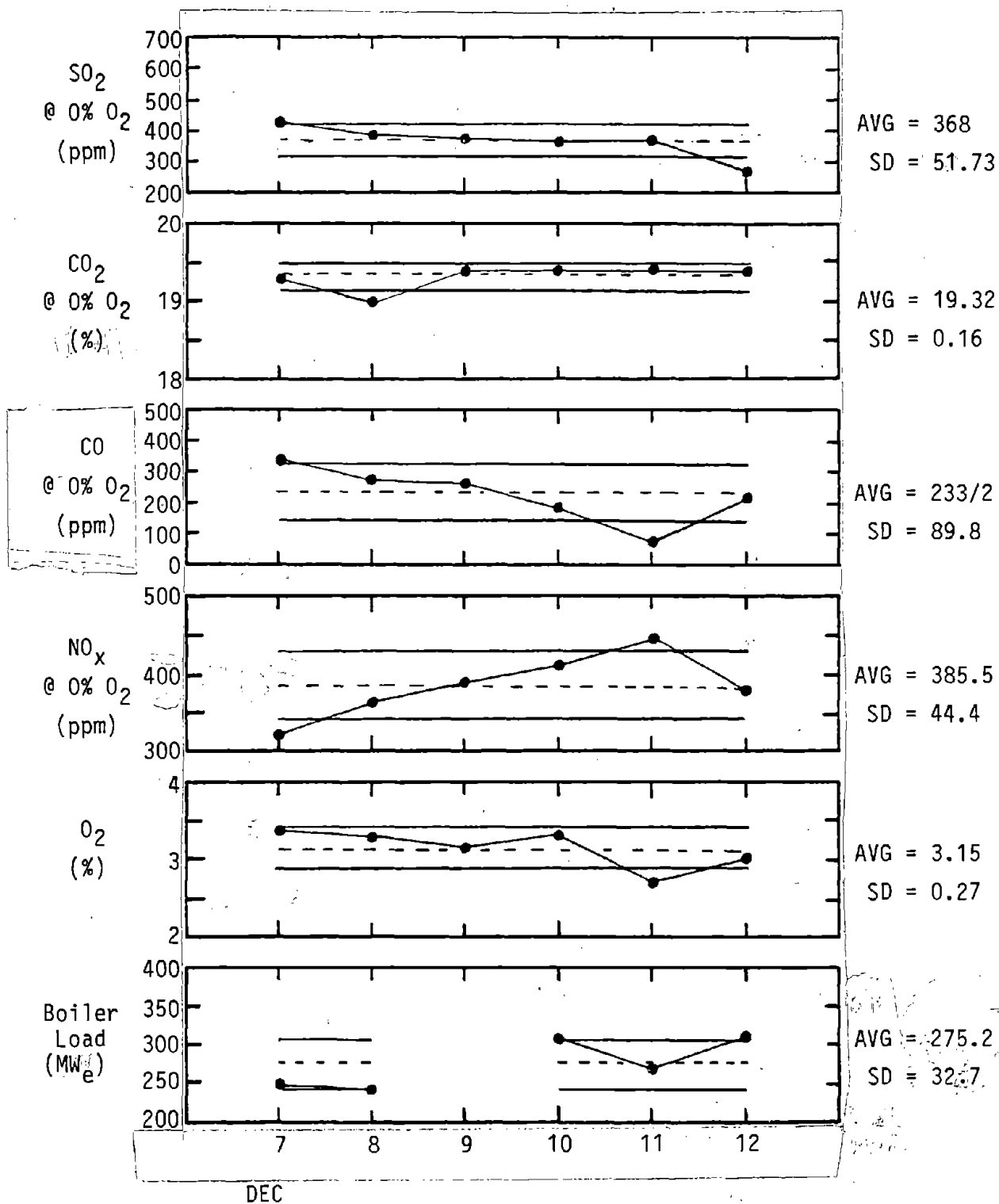


Figure 4-1. Daily averages of gaseous emissions--Comanche Unit 2.

TABLE 4-1. AVERAGE EMISSIONS AT COMANCHE UNIT 2
DECEMBER 7-12, 1984

Species	Average Concentration		
	Measured	@ 0% O ₂	1b/10 ⁶ Btu
O ₂	3.15%	--	--
NO _x	328 ppm	386 ppm	0.45
SO ₂	313 ppm	368 ppm	--
CO	198 ppm	233 ppm	--
CO ₂	16.4%	19.3%	--

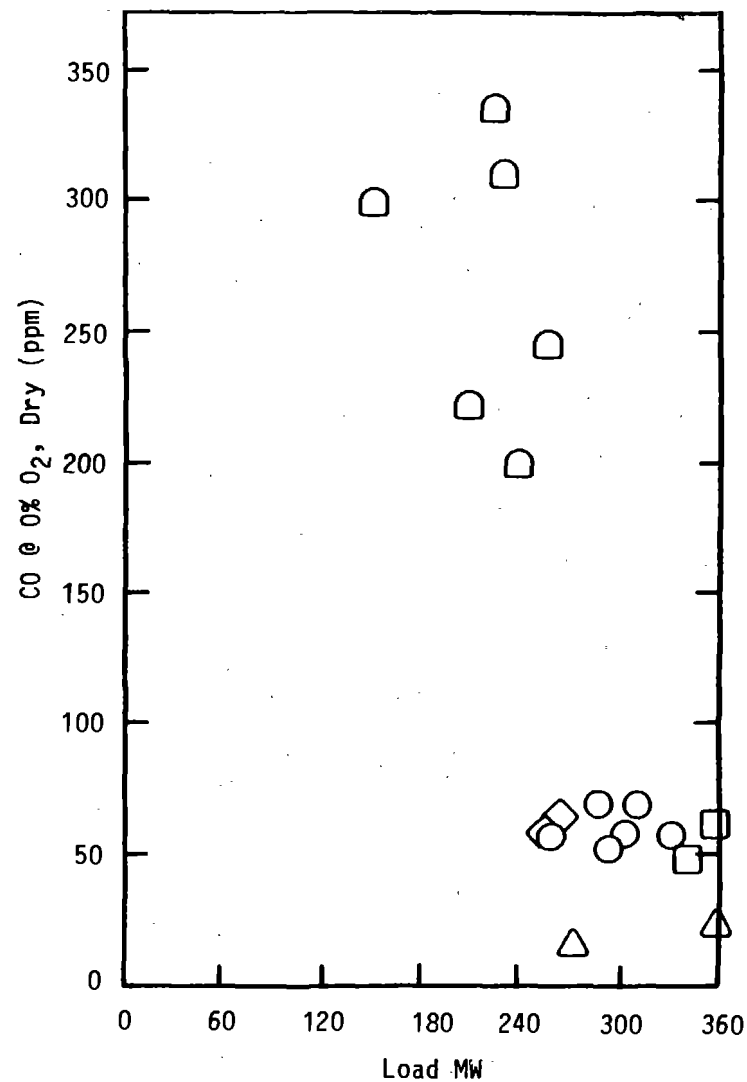
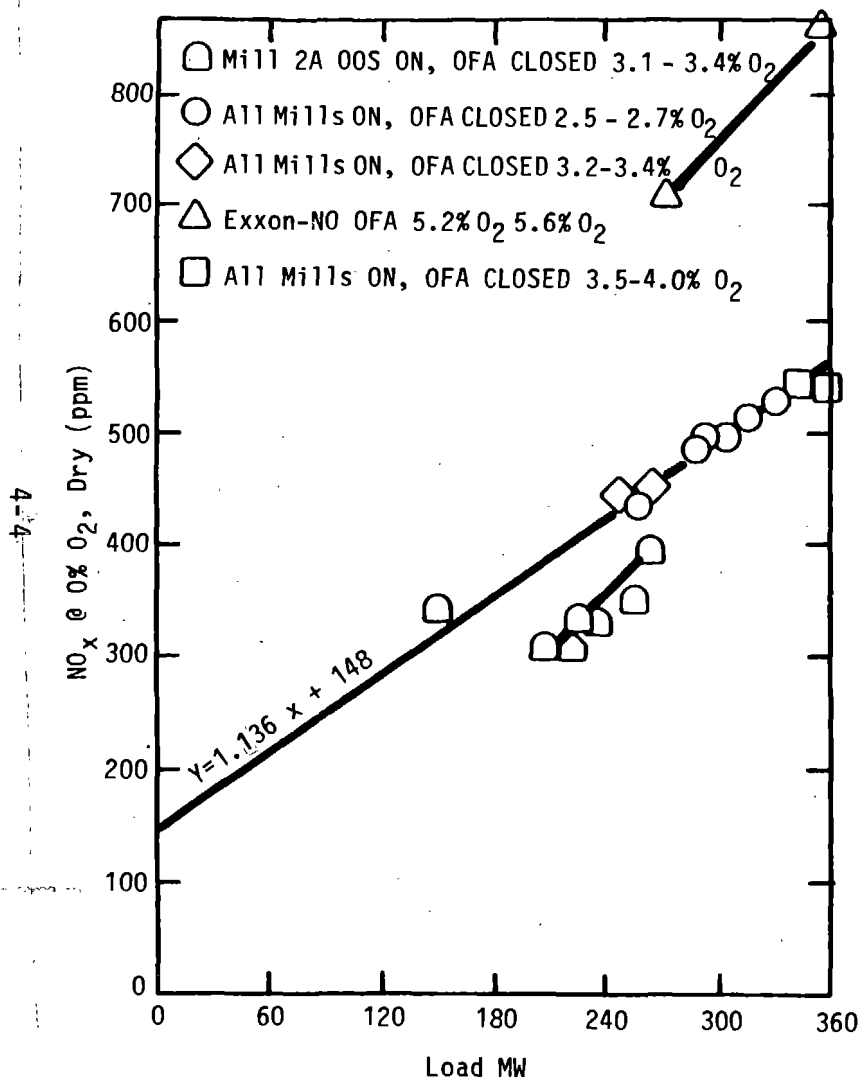


Figure 4-2. NO_x and CO vs. load - Comanche Unit 2.

a decrease in the ratio of firing rate to cooled surface area or to a degree of combustion staging. Here, combustion staging refers to operation with the burner zone at a lower stoichiometry and with the addition of combustion air above the burner zone. The latter conclusion is supported by the measured CO emissions and by the operating excess air level. With all coal mills (and burners) in service, combustion efficiency was typically high, as indicated by low CO emissions in the range of 50 to 60 ppm. However, operation with the A mill out of service resulted in increased CO emissions of up to 500 ppm. Increased CO emissions would be consistent with a decrease in combustion efficiency due to relatively poor fuel/air mixing that could be associated with a degree of combustion staging occurring with the A mill off. In addition, the boiler operating excess air level was generally not increased when the A mill was taken out of service. Since the idle burners would need to be supplied with cooling air, operation at a constant excess air level would result in a lower burner zone stoichiometry with the A mill out of service, resulting in a degree of combustion staging.

Figure 4-3 shows NO_x and CO emissions vs. excess O_2 at a constant load of 253 to 273 MW. In general, the data taken during the current test do not have enough variation in O_2 level to indicate a trend. However, comparing the current data with the previous Exxon data would suggest a strong dependence of NO_x on excess O_2 . This is typically the case with subbituminous coals as indicated in LWS tests.

Exhaust gas composition was measured using an array of 12 probes in the two exhaust ducts upstream of the air heater. The gas compositions at each sampling location were measured on December 10 and 11, 1984 to determine gas stratification. In wall-fired boilers, gas stratification measurements upstream of the air heater can typically be used to evaluate the side to side balance of fuel and air to the burners. Figure 4-4 shows the results of the stratification measurements at Comanche. Although some variation in O_2 and CO levels is evident, no consistent imbalance between the two ducts or within each duct can be seen from these data. Thus, adjustment of the burners to improve the air/fuel balance would be expected to result in only a minor improvement in combustion performance.

4-6

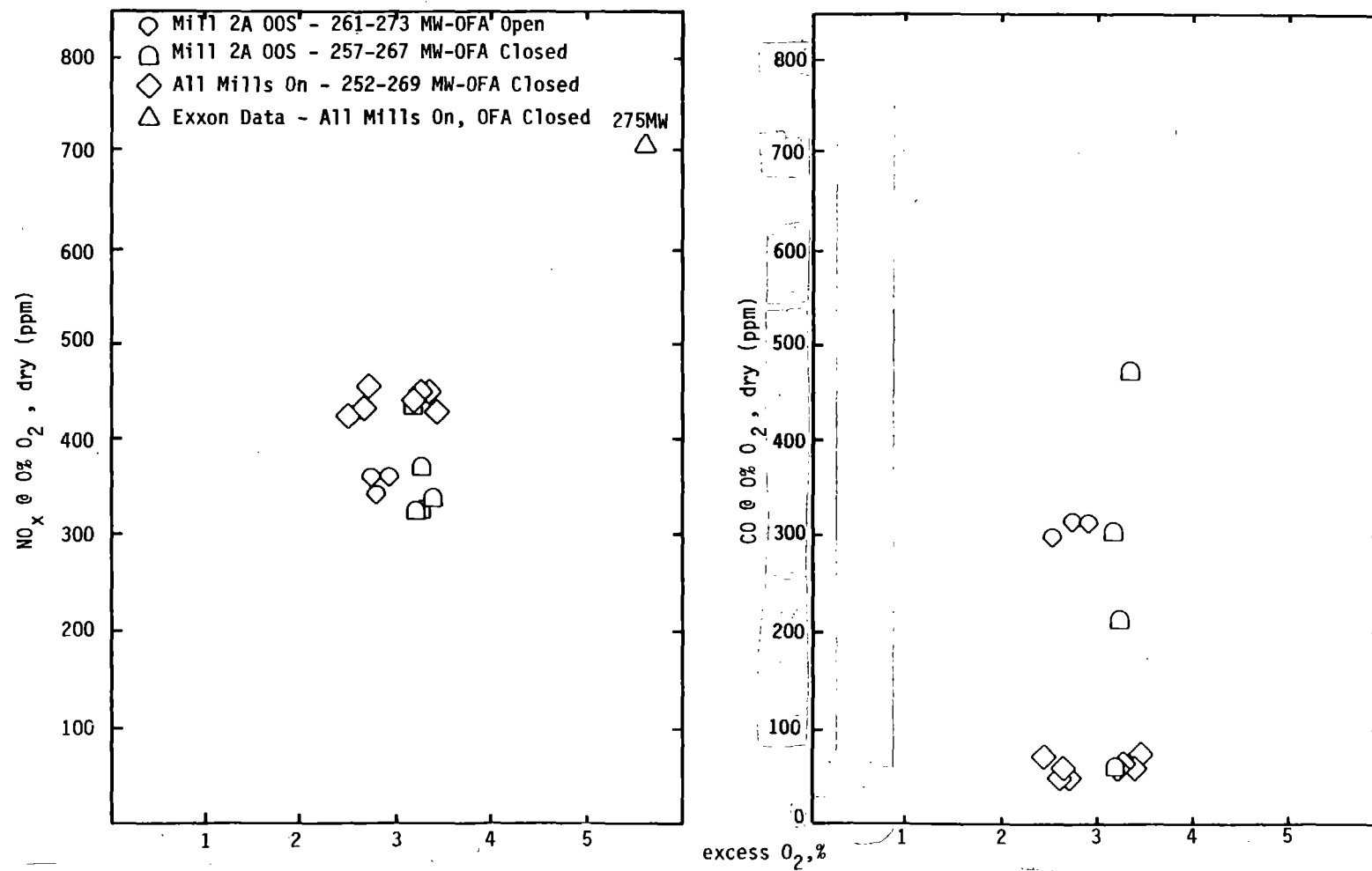


Figure 4-3: Comanche Unit 2 - NO_x and CO vs. excess O₂ at a load of 253-273 MW_e.

12-10-84

A

O ₂ , %	3.29	4.59	2.89
NO _x , ppm	504	480	350
CO, ppm	36	77	186
	2.99	3.26	3.74
	478	420	335
	35	59	416

Avg O₂ 3.46%

B

5.24	4.74	2.49
379	400	306
94	129	-
2.99	2.49	3.74
355	340	401
187	228	122

Avg O₂ 3.61%

12-11-84

A

3.73	2.67	4.72
517	476	451
84	91	102
4.12	2.57	3.55
454	479	457
49	45	42

Avg O₂ 3.56%

B

2.00	1.92	2.52
475	473	426
43	43	56
4.02	2.17	2.87
483	446	417
48	145	57

Avg O₂ 2.58%

Figure 4-4. Comanche gas stratification test.

Figure 4-5 shows the effect of opening the overfire air ports on NO_x and CO emissions. Opening the ports resulted in a substantial decrease in NO_x emissions. This trend is similar to that seen during the Exxon testing, except that no decrease in NO_x was observed until the ports were opened more than 30 percent. Evidently the back lash in the mechanical linkage resulted in the ports not actually opening until the indicator was past 30 percent. Thus, although the plant normally operates with the ports 18 percent open, they may actually be closed.

Unlike the results seen during the Exxon tests, however, opening the overfire air ports resulted in a large increase in CO emissions, to over 800 ppm at the maximum opening, indicating a substantial decrease in combustion efficiency.

4.2 Results at Wyodak

Emissions and boiler performance were monitored at the Wyodak plant from January 31 to February 14, 1985. During this test period, the unit was operated based on normal practice following system demand. The boiler was essentially base loaded through the test program with only brief load variations. A short boiler outage occurred between February 7 and 10, for necessary boiler repairs.

The primary objective of the test program was to characterize the performance of B&W Dual Register Burners in a typical utility boiler. The burner performance was determined based on CO emissions, flame characteristics, and efficiency. Emissions measured included continuous monitoring of NO_x , CO, O_2 , CO_2 and SO_2 . Visual observations were made through available inspection ports to determine flame characteristics to the extent possible. Combustion efficiency was determined by analysis of unburned carbon content in fly ash samples and measurement of CO emissions. In addition, the overall boiler efficiency was determined based on calculation of the heat rate during the test period.

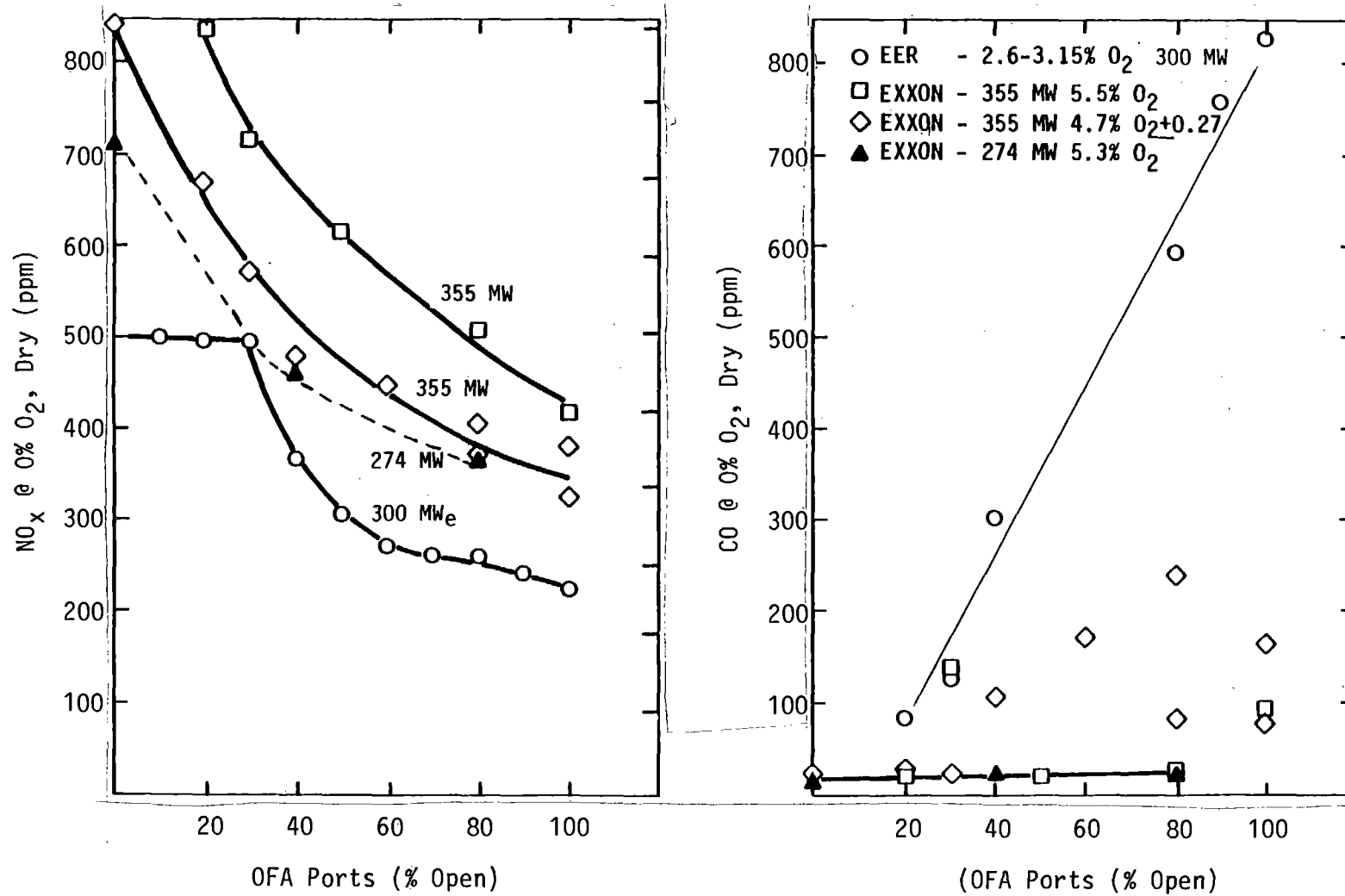


Figure 4-5. Effect of overfire air port damper position on emissions.- Comanche.

4.2.1 Emissions

Emissions were monitored at the economizer outlet of Wyodak Unit 1. The gaseous species monitored included O_2 , CO, CO_2 , NO_x and SO_2 .

A continuous emissions monitoring system was used to measure the gaseous species with an array of eight probes. Four probes were placed in each of the two ducts leading from the economizer to the air heater to ensure a representative sample. The gas sample flow rate was balanced to provide an equal sampling rate through each of the eight probes. In addition, each of the probes was monitored individually at a typical operating condition during the test period to determine the presence and extent of stratification of the gas stream. The gas stratification test was conducted on February 6 between 9:30 to 11:00 AM with the unit running at 360 MW_e gross output and with D mill out of service. The results of this test are shown in Figure 4-6 and summarized in Table 4-6. The concentration profiles of O_2 , NO_x , and CO shown in Figure 4-5, indicate that the gas concentrations are slightly higher in the west duct. Previous tests at other boilers have shown that burner-to-burner imbalances in fuel or air flow result in non-uniform gas concentrations across the width of the boiler. Thus, slight burner-to-burner flow imbalances may account for the differences measured during the stratification test. *Fig 4-6*

Averaged concentrations for the two ducts are compared with gas concentrations from balanced sampling with all probes before and after the individual probe stratification test in Table 4-2. Again, the O_2 concentration in the west duct was slightly higher than measured in the east duct. Associated with the higher oxygen concentration in the west duct are higher NO_x emissions. This is an indication that careful control of excess air and proper balances of fuel and air, from burner to burner is beneficial in reducing overall NO_x emissions. Differences between averaged concentrations from the two ducts and balanced probe sampling are about 5 percent, which is within the fluctuations typical of normal boiler operation. *Fig 4-5*

	West Duct		East Duct	
O ₂ (%)	4.48	4.43	3.98	3.23
	4.28	4.97	4.64	3.96
NO _x (ppm) Measured (@ 0% O ₂)	271 (344)	263 (333)	271 (334)	254 (300)
	267 (335)	279 (365)	267 (342)	244 (300)
CO (ppm) Measured (% 0% O ₂)	33 (41)	35 (45)	35 (43)	34 (40)
	58 (73)	40 (52)	29 (37)	31 (38)

Figure 4-6. Stratification test results at economizer outlet.

TABLE 4-2. SUMMARY OF STRATIFICATION AT ECONOMIZER OUTLET

Sample	O ₂ (%)	NO _x (ppm @ 0% O ₂)	CO (ppm @ 0% O ₂)
Average West Duct	4.54	344	53
Average East Duct	3.95	319	40
Average Both Ducts	4.24	331	46
All Probes Balanced	4.03	318	51

Hourly averages of the gaseous emissions were calculated from the continuous monitoring data. These hourly averages are tabulated in Appendix C-3. The hourly averages were used to calculate daily and overall averages for the test period. The overall averages of measured gas concentration for the test period are summarized in Table 4-3. These values represent essentially base-loaded operation, with only about four hours of reduced load operation during the test period. The NO_x emission rate of $0.40 \text{ lb}/10^6 \text{ Btu}$ is below the Federal New Source Performance Standard of $0.5 \text{ lb}/10^6 \text{ Btu}$ for subbituminous coal-fired boilers.

The trends for the daily averages of gaseous emissions and boiler load are shown in Figure 4-7. A short boiler outage occurred between February 7 and 10 during which time no emissions data was collected. The plant load averaged 358 MW_e during the test period when in operation, with only 1 percent relative deviation. Close control was maintained on the operating excess air level, indicated by 2.5 percent deviation from the average of 4.03 percent O_2 measured in the flue gas. CO emissions were low throughout the test period and averaged about 51 ppm. The variations in CO measured at this low level are generally considered to be insignificant. The CO_2 and SO_2 emissions, which are directly related to the coal composition, also showed variations that were generally small.

Gaseous emissions, including NO_x emissions, were monitored primarily with continuous analyzers. In addition, NO_x emissions were measured following EPA Method 7 procedures on one day during the test period to verify the accuracy of the continuous monitors. The results of the EPA Method 7 sampling are summarized in Table 4-4 with details included in Appendix B: Quality Assurance. The discrete Method 7 samples are compared with the continuous monitor responses in the table. Each Method 7 value represents a set of three discrete samples while the continuous monitor value is time averaged during the Method 7 sampling period. The agreement between the two measurement techniques is good. The continuous monitors were within about 13.7 percent, including 95 percent confidence interval, of the EPA standard method.

TABLE 4-3. AVERAGE EMISSIONS AT WYODAK UNIT 1
JANUARY 31 - FEBRUARY 14, 1985

Species	Average Concentration		
	Measured	@ 0% O ₂	lb/10 ⁶ Btu
O ₂	4.03%	--	--
NO _x	278 ppm	344 ppm	0.40
SO ₂	584 ppm	723 ppm	1.17
CO	42 ppm	52 ppm	0.03
CO ₂	15.7%	19.4%	216.7

Boiler Outage

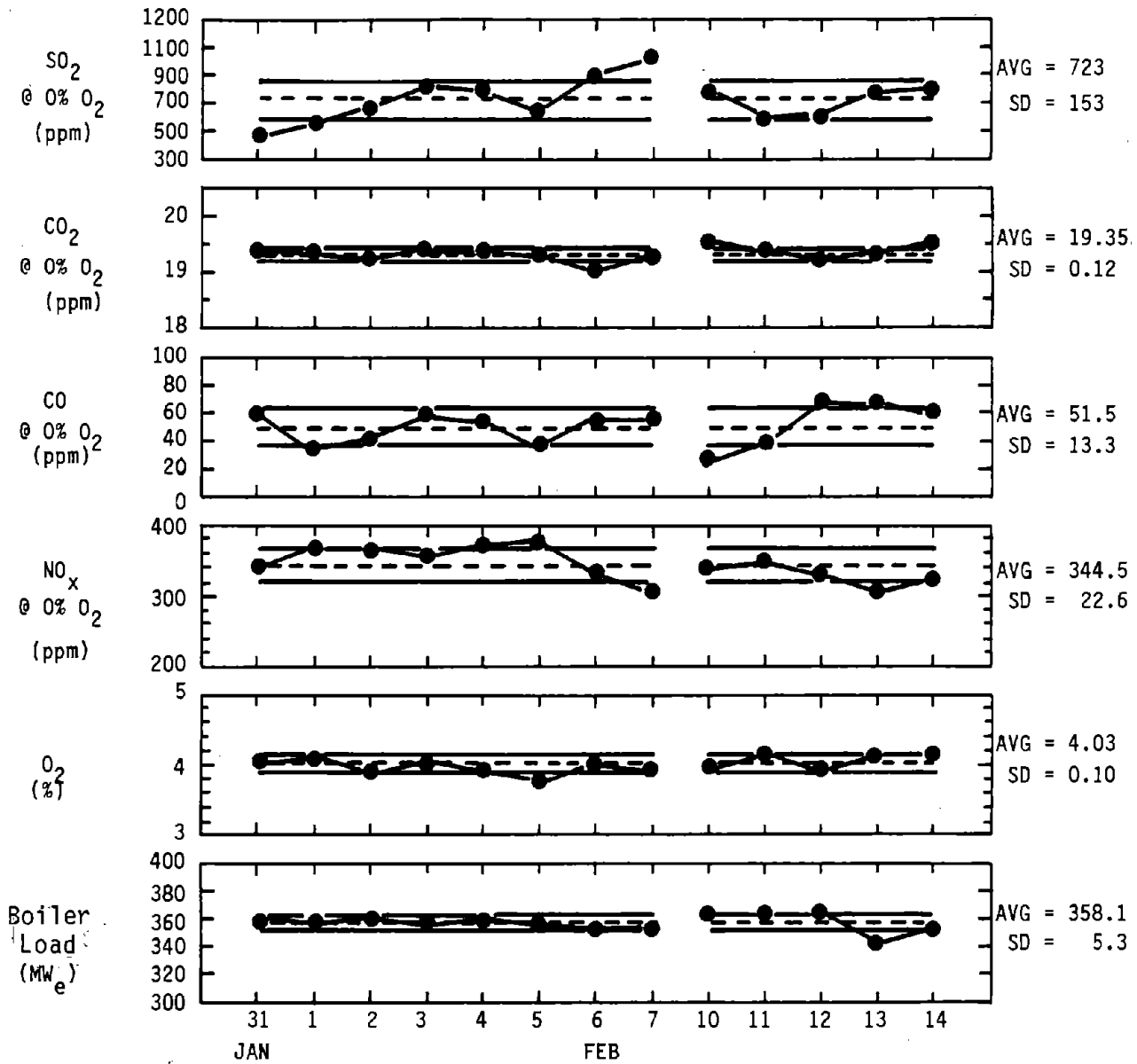


Figure 4-7. Daily averages of gaseous emissions.

TABLE 4-4. COMPARISON OF NO_x MEASURED BY CONTINUOUS MONITORING SYSTEM AND EPA METHOD 7 SAMPLES AT ECONOMIZER OUTLET

Date	Time	NO _x @ 0% O ₂ , dry	
		Method 7	CMS
2-4-85	1603	358	395
2-4-85	1612	368	397
2-4-85	1616	368	400
2-4-85	1623	357	405

NO_x emissions at Wyodak were sensitive to burner firing arrangement and boiler load. These effects are shown in Figure 4-8. The data are averages of hourly emissions for three firing configurations. The primary configuration at Wyodak has the D mill out of service. The D mill supplies the top row of burners on both the front and rear walls. The two other firing configurations were: (1) all mills and burners in service and (2) "C" mill out of service. The burners supplied by C mill are the second and third rows from the top on the front wall.

Operation with the D mill out of service resulted in the lowest average NO_x emissions (344 ppm at nominal full-load operation), while operation with all mills and burners in service resulted in the highest NO_x emissions (395 ppm at nominal full-load operation). An intermediate level of NO_x emissions was produced with the C mill out of service. These results are somewhat surprising since operation with the D mill out of service produces the highest HA/SC ratio. In general, the effects of the boiler firing configuration on NO_x emissions could be due to slight variations in the burner operating stoichiometry (combustion staging) or to changes in the burner flame length and, consequently, changes in the degree of flame confinement and flame-to-flame interactions. Since the excess air level was similar for operation with all mills in service and for operation with the C mill out of service, the burners in the latter case could have been operating at a slightly lower stoichiometry, resulting in a decrease in burner NO_x emissions. However, when the D mill was taken out of service, the boiler was operated at a higher excess air level. This result is consistent with the standard B&W practice of increasing the operating excess air level as a result of supplying additional air to cool the idle burners. Therefore, it is likely that the burners were operating at the design stoichiometry. Since operation with the D mill out of service would have required the burner throughput to increase, it is possible that the flame length could have changed. As indicated by the results of the LWS burner studies, NO_x production from the dual register burners correlates directly with flame length. In addition, variations in the boiler firing configuration and burner flame length would be expected to influence the boiler flow patterns and flame-to-flame interactions and could possibly account for the variations

4-18

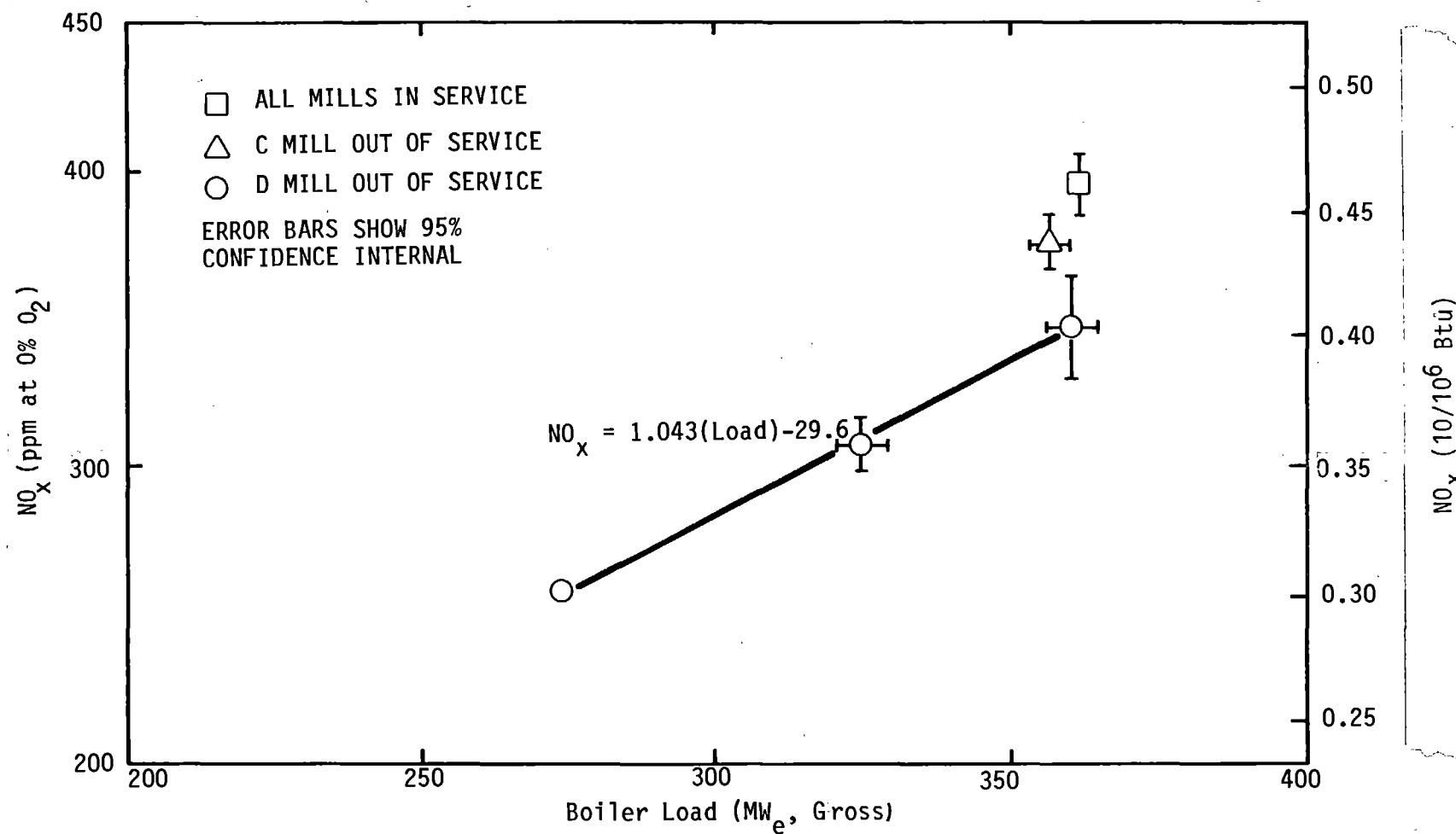


Figure 4-8. Correlation of NO_x emissions with load.

in NO_x emissions. Although this analysis is simplistic, these results do indicate the importance of burner arrangement and firing configuration on burner performance.

Limited data were obtained at reduced loads with D mill out of service. For typical coal-fired boilers, NO_x increases with load due to increasing combustion intensity and fuel/air mixing rates. As shown in Figure 4-8, NO_x emissions correlate essentially linearly with boiler load. Least square linear regression yields the following correlation for operation with the D mill out of service:

$$\text{NO}_x \text{ (ppm @ 0\% O}_2\text{)} = 1.043 \times \text{Load (MW}_e\text{)} - 29.6,$$

while the correlation obtained for all data taken during the field test was:

$$\text{NO}_x \text{ (ppm @ 0\% O}_2\text{)} = 1.25 \times \text{Load (MW}_e\text{)} - 77.$$

These relationships only apply over the small range of excess air levels at which the boiler operated during this field test.

4.2.2 Boiler Performance

Boiler performance during the field evaluation was monitored using the plant instrumentation and measurements performed by EER. Boiler performance parameters of interest included:

1. Coal characteristics
2. Mill performance
3. Burner performance
 - Air/fuel mixing
 - Flame characteristics
 - Combustion efficiency
 - Burner pressure drop
4. Boiler heat rate
5. Furnace gas temperatures

The Wyodak plant is typically base loaded and operates almost continuously at full load of about 360 MW gross. During the two week test period, the plant

experienced no significant operating problems and operated at full load with the following brief exceptions:

1. Two day outage on February 8 and 9, 1985.
2. Three hour outage on February 12, 1985 caused by an electrical disturbance in the power distribution system unrelated to station operation.
3. Five hours of low load operation at 275 MW on February 13, 1985 at the request of EER.
4. Two hours of operation at 325 MW on February 14, 1985 at the request of EER.

Wyodak uses Powder River Basin coal, which is mined locally. The coal has a low sulfur content with approximately 30 percent moisture and a higher heating value of 8000 Btu/lb. Coal moisture, ash, sulfur and heating value are monitored daily by the station. These results and coal analyses by EER are presented in Appendix C. With the exception of sulfur content, coal properties did not vary substantially during the test period. Coal sulfur varied from about 0.3 to 0.7 percent, as received.

The boiler is equipped with five mills, but can operate at full load with only four mills in operation. During the majority of the test period, the plant operated with the D mill out of service. The D mill supplies coal to the top row of burners on both the front and rear walls. The boiler operated with the C mill out of service during February 4 and 5, 1985 to allow repairs on the C mill. The boiler also operated with all mills in service during the brief periods while the C mill was taken offline and brought back online. Mill performance was satisfactory during the test period. Coal fineness test results provided by the station showed fineness to vary from 68 to 85 percent less than 200 mesh. Detailed fineness results are included in Appendix C.

Burner performance with the dual register burners was satisfactory throughout the test program. Air/fuel distribution between burners was relatively uniform, as shown by flame observations and by variations in excess O₂ concentrations in the exhaust duct prior to the air heater. Flame observations showed the flame shapes to be uniform and stable for all burners. Exact flame length was difficult to evaluate due to the lack of observation ports in the middle of the furnace side walls. Flame lengths appeared to be relatively long, however, extending from 1/2 to 3/4 of the distance across the furnace. The burners on the front and rear walls are offset to minimize flame interactions.

Combustion efficiency was very high, as measured by carbon in the fly ash and CO emissions. Carbon in the ash averaged 0.16 percent, corresponding to a carbon utilization of 99.98 percent. Ash analyses are included in Appendix C. Carbon monoxide emissions were stable, averaging less than 60 ppm.

Overall boiler performance and electrical generation efficiency were measured in terms of the gross plant heat rate, the ratio of fuel heat input to gross electrical production (Btu/kw hr). The average heat rate during the test period was 10,236 Btu/kw hr compared to the design heat rate of 10,177 Btu/kw hr. Thus, overall boiler performance was satisfactory, with efficiency very near to design conditions.

Upper furnace gas temperatures were measured during full load operation using a water-cooled suction pyrometer. Figure 4-9 shows the range of temperatures measured. The furnace exit temperature at the inlet to the superheater pendants varied from 1120 to 1359°C. The temperatures at the bottom portion of the superheater are above the ash fusion temperature of about 1200°C, and thus some buildup of ash/slag deposits could be expected in this region. However, fouling of the superheater tubes was not observed to be a significant operational problem during testing. The impact of sootblowing on furnace gas temperatures was evaluated during testing. The results shown in Table 4-9 show sootblowing to have very little effect on gas temperatures.

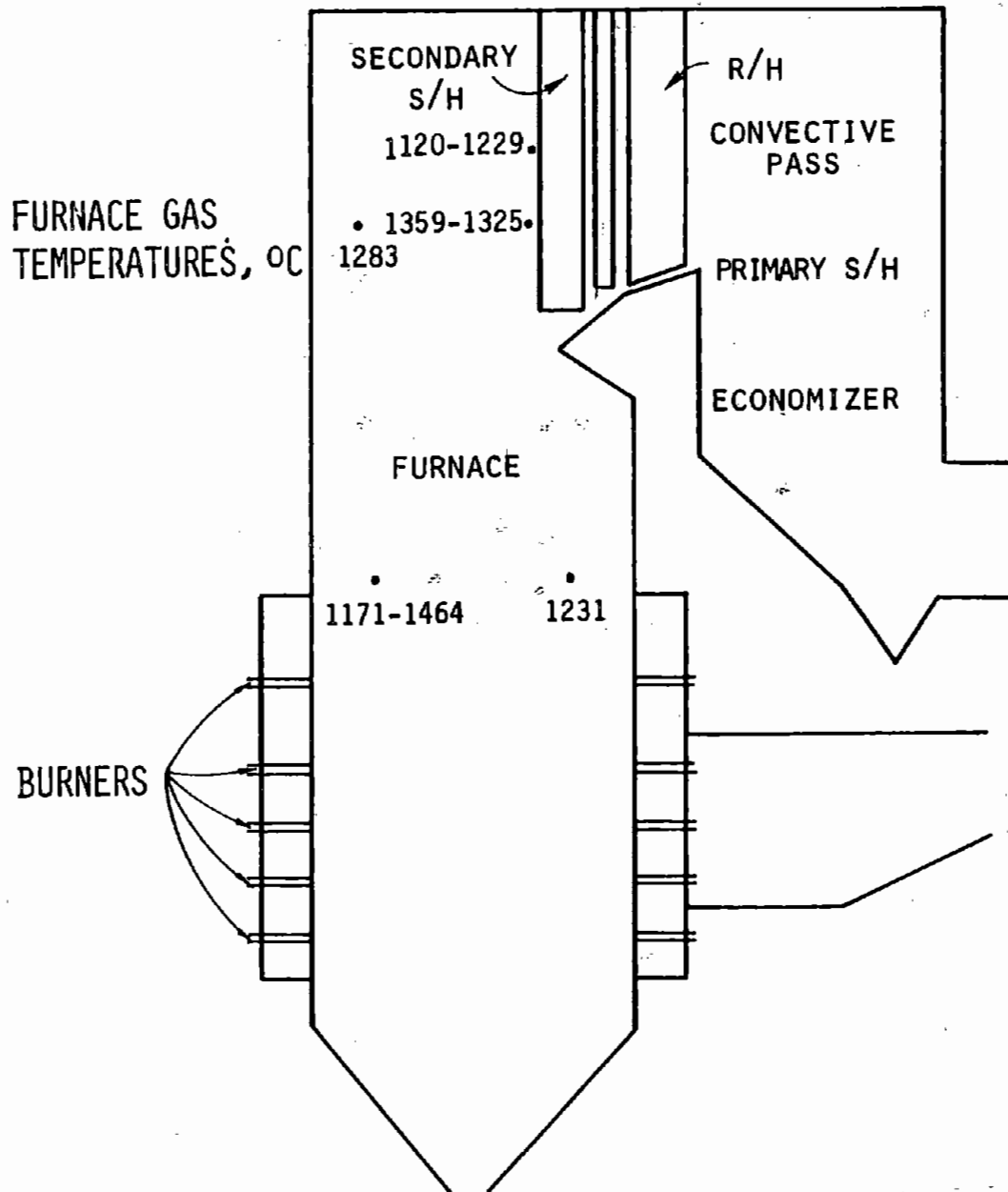


Figure 4-9. Wyodak furnace gas temperatures.

TABLE 4-9. EFFECT OF SOOTBLOWING

Port	Distance Into Furnace	Temp. °C Before Blowing	Temp. °C After Blowing	Sootblowing Location
10W	8'	1120	1120	Furnace
9-1/2W	8'	1416	--	
9-1/2W	12'	1384	1370	Front of Superheater
9-1/2W	16'	1377	1351-62	Front of Superheater
9-1/2W	20'	1324	1315-32	Front of Superheater
9-1/2W	12'	1383	1370	} Air Heater
	16'	1354	1351-62	
	20'	1345	1315-32	
	8'	1402	--	

5.0 REFERENCE

1. Manny, E. H. and A. R. Crawford. Control of Utility Boiler and Gas Turbine Pollutant Emissions by Combustion Modification - Phase II. EPA-600/7-81-039 (NTIS PB 81-222267), March 1981.

APPENDIX A
TEST PROCEDURES

Measurements performed by EER included the following:

- Flue gas composition of NO_x , O_2 , CO , SO_2 , and CO_2 by continuous monitors
- Coal and ash composition
- Furnace gas temperatures by suction pyrometer

Flue Gas Composition

The flue gas composition (NO_x , CO , CO_2 , O_2 , and SO_2) was monitored with continuous analyzers at the inlet of the air heater. Figure A-1 shows a schematic diagram of the monitoring system at the air heater inlet. The gas sample was obtained with eight sample probes. The gas sample flow rate from each probe is controlled with a glass rotameter to ensure equal flows through each probe. In addition, sampling can be conducted through one probe at a time to determine stratification of the gas concentrations. All components of the sample system upstream of the moisture condenser are heated. A separate sample stream for the SO_2 analyzer is dried with a Perma Pure drier. Moisture is removed from the condenser frequently using solenoid valves and a timer to minimize contact of moisture and the sample. All components of the system are stainless steel, Teflon, or glass to minimize possible reactions with the sample. The continuous monitoring instrumentation is listed in Table A-1.

Furnace Gas Temperature

Furnace gas temperatures were measured using a water-cooled suction pyrometer. A suction pyrometer was used due to the inaccuracies in high-temperature measurements caused by radiation loss from standard thermocouples. The suction pyrometer consists of a high-temperature thermocouple in a ceramic shield. A high flow rate of furnace gas is withdrawn through the shield and over the thermocouple so that convective heat transfer dominates, reducing the errors caused by radiation losses to an insignificant level. An air ejector is used to aspirate furnace gas. The

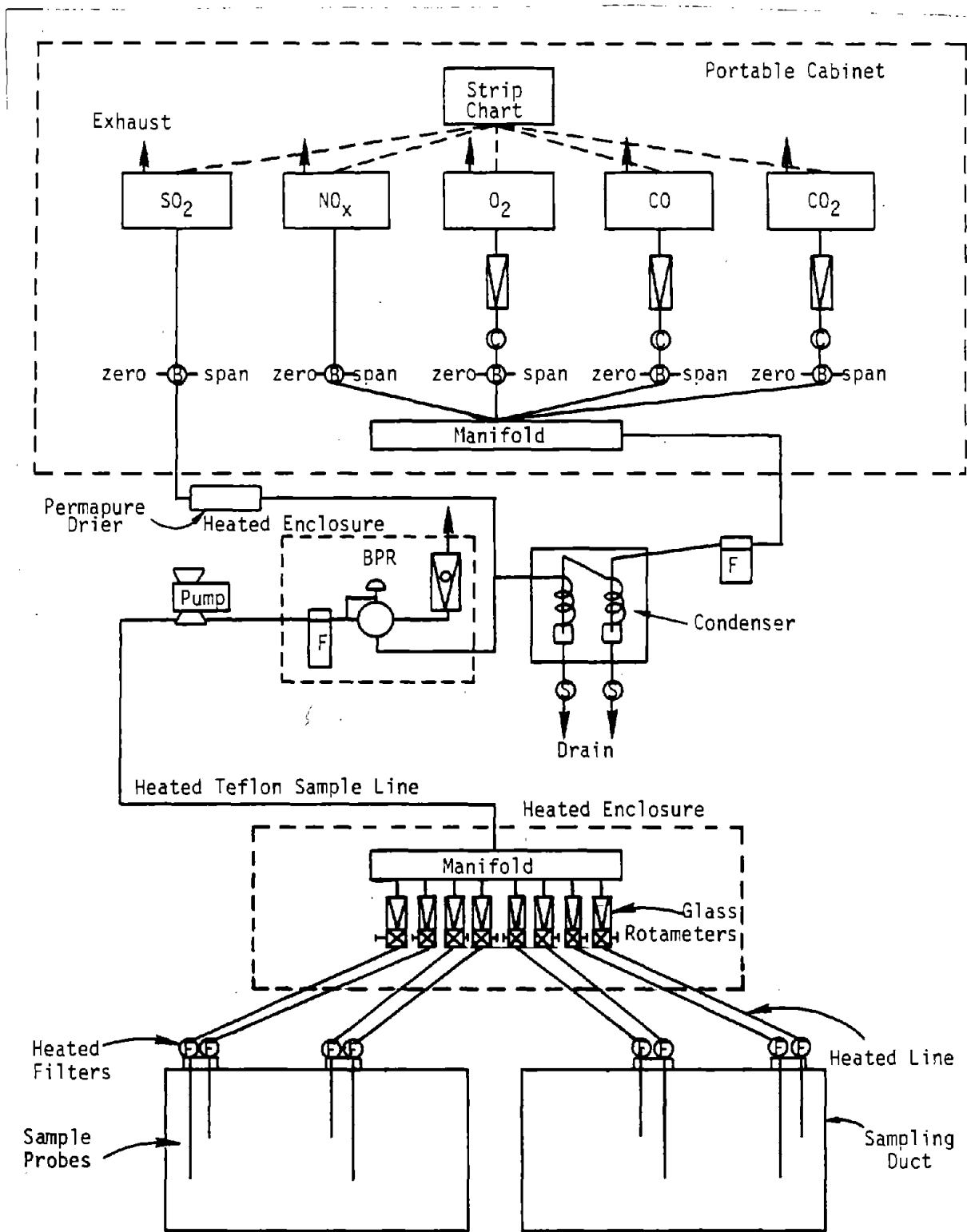


Figure A-1. Air heater inlet continuous monitoring system.

TABLE A-1. CONTINUOUS GAS ANALYZERS -- AIR HEATER INLET

Gas Measured	Detection Principle	Manufacturer	Model No.	Range	Nominal Calibration Gas Level
O ₂	Paramagnetic	Taylor	0A570	10%	8%
SO ₂	Pulsed Fluorescence	TECO	40	1000 ppm	800 ppm
NO _x	Chemiluminescent	TECO	10AR	1000 ppm	800 ppm
CO	Nondispersive Infrared	ANARAD	AR500R	500 ppm	400 ppm
CO ₂	Nondispersive Infrared	ANARAD	AR500R	25%	22.5%

gas flow rate is monitored with a calibrated orifice to ensure an adequate gas velocity over the thermocouple. Temperatures are measured with K or S type thermocouples. Figure A-2 shows the design of the suction pyrometer probe. Figure A-3 shows the construction of the pyrometer tip.

Coal and Ash Characteristics

Samples of coal and ash were collected throughout the test program to determine chemical composition and physical characteristics. Coal samples were collected on a daily basis. Ash samples were obtained from the bottom hopper of the boiler, the precipitator hopper, and the high volume particulate sampler during the field tests. Solids analytical procedures are listed in Table A-2.

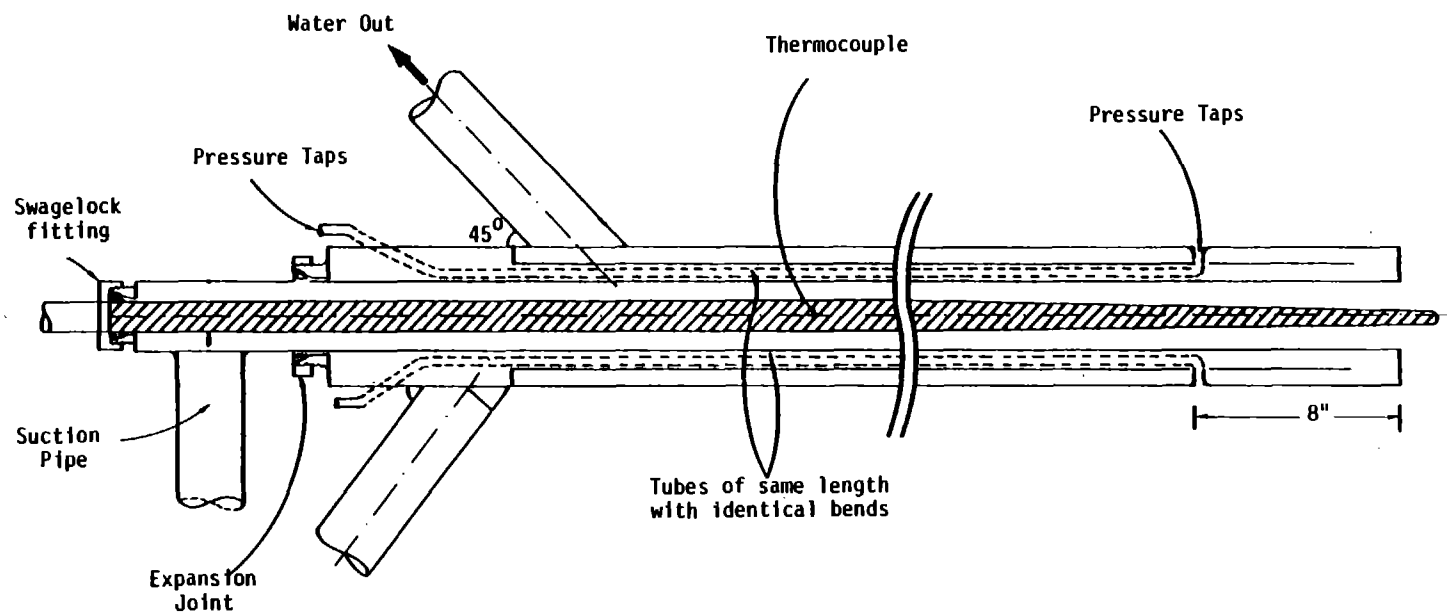


Figure A-2. Internal construction of water-cooled suction pyrometer probes.

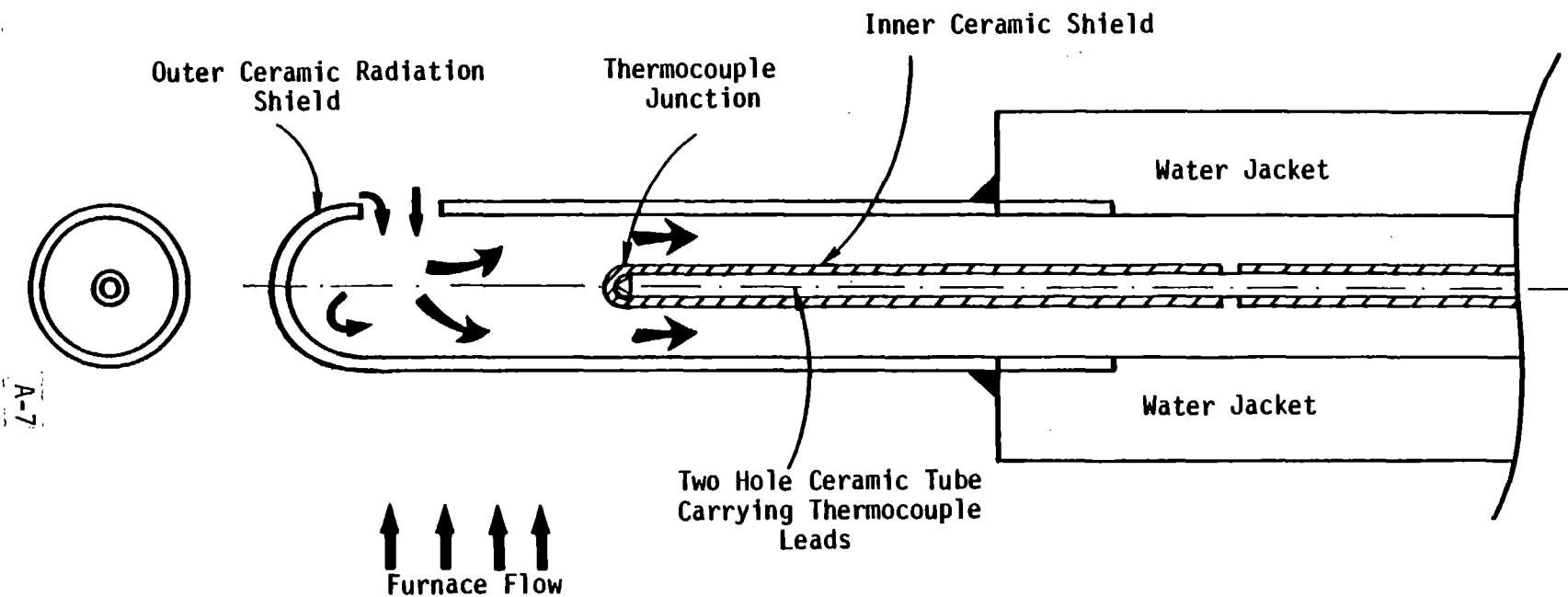


Figure A-3. Suction pyrometer tip construction.

TABLE A-2. COAL AND ASH ANALYSES

Parameter	Analytical Procedure	Samples to be Analyzed	
		Coal	Ash
Proximate Analysis Volatiles, Fixed C, H ₂ O, Ash	ASTM D3172	X	
Heating Value	ASTM D2015	X	
Ultimate Analysis C, H, N, Ash, S	ASTM D3176	X	
Ultimate Analysis C, H, N, Ash	Perkin Elmer 240b Analyzer	X	X
Sulfur	Leco SC 32 Sulfur Analyzer	X	X
Ash	ASTM D3174	X	X

APPENDIX B
QUALITY ASSURANCE

Exhaust gas composition was measured using continuous monitors at the air heater gas inlet. This location was selected to allow flue gas stratification to be measured prior to dilution and mixing by the air heater. Routine quality control procedures included daily leak checks of the sampling system and calibration of the analyzers using standard compressed gas certified by the manufacturer to have an accuracy within 2 percent of the stated value.

Replicate calibrations were monitored as a measure of instrument precision. Precision was generally less than 2 percent. Data were corrected for instrument drift for the few occasions that precision exceeded 2 percent. The relative accuracy of NO_x , O_2 and CO_2 was evaluated using wet chemical analyses using EPA Reference Methods. NO_x concentrations were determined using grab samples collected in glass sample flasks in accordance with Method 7. Sampling was performed by EER and the analysis was performed by Truesdail Laboratories. Truesdail also analyzed the grab samples for CO_2 and O_2 using Method 3. Results of the relative accuracy measurement are shown in Tables B-1 and B-2. Relative accuracy of the NO_x emission rate in terms of $\text{lbs}/10^6$ Btu were well within the EPA performance specifications for continuous monitors of 20 percent. Some of the data for NO_x , O_2 , and CO_2 on an as measured basis showed substantial differences compared to the continuous monitors. Those differences are due to gas stratification in the exhaust ducts. The Method 7 flasks obtain a grab sample at a single location over a period of a few seconds. Each of the twelve flasks collected at each boiler were obtained at different points in an attempt to obtain a representative sample. As can be seen in Table B-1, flasks collected in the west duct showed an O_2 concentration very close to the monitors, while the east duct samples showed a large difference, apparently due to variations in O_2 concentration between the two ducts. This variation was the cause of the apparent poor relative accuracy for O_2 . Similar results were seen in Table B-2. Although the overall NO_x emission rate showed good instrument accuracy, the NO_x and O_2 concentrations showed poor accuracy apparently due to gas stratification at the sample points.

TABLE B-1. CONTINUOUS MONITORS RELATIVE ACCURACY CALCULATION
12-11-84 COMANCHE

Time	NO _x (ppm)				O ₂ (%)			CO ₂ (%)			NO _x (lbs/10 ⁶ Btu)		
	RM	AVG RM	M	DIFF	RM	M	DIFF	RM	M	DIFF	RM	M	DIFF
0902	--	420	422	2	2.2	2.65	0.45	16.7	17.02	0.32	0.567	0.564	0.003
0904	366				3.6			16.3					
0907	473				2.7			16.4					
0912	431	410	422	12	2.3	2.65	0.35	16.6	17.02	0.42	0.540	0.564	0.024
0915	456				2.1			17.0					
0923	342				2.8			16.2					
1003	411	407	394	13	5.7	2.62	3.08	14.6	16.53	1.93	0.614	0.525	0.089
1006	410				3.9			15.3					
1008	399				4.7			14.8					
1012	337	377	394	17	4.2	2.62	1.58	14.9	16.53	1.63	0.562	0.525	0.037
1021	411				4.3			14.9					
1023	384				5.2			14.9					
Avg		404		11	3.6		1.23	15.7		1.06	0.571		0.038
Confidence Coefficient				10			0.63			0.41			0.058
Relative Accuracy				5.2			51.7			9.4			16.8

Grab Samples
From
West Duct

Grab Samples
From
East Duct

TABLE B-2. CONTINUOUS MONITORS RELATIVE ACCURACY CALCULATION
WYODAK 2-4-85

NO _x (ppm)					O ₂ (%)			CO ₂ (%)			NO _x (lbs/10 ⁶ Btu)		
Time	RM	Avg RM	M	DIFF	RM	M	DIFF	RM	M	DIFF	RM	M	DIFF
1603	287	283	324	41	5.3	3.78	1.52	14.8	15.58	0.78	0.415	0.461	0.046
1609	279				3.3		0.48	15.8		0.22			
1614	290	292	↓	32	5.5	↓	1.72	15.6	↓	0.02	0.431	↓	0.030
1616	283				3.6		0.18	14.0		1.58			
1617	304				4.1		0.32	14.9		0.68			
1620	279	292		32	4.6		0.82	15.3		0.28	0.430		0.031
1620	304				4.1		0.32	14.9		0.68			
1623	261	275		49	5.5		1.72	14.7		0.88	0.417		0.044
1625	279				5.3		1.52	14.9		0.68			
1626	284				3.7		0.08	15.3		0.28			
Avg		285.5		38.5	4.5		0.87	15.0		0.61	0.423		0.038
Confidence Coefficient				13.0			0.49			0.32			0.013
Relative Accuracy				18.0			30.2			6.2			12.1

Quality assurance of the solids analysis by EER and Hagen includes analyses of audit samples provided by the EPA EMSL for coal. Figures B-1, B-2, and B-3 show the results of these analyses in terms of quality control charts.

9-8

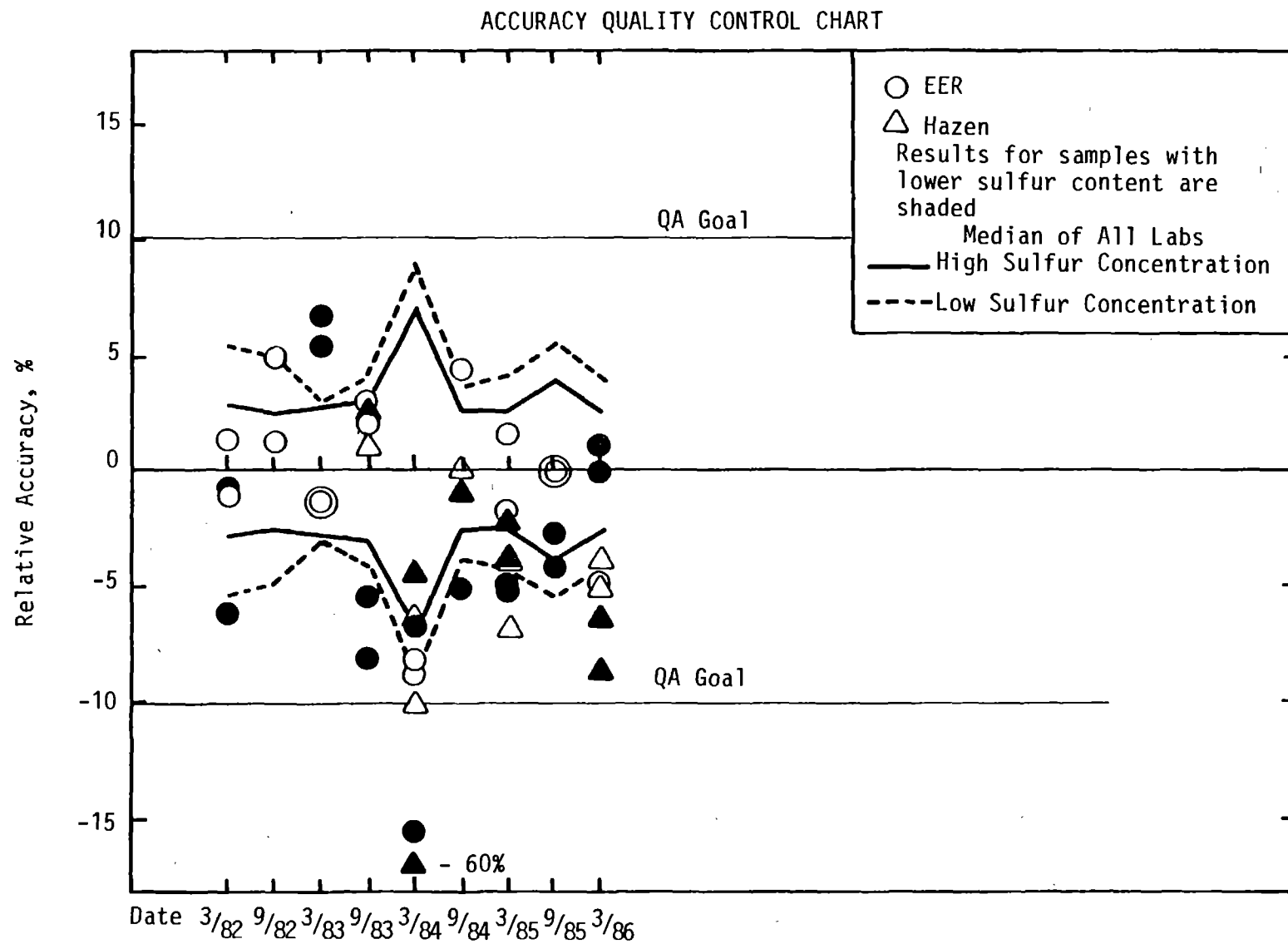


Figure B-1. EPA EMSL coal audit sulfur analysis.

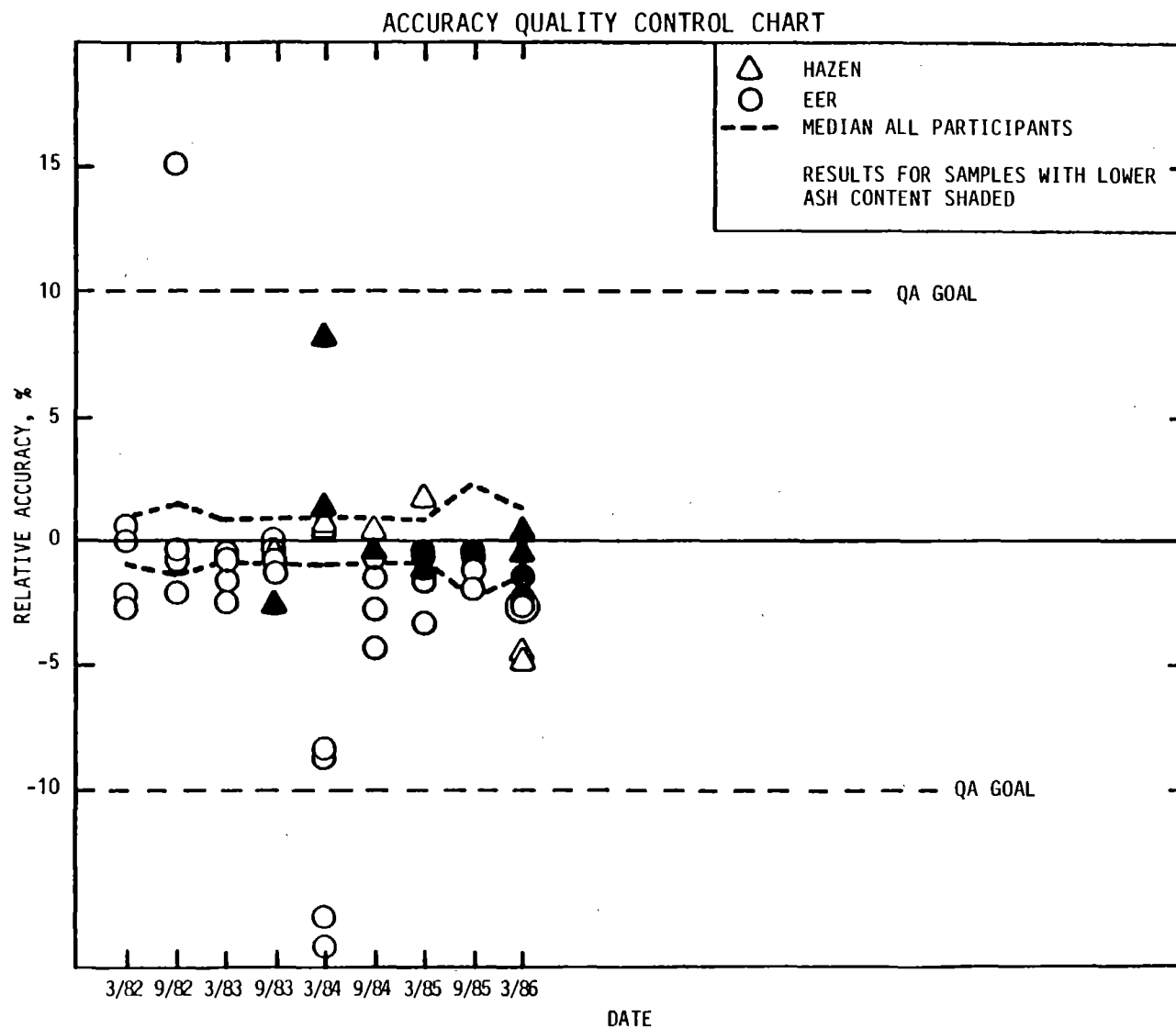


Figure B-2. EPA coal audit ash analysis.

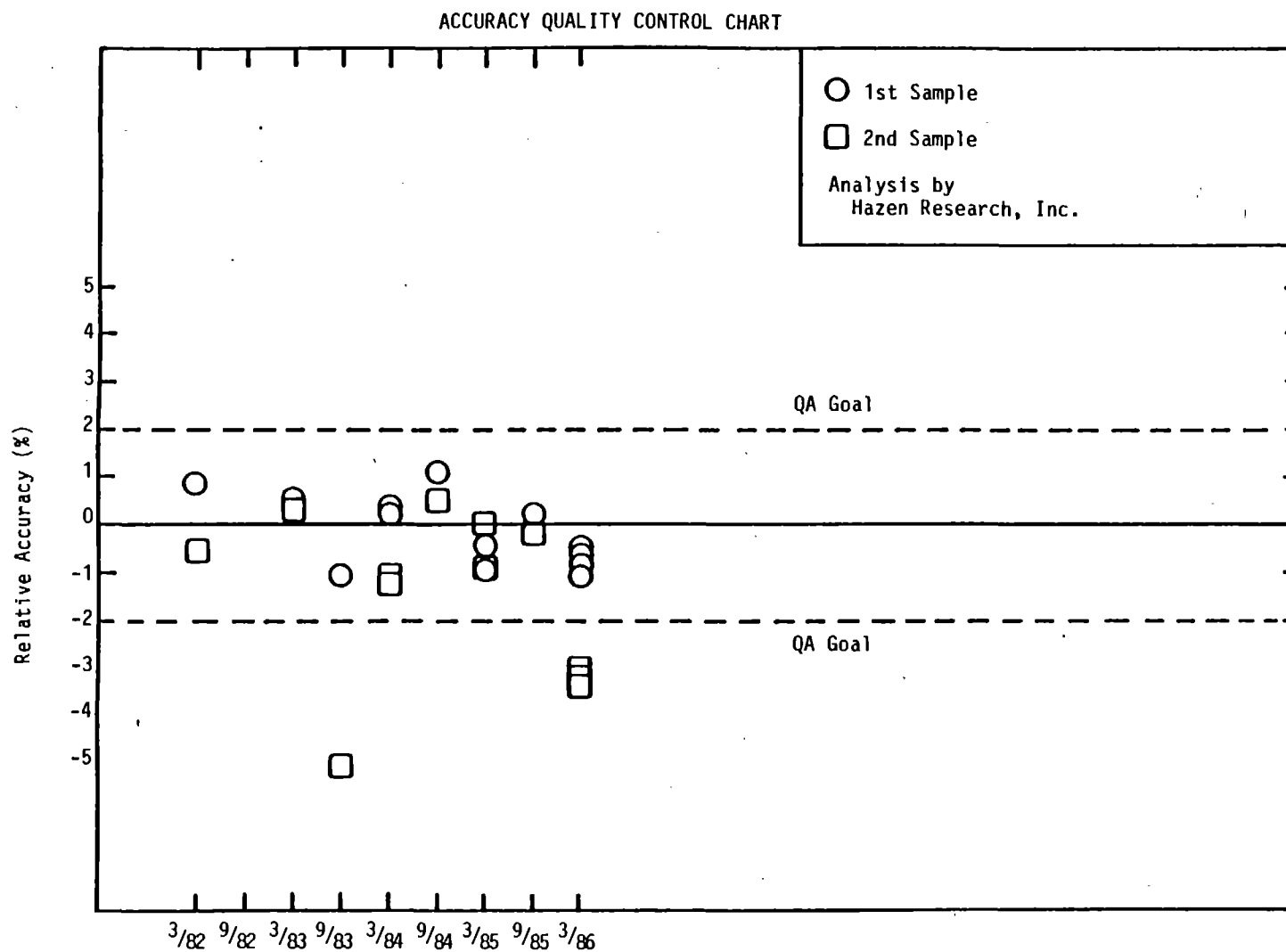


Figure B-3. EPA EMSL coal audit heating value analysis.

REPORT

TRUESDAIL LABORATORIES, INC.



CHEMISTS - MICROBIOLOGISTS - ENGINEERS
RESEARCH - DEVELOPMENT - TESTING

14201 FRANKLIN AVENUE
TUSTIN, CALIFORNIA 92680
AREA CODE 714 • 730-6239
AREA CODE 213 • 229-1564
CABLE: TRUELABS

CLIENT Energy and Environmental Research
8001 Irvine Blvd.
Santa Ana, CA 92705
Attention: Jim Reese

DATE December 21, 1984
RECEIVED November 16, 1984

SAMPLE Preparation and shipment of NO_x Flasks to Pueblo, Co.

LABORATORY NO. 00358

P.O. No. 28219
INVESTIGATION

Nitrogen Oxides

RESULTS

The submitted samples were analyzed for carbon dioxide (CO₂) and Oxygen (O₂) by Orsat and for nitrogen oxides (NO_x) by phenol disulfonic acid (PDSA) method. The results were as follows:

Sample I.D.	CO ₂ , %	O ₂ , %	NO _x , ppm dry
3606	14.9	4.3	411
1439	14.9	4.2	337
1090	14.9	5.2	384
1357	16.3	3.6	366
1377	14.6	5.7	411
1328	14.8	4.7	399
1437	15.3	3.9	410
612	17.0	2.1	456
611	16.6	2.3	431
1193	16.2	2.8	342
3330	16.7	2.2	*
1183	16.4	2.7	473

* Sample lost during analysis

Respectfully submitted,

TRUESDAIL LABORATORIES, INC.

S. Hugh Brown

S. Hugh Brown, Supervisor
Air Pollution Testing

This report applies only to the sample, or samples, investigated and is not necessarily indicative of the quality or condition of apparently identical or similar products. As a mutual protection to clients, the public and these Laboratories, this report is submitted and accepted for the exclusive use of the client to whom it is addressed and upon the condition that it is not to be used, in whole or in part, in any advertising or publicity matter without prior written authorization from these Laboratories.

NO_x SAMPLING DATA AND RESULTS

Sample No.	Date	MST Time	V ₀ -25ml (N.V.) Flask Vol V _f (ml)	Initial Barom. Press P _{bar I} (in Hg)	Initial Man Vacuum M/I (Cm Hg)	Initial Flask Press P _I (mm Hg)	Initial Flask Temp T _I (°C)	Final Barom. Press P _{bar F} (in Hg)	Final Man Vacuum M _F (Cm Hg)	Final Flask Press P _F (mm Hg)	Final Flask Temp T _F (°C)	Corr. Sample Vol V _{sc} (ml)	NO ₂ in Sample (µg)	NO _x conc as NO ₂ , C (lbs/scf)	NO _x conc, C (ppm)
NO _x 1-W 3330	12/11/84	0902	2043	24.75											LOST
NO _x 2-W 1357		0904	2033												364
NO _x 3-W 1183		0907	2076												473
NO _x 4-W 611		0912	2042												431
NO _x 5-W 612		0915	2055												456
NO _x 6-W 1193		0923	2016												342
NO _x 1-E 1377		1003	2035												411
NO _x 2-E 1437		1006	2090												410
NO _x 3-E 1328		1008	2070												377
NO _x 4-E 1439		1012	2051												337
NO _x 5-E 3606		1021	2012												411
NO _x 6-E 1090		1023	1941												384

$$V_{sc} = 0.3858 (V_F - 25) \left(\frac{P_F}{T_F} - \frac{P_I}{T_I} \right)$$

$$C \text{ (lbs/scf)} = (6.243 \times 10^{-5}) m / V_{sc}$$

$$C \text{ (ppm)} = C \text{ (lbs/scf)} \frac{384.8}{46} \times 10^6$$

REPORT

TRUESDAIL LABORATORIES, INC.



CHEMISTS - MICROBIOLOGISTS - ENGINEERS
RESEARCH - DEVELOPMENT - TESTING

14201 FRANKLIN AVENUE
TUSTIN, CALIFORNIA 92680
AREA CODE 714 • 730-6239
AREA CODE 213 • 225-1564
CABLE: TRUELABS

CLIENT ENERGY AND ENVIRONMENTAL RESEARCH
8001 Irvine Blvd.
Santa Ana, CA 92705
ATTENTION: Jim Reese

DATE February 22, 1985

RECEIVED February 6, 1985

SAMPLE Preparation of 12 PDSA Flasks-Shipment to
Pacific Power and Light Plant in Wyoming
P.O. Number: 28976

LABORATORY NO. 05516

INVESTIGATION

Nitrogen Oxides

RESULTS

The submitted samples were analyzed for nitrogen oxides (NO_x) by the phenoldisulfonic acid (PDSA) method, and for carbon dioxide (CO_2) and oxygen (O_2) by Orsat. The results were as follows:

<u>Sample I.D.</u>	<u>CO_2, %</u>	<u>O_2, %</u>	<u>NO_x, ppm dry</u>
1460	15.3	4.6	279
3473	14.9	4.1	304
1360	15.6	3.8	302
968	14.7	5.5	261
1413	15.8	3.3	279
1474	14.8	5.3	287
3253	14.2	12.1	250
610	14.0	3.6	283
619	15.3	3.7	284
626	14.9	5.3	279
*613			
1442	15.6	5.5	290

* No sample.

Respectfully submitted,

TRUESDAIL LABORATORIES, INC.

S. Hugh Brown

S. Hugh Brown, Supervisor
Air Pollution Testing

This report applies only to the sample, or samples, investigated and is not necessarily indicative of the quality or condition of apparently identical or similar products. As a mutual protection to clients, the public and these Laboratories, this report is submitted and accepted for the exclusive use of the client to whom it is addressed and upon the condition that it is not to be used, in whole or in part, in any advertising or publicity matter without prior written authorization from these Laboratories.

NO_x SAMPLING DATA AND RESULTS

PROJ. NO.: 8516-30
PLANT: WYODAK
CITY: GILLETTE WYOMING

Sample No.	Date	Time	TOTAL - 25ml Flask Vol V _f (ml)	Initial Barom. Press P _{bar I} (in Hg)	Initial Man Vacuum M/I (Cm Hg)	Initial Flask Press P _I (mm Hg)	Initial Flask Temp T _I (°C)	Final Barom. Press P _{bar F} (in Hg)	Final Man Vacuum M _F (Cm Hg)	Final Flask Press P _F (mm Hg)	Final Flask Temp T _F (°C)	Corr. Sample Vol V _{sc} (ml)	NO ₂ in Sample (µg)	NO _x conc as NO ₂ , C (lbs/scf)	NO _x conc, C (ppm)
1A 1474	2/4/85	16:03	2083												
2A 3253	2/4/85	16:07	2005	NO	HISS										
3A 1413	2/4/85	16:09	2059												
1B 613	2/4/85	16:13	2034	NO	HISS										
2B 1442	2/4/85	16:14	2077												
3B 610	2/4/85	16:16	2013												
1C 1460	2/4/85	16:17	2089												
2C 3473	2/4/85	16:20	2009												
3C 1460	2/4/85	16:20	2089												
10/9/88 206	2/4/85	16:27	2061												
2D 626	2/4/85	16:25	2037												
3D 619	2/4/85	16:24	2029												

$$V_{sc} = 0.3858 (V_F - 25) \left(\frac{P_F}{T_F} - \frac{P_I}{T_I} \right)$$

$$C \text{ (lbs/scf)} = (6.243 \times 10^{-5}) m / V_{sc}$$

$$C \text{ (ppm)} = C \text{ (lbs/scf)} \frac{384.8}{46} \times 10^6$$

GAS CONCENTRATION CALCULATION

Date 1-31-85

Operator _____

Avg Gas Response, D_{avg}

Test No. 1-31-14 → 1-31-

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
1643	1-31-14 1K 33134	33.3	291	356	11.5	35	43	68.3	15.73	19.26	43.5	3.85		50.5	456	558
1647	1-31-15 1K 35136	32.7	284	349	14.5	50	62	68.3	15.73	19.32	44.0	3.90		49.0	441	541
1651	16 1K 37138	32	277	339	18 14.5	68 50	83 41	68.0	15.66	19.17	43.5	3.85		50.0	451	552
1655	17 1K 39140	32	277	343	18 12.5	68 40	83 50	67.7	15.54	19.31	45.5	4.05		49.0	441	546
1700	18 AM 300140	32	277	340	18 12.5	68 40	83 49	68	15.66	19.23	44	3.90		48.0	431	529
1713	1A4B															
1800	1-31-19 Econo out	32.5	277	341	14.5	44	54	67.5	15.65	19.28	44.5	3.95		47	425	523
1900	1-31-20	33	282	338	17	56	68	68	15.77	19.93	40	3.50		41	364	437
2000	21	32.3	275	340	18	62	76	68	15.77	19.55	45.5	4.05		39.0	344	426
2100	22	35.0	302	376	15	46	58	68	15.77	19.66	46.5	4.15		38.5	339	422
2200	23	32.0	271	340	15	46	58	67.5	15.65	19.62	47.5	4.25		39	344	431
2300	1-31-24	34.0	292	366	13.5	39	49	67.5	15.65	19.62	47.5	4.25		40.5	359	450
2400	1-31-25	32.5	277	349	12	31	40	67	15.52	19.58	48.5	4.35		41	364	459
1:00	1-31-26	33.5	287	360	12	31	39	67	15.52	19.52	48	4.30		44	394	496
2:00	1-31-27	33	282	355	12	31	40	67	15.52	19.58	48.5	4.35		43.5	389	491

* Moderate effect (cool related?) step change in NO_x

B-13
7th
AM
furnace start/low test

air change

GAS CONCENTRATION CALCULATION

Date 2-1-85
Test No. _____

Operator D.C.

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	ECON. OUT. LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
0810	2-1-1	33.5	280	354	11.0	35	44	65.8	15.15	19.14	49.0	4.38		46.0	418	527
0835	2-1-2	33.5	280	354	11.0	35	44	66.0	15.20	19.20	49.0	4.38		48.0	438	553
1120	2-1-3	36.2	309	385	10.5	28	35	67.8	15.61	19.45	46.5	4.15		40.2	357	444
1200	2-1-4	37.5	322	399	10.4	27	34	67.8	15.61	19.34	45.5	4.05		43.0	390	483
1250	2-1-5	34.2	289	360	10.2	26	33	67.5	15.54	19.36	46.5	4.15		44.0	395	492
1350	2-1-6	36.5	312	386	9.8	24	30	67.5	15.54	19.25	45.5	4.05		46.0	415	515
1500	2-1-7	34.2	289	359	9.5	23	28	—	—	—	46.0	4.1		49.0	446	554
1600	EAST ONLY 2-1-8	—	—	—	10.0	25	31	—	—	—	45.5	4.05		53.2	488	605
1615	2-1-9	34.5	292	362	9.2	21	26	—	—	—	45.5	4.05		51.0	466	577
1635																
940 955	SD #1	—			11.0			—			56.0	5.10		455	410	542

B-14

GAS CONCENTRATION CALCULATION

Date 2-1 2-2-85

Operator _____

Avg Gas Response, D_{avg}

Test No. 2-1-7 2-2-7

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x blv			CO or			CO ₂ blv			O ₂ blv			SO ₂ vlv		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
1800	2-1-10	34	289	357	11.2	30	36	66.5	15.33	18.94	45.3	4.0		55.5	505	623
1900	2-1-11	35	299	368	11.0	29	35	68.3	15.78	19.40	44.5	3.92		54.0	490	602
2000	2-1-12	36	309	383	11.0	29	35	68.0	15.70	19.44	45.7	4.04		53.0	480	594
2100	2-1-13	34.8	297	365	11.0	29	35	68.0	15.70	19.31	44.5	3.92		54.0	490	602
2200	2-1-14	36.5	314	388	11.2	30	37	68.0	15.70	19.42	45.5	4.02		55.0	500	618
2300	2-1-15	34.5	294	364	11.0	29	35	67.8	15.65	19.36	45.5	4.02		57.0	520	643
2400	2-1-16	34.8	297	367	11.0	29	35	68.0	15.70	19.42	45.5	4.02		58.5	535	661
100	2-2-1	36.7	316	390	11.0	29	35	68.0	15.70	19.42	45.5	4.02		64.5	595	736
200	2-2-2	36.5	314	387	11.2	30	36	67.7	15.63	19.27	45.0	3.97		64.0	590	727
300	2-2-3	34.5	297	370	11.0	29	36	67.5	15.58	19.41	46.8	4.15		61.0	560	698
400	2-2-4	34.8	297	368	11.0	29	35	68	15.70	19.46	45.8	4.05		60.5	555	687
500	2-2-5	35.8	307	380	11.0	29	35	68	15.70	19.42	45.5	4.02		60	550	680
600	2-2-6	34.5	294	363	11.5	31	38	68.2	15.75	19.43	45.0	3.97		58	530	653
7:00 cal	2-2-7	34.0	289	354	14.0	44	54	68.7	15.88	19.46	44.0	3.87		57.5	525	643

GAS CONCENTRATION CALCULATION

Date 2-2-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - X_{O_2})$

B-16

TIME	ECON. OUT. LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
1040	2-2-8	33.5	284	349	12.5	40	50	67.5 15.57	15.57	19.12	44.0	3.90		63.0	583	716
* 1112	SO₂ # 5 2-2-9	32.5	274	336	13.2	44	54	67.8	15.64	19.21	44.0	3.90		62.8	581	713
1130	2-2-10	33.0	279	342	13.5	45	56	68.0	15.69	19.22	43.5	3.85		62.0	578	701
* 1206	SO₂ # 6 2-2-11	33.5	284	347	12.5	40	49	68.0	15.69	19.18	43.2	3.82		61.5	568	694
1224	2-2-12	35.0	299	368	11.5	35	44	67.5	15.57	19.19	44.6	3.96		65.0	603	743
1300	SO₂ # 7	35.5	303	373	11.5	35	44	67.5	15.57	19.19	44.6	3.96		65.0	603	743
* 1403	2-2-13	34.2	291	355	14.5	50	62	67.8	15.64	19.10	43.0	3.80		67.5	628	767
1423	SO₂ # 8	35.0	299	367	14.8	52	64	68.0	15.69	19.27	44.0	3.90		67.5	628	772
* 1451	2-2-15	35.6	305	374	13.5	45	56	67.5	15.57	19.12	44.0	3.90		67.5	628	772

* SO₂ RUN

GAS CONCENTRATION CALCULATION

Date 2-2-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
1550	2-2-16	33.8	292	359	14.0	41	51	67.2	15.16	18.49	44.2	3.92		70.5	663	816
1652	2-2-17	34.0	294	362	11.5	29	35	68.5	15.48	19.08	44.6	3.96		68.0	638	786
1752	2-2-18	33.8	292	359	11.8	30	37	69.0	15.60	19.10	44.2	3.92		67.0	628	772
1852	2-2-19	33.5	289	356	11.2	27	33	69.0	15.60	19.22	44.5	3.95		64.5	603	742
1952	2-2-20	35.2	306	376	13.5	39	47	69.4	15.70	19.28	44.0	3.90		61.5	572	703
2052	2-2-21	34.8	302	373	13.0	36	45	69.0	15.60	19.27	45.0	4.00		59.5	552	682
2152	2-2-22	34.5	299	366	14.0	41	50	69.3	15.68	19.19	43.5	3.85		59.0	547	670
2252	2-2-23	35.6	310	383	NO INK	-	-	69.2	15.65	19.31	44.8	3.98		56.5	522	644
2352	2-2-24	33.5	289	356	"	-	-	69.0	15.60	19.22	44.5	3.95		60.5	562	693
0052	2-3-1	33.8	292	359	11	-	-	69.5	15.73	19.37	44.5	3.95		61.0	567	699
0152	2-3-2	33.6	290	357	11	-	-	69.3	15.68	19.31	44.5	3.95		61.5	572	705
0252	2-3-3	35.2	306	379	11	-	-	69.2	15.65	19.39	45.5	4.05		59.7	554	687
0352	2-3-4	32.0	274	345	11	-	-	68.0	15.35	19.37	48.5	4.35		58.5	542	684

B-17

GAS CONCENTRATION CALCULATION

Date 2-3-85
Test No. _____

Operator D.C.

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
0452	2-3-5	33.3	287	357	NO INK	-	-	69.0	15.60	19.41	46.2	4.12		58.5	542	674
0552	2-3-6	33.9	293	360	11	-	-	69.5	15.73	19.31	44.0	3.96		59.5	552	678
0652	2-3-7	31.8	272	336	11	-	-	69.4	15.70	19.39	45.0	4.00		58.5	542	670
0752	2-3-8	32.4	278	342	11	-	-	70.0	15.85	19.52	44.5	3.95		61.0	567	699

GAS CONCENTRATION CALCULATION

Date 2-3-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

B-19

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
11:00 1052	2-3-9	33.2	282	345	17.5	64	78	67.5	15.62	19.07	42.8	3.80		69.0	648	792
12:00 1152	2-3-10	34.4	294	367	15.5	54	67	67.0	15.50	19.33	46.5	4.17		68.5	643	803
13:00 1252	2-3-11	32.0	270	337	14.0	47	58	66.8	15.45	19.28	46.6	4.18		72.0	679	848
14:00 1352	2-3-12	34.0	290	358	16.0	57	70	67.6	15.64	19.32	44.8	4.00		73.6	695	859
15:00 1452	2-3-13	33.6	286	355	13.0	42	51	67.5	15.62	19.37	45.5	4.07		76.5	725	899
16:00 1552	2-3-14	34.0	290	358	13.0	42	51	67.9	15.72	19.38	44.5	3.97		77.0	730	900
17:00 1652	2-3-15	32.5	275	341	13.0	42	51	67.8	15.69	19.43	45.2	4.04		77.0	730	903
18:00 1752	2-3-16	33.2	282	348	14.0	47	57	68.0	15.74	19.44	44.7	3.99		77.5	735	907
19:00 1852	2-3-17	32.2	272	337	14.0	47	58	67.9	15.72	19.44	45.0	4.02		80.0	760	940
20:00 1952	2-3-18	34.1	291	359	14.5	49	61	68.0	15.74	19.41	44.5	3.97		81.0	770	950
21:00 2052	2-3-19	32.3	273	338	14.0	47	58	68.0	15.74	19.47	45.0	4.02		82.5	785	971
22:00 2152	2-3-20	33.7	287	356	15.0	52	64	67.8	15.69	19.46	45.5	4.07		84.0	801	993
23:00 2252	2-3-21	33.5	285	354	14.5	49	61	67.8	15.69	19.46	45.5	4.07		87.0	831	1031

GAS CONCENTRATION CALCULATION

Date 2-3-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
2400 2352	2-3-22	32.8	278	347	14.5	49	61	67.5	15.62	19.49	46.5	4.15 15.62		87.0	831	1036
1 0052	2-4- 22	33.0	280	349	19.5	74	92	67.5	15.62	19.43	46.0	4.12		87.0	831	1034
2 0152	2-4- 22	34.2	292	365	15.0	52	64	67.5	15.62	19.52	46.8	4.20		85.0	811	1014
3 0252	2-4- 22	33.0	280	348	14.0	47	58	67.0	15.50	19.28	NO ₂ 11.6	4.12*		84.5	806	1002
4 0352	2-4-4	33.0	280	348	14.5	49	61	67.2	15.55	19.34	"			82.5	785	977
5 0452	2-4-5	31.3	263	327	16.0	57	71	67.5	15.62	19.43	"			82.5	785	977
6 0552	2-4-6	32.6	276	343	16.5	59	73	67.5	15.62	19.43	"			83.0	791	984
7.00 0652	2-4-7	34.5	295	367	13.5	44	55	67.2	15.55	19.34	"			82.0	780	971

* ENTER ON CO₂

GAS CONCENTRATION CALCULATION

Date 2-4-85 Operator D.C. Avg Gas Response, Davg
 Test No. Actual Gas Concentration, Ga = $(D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$
 Gas Concentration @ 0%, Ga0% = $(G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%
0938	2-4-8	32.8	272	337	18.0	67	83	67.2	15.91	19.00	45.8	4.07		81.5	774	961
1005	2-4-9	33.5	279	346	23.0	92	114	67.6	15.55	19.32	46.0	4.09		81.0	769	955
1020	2-4-10	33.6	280	347	16.5	59	73	67.5	15.53	19.23	45.5	4.04		80.8	759	940
1054	2-4-11	33.4	278	345	15.5	54	67	67.5	15.53	19.29	46.0	4.09		80.0	759	943
1109	2-4-12	33.5	279	345	15.0	52	64	67.5	15.53	19.23	45.5	4.04		78.0	739	915
1143	2-4-13	34.5	289	355	15.0	52	64	67.8	15.60	19.21	44.5	3.94		76.5	724	891
1224	2-4-14	35.5	299	368	15.0	52	64	68.5	15.78	19.42	44.5	3.94		77.0	698	860
1316	2-4-15	33.5	279	343	13.0	42	51	68.5	15.78	19.42	44.5	3.94		70.5	663	816
1402	2-4-16	34.8	292	359	13.0	42	51	69.0	15.90	19.60	44.7	3.96		65.0	607	748
1422	2-4-17	35.5	299	370	11.5	34	42	no	—	—	45.5	4.04		62.5	582	720
1500	2-4-18	36	303	376	11.0	31	35	no	—	—	45	4.09		60	556	690
1546	2-4-18	31.8	262	326	11.0	31	39	67.0	15.40	19.19	46.5	4.14		60.5	562	699

* SO₂

DUP

GAS CONCENTRATION CALCULATION

Date 2-4-85Operator D.C.Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$ Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
2-4-19 * 1603	NO _x SET "A"	37.5	324	395	10.8	29	36	67.5	15.58	19.00	43.0	3.78		63.5	592	722
2-4-20 * 1612	SET "B"	38.0	329	397	10.5	28	34	69.0	15.95	19.25	41.2	3.60		64.8	605	731
2-4-21 * 1617	SET "C"	37.9	328	400	11.2	31	38	68.8	15.90	19.42	43.2	3.80		62.0	577	705
2-4-21 * 1623	SET "D"	38.2	331	405	11.0	30	37	67.7	15.63	19.15	43.8	3.86		61.5	572	701

B-221

* NO_x SETS

GAS CONCENTRATION CALCULATION

Date 2-4-85

Operator D. C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

B=23

* NOx SETS

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A0%}	D _{avg}	G _A	G _{A0%}	D _{avg}	G _A	G _{A0%}	D _{avg}	G _A	G _{A0%}	D _{avg}	G _A	G _{A0%}
* 1603	NOx SET "A" 2-4-19	37.5	324	395	10.8	29	36	67.5	15.58	19.00	43.0	3.78		63.5	592	722
* 1612	NOx SET "B" 2-4-20	38.0	329	397	10.5	28	34	69.0	15.95	19.25	41.2	3.60		64.8	605	731
* 1617	NOx SET "C" 2-4-21	37.9	328	400	11.2	31	38	68.8	15.90	19.42	43.2	3.80		62.0	577	705
* 1623	NOx SET "D" 2-4-22	38.2	331	405	11.0	30	37	67.7	15.63	19.15	43.8	3.84		61.5	572	701
1626	2-4-23	37.2	315	387	12.0	37	45	68.3	15.73	19.31	44.0	3.89		60.5	562	690
1700		36.8	316	386	12.0	36	44	67.6	15.61	19.16	44	3.89		59	558	685
1720	2-4-24	36.8	316	387	12.0	36	43	67.6	15.61	19.10	43.7	3.84		58.5	553	676
1800	2-4-25	37.5	323	395	14.5	48	59	69.0	15.96	19.51	43.5	3.82		55.0	516	631
1900	2-4-26	36.5	313	384	11.5	33	40	69.0	15.96	19.57	44.0	3.87		53.5	501	614
2000	2-4-27	36.5	313	380	12.5	38	46	69.5	16.09	19.49	42.0	3.67		54.0	506	613
2100	2-4-28	35.0	298	364	11.0	30	37	69.0	15.96	19.48	43.2	3.79		50.0	465	567
2200	2-4-29	36.6	314	383	11.0	30	37	69.0	15.96	19.45	43.0	3.77		48.5	449	548
2300	2-4-30	36.0	308	379	10.6	28	35	68.5	15.84	19.47	44.5	3.92		46.0	423	521
0050	2-5-1	36.0	308	377	11.2	31	38	69.0	15.96	19.51	43.5	3.82		47.0	434	530

* NOx SETS

GAS CONCENTRATION CALCULATION

Date 2-5-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
0150	2-5-2	35.5	303	373	10.8	29	36	68.5	15.84	19.47	44.5	3.92		46.5	419	527
0250	2-5-3	36.5	313	381	11.0	30	37	69.0	15.96	19.43	42.8	3.75		48.0	444	541
0350	2-5-4	37.8	326	396	NO INK	30	37	69.0	15.96	19.38	42.4	3.71		50.0	415	564
0450	2-5-5	36.0	308	374	"	30	37	69.0	15.96	19.34	42.0	3.67		48.5	449	544
0550	2-5-6	36.4	312	378	NO INK	—	—	69.2	16.01	19.40	NO INK	(36.7)		47.0	434	526
0650	2-5-7	36.5	313	380	"	—	—	69.2	16.01	19.40	"	(36.7)		48.5	449	544

* BASED ON CO₂

GAS CONCENTRATION CALCULATION

Date 2-5-85

Operator D.C

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_S / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
0850	2-5-8	35.0	299	363	11.2	34	42	67.8	15.60	18.94	42.0	3.70		52.0	473	574
0950	2-5-9	34.8	297	360	11.5	36	44	68.0	15.65	18.95	41.6	3.66		51.0	463	561
1050	2-5-10	35.8	307	374	10.5	31	38	68.6	15.80	19.24	42.6	3.76		50.5	458	558
1150	2-5-11	36.3	312	379	10.6	31	38	69.0	15.90	19.30	42.0	3.70		49.0	443	537
1250	2-5-12	35.6	305	371	10.0	28	35	69.2	15.95	19.41	42.5	3.75		52.5	478	582
1350	2-5-13	36.0	309	375	9.9	28	34	70.5	16.27	19.75	42.0	3.70		55.0	503	611
* 1450	ANDERSEN-1 2-5-14	36.5	314	385	9.0	23	29	69.0	15.90	19.50	43.8	3.88		62.5	579	710
1550	2-5-15	34.4	293	360	9.9	28	34	69.0	15.90	19.52	44.0	3.90		68.5	639	785
1700		38	330	402	11.5	30	37	68	15.38	18.76	43	3.78		65	601	733
1750	2-5-16	37.0	320	391	12.2	34	41	69.4	15.72	19.17	43.0	3.78		64.5	596	726
1850	2-5-17	37.9	329	402	11.5	30	37	70.0	15.86	19.37	43.2	3.80		63.5	586	715
1950	2-5-18	37.5	325	397	11.7	31	38	70.2	15.91	19.41	43.0	3.78		68.0	631	769
2050	2-5-19	39.3	343	420	11.2	29	35	70.0	15.86	19.40	43.5	3.83		72.0	671	820
2150	2-5-20	33.2	282	347	12.5	35	44	69.5	15.74	19.37	44.5	3.93		75.0	701	862

* ANDERSEN

GAS CONCENTRATION CALCULATION

Date 2-5-85 Operator D.C. Avg Gas Response, Davg
 Test No. Actual Gas Concentration, Ga = (Davg - Zavg) x G_s / (Savg - Zavg)
 Gas Concentration @ 0%, Ga0% = (G_A x 21) / (21 - %O₂)

TIME	LOCATION	NOx			CO			CO2			O2			SO2		
		Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%	Davg	GA	GA0%
2250	2-5-21	34.6	296	364	15.0	48	59	70.0	15.86	19.48	44.2	3.90		77.0	721	885
2350	2-5-22	34.2	292	362	12.3	34	43	69.8	15.82	19.57	45.5	4.03		77.5	716	898
0050	2-6-1	32.7	277	341	14.5	45	56	69.9	15.84	19.49	44.5	3.93		77.0	721	887
0150	2-6-2	32.4	274	338	12.5	35	44	70.0	15.86	19.57	45.0	3.98		76.0	711	877
0250	2-6-3	32.7	277	341	14.6	45	56	70.3	15.94	19.62	44.6	3.99		73.5	686	844
0350	2-6-4	33.4	284	349	13.0	38	46	70.5	15.99	19.61	44.0	3.88		74.0	691	847
0450	2-6-5	34.2	292	362	13.5	40	50	70.2	15.91	19.69	45.5	4.03		73.0	681	843
0550	2-6-6	32.2	272	336	13.0	38	47	70.2	15.91	19.63	45.0	3.98		73.0	681	840
0650	2-6-7	31.8	268	331	13.0	38	47	70.0	15.86	19.57	45.0	3.98		70.0	651	803
0934	2-6-8	31.1	260	321	12.5	40	50	67.0	14.95	18.46	45.2	4.00		71.0	68	825
1100	2-6-9	30.5	254	315	12.8	42	52	68.8	15.38	19.07	45.8	4.06		75.0	708	878
1150	2-6-10	31.0	259	318	13.0	43	53	68.5	15.31	18.83	44.5	3.93		76.5	714	890
1115	2-6-11	31.8	267	330	13.5	45	56	68.2	15.24	18.85	45.5	4.03		80.0	759	939

D off

GAS CONCENTRATION CALCULATION

Date 2-6-85Operator D.C.Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

STRATIFICATION TEST

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$
0934	ALL PROBES 2-6-8	31.1	260	321	12.5	40	50	67.6	14.95	18.46	45.2	4.00		71.0	668	825
1003	Long PROBE #1	29.5	244	300	10.6	31	38	67.5	15.07	18.57	44.8	3.96		78.0	739	911
1010	PROBE #2	30.5	254	300	11.2	34	40	70.0	15.67	18.52	37.5	3.23		—		
1014	Long PROBE #3	31.8	267	342	10.3	29	37	65.2	14.51	18.62	51.6	4.64		74.0	698	896
1021	PROBE #4	32.2 32.0	271	334	11.5 11.4	35	43	68.7	15.36	18.95	45.0	3.28		79.5	754	930
1025	Long PROBE #5	33.0 32.8	279	345	12.4	40	52	64.0	14.22	18.63	58.0	4.97		—		
1031	PROBE #6	31.4	263	333	11.5	35	45	66.4	14.80	18.75	49.5	4.43		—		
1035	Long PROBE #7	31.8	267	335	16.0	58	73	67.5	15.07	18.92	48.0	4.28		—		
1041	PROBE #8	32.2	271	344	11.0	33	41	67.5	15.07	19.15	50.0	4.48		—		
1100	ALL PROBES EX. 3 & 4 2-6-2	30.5	254	315	12.8	42	52	68.8	15.38	19.07	45.8	4.06		75.0	708	878

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W-1

X

GAS CONCENTRATION CALCULATION

Date 2-6-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
1300	2-6-12	32.0	269	330	12.5	40	49	69.5	15.55	19.07	44.0	3.88		89.5	855	1049
1400	2-6-13	32.5	274	337	12.5	40	50	68.2	15.24	18.77	44.8	3.86		87.0	830	1023
1500	2-6-14	32.0	269	331	12.5	40	50	68.5	15.31	18.86	44.8	3.96		93.5	896	1104
1600	2-6-15	31.8	267	328	11.5	35	43	69.2	15.48	19.04	44.5	3.93		93.0	891	1096
1800	2-6-16	34.0	289	357	15.5	55	69	67.2	14.99	18.55	45.5	4.03		83.0	794	982
1900	2-6-17	31.5	264	327	13.5	45	56	67.2	14.99	18.61	46.0	4.08		80.0	763	947
2000	2-6-18	33.6	285	354	13.6	46	57	67.2	14.99	18.66	46.5	4.13		82.5	788	981
2100	2-6-19	32.0	269	335	14.5	50	63	67.0	14.95	18.63	46.8	4.16		85.0	814	1015
2200	2-6-20	32.8	277	345	16.0	58	72	67.2	14.99	18.66	46.5	4.13		82.5	788	981
2300	2-6-21	31.8	267	332	15.5	55	69	67.5	15.07	18.75	46.5	4.13		82.0	783	975
2400	2-6-22	33.0	279	348	15.3	54	68	67.5	15.07	18.79	46.8	4.16		81.5	778	971
0100	2-7-1	32.8	276	343	15.5	44	54	67.5	15.56	19.33	45.8	4.10		80.0	763	948
0200	2-7-2	31.8	266	330	15.5	44	54	67.8	15.64	19.39	45.5	4.07		82.0	783	972

GAS CONCENTRATION CALCULATION

Date 2-7-85

Operator D.C.

Test No. _____

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - X_{O_2})$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
0300	2-7-3	32.0	268	332	16.5	49	60	67.8	15.64	19.39	45.5	4.07		81.5	778	965
0400	2-7-4	30.3	251	311	18.0	56	69	68.0	15.69	19.46	45.5	4.07		83.0	794	984
0500	2-7-5	30.6	254	316	18.0	56	70	67.8	15.64	19.43	45.8	4.10		85.5	819	1018
0600	2-7-6	31.2	260	321	18.5	58	72	68.0	15.69	19.40	45.0	4.02		87.0	834	1032
0700	2-7-7	30.8	256	316	17.5	54	66	68.3	15.76	19.49	45.0	4.02		90.0	865	1069

GAS CONCENTRATION CALCULATION

Date 2-7-85

Operator D. C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A00%}	D _{avg}	G _A	G _{A00%}	D _{avg}	G _A	G _{A00%}	D _{avg}	G _a	G _{A00%}	D _{avg}	G _A	G _{A00%}
1100	2-7-8	30.5	254	313	16	58	72	62.5	15.81	19.51	45	3.98		83	799	986
1200		29.8	247	302	18.0	68	84	68.5	16.06	19.64	43.5	3.83		75.0	717	877
1300	2-7-9	31	259	323	10.5	30	37				46	4.18		72	687	857
1400		31.0	259	320	10.0	28	34	67.0	15.68	19.35	45.0	3.98		75.0	717	885
1600	2-7-10	31.8	265	326	14.0	40	50	67.0	15.12	18.62	44.2	3.95		90.0	866	1067
1700	2-7-11	32.0	267	327	13.5	38	46	68.4	15.47	18.97	43.5	3.88		99.0	958	1175
1800	2-7-12	32.0	267	327	13.5	38	46	69.5	15.73	19.30	43.5	3.88		99.0	958	1175
1900	2-7-13	32.8	275	336	14.5	43	52	70.0	15.86	19.37	42.8	3.81		98.5	953	1164
2000	2-7-14	32.8	275	337	14.5	43	52	69.5	15.73	19.30	43.5	3.88		95.0	917	1125
2100	2-7-15	32.2	269	330	14.5	43	52	69.5	15.73	19.30	43.5	3.88		95.0	917	1125
2200	2-7-16	30.4	251	313	14.0	40	50	68.2	15.42	19.25	46.5	4.18		NO INK	—	—
* 2300	2-7-17	23.0	177	285	11.8	29	47	58.0	12.92	20.78	84.0	7.94		NO INK	—	—

* PLANT GOING DOWN

GAS CONCENTRATION CALCULATION:

Date 2-10-85

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	Econy outlet LOCATION	NO. blue			CO orange			CO ₂ brown			O ₂ black			SO ₂ violet		
		D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$
11:00	2-10-11	31.5	263	326	11.0	35	43	67.8	15.65	19.24	44.5	3.91		71.5	675	830
12 00	2-10-12	32	270	333	10.3	31	39	67.0	15.45	19.05	45.0	3.96		68.5	645	795
13 00	2-10-13	32.5	275	339	10.3	31	39	67.8	15.65	19.27	44.8	3.94		67.8	638	785
14 00	2-10-14	34.0	290	358	9.8	29	36	67.8	15.65	19.29	45.0	3.96		67.0	630	776
15 00	2-10-15	32.5	275	343	9.0	25	31	67.2	15.50	19.31	46.8	4.14		67.0	630	784
16 00	2-10-16	33.0	280	346	8.5	22	28	68.5	15.83	19.57	45.5	4.01		67.2	632	781
17 00	2-10-17	32.5	275	339	7.2	16	20	69.0	15.95	19.64	44.8	3.94		67.8	638	785
18 00	2-10-18	31.5	265	327	8.0	20	25	69.0	15.95	19.69	45.2	3.98		66.8	628	774
19 00	2-10-19	33.8	288	352	9.0	25	30	69.5	16.08	19.65	43.5	3.81		65.0	609	744
20 00	2-10-20	33.5	285	354	6.8	14	17	69.0	15.95	19.78	46.0	4.06		64.5	604	749
21 00	2-10-21	32.8	278	343	7.0	15	18	68.8	15.90	19.60	45.0	3.96		64.5	604	745
22 00	2-10-22	34.5	295	368	7.0	15	19	68.3	15.78	19.68	47.0	4.16		62.5	584	728
23 00	2-10-23	33.5	285	357	6.8	14	17	68.0	15.70	19.64	47.5	4.21		62.0	579	724
24 00	2-10-24	32.5	275	342	6.9	14	18	68.5	15.83	19.65	46.2	4.08		60.5	564	699

GAS CONCENTRATION CALCULATION

Date 2-11-85

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	Elev Out LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		Davg	G _A	G _A @0%	Davg	G _A	G _A @0%	Davg	G _A	G _A @0%	Davg	G _A	G _A @0%	Davg	G _A	G _A @0%
01:00	2-11-1	33	280	348	7.5	17	22	68.0	15.70	19.53	46.5	4.11		58.5	543	675
2:00	2-11-2	32.8	278	346	7.5	17	22	67.5	15.58	19.37	46.5	4.11		55.8	516	641
3:00	2-11-3	34.1	291	362	7.8	19	24	67.8	15.65	19.46	46.5	4.11		53.0	487	606
4:00	2-11-4	32.9	279	348	8.0	20	25	67.8	15.65	19.52	47.0	4.16		51.3	470	586
5:00	2-11-5	34.5	295	366	8.2	21	26	68.0	15.70	19.49	46.2	4.08		48.5	442	548
6:00	2-11-6	33.0	280	349	8.6	23	29	68.0	15.70	19.56	46.8	4.14		47.8	435	541
7:00	2-11-7	33.5	285	357	9.2	26	32	67.8	15.65	19.61	47.8	4.24		48.5	442	553

STRATIFICATION

GAS CONCENTRATION CALCULATION

Date 2-11-85Operator D.C.Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$ Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
2-11-14 1500	ECON. OUT ALL PROBES	31.5	265	329	14.0	41	51	68.0	15.76	19.53	45.5	4.05		51.2	471	583
1512	PROBE 1	—			17.0	56	69	67.5	15.64	19.32	45.0	4.00		54.0	499	617
1518	PROBE 2	32.6	276	327	15.0	46	54	71.0	16.51	19.53	37.5	3.25		—		
1522	PROBE 3	31.5	265	363	11.5	29	39	61.0	14.01	19.17	61.5	5.65		48.5	443	606
1525	PROBE 4	32.8	278	338	13.0	36	44	69.0	16.01	19.44	42.0	3.70		54.8	507	616
1530	PROBE 5	32.5	275	356	15.0	46	59	65.0	15.01	19.40	52.5	4.75		—		
1534	PROBE 6	—	—	—	—	—	—	67.5	—	—	51.5	4.65		—		
1536	PROBE 7	34.2	292	355	19.5	68	83	67.5	15.64	18.98	42.0	3.70		—		
	NO PROBE 8	—			—			—			—			—		
2-11-15 1614	ALL PROBES	33.5	285	356	13.5	39	48	66.0	15.26	19.05	46.8	4.18		52.8	487	608

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O₂ ONLY

GAS CONCENTRATION CALCULATION

Date 2-11-85

Operator D.C.

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - X_{O_2})$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
0900	ECON. OUT	34.0	290	361	11.4	28	35	67.5	15.64	19.46	46.3	4.13		57.5	535	666
1000	2-11-8	32.8	278	345	12.2	32	40	67.8	15.71	19.50	45.8	4.08		59.0	550	683
1100	2-11-9	33.3	283	350	12.4	33	41	68.0	15.76	19.47	45.0	4.00		58.5	545	673
1200	2-11-10	34.2	292	366	12.5	34	42	67.0	15.51	19.46	47.6	4.26		53.0	489	613
1300	2-11-11	31.8	268	334	12.6	34	42	67.5	15.64	19.49	46.5	4.15		52.5	484	603
1400	2-11-12	31.8	268	334	13.5	39	48	67.5	15.64	19.49	46.5	4.15		52.5	484	603
1500	2-11-13	31.5	265	329	14.0	41	51	68.0	15.76	19.53	45.5	4.05		51.2	471	583
1600	2-11-14	33.5	285	356	13.5	39	48	66.0	15.26	19.05	46.8	4.18		52.8	487	608
1700	2-11-15	32.0	269	332	15.0	50	62	67.5	15.38	19.23	45.0	3.99		50.0	454	561
1800	2-11-16	33.0	279	348	15.0	50	62	67.5	15.58	19.43	46.8	4.16		46.0	414	516
1900	2-11-17	32.0	269	336	13.5	43	53	67.5	15.58	19.43	46.8	4.16		46.0	414	516
2000	2-11-18	31.6	265	330	12.5	38	47	67.8	15.65	19.49	46.5	4.13		46.5	419	521
2100	2-11-19	33.5	284	354	11.5	33	41	68.0	15.70	19.55	46.5	4.13		45.0	404	503
2200	2-11-20	33.5	284	357	11.0	30	38	67.5	15.58	19.54	47.8	4.26		43.5	389	487

GAS CONCENTRATION CALCULATION

Date 2-11-81 Operator D.C. Avg Gas Response, D_{avg}
 Test No. 15700.001 Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$
 Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _a	G _{a0%}	D _{avg}	G _a	G _{a0%}	D _{avg}	G _a	G _{a0%}	D _{avg}	G _a	G _{a0%}	D _{avg}	G _a	G _{a0%}
2300	2-11-21	32.5	274	342	11.5	33	41	67.8	15.65	19.49	46.5	4.13		47.8	381	475
2400	2-11-22	33.5	284	355	11.0	30	37	67.8	15.65	19.52	46.8	4.16		41.8	371	463
0100	2-12-1	32.3	272	340	11.5	33	41	67.5	15.58	19.43	46.8	4.16		41.5	368	459
0200	2-12-2	31.5	264	330	12.0	35	44	67.5	15.58	19.43	46.8	4.16		41.0	363	453
0300	2-12-3	32.2	271	339	14.0	45	56	67.5	15.58	19.45	47.0	4.18		40.8	361	451
0400	2-12-4	32.0	269	336	12.0	35	44	67.8	15.65	19.52	46.8	4.16		40.8	361	451
0500	2-12-5	34.0	289	361	11.3	32	39	67.5	15.58	19.43	46.8	4.16		40.5	358	447
0600	2-12-6	31.5	264	329	12.3	37	46	67.8	15.65	19.49	46.5	4.13		41.5	368	459
0700	2-12-7	32.5	274	342	11.8	34	42	68.0	15.70	19.55	46.5	4.13		41.5	368	459

GAS CONCENTRATION CALCULATION

Date 2-12-85

Operator _____

Test No. 2-13-85

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_S / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
21:00	2-12-21	unit off line														
22:00	2-12-22	unit off line														
23:00	2-12-23	increasing load														
24:00	2-12-24	27.8	228	278	26	101	123	—			43.5	3.82		60.5	461	686
1:00	2-13-1	28.0	230	281	28	111	136	—	knocked off line when unit went down		44.0	3.87		59.2	548	671
2:00	2-13-2	29.0	240	295	25	96	118	—			44.5	3.92		58.2	538	661
3:00	2-13-3	28.5	235	289	24	91	112	—			45.0	3.97		58.5	541	667
4:00	2-13-4	30.6	255	317	19.5	68	85	—			45.8	4.05		61.0	566	701
5:00	2-13-5	29.9	249	307	18.0	61	75	—			45.5	4.02		61.8	574	710
6:00	2-13-6	31.2	261	323	19.0	66	82	—			45.5	4.02		62.5	581	719
7:00	2-13-7	30.0	250	308	16.0	51	63	—			45.3	4.00		65.8	614	759

GAS CONCENTRATION CALCULATION

Date 2-12-85

Operator _____

Avg Gas Response, D_{avg}

Test No. Wjodak

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - X_{O_2})$

TIME	Econd Out LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
8:20	2-12-8	33.8	288	357	14	46	57	66.5	15.22	18.89	46.0	4.08		42.5	376	467
9:00	2-12-9	32.0	270	333	12	36 44	720	66.8	15.30	18.87	45.0	3.98		43.0	381	470
10:00	2-12-10	33.3	283	348	16	56	69	67.5	15.47	19.03	44.5	3.93		43.1	382	470
11:00	2-12-11	34.0	290	356	17	61	75	68.2	15.64	19.19	44.0	3.88		44.8	439	539
12:00	2-12-12	32.2	272	331	16	56	68	68.0	15.60	18.99	42.8	3.76		55.0	502	611
13:00	2-12-13	31.8	268	325	25	101	122	68.5	15.72	19.06	42.0	3.68		65.0	602	730
14:00	2-12-14	32.0	270	327	27	111	134	68.5	15.72	19.06	42.0	3.68		69.5	648	785
15:00	2-12-15	32.0	270	329	18	66	80	69.0	16.84	19.32	43.0	3.78		70.5	658	802
16:26	2-12-16	31.8	267	326	19	66	81	68.5	15.83	19.38	43.8	3.85		75.5	712	872
17:00	2-12-17	31.5	264	323	19	66	81	68.5	15.83	19.35	43.5	3.82		73.5	692	846
18:00	2-12-18	unit off line														
19:00	2-12-19	unit off line														
20:00	2-12-20	unit off line														

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GAS CONCENTRATION CALCULATION

Date 2-13-85

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	ECONOMY OUT LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$	D_{avg}	G_A	$G_{A@0\%}$
9:00	2-13-9	28	230	295	13.5	42	54	65	15.09	19.33	51.5	4.61		65.0	607	778
10:00	2-13-10	25.2	202	258	11.3	31	40	63.3	14.66	18.76	51.3	4.59		65.5	612	784
11:00	2-13-11	25.2	202	260	10.8	29	37	64.5	14.97	19.23	52.0	4.66		64.7	604	774
12:44	2-13-12	24.8	198	256	10.5	27	35	64.0	14.84	19.19	53.0	4.76		64.0	597	772
13:00	2-13-13	25.0	200	258	11.3	30	38	66.2	14.94	19.06	50.4	4.54		64.5	599	765
14:00	2-13-14	26.5	216	269	13.5	41	51	68.0	15.38	19.22	47.0	4.20		63.5	589	737
15:00	2-13-15	30.8	259	319	19.0	68	85	69.4	15.72	19.42	45.0	4.00		64.5	599	740
16:00	2-13-16	30.5	256	316	16	54	66	69.5	15.74	19.45	45.0	4.00		65.5	609	753
17:00	2-13-17	31.4	256	327	14.0	44	54	69.5	15.74	19.45	45.0	4.00		64.7	601	743
18:00	2-13-18	31.4	265	327	14.3	45	56	69.5	15.74	19.45	45.0	4.00		66.5	620	765
19:00	2-13-19	31.5	266	326	17.0	58	72	69.9	15.84	19.46	44.0	3.90		65.0	604	742
20:00	2-13-20	31.3	264	325	16.5	56	69	69.7	15.79	19.45	44.5	3.95		67.5	630	775
21:00	2-13-21	31.3	264	325	18.0	63	78	69.9	15.84	19.51	44.5	3.95		66.8	623	767

MWE

319.5
244.3

273
275

275
272

270
273

274.8
275.5

310
327

366
367

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cal

GAS CONCENTRATION CALCULATION

Date 2-13-85

Operator _____

Avg Gas Response, D_{avg}

Test No. 2-14-85

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
22 00	2-13-22	32.8	279	343	15.2	50	61	69.8	15.82	19.84	44.5	3.95		66.5	620	763
23 00	2-13-23	33.8	289	358	13	39	48	69.5	15.74	19.51	45.5	4.05		68.0	635	786
24 00	2-13-24	32.8	279	345	13.5	41	51	69.2	15.67	19.42	45.5	4.05		69.0	645	799
1 00	2-14-1	31.2	263	326	13.5	41	51	69.0	15.62	19.41	46.0	4.10		68.0	635	789
2 00	2-14-2	32.3	274	340	15.2	50	61	69.8	15.82	19.63	45.8	4.08		65.2	606	753
3 00	2-14-3	31.2	263	325	14	44	54	69.2	15.67	19.38	45.2	4.02		66.5	620	766
4 00	2-14-4	32.5	276	344	15	49	61	69.0	15.62	19.50	46.8	4.18		67.5	630	786
5 00	2-14-5	31.8	269	335	19	68	85	69.3	15.69	19.60	46.8	4.18		69.0	645	805
6 00	2-14-6	30.0	251	316	13.5	41	52	68.2	15.42	19.46	48.5	4.35		68.0	635	800
7 00	2-14-7	29.0	241	303	14	44	55	68.5	15.50	19.55	48.5	4.35		68.2	637	803

B-39

320NW

320NW

INSTRUMENT CALIBRATION

DATE 1-31-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1440

TIME OF FINAL CALIBRATION 1713

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	4.0	5.3	4.5	5.0
Initial Span Response, S _i (Div)	86.25	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	82.0	84.4	99.4	85.5	86.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.5	5.15	4.75	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	84.13	84.7	99.2	85.25	86.9
Zero Drift, (%) = (Z _f - Z _i)	0	-1	0.3	-0.5	0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-4.25	0.4	0.1	1.0	-0.2

INSTRUMENT CALIBRATION

DATE 1-31-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1723

TIME OF FINAL CALIBRATION 0741

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	8.20
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.2	6.5	5.3	4.9	5.2
Initial Span Response, S _i (Div)	86.3	85.1	99.0	85.0	87.0
Final Span Response, S _f (Div)	84.9	86.5	98.0	85.0	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.1	5.75	5.15	4.95	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.6	85.8	98.5	85	86.0
Zero Drift, (%) = (Z _f -Z _i)	0.2	1.5	0.3	-0.1	+0.2
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-1.6	-0.1	-1.3	0.10	-2.2

INSTRUMENT CALIBRATION

DATE 2-1-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 0750

TIME OF FINAL CALIBRATION 1054

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.1	5.0 4.9
Initial Span Response, S _i (Div)	86.3	84.2	98.9	85.0	87.0
Final Span Response, S _f (Div)	87.8	84.0	99.6	85.0	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5	5	5	5.05	4.95
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	87.05	84.1	99.25	85.0	86.0
Zero Drift, (%) = (Z _f - Z _i)	0	0	0	0.1	-0.1
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	1.5	-1.2	0.7	-0.1	-1.9

INSTRUMENT CALIBRATION

DATE 2-1-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1054

TIME OF FINAL CALIBRATION 1642

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.1	4.9
Final Zero Response, Z _f (Div)	4.9	3.5	5.0	5.3	5.3
Initial Span Response, S _i (Div)	87.8	84.0	99.6	85.0	85.0
Final Span Response, S _f (Div)	87.7	81.6	98.5	85.3	86.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	4.95	4.25	5.0	5.2	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	87.75	82.80	99.05	85.15	85.5
Zero Drift, (%) = (Z _f - Z _i)	-0.1	-1.5	0	0.20	+ .4
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0	- .9	-1.1	0.1	+ .6

INSTRUMENT CALIBRATION

DATE 2-1-85

TEST NO. _____

TIME OF INITIAL CALIBRATION

TIME OF FINAL CALIBRATION

Plant WYODAK

Operator D.C.

1652

1016 2/2/85

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.2	5.0	5.0	5.2
Final Zero Response, Z _f (Div)	5.0	5.5	5.0	5.4	5.0
Initial Span Response, S _i (Div)	86.4	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.6	85.0	99.0	85.8	87.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.35	5.0	5.2	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.5	85.0	99.0	85.4	87.0
Zero Drift, (%) = (Z _f - Z _i)	0	0.3	0	0.4	-0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	.2	-.3	0	0.4	+0.2

INSTRUMENT CALIBRATION

DATE 2-2-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1016

TIME OF FINAL CALIBRATION 1522

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.2	4.0	5.0	4.8	5.5
Initial Span Response, S _i (Div)	86.1	85.3	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.6	83.0	99.1	85.3	86.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.10	4.50	5.0	4.9	5.25
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.35	84.15	99.05	85.15	86.5
Zero Drift, (%) = (Z _f -Z _i)	0.2	-1.0	0	-0.2	10.5
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0.3	-1.3	0.1	0.50	-1.5

INSTRUMENT CALIBRATION

DATE 2-2-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 1530

TIME OF FINAL CALIBRATION 0820

Plant WYODAK

Operator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	6.6	5.2	4.8	4.7
Initial Span Response, S _i (Div)	86.3	84.6	99.1	85.0	87.0
Final Span Response, S _f (Div)	84.0	87.0	103.0	85.3	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.8	5.1	4.9	4.85
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.15	85.40	101.05	85.15	86.0
Zero Drift, (%) = (Z _f - Z _i)	0	1.6	.2	-.2	-0.3
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-23	.8	3.7	0.5	-1.7

INSTRUMENT CALIBRATION

DATE 2-3-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1006

TIME OF FINAL CALIBRATION 0740

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.3	4.5	5.0	4.0	5.2
Initial Span Response, S _i (Div)	86.2	84.7	99.0	85.0	87.2
Final Span Response, S _f (Div)	85.6	84.5	98.5	85.3	84.6
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.15	4.75	5.0	4.5	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.9	84.6	98.75	85.15	85.9
Zero Drift, (%) = (Z _f -Z _i)	0.3	-0.5	0.0	-1.0	0.2
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-0.9	0.3	-0.5	1.3	-2.8

INSTRUMENT CALIBRATION

DATE 2-4-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 0808

TIME OF FINAL CALIBRATION 1456

Plant WYODAK

Operator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.4 4.4	4.5	5.4	5.0	5.2
Initial Span Response, S _i (Div)	86.3	85.0	99.1	85.0	87.2
Final Span Response, S _f (Div)	89.0	84.0	99.3	85.3	84.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.2	4.75 5.0	5.2	5.0	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	87.65 5.4	84.50 4.5	99.20 5.4	85.15 5.0	86.0
Zero Drift, (%) = (Z _f - Z _i)	0.4	-0.5	0.4	0	0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	2.3	-0.5	-0.2	0.3	-2.6

INSTRUMENT CALIBRATION

DATE 2-4-85

Plant WYODAK

TEST NO. _____

Operator P.C.

TIME OF INITIAL CALIBRATION 1534

TIME OF FINAL CALIBRATION 1650

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	4.9	5.0	5.4	5.0
Initial Span Response, S _i (Div)	86.3	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.7	85.0	99.0	85.4	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.95	5.0	5.2	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.5	85.0	99.0	85.2	86.0
Zero Drift, (%) = (Z _f -Z _i)	0	-0.1	0.0	0.4	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0.4	0.1	0.0	0.0	-2.0

INSTRUMENT CALIBRATION

DATE 2-4-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1650

TIME OF FINAL CALIBRATION 0747

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	4.9	5.0	5.4	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.4	5.0
Initial Span Response, S _i (Div)	86.7	85.0	99.0	85.4	85.0
Final Span Response, S _f (Div)	86.7	84.5	98.9	85.0	83.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.95	5.00	5.40	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.7	84.75	98.95	85.2	84.4
Zero Drift, (%) = (Z _f -Z _i)	0	.1	0	0	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0	-.6	-.1	-.4	-.2

INSTRUMENT CALIBRATION

DATE 2-5-85
 TEST NO. _____
 TIME OF INITIAL CALIBRATION 0821
 TIME OF FINAL CALIBRATION 1643

Plant WYODAK
 Operator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	3.8	5.0	4.9	5.0
Initial Span Response, S _i (Div)	86.2	84.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.8	83.5	99.6	85.3	86.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.4	5.0	4.95	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.5	83.75	99.3	85.15	86.5
Zero Drift, (%) = (Z _f - Z _i)	0.0	-1.2	0.0	-0.1	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.6	0.7	0.6	0.4	-1.0

INSTRUMENT CALIBRATION

DATE 2-5-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1655

TIME OF FINAL CALIBRATION 0742

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	82.0
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.8	5.0	4.8	5.0
Initial Span Response, S _i (Div)	86.3	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.0	87.0	103.0	86.0	86.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.4	5.0	4.9	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.15	86.0	101.0	85.0	86.9
Zero Drift, (%) = (Z _f - Z _i)	0.0	0.8	0.0	-0.2	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-0.3	1.2	4.0	1.2	-0.2

INSTRUMENT CALIBRATION

DATE 2-6-85Plant WYODAK

TEST NO. _____

Operator D.C.TIME OF INITIAL CALIBRATION 0900TIME OF FINAL CALIBRATION 1645

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.3	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.3	3.8	5.7	5.2	5.3
Initial Span Response, S _i (Div)	86.1	85.4	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.5	82.5	105.0	85.7	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.15	4.55	5.35	5.10	5.15
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.3	83.95	102.0	85.35	86.0
Zero Drift, (%) = (Z _f - Z _i)	0.3	-1.5	0.7	0.2	0.3
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.1	-1.4	5.3	0.5	-2.3

INSTRUMENT CALIBRATION

DATE 2-6-85Plant WYOOK

TEST NO. _____

Operator D.C.TIME OF INITIAL CALIBRATION 1658TIME OF FINAL CALIBRATION 0750

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.3	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	8.5	5.1	5.0	5.0
Initial Span Response, S _i (Div)	86.2	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	87.6	90.0	99.0	84.3	84.2
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	6.75	5.2	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.9	87.5	99.0	84.65	85.6
Zero Drift, (%) = (Z _f -Z _i)	0.0	3.5	-0.2	0.0	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	1.4	1.5	0.2	-0.7	-2.8

INSTRUMENT CALIBRATION

DATE 2-7-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 1000

TIME OF FINAL CALIBRATION 1458

Plant WYOOKAK

Operator D. C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	27.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.2	4.0	5.0	5.4	5.2
Initial Span Response, S _i (Div)	86.4	84.9	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.3	83.0	96.3	85.3	83.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.1	4.5	5.0	5.2	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.35	83.95	97.65	85.15	85.0
Zero Drift, (%) = (Z _f -Z _i)	0.2	-1.0	0.0	0.4	0.2
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-0.3	-0.9	-2.7	-0.1	-1.2

INSTRUMENT CALIBRATION

DATE 2-7-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 1503

TIME OF FINAL CALIBRATION 0740

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.2	5.0	5.0	5.0	5.2
Final Zero Response, Z _f (Div)	5.3	7.0	5.2	4.7 4.7	5.2
Initial Span Response, S _i (Div)	86.3	85.2	99.0	85.0	87.0
Final Span Response, S _f (Div)	87.1	86.5	103.0	84.2	84.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.25	6.0	5.1	4.85	5.2
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.7	85.85	101.0	84.6	85.5
Zero Drift, (%) = (Z _f - Z _i)	0.1	2.0	0.2	-0.3	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.7	-0.7	3.8	-0.5	-3.0

INSTRUMENT CALIBRATION

DATE 2-10-85

Plant WYODAK

TEST NO. _____

Operator D.C

TIME OF INITIAL CALIBRATION 0915

TIME OF FINAL CALIBRATION 0740

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	3.0	5.0	5.0	5.0
Initial Span Response, S _i (Div)	86.4	85.6	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.0	84.0	99.0	86.5	84.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.0	5.0	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.2	84.8	99.0	85.75	85.75
Zero Drift, (%) = (Z _f -Z _i)	0	-2	0	0	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-0.4	0.4	0	1.5	-2.5

INSTRUMENT CALIBRATION

DATE 2-11-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 0755

TIME OF FINAL CALIBRATION 1637

Plant WYODAK

Operator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	4.8	6.5	4.8	5.0	5.0
Initial Span Response, S _i (Div)	86.5	85.2	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.3	88.0	98.4	85.0	89.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	4.9	5.75	4.9	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.4	86.6	98.7	85.0	88.5
Zero Drift, (%) = (Z _f - Z _i)	-0.2	1.5	-0.2	0.0	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.0	1.3	-0.4	0.0	-0.0

INSTRUMENT CALIBRATION

DATE 2-11-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 1650

TIME OF FINAL CALIBRATION 0744

Plant WYODAK

Operator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.4	5.0
Initial Span Response, S _i (Div)	86.3	85.5	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.5	85.0	99.0	85.4	85.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.0	5.2	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.4	85.25	99.0	85.2	86.25
Zero Drift, (%) = (Z _f -Z _i)	0.0	0.0	0.0	0.4	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0.2	-0.5	0.0	0.0	-1.5

INSTRUMENT CALIBRATION

DATE 2-14-85

TEST NO. _____

TIME OF INITIAL CALIBRATION 0757TIME OF FINAL CALIBRATION 1552Plant WYODAKOperator D.C.

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	82.0
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	4.5	5.0	5.3	5.2
Initial Span Response, S _i (Div)	86.3	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.2	86.0	100.3	85.6	86.3
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.75	5.00	5.15	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.25	85.5	99.65	85.3	86.65
Zero Drift, (%) = (Z _f - Z _i)	0	-0.5	0	0.3	0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-0.1	1.5	1.3	0.3	-0.9

INSTRUMENT CALIBRATION

DATE 2-12-85

Plant WYODAK

TEST NO. _____

Operator D. C

TIME OF INITIAL CALIBRATION 1600

TIME OF FINAL CALIBRATION 0740 4/13

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	6.5	PEN STUCK 5.0	5.0	5.0
Initial Span Response, S _i (Div)	86.3	85.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.5	88.0	PEN STUCK	86.2	85.3
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.75	5.0	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.4	86.5	99.0	85.6	86.15
Zero Drift, (%) = (Z _f - Z _i)	0	1.5	0	0	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.2	1.50	0.0	1.2	-1.7

INSTRUMENT CALIBRATION

DATE 2-13-85

Plant WYODAK

TEST NO. _____

Operator D.C.

TIME OF INITIAL CALIBRATION 0805

TIME OF FINAL CALIBRATION 1157

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.7	5.0
Initial Span Response, S _i (Div)	86.3	86.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.2	85.8	97.3	86.0	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.0	5.35	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.25	85.9	98.15	85.5	86.0
Zero Drift, (%) = (Z _f - Z _i)	0	0	0	0.7	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-0.1	-0.2	-1.7	0.3	-2.0

INSTRUMENT CALIBRATION

DATE 2-13-85

Plant WYODAK

TEST NO. _____

Operator D.C.

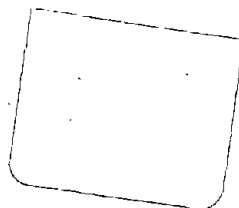
TIME OF INITIAL CALIBRATION 1207

TIME OF FINAL CALIBRATION 0726

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	25.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.5	5.0	4.9	5.0
Initial Span Response, S _i (Div)	86.3	85.5	99.0	85.0	87.0
Final Span Response, S _f (Div)	85.8	86.5	103.0	85.0	85.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.25	5.0	4.95	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.05	86.0	101.0	85.0	86.4
Zero Drift, (%) = (Z _f -Z _i)	0	0.5	0	-0.1	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-0.5	0.5	4.0	0.1	-1.2

APPENDIX C

TEST DATA



C-1

COMANCHE
GASEOUS EMISSIONS DATA

C-2

Comanche

Instantaneous readings

NO_x vs OFA% open @ constant O₂ -12/12

Test Dates

12/7/84 1345-1615; 209-265 MWe; 3.2-3.4% O₂; OFA-Closed; "2A" MOOS

12/8/84 930-1130; "2A" MOOS; 152-286 MWe; 3.2-3.4% O₂; OFA-Closed
1300-1600; 252-269 MWe; 3.2-3.4% O₂; OFA-Closed; all mills

12/10/84 830- 930; 334-360 MWe; 3.95-4.05% O₂ OFA-Open; all mills on
1000-1330; 296-345 MWe; 2.7-3.95% O₂; OFA-Closed; all mills on
1500-1600; 261-273 MWe; 2.75-2.9% O₂; "2A" MOOS, OFA-Closed
1630 ; 281 MWe; 3.0% O₂; OFA-Open; all mills on

12/11/84 1100-1430; 257-263 MWe; 2.5-2.7% O₂; OFA-Closed; all mills on
except 1300

12/12/84 800-1430; 290-321 MW; 2.5-2.75% O₂; OFA-Closed, all mills on

OFA - normally open 18%

Comanche

Overfire Air

12/8/84 9:10 NO_x ports closed ←

12/10/84 9:40 OFA ports closed }
16:15 OFA ports opened }

12/11/84 16:15 OFA ports opened

12/12/84 OFA Test

750 OFA Closed

%Open	Time	Load	
10	1445	270 MW	
20	1455	295	
30	1505	291	avg. load = 298 MW ± 8.7
40	1515	285	
50	1525	294	
60	1535	302	↑
70	1545	315	± 2.9%
80	1555	305	rel std
90	1610	295	dev
100	1620	293	
Normal	1628	305 MW	

w/out 315 MW

avg load = 296 ± 6.7 = 2.2%

COMANCHE POWER PLANT

HOURLY AVERAGES

GAS CONCENTRATION CALCULATION

Date 12-78-84 Operator Avg Gas Response, Davg
 Test No. Actual Gas Concentration, Ga = (Davg - Zavg) x Gs / (Savg - Zavg)
 Gas Concentration - 0%, Ga0% = (Gs x 21) / (21 - %O2)

H1 2000/00

TIME	LOCATION	NOx			CO	CO2			O2			SO2		
		Davg	Ga	Ga0%	Davg	Ga	Ga0%	Davg	Ga	Ga0%	Davg	Ga	Ga0%	Davg
12-7 1215		20.0	152	183	47.0	844	1016	685	1587	19.11	40.5	356	39.0	409
12-7 1340		30.0	253	300	28.0	462	528	688	1595	18.91	37.8	329	40.5	421
12-7 1440		31.5	269	317	18.0	261	308	698	16.2	19.12	37.0	321	43.2	455
12-7 1542		34.5	299	356	14.0	182	217	695	16.33	19.46	38.5	337	43.5	459
12-7 1630		34.5	299	356	17.0	242	288	695	16.33	19.46	38.5	337	41.5	435
12-7 1730		30.0	257	304	20.0	302	362	695	16.33	19.57	39.5	347	42.0	443
12-7 1830		30.5	258	310	20.0	302	362	69.0	16.21	19.42	39.5	347	42.0	443
12-7 1930		30.5	258	311	19.0	282	339	68.5	16.08	19.32	40.0	352	40.0	420
12-7 2030		31.0	264	316	19.0	282	338	68.5	16.08	19.26	39.5	347	38.5	401
12-7 2130		28.0	233	278	17.5	252	301	68.5	16.08	19.21	39.0	342	38.5	400
12-7 2230		29.5	248	294	20.0	302	360	68.5	16.08	19.15	38.5	337	36.5	375
12-7 2330		28.5	238	284	20.0	302	360	68.2	16.00	19.06	38.5	337	37.5	387
12-7 0030		30.5	258	308	21.5	332	395	67.8	15.90	18.94	38.5	337	38.0	393

GAS CONCENTRATION CALCULATION

Date 12-8-84 Operator Avg Gas Response, Davg
 Test No. Actual Gas Concentration, Ga = (Davg - Zavg) x G_s / (Savg - Zavg)
 Gas Concentration @ 0%, Ga@0% = (G_A x 21) / (21 - %O₂)

41.1000%O₂

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		Davg	GA	GA@0%	Davg	GA	GA@0%	Davg	GA	GA@0%	Davg	GA	GA@0%	Davg	GA	GA@0%
12-8 0330-		30.2	255	305	18.5	272	325	67.5	15.82	18.90	39.0	3.42		39.5	345	412
12-8 0430-		32.5	279	335	26.0	422	507	67.5	15.82	19.01	40.0	3.52		39.0	340	408
12-8 0530-		33.0	284	341	25.0	402	483	67.0	15.70	18.64	40.0	3.52		39.0	340	408
12-8 0630-		29.0	243	291	18.0	262	313	67.5	15.82	18.90	39.0	3.42		37.5	325	388
12-8 0730-		32.5	287	342	17.5	251	299	68.5	15.82	18.85	39.0	3.37		38.5	335	377
12-8 0830-		37.0	322	384	28.0	462	551	69.5	16.07	19.14	39.0	3.37		37.5	325	387
12-8 0930-		41.5	368	433	7.5	50	59	69.5	16.07	18.93	37.0	3.17		38.5	335	395
12-8 1030-		41.5	368	433	7.5	50	59	69.8	16.14	19.02	37.0	3.17		38.5	335	395
12-8 1130-		42.5	378	445	7.5	50	59	69.5	16.07	18.93	37.0	3.17		38.5	335	395
12-8 1230-		42.5	378	445	8.0	60	71	69.0	15.94	18.83	37.5	3.22		36.0	310	366
12-8 1330-		41.5	368	437	8.0	60	72	68.5	15.82	18.79	38.5	3.32		31.0	260	307
12-8 1430-		36.0	314	370	16.0	221	261	69.5	16.27	19.19	37.0	3.20		37.0	320	378
12-8 1530-		38.0	334	393	14.0	181	213	69.5	16.27	19.14	36.5	3.15		39.0	340	400

GAS CONCENTRATION CALCULATION

Date 12-9-84

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_S / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A0\%} = (G_A \times 21) / (21 - \%O_2)$

HI 2000/01V

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_A	$G_{A0\%}$	D_{avg}	G_A	$G_{A0\%}$	D_{avg}	G_A	$G_{A0\%}$	D_{avg}	G_A	$G_{A0\%}$	D_{avg}	G_A	$G_{A0\%}$
12-9 1600-		39.5	349	412	17.0	241	284	70.0	16.39	19.34	37.0	3.20		38.0	330	389
12-9 1700-		40.0	354	417	17.0	241	284	70.5	16.52	19.43	36.5	3.15		36.5	315	371
12-9 1800-		40.0	354	418	18.0	261	308	70.5	16.52	19.49	37.0	3.20		35.5	305	360
12-9 1900-		40.5	359	423	18.0	261	308	70.8	16.60	19.56	36.8	3.18		33.5	285	336
12-9 2000-		39.5	349	411	19.0	281	331	70.5	16.52	19.43	36.5	3.15		34.0	310	365
12-9 2100-		38.0	334	393	16.0	221	260	70.5	16.52	19.43	36.5	3.15		39.0	340	400
12-9 2200-		35.5	309	363	17.0	241	284	70.5	16.52	19.43	36.5	3.15		39.0	340	400
12-9 2300-		33.5	288	338	16.0	221	259	70.5	16.52	19.38	36.0	3.10		37.0	320	375
12-9 2400-		32.5	278	327	18.0	261	307	70.5	16.52	19.43	36.5	3.15		35.0	300	353
12-10 0100-		32.5	278	325	19.0	281	329	70.8	16.60	19.41	35.5	3.05		34.0	290	337
12-10 0200-		33.0	283	333	18.0	261	307	70.5	16.52	19.43	36.5	3.15		33.0	280	329
12-10 0300-		33.0	283	355	20.0	301	378	66.5	15.51	19.41	47.5	4.25		30.0	250	313
12-10 0400-		31.5	268	337	19.0	281	354	66.5	15.51	19.50	48.0	4.30		28.5	235	296

C-71

GAS CONCENTRATION CALCULATION

Date 12-10-87

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

H₂ 20 ppm/dm

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$
12-10 0500-		35.0	304	382	19.0	281	354	66.5	15.51	19.50	48.0	4.30		29.5	245	308
0600-																
12-10 0600-		36.5	319	401	27.0	442	556	66.0	15.38	19.75	48.0	4.30		30.5	255	321
0700-																
12-10 0815-		46.5	419	518	7.8	56	70	66.5	15.58	19.29	48.5	4.04		38.0	330	409
0915-																
12-10 0915-		50.0	454	557	7.6	52	64	67.0	15.70	19.28	44.0	3.89		39.5	345	423
1015-																
12-10 1015-		48.5	439	537	7.0	40	49	67.5	15.83	19.38	43.5	3.84		40.0	350	428
1115-																
12-10 1500-		36.0	313	361	19.0	281	354	69.0	16.21	18.69	33.0	2.79		39.0	340	372
1600-																
12-10 1720-		46.0	412	472	8.5	73	84	73.0	16.77	19.23	31.8	2.68		42.5	375	430
1820-																
12-10 1820-		42.5	377	431	8.0	63	72	74.0	17.02	19.48	31.5	2.65		40.5	355	406
1920-																
12-10 1920-		42.0	372	425	8.5	73	84	74.5	17.14	19.62	31.5	2.65		38.0	370	378
2020-																
12-10 2020-		44.5	397	453	8.5	73	84	74.5	17.14	19.56	31.0	2.60		38.5	335	382
2120-																
12-10 2120-		42.5	377	432	8.5	73	84	74.5	17.14	19.67	32.0	2.70		37.0	320	367
2220-																
12-10 2220-		40.5	357	408	8.5	73	84	74.5	17.14	19.62	31.5	2.65		36.5	315	360
2320-																
12-10 2320-		41.5	367	421	8.5	73	84	74.0	17.02	19.53	32.0	2.70		41.5	365	419
0020																

C-8

GAS CONCENTRATION CALCULATION

Date 12-11-84
Test No. _____

Operator _____
HI 20 ppm/ppm

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration - % $G_{A\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %
12-11 0020-		46.0	412	473	8.5	73	84	74.0	17.02	19.53	32.0	2.70		42.5	375	430
0120-																
12-11 0120-		45.0	402	461	8.0	63	73	74.0	17.02	19.53	32.0	2.70		43.5	385	442
0220-																
12-11 0220-		43.5	387	444	8.5	73	84	74.0	17.02	19.53	32.0	2.70		42.5	375	430
0320-																
12-11 0320-		43.5	387	444	8.0	63	73	74.0	17.02	19.53	32.0	2.70		41.5	365	419
0420-																
12-11 0420-		46.5	417	477	8.5	73	84	74.0	17.02	19.48	31.5	2.65		41.0	360	412
0520-																
12-11 0520-		45.0	402	461	7.5	53	61	74.0	17.02	19.53	32.0	2.70		40.5	355	407
0620-																
12-11 0620-		47.0	422	483	8.0	63	72	74.0	17.02	19.48	31.5	2.65		41.0	360	412
0720-																
12-11 1108-		44.0	394	450	7.2	43	49	71.5	16.53	18.89	31.0	2.62		38.2	332	379
1200-																
12-11 1200-		47.5	429	490	7.5	49	56	71.5	16.53	18.89	31.0	2.62		40.2	352	402
1300-																
12-11 1300-		46.0	414	474	7.5	49	56	71.5	16.53	18.94	31.5	2.67		36.5	315	361
1400-																
12-11 1400-		50.0	452	517	19.0	69	79	72.8	16.71	19.12	31.5	2.64		31.5	265	303
1500-																
12-11 1500-		46.5	417	477	19.0	69	80	73.5	16.89	19.35	31.8	2.67		31.5	265	304
1600-																
12-11 1600-		45.5	407	463	19.0	69	79	74.0	17.01	19.35	30.5	2.54		32.5	275	313
2000																

GAS CONCENTRATION CALCULATION

Date 12-11-84
 Test No. _____

Operator _____

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

HI 201M/DIV

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$
12-11 2000 -		44.5	397	451	19.0	69	79									
12-11 2100 -		41.5	367	418	22.0	84	96									
12-11 2200 -		36.0	311	358	30.0	124	142									
12-11 2300 -		27.0	191	223	→											
12-11 2400 -		22.0	171	201	→											
12-12 0100 -		22.0	171	201	→											
12-12 0200 -		25.5	206	239	→											
12-12 0300 -		33.0	281	322	70.0	322	368									
12-12 0400 -		33.0	281	322	90.0	420	481									
12-12 0500 -		35.0	301	344	90.0	420	480									
12-12 0600 -		43.0	382	431	75.0	346	391									
12-12 0700 -		49.0	443	504	7.5	50	57									
12-12 0800 -		49.5	448	511	8.0	60	69									
12-12 0900 -																
12-12 1000 -																
12-12 1100 -																

(For data on CO₂, O₂, and SO₂, see page C-11)

GAS CONCENTRATION CALCULATION

Date 12-11-84

Operator _____

Avg Gas Response, D_{avg}

Test No. _____

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

H1 20104/DIV

Gas Concentration @ 0%, $G_{a0\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$	D_{avg}	G_a	$G_{a0\%}$
12-11 2000 - 2100	(For data on NO _x and CO, see page C-10)							74.5	17.13	19.46	30.2	2.57		35.5	305	346
12-11 2100 - 2200								74.5	17.13	19.52	30.8	2.57		35.0	310	342
12-11 2200 - 2300								73.8	16.96	19.51	32.5	2.74		33.5	285	328
12-11 2300 - 2400								72.5	16.64	19.42	35.2	3.01		33.5	285	333
12-12 2400 - 0100								71.8	16.47	19.36	36.5	3.14		33.0	280	329
12-12 0100 - 0200								72.0	16.52	19.47	37.0	3.19		32.5	275	324
12-12 0200 - 0300								72.5	16.64	19.30	34.0	2.89		34.0	290	336
12-12 0300 - 0400								77.8	16.96	19.48	31.5	2.64		35.0	300	343
12-12 0400 - 0500								74.0	17.01	19.46	31.5	2.64		35.0	300	343
12-12 0500 - 0600								74.5	17.13	19.55	31.0	2.59		34.5	295	337
12-12 0600 - 0700								75.0	17.26	19.48	29.0	2.39		30.0	250	282
12-12 0700 - 0800								72.5	17.20	19.57	30.5	2.55		26.0	210	237
12-12 0800 - 0900								72.0	17.07	19.48	31.0	2.60		25.5	205	234
12-12 0900 - 1000																
12-12 1000 - 1100																

GAS CONCENTRATION CALCULATION

Date 12-12-84
Test No. _____

Operator _____

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_a = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration - % $G_{a\%} = (G_a \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D_{avg}	G_a	$G_{a\%}$	D_{avg}	G_a	$G_{a\%}$	D_{avg}	G_a	$G_{a\%}$	D_{avg}	G_a	$G_{a\%}$	D_{avg}	G_a	$G_{a\%}$
12-12 1100-1200		48.5	438	50.1	8.0	60	6.9	71.0	16.82	19.24	31.5	2.65		28.2	232	266
12-12 1200-1300		49.0	443	50.7	7.5	50	5.7	70.5	16.69	19.10	31.5	2.65		27.5	225	257
12-12 1330-1430		46.5	418	47.8	8.0	60	6.9	71.0	16.82	19.24	31.5	2.65		25.5	205	235
12-12 1430-1530		45.0	402	46.3	14.0	180	20.8	70.0	16.56	19.05	32.5	2.75		28.0	230	265
12-12 1530-1630		26.0	211	24.8	35.0	601	70.7	68.5	16.18	19.01	36.0	3.13		27.5	225	264
12-12 1700-1800		41.5	368	42.9	15.0	200	23.4	72.0	16.34	19.05	35.0	2.99		27.0	220	257
12-12 1800-1900		41.5	368	42.9	17.0	241	28.0	73.0	16.58	19.33	35.0	2.99		25.5	205	237
12-12 1900-2000		41.5	368	42.9	17.0	241	28.0	73.5	16.70	19.47	35.0	2.99		25.5	205	237
12-12 2000-2100		37.5	328	38.3	17.0	241	28.1	73.2	16.63	19.44	35.5	3.04		24.5	195	228
12-12 2100-2200		32.5	277	33.5	15.0	200	24.2	71.5	16.22	19.61	41.5	3.63		23.5	185	224
12-12 2200-2300		31.5	267	33.7	14.0	180	22.7	69.0	15.60	19.66	48.5	4.33		23.0	180	227
12-12 2300-2400		33.5	287	33.3	11.0	120	15.6	67.5	15.24	19.79	53.5	4.83		23.0	180	234
12-13 0100-		33.5	287	38.5	9.5	90	12.1	65.5	14.75	19.76	58.5	5.33		22.5	175	235

C-12

GAS CONCENTRATION CALCULATION

Date 12-13-84
Test No. _____

Operator _____

Avg Gas Response, D_{avg}

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration - % $G_{A\%} = (G_A \times 21) / (21 - X_{O_2})$

TIME	LOCATION	NO _x			CO			CO ₂			O ₂			SO ₂		
		D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %	D _{avg}	G _A	G _A %
12-13 0100- 0200		33.5	287	396	8.5	70	97	64.0	14.38	19.84	63.0	57.7		23.0	180	248
12-13 0200- 0300		31.0	262	371	12.0	140	199	62.0	13.89	19.68	67.0	6.17		NO INK		
12-13 0300- 0400		31.5	267	376	11.5	130	183	62.8	14.09	19.82	66.0	6.07		NO INK		
12-13 0400- 0500		30.5	257	368	15.0	200	287	62.0	13.89	19.88	68.5	6.32		NO INK		
12-13 0500- 0600		23.5	187	269	22.0	341	491	61.0	13.65	19.66	69.5	6.42		NO INK		
12-13 0600- 0700		27.2	224	320	27.0	441	631	61.8	13.84	19.81	68.5	6.32		NO INK		

C-13

INSTRUMENT CALIBRATION

DATE 12-7-84

TEST NO. 1

TIME OF INITIAL CALIBRATION 1340

TIME OF FINAL CALIBRATION 1640

Plant COMANCHE

Operator D. C.

HI RANGE
0-2000
1

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	25.0 5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.3	4.8	5.3
Initial Span Response, S _i (Div)	86.5	25.0	99.0	85.0	85.0
Final Span Response, S _f (Div)	85.3	25.0	98.3	85.0	84.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.15	4.9	5.15
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.9	25.0	98.65	85.0	84.75
Zero Drift, (%) = (Z _f -Z _i)	0.0	0.0	0.3	-0.2	0.3
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-1.2	0.0	-0.8	0.2	-0.8

INSTRUMENT CALIBRATION

DATE 12-7-84

Plant COMANCHE

TEST NO. 1

Operator D.C.

TIME OF INITIAL CALIBRATION 1340

TIME OF FINAL CALIBRATION 1640

HI RANGE

0-2000

1

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	25.0 5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.3	4.8	5.3
Initial Span Response, S _i (Div)	86.5	25.0	99.0	85.0	85.0
Final Span Response, S _f (Div)	85.3	25.0	98.3	85.0	84.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.15	4.9	5.15
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.9	25.0	98.65	85.0	84.75
Zero Drift, (%) = (Z _f - Z _i)	0.0	0.0	0.3	-0.2	0.3
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-1.2	0.0	-0.8	0.2	-0.8

INSTRUMENT CALIBRATION

DATE 12-7-84

TEST NO. 1

TIME OF INITIAL CALIBRATION ~~1600~~ 1700

TIME OF FINAL CALIBRATION 0730

Plant COMANCHE

Operator D.E.C

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	73.45	8.0	84.0
Initial Zero Response, Z _i (Div)	5.0	5.0	5.3	5.0	5.3
Final Zero Response, Z _f (Div)	5.1	4.8	5.3	4.5	5.1
Initial Span Response, S _i (Div)	85.3 85.3	25.0	98.3	85.0	84.5
Final Span Response, S _f (Div)	86.3	25.0	96.5	84.6	82.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.05	4.9	5.3	4.75	5.2
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	85.8	25.0	97.4	84.8	83.25
Zero Drift, (%) = (Z _f - Z _i)	0.1	-0.2	0.0	-0.5	0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.9	0.2	-1.8	0.1	-2.3

INSTRUMENT CALIBRATION

DATE 12-8-84

Plant COMANCHE

TEST NO. 2

Operator D.E.C.

TIME OF INITIAL CALIBRATION 0900

TIME OF FINAL CALIBRATION 1718

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	82.0
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.5	5.0
Initial Span Response, S _i (Div)	86.3	25.0	99.0	85.0	85.0
Final Span Response, S _f (Div)	86.5	25.0	99.1	85.6	71.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.0	5.25	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.4	25.0	99.05	85.3	78.0
Zero Drift, (%) = (Z _f -Z _i)	0.0	0.0	0.0	0.5	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0.2	0.0	0.1	0.1	-14.0

INSTRUMENT CALIBRATION

DATE 12-9-84

Plant COMANCHE

TEST NO. ~~445~~ 3

Operator DEC

TIME OF INITIAL CALIBRATION ~~1445~~ 1330

TIME OF FINAL CALIBRATION 0724

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	82.0
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.0	5.0
Initial Span Response, S _i (Div)	86.3	25.0	98.8	85.0	85.0
Final Span Response, S _f (Div)	85.8	25.0	97.0	85.0	82.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.0	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.05	25.0	97.9	85.0	83.5
Zero Drift, (%) = (Z _f -Z _i)	0.0	0.0	0.0	0.0	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	-0.5	0.0	-1.8	0.0	-3.0

INSTRUMENT CALIBRATION

DATE 12-10-84

TEST NO. 4

TIME OF INITIAL CALIBRATION 0745

TIME OF FINAL CALIBRATION 1650

Plant COMANCHE

Operator DEC

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.93	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.0	5.3	5.0 4.8
Initial Span Response, S _i (Div)	86.2	25.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.4	25.0	96.0	85.0	85.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.0	5.15	4.9
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.3	25.0	97.5	85.0	86.0
Zero Drift, (%) = (Z _f - Z _i)	0.0	0.0	0.0	0.3	-0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.2	0.0	-3.0	-0.3	-1.8

INSTRUMENT CALIBRATION

DATE 12-10-84

TEST NO. 4

TIME OF INITIAL CALIBRATION 1705

TIME OF FINAL CALIBRATION 0735

Plant COMANCHE

Operator DEC

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0 4.8	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	4.8	5.2	5.0	5.0
Initial Span Response, S _i (Div)	86.5	24.0 24.8	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.8	24.4	101.0	84.9	85.8
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.9	5.0	5.0	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.65	24.6	100	84.95	86.4
Zero Drift, (%) = (Z _f - Z _i)	5.0	-0.2	0.4	0.0	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.3	-0.2	1.4	-0.1	-1.2

INSTRUMENT CALIBRATION

DATE 12-11-84

Plant COMANCH

TEST NO. 5

Operator DEC

TIME OF INITIAL CALIBRATION 0750

TIME OF FINAL CALIBRATION 1614

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.1	5.7	4.7	5.0
Initial Span Response, S _i (Div)	86.3	25.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.1	25.1	99.2	84.5	85.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.05	5.35	4.85	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.2	25.05	99.1	84.75	86.25
Zero Drift, (%) = (Z _f - Z _i)	0.0	0.1	0.7	-0.3	0.0
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	-0.2	0.0	-0.5	-0.2	-1.5 -2.0

INSTRUMENT CALIBRATION

DATE 12-11-84

Plant COMANCHE

TEST NO. 5

Operator DEC

TIME OF INITIAL CALIBRATION 1628

TIME OF FINAL CALIBRATION 0725

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	4.9	5.2	5.0	5.2
Initial Span Response, S _i (Div)	86.3	86.0 86.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	87.0	86.5	101.0	85.6	86.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	4.95	5.1	5.0	5.1
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.5	86.25	100.0	85.3	86.75
Zero Drift, (%) = (Z _f - Z _i)	0.0	-0.1	0.2	0.0	0.2
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.7	0.6	1.8	0.6	-0.7

12.5
4%

INSTRUMENT CALIBRATION

DATE 12-12-84

TEST NO. 6

TIME OF INITIAL CALIBRATION 0742

TIME OF FINAL CALIBRATION 1640

Plant COMANCHE

Operator DCC

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	4.8	5.1	5.0
Initial Span Response, S _i (Div)	86.5	25.0	99.0 97.0	85.0	87.0
Final Span Response, S _f (Div)	86.5	25.1	95.0	85.0	85.5
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	4.9	5.05	5.0
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.5	25.05	97.0	85.0	86.25
Zero Drift, (%) = (Z _f -Z _i)	0.0	0.0	-0.2	0.1	0.0
Span Drift, (%) = (S _f -Z _f)-(S _i -Z _i)	0.0	0.1	-3.8	-0.1	-1.5

INSTRUMENT CALIBRATION

DATE 12-12-84 12/13/84

TEST NO. 6

Plant COMANCHE

Operator DEC

TIME OF INITIAL CALIBRATION 1653

TIME OF FINAL CALIBRATION 0734

	NO _x	CO	CO ₂	O ₂	SO ₂
Span Gas Concentration, Gs	812.4	401.9	23.43	8.0	820
Initial Zero Response, Z _i (Div)	5.0	5.0	5.0	5.0	5.0
Final Zero Response, Z _f (Div)	5.0	5.0	5.4	5.0	5.3
Initial Span Response, S _i (Div)	86.3	25.0	99.0	85.0	87.0
Final Span Response, S _f (Div)	86.3	25.1	103.0	85.7	86.0
Avg. Zero Response, Z _{avg} (Div) = (Z _i + Z _f)/2	5.0	5.0	5.2	5.0	5.15
Avg. Span Response, S _{avg} (Div) = (S _i + S _f)/2	86.3	25.05	101.0	85.35	86.5
Zero Drift, (%) = (Z _f - Z _i)	0.0	0.0	0.4	0.0	0.3
Span Drift, (%) = (S _f - Z _f) - (S _i - Z _i)	0.0	0.1	3.6	0.7	-1.3

-97

80.7 - 82.0

-1.3

COMMANCHE DATA SUMMARY
WITH POINTS TAKEN OFF STRIP
CHART TO CORRESPOND TO
INSTANTANEOUS CONTROL ROOM READINGS

Data Summary

[illegible]

Comanche Data Summary - All Mills in service

12-11

12-12

12-13

12-10

POINT NUMBER	LOAD MWe	COAL FLOW 2000 lb/hr	MILL OUT OF SERVICE	O ₂ %	NO _x ppm	CO ppm	NO _x ppm	CO ppm
1100	257 ¹⁰	150.42	—	31 2.60	428	46	428	46
1130	263 ¹⁰	150.02	—	31.5 2.65	441	57	441	57
1300	290 ¹⁰	150.19	—	31.5 2.65	503	57	503	57
1330	262 ¹⁰	150.00	—	31.5 2.65	435	57	435	57
1400	262 ¹⁰	149.00	—	30 2.50	426	68	426	68
1430	261 ¹⁰	149.00	—	32 2.70	442	46	442	46
1300	269 ¹⁰	131	—	3.25	455	59	OFF CLOSED	
1330	253 ¹⁰	131	—	3.2	437	59		
1400	259 ¹⁰	131	—	3.25	444	59		
1430	268 ¹⁰	131	—	3.2	448	59		
1500	265 ¹⁰	132	—	3.25	450	71		
1530	254 ¹⁰	132	—	3.25	450	59		
1600	252 ¹⁰	132	—	3.40	430	72	↓	
830	334	138	—	4.05	514	62	OFF OPEN	
900	336	141	—	3.95	523	62	↑	
930	360	143	—	3.95	536	62	↓	
1000	345	145	—	3.90	540	49	OFF CLOSED *	
1030	329	146	—	3.95	542	49		
1100	333	148	—	3.85	533	49		
1300	301	149	—	2.70	493	46		
1330	296	149	—	2.75	495	46	↓	

OFF
CLOSED

4

12-10



42 381	50 SHEETS	5 SQUARE
42 382	100 SHEETS	5 SQUARE
42 389	200 SHEETS	5 SQUARE

$\frac{V}{0.5A}$
open

12-11

[illegible]

OFF
Released

Comanche Data Summary

12-12

REPRODUCED FROM THE
NATIONAL ARCHIVES
SERIALS SECTION
REF ID: A63521

POINT NUMBER	LOAD MWe	COAL FLOW lb/hr	MILL OUT OF SERVICE	O ₂ %	NO _x ppm	CO ppm	SO ₂ ppm	CO %
800	334	136	-	30.1 2.55	51 460	7.5 50	524	57
830	319	138	=					
900	321	140	-	31 2.60	50.5 455	7 40	519	46
930	307	141	-	30 2.50	48.5 435	7.5 50	494	57
1000	318	142	-	31 2.60	49 440	8.5 70	502	80
1030	318	143	-	32 2.70	50 450	7.5 50	516	57
1100	293	144	-	31 2.6	48 430	8 60	491	70
1130	305	145	-	31 2.6	48 430	8 60	491	68
1300	297	146	-	31 2.6	48.5 435	7.5 50	496	57
1330	306	147	-	31.5 2.65	48.5 435	7 40	498	46
1400	290	147	-	32 2.7	48.5 405	8.5 60	465	50
1430	291	147	-	32.5 2.75	47.0 420	8 60	483	69
1500	319	148						
1530	343	149						
	306	494						
	319	512						

OFA

closed

52

V

Comanche Data Summary

POINT NUMBER	LOAD MW	COAL FLOW lb/hr	MILL OUT OF SERVICE	O ₂ %	NO _x ppmCO ₂	CO ppmCO ₂	NO _x O ₂	CO O ₂
12-7								
1345	265	139.8	2A	3.4	32.5	150	209	1313
1400	259	139.74	2A	3.25	32.5	150	325	213
1415	257	139.67	2A	3.2	32.5	200	324	307
1430	259	139.55	2A	3.25	32.5	150	373	213
1445	227	139.27	2A	3.3	32.5	280	332	332
1500	231	139.04	2A	3.15	32.5	260	323	306
1515	238	138.82	2A	3.10	32.5	170	328	199
1530	210	138.38	2A	3.35	32.5	200	315	238
1545	210	137.97	2A	3.25	32.5	170	314	225
1615	209	137.17	2A	3.20	32.5	180	295	212
12-8								
0930	152	128.70	2A	3.35	32.5	250	339	297
1000	232	127.77	2A	3.4	32.5	260	304	310
1030	267	128.99	2A	3.35	32.5	400	339	476
1100	286	129.86	2A	3.30	20.5	200?	243	2720
1130	264	130.07	2A	3.2	37.5	50	442	59
12-8								
1300	269	130.72	—	3.25	38.5	50	455	59
1330	253	130.76	—	3.2	370	50	437	59
1400	259	131.01	—	3.25	375	50	444	59
1430	268	131.31	—	3.2	380	50	448	59
1500	265	131.51	—	3.25	380	60	450	71
1530	254	131.53	—	3.35	360	50	450	59
1600	252	131.54	—	3.40	360	60	430	72

OFA closed

closed

439

Comanche Data Summary - All Mills in Service

12-12

41.311 50 SHEETS 1 SQUARE
43.311 50 SHEETS 1 SQUARE
45.311 50 SHEETS 1 SQUARE
NATIONAL

POINT NUMBER	LOAD MWE	COAL FLOW 2000 lb/hr	MILL OUT OF SERVICE	O ₂ %	NO _x ppm %	CO ppm %	SO ₂ 0%	CO 0%	CFA
800	334	136	—	30.5 2.55			524	57	class
830	319	138	—				maint.		
900	321	140	—	31 2.60			519	46	
930	307	141	—	30 2.50			494	57	
1000	318	142	—	31 2.60			502	80	
1030	318	143	—	32 2.70			516	57	
1100	293	144	—	31 2.6			491	70	
1130	305	145	—	31 2.6			491	68	
1300	297	146	—	31 2.6			496	57	
1330	306	147	—	31.5 2.65			498	46	
1400	290	147	—	32 2.7			465	80	
1430	291	147	—	32.5 2.75			483	69	

correlation this page only
Coal flow $\text{ton/hr} = .227 \text{ load, MW} +$

213

0 MW³³⁰_E

	306	494						
	319	512						

1000000

42 381 50 SHEETS 5 SQUARE
42 382 100 SHEETS 1 SQUARE
42 389 200 SHEETS 5 SQUARE

C-2

COMANCHE BOILER OPERATING DATA
MONITORED BY B&W SERVICE ENGINEER

PLANT OPERATING DATA

DATA ITEM	UNITS		2				
Test No.			ONLOAD DEMAND				
Date			12/7/84				
Time	Hours		1030	1045	1100	1130	
UNIT LOAD GROSS	MW		282	282	280	278.8	
		Computer					
BOILER TEMPERATURES		(POINTS)					
Water to Econ	F	(509)	461.0	461.0	460.4	459.9	
Water Lvg Econ	F	(311)	548.8	548.4	550.2	549.6	
Stm Lvg Pri SH	F	514/515	753.7/753.0	760.7/759.8	759.8/758.3	759.1/749.6	
Stm Ent Plat SH	F	—	—	—	—	—	
Stm Lvg Plat SH	F	—	—	—	—	—	
Stm Ent Sec SH	F	(7/8)	753/751.4	752.6/758	745/747	739.3/743.4	
Stm Lvg Sec SH	F	(9)	1013.4	1022.6	1003.2	1009.2	
Stm to RH Attemp	F	(11)	617.3	621.7	608.6	606.7	
Stm Lvg RH Attemp	F	(511)	547.4	550.7	529.3	548.2	
Stm Lvg RH	F	(602)	1013.2	1015.4	1001.6	994.4	
Water to SH Attemp	F	(507)	261.3	262.1	262.0	262.2	
Water to RH Attemp	F	(507)	261.3	262.1	262.0	262.2	
BOILER PRESSURES							
Water to Econ	PSIG	(605)	2660.5	2670.5	2678.5	2684.5	
Drum Press	PSIG	(606)	2531.2	2529.6	2524.8	2537.7	
PSH in Press	PSIG	—	—	—	—	—	
Stm Lvg Sec SH	PSIG	601	2394.8	2399.0	2392.7	2401	
RH Inlet	PSIG	604	464.2	464.2	464.2	464	
RH Outlet	PSIG	603	413.7	413.7	413.7	413.4	
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F	—	—	—	—	—	
FW Ent #1 Htr	F C	(3)	128.3	128.5	128.2	128.4	
FW Ent #2 Htr	F C	(5)	150.5	150.5	150.2	150.2	
#1 Htr Drain	F C	(4)	134.3	134.2	133.9	134.1	
#2 Htr Drain	F C	(6)	160.3	159.8	159.8	160.1	
Stm to #1 Htr - Temp	F F &	(1)	603.4	607.1	596.3	600.5	
Stm to #1 Htr - Press	PSIG	LOCAL	74	73	72	70	
Stm to #2 Htr - Temp	F F &	(2)	798.8	802.1	790.6	795.5	
Stm to #2 Htr - Press	PSIG	LOCAL	174	173	171	169	
FW ENT #3 HTR TEMP	C	(7)	191.9	191.5	191.4	191.2	
STM TO #3 HTR TEMP	F	(10)	546.3	552.0	543.8	548.5	
STM TO #3 HTR PRESS	PSIG	LOCAL	440	440	430	430	
#3 HTR DRAIN TEMP	C	(8)	198.5	197.9	197.7	197.8	

JOB NUMBER: RB-562

CUSTOMER: PUBLIC SERVICE OF COLORADO
PUEBLO COLORADO

BY: SVT.

DATA ITEM	UNITS		2				
Test No.			ON LOAD DEMAND				
Date			12/7/84				
Time	Hours		1030	1045	1100	1130	
		COMPUTER					
		(POINTS)					
AIR & GAS TEMPERATURES							
(4) Flue Gas Lvg Econ	F	(24/25)	604.2/609.5	606/613	595.4/602	597.3/601.9	
(3) Flue Gas Lvg AH	F	(20/21)	264.2/262.9	267/267	268.4/265.4	270.3/272	
(4) Flue Gas Lvg Hot Precip	F	(26/27)	558.9/557.7	564/565	563.8/563.4	564.3/564.3	
(3) Flue Gas Lvg Pri AH	F	—					
Air Lvg FD Fan	F	(12/13)	69.0/69.2	70.7/70.7	72.2/72.5	74/74.3	
(5) Air Ent Sec AH	F	(14/15)	112.2/117.0	114/118	116.5/120.6	117.4/121.9	
(6) Air Lvg Sec AH	F	(22/23)	514/507.5	522/511	523.4/522.8	525.1/514.9	
Air Lvg PA Fan	F	—					
(5) Air Ent Pri AH	F	—					
(6) Air Lvg Pri AH	F	—					
Air Ent Pulv	F	—					
(1) Ambient Air	F	(18(I))	58.1	58.5	59.2	61.8	
MISCELLANEOUS							
Feedwater Flow	LB/HR	(702)	1713.4	1675.6	1738.6	1708.1	
SH Spray Flow	LB/HR	(704)	—	—	7.9	8.22	
RH Spray Flow	LB/HR	(703)	38.51	38.71	42.3	34.82	
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
* HP Extraction Flow	LB/HR						
(9) O ₂ Lvg Econ	%	(306/307)	2.99/3.1	2.97/3.35	2.91/3.46	3.07/3.21	
(8) CO ₂ Lvg Econ	%						
NOx (if avail)							
(9) O ₂ Lvg AH	%						
(8) CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
(22) Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

* Any high-pressure steam extraction upstream of reheater, excluding FW heaters.

+ Report data available - specific requirements will be requested.

(2) Efficiency data

* - When indicator scale is in different units, provide conversion factor.

② Efficiency data

PLANT OPERATING DATA

DATA ITEM	UNITS		2				
Test No.			UNIT ON	LOAD DEMAND	LOW 210 MW	HIGH 280 MW	
Date			12/7/84				
Time	Hours		1345	1400	1415	1430	1445
UNIT LOAD GROSS	MW		265	259	257	259	227
BOILER TEMPERATURES		COMPUTER (POINTS)					
Water to Econ	F	(509)	454.5	451.7	450.6	450.7	438.8
Water Lvg Econ	F	(311)	542.5	535.9	535.1	530.6	520.8
Stm Lvg Pri SH	F	(514/515)	751.4/749	740.8/740.6	743.2/734.5	737/736.4	725.6/724.9
Stm Ent Plat SH	F	—	—	—	—	—	—
Stm Lvg Plat SH	F	—	—	—	—	—	—
Stm Ent Sec SH	F	(7/8)	747/745	734/729	734/731	734/738	726/725
Stm Lvg Sec SH	F	(9)	983	963	974	983	951
Stm to RH Attemp	F	(11)	584	565	563	575	548
Stm Lvg RH Attemp	F	(511)	576.8	562.4	560.1	557.5	540.7
Stm Lvg RH	F	(602)	982.4	976.2	966.9	965.8	954.2
Water to SH Attemp	F	(507)	257.9	257.7	257.1	255.7	252.2
Water to RH Attemp	F	(507)	257.9	257.7	257.1	255.7	252.2
BOILER PRESSURES							
Water to Econ	PSIG	(605)	2676.5	2690.6	2678.5	2658.4	2660.5
Drum Press	PSIG	(606)	2528.0	2542.6	2526.4	2516.7	2518.3
PSH in Press	PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	PSIG	601	2402.1	2415.6	2404.2	2390.6	2408.3
RH Inlet	PSIG	604	429.5	421.9	421.6	421.7	372.0
RH Outlet	PSIG	603	377.2	369.2	368.9	369	316.9
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F	—	—	—	—	—	—
FW Ent #1 Htr	FC	(3)	127	126	126	126	123
FW Ent #2 Htr	FC	(5)	149	148	147	147	144
#1 Htr Drain	FC	(4)	132	132	132	131	128
#2 Htr Drain	FC	(6)	158	157	156	157	153
Stm to #1 Htr - Temp	F	(1)	582	577	568	568	567
Stm to #1 Htr - Press	PSIG	LOCAL	67	66	64	65	58
Stm to #2 Htr - Temp	F	(2)	775	769	758	760	757
Stm to #2 Htr - Press	PSIG	LOCAL	163	160	156	158	142
FW ENT #3 HTR TEMP	C	(7)	189	188	187	739	726
STM TO #3 HTR TEMP	F	(10)	575	556	553	564	537
STM TO #3 HTR PRESS	PSIG	LOCAL	420	400	400	400	370

#3 HTR DRAIN TEMP
 JOB NUMBER: RB-502 C (8) 196
 CUSTOMER: PUBLIC SERVICE OF COLORADO
 PUEBLO COLORADO

BY: SVT.

NOTE: EER TESTING
 STARTED 1315 HRS
 DEC. 7, 1984
 OVERFIRE AIRPORTS CLOSED
 AT 1400 HRS.

DATA ITEM	UNITS		2				
Test No.							
Date			12/7/84				
Time	Hours		1345	1400	1415	1430	1445
		Computer					
AIR & GAS TEMPERATURES		(POINTS)					
④ Flue Gas Lvg Econ	F	(24/25)	585/592	576/585	575/582	578/587	566/575
③ Flue Gas Lvg AH	F	(20/21)	265/264	267/265	268/267	268/268	268/265
④ Flue Gas Lvg Hot Precip	F	(26/27)	548/549	547/549	548/549	547/550	544/547
③ Flue Gas Lvg Pri AH	F	—					
Air Lvg FD Fan	F	(12/13)	79/80	80/81	81/82	81.2/81.7	82/83
⑤ Air Ent Sec AH	F	(14/15)	122/127	124/130	126/131	124/129	129/135
⑥ Air Lvg Sec AH	F	(22/23)	510/502	509/505	511/505	509/505	510/507
Air Lvg PA Fan	F	—					
⑤ Air Ent Pri AH	F	—					
⑥ Air Lvg Pri AH	F	—					
Air Ent Pulv	F	—					
① Ambient Air	F	(18(I))	66.4	64.8	62.9	64.2	63.7
MISCELLANEOUS							
Feedwater Flow	LB/HR	(702)	1679.4	1692.0	1670	1625.6	1446.8
SH Spray Flow	LB/HR	(704)	—	—	—	—	—
RH Spray Flow	LB/HR	(703)	—	—	—	—	—
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
* HP Extraction Flow	LB/HR						
⑨ O ₂ Lvg Econ	%	(306/307)	2.85/3.26	3.11/3.18	3.07/2.90	2.9/3.36	3.03/3.09
⑧ CO ₂ Lvg Econ	%						
NO _x (if avail)							
⑨ O ₂ Lvg AH	%						
⑧ CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NO _x or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
②② Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

- * Any high pressure steam extraction upstream of reheater, excluding FW heaters.
- + Report data available - specific requirements will be requested.

② Efficiency data

DATA ITEM	UNITS		2				
Test No.							
Date			12/7/84				
Time	Hours		1345	1400	1415	1430	1445
		COMPUTER					
		POINTS					
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	MLB/HR	813	139.86	139.74	139.67	139.55	139.27
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
MILL A COAL/AIR TEMP	F	(16)	MILL	2-A	OFF-LINE		
B COAL/AIR TEMP	F	(17)	115	116	116	115	117
C COAL/AIR TEMP	F	(18)	121	121	122	120	122
D COAL/AIR TEMP	F	(19)	123	123	124	123	124
E COAL/AIR TEMP	F		N/A				

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* - When indicator scale is in different units, provide conversion factor.

② Efficiency data

PLANT OPERATING DATA

DATA ITEM	UNITS		2				
Test No.							
Date			12/7/84				
Time	Hours		1500	1515	1530	1545	1615
UNIT LOAD	GROSS MW		231	238	209.5	210.2	208.6
		COMPUTER					
BOILER TEMPERATURES		(POINTS)					
Water to Econ	F	(509)	441.2	443.7	432.9	432.9	423.3
Water Lvg Econ	F	(311)	521.7	522.1	510.8	510.7	509.0
Stm Lvg Pri SH	F	514/515	733.6/732	734.1/730	720.7/718.7	724.3/723.5	723.3/720.5
Stm Ent Plat SH	F	—	—	—	—	—	—
Stm Lvg Plat SH	F	—	—	—	—	—	—
Stm Ent Sec SH	F	(7/8)	727/729	733/731	724/721	725/722	724/722
Stm Lvg Sec SH	F	(9)	978	979	958	960	968
Stm to RH Attemp	F	(11)	560	563	541	543	545
Stm Lvg RH Attemp	F	(511)	548.5	552.1	529.9	528.9	523.5
Stm Lvg RH	F	(602)	959.9	966.5	940.4	943.9	920.4
Water to SH Attemp	F	(507)	251.2	250.9	247.1	246.3	245.5
Water to RH Attemp	F	(507)	251.2	250.9	247.1	246.3	245.5
BOILER PRESSURES							
Water to Econ	PSIG	(605)	2650.4	2658.4	2628.3	2646.4	2636.4
Drum Press	PSIG	(606)	2513.5	2503.8	2494.1	2482.8	2474.7
PSH in Press	PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	PSIG	601	2406.3	2399	2406.3	2396.9	2397.9
RH Inlet	PSIG	604	379.1	386.2	343.7	343.8	343.7
RH Outlet	PSIG	603	324.3	331.8	287.1	287.2	287.1
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F	—	—	—	—	—	—
FW Ent #1 Htr	°C	(3)	123	123	121	121	120
FW Ent #2 Htr	°C	(5)	144	144	141	141	141
#1 Htr Drain	°C	(4)	128	129	126	125	125
#2 Htr Drain	°C	(6)	152	153	149	149	149
Stm to #1 Htr - Temp	F	(1)	562	567	554	554	541
Stm to #1 Htr - Press	PSIG	LOCAL	58	54	54	54	54
Stm to #2 Htr - Temp	F	(2)	753	759	741	743	728
Stm to #2 Htr - Press	PSIG	LOCAL	743	133	128	128	129
FW ENT #3 HTR TEMP	C	(7)	184	184	180	180	180
STM TO #3 HTR TEMP	F	(10)	548	549	528	530	531
STM TO #3 HTR PRESS	PSIG	LOCAL	370	350	330	330	340
#3 HTR DRAIN TEMP							
JOB NUMBER: RB-562 C		(8)	189	190	185	185	185

CUSTOMER: PUBLIC SERVICE OF COLORADO
PUEBLO COLORADO

BY: SVT.

1

DATA ITEM	UNITS		2				
Test No.							
Date							
Time	Hours						
		COMPUTER					
		(POINTS)					
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ	F	(24/25)	562/569	565/572	550/557	551/557	549/556
③ Flue Gas Lvg AH	F	(20/21)	266/268	266/270	261/273	260/272	258/271
④ Flue Gas Lvg Hot Precip	F	(26/27)	540/545	537/541	533/537	529/534	523/529
③ Flue Gas Lvg Pri AH	F	—	—	—	—	—	—
Air Lvg FD Fan	F	(12/13)	82.5/82.9	82.5/83.0	82.6/83.1	82.5/82.9	81.5/81.9
⑤ Air Ent Sec AH	F	(14/15)	129/136	128/135	130/138	131/138	130/137
⑥ Air Lvg Sec AH	F	(22/23)	508/502	506/498	502/500	498/500	493/494
Air Lvg PA Fan	F	—	—	—	—	—	—
⑤ Air Ent Pri AH	F	—	—	—	—	—	—
⑥ Air Lvg Pri AH	F	—	—	—	—	—	—
Air Ent Pulv	F	—	—	—	—	—	—
① Ambient Air	F	(18(I))	63.1	63.0	62.7	62.5	59.5
MISCELLANEOUS							
Feedwater Flow	LB/HR	(702)	1462.7	1499.0	1273.9	1334.2	1374.2
SH Spray Flow	LB/HR	(704)	—	—	—	—	—
RH Spray Flow	LB/HR	(703)	—	—	—	—	—
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
* HP Extraction Flow	LB/HR						
⑨ O ₂ Lvg Econ	%	(306/307)	2.82/3.1	3.01/2.81	2.93/2.99	2.96/2.98	2.92/3.19
⑧ CO ₂ Lvg Econ	%						
NOx (if avail)							
⑨ O ₂ Lvg AH	%						
⑧ CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
②② Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

- * Any high pressure steam extraction upstream of reheater, excluding FW heaters.
- + Report data available - specific requirements will be requested.

② Efficiency data

DATA ITEM	UNITS						
Test No.							
Date							
Time	Hours						
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	MLB/HR	813	139.04	138.92	138.38	137.97	137.17
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
MILL A COAL/AIR TEMP	F	OFF	LINE				
B COAL/AIR TEMP	F		117	116	118	118	117
C COAL/AIR TEMP	F		122	121	122	122	122
D COAL/AIR TEMP	F		124	124	125	125	124
E COAL/AIR TEMP	F						

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

When indicator scale is in different units, provide conversion factor.

② Efficiency data

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2	2	2	2	2
Test No.							
Date		12/8/84					
Time	Hours	0900	0930	1000	1030	1100	1130
UNIT ON LOAD DEMAND			NOTE (1)			NOTE (2)	
INSTANT. GROSS MW		238.05	252.17	232.33	266.60	295.72	263.53
BOILER TEMPERATURES							
Water to Econ	509 F	443.5	445.2	441.5	454.1	459.2	453.1
Water Lvg Econ	311 F	526.9	536	533.3	532.6	536.5	534.7
Stm Lvg Pri SH	514 / 515 F	740.9 / 738.8	753.5 / 751	744.9 / 736	738.3 / 731.2	737.6 / 732.4	746.4 / 739.6
Stm Ent Plat SH	— F						
Stm Lvg Plat SH	— F						
Stm Ent Sec SH	7 / 8 F	742 / 739.8	746.8 / 745.2	728.9 / 731.3	743.3 / 742.9	750.6 / 748.1	746 / 739
Stm Lvg Sec SH	9 F	1006.7	1013.7	991.8	1017.9	997	979.8
Stm to RH Attempt	11 F	599.4	596.8	576.0	613.3	605.9	576
Stm Lvg RH Attempt	511 F	540.7	552.8	549.7	464.6	535.7	557.3
Stm Lvg RH	602 F	983.4	1000.6	980.9	935.4	961.1	970.5
Water to SH Attempt	507 F	252.5	252.4	253.8	257.8	261.5	258.9
Water to RH Attempt	507 F	252.5	252.4	253.8	257.8	261.5	258.9
BOILER PRESSURES							
Water to Econ	605 PSIG	2638.4	2642.4	2658.4	2648.4	2682.5	2664.5
Drum Press	606 PSIG	2484.4	2494.1	2508.6	2474.7	2516.7	2505.4
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2395.8	2402.1	2419.8	2382.3	2393.7	2393.7
RH Inlet	604 PSIG	386.1	392.7	378.5	437.1	464	428.8
RH Outlet	603 PSIG	331.7	338.6	323.7	385.2	413.4	376.5
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	124.6	123.9	123.8	126.1	128.2	127.2
FW Ent #2 Htr	5 F C	145.5	145.4	144.1	148.3	150.4	148.4
#1 Htr Drain	4 F C	129.9	129.3	128.9	132	134.3	132.8
#2 Htr Drain	6 F C	154.2	154.8	152.2	157.8	160.8	157.6
Stm to #1 Htr - Temp	1 F	589.6	588.3	575.7	608.9	586.7	574.4
Stm to #1 Htr - Press LOCAL	PSIG	60	62	57	67	74	67
Stm to #2 Htr - Temp	2 F	785	784	768.6	801.3	784.1	766.9
Stm to #2 Htr - Press LOCAL	PSIG	146	154	140	164	178	162
FW ENT #3 HP HTR TEMP	7 C	185.8	186.6	183.8	189.7	192.0	188.9
STM TO #3 HP HTR TEMP	10 F	552.4	558.9	561.4	517.4	526.3	564.6
STM TO #3 HP HTR PRESS LOCAL	PSIG	380	400	360	430	460	420
#3 HP HTR DRAIN TEMP	8 C	191.5	192.4	186.4	195.9	198.9	195.2

NOTE (1): OVERFIRING PORTS DAMPERS CLOSED @ 0910 HRS.

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.

JOB NO.: RB-502

NOTE (2): BROUGHT 2-A PULV. ON LINE @ 1110 HRS.

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2	2	2	2	2
Test No.							
Date		12/8/84					
Time	Hours	0900	0930	1000	1030	1100	1130
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ 24/25	F	578.2/582.6	570.8/574.3	563.8/569.1	585.1/587.5	602.2/606.3	587.4/591.9
③ Flue Gas Lvg AH 20/21	F	253.3/250.2	254.7/257.8	252/252.7	253.8/250.0	255.5/251.4	254.4/251.3
④ Flue Gas Lvg Hot Precip 26/27	F	520.2/520.2	539.4/537.7	536.9/538.5	539.8/540.2	550.7/551.1	552/554.8
③ Flue Gas Lvg Pri AH	F						
Air Lvg FD Fan 12/13	F	57.1/58.1	57.5/57.8	58.7/58.7	56.7/57.1	56.7/56.6	56.2/56.9
⑤ Air Ent Sec AH 14/15	F	111.4/115.2	109.8/111.3	112.7/118.4	108.6/111.3	107.5/109.4	106.5/110.8
⑥ Air Lvg Sec AH 22/23	F	503.1/494.5	502.3/493.7	501.8/454.1	500.6/492.5	508/499.2	512.4/502.6
Air Lvg PA Fan	F						
⑤ Air Ent Pri AH	F						
⑥ Air Lvg Pri AH	F						
Air Ent Pulv	F						
① Ambient Air 18	F	39.8	40.2	42.8	41.5	41.8	41.8
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	1443.5	1400.2	1355.8	1616.1	1741.1	1620.8
SH Spray Flow 704	LB/HR						
RH Spray Flow 703	LB/HR	17.04	17.04	17.05	47.57	23.82	
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
* HP Extraction Flow	LB/HR						
⑨ O ₂ Lvg Econ 306/307	%	3.18/3.02	3.12/3.11	3.16/2.73	3.26/3.10	3.15/3.10	3.08/3.02
⑧ CO ₂ Lvg Econ	%						
NOx (if avail)							
⑨ O ₂ Lvg AH	%						
⑧ CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
②② Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② - Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
 JOB NUMBER: 00-507

PLANT OPERATING DATA

DATA ITEM	UNITS						
Test No.							
Date		12/8/84					
Time	Hours	0900	0930	1000	1030	1100	1130
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
Coal Flow	813 MLB/HR	128.73	128.70	128.77	128.99	129.86	130.07
Pri Air Flow	MLB/HR						
Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV. 2-A COAL/AIR TEMP	F	OFF LINE					119.7
PULV. 2-B COAL/AIR TEMP	F	115.5	115.2	116.6	115	118.4	125.5
PULV. 2-C COAL/AIR TEMP	F	121.1	120.9	121.8	121.1	121.0	123.4
PULV. 2-D COAL/AIR TEMP	F	122.7	122.3	123.0	122.8	122.6	125.7

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* - When indicator scale is in different units, provide conversion factor.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF ³COLORADO, PUEBLO, COLORADO
 TEL. NUMBER 00-502 1

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/8/84					
Time	Hours	1300	1330	1400	1430	1500	1530
INSTANT GROSS MW		268.79	253.25	259.30	267.65	264.66	253.75
BOILER TEMPERATURES							
Water to Econ	509	F	452.6	449.1	460.8	454.4	455.9
Water Lvg Econ	311	F	540	531.9	542.8	542.2	540.9
Stm Lvg Pri SH	514/515	F	746.4/737.9	746.2/734.4	761.7/751.4	752.6/743.6	754.4/740.7
Stm Ent Plat SH	—	F	—	—	—	—	—
Stm Lvg Plat SH	—	F	—	—	—	—	—
Stm Ent Sec SH	7/8	F	751.4/738.2	745/733.6	741.1/735.4	752.1/741.9	741.2/734.6
Stm Lvg Sec SH	9	F	1007.8	999.6	1000.2	1010.0	1012.2
Stm to RH Attemp	11	F	605.8	523.6	589.9	605.7	605.4
Stm Lvg RH Attemp	511	F	521.3	573.5	557.8	540.8	541.0
Stm Lvg RH	602	F	982.1	1007.5	1010.7	983.1	984.6
Water to SH Attemp	507	F	259.2	255.4	258.7	259.8	259.1
Water to RH Attemp	507	F	259.2	255.4	258.7	259.8	259.1
BOILER PRESSURES							
Water to Econ	605	PSIG	2680.5	2656.4	2668.5	2664.5	2664.5
Drum Press	606	PSIG	2519.9	2502.2	2507.0	2513.5	2500.5
PSH in Press	—	PSIG	—	—	—	—	—
Stm Lvg Sec SH	601	PSIG	2415.6	2399.0	2385.4	2404.2	2399.0
RH Inlet	604	PSIG	421.6	400.5	464.0	427.7	435.9
RH Outlet	603	PSIG	367.9	346.8	413.4	376.4	383.9
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr		F	—	—	—	—	—
FW Ent #1 Htr	3	F C	126.3	125.4	125.3	128.2	126.9
FW Ent #2 Htr	5	F C	148.6	146.5	147.0	149.7	148.6
#1 Htr Drain	4	F C	132.3	130.9	130.7	133.8	132.5
#2 Htr Drain	6	F C	159.9	155.6	156.1	159.7	157.7
Stm to #1 Htr - Temp	1	F	595.9	579.1	598.0	601.2	583.8
Stm to #1 Htr - Press LOCAL		PSIG	68	63	68	69	68
Stm to #2 Htr - Temp	2	F	796.3	772.0	794.3	795.0	777.1
Stm to #2 Htr - Press LOCAL		PSIG	166	154	166	166	166
FW ENT #3 HP HTR TEMP	7	C	190.6	186.9	188.2	190.3	189.4
STM TO #3 HP HTR TEMP	10	F	542.5	572.6	507.5	538.0	545.4
STM TO #3 HP HTR PRESS LOCAL		PSIG	420	400	430	420	420
#3 HP HTR DRAIN TEMP	8	C	196.9	192.9	193.8	196.6	195.5

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/8/84					
Time	Hours	1300	1330	1400	1430	1500	1530
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ 24/25	F	590.2/595.9	582.3/590.9	582.9/588.2	579.9/597.2	586.6/592.9	582.9/590.9
③ Flue Gas Lvg AH 20/21	F	254.8/252.5	255.9/254.2	256.6/253.8	258.8/253.1	259.1/256.2	263.0/260.6
④ Flue Gas Lvg Hot Precip 26/27	F	546.3/548.6	548.5/551.3	549.8/550.2	553.2/554.8	553.5/555.9	551.8/554.6
③ Flue Gas Lvg Pri AH	F						
Air Lvg FD Fan 12/13	F	61.9/62.3	61.3/61.9	62.2/62.4	62.1/62.6	66.0/66.5	73.4/73.9
⑤ Air Ent Sec AH 14/15	F	109/113.6	110.3/116.1	111.9/118.1	108.4/113.8	111.4/116.6	118.1/124.5
⑥ Air Lvg Sec AH 22/23	F	506.1/499.2	510.1/502.4	511.9/503.7	511.9/505.0	513.6/506.7	514.6/506.1
Air Lvg PA Fan	F						
⑤ Air Ent Pri AH	F						
⑥ Air Lvg Pri AH	F						
Air Ent Pulv	F						
① Ambient Air 18	F	49.4	48.9	47.2	45.8	48.9	59.3
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	1542.3	1512.4	1716.7	1637.4	1592.9	1585.9
SH Spray Flow 704	LB/HR					9.95	
RH Spray Flow 703	LB/HR	36.44		38.03	33.97	29.9	30.11
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
* HP Extraction Flow	LB/HR						
⑨ O ₂ Lvg Econ 306/307	%	3.19/2.93	3.13/2.80	3.21/2.96	3.24/2.98	3.24/2.75	3.01/3.00
⑧ CO ₂ Lvg Econ	%						
NOx (if avail)							
⑨ O ₂ Lvg AH	%						
⑧ CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
② Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② - Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
 JOB NUMBER: 02-507

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2	2	2	2	2
Test No.							
Date		12-8-84					
Time	Hours	1300	1330	1400	1430	1500	1530
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	813 MLB/HR	130.72	130.76	131.01	131.31	131.51	131.53
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV. 2A COAL/AIR TEMP	F	125.2	126.0	127.6	127.2	127.2	128.2
PULV. 2B COAL/AIR TEMP	F	126.8	129.0	129.2	128.5	128.0	129.1
PULV. 2C COAL/AIR TEMP	F	123.4	123.9	124.7	124.2	124.2	124.8
PULV. 2D COAL/AIR TEMP	F	128.6	126.4	127.4	127.0	126.9	127.5

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* When indicator scale is in different units, provide conversion factor.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO
 JOB NUMBER DR-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2				
Test No.							
Date		12/8/84	12/8/84				
Time	Hours	1600	1630				
INSTANT GROSS MW		252.10	274.78				
UNIT ON LOAD DEMAND							
BOILER TEMPERATURES							
Water to Econ	509 F	449.9	462.7				
Water Lvg Econ	311 F	536.9	554.4				
Stm Lvg Pri SH	514 / 515 F	753.7 / 744.8	769.6 / 757.4				
Stm Ent Plat SH	— F	—	—				
Stm Lvg Plat SH	— F	—	—				
Stm Ent Sec SH	7 / 8 F	741 / 736.5	748.3 / 740.1				
Stm Lvg Sec SH	9 F	1004.1	999.2				
Stm to RH Attemp	11 F	591	603.2				
Stm Lvg RH Attemp	511 F	525.4	563.8				
Stm Lvg RH	602 F	975.2	1003.4				
Water to SH Attemp	507 F	255.8	261.4				
Water to RH Attemp	507 F	255.8	261.4				
BOILER PRESSURES							
Water to Econ	605 PSIG	2652.4	2682.5				
Drum Press	606 PSIG	2495.7	2518.3				
PSH in Press	— PSIG	—	—				
Stm Lvg Sec SH	601 PSIG	2397.9	2396.9				
RH Inlet	604 PSIG	407.5	464.1				
RH Outlet	603 PSIG	354.1	413.6				
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	125.7	127.6				
FW Ent #2 Htr	5 F C	147	150.0				
#1 Htr Drain	4 F C	131.1	133.4				
#2 Htr Drain	6 F C	155.8	159.7				
Stm to #1 Htr - Temp	1 F	576.7	592.6				
Stm to #1 Htr - Press LOCAL	PSIG	64	75				
Stm to #2 Htr - Temp	2 F	770.5	789.7				
Stm to #2 Htr - Press LOCAL	PSIG	154	178				
FW ENT #3 HP HTR TEMP	7 C	187.3	191.3				
STM TO #3 HP HTR TEMP	10 F	524.1	546.9				
STM TO #3 HP HTR PRESS LOCAL	PSIG	400	450				
#3 HP HTR DRAIN TEMP	8 C	193.1	197.9				

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS						
Test No.							
Date							
Time	Hours						
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ 24/25	F	583.2/582.1	590.9/596.6				
③ Flue Gas Lvg AH 20/21	F	262.7/261.9	261.6/259				
④ Flue Gas Lvg Hot Precip 26/27	F	551.9/553.5	550.5/551.3				
③ Flue Gas Lvg Pri AH —	F	—	—				
Air Lvg FD Fan 12/13	F	75.3/75.6	71.4/71.4				
⑤ Air Ent Sec AH 14/15	F	119.7/125.7	115.3/119.5				
⑥ Air Lvg Sec AH 22/23	F	511.6/506.1	509.3/504				
Air Lvg PA Fan —	F	—	—				
⑤ Air Ent Pri AH —	F	—	—				
⑥ Air Lvg Pri AH —	F	—	—				
Air Ent Pulv —	F	—	—				
① Ambient Air 18	F	61.2	53.1				
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	1512.7	1806.7				
SH Spray Flow 704	LB/HR	3.62	44.91				
RH Spray Flow 703	LB/HR	30.43	29.55				
SH Spray Valve Posit —	%	—	—				
RH Spray Valve Posit —	%	—	—				
* HP Extraction Flow —	LB/HR	—	—				
⑨ O ₂ Lvg Econ 306/307	%	3.19/2.98	3.0/2.92				
⑧ CO ₂ Lvg Econ	%						
NOx (if avail)							
⑨ O ₂ Lvg AH	%						
⑧ CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
②② Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② - Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO

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* - When indicator scale is in different units, provide conversion factor.

- ②

3

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/10/84					
Time	Hours	0800	0830	0900	0930	1000	1030
INSTANT GEN GROSS MW		336.63	334.45	336.05	360.35	344.51	328.64
BOILER TEMPERATURES							
Water to Econ	509 F	477.7	478.6	484.5	485	476.7	478.6
Water Lvg Econ	311 F	563.8	563	571.4	574.2	563.3	565.7
Stm Lvg Pri SH	514/515 F	765.6/753.4	770.8/763.6	773.6/765.7	773/767.0	760.1/754.1	762/757.8
Stm Ent Plat SH	— F	—	—	—	—	—	—
Stm Lvg Plat SH	— F	—	—	—	—	—	—
Stm Ent Sec SH	7/8 F	764.1/755.1	761.1/752.4	760.7/755.8	772.1/756.9	760.5/767.7	760.7/755.8
Stm Lvg Sec SH	9 F	998.3	1005.6	1003.0	995.7	1001.6	1011.7
Stm to RH Attemp	11 F	629.8	632.9	633.4	638.2	634.1	634.1
Stm Lvg RH Attemp	511 F	569.7	578.9	579.8	572.8	575.6	567.2
Stm Lvg RH	602 F	1001.9	1021.6	1015.7	1011.9	987.5	1015.4
Water to SH Attemp	507 F	272.8	272.8	274.8	277	273.1	272.6
Water to RH Attemp	507 F	272.8	272.8	274.8	277	273.1	272.6
BOILER PRESSURES							
Water to Econ	605 PSIG	2742.8	2738.7	2750.8	2750.8	2744.8	2736.7
Drum Press	606 PSIG	2568.4	2565.2	2560.3	2578.1	2558.7	2549.0
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2403.1	2399	2386.5	2401	2399	2393.7
RH Inlet	604 PSIG	549.2	554.8	541.6	549.8	542.2	549
RH Outlet	603 PSIG	502.9	508.8	547.4	555	495.6	502.7
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	134.9	134.3	134.5	137.1	136.7	134.3
FW Ent #2 Htr	5 F C	156.6	155.9	156.2	159.5	158.9	156.6
#1 Htr Drain	4 F C	142.0	141.1	141.3	144.5	143.3	140.9
#2 Htr Drain	6 F C	168.7	168.2	169.6	171.8	169.9	167.6
Stm to #1 Htr - Temp	1 F	600.0	595.9	601.6	608.1	596.3	590.7
Stm to #1 Htr - Press LOCAL	PSIG	90	88	91	97	89	87
Stm to #2 Htr - Temp	2 F	797.6	791.3	797.5	803.5	791.7	786.5
Stm to #2 Htr - Press LOCAL	PSIG	210	210	214	228	208	208
FW ENT #3 HP HTR TEMP	7 C	199.4	198.7	199.7	202	200.4	199.3
STM TO #3 HP HTR TEMP	10 F	567.4	579.1	568.1	575.0	565.6	568.3
STM TO #3 HP HTR PRESS LOCAL	PSIG	530	530	540	570	530	520

#3 HP HTR DRAIN TEMP 8 C 207.7 207.1 207.5 211.1 208.9 206.3
 UNIT RUNS WITH OVERFIRE DAMPER OPEN @ 187.0 (R) AND 107.0 (LL) UNTIL DAMPERS CLOSED @ 0935 HRS
 CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
 JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/10/84					
Time	Hours	0800	0830	0900	0930	1000	1030
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ	24/25 F	453.0/453.8	449.2/451.7	442.9/445.7	466.9/466.9	463.9/466.0	448.5/451.6
③ Flue Gas Lvg AH	20/21 F	259.9/264.5	260.6/267.5	260.6/268.9	261.8/268.6	264.3/272.3	267.1/275.8
④ Flue Gas Lvg Hot Precip	26/27 F	594.6/594.5	558.6/600.7	597.2/600.8	602.5/609.3	616.6/617.8	609/611
③ Flue Gas Lvg Pri AH	— F	—	—	—	—	—	—
Air Lvg FD Fan	12/13 F	43.0/44.6	44.9/46.3	46.4/47.1	46.4/47.4	49/49.7	52.7/52.9
⑤ Air Ent Sec AH	14/15 F	101.3/97.6	95.1/95.8	93.2/96.1	91.1/93.6	88.8/96.4	93.9/101.5
⑥ Air Lvg Sec AH	22/23 F	539.1/532.6	544.8/539.5	547/541.3	551/545.3	559.5/554.2	557.2/551.1
Air Lvg PA Fan	— F	—	—	—	—	—	—
⑤ Air Ent Pri AH	— F	—	—	—	—	—	—
⑥ Air Lvg Pri AH	— F	—	—	—	—	—	—
Air Ent Pulv	— F	—	—	—	—	—	—
① Ambient Air	18 F	29.9	32.6	32.7	33.9	35.6	39.5
MISCELLANEOUS							
Feedwater Flow	702 LB/HR	2122.3	2057.6	2212.8	2279.8	2101.3	2099.1
SH Spray Flow	704 LB/HR	—	—	—	—	—	—
RH Spray Flow	703 LB/HR	44.23	50.06	48.94	53.32	36.96	52.32
SH Spray Valve Posit	— %	—	—	—	—	—	—
RH Spray Valve Posit	— %	—	—	—	—	—	—
*HP Extraction Flow	— LB/HR	—	—	—	—	—	—
⑨ O ₂ Lvg Econ	306/307 %	3.12/2.81	3.11/2.70	3.0/2.76	2.88/2.86	2.92/2.65	2.98/2.78
⑧ CO ₂ Lvg Econ	%	—	—	—	—	—	—
NOx (if avail)		—	—	—	—	—	—
⑨ O ₂ Lvg AH	%	—	—	—	—	—	—
⑧ CO ₂ Lvg AH	%	—	—	—	—	—	—
O ₂ Lvg Hot Precip	%	—	—	—	—	—	—
CO ₂ Lvg Hot Precip	%	—	—	—	—	—	—
O ₂ in Windbox	%	—	—	—	—	—	—
CO ₂ in Windbox	%	—	—	—	—	—	—
NOx or CFA Port Posit		—	—	—	—	—	—
+ Fuel Analysis		—	—	—	—	—	—
Burner # Out Serv		—	—	—	—	—	—
②② Relative Humidity	%	—	—	—	—	—	—

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② - Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
JOB NUMBER: 00507

PLANT OPERATING DATA

DATA ITEM	UNITS						
Test No.							
Date							
Time	Hours	0800	0830	0900	0930	1000	1030
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	813 MLB/HR	135.94	138.28	140.51	143.07	144.89	146.27
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV 2-A COAL/AIR TEMP 16	F	125.9	127.2	127.3	126.8	127.7	128.1
PULV 2-B COAL/AIR TEMP 17	F	123.3	124.2	124.7	124.2	125.7	125.8
PULV 2-C COAL/AIR TEMP 18	F	120.9	121.4	121.9	121.6	122.5	122.7
PULV 2-D COAL/AIR TEMP 19	F	123.9	124.4	124.7	124.6	125.7	126.0

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* - When indicator scale is in different units, provide conversion factor.

② Efficiency data

RS

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO
 TAG NUMBER: PA-507

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/10/84					
Time	Hours	1100	1130	1300	1330	1400	1430
INSTANT GEN. GROSS	MW	332.65	315.39	301.07	296.45	280.70	269.15
UNIT ON LOAD DEMAND						NOTE (1)	
BOILER TEMPERATURES							
Water to Econ	509 F	476.7	470.7	460.2	462.9	461.5	459.6
Water Lvg Econ	311 F	566.4	553.7	545.4	546.7	541.1	543.3
Stm Lvg Pri SH	514/515 F	767.8/760.9	755.2/747.6	745.1/738.3	750.6/742.4	745.4/738.1	753.6/750.9
Stm Ent Plat SH	— F	—	—	—	—	—	—
Stm Lvg Plat SH	— F	—	—	—	—	—	—
Stm Ent Sec SH	7/8 F	767.4/760.1	756.7/750.3	752.6/745.6	751.3/743.5	744.5/738.7	737.3/735.7
Stm Lvg Sec SH	9 F	1012.2	974.6	981.9	959.8	973.5	974.9
Stm to RH Attemp	11 F	640.7	604.0	607.2	591.6	586.1	580.3
Stm Lvg RH Attemp	511 F	538.9	531.4	516.2	577.5	514.9	590.9
Stm Lvg RH	602 F	1007.2	977.1	967.7	984.3	960.8	1010.3
Water to SH Attemp	507 F	272.4	269.8	264.5	263.7	262.4	260.1
Water to RH Attemp	507 F	272.4	269.8	264.5	263.7	262.4	260.1
BOILER PRESSURES							
Water to Econ	605 PSIG	2744.8	2728.7	2710.6	2710.6	2690.6	2702.6
Drum Press	606 PSIG	2555.5	2552.3	2511.9	2537.7	2523.2	2536.1
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2406.3	2410.4	2406.3	2403.1	2397.9	2410.4
RH Inlet	604 PSIG	5411.8	519	463.8	467.1	463.6	463.6
RH Outlet	603 PSIG	495.1	471.2	413.2	416.7	413.0	413.0
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	134.4	133.7	131.9	130.7	129.2	127.5
FW Ent #2 Htr	5 F C	156.9	155.6	153.9	153.0	151.1	149.1
#1 Htr Drain	4 F C	141.0	140.1	138.1	136.9	135.2	133.3
#2 Htr Drain	6 F C	168.1	165.9	163.9	163.3	161.0	158.8
Stm to #1 Htr - Temp	1 F	607.0	589.9	596.2	576.2	581.7	575.7
Stm to #1 Htr - Press LOCAL	PSIG	87	86	74	76	72	73
Stm to #2 Htr - Temp	2 F	804.0	780.9	788.9	769.2	772.2	769.1
Stm to #2 Htr - Press LOCAL	PSIG	206	204	176	184	172	174
FW ENT #3 HP HTR TEMP	7 C	199.1	196.4	195.0	194.5	191.9	189.9
STM TO #3 HP HTR TEMP	10 F	557.5	550.2	542.2	525.7	575.6	571.3
STM TO #3 HP HTR PRESS LOCAL	PSIG	520	520	460	460	440	450

#3 HP HTR DRAIN TEMP 8 C 207.2 204.1 202.1 201.7 198.8 196.3

NOTE (1) PULV. 2-A WAS TAKEN OFF-LINE @ 1410 HRS

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.

JOB NO.: RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/10/84					
Time	Hours	1100	1130	1300	1330	1400	1430
AIR & GAS TEMPERATURES							
(4) Flue Gas Lvg Econ 24/25	F	648.9/651.3	636.5/639.4	615.4/615.4	615.7/620.2	605.4/612.4	601.9/604.7
(3) Flue Gas Lvg AH 20/21	F	266.3/276.3	266.5/275.0	263.2/272.1	265.8/272.4	271.3/277.9	265.5/273.5
(4) Flue Gas Lvg Hot Precip 26/27	F	606.9/610.1	602.7/605.1	587.2/589.2	582.3/584.7	580.0/582.9	574.5/577.0
(3) Flue Gas Lvg Pri AH —	F	—	—	—	—	—	—
Air Lvg FD Fan 12/13	F	56.2/56.9	60.0/60.3	66.2/66.4	68.2/69.0	71.9/72.0	74.1/74.9
(5) Air Ent Sec AH 14/15	F	96.5/103.4	101.5/107.6	107.5/113.7	109.8/116.0	114.7/120.7	117.4/124.5
(6) Air Lvg Sec AH 22/23	F	555.5/551.4	552.6/549.5	540.3/536.3	536.7/533.4	536.9/535.6	533/528.2
Air Lvg PA Fan —	F	—	—	—	—	—	—
(5) Air Ent Pri AH —	F	—	—	—	—	—	—
(6) Air Lvg Pri AH —	F	—	—	—	—	—	—
Air Ent Pulv —	F	—	—	—	—	—	—
(1) Ambient Air 18	F	44.6	45.2	49.4	52.9	55.5	56.7
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	2113.8	2057.3	1797.1	1855.8	1733.9	1754.5
SH Spray Flow 704	LB/HR	—	—	—	—	—	—
RH Spray Flow 703	LB/HR	54.23	37.95	7.95	—	44.15	—
SH Spray Valve Posit —	%	—	—	—	—	—	—
RH Spray Valve Posit —	%	—	—	—	—	—	—
* HP Extraction Flow —	LB/HR	—	—	—	—	—	—
(9) O ₂ Lvg Econ 306/307	%	3.07/2.76	2.89/2.62	2.99/2.58	3.01/2.64	3.01/2.77	2.84/2.53
(8) CO ₂ Lvg Econ	%	—	—	—	—	—	—
NO _x (if avail)		—	—	—	—	—	—
(9) O ₂ Lvg AH	%	—	—	—	—	—	—
(8) CO ₂ Lvg AH	%	—	—	—	—	—	—
O ₂ Lvg Hot Precip	%	—	—	—	—	—	—
CO ₂ Lvg Hot Precip	%	—	—	—	—	—	—
O ₂ in Windbox	%	—	—	—	—	—	—
CO ₂ in Windbox	%	—	—	—	—	—	—
NO _x or CFA Port Posit		—	—	—	—	—	—
+ Fuel Analysis		—	—	—	—	—	—
Burner # Out Serv		—	—	—	—	—	—
(22) Relative Humidity	%	—	—	—	—	—	—

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

(2) Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
Job Num 13572 = 0.2507

PLANT OPERATING DATA

DATA ITEM	UNITS	2						
Test No.								
Date		12/10/84						
Time	Hours	1100	1130	1300	1330	1400	1430	
DRAFT LOSS DATA								
FD Fan Disch	" Wg							
SCAN In (Out)	" Wg							
AH Air In	" Wg							
AH Air Out	" Wg							
Windbox	" Wg							
Furnace	" Wg							
Econ Out	" Wg							
AH Gas In	" Wg							
AH Gas Out	" Wg							
Precip In	" Wg							
Precip Out	" Wg							
ID Fan In	" Wg							
SH Outlet Leg TC's	F							
RH Outlet Leg TC's	F							
PULVERIZER DATA								
Pulverizer #								
* Coal Flow	813 MLB/HR	147.52	148.29	149.13	149.32	149.33	149.28	
* Pri Air Flow	MLB/HR							
* Sec Air Flow	MBL/HR							
Pulv Amps	AMPS							
Pulv Diff	" Wg							
PA Inlet Temp	F							
Pulv Out Temp	F							
PA Flow Damp	%							
PA Temp Cont Damp	%							
Pri Air Fan Amps	AMPS							
PULV 2-A COAL/AIR TEMP	F	129.2	130.8	131.5	131.1	144.7	—	
PULV 2-B COAL/AIR TEMP	F	128.3	127.7	127.9	127.0	124.2	124.5	
PULV 2-C COAL/AIR TEMP	F	123.0	123.9	123.8	123.4	121.7	121.5	
PULV 2-D COAL/AIR TEMP	F	126.3	127.2	127.1	126.5	124.4	124.6	

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* When indicator scale is in different units, provide conversion factor.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO
T.O. NO. 200 00-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2				
Test No.						
Date		12/10/84				
Time	Hours	1500	1530	1600	1630	
INSTANT GENERATION GROSS MW		272.85	261.10	273.13	281.32	
UNIT ON LOAD DEMAND					NOTE (1)	
BOILER TEMPERATURES						
Water to Econ	509 F	454.5	453.1	459.3	460.9	
Water Lvg Econ	311 F	530.3	534.5	541.0	543.4	
Stm Lvg Pri SH	514/515 F	735.2/731.5	745.7/741.3	753.3/757.9	752.7/748	
Stm Ent Plat SH	— F	—	—	—	—	
Stm Lvg Plat SH	— F	—	—	—	—	
Stm Ent Sec SH	7/8 F	747.4/738.0	736.4/738.5	743.1/742.6	750.8/748.8	
Stm Lvg Sec SH	9 F	975.5	981.3	975.2	1003.2	
Stm to RH Attemp	11 F	580.9	576.5	592.1	608.0	
Stm Lvg RH Attemp	511 F	559.7	571.9	591.7	536.9	
Stm Lvg RH	602 F	958.0	977.1	1010.7	974.9	
Water to SH Attemp	507 F	257.3	256.2	258.1	261.6	
Water to RH Attemp	507 F	257.3	256.2	258.1	261.6	
BOILER PRESSURES						
Water to Econ	605 PSIG	2688.6	2666.5	2692.6	2692.6	
Drum Press	606 PSIG	2513.5	2570.2	2519.9	2524.8	
PSH in Press	— PSIG	—	—	—	—	
Stm Lvg Sec SH	601 PSIG	2393.7	2394.8	2390.6	2395.8	
RH Inlet	604 PSIG	442.3	428.2	463.5	463.5	
RH Outlet	603 PSIG	390.7	375.9	412.9	412.9	
HIGH PRESS FW HEATERS						
FW Lvg #1 Htr	F	—	—	—	—	
FW Ent #1 Htr	3 F C	128.5	126.6	127.2	128.5	
FW Ent #2 Htr	5 F C	150.1	147.9	149.2	150.7	
#1 Htr Drain	4 F C	134.3	132.3	133.2	134.3	
#2 Htr Drain	6 F C	159.6	157.4	159.1	160.4	
Stm to #1 Htr - Temp	1 F	591.5	570.4	586.5	609.2	
Stm to #1 Htr - Press LOCAL	PSIG	70	65	68	74	
Stm to #2 Htr - Temp	2 F	784.1	761.4	780.7	805.1	
Stm to #2 Htr - Press LOCAL	PSIG	170	156	165	174	
FW ENT #3 HP HTR TEMP	7 C	190.9	188.3	190.4	192.1	
STM TO #3 HP HTR TEMP	10 F	572.8	565.9	581.9	539.8	
STM TO #3 HP HTR PRESS LOCAL	PSIG	440	400	430	440	
#3 HP HTR DRAIN TEMP	8 C	197.3	194.7	197.1	198.6	

NOTE (1) overfire ports open at 1415 hrs @ 10% open (R) 14% open (L)

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2				
Test No.						
Date		12/10/84	12/10/84	12/10/84	12/10/84	
Time	Hours	1500	1530	1600	1630	
AIR & GAS TEMPERATURES						
④ Flue Gas Lvg Econ 24/25	F	607/610.6	596/598.9	605.2/606.8	614.1/615.3	
③ Flue Gas Lvg AH 20/21	F	264.4/273.5	264.3/275.9	265.8/272.5	262.2/270.3	
④ Flue Gas Lvg Hot Precip 26/27	F	574/577.3	569.5/572.4	566.9/568.9	572.8/572.2	
③ Flue Gas Lvg Pri AH —	F	—	—	—	—	
Air Lvg FD Fan 12/13	F	74.5/75.0	75.8/75.2	75.1/74.6	72.5/73.0	
⑤ Air Ent Sec AH 14/15	F	116.8/123.3	118.8/125.4	116.5/122.5	115.3/121.6	
⑥ Air Lvg Sec AH 22/23	F	531.7/528	527.6/526.4	523.7/522.5	527/523.3	
Air Lvg PA Fan —	F	—	—	—	—	
⑤ Air Ent Pri AH —	F	—	—	—	—	
⑥ Air Lvg Pri AH —	F	—	—	—	—	
Air Ent Pulv —	F	—	—	—	—	
① Ambient Air 18	F	56.5	56.7	55.2	57.9	
MISCELLANEOUS						
Feedwater Flow 702	LB/HR	1713.7	1659.3	1806.1	1741.7	
SH Spray Flow 704	LB/HR	—	—	—	—	
RH Spray Flow 703	LB/HR	—	—	—	39.43	
SH Spray Valve Posit —	%	—	—	—	—	
RH Spray Valve Posit —	%	—	—	—	—	
*HP Extraction Flow —	LB/HR	—	—	—	—	
⑨ O ₂ Lvg Econ 306/307	%	2.48/2.49	3.15/2.95	3.15/2.97	2.87/2.71	
⑧ CO ₂ Lvg Econ	%					
NOx (if avail)						
⑨ O ₂ Lvg AH	%					
⑧ CO ₂ Lvg AH	%					
O ₂ Lvg Hot Precip	%					
CO ₂ Lvg Hot Precip	%					
O ₂ in Windbox	%					
CO ₂ in Windbox	%					
NOx or CFA Port Posit						
+ Fuel Analysis						
Burner # Out Serv						
②② Relative Humidity	%					

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② - Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
 JOB NUMBER - 0.2.507

PLANT OPERATING DATA

DATA ITEM	UNITS	2				
Test No.						
Date		12/10/84				
Time	Hours	1500	1530	1600	1630	
DRAFT LOSS DATA						
FD Fan Disch	" Wg					
SCAH In (Out)	" Wg					
AH Air In	" Wg					
AH Air Out	" Wg					
Windbox	" Wg					
Furnace	" Wg					
Econ Out	" Wg					
AH Gas In	" Wg					
AH Gas Out	" Wg					
Precip In	" Wg					
Precip Out	" Wg					
ID Fan In	" Wg					
SH Outlet Leg TC's	F					
RH Outlet Leg TC's	F					
PULVERIZER DATA						
Pulverizer #						
* Coal Flow	813 MLB/HR	149.04	148.75	148.67	148.69	
* Pri Air Flow	MLB/HR					
* Sec Air Flow	MBL/HR					
Pulv Amps	AMPS					
Pulv Diff	" Wg					
PA Inlet Temp	F					
Pulv Out Temp	F					
PA Flow Damp	%					
PA Temp Cont Damp	%					
Pri Air Fan Amps	AMPS					
PULV 2-A COAL/AIR TEMP.	F	OFF-LINE	-	-	-	
PULV 2-B " "	F	123.3	123.6	122.7	123.0	
PULV 2-C " "	F	121.0	121.2	120.3	120.4	
PULV 2-D " "	F	124.1	123.9	123.1	123.4	

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* When indicator scale is in different units, provide conversion factor.

(2) Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/11/84					
Time	Hours	0730	0800	0830	0900	0930	1000
BOILER TEMPERATURES							
Water Lvg Econ	311	F	539.6	545.4	532.3	538.4	540.5
Stm Lvg Pri SH	514/515	F	742.5/736.3	746.6/741.9	746.7/733.4	756.4/743.4	754.6/746.5
Stm Ent Plat SH	—	F					
Stm Lvg Plat SH	—	F					
Stm Ent Sec SH	7/8	F	752.4/746.5	743.3/741.1	744.5/731.9	741.8/736.4	746.5/739.6
Stm Lvg Sec SH	9	F	973.8	978.4	980.6	993.9	992.8
Stm to RH Attemp	11	F	583.4	596.8	576.1	584.4	590.2
Stm Lvg RH Attemp	511	F	566.9	530.1	572.3	535.2	513.2
Stm Lvg RH	602	F	977.7	984.0	994.4	1026.6	1004.1
Water to SH Attemp	507	F	260.9	262.4	256.6	258.0	259.5
Water to RH Attemp	507	F	260.9	262.4	256.6	258.0	259.5
BOILER PRESSURES							
Water to Econ	605	PSIG	2688.6	2692.6	2674.5	2680.5	2676.5
Drum Press	606	PSIG	2526.4	2524.9	2513.5	2523.2	2524.8
PSH in Press	—	PSIG					
Stm Lvg Sec SH	601	PSIG	2410.4	2400.0	2401.0	2394.8	2410.4
RH Inlet	604	PSIG	428.3	463.6	414.0	463.6	428.2
RH Outlet	603	PSIG	376.0	413.0	361.0	413.0	375.9
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr		F					
FW Ent #1 Htr	3	F C	129.6	127.5	126.9	126.1	127.1
FW Ent #2 Htr	5	F C	151.1	149.2	147.9	147.4	148.4
#1 Htr Drain	4	F C	135.5	133.2	132.4	131.6	132.7
#2 Htr Drain	6	F C	160.9	159.5	157.1	156.6	157.8
Stm to #1 Htr - Temp	1	F	600.9	581.7	566.4	593.7	601.3
Stm to #1 Htr - Press LOCAL		PSIG	74	68	65	65	66
Stm to #2 Htr - Temp	2	F	796.2	775.4	754.0	789.5	796.6
Stm to #2 Htr - Press LOCAL		PSIG	176	170	156	156	162
FW ENT #3 HP HTR TEMP	7	C	192	190.2	188.0	189.2	189.3
STM TO #3 HP HTR TEMP	10	F	575.2	586.2	563.5	574.5	573.2
STM TO #3 HP HTR PRESS LOCAL		PSIG	460	440	400	400	420

#3 HP HTR DRAIN TEMP 8 C 191.8 197.3 194.4 194.3 195.4 198.1
OVERFIRE PORTS CLOSED @ 0840 HRS.

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO.: RB-502

PLANT OPERATING DATA

DATA ITEM		UNITS	2					
Test No.								
Date			12/11/84					
Time		Hours	0730	0800	0830	0900	0930	1000
AIR & GAS TEMPERATURES								
④	Flue Gas Lvg Econ	24/25	F	241.7/68.3	262.1/270.6	260.0/268.8	257.5/246.9	257.7/246.4
③	Flue Gas Lvg AH	20/21	F	264.2/271.8	262.1/270.6	260.0/268.8	257.5/246.9	257.7/246.4
④	Flue Gas Lvg Hot Precip	26/27	F	597.8/588.2	574.4/577.2	570.0/572.0	563.6/565.2	565.5/566.7
③	Flue Gas Lvg Pri AH	—	F	—	—	—	—	—
	Air Lvg FD Fan	12/13	F	61.6/61.3	61.3/62.4	60.9/61.9	61.7/62.9	64.1/64.6
⑤	Air Ent Sec AH	14/15	F	105.4/110.8	109.5/113.4	100.7/116.1	110.5/117.5	110.2/117.4
⑥	Air Lvg Sec AH	22/23	F	541.8/534.5	533.7/528	529.1/525.6	524.1/522.0	523.5/517.9
	Air Lvg PA Fan	—	F	—	—	—	—	—
⑤	Air Ent Pri AH	—	F	—	—	—	—	—
⑥	Air Lvg Pri AH	—	F	—	—	—	—	—
	Air Ent Pulv	—	F	—	—	—	—	—
①	Ambient Air	18	F	46.9	46.9	45.8	47.5	50.1
MISCELLANEOUS								
	Feedwater Flow	702	LB/HR	1736.6	1772.3	1628.7	1790.7	1607.7
	SH Spray Flow	704	LB/HR	—	—	—	—	—
	RH Spray Flow	703	LB/HR	—	45.06	—	43.53	43.59
	SH Spray Valve Posit	—	%	—	—	—	—	—
	RH Spray Valve Posit	—	%	—	—	—	—	—
	* HP Extraction Flow	—	LB/HR	—	—	—	—	—
⑨	O ₂ Lvg Econ	306/307	%	3.21/2.63	3.05/2.69	2.99/2.62	3.03/2.58	3.08/2.63
⑧	CO ₂ Lvg Econ		%					
	NO _x (if avail)							
⑨	O ₂ Lvg AH		%					
⑧	CO ₂ Lvg AH		%					
	O ₂ Lvg Hot Precip		%					
	CO ₂ Lvg Hot Precip		%					
	O ₂ in Windbox		%					
	CO ₂ in Windbox		%					
	NO _x or CFA Port Posit							
	+ Fuel Analysis							
	Burner # Out Serv							
⑦	Relative Humidity		%					

Advise location of flow nozzle with respect to SH and RH spray take-off.

- * - Any high pressure steam extraction upstream of reheater, excluding FW heaters.
- + - Report data available - specific requirements will be requested.
- ② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
JOB NUMBER - 00-11

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/11/84					
Time	Hours	0730	0800	0830	0900	0930	1000
DRAFT LOSS DATA							
FD Fan Draft	" Wg						
SCAN In Draft	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	813 MLB/HR	154.39	153.98	153.08	152.38	151.84	151.50
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MLB/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV. 2-A COAL/AIR TEMP	F	128.3	129.5	128.2	129.5	128.1	126.5
2-B	F	127.5	126.6	127.3	127.8	127.0	125.2
2-C	F	123.2	122.9	123.2	125.8	123.0	121.9
2-D	F	126.1	125.7	125.8	126.3	125.9	124.8

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

- * - When indicator scale is in different units, provide conversion factor.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.		2					
Date		12/11/84					
Time	Hours	1030	1100	1130	1300	1330	1400
INSTANT GENERATION GROSS	MW	278.29	256.57	262.94	290.04	262.00	261.88
BOILER TEMPERATURES							
Water to Econ	509 F	452.9	451.3	457.7	463.5	452.8	452.0
Water Lvg Econ	311 F	538.4	533.9	538.5	550.1	536.2	535.6
Stm Lvg Pri SH	514/515 F	742.8/735.8	744.1/741.1	755.6/741.6	758.6/749.2	746.8/735.7	746.4/740
Stm Ent Plat SH	— F	—	—	—	—	—	—
Stm Lvg Plat SH	— F	—	—	—	—	—	—
Stm Ent Sec SH	7/8 F	752.7/747.8	742.6/732.8	744.3/736.5	758.4/748.6	741.4/735.7	739.5/739.1
Stm Lvg Sec SH	9 F	1012.1	985.5	992.4	994.6	975.3	993.7
Stm to RH Attemp	11 F	609.9	576.6	586.4	607.5	574.6	588.6
Stm Lvg RH Attemp	511 F	535.7	569.5	590.5	546.0	567.6	572.1
Stm Lvg RH	602 F	971.8	980.6	1005.6	991.8	972.7	1003.1
Water to SH Attemp	507 F	260.1	256.1	256.7	264.1	257.6	256.8
Water to RH Attemp	507 F	260.1	256.1	256.7	264.1	257.6	256.8
BOILER PRESSURES							
Water to Econ	605 PSIG	2688.6	2670.5	2678.5	2704.6	2684.5	2686.5
Drum Press	606 PSIG	2536.1	2510.2	2518.3	2545.8	2502.2	2507.0
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2416.7	2397.9	2392.7	2399.0	2401	2399
RH Inlet	604 PSIG	414.0	414.0	449.3	463.5	421.1	414.1
RH Outlet	603 PSIG	361.0	361.0	398.0	412.9	368.4	361.1
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	127.4	126.3	126.5	129.3	128.3	126.4
FW Ent #2 Htr	5 F C	149.4	147.3	148.0	151.8	149.3	148.0
#1 Htr Drain	4 F C	133.4	131.9	132.3	135.5	134.0	132.1
#2 Htr Drain	6 F C	159.5	156.7	157.5	162.0	157.8	157.2
Stm to #1 Htr - Temp	1 F	602.2	576.6	583.2	598.5	575.4	587.4
Stm to #1 Htr - Press LOCAL	PSIG	72	65	66	75	67	69
Stm to #2 Htr - Temp	2 F	758.4	768.7	775.3	793.1	765.1	792.8
Stm to #2 Htr - Press LOCAL	PSIG	174	158	160	180	160	158
FW ENT #3 HP HTR TEMP	7 C	191.3	187.9	188.9	193.6	188.8	188.7
STM TO #3 HP HTR TEMP	10 F	599.7	565.6	574.2	554.1	564.8	578.0
STM TO #3 HP HTR PRESS LOCAL	PSIG	450	400	410	460	460	410
#3 HP HTR DRAIN TEMP	8 C	197.6	194.0	195.2	200.6	195.1	194.9

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/11/84					
Time	Hours	1030	1100	1130	1300	1330	1400
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ 24/25	F	598.5/603.0	586.3/592.4	590.0/594.9	607/612.7	599.4/604.3	593.5/598.5
③ Flue Gas Lvg AH 20/21	F	259.7/267.5	259.4/268.2	263.0/270.6	265.1/273.2	268.9/272.6	263.8/272.2
④ Flue Gas Lvg Hot Precip 26/27	F	582.7/585.9	561.1/563.5	577.2/577.9	575.2/578.5	574.5/576.6	567.1/570.3
③ Flue Gas Lvg Pri AH	F	—	—	—	—	—	—
Air Lvg FD Fan 12/13	F	66.1/66.8	66.9/67.9	68.6/69.5	73.2/74.0	74.8/74.9	73.6/73.8
⑤ Air Ent Sec AH 14/15	F	110.9/116.8	113.8/121.2	114.8/121.6	114.7/120.4	117.8/124.1	118/124.1
⑥ Air Lvg Sec AH 22/23	F	520.7/519.9	520.8/518.3	519.8/514.9	530.5/527.8	533.1/527.8	526.7/523.5
Air Lvg PA Fan	F	—	—	—	—	—	—
⑤ Air Ent Pri AH	F	—	—	—	—	—	—
⑥ Air Lvg Pri AH	F	—	—	—	—	—	—
Air Ent Pulv	F	—	—	—	—	—	—
① Ambient Air 18	F	52.7	52.9	56.1	58.5	62.1	61.2
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	1628.7	1604.9	1729.9	1851.0	1680.9	1066.5
SH Spray Flow 704	LB/HR	—	—	—	—	—	—
RH Spray Flow 703	LB/HR	1.07	—	—	31.3	—	—
SH Spray Valve Posit	%	—	—	—	—	—	—
RH Spray Valve Posit	%	—	—	—	—	—	—
* HP Extraction Flow	LB/HR	—	—	—	—	—	—
⑨ O ₂ Lvg Econ 306/307	%	3.15/2.61	3.12/2.67	3.1/2.65	3.09/2.79	2.98/2.69	3.11/2.60
⑧ CO ₂ Lvg Econ	%	—	—	—	—	—	—
NO _x (if avail)		—	—	—	—	—	—
⑨ O ₂ Lvg AH	%	—	—	—	—	—	—
⑧ CO ₂ Lvg AH	%	—	—	—	—	—	—
O ₂ Lvg Hot Precip	%	—	—	—	—	—	—
CO ₂ Lvg Hot Precip	%	—	—	—	—	—	—
O ₂ in Windbox	%	—	—	—	—	—	—
CO ₂ in Windbox	%	—	—	—	—	—	—
NO _x or CFA Port Posit		—	—	—	—	—	—
+ Fuel Analysis		—	—	—	—	—	—
Burner # Out Serv		—	—	—	—	—	—
② Relative Humidity	%	—	—	—	—	—	—

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
JOB NUMBER: 22-502 -

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2				
Test No.							
Date		12/11/84	12/11/84				
Time	Hours	1430	1500				
		261.20	259.95				
BOILER TEMPERATURES							
Water Lvg Econ	311	F	450.2	452.5			
Stm Lvg Pri SH	514 / 515	F	538.4	538.1			
Stm Ent Plat SH	—	F	747.4 / 738.7	745 / 739.9			
Stm Lvg Plat SH	—	F					
Stm Ent Sec SH	7 / 8	F	750.7 / 743	743.5 / 737.8			
Stm Lvg Sec SH	9	F	997.1	990.4			
Stm to RH Attemp	11	F	588.8	584.0			
Stm Lvg RH Attemp	511	F	571.3	574.8			
Stm Lvg RH	602	F	998.4	992.5			
Water to SH Attemp	507	F	255.4	256.5			
Water to RH Attemp	507	F	255.4	256.5			
BOILER PRESSURES							
Water to Econ	605	PSIG	2672.5	2674.5			
Drum Press	606	PSIG	2511.9	2515.1			
PSH in Press	—	PSIG					
Stm Lvg Sec SH	601	PSIG	2399.0	2399			
RH Inlet	604	PSIG	407.0	414.0			
RH Outlet	603	PSIG	353.6	361.0			
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr		F					
FW Ent #1 Htr	3	F C	126.2	126.2			
FW Ent #2 Htr	5	F C	147.7	147.7			
#1 Htr Drain	4	F C	131.7	131.7			
#2 Htr Drain	6	F C	157.0	157.1			
Stm to #1 Htr - Temp	1	F	600.6	589.7			
Stm to #1 Htr - Press LOCAL		PSIG	64	65			
Stm to #2 Htr - Temp	2	F	796	793.1			
Stm to #2 Htr - Press LOCAL		PSIG	158	160			
FW ENT #3 HP HTR TEMP	7	C	188.7	188.5			
STM TO #3 HP HTR TEMP	10	F	577	574.3			
STM TO #3 HP HTR PRESS LOCAL		PSIG	400	410			
#3 HP HTR DRAIN TEMP	8	C	194.8	194.8			

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
 JOB NO.: RB-502

PLANT OPERATING DATA

	DATA ITEM	UNITS						
	Test No.							
	Date		12/11/84	12/11/84				
	Time	Hours	1430	1500				
	AIR & GAS TEMPERATURES							
④	Flue Gas Lvg Econ 24/25	F	590.8/597.7	585.3/594.4				
③	Flue Gas Lvg AH 20/21	F	261.5/270.6	259.2/271.1				
④	Flue Gas Lvg Hot Precip 26/27	F	583.1/585.5	576/580.9				
③	Flue Gas Lvg Pri AH —	F	—	—				
	Air Lvg FD Fan 12/13	F	74.2/74.6	75.1/75.5				
⑤	Air Ent Sec AH 14/15	F	118.1/124.8	118.8/125.6				
⑥	Air Lvg Sec AH 22/23	F	578.3/520.3	577.3/515.7				
	Air Lvg PA Fan —	F						
⑤	Air Ent Pri AH —	F						
⑥	Air Lvg Pri AH —	F						
	Air Ent Pulv —	F						
①	Ambient Air 18	F	60.2	60.2				
	MISCELLANEOUS							
	Feedwater Flow 702	LB/HR	1578.2	1631.2				
	SH Spray Flow 704	LB/HR	—	—				
	RH Spray Flow 703	LB/HR	—	—				
	SH Spray Valve Posit —	%	—	—				
	RH Spray Valve Posit —	%	—	—				
	*HP Extraction Flow —	LB/HR	—	—				
⑨	O ₂ Lvg Econ 306/307	%	3.05/2.90	3.04/2.75				
⑧	CO ₂ Lvg Econ	%						
	NO _x (if avail)							
⑨	O ₂ Lvg AH	%						
⑧	CO ₂ Lvg AH	%						
	O ₂ Lvg Hot Precip	%						
	CO ₂ Lvg Hot Precip	%						
	O ₂ in Windbox	%						
	CO ₂ in Windbox	%						
	NO _x or CFA Port Posit							
	+ Fuel Analysis							
	Burner # Out Serv							
②	Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

- Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ Report data available - specific requirements will be requested.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO
 JOB NUMBER: R2-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2				
Test No.							
Date		12/11/84	12/11/84				
Time	Hours	1430	1500				
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	813 MLB/HR	148.86	148.76				
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV 2-A COAL/AIR TEMP	F	128.9	129.4				
" 2-B " "	F	127.8	128.3				
" 2-C " "	F	124.0	124.4				
" 2-D " "	F	126.6	127.2				
" " " "							

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

* When indicator scale is in different units, provide conversion factor.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO
 JOB NUMBER RR-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/12/84					
Time	Hours	0800	0830	0900	0930	1000	1030
INSTANT GROSS	MW	333.58	319.37	320.84	307.09	318.32	317.54
BOILER TEMPERATURES							
Water to Econ	509 F	476.4	473.4	473.6	469.4	473.8	473.7
Water Lvg Econ	311 F	561.7	562.5	558.4	554.8	558.0	558.9
Stm Lvg Pri SH	514 / 515 F	758.6 / 752.2	753.2 / 753.3	755.5 / 750.7	758.4 / 745.9	759.6 / 755.2	756.6 / 750.0
Stm Ent Plat SH	— F	—	—	—	—	—	—
Stm Lvg Plat SH	— F	—	—	—	—	—	—
Stm Ent Sec SH	7 / 8 F	755.4 / 748.9	750.1 / 745.2	752.5 / 749.6	753.5 / 744.1	760 / 753.9	754.3 / 744.5
Stm Lvg Sec SH	9 F	991.7	996.6	994.9	1011.9	1010.2	984.8
Stm to RH Attemp	11 F	624.3	622.7	621.5	620.0	629.8	614.7
Stm Lvg RH Attemp	511 F	574.6	565.6	579.2	570.3	562.9	540.6
Stm Lvg RH	602 F	1009.7	1010.7	1008.5	995.9	1022.9	995.0
Water to SH Attemp	507 F	270	271.2	269.8	268.2	269.4	269.3
Water to RH Attemp	507 F	270	271.2	269.8	268.2	269.4	269.3
BOILER PRESSURES							
Water to Econ	605 PSIG	2740.8	2730.7	2726.7	2714.7	2718.7	2724.7
Drum Press	606 PSIG	2568.4	2581.4	2568.4	2535.5	2550.6	2545.8
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2402.1	2422.9	2404.2	2402.1	2404.2	2403.1
RH Inlet	604 PSIG	541.6	527.4	520.5	499.2	520.9	520.7
RH Outlet	603 PSIG	494.9	480.0	472.8	450.4	473.2	473.0
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	133.8	133.9	133.1	132.0	132.9	133.1
FW Ent #2 Htr	5 F C	156.5	156.0	155.5	154.0	155.2	155.4
#1 Htr Drain	4 F C	140.7	140.4	139.6	138.5	139.4	139.2
#2 Htr Drain	6 F C	168.1	166.7	166.4	164.5	166.0	166.5
Stm to #1 Htr - Temp	1 F	587.4	600.3	599.9	591.9	608.5	591.5
Stm to #1 Htr - Press	LOCAL PSIG	78	87	85	82	83	85
Stm to #2 Htr - Temp	2 F	792.9	797.8	796.1	785.4	807.3	784.5
Stm to #2 Htr - Press	LOCAL PSIG	208	206	202	184	196	200
FW ENT #3 HP HTR TEMP	7 C	198.8	197.7	197.4	195.7	197.3	197.2
STM TO #3 HP HTR TEMP	10 F	577.4	565.3	575.0	571.1	560.9	535.3
STM TO #3 HP HTR PRESS	LOCAL PSIG	520	520	510	500	500	500
#3 HP HTR DRAIN TEMP	8 C	207.1	205.5	205.2	203.1	204.9	205.2

BOTH OVERFIRE PORTS CLOSED AT 0745 HRS.

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO. : RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/12/84					
Time	Hours	0800	0830	0900	0930	1000	1030
AIR & GAS TEMPERATURES							
(4) Flue Gas Lvg Econ 24/25	F	653.2/654.4	652.1/653.3	645.1/657.6	644.2/645.3	648.5/657.9	641.2/642.4
(3) Flue Gas Lvg AH 20/21	F	260.8/266.8	261.2/268.3	261.8/268.0	264.3/271.5	260.9/272.1	260.3/267.5
(4) Flue Gas Lvg Hot Precip 26/27	F	597.9/601.1	605.4/606.4	605.9/609.6	604.1/606.6	604.9/607.8	600/602.5
(3) Flue Gas Lvg Pri AH	F						
Air Lvg FD Fan 12/13	F	47.9/48.6	47.5/47.7	47.3/46.7	47.2/46.0	45.6/45.8	45.7/45.6
(5) Air Ent Sec AH 14/15	F	97.5/97.1	95.5/98.1	94.4/97.1	97.9/97.9	97.1/98.4	100/96.8
(6) Air Lvg Sec AH 22/23	F	544.5/540	551.9/546.6	551.4/547.7	553.2/547.5	552.4/548.3	549.1/546.3
Air Lvg PA Fan	F						
(5) Air Ent Pri AH	F						
(6) Air Lvg Pri AH	F						
Air Ent Pulv	F						
(1) Ambient Air 18	F	30.4	29.3	29.7	31.3	31.9	30.7
MISCELLANEOUS							
Feedwater Flow 702	LB/HR	2094.9	2025.4	2002.6	1897.7	1947.7	2037.0
SH Spray Flow 704	LB/HR						
RH Spray Flow 703	LB/HR	35	42.32	31.29	31.83	48.45	52.44
SH Spray Valve Posit	%						
RH Spray Valve Posit	%						
*HP Extraction Flow	LB/HR						
(9) O ₂ Lvg Econ 306/307	%	3.05/2.74	2.93/2.75	3.16/2.68	3.23/2.54	3.14/2.62	2.99/2.67
(8) CO ₂ Lvg Econ	%						
NOx (if avail)							
(9) O ₂ Lvg AH	%						
(8) CO ₂ Lvg AH	%						
O ₂ Lvg Hot Precip	%						
CO ₂ Lvg Hot Precip	%						
O ₂ in Windbox	%						
CO ₂ in Windbox	%						
NOx or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
(2) Relative Humidity	%						

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

(2) Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2						
Test No.								
Date		12/12/84						
Time	Hours	0800	0830	0900	0930	1000	1030	
DRAFT LOSS DATA								
FD Fan Disch	" Wg							
SCAH In (Out)	" Wg							
AH Air In	" Wg							
AH Air Out	" Wg							
Windbox	" Wg							
Furnace	" Wg							
Econ Out	" Wg							
AH Gas In	" Wg							
AH Gas Out	" Wg							
Precip In	" Wg							
Precip Out	" Wg							
ID Fan In	" Wg							
SH Outlet Leg TC's	F							
RH Outlet Leg TC's	F							
PULVERIZER DATA								
Pulverizer #								
* Coal Flow	813 MLB/HR	136.0	138.07	139.66	140.85	142.0	142.97	
* Pri Air Flow	MLB/HR							
* Sec Air Flow	MBL/HR							
Pulv Amps	AMPS							
Pulv Diff	" Wg							
PA Inlet Temp	F							
Pulv Out Temp	F							
PA Flow Damp	%							
PA Temp Cont Damp	%							
Pri Air Fan Amps	AMPS							
PULV 2-A COAL/AIR TEMP	F	126	128.0	128.0	129.9	128.4	128.2	
" 2-B " "	F	125.6	127.4	127.1	127.7	127.2	127.3	
" 2-C " "	F	121.7	123.0	122.8	123.2	123.0	123.4	
" 2-D " "	F	125.4	126.6	122.6	127.0	126.7	126.8	

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

- When indicator scale is in different units, provide conversion factor.

②- Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/12/84					
Time	Hours	1100	1130	1300	1330	1400	1430
INSTANT GROSS GEN.	MW	292.65	305.06	296.52	305.83	290.37	290.89
UNIT ON LOAD DEMAND							
BOILER TEMPERATURES							
Water to Econ	311 F	462.8	469.4	465.0	469.0	465.0	465.1
Water Lvg Econ	311 F	554.3	553.6	554.9	559.4	547.2	549.9
Stm Lvg Pri SH	514/515 F	751.6/740.4	752.7/747.5	754.3/749.5	759/754.2	747.8/742.2	753.6/745
Stm Ent Plat SH	— F	—	—	—	—	—	—
Stm Lvg Plat SH	— F	—	—	—	—	—	—
Stm Ent Sec SH	7/8 F	746.1/735.3	750.5/745.2	750.4/745.0	758.1/754.0	746.3/742.6	750.8/742.7
Stm Lvg Sec SH	9 F	985.1	994.2	996.3	996.6	983.8	1001.4
Stm to RH Attemp	11 F	608.1	616.1	613.9	607.6	593.9	610.7
Stm Lvg RH Attemp	511 F	584.2	547.8	541.6	559.6	554.5	537.9
Stm Lvg RH	602 F	987.8	1008.5	1010.3	1000.0	973.0	981.8
Water to SH Attemp	507 F	267.5	267.8	267.0	267.1	266.0	265.3
Water to RH Attemp	507 F	267.5	267.8	267.0	267.1	266.0	265.3
BOILER PRESSURES							
Water to Econ	605 PSIG	2718.7	2716.7	2726.7	2720.7	2698.6	2704.6
Drum Press	606 PSIG	2552.3	2537.7	2549.0	2537.7	2523.2	2529.6
PSH in Press	— PSIG	—	—	—	—	—	—
Stm Lvg Sec SH	601 PSIG	2426.0	2412.5	2424.0	2408.0	2404.2	2409.4
RH Inlet	604 PSIG	463.8	499.3	479.8	499.5	464.1	466.5
RH Outlet	603 PSIG	413.2	450.5	429.0	450.7	413.6	416.1
HIGH PRESS FW HEATERS							
FW Lvg #1 Htr	F						
FW Ent #1 Htr	3 F C	131.2	131.8	131.5	132.1	130.4	130.5
FW Ent #2 Htr	5 F C	153.1	153.9	153.5	154.1	151.9	152.3
#1 Htr Drain	4 F C	137.4	138.2	137.8	138.4	136.6	136.8
#2 Htr Drain	6 F C	163.2	164.3	163.6	164.5	162.0	162.5
Stm to #1 Htr - Temp	1 F	587.8	600.6	603.7	597.1	580.5	583.0
Stm to #1 Htr - Press LOCAL	PSIG	80	80	77	81	76	80
Stm to #2 Htr - Temp	2 F	780.8	795.0	799.0	792.4	772.4	774.9
Stm to #2 Htr - Press LOCAL	PSIG	190	190	184	192	182	190
FW ENT #3 HP HTR TEMP	7 C	194.5	195.6	195.1	195.5	193.1	193.6
STM TO #3 HP HTR TEMP	10 F	562.9	545.6	543.3	567.3	551.9	536.6
STM TO #3 HP HTR PRESS LOCAL	PSIG	480	490	470	490	460	480
#3 HP HTR DRAIN TEMP	8 C	201.5	203.0	202.1	203.1	200.1	200.8

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
JOB NO.: RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/12/84					
Time	Hours	1100	1130	1300	1330	1400	1430
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ	24/25	F	427.7/628.9	422.4/631.2	431.7/630.1	430.4/628.7	424.4/621.2
③ Flue Gas Lvg AH	20/21	F	260.4/268.2	260.4/269.0	260.2/265.0	259.8/266.0	259/266.6
④ Flue Gas Lvg Hot Precip	26/27	F	595.9/600.8	593.2/598.5	593.8/597.5	590.9/596.2	587.7/591.8
③ Flue Gas Lvg Pri AH	—	F	—	—	—	—	—
Air Lvg FD Fan	12/13	F	46.4/46.1	46.8/46.9	47.3/47.5	48/47.7	48.4/48.1
⑤ Air Ent Sec AH	14/15	F	100.2/99.4	103.9/99.1	102/100.4	102.4/98.3	102.6/101.4
⑥ Air Lvg Sec AH	22/23	F	545/545.4	542.8/542.4	542/541.6	541.2/539.9	540.1/538.8
Air Lvg PA Fan	—	F	—	—	—	—	—
⑤ Air Ent Pri AH	—	F	—	—	—	—	—
⑥ Air Lvg Pri AH	—	F	—	—	—	—	—
Air Ent Pulv	—	F	—	—	—	—	—
① Ambient Air	18	F	31.1	31.1	30.8	30.5	31.0
MISCELLANEOUS							
Feedwater Flow	702	LB/HR	1887.2	1890.7	1876.2	1964.2	1842.9
SH Spray Flow	704	LB/HR	—	—	—	—	—
RH Spray Flow	703	LB/HR	0.3	45.05	44.67	25.9	25.22
SH Spray Valve Posit	—	%	—	—	—	—	—
RH Spray Valve Posit	—	%	—	—	—	—	—
*HP Extraction Flow	—	LB/HR	—	—	—	—	—
⑨ O ₂ Lvg Econ	306/307	%	2.93/2.63	2.97/2.75	2.87/2.66	2.98/2.87	2.87/2.77
⑧ CO ₂ Lvg Econ	—	%	—	—	—	—	—
NOx (if avail)	—	%	—	—	—	—	—
⑨ O ₂ Lvg AH	—	%	—	—	—	—	—
⑧ CO ₂ Lvg AH	—	%	—	—	—	—	—
O ₂ Lvg Hot Precip	—	%	—	—	—	—	—
CO ₂ Lvg Hot Precip	—	%	—	—	—	—	—
O ₂ in Windbox	—	%	—	—	—	—	—
CO ₂ in Windbox	—	%	—	—	—	—	—
NOx or CFA Port Posit	—	%	—	—	—	—	—
+ Fuel Analysis	—	%	—	—	—	—	—
Burner # Out Serv	—	%	—	—	—	—	—
② Relative Humidity	—	%	—	—	—	—	—

Advise location of flow nozzle with respect to SH and RH spray take-off.

- Any high pressure steam extraction upstream of reheater, excluding FW heaters.
- + Report data available - specific requirements will be requested.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2						
Test No.								
Date		12-12-84						
Time	Hours	1100	1130	1300	1330	1400	1430	
DRAFT LOSS DATA								
FD Fan Disch	" Wg							
SCAH In (Cont)	" Wg							
AH Air In	" Wg							
AH Air Out	" Wg							
Windbox	" Wg							
Furnace	" Wg							
Econ Out	" Wg							
AH Gas In	" Wg							
AH Gas Out	" Wg							
Precip In	" Wg							
Precip Out	" Wg							
ID Fan In	" Wg							
SH Outlet Leg TC's	F							
RH Outlet Leg TC's	F							
PULVERIZER DATA								
Pulverizer #								
* Coal Flow	813 MLB/HR	143.80	144.51	146.46	146.98	147.22	147.35	
* Pri Air Flow	MLB/HR							
* Sec Air Flow	MBL/HR							
Pulv Amps	AMPS							
Pulv Diff	" Wg							
PA Inlet Temp	F							
Pulv Out Temp	F							
PA Flow Damp	%							
PA Temp Cont Damp	%							
Pri Air Fan Amps	AMPS							
PULV 2-A COAL/AIR Temp.	F	128.4	128.8	128.9	127.7	128.9	127.9	
" 2-B " "	F	127.7	127.7	128.6	127.0	127.8	127.0	
" 2-C " "	F	123.5	123.5	123.7	123.0	123.0	123.8	
" 2-D " "	F	126.8	127.1	127.5	126.3	127.0	126.3	

* . When indicator scale is in different units; provide conversion factor.

② Efficiency data

CUSTOMER PUBLIC SERVICE OF COLORADO, PUEBLO, COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2				
Test No.						
Date		12/12/84				
Time	Hours	1500	1530	1600	1630	
INSTANT GEN. GROSS	MW	319.43	343.17			
BOILER TEMPERATURES						
Water Lvg Econ	311 F	473.6	480.1			
Stm Lvg Pri SH	514 / 515 F	763.4 / 759.5	777.6 / 765.3			
Stm Ent Plat SH	— F					
Stm Lvg Plat SH	— F					
Stm Ent Sec SH	7 / 8 F	760.2 / 757.3	757 / 748.4			
Stm Lvg Sec SH	9 F	1014.7	1021.7			
Stm to RH Attemp	11 F	633.1	651.5			
Stm Lvg RH Attemp	511 F	569	597.2			
Stm Lvg RH	602 F	1002.2	1053.6			
Water to SH Attemp	507 F	267.6	271.5			
Water to RH Attemp	507 F	267.6	271.5			
BOILER PRESSURES						
Water to Econ	605 PSIG	2714.7	2738.7			
Drum Press	606 PSIG	2534.5	2549.4			
PSH in Press	— PSIG	—	—			
Stm Lvg Sec SH	601 PSIG	2391.7	2392.7			
RH Inlet	604 PSIG	521.1	556.0			
RH Outlet	603 PSIG	473.4	510			
HIGH PRESS FW HEATERS						
FW Lvg #1 Htr	F					
FW Ent #1 Htr	3 F C	132.2	134.2			
FW Ent #2 Htr	5 F C	154.8	157.2			
#1 Htr Drain	4 F C	139.0	141.0			
#2 Htr Drain	6 F C	166.1	168.6			
Stm to #1 Htr - Temp	1 F	588	625.4			
Stm to #1 Htr - Press LOCAL	PSIG	88	90			
Stm to #2 Htr - Temp	2 F	782.3	826.8			
Stm to #2 Htr - Press LOCAL	PSIG	210	212			
FW ENT #3 HP HTR TEMP	7 C	197.0	199.8			
STM TO #3 HP HTR TEMP	10 F	569.9	598.5			
STM TO #3 HP HTR PRESS LOCAL	PSIG	530	540			

#3 HP HTR DRAIN TEMP 8 C 205.1 208.1
 NOTE: BITH OVERFIRE PORTS OPEN TO 10% @ 1445 HRS, TO 20% @ 1455, TO 30% @ 1505, TO 40% @ 1517 HRS.
 CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO.
 JOB NO.: RB-502

PLANT OPERATING DATA

DATA ITEM	UNITS	2					
Test No.							
Date		12/12/84					
Time	Hours	1500	1630				
AIR & GAS TEMPERATURES							
④ Flue Gas Lvg Econ	24/25	F	640.2/642.5	662.5/665.7			
③ Flue Gas Lvg AH	20/21	F	259.2/236.8	262.1/268.9			
④ Flue Gas Lvg Hot Precip	26/27	F	588.3/591.5	603/607.5			
③ Flue Gas Lvg Pri AH	—	F	—	—			
Air Lvg FD Fan	12/13	F	48.2/48.2	41.4/47.8			
⑤ Air Ent Sec AH	14/15	F	99.4/97.3	94.9/95.7			
⑥ Air Lvg Sec AH	22/23	F	536.1/534.5	545.9/545.1			
Air Lvg PA Fan	—	F					
⑤ Air Ent Pri AH	—	F					
⑥ Air Lvg Pri AH	—	F					
Air Ent Pulv	—	F					
① Ambient Air	18	F	30.4	30.4			
MISCELLANEOUS							
Feedwater Flow	702	LB/HR	1960.5	2128.1			
SH Spray Flow	704	LB/HR	—	30.77			
RH Spray Flow	703	LB/HR	43.93	43.73			
SH Spray Valve Posit	—	%					
RH Spray Valve Posit	—	%					
* HP Extraction Flow	—	LB/HR					
⑨ O ₂ Lvg Econ	306/307	%	3.03/2.90	3.28/2.31			
⑧ CO ₂ Lvg Econ		%					
NO _x (if avail)							
⑨ O ₂ Lvg AH		%					
⑧ CO ₂ Lvg AH		%					
O ₂ Lvg Hot Precip		%					
CO ₂ Lvg Hot Precip		%					
O ₂ in Windbox		%					
CO ₂ in Windbox		%					
NO _x or CFA Port Posit							
+ Fuel Analysis							
Burner # Out Serv							
② Relative Humidity		%					

Advise location of flow nozzle with respect to SH and RH spray take-off.

* - Any high pressure steam extraction upstream of reheater, excluding FW heaters.

+ - Report data available - specific requirements will be requested.

② Efficiency data

CUSTOMER: PUBLIC SERVICE OF COLORADO, PUEBLO COLORADO

PLANT OPERATING DATA

DATA ITEM	UNITS	2	2				
Test No.							
Date		12/12/84	12/12/84				
Time	Hours	1500	1530				
DRAFT LOSS DATA							
FD Fan Disch	" Wg						
SCAH In (Out)	" Wg						
AH Air In	" Wg						
AH Air Out	" Wg						
Windbox	" Wg						
Furnace	" Wg						
Econ Out	" Wg						
AH Gas In	" Wg						
AH Gas Out	" Wg						
Precip In	" Wg						
Precip Out	" Wg						
ID Fan In	" Wg						
SH Outlet Leg TC's	F						
RH Outlet Leg TC's	F						
PULVERIZER DATA							
Pulverizer #							
* Coal Flow	813 MLB/HR	147.82	148.72				
* Pri Air Flow	MLB/HR						
* Sec Air Flow	MBL/HR						
Pulv Amps	AMPS						
Pulv Diff	" Wg						
PA Inlet Temp	F						
Pulv Out Temp	F						
PA Flow Damp	%						
PA Temp Cont Damp	%						
Pri Air Fan Amps	AMPS						
PULV. 2-A COAL/AIR TEMP	F	126.9	126.6				
" 2-B " "	F	125.4	124.7				
" 2-C " "	F	122.6	122.1				
" 2-D " "	F	125.2	124.6				

The DRAFT LOSS DATA listed on this page is of value, but not absolutely essential for performance analysis.

- - When indicator scale is in different units; provide conversion factor.

② Efficiency data

CUSTOMER. DUALITY SERVICE OF ³COLORADO. PUEBLO, COLORADO

C-3
WYODAK
GASEOUS EMISSION DATA

C-80

SUMMARY OF GASEOUS EMISSIONS

DATE	TIME	GROSS LOAD MWH	PRODS MWH (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0.1 O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)	
1-31-85	1500	360		D	293	40	15.53	3.95	486	310	49	19.13	598	
	1600	359		D	277	53	15.66	3.90	471	340	65	19.23	578	
	1700	358		D	277	68	15.63	3.93	441	340	84	19.24	542	
	1800	360		D	277	44	15.65	3.95	425	341	54	19.28	525	
	1900	360		D	281	56	15.77	3.50	364	338	68	18.93	437	
	2000	359		D	275	62	15.77	4.05	344	340	76	19.55	426	
	2100	359		D	302	46	15.77	4.15	339	376	58	19.66	422	
	2200	359		D	271	46	15.65	4.25	344	340	58	19.62	431	
	2300	361		D	291	39	15.65	4.25	359	366	49	19.62	450	
1-31-85	2400	361		D	277	31	15.52	4.35	364	349	40	19.58	459	
2-1-85	0100	359		D	287	51	15.52	4.30	394	360	39	19.52	446	
	0200	366		D	282	31	15.52	4.35	339	355	40	19.58	491	
	0800	359		D	280	35	15.15	4.38	417	354	44	19.14	527	
	1100	362		D	309	28	15.61	4.15	357	385	35	19.45	444	
	1200	357		D	322	27	15.61	4.05	390	399	37	19.34	483	
	1300	352		D	289	26	15.54	4.15	395	360	33	19.36	472	
	1400	356		D	312	24	15.54	4.05	445	386	30	19.25	515	
	1500	354		D	289	23	—	4.10	446	359	28	—	554	
	1600	357		D	292	21	—	4.05	466	362	26	—	577	
	1800	357		D	289	30	15.33	4.00	505	357	36	18.94	623	
	1900	362		D	299	29	15.78	3.72	490	368	35	19.40	602	
	2000	359		D	309	29	15.70	4.04	480	383	35	19.44	594	
	2100	361		D	297	29	15.70	3.92	490	365	35	19.31	602	
	2200	360		D	314	30	15.70	4.02	500	388	37	19.42	618	
	2300	357		D	294	29	15.65	4.02	510	364	35	19.36	643	
2-1-85	2400	364		D	297	29	15.70	4.02	535	367	35	19.42	661	

DATE	TIME	GROSS LOAD Wt.	EXCESS Kt.	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0.1 OZ				
					NOX (ppm)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (ppm)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)	SO ₂ (ppm)
2-2-85	0100	356		D	312	29	15.70	402	341	341	35	19.42	595	595
	0200	364		D	314	30	15.63	397	387	387	36	19.27	590	590
	0300	361		D	297	29	15.58	415	310	310	36	19.41	560	560
	0400	363		D	297	29	15.70	405	368	368	35	19.46	555	555
	0500	361		D	307	29	15.70	402	380	380	35	19.42	560	560
	0600	354		D	294	31	15.75	397	363	363	38	19.43	530	530
	0700	352		D	289	44	15.88	387	354	354	54	19.46	525	525
	1100	364		D	279	42	15.60	390	342	342	52	19.16	714	714
	1200	364		D	284	40	15.69	382	347	347	49	19.18	694	694
	1300	364		D	303	35	15.57	396	313	313	44	19.19	743	743
	1400	360		D	291	50	15.69	380	355	355	62	19.10	767	767
	1500	361		D	305	45	15.57	390	374	374	56	19.12	772	772
	1600	362		D	292	41	15.16	392	359	359	51	18.64	816	816
	1700	362		D	294	29	15.48	396	362	362	35	19.08	786	786
	1800	354		D	292	30	15.60	392	359	359	37	19.18	772	772
	1900	364		D	289	27	15.60	395	356	356	33	19.22	742	742
	2000	358		D	306	39	15.70	390	376	376	47	19.28	703	703
	2100	355		D	302	36	15.60	400	373	373	45	19.27	682	682
	2200	356		D	299	41	15.68	385	366	366	50	19.19	670	670
	2300	360		D	310	-	15.65	398	383	383	-	19.31	644	644
2-2-85	1400	359		D	289	-	15.60	395	356	356	-	19.22	693	693

DATE	TIME	GROSS LOAD Wt. (lb.)	PRESS. Wt. (lb.)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (%)	CO ₂ (%)	DL (%)	SO ₂ (ppm)	NO _x (ppm)	NO ₂ (163/108ppm)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-3-85	0100	355		D	292	-	15.73	3.95	567	359	-	-	19.37	699
	0200	358		D	290	-	15.68	3.95	572	357	-	-	19.31	705
	0300	357		D	306	-	15.65	4.05	554	377	-	-	19.39	687
	0400	359		D	274	-	15.35	4.35	542	345	-	-	19.37	684
	0500	358		D	287	-	15.60	4.12	542	357	-	-	19.41	674
	0600	362		D	293	-	15.73	3.90	552	360	-	-	19.31	670
	0700	358		D	272	-	15.70	4.00	542	336	-	-	19.39	670
	0800	360		D	278	-	15.85	3.95	567	342	-	-	19.52	677
	1100	354		D	282	64	15.12	3.80	648	345		78	19.07	792
	1200	359		D	294	54	15.50	4.17	643	367		67	19.33	803
	1300	358		D	270	47	15.75	4.18	679	337		58	19.28	848
	1400	356		D	290	57	15.64	4.00	695	358		70	19.32	859
	1500	355		D	286	42	15.61	4.07	725	355		57	19.37	899
	1600	356		D	290	42	15.72	3.97	730	358		57	19.38	900
	1700	360		D	275	42	15.69	4.04	730	341		57	19.43	903
	1800	364		D	282	47	15.77	3.99	735	348		57	19.44	907
	1900	357		D	272	47	15.72	4.02	760	337		58	19.44	920
	2000	359		D	291	49	15.74	3.77	770	354		61	19.41	930
	2100	356		D	273	47	15.77	4.02	785	338		58	19.47	971
	2200	361		D	287	52	15.69	4.07	801	356		64	19.46	993
	2300	363		D	285	49	15.69	4.07	831	354		61	19.46	1031
2-3-85	2400	356		D	278	49	15.62	4.15	831	347		61	19.49	1036

DATE	TIME	GROSS LOAD MWs	EXCESS AIR (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (lb/1000 Btu)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-5-85	0100	352		C	308	31	15.94	3.82	434	377		38	19.51	530
	0200	352		C	303	29	15.84	3.92	429	375		36	19.47	527
	0300	359		C	313	30	15.96	3.75	444	381		37	19.43	541
	0400	358		C	326	-	15.96	3.71	465	396		-	19.38	564
	0500	360		C	308	-	15.96	3.67	449	374		-	19.34	544
	0600	353		C	312	-	16.01	3.67*	434	378		-	19.40	526
	0700	359		C	313	-	16.01	3.67*	447	380		-	19.40	544
	0900	352		C	299	34	15.60	3.70	473	363		42	18.94	574
	1000	355		C	297	36	15.65	3.66	463	360		44	18.95	561
	1100	353		C	307	31	15.80	3.76	458	374		38	19.29	558
	1200	354		C	312	31	15.90	3.70	443	379		38	19.30	537
	1300	358		C	305	28	15.95	3.75	478	371		35	19.41	582
	1400	361		C	309	28	16.27	3.70	503	375		34	19.75	611
	1500	355		C	314	23	15.90	3.88	579	385		29	19.50	710
	1600	366		C	293	28	15.90	3.90	639	360		34	19.52	785
	1700	364		NONE	330	30	15.28	3.78	601	402		37	18.76	733
	1800	362		NONE	320	34	15.72	3.78	596	391		41	19.17	726
	1900	359		NONE	329	30	15.86	3.80	586	402		37	19.37	713
	2000	363		NONE	325	31	15.91	3.78	631	397		38	19.41	769
	2100	363		NONE	373	29	15.86	3.83	671	410		35	19.40	820
	2200	360		D	282	35	15.74	3.73	701	347		44	19.37	862
	2300	359		D	296	48	15.86	3.90	721	364		59	19.48	885
2-5-85	2400	348		D	292	34	15.82	4.03	726	362		43	19.57	898

*BASED ON CO₂ CONCENTRATION

DATE	TIME	GROSS LOAD MW _e	EXCESS AIR (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (165/10 ⁶ Btu)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-6-85	0100	364		D	277	45	15.84	3.93	721	371		56	19.49	887
	0200	357		D	274	35	15.86	3.98	711	338		44	19.57	877
	0300	363		D	277	45	15.94	3.94	686	377		56	19.62	844
	0400	363		D	284	38	15.99	3.88	691	379		46	19.61	847
	0500	363		D	292	40	15.91	4.03	681	362		50	19.69	843
	0600	368		D	272	38	15.91	3.98	681	336		47	19.63	840
	0700	364		D	268	38	15.86	3.98	651	321		47	19.57	803
	1000	361		D	260	40	14.95	4.00	668	321		50	18.46	825
	1100	352		D	254	42	15.38	4.06	708	315		52	19.07	878
	1200	352		D	259	43	15.31	3.93	724	318		53	18.03	890
	1300	355		D	269	40	15.55	3.88	655	320		49	19.07	
	1400	352		D	277	40	15.24	3.96	830	337		50	18.77	
	1500	353		D	269	40	15.31	3.96	896	331		50	18.86	
	1600	354		D	267	35	15.78	3.93	891	328		43	19.04	
	1800	354		D	289	55	14.99	4.03	777	357		69	18.55	982
	1900	349		D	264	45	14.99	4.08	763	327		56	18.61	947
	2000	353		D	285	46	14.99	4.13	788	354		57	18.66	981
	2100	351		D	269	50	14.95	4.16	814	335		63	18.63	1015
	2200	349		D	277	58	14.99	4.13	788	345		72	18.66	981
	2300	351		D	267	55	15.07	4.13	783	332		69	18.75	975
2-6-85	2400	357		D	279	54	15.07	4.16	778	348		68	18.79	971



DATE	TIME	GROSS LOAD Mw ₂	EXCESS NH ₃ (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (lbs/1000lbw)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-7-85	0100	356		D	276	44	15.56	4.10	763	343		54	19.33	948
	0200	361		D	266	44	15.64	4.07	783	330		54	19.39	972
	0300	356		D	268	49	15.64	4.07	778	352		60	19.39	965
	0400	351		D	251	56	15.69	4.07	794	311		69	19.46	984
	0500	349		D	254	56	15.64	4.10	819	316		70	19.43	1016
	0600	359		D	260	58	15.69	4.02	834	321		72	19.40	1032
	0700	351		D	256	54	15.76	4.02	865	316		66	19.49	1069
	1100	355		D	254	58	15.81	3.98	799	313		72	19.51	986
	1200	364		D	247	68	16.06	3.83	717	302		84	19.64	877
	1300	353		D	259	30	-	4.18	687	323		39	-	857
	1400	362		D	259	28	15.68	3.98	717	320		39	19.35	885
	1600	362		D	265	40	15.12	3.95	866	326		50	18.62	1067
	1700	362		D	267	38	15.47	3.88	958	327		46	18.97	1175
	1800	360		D	267	38	15.73	3.88	958	327		46	19.30	1175
	1900	362		D	275	43	15.86	3.81	953	386		52	19.37	1164
	2000	358		D	275	43	15.73	3.88	917	337		52	19.30	1125
	2100	359		D	269	43	15.73	3.88	917	330		52	19.30	1125
2-7-85	2200	326		D	251	40	15.42	4.18	-	313		50	19.25	-

DATE	TIME	GROSS LOAD MW ₂	EXCESS NH ₃ (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NH ₃ (ppm)	NO _x (16.5% O ₂)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-10-85	1100	362		D	263	35	15.65	3.91	675	326		43	19.24	830
	1200	364		D	270	31	15.45	3.96	645	333		39	19.05	795
	1300	362		D	275	31	15.65	3.94	638	339		39	19.27	785
	1400	362		D	290	29	15.65	3.96	630	358		36	19.29	776
	1500	363		D	275	25	15.50	4.14	630	343		31	19.31	784
	1600	363		D	280	22	15.83	4.01	632	346		28	19.57	781
	1700	366		D	275	16	15.95	3.94	638	339		20	19.64	785
	1800	363		D	265	20	15.95	3.98	628	327		25	19.69	774
	1900	365		D	288	25	16.08	3.81	609	352		30	19.65	744
	2000	361		D	285	17	15.95	4.06	604	354		17	19.78	749
	2100	363		D	278	15	15.90	3.96	604	343		18	19.60	745
	2200	361		D	295	15	15.78	4.16	584	366		19	19.68	728
	2300	363		D	285	14	15.70	4.21	579	357		17	19.64	724
2-10-85	2400	363		D	275	14	15.83	4.08	564	342		18	19.65	699



11-301 108 SHEETS 1 SQUARE

DATE	TIME	GROSS LOAD MWH	EXCESS AIR (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO O ₂ 02				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (165/1000)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-11-85	0100	361		D	280	17	15.70	4.11	543	348		22	19.33	675
	0200	363		D	278	17	15.58	4.11	516	346		22	19.37	671
	0300	366		D	291	19	15.65	4.11	487	362		24	19.46	606
	0400	364		D	279	20	15.65	4.16	470	348		25	19.52	586
	0500	368		D	285	21	15.70	4.08	472	366		26	19.49	548
	0600	365		D	280	23	15.70	4.14	435	349		29	19.56	541
	0700	362		D	285	26	15.65	4.24	472	357		32	19.61	553
	0900	357		D	290	28	15.64	4.13	535	361		35	19.46	666
	1000	362		D	278	32	15.71	4.08	550	345		40	19.50	683
	1100	364		D	283	33	15.76	4.00	575	350		41	19.47	673
	1200	366		D	292	37	15.51	4.26	489	366		42	19.46	613
	1300	366		D	268	37	15.64	4.15	484	334		42	19.49	603
	1400	363		D	268	39	15.64	4.15	484	334		48	19.49	603
	1500	366		D	265	41	15.76	4.15	471	329		51	19.53	583
	1600	367		D	285	39	15.26	4.05	487	356		48	19.05	608
	1700	364		D	269	50	15.38	4.18	454	332		62	19.23	561
	1800	370		D	279	50	15.38	3.99	414	348		62	19.43	516
	1900	365		D	269	73	15.58	4.16	414	336		53	19.43	516
	2000	362		D	265	38	15.65	4.16	419	330		47	19.49	521
	2100	364		D	284	33	15.70	4.13	404	354		41	19.55	503
	2200	362		D	284	30	15.58	4.13	389	357		38	19.54	487
	2300	366		D	277	39	15.65	4.13	381	342		33	19.49	475
2-11-85	2400	364		D	284	30	15.65	4.16	371	355		30	19.52	463

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DATE	TIME	GROSS LOAD MWs	EXCESS N ₂ (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO O ₂ O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _x (vs 10% O ₂)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-12-85	0100	361		D	272	33	15.58	4.16	368	340		41	19.43	459
	0200	361		D	264	35	15.58	4.16	363	330		44	19.43	453
	0300	363		D	271	45	15.58	4.18	361	339		52	19.45	451
	0400	366		D	269	35	15.65	4.16	361	336		44	19.52	451
	0500	365		D	289	32	15.58	4.16	358	361		39	19.43	447
	0600	361		D	264	37	15.65	4.13	368	329		46	19.49	459
	0700	362		D	274	34	15.70	4.13	362	342		42	19.55	459
	0800	367		D	288	46	15.22	4.08	376	357		57	18.89	467
	0900	361		D	270	36	15.30	3.98	381	333		44	18.87	470
	1000	366		D	283	51	15.47	3.93	382	348		69	19.03	470
	1100	365		D	240	61	15.64	3.88	439	356		75	19.19	539
	1200	365		D	272	52	15.60	3.76	502	351		68	18.99	611
	1300	367		D	268	101	15.72	3.68	602	325		122	19.06	730
	1400	367		D	270	111	15.72	3.68	648	327		134	17.06	785
	1500	367		D	270	66	15.84	3.78	658	329		80	19.32	802
	1600	364		D	267	66	15.83	3.25	712	328		81	19.38	872
	1700	363		D	264	66	15.83	3.82	692	323		81	17.35	846
2-12-85	2400	363		D	228	101	—	3.82	561	278		123	—	686



11-301 30 SHEETS 3 SQUARE
11-302 100 SHEETS 3 SQUARE

DATE	TIME	GROSS LOAD MWH	PICKER AIR (%)	MILLS OUT OF SERVICE	ACTUAL CONCENTRATIONS					CORRECTED TO 0% O ₂				
					NO _x (ppm)	CO (ppm)	CO ₂ (%)	O ₂ (%)	SO ₂ (ppm)	NO _x (ppm)	NO _y (1654/2000)	CO (ppm)	CO ₂ (%)	SO ₂ (ppm)
2-13-85	0100	362		D	230	111	-	3.87	548	281		136	-	671
	0200	357		D	240	96	-	3.92	538	295		118	-	661
	0300	362		D	235	91	-	3.97	541	289		112	-	667
	0400	360		D	255	68	-	4.05	566	317		85	-	701
	0500	362		D	249	61	-	4.02	574	307		75	-	710
	0600	364		D	261	66	-	4.02	581	323		82	-	719
	0700	364		D	250	51	-	4.00	614	308		63	-	759
	0900	319		D	230	42	15.09	4.61	607	295		54	19.33	778
	1000	273		D	202	31	14.66	4.59	612	258		40	18.76	784
	1100	275		D	202	29	14.97	4.60	609	260		37	19.23	774
	1200	273		D	198	27	14.84	4.74	597	256		35	19.19	772
	1300	275		D	200	30	14.94	4.54	599	256		38	19.06	765
	1400	310		NONE	246	41	15.38	4.80	589	269		57	19.22	737
	1500	366		NONE	259	68	15.72	4.00	599	319		85	19.42	740
	1600	367		D	256	57	15.74	4.00	609	316		66	19.45	753
	1700	367		D	256	44	15.74	4.00	601	327		57	19.45	743
	1800	365		D	265	45	15.74	4.00	620	327		56	19.45	765
	1900	368		D	266	38	15.84	3.90	604	326		72	19.46	742
	2000	366		D	264	56	15.79	3.95	630	325		69	19.45	775
	2100	364		D	264	63	15.84	3.95	623	325		78	19.51	767
	2200	368		D	279	50	15.82	3.95	620	343		61	19.84	763
	2300	368		D	289	39	15.74	4.05	635	358		48	19.51	786
2-13-85	2400	364		D	279	41	15.67	4.05	645	345		51	19.42	799

Reduce Load Flow to D Mill

C-91

C-92

GAS CONCENTRATION CALCULATION

Date 1-31-85

Operator _____

Avg Gas Response, D_{avg}

Test No. 1-3-1-1-31-13

Actual Gas Concentration, $G_A = (D_{avg} - Z_{avg}) \times G_s / (S_{avg} - Z_{avg})$

Gas Concentration @ 0%, $G_{A@0\%} = (G_A \times 21) / (21 - \%O_2)$

TIME	LOCATION	NO _x blue			CO orange			CC ₂ brown			O ₂ black			SO ₂ violet		
		D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}	D _{avg}	G _A	G _{A@0%}
1423	1-31-1															
1430	ECONO OUT	34.5	305	374	12	38	46	45.5	10.05	12.42	45	4.0	not calibrated	52.5		
1450	1-31-2															
1510	ECONO OUT	33.5	293	310	12.5	40	49	67.5	15.53	19.13	44.5	3.95		53.5	486	598
1520	1-31-3															
1529	8th floor spot	33	287	352	12.5	40	49	62.7	14.59	17.86	43.5	3.85		53.3	484	592
	1-31-4															
1537	7th floor	33	287	353	13	43	52	67.5	15.53	19.08	44	3.90		52.5	476	584
	1-31-5															
1601	furnace exit	32	277	340	15	53	65	68	15.66	19.23	44	3.90		52	471	578
1601	1-31-6															
1607	1K 9-10	31.8	275	338	17	63	77	68	15.66	19.23	44	3.90		52	471	578
1607	1-31-7															
1612	1K 11-12	32	277	342	14	48	59	68	15.66	19.39	45	4.00		52	471	581
1612	1-31-8															
1617	1K 15-16	32	277	340	19	73	89	68	15.66	19.23	44	3.90		51.5	466	572
1617	1-31-9															
1623	1K 17-18	32.5	282	349	20	78	96	68.3	15.73	19.43	45	4.00		51.5	466	575
1623	1-31-10															
1629	1K 13-14	32.5	282	347	16	58	71	68	15.66	19.23	44	3.90		50	451	553
1629	1-31-11															
1635	1K 19-20	32.3	280	344	17	63	77	68	15.66	19.23	44	3.90		51	461	566
1635	1-31-12															
1639	1K 23-24	32.5	282	346	16.5	60	74	68	15.66	19.17	43.5	3.85		50.5	456	558
1639	1-31-13															
1643	1K 25-26	32.5	282	346	16.5	60	74	68.3	15.73	19.26	43.5	3.85		51	461	564

* large effect

C-93

158
EFFECT OF DOORBLOWING

*

C-4
WYODAK
PLANT BOILER LOGS

WYODAK POWER PLANT - STATION LOG

HOUR	H2 Cold Gas Temp	Boat Blow Air Comp Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Supply Temp	Reheat Temp	Sight Attempt Flow		Rhe Spray Flow	WATER			
		A	B	A	B	C	A	B	A	B	A	B			A	B		Raw	Filter	T-water	Pool
1	43		200	56	52	278	380	160	158	270	270	1010	1007	130	170	45		Wtr Tank	Wtr Tank	Wtr Tank	Oil
2	43		200	56	52	380	380	160	158	272	272	1006	1008	140	180	50	25	27		250	
3	43		200	56	52	380	384	160	160	268	268	1009	1008	130	170	53	30	27		250	
4	43		200	56	52	380	384	160	160	270	270	1007	998	120	170	60	24	29		250	
5	43		202	56	52	380	384	160	160	270	270	1007	1007	140	176	65					
6	43		202	56	52	380	384	160	160	270	270	998	1000	110	180	65					
7	43		201	56	52	380	384	160	160	270	270	997	997	100	170	87					
8	43		190	56	52	380	384	160	160	270	270	1000	1000	130	170	75					
9	43		201	56	52	380	384	160	160	270	270	1000	1000	110	160	70					
10	43		202	56	52	380	384	160	160	272	272	1000	1000	130	170	70	A	F	C	F	
11	43		200	56	52	380	384	160	160	272	272	1000	997	90	150	60	B	F	C	F	
12	43		200	56	52	380	384	160	160	272	272	1000	1000	120	160	50	C	F	C	F	
13	43		201	56	52	380	384	160	160	272	272	997	997	100	170	20	D	F	C	F	
14	43		200	56	52	380	384	160	160	272	272	1000	1000	140	170	58	E	21	25	28	
15	43		202	56	52	380	384	160	160	272	272	1000	1000	130	162	78					
16	43	85	201	56	52	380	384	160	160	270	270	1000	1000	115	155	40					
17	43		201	56	52	380	384	160	160	270	270	994	1000	100	160	50					
18	43		200	56	52	380	384	160	160	270	270	1000	1000	130	145	55					
19	43		200	56	52	380	384	160	160	270	270	1000	1000	120	140	60					
20	43		200	56	52	380	384	160	160	270	270	1000	1000	120	140	20					
21	43		202	56	52	380	384	160	160	270	270	1000	1000	125	160	57					
22	43		202	56	52	380	384	160	160	270	270	1000	1000	100	160	73					
23	43		202	56	52	380	384	160	160	270	270	1000	1000	96	160	53					
24	43		200	56	52	380	384	160	160	274	274	997	1002	110	160	48					
Total																					

IN PLANT SILOS

	23	7	15
A	F	C	F
B	F	C	F
C	F	C	F
D	F	C	F
E	21	25	28

UNIT OPERATOR

3300 0700
0700 1500
1500 2300

11/10/18
M. J. ...

[illegible]

WYODAK POWER PLANT - STATION LOG

HOUR	IND	IND	IND			Ble Oil	Lupe Oil	H ₂	EMC	EMC	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Cool End Temp	AIR HEATER GAS IN - OUT	HOUR			
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	A	B	ENDING	
1	360	31		32	22	44.8	115	44.5	1522	27	1945	1828	29	8.9	155		196	205	5.3/18.5	5.7/11.9	1	
2	360	31		30	22	44.8	114	45.2	1521	27	1945	1824	32	7.9	154		195	205	5.3/18.4	5.6/12.4	2	
3	360	31		30	22	44.9	114	44.5	1520	27	1945	1826	25	8.7	158		193	203	5.3/18.4	5.6/13.6	3	
4	362	31		30	22	44.7	115	44.6	1521	27	1943	1830	27	9.2	157		192	202	5.3/18.5	5.7/12.5	4	
5	360	31		32	22	44.8	114	44.3	1522	27	1942	1834	27	8.9	155		196	207	5.3/18.5	5.7/14.2	5	
6	360	31		35	22	44.8	114	44.0	1521	27	1942	1822	31	8.6	158		196	205	5.3/18.5	5.7/13.9	6	
7	358	31		10	22	44.8	114	44.2	1522	27	1942	1826	27	7.1	161		196	205	5.3/18.5	5.6/14.1	7	
8	353	37		10	22	44.8	114	44.2	1522	27	1942	1826	27	9.2	161		201	205	5.3/18.5	5.6/14.1	8	
9	350	37		49	22	44.7	114	44.1	1521	27	1941	1826	27	10.4	167		203	215	5.3/18.5	5.7/14.1	9	
10	350	37		50	22	44.7	114	44.6	1521	27	1942	1826	27	9.4	167		203	217	5.3/18.5	5.7/14.2	10	
11	360	37		50	22	44.8	114	44.6	1523	27	1941	1822	27	8.4	157		202	209	5.3/18.5	5.7/13.2	11	
12	360	32		37	22	44.8	114	44.6	1523	27	1941	1822	27	8.4	157		202	209	5.3/18.5	5.7/13.2	12	
13	360	37		55	22	44.9	114	44.7	1521	27	1941	1822	21	8.0	160		204	215	5.3/18.4	5.7/12.9	13	
14	359	32		57	22	44.8	114	44.6	1522	27	1941	1822	19	9.5	162		201	211	5.3/18.5	5.7/13.2	14	
15	355	32		50	22	44.8	114	44.3	1520	27	1942	1822	26	8.8	160		202	214	5.3/18.5	5.7/13.2	15	
16	352	32		46	22	44.8	114	43.8	1520	27	1946	1821	15	8.1	157		202	216	5.3/18.4	5.6/13.6	16	
17	352	31		48	22	44.8	115	43.4	1522	27	1941	1826	7.7	8.7	160		200	210	5.3/18.4	5.6/14.2	17	
18	357	31		52	22	44.9	115	43.1	1520	27	1940	1822	11	7.0	152		199	209	5.3/18.4	5.5/12.6	18	
19	354	31		55	22	44.9	114	42.5	1522	27	1943	1822	12	2.7	155		198	208	5.3/18.4	5.6/14	19	
20	357	31		52	22	44.9	114	42.2	1520	27	1943	1822	11	8.4	158		201	213	5.3/18.4	5.6/14.2	20	
21	350	30		45	22	44.8	114	41.7	1523	27	1942	1825	4	8.8	161		200	211	5.3/18.4	5.6/14.6	21	
22	350	30		45	22	44.8	114	41.7	1523	27	1942	1826	9	10	167		197	209	5.3/18.4	5.6/14	22	
23	352	30		32	22	44.7	114	41.1	1540	27	1944	1824	4	16.7	171		206	219	5.3/18.4	5.7/10.8	23	
24	356	30		30	22	44.7	114	41.6	1522	27	1942	1826	4	9.5	164		201	212	5.3/18.4	5.6/14.2	24	
TOTAL																					TOTAL	

[illegible][illegible]

FORM NO. 3195 9-89

HOUR	INB	IND	IND	IND		Big Oil	Lube Oil	H ₂	EMC	EMC	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Coke End Temp	AIR HEATER GAS IN. OUT	HOUR		
ENDING	GEN	AUX	STARTUP	VAR	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	ENDING		
1	356	30		24	22	44.8	115	48.2	1527	27	1942	1824	3	7.6	161	195	211	5.1140	5.1144	1	
2	350	30		26	22	44.7	114	44.7	1523	27	1941	1824	5	10.9	170	195	210	5.1126	5.1126	2	
3	356	30		32	22	44.9	115	44.2	1523	27	1925	1836	4	9.3	163	200	211	5.1140	5.1143	3	
4	366	30		37	22	44.6	115	43.6	1524	27	1940	1836	3	7.2	153	200	211	5.1145	5.1144	4	
5	360	30		38	22	44.8	114	42.4	1521	27	1943	1825	1	5.1	158	195	210	5.1140	5.1140	5	
6	360	30		38	22	44.8	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	6	
7	360	31		37	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	7	
8	360	31		33	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	8	
9	360	31		33	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	9	
10	360	31		30	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	10	
11	360	31		30	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	11	
12	360	31		30	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	12	
13	360	31		30	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	13	
14	360	30		31	22	44.7	114	42.0	1521	27	1935	1821	-4	5.1	155	196	210	5.1145	5.1140	14	
15	360	30		39	22	45.0	114.8	41.7	1530	27	1943	1824	1	12.3	176	204	216	5.1122	5.1122	15	
16	357	30		39	22	44.8	115.1	41.3	1531	27	1948	1820	1	5.4	160	203	215	5.1126	5.1126	16	
17	357	30		37	22	44.8	115.2	40.9	1534	27	1948	1826	0	10.0	166	199	210	5.1122	5.1122	17	
18	362	30		37	22	44.8	115.0	40.6	1536	27	1942	1822	-2	8.1	158	192	208	5.1122	5.1122	18	
19	360	30		59	22	44.7	114.8	40.2	1528	27	1949	1828	-3	9.1	163	195	206	5.1123	5.01143	19	
20	361	30		54	22	44.8	115.0	40.8	1535	27	1938	1824	-3	7.6	155	198	207	5.1124	5.1124	20	
21	356	30		51	22	44.8	115.0	40.9	1540	27	1944	1824	-3	10.0	166	205	217	5.1144	5.1144	21	
22	359	30		49	22	44.8	115.0	40.9	1537	27	1942	1826	-4	8.3	158	200	211	5.1124	5.1124	22	
23	355	30		38	22	44.8	115	43.5	1532	27	1941	1826	-3	9.7	166	200	216	5.1142	5.1142	23	
24	352	30		24	22	44.7	115	43.1	1527	27	1941	1826	-3	10.9	170	203	215	5.1144	6.01144	24	
TOTAL																				TOTAL	

HOUR	H2 Cold Gas Temp	Root Blow Air Comd Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Suphtl Temp	Reheat Temp	Suphtl Attemp Flow		Rht. Suphtl Flow	WATER				
		A	B	A	B	C	A	B	A	B	A	B			A	B		Flow	Flow	Rec	Filter	T-negs
1	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60		Wrt Tank	Wrt Tank	Wrt Tank	Oil
2	40		204	56		52	380	386	166	164	272	272	1009	1004	170	170	60	23	20.5	29		26.6
3	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60	7	20.5	29		26.6
4	40		196	56		52	380	386	166	164	272	272	1009	1004	170	170	60	15	21	29.5		26.6
5	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
6	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
7	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
8	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
9	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
10	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
11	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
12	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
13	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
14	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
15	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
16	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
17	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
18	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
19	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
20	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
21	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
22	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
23	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
24	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					
Total	40		208	56		52	380	386	166	164	272	272	1009	1004	170	170	60					

IN PLANT SILOS			
23	7	18	
A	F	F	F
B	F	F	F
C	F	F	F
D	F	F	F
E	F	F	F

UNIT OPERATOR			
2300 6700	Thorne		
6700 1500	Thorne		
1500 2300	Thorne		

[illegible]

WYODAK POWER PLANT - STATION LOG

HOUR	IND	IND	IND			Bio Oil	Lube Oil	H ₂	EHC	EHC	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Cooling Temp		AIR HEATER GAS IN - OUT				HOUR
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	A	B	ENDING		
1	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	1		
2	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	2		
3	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	3		
4	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	4		
5	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	5		
6	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	6		
7	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	7		
8	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	8		
9	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	9		
10	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	10		
11	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	11		
12	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	12		
13	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	13		
14	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	14		
15	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	15		
16	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	16		
17	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	17		
18	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	18		
19	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	19		
20	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	20		
21	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	21		
22	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	22		
23	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	23		
24	350	30	—	21	22	44.5	114.6	43.2	1582	25	1350	1825	0	6.5	116	—	200	205	5.31	5.61	24		
TOTAL																					TOTAL		

HOUR	H2 Cold Gas Temp	Soot Blow Air Comd Amos		Condensate Pumps Amos		Boiler Feed Pumps Amos		Forced Draft Fan Amos		Induced Draft Fan Amos		Suptl		Retest		Suptl Attemp Flow		Rht Sav	WATER			
		A	B	A	B	A	B	A	B	A	B	Temp	Temp	A	B	Flow	Raw		Filter	Treaton	Fuel	
1	41	150	-	50	-	50	-	150	20	200	20	100	100	145	145	80		Wtr Tank	Wtr Tank	Wtr Tank	Oil	
2	41	150	-	50	-	50	-	150	20	200	20	100	100	145	145	80	23	21	21	21		
3	41	150	-	50	-	50	-	150	20	200	20	100	100	145	145	80	17	20	21	21		
4	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80	15	21	21	21		
5	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
6	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
7	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
8	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
9	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
10	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
11	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
12	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
13	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
14	41	200	-	50	-	50	-	150	20	200	20	100	100	145	145	80						
15	41	181	-	53	52	380	385	165	164	273	274	1002	1004	110	155	49						
16	41	203	-	54	53	381	386	163	165	279	279	1001	1008	125	170	81						
17	41	203	-	54	53	381	386	168	165	280	279	1011	1008	125	170	66						
18	41	206	-	54	53	383	388	168	165	280	279	990	1002	95	165	59						
19	41	206	-	54	53	383	387	170	168	272	280	1003	1006	110	170	21						
20	41	206	-	54	53	384	388	165	165	279	278	993	1015	95	165	29						
21	41	205	-	54	53	384	387	165	165	279	278	1008	1007	125	170	65						
22	41	205	-	54	53	384	386	171	167	285	281	997	1008	125	170	28						
23	41	207	-	51	53	387	386	161	165	280	280	1004	1009	120	155	60						
24	41	207	-	54	53	383	386	160	170	280	280	1004	1008	140	160	82						
Total																						

IN PLANT SILOS			
	23	7	15
A	F	F	F
B	F	F	F
C	F	F	F
D	F	F	F
E	170	4	620

UNIT OPERATOR	
7300 0700	Thorne
0700 1500	Thorne
1500 2300	Thorne

Day Friday Date 10-3-75

SHIFT	FURNACE SLAG CONDITION	SDOT BLOWING LOG								1K's & 1R's Out of Service
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700		XXX	XXXX	XXV	XX	XX	XXV	XX	X	
0700 - 1500										
1500 - 2300		XXX	XXXX	XXX	XXXX	XXX	XXXX	XX	X	

WYODAK POWER PLANT - STATION LOG

WYODAK GENERATION							
HOUR	54726		12998		68349		NET
ENDING	Gross Generation		Auxiliary Transformer		Start up Transformer		GEN
	Meter	MW	Meter	MW	Meter	MW	MWht
1	55276	360	15028	30			530
2	55056	360	15057	29			531
3	56219	362	15087	30			533
4	56372	358	15115	29			534
5	56739	362	15146	30			533
6	56988	359	15175	29			530
Sub Total	21462	2468	15177	177			1985
7	57171	356	15204	29			528
8	57371	356	15234	30			526
9	58143	357	15263	29			528
10	58193	360	15293	30			532
11	58188	360	15323	30			532
12	59248	360	15353	30			530
13	59110	359	15383	30			528
14	59358	358	15412	29			525
Sub Total	5030	2868	414	237			2631
15	60376	360	15441	29			531
16	60686	359	15471	30			529
17	61046	361	15500	29			532
18	61407	361	15529	29			532
19	61765	358	15558	29			529
20	62120	355	15588	30			525
21	62478	358	15617	29			529
22	62832	357	15646	29			525
Sub Total	2876	2866	648	234			2612
23	63186	354	15676	30			524
24	63542	356	15705	29			527
Day Total	8606	710	707	59			651
Pre Total							
Ttl to Date							

	Net Main Mxtr	Gen Vars Out	Gen Vars In	Aux Xmtr Mvar	Start Up Mvar	ACC 1A2 MW	ACC 1B2 MW	Coal Handling
Pres	245	05127	0285	9356	50919	92073	18707	
Prev	16274	05127	0285	9356	50808	92024	18534	
Total	2886	112	-	566	-	131	44	4
1st Mo								

	Coal Integrators				Scales	
	A	B	C	D	H1	H2
Pres	650881	412228	543877	35710	268370	42109
Prev	597199	415770	519122	10140	262204	36002
Total	31445	2688	2688		28358	6107
1st Mo	10228	1445	1433		14178	

WYODAK
PLANT OPERATOR LOG

Day Saturday Date Feb 2 1957

HOUR	IND	INO	IND			Bio Oil	Lube Oil	H ₂	EHG	EMC	Grum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Cohi End Temp	AIR HEATER GAS IN - OUT	HOUR		
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Press	Press	Temp	Temp	A	B	A	B	ENDING
1	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	0	10	159	—	206	217	5.4113	5.81137	1
2	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	2
3	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	3
4	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	4
5	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	5
6	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	6
7	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	7
8	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	8
9	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	9
10	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	10
11	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	11
12	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	12
13	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	13
14	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	14
15	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	15
16	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	16
17	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	17
18	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	18
19	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	19
20	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	20
21	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	21
22	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	22
23	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	23
24	350	30	—	42	22	44.6	115	41.2	1584	22	1950	1828	1	9	159	—	206	217	5.4113	5.81137	24
TOTAL																					TOTAL

[illegible]

WYODAK POWER PLANT – STATION LOG

[illegible]

HOUR	H2 Cold Gas Temp	Soot Blow Air Comp Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Supht Temp	Reheat Temp	Supht Attemp Flow		Rht Spray Flow	WATER				
		A	B	A	B	C	A	B	A	B	A	B			A	B		Raw	Filter	Treated	Fuel Oil	
1	12	—	222	—	54	53	384	384	167	167	271	271	999	1002	100	160	50	23	Wtr Tank	Wtr Tank	Wtr Tank	Oil
2	12	—	195	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50	7	24	29	—	26
3	12	—	208	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50	15	24	29	—	26
4	12	—	170	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
5	12	—	170	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
6	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
7	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
8	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
9	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
10	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
11	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
12	12	—	170	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
13	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
14	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
15	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
16	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
17	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
18	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
19	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
20	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
21	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
22	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
23	12	—	203	—	54	53	384	384	167	167	271	271	1002	1002	100	160	50					
24	12	—	203	—	54	53	384	384	167	167	271	271	992	1005	100	160	50					
Total																						

IN PLANT SILOS			
23	7	15	
A	1	E	
B		F	
C		F	
D		F	
E	0	24	24

UNIT OPERATOR			
2300 0700			
0700 1500	11/11/11		
1500 2300	Theresa		

[illegible]

WYODAK POWER PLANT – STATION LOG

HOUR	H2 Cold Gas Temp	Soot Blow Air Comd Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Sudhi Temp	Renast Temp	Supt Atemp F-ow		Rht Spray Flow	WATER				
		A	B	A	B	C	A	B	A	B	A	B			A	B		Raw	Filter	T-treated	Fuel	
1	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
2	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
3	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
4	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
5	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
6	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
7	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
8	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
9	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
10	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
11	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
12	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
13	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
14	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
15	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
16	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
17	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
18	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
19	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
20	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
21	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
22	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
23	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
24	45	-	2	-	5	3	28	167	167	228	228	1000	1000	100	100	100	100	23	100	100	100	100
Total																						

5980

Date _____

[illegible]



WYODAK POWER PLANT - STATION LOG

FORM NO 319 9 80

WYODAK GENERATION									
HOUR ENDING	15263 Gross Generation		15122 Auxiliary Transformer		15007 Start-up Transformer		NET GEN		
	Meter	MW	Meter	MW	Meter	MW	MWH		
1	811.19	35.7	15.15	28			32.5		
2	814.71	35.5	15.17	29			32.6		
3	818.32	35.3	15.19	29			32.6		
4	821.93	35.1	15.21	29			32.5		
5	825.54	34.9	15.23	29			32.5		
6	829.15	34.7	15.25	29			32.5		
Sub Total	4975	2841	408	135			2606		
7	832.76	34.5	15.27	30			32.5		
8	836.37	34.3	15.29	29			32.5		
9	839.98	34.1	15.31	29			32.7		
10	843.59	33.9	15.33	29			32.4		
11	847.20	33.7	15.35	30			32.5		
12	850.81	33.5	15.37	29			32.4		
13	854.42	33.3	15.39	30			32.2		
14	858.03	33.1	15.41	29			32.9		
Sub Total	4975	2841	408	135			2606		
15	860.95	32.7	15.57	29			32.8		
16	864.54	32.5	15.59	30			32.4		
17	868.16	32.3	15.61	30			32.2		
18	871.75	32.1	15.63	30			32.9		
19	875.37	31.9	15.65	31			33.1		
20	878.96	31.7	15.67	30			32.9		
21	882.57	31.5	15.71	31			33.0		
22	886.15	31.3	15.73	30			32.8		
Sub Total	2852	2277	644	241			2616		
23	887.23	31.1	15.80	30			32.8		
24	891.33	30.6	15.85	30			33.0		
Day Total	8570	718	709	60			658		
Pre Total									
Ti to Date									
	361								
Pre	Man Kmtr	Gen Vars Out	Gen Vars In	Aux Kmtr Meter	Start Up Meter	ACE 1A2 MW	ACE 1B2 MW	Coal Handling	
Pre	105.55	05.00	0.285	71622	57949	51433	97256	18740	
Pre	105.55	05.00	0.285	71622	57949	51433	97256	18740	
Total	7850	1.07	-	570	-	220	85	11	
Tot Mo									
Coal Integrators					Scales				
	A	B	C	D	E	H1	H2		
Pre	26392	5330	336	12631	75479	16284	60379		
Pre	26392	5330	336	12631	75479	16284	60379		
Total	2112	2728	2593	2523	28871	-	5762		
1st Mo	1099.6	14.4	33365	120265	114455	-	-		

WYODAK POWER PLANT - STATION LOG

WILKIN POWER PLANT - STATION LOG																							
HOUR	IND	IND	IND	IND	BoOH	LUBE Oil	H ₂	EHC	EMCS	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Ramours	Cohk End Temp	AIR HEATER GAS 'N. OUT				HOUR		
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	A	B	ENDING		
1	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	1				
2	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	2				
3	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	3				
4	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	4				
5	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	5				
6	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	6				
7	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	7				
8	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	8				
9	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	9				
10	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	10				
11	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	11				
12	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	12				
13	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	13				
14	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	14				
15	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	15				
16	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	16				
17	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	17				
18	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	18				
19	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	19				
20	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	20				
21	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	21				
22	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	22				
23	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	23				
24	350	20	—	22	22	115	4.2	150	25	1920	11	11	168	—	200	213	5.113	5.114	24				
TOTAL																					TOTAL		

HOUR	H2 Cold Gas Temp	Soot Blow Air Comd Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Suptl	Reheat	Suptl Attemp Flow		Rht Spray	WATER			
ENDING		A	B	A	B	C	A	B	A	B	A	B	Temp	Temp	A	B	Flow	Raw	Filter	T-water	Fuel Oil
1	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	Wir Tank	Wir Tank	Wir Tank	Fuel Oil
2	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	23			
3	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	1	24	24	
4	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	15	24	24	24
5	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
6	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
7	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
8	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
9	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
10	45	-	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
11	45	200	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	A	F	F	
12	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	B	F	F	
13	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	C	F	F	
14	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	D	F	F	
15	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	E	24	26	422
16	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
17	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	UNIT OPERATOR			
18	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	2300	0700		
19	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	0700	1500		
20	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50	1500	2300		
21	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
22	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
23	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
24	45	190	200	-	50	53	382	186	170	178	270	270	1000	1000	100	100	50				
Total																					

SHIFT	FURNACE SLAG CONDITION	SOOT BLOWING LOG								IK + BK + Out of Service
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700		VXV	XVV	XV	VV	VV	VV	VV	V	
0700 - 1500		XX	XX	XA	A	CC	XXX	XXA		
1500 - 2300		VVXX	VVXX	VV	XXV	VV	XXX	XXA	X	

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FORM NO. 3198 9 80

WYODAK POWER PLANT - STATION LOG

WYODAK GENERATION									
HOUR	06079		17218		68355		NET		
ENDING	Gross Generation		Auxiliary Transformer		Start-up Transformer		GEN		
	Meter	MW	Meter	MW	Meter	MW	MWH		
1					68374	19			
2					68372	18			
3					68409	17			
4					68425	16			
5					68440	15			
6					68453	13			
Sub Total					78	38			
7					68466	13			
8					68477	11			
9					68483	6			
10					68488	5			
11					68494	6			
12					68499	5			
13					68508	3			
14					68505	7			
Sub Total					150	52			
15					68509	4			
16					13	3			
17					13	3			
18					18	3			
19					22	4			
20					26	4			
21					26	4			
22					68531	2			
Sub Total					186	30			
23					68547	12			
24					68561	14			
Day Total					206	26			
Prv Total									
Tl to Date									

	Net	Gen	Gen	Aux Xmtr	Start Up	ACC 1A2	ACC 1B2	Coal
	Main Xmtr	Vars Out	Vars In	Mvar	Mvar	MW	MW	Handling
Pres	63481	06025	02285	72818	58045	51855	97363	18276
Prev	63481	06025	02285	72818	57932	51855	97363	18262
Total	0	0	0	0	153	0	0	14
1st Mo								

Coal Integrators					SCALES		
	A	B	C	D	E	H1	H2
Pres	270058	53281	66522	126402	410284	97463	21127
Prev	270058	53281	66522	126402	410284	97463	20643
Total	8	0	0	0	0	1	534
1st Mo							

WYODAK PLANT OPERATOR LOG

Day Fri Date 2-8-85

HOUR	IND	IND			Bio Oil	Lube Oil	H2	EH	EH	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Coal End Temp	AIR HEATER GAS		HOUR
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	ENDING
1																			1
2																			2
3																			3
4																			4
5																			5
6																			6
7																			7
8																			8
9																			9
10																			10
11																			11
12																			12
13																			13
14																			14
15																			15
16																			16
17																			17
18																			18
19																			19
20																			20
21																			21
22																			22
23																			23
24																			24
TOTAL																			TOTAL

HOUR	H2 Cold Gas Temp	Soot Blow Air Comp Amt	Condensate Pumps Amt			Boiler Feed Pumps Amt		Forced Draft Fan Amt		Induced Draft Fan Amt		Supht	Reheat	Supht Attemp Flow		Rht Spray	WATER				
ENDING		A	B	A	B	C	A	B	A	B	A	B	Temp	Temp	A	B	Flow	Raw	Filter	Treated	Fuel Oil
1																		Wtr Tank	Wtr Tank	Wtr Tank	Oil
2																		23	27	27	27
3																		21	27	27	27
4																		21	27	27	27
5																		21	27	27	27
6																					
7																					
8																					
9																					
10																					
11																					
12																					
13																					
14																					
15																					
16																					
17																					
18																					
19																					
20																					
21																					
22																					
23																					
24																					
Total																					

IN PLANT SILOS			
	23	7	15
A			
B			
C			
D			
E			

UNIT OPERATOR	
2300 0700	11/11/11
0700 1500	11/11/11
1500 2300	11/11/11

IN PLANT SILOS

	23	7	15
A			
B			
C			
D			
E			

UNIT OPERATOR

2300 0700	1/1/85
0700 1500	1/1/85
1500 2300	1/1/85

SHIFT	FURNACE SLAG CONDITION	SOOT BLOWING LOG								IK's IR's Out of Service
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700										
0700 - 1500										
1500 - 2300										

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WYODAK POWER PLANT - STATION LOG

WORLD POWER PLANT SECTION 22																					
HOUR	IND	IND	IND			Bio Oil	Lube Oil	H ₂	EHC	EHC	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Cold End Temp	AIR HEATER GAS IN - OUT		HOUR	
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	G	A	B	ENDING
1																			/	/	1
2																			/	/	2
3																			/	/	3
4																			/	/	4
5																			/	/	5
6																			/	/	6
7																			/	/	7
8																			/	/	8
9																			/	/	9
10																			/	/	10
11																			/	/	11
12																			/	/	12
13																			/	/	13
14																			/	/	14
15																			/	/	15
16																			/	/	16
17																			/	/	17
18																			/	/	18
19																			/	/	19
20																			/	/	20
21																			/	/	21
22																			/	/	22
23																			/	/	23
24																			/	/	24
TOTAL																			/	/	TOTAL

HOUR	H2 Cold Gas Temp	Soot Blow Air Comd Amps	Condensate Pumps Amps			Boiler Feed Pumps Amps			Forced Draft Fan Amps			Induced Draft Fan Amps			Supht	Reheat	Supht Attemp Flow			Rht Spray Flow	WATER					
			A	B		A	B		A	B		A	B				A	B			Raw	Filter	Treated	Flow		
1																										
2																										
3																										
4																										
5																										
6																										
7																										
8																										
9																										
10																										
11																										
12																										
13																										
14																										
15																										
16																										
17																										
18																										
19																										
20																										
21																										
22																										
23																										
24																										
Total																										

IN PLANT SILOS

	23	7	15
A	F	F	F
B	F	F	F
C	F	F	F
D	F	F	F
E	4.5	1.5	1

UNIT OPERATOR

2300 0700
0700 1500
1500 2300

Thorne
H. Smith
H. Smith

Day Sat Date 2-9-85

70-71-72

1476.3

[illegible]



WYODAK POWER PLANT - STATION LOG

WYODAK GENERATION									
HOUR	06251		12428		68918		NET		
ENDING	Gross Generation		Auxiliary Transformer		Start-up Transformer		GEN		
	Meter	MW	Meter	MW	Meter	MW	MWH		
1	06917	146	17455	27			139		
2	07083	168	17481	26			142		
3	07260	175	17508	27			148		
4	07477	217	17536	28			189		
5	08101	324	17568	32			252		
6	08161	360	17598	30			320		
Sub Total	1410	1410	170	170			1240		
7	08520	359	17628	30			329		
8	08877	357	17658	30			327		
9	09237	360	17687	29			331		
10	09401	364	17716	29			335		
11	09463	362	17746	30			332		
12	10224	361	17776	30			331		
13	10646	362	17806	30			332		
14	11047	361	17836	30			331		
Sub Total	4256	4256	408	238			2648		
15	11404	377	17866	30			337		
16	11762	358	17896	30			328		
17	12124	352	17926	30			327		
18	12487	352	17956	30			327		
19	12851	363	17986	30			333		
20	13215	364	18016	30			334		
21	13578	365	18046	30			335		
22	13942	362	18076	29			333		
Sub Total	7126	7126	647	219			2651		
23	14297	360	18105	30			330		
24	14659	362	18134	29			323		
Day Total	7908	722	706	59			7202		
Prev Total									
Time Date									

	Net	Gen	Gen	Aux Xmtlr	Start Up	ACC 1A2	ACC 1B2	Coal
	Mam Xmtlr	Vars Out	Vars In	Mvar	Mvar	MW	MW	Handling
Pres	71218	06110	02285	73971	58361	52172	97429	18784
Prev	67027	06028	02255	72108	58261	51933	97267	18781
Total	7181	82	0	583	0	240	62	3
1st Mo								

1079.1 1442.4 1178.3					6 1128.5	5502
WYODAK						
PLANT OPERATOR LOG						
4129.3						
Day 5411					Date	2-10-85

1079.1 1472.4 1177.3 0 1128.5 5502
WYODAK
PLANT OPERATOR LOG
Day 2411 Date 2-10-85

WYOMING POWER PLANT - STATION LOG																						
HOUR	INO	INO	INO	INO	Vars	Volts	Bin Oil	Loose Oil	H ₂	EH	EH	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Colt End Temp	AIR HEATER GAS IN - OUT	HOUR		
ENDING	GEN	AUX	STARTUP				Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp		A	B	A	B	ENDING
1	168	28	—	—	13	21.8	44.8	115.1	43.4	1523	25	1324	125	20	5.4	140	—	118	148	30124	2.9 176	1
2	166	28	—	—	8	22	44.5	114.9	41.9	1521	25	1245	121	19	7.2	150	—	118	129	29126	3.1 178	2
3																						3
4																						4
5	355	31	—	—	19	22	44.5	114.2	40.9	1568	25	1845	1821	17	6.3	144	—	155	168	46120	4.9 120	5
6	361	31	—	—	21	22	44.4	114.7	40.6	1567	25	1864	1822	21	7.5	151	—	158	171	47122	5.0 124	6
7	360	31	—	—	24	22	44.4	115	40.3	1566	25	1848	1822	16	7.3	151	—	155	168	49120	4.7 122	7
8	360	31	—	—	24	22	44.4	115	40.0	1566	25	1846	1822	16	5.1	127	—	155	168	49120	4.7 122	8
9	360	31	—	—	40	22	44.3	114	45.0	1564	25	1844	1821	17	7.3	152	—	158	152	45120	4.5 124	9
10	366	31	—	—	60	22	44.5	115	44.1	1562	25	182	1821	17	5.5	125	—	155	152	45120	4.5 124	10
11	362	31	—	—	45	22	44.4	114	43.5	1567	25	1816	1822	23	6.4	143	—	162	177	47124	5.1 124	11
12	362	31	—	—	40	22	44.4	115	42.9	1567	25	1853	1821	23	6.2	143	—	162	177	47124	5.1 124	12
13	362	31	—	—	40	22	44.4	115	42.3	1566	25	1852	1821	25	7.7	153	—	162	184	47126	5.0 126	13
14	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	14
15	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	15
16	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	16
17	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	17
18	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	18
19	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	19
20	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	20
21	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	21
22	362	31	—	—	23	22	44.4	115	41.9	1566	25	1850	1821	25	7.3	153	—	162	184	47126	5.0 126	22
23	362	31	—	—	21	22	44.4	115.3	41.3	1567	25	1852	1824	23	8.4	153	—	164	181	47126	5.1 126	23
24	361	31	—	—	21	22	44.3	115.6	41.0	1570	25	1853	1824	26	7.3	150	—	191	181	51128	5.6 124	24
TOTAL																						TOTAL

HOUR	H2 Cold Gas Temp	Soot Blow Air Cond Amper		Condensate Pumps Amper			Boiler Feed Pumps Amper		Forced Draft Fan Amper		Induced Draft Fan Amper		Supht Temp	Reheat Temp	Supht Attemp Flow		Rht Spray Flow	WATER			
		A	B	A	B	C	A	B	A	B	A	B			A	B		Raw	Filter	Treated	Fuel
1	45	200	205	—	46	48	305	320	190	190	251	250	1007	927	15	50	—	Wtr Tank	Wtr Tank	Wtr Tank	Oil
2	45	180	204	—	48	48	307	320	190	190	250	250	1008	938	—	40	—	21	28	—	215
3													997	1001							
4																					
5	45	—	200	—	55	54	379	325	155	155	261	260	997	1001	95	120	15				
6	45	—	201	—	55	54	361	386	156	157	264	263	1001	999	75	100	41				
7	45	200		55	54	380		384	156	156	262	262	1005	1005	110	110	30				
8	45	200		55	54	380		384	156	156	262	262	1006	1006	110	110	20				
9	45	200		55	54	380		384	156	156	262	262	1007	999	96	110	20				
10	45	196		54	53	380		384	156	156	262	262	1007	1007	110	110	25				
11	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
12	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	30				
13	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	40				
14	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
15	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	30				
16	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
17	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
18	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
19	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
20	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
21	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
22	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
23	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
24	45	200		54	53	380		384	156	156	262	262	1007	1007	110	110	20				
Total																					

SHIFT	FURNACE SLAG CONDITION
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HOUR	H2 Cold Gas Temp	Soot Blow Air Comd Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps		Forced Draft Fan Amps		Induced Draft Fan Amps		Supht		Reheat		Supht Attemp Flow		Rht Spray		WATER			
		A	B	A	B	C	A	B	A	B	A	B	Temp	Temp	A	B	Flow	Flow	Raw	Filter	Treated	Fuel		
1	45	—	201	56	53	—	277	383	158	160	265	266	1000	1001	105	105	68	23	25	39	—	215		
2	45	—	204	56	53	—	278	384	160	161	270	271	1003	1001	105	105	48	7	28	38	—	215		
3	45	—	205	56	51	—	275	382	161	165	275	276	995	1001	95	160	75	15	23	31	—	215		
4	45	—	206	56	52	—	274	380	160	161	272	271	1005	1003	100	155	51	15	23	31	—	215		
5	45	—	205	56	52	—	278	384	161	164	272	273	997	1001	110	160	72	15	23	31	—	215		
6	45	—	206	56	53	—	276	383	160	161	271	270	1001	1001	110	155	—	15	23	31	—	215		
7	45	—	205	56	53	—	277	383	161	162	272	271	1002	1002	110	160	50	15	23	31	—	215		
8	45	—	205	56	53	—	278	384	161	161	272	271	1002	1002	110	160	78	15	23	31	—	215		
9	45	—	205	56	53	—	275	384	160	160	267	267	1005	1005	110	160	80	15	23	31	—	215		
10	45	—	202	56	53	—	279	384	159	160	268	267	1005	1005	110	160	50	A	E	F	↓ 21			
11	45	—	202	56	53	—	278	383	161	162	272	271	1000	1008	120	170	50	B	E	F	↓ 21			
12	45	—	202	56	53	—	278	383	160	162	272	271	994	1002	110	170	50	C	E	F	↓ 21			
13	45	—	201	56	53	—	278	384	167	161	271	269	1001	999	120	170	50	D	E	F	↓ 21			
14	45	—	202	56	53	—	276	384	163	162	269	268	996	995	110	170	50	E	E	F	↓ 21			
15	45	—	201	56	53	—	278	384	160	162	270	269	1005	1005	110	170	50	15	23	31	—	215		
16	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
17	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
18	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
19	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
20	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
21	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
22	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
23	45	—	201	56	53	—	278	384	160	162	270	269	996	1002	110	170	50	15	23	31	—	215		
24	45	—	199	56	53	—	279	380	172	168	278	271	996	1001	100	160	68	15	23	31	—	215		
Total																								

SHIFT	FURNACE SLAG CONDITION	SOOT BLOWING LOG								IR's & IR's Out of Service
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700		XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXX	X	IR# 12, 45
0700 - 1500		XXXXX	XXXXX	XXXX	XXXX	XXXX	XXXX	XXXX	X	
1500 - 2300		XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XX	X	IR 12

C-109



FORM NO 3198-80

WYODAK POWER PLANT - STATION LOG

WYODAK GENERATION									
HOUR	23346		18850		68918		NET		
ENDING	Gross Generation		Auxiliary Transformer		Start up Transformer		GEN		
	Meter	MW	Meter	MW	Meter	MW	MWH		
1	23707	361	18879	29			332		
2	24069	362	18909	30			332		
3	24424	360	18938	29			331		
4	24770	361	18967	29			332		
5	25152	362	18997	30			332		
6	25513	361	19026	29			332		
Sub Total	2167	2167	176	176			1991		
7	25874	361	19055	29			332		
8	26236	362	19084	29			333		
9	26598	362	19113	29			333		
10	26953	365	19143	30			334		
11	27327	364	19173	30			333		
12	27691	369	19209	31			332		
13	28054	365	19235	31			335		
14	28411	365	19265	30			335		
Sub Total	5073	5073	415	415			2667		
15	28788	366	19291	31			335		
16	29150	363	19321	31			332		
17	29510	362	19358	31			331		
18	29871	366	19388	30			332		
19	30232	366	19418	30			332		
20	30593	366	19448	30			332		
21	30954	366	19478	30			332		
22	31315	366	19508	30			332		
23	31676	366	19538	30			332		
24	32037	366	19568	30			332		
Sub Total	7023	7023	596	596			550		
Day Total	7023	7023	596	596			550		
Prev Total									
Tt to Date									

	Net Main Xmit	Gen Vars Out	Gen Vars In	Aux Xmit	Start Up	ACC 1A2	ACC 1B2	Coal Handling
Pres	85578	16672	22285	74585	58708	52784	91592	18805
Prev	79177	16262	22285	74581	58761	52490	91505	18774
Total	6401	65	0	504	47	304	87	11
1st Mo								

Coal Integrators					SCALES	
	A	B	C	D	H1	H2
Pres	796707	677319	739230	136402	482090	11652
Prev	722621	655117	716200	126402	460627	02513
Total	19086	24122	22300	0	21903	4129
1st Mo						

HOUR	IND	IND	IND			Boil Oil	Lube Oil	H ₂	Elc	Elc	Drum	Throttle	Ambient	Exhaust	Exhaust	Air Removal	Cont End Temp	AIR HEATER GAS IN - OUT		HOUR	
ENDING	GEN	AUX	STARTUP	VARS	VOLTS	Press	Temp	Press	Press	AMPS	Press	Press	Air Temp	Press	Temp	Temp	A	B	A	B	ENDING
1	262	31	—	31	22	484	115.2	41.4	1570	25	1947	1824	47	2.7	152	—	202	227	4718.9	5.112.0	1
2	360	31	—	30	22	484	115.0	41.4	1570	25	1952	1824	47	2.7	154	—	197	234	4718.9	4.612.6	2
3	362	30	—	28	22	484	115.0	40.9	1571	25	1944	1821	40	8.1	152	—	200	235	4718.9	5.612.7	3
4	360	30	—	29	22	484	114.8	42.5	1570	25	1942	1821	40	8.5	155	—	198	233	4718.9	5.312.0	4
5	365	30	—	29	22	484	115.1	42.9	1570	25	1946	1821	40	7.5	150	—	201	234	4718.9	5.112.6	5
6	361	30	—	28	22	484	115.0	42.4	1570	25	1946	1824	45	7.4	150	—	205	230	4718.9	5.412.0	6
7	360	30	—	28	22	484	114.7	42.8	1570	25	1946	1824	45	7.2	150	—	207	233	4718.9	4.812.5	7
8	367	30	—	30	22	484	115.9	41.1	1570	25	1942	1824	45	7.3	150	—	200	231	4718.9	5.213.5	8
9	358	31	—	36	22	484	115.1	41.2	1570	25	1940	1824	45	6.0	142	—	191	210	4718.9	5.313.1	9
10	360	33	—	35	22	484	115.1	41.5	1570	25	1942	1824	52	6.8	147	—	206	217	4718.9	5.411.3	10
11	362	31	—	36	22	484	115.1	40.7	1570	25	1943	1824	55	2.2	147	—	201	214	4718.9	5.211.4	11
12	364	31	—	24	22	484	114.9	41.1	1570	25	1945	1824	52	5.8	142	—	200	215	4718.9	5.712.2	12
13	359	31	—	25	22	484	115.1	42.8	1570	25	1940	1824	55	5.0	140	—	193	216	4718.9	5.213.6	13
14	363	31	—	30	22	484	115.1	42.5	1570	25	1945	1824	55	6.0	142	—	193	190	4718.9	4.711.7	14
15	362	31	—	29	22	484	114.8	42.5	1570	25	1945	1824	50	7.0	141	—	191	195	4718.9	4.912.0	15
16	362	32	—	10	22	484	115.1	42.4	1570	25	1945	1824	50	7.0	141	—	195	195	4718.9	4.812.0	16
17	360	32	—	22	22	484	115.1	42.4	1570	25	1945	1824	50	6.5	143	—	195	214	4718.9	5.112.1	17
18		31	—	29	22											—					18
19																					19
20																					20
21																					21
22																					22
23																					23
24	358	31	—	29	22	484	114.7	45.3	1562	25	1953	1828	37	7.7	153	—	197	225	4612.4	4.811.3	24
TOTAL																					TOTAL

HOUR	H2 Cold Gas Temp	Soot Blow Air Comp	Condensate Pumps	Boiler Feed Pumps	Forced Draft Fan	Induced Draft Fan	Suppl	Reheat	Suppl Attemp Flow	Rht Spray	WATER			
ENDING	A	B	A	B	A	B	A	B	A	B	Raw	Filter	T-Tank	Flow
1	45	—	200	56	53	—	275	281	161	161	220	265	1004	1004
2	45	—	201	56	53	—	275	281	161	161	220	265	1004	1004
3	45	—	200	56	53	—	275	281	161	161	220	265	1004	1004
4	45	—	200	56	53	—	275	281	161	161	220	265	1004	1004
5	45	—	200	56	53	—	275	281	161	161	220	265	1004	1004
6	45	—	198	56	53	—	276	281	160	160	220	267	1004	1004
7	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
8	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
9	45	—	199	56	53	—	275	281	161	161	220	267	1004	1004
10	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
11	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
12	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
13	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
14	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
15	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
16	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
17	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
18	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
19	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
20	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
21	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
22	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
23	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
24	45	—	200	56	53	—	275	281	161	161	220	267	1004	1004
Total														

SHIFT	FURNACE SLAG CONDITION	SOOT BLOWING LOG								IN & OUT
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700		XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XX	X	IN

WYODAK POWER PLANT - STATION LOG

HOUR	H2 Cold Gas Temp	Soot Blow Air Com Air Amps		Condensate Pumps Amps			Boiler Feed Pumps Amps	Forced Draft Fan Amps		Induced Draft Fan Amps		Supht Temp	Reheat Temp	Supht Attemp Flow		Rht Spray Flow	WATER				
		A	B	A	B	C	A	B	A	B	A			B	Raw		Filter	Treated	Fuel		
1	45	—	206	56	53	—	377	385	160	157	263	261	1007	1001	65	130	—	—	—	—	Oil
2	45	—	206	56	53	—	377	385	166	160	267	269	1000	1002	85	150	50	23	23	27	—
3	45	—	206	56	53	—	377	385	164	160	270	268	1005	1002	85	140	38	7	41	28	—
4	45	—	201	56	53	—	378	384	163	160	269	268	1001	1007	80	145	60	15	12.5	28	—
5	45	—	205	56	53	—	376	382	161	158	269	265	1006	1004	85	140	25	—	—	—	2.5
6	45	—	200	56	53	—	378	383	165	160	267	266	999	1002	85	150	50	—	—	—	—
7	45	—	204	56	53	—	370	374	160	158	267	266	1007	1009	85	140	25	—	—	—	—
8	45	—	208	57	54	—	377	384	160	160	270	268	990	992	80	140	40	—	—	—	—
9	45	—	203	57	54	—	380	383	160	156	270	270	1004	994	80	140	40	—	—	—	—
10	45	—	207	52	48	—	365	368	155	155	270	270	1003	993	80	140	40	A	F	F	F
11	45	—	200	52	48	—	365	368	157	155	270	270	990	969	80	140	40	B	F	F	F
12	45	—	200	52	48	—	364	366	153	155	270	270	1006	969	80	140	40	C	F	F	F
13	45	—	200	52	48	—	367	365	152	155	270	270	1001	978	80	140	40	D	F	F	F
14	45	—	200	52	48	—	363	365	150	150	270	270	1009	971	80	140	40	E	49	49	620
15	45	200	—	56	53	—	378	382	160	160	270	268	1001	1004	100	140	64	—	—	—	—
16	45	200	—	56	53	—	378	382	160	160	268	268	1005	1005	100	140	50	—	—	—	—
17	45	200	—	56	53	—	380	384	160	160	270	270	1004	1002	100	140	40	—	—	—	—
18	45	200	—	56	53	—	378	382	158	160	270	270	1003	1001	100	140	38	2300 0700	0700 1500	1500 2300	—
19	45	198	—	56	53	—	378	382	158	158	270	270	1005	1004	100	140	40	—	—	—	—
20	45	196	—	56	53	—	380	384	158	158	270	266	993	995	90	140	50	—	—	—	—
21	45	20																			

SHIFT	FURNACE SLAG CONDITION	SOOT BLOWING LOG								IK's & IR's Out of Service
		Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8	
2300 - 0700		XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XX	X	5011
0700 - 1500		XXXXX	XXXXX	XXXX	XX	XX	XX	XX	X	3/12/85
1500 - 2300		XXXX	XXXX	XXXX	XX	XX	XXX	XX	X	

C-5
WYODAK
COAL AND ASH ANALYSIS

WYOMING COAL ANALYSIS

Date	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-9	2-10	2-11	2-12	2-13	2-14	Avg
Time	2300	1700	400	1530	1523	1010	300	2330	800	1600	434	311	500	
Ultimate (wt% dry)														
Carbon	64.36	62.34	60.90	61.75	61.94	59.52	57.07	56.60	59.77	57.73	57.65	58.50	57.1	59.63
Hydrogen	4.77	4.90	4.66	4.31	4.59	4.82	4.43	4.20	4.45	4.17	4.14	4.58	4.45	4.50
Nitrogen	.86	.80	.85	.91	.88	.84	.80	.82	.86	.84	.84	.78	.76	0.84
Sulfur	.68 .67	.98 .91	.73 .73	.37 .36	.58 .59	1.86 1.89	1.09 1.03	0.63 .60	.71 .69	.33 .31	.35 .34	1.03 .96	.67 .71	0.76
Ash (ASTM)	6.81	6.31	8.38	10.32	6.49	10.03	12.11	9.57	6.64	9.67	10.99	10.57	11.14	9.16
Ash (240B)	6.00	5.56	8.08	6.08	6.40	9.99	12.18	10.33	6.37	10.30	10.89	10.05	11.03	
CaO (wt% ash)	24.49	22.58	17.95	23.19	21.37	12.94	11.83	13.45	22.49	13.91	10.45	11.46	10.65	

C-113

WYODAK ASH SAMPLE ANALYSIS

Sample Number	925	942	945	950	982	983	002	004	005	006	930	953	940	984
Date	2/2	2/3	2/4	2/5	2/6	2/7	2/9	2/11	2/12	2/13	2/14	2/4	2/2	2/6
Type of Ash	Fly	Fly	Fly	Fly	Fly	Fly	Fly	Fly	Fly	Fly	Fly	Bottom	Bottom	Tip
Ultimate (wt% dry)														
Carbon	.08	.42	.09	.14	.07	.20	.12	.10	.15	.28	.28	.25	.37	.26
Hydrogen	.02	.02	.01	.01	.01	.01	.02	.01	.01	.02	.04	.04	.05	.01
Nitrogen	.00	.04	.02	.00	.00	.00	.02	.01	.02	.01	.00	.00	.06	.01
Sulfur	.41 .43	.36 .28	.44 .43	.47 .43	.47 .48	.44 .42	1.03 1.06	.40 .41	.37 .33	.42 .44	.40 .41	.15 .17	.09 .11	.09 .08
Ash (ASTM)	99.68	99.60	99.76	99.76	99.73	99.74	99.29	99.73	99.73	99.75	99.70	99.58	99.13	99.44
Ash (240B)	99.66	99.36	99.79	99.58	99.83	99.75	99.26	99.79	99.81	99.48	99.71	98.76	97.39	99.45
CaO (wt% ash)	19.32	17.88	18.57	18.69	17.51	16.46	21.14	17.19	17.93	18.17	17.93	11.27	11.77	8.72

PACIFIC POWER & LIGHT
COAL ANALYSIS

JAN85

DAY	TONS	%MOISTURE	%ASH	%SULFUR	BTU/LB
1	5829	31.6	5.9	.51	7957
2	5740	32.2	5.2	.35	7924
3	5946	29.6	5.7	.36	8278
4	5832	30.5	5.4	.39	8011
5	5941	29.1	6.8	.28	8126
6	5398	30.5	5.9	.27	8223
7	5446	29.1	5.8	.35	8315
8	6308	30.0	6.1	.43	7941
9	5811	29.6	5.8	.34	8134
10	5934	29.3	6.1	.43	8261
11	5752	29.7	5.4	.45	8195
12	6013	29.3	5.9	.37	8119
13	5851	29.1	6.1	.42	8231
14	5725	30.8	5.5	.25	7946
15	5826	30.9	5.4	.30	7983
16	5815	30.2	5.7	.40	8081
17	5779	30.0	5.5	.39	8127
18	5888	30.2	6.1	.46	8008
19	6650	30.4	4.6	.30	8160
20	6164	30.4	5.3	.32	8066
21	5341	27.3	6.0	.40	8289
22	6560	29.3	6.4	.78	8137
23	5752	30.7	6.6	.67	7909
24	5742	30.3	6.1	.65	8081
25	5547	31.6	6.0	.40	7970
26	6105	31.8	6.4	.35	7812
27	6038	30.8	6.5	.52	7950
28	5945	29.0	8.0	.70	7982
29	5518	29.8	6.3	.64	8148
30	6044	30.5	6.3	.54	7963
31	5870	29.5	6.3	.44	8109

WEIGHTED AVERAGES

182110 30.1

6

.44

8077

cc: Plant Manager-Plant Operations-Plant Engineering
Thermal Operations Dept.-900 PSB, Resources Dept.-300 PSB

PACIFIC POWER & LIGHT
COAL ANALYSIS

FEB85

DAY	TONS	%MOISTURE	%ASH	%SULFUR	BTU/LB
1	5981	28.9	6.9	.57	8126
2	6107	29.9	6.2	.50	8131
3	6352	29.9	6.9	.56	7993
4	5980	29.5	6.3	.46	7987
5	5962	29.5	6.5	.56	8081
6	5680	29.1	6.5	.59	8123
7	5302	30.1	6.4	.62	8012
8					
9					
10	5502	29.9	6.1	.40	8028
WEIGHTED AVERAGES					
	46866	29.6	6.5	.54	8060

cc: Plant Manager-Plant Operations-Plant Engineering
Thermal Operations Dept.-900 PSB, Resources Dept.-300 PSB

DATE: 12-13-81

MILL NO. A

DATA TAKEN BY SSW

KW ON MILL: 400 KW

PRIMARY AIR FLOW: 55 %

PRIMARY AIR TEMPERATURE: 86 °F

MILL OUTLET TEMPERATURE: 115 °F (175° MAX.)

FEEDER SPEED: 87 %

COAL PIPES SAMPLED: 1. ☐ 2. ☐ 3. ☐
4. ☐ 5. ☐ 6. ☐

SCREEN SCALE	GRAMS ON SIEVE	% ON SIEVE	% PASSING
50	4327	.44	99.56
100	3.2932	3.38	96.18
200	12.4772	12.82	83.36
GRAMS IN PAN	81.0992	83.36	
TOTAL SAMPLE WT.	97.3023	100.00	

REMARKS AND COMMENTS: _____

PULVERIZER FINENESS

DATE: 01-16-85

MILL NO. B

DATA TAKEN BY MWM

KW ON MILL: 425 KW

PRIMARY AIR FLOW: 96 %

PRIMARY AIR TEMPERATURE: 76 °F

MILL OUTLET TEMPERATURE: 130 °F (175° MAX.)

FEEDER SPEED: 88 %

COAL PIPES SAMPLED: 1. ☐ 2. ☒ 3. ☒
4. ☒ 5. ☐ 6. ☐

SCREEN SCALE	GRAMS ON SIEVE	% ON SIEVE	% PASSING
50	.5267	.5412	99.45
100	7.0156	7.2088	92.25
200	18.3133	18.8175	73.43
GRAMS IN PAN	71.4648	73.4325	
TOTAL SAMPLE WT.	97.3204	100	

REMARKS AND COMMENTS: _____

PULVERIZER FINENESS

DATE: 1/16/85

MILL NO. C

DATA TAKEN BY MWM

KW ON MILL: 400 KW

PRIMARY AIR FLOW: 94 %

PRIMARY AIR TEMPERATURE: 80 °F

MILL OUTLET TEMPERATURE: 115 °F (175° MAX.)

FEEDER SPEED: 86 %

COAL PIPES SAMPLED: 1. ☐ 2. ☐ 3. ☐

4. ☐ 5. ☐ 6. ☐

SCREEN SCALE	GRAMS ON SIEVE	% ON SIEVE	% PASSING
50	8404	86.77	99.13
100	6.6658	6.8823	92.25
200	15.9809	16.4996	75.75
GRAMS IN PAN	74.3254	75.7504	
TOTAL SAMPLE WT.	97.9125	100	

REMARKS AND COMMENTS: _____

PULVERIZER FINENESS

DATE: 4/1/85

MILL NO. D

DATA TAKEN BY MM

KW ON MILL: 360 KW

PRIMARY AIR FLOW: 66 %

PRIMARY AIR TEMPERATURE: 76 °F

MILL OUTLET TEMPERATURE: 120 °F (175° MAX.)

FEEDER SPEED: 68 %

COAL PIPES SAMPLED: 1. ☐ 2. ☐ 3. ☐
4. ☐ 5. ☐ 6. ☐

SCREEN SCALE	GRAMS ON SIEVE	% ON SIEVE	% PASSING
50	.2664	.2767	99.72
100	5.8700	6.0969	93.63
200	24.4559	25.4012	68.23
GRAMS IN PAN	65.7262	68.2252	
TOTAL SAMPLE WT.	96.2785	100	

REMARKS AND COMMENTS: _____

PULVERIZER FINENESS

DATE: 4/16/85

MILL NO. E

DATA TAKEN BY MWM

KW ON MILL: 420 KW

PRIMARY AIR FLOW: 95 %

PRIMARY AIR TEMPERATURE: 80 °F

MILL OUTLET TEMPERATURE: 110 °F (175° MAX.)

FEEDER SPEED: 88 %

COAL PIPES SAMPLED: 1. ☐ 2. ☐ 3. ☐
4. ☐ 5. ☐ 6. ☐

SCREEN SCALE	GRAMS ON SIEVE	% ON SIEVE	% PASSING
50	2058	2372	99.76
100	3.4900	3.5228	96.24
200	9.7348	11.2190	84.52
GRAMS IN PAN	73.3399	84.5217	
TOTAL SAMPLE WT.	86.7705	100	

REMARKS AND COMMENTS: _____

C-6

WYODAK.

FURNACE GAS TEMPERATURE DATA.

C-122

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2/10 LOCATION Wyck 10th floor west, water injected at 9 1/2 other side of boiler

TIME	FLOOR	PORT	DEPTH	ANGLE	ΔP orifice in H ₂ O	Pressure in Hg	AIR TEMP °F	GAS TEMP	COMMENT	
1525	10 th	W	3'	0	6.5	-5.5	80	610°C		0.2
			5.5'		6.5	-5.5	80	654°		4.15
			12'		6.5	-5.5	80	768 max	4/c was pulled back into sheath	4.15
1550			18'					1120	wall blowers off	4.0
1558			18'					1215	wall blowers on 2221	4.1
1602			8'					1120	avg reading same condition (1080 low)	3.75
1609								1055°	1931°F	3.95
1612								1020		4.0
1615								1008	stable	4.05
1622								977	Back to 1Ks in S/H region (too close)	4.05
1629								961	lowest temp while blowing just below	4.0

C-123

plugged

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2/7/85 LOCATION Wyadach

TIME	FLOOR	PORT	DEPTH	ANGLE	ΔP orifice in H ₂ O	P vacuum in Hg	AIR TEMP °F	GAS TEMP °C	COMMENT	O ₂
10:12	10 th	West	10'	0				1108	all air blowers in boiler off	3.9
10:14			12'					1104		3.9
10:16			8	↓				1075		3.9
10:18			10'	0				1120	avg 11 ⁵⁰ 32 max	3.9
10:20	↓	↓	10'	30°				1120	avg 11:00 - 11:30 1K's on at conclusion	3.9
12:36	10 th	West	10'	0°	6'	5.5	80	1120	1140 high were on 5/4 - 1K's wall blowers just started 2" slag	4.0
13:45	10 th	EAST	10'	0°	3	4.0	80	1250	1K just blown 4" slag	3.85
13:47			12'	0°				1256		3.85
			8'	0°				1210	11:50 - 12:20	
			10'	20°				1220		
			10'	0°				1210°	top still clear	

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FURNACE GAS TEMPERATURE DATA SHEET

DATE 2-11-85 LOCATION 9¹/₂th floor Wyodak

TIME	FLOOR	PORT	DEPTH ft	ANGLE	ΔP _{surface} in H ₂ O	P _{vacuum} in Hg	AIR TEMP °F	GAS TEMP	COMMENT	02
1028	9 ¹ / ₂	W	12	0	6.0	6.5	80	1370	S/H sootblowing just completed	4.05
1029			16	0				1351-62	"	4.05
1031			20	0				1315-32	"	4.05
1034			8					1175	large tip not on when extracted	4.05
1125	9 ¹ / ₂	W	4					1380	just completed one cycle - max since sootblowing normally - now on A/H	4.05
1128			8					1416	} tip ok	4.05
1131			12					1384		4.05
1133			14					1377		4.05
1140			20	0	3.5	3.5	80	1324		4.05
1142			16	0				1340	} tip broken?	4.05
1144			16	10				1308		4.05
1147			12	10				1180	tip broken	4.2



42 381 50 SHEETS 1 SQUARE
42 382 100 SHEETS 1 SQUARE
42 389 200 SHEETS 1 SQUARE

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2-11-85 LOCATION Wjodak

TIME	FLOOR	PORT	DEPTH	ANGLE	$\Delta P_{\text{orifice}}$ in H ₂ O	P _{vacuum} in Hg	AIR TEMP °F	GAS TEMP	COMMENT
1216	9 $\frac{1}{2}$	W	20'	0				1330	still blowing air heater - max temp expected
			20'	15				1345	max time since in furnace
			16'					1354	soot blowing
			12'					1383	
			8'					1402	
									in-furnace soot blowing commences again

O₂

4.2

4.2

4.2

4.2

4.2

C-126

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2/11/85 LOCATION

TIME	FLOOR	PORT	DEPTH	ANGLE	$\Delta P_{\text{orifice}}$ in H ₂ O	P _{vacuum} in Hg	AIR TEMP °F	GAS TEMP °C	COMMENT
1428	9 1/2	E	20	0	6.0	6	90	1309	sootblowing in rear of S/H section
1429			16	0	6.0	6	95	1317	
1432			12	0	6.0	6	95	1300	
1430			12	0	6.0	6	95	1290	Slag on SH tubes about 1 1/2" thick
1433			8	0	5.5	6	95	1320	
1545	9 1/2	E	20	0	7.0	7.0	95	1324	End of A/H blowing slag 3 1/2"
1547			16	0	6.5	7.0		1349	
1550			12	0	6.2	7.0		1330-1352	
1552			8	0	5.8	8.0		1338	

O₂

4.05

4.05

4.05

4.05

4.15

4.15

4.15

4.15

C-127

DATE 2-11-85 LOCATION Wyndale

[illegible]

07

4.1

4.

4.

C-128



42 381 50 SHEETS 1 SQUARE
42 382 100 SHEETS 1 SQUARE
42 389 200 SHEETS 1 SQUARE

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2/12

LOCATION

Wyodak

TIME	FLOOR	PORT	DEPTH	ANGLE	ΔP orifice in H ₂ O	P _{vacuum} in Hg	AIR TEMP °F	GAS TEMP	COMMENT
10:55	7 th	SE	18'	45°	7	6.5	90	1180	Just sootblowing 9:30 ↗
11:02			5'	45°				1283	↗
13:30	7	NE	5'	45	7	6.5	90	1453	
13:34			●	45	6.5	7.2		1490	
13:36			12	45	6.0	7.8		1491	
			16	45				1501	
			16	30				1490	
			16	60				1412	
		↓	19	45				1484	

3.88

3.88

3.68

3.68

3.68

0 L 12
E 15 36

15 45
15 60

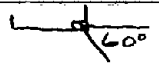
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42-381 50 SHEETS 5 SQUARE
42-382 100 SHEETS 5 SQUARE
42-389 200 SHEETS 5 SQUARE

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2-12-85 LOCATION Wyodak

TIME	FLOOR	PORT	DEPTH	ANGLE	$\Delta P_{\text{Orifice}}$ in H ₂ O	P_{vacuum} in Hg	AIR TEMP °F	GAS TEMP	COMMENT
1408	7 th	NE	5'	45	7.5	6.0	90	1415	nearby IR's just blown (was 1453 earlier)
			8		6.0	6.5		1453	(1490)
			12		5.0	7.0		1474	(1451)
1415			16	45				1480	(1501)
			16	30				1469	
			16	60				1372	
1422			19	45	3.0	10.0		1446	pulled out - plugged
1427			20	45	7.0	6.0		1535	
1430			16	45	6.0	6.0		1505	
1433			16	60	6.0	6.0		1418	

3.68

3.72

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42.381 50 SHEETS 5 SQUARE
42.382 100 SHEETS 5 SQUARE
42.383 200 SHEETS 5 SQUARE

FURNACE GAS TEMPERATURE DATA SHEET

DATE 2-12-85 LOCATION Wyodak

TIME	FLOOR	PORT	DEPTH	ANGLE	$\Delta P_{\text{orifice}}$ in H ₂ O	P _{vacuum} in Hg	AIR TEMP °F	GAS TEMP	COMMENT
1500	7 th	NW	5'	45	4.0	3.0	80	1126	no blowing since 14:00
1504			8'	45	4	3		1179	
1506			8'	45	4	3		1194	
1508			12'	45	4	3		1137	
1510			16'		2.0	3.0		1207	
1512			20		2.0	3.0		1334	
1526			20		7.0	6.0		1334	still no sootblowing yet
			16						sootblower ruined TC
1600	7	NW	5'	45	6.5	5.0		1120	after sootblowing
1604			20	45				1222	(was 1334) B4 sootblow
			16	45				1180-1204	EL N W 30°
			16	30				960	EL N W 60°
			16	60				1280	
			12	45	7.0	6.0		1110	

8'

1116-1130

O₂

3.78

3.85

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